



Flow Transmitter

PD 340

Installationsguide

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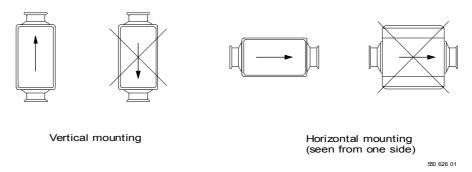
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1 Installation of transmitteren

1.1 Vælg den bedste placering af PD 340 i rørsystemet

Flow Transmitteren skal installeres i rørsystemet så målehovedet altid er væskefyldt, idet transmitteren ellers kan registrere flow når målerøret er tomt. Hvis der er kraftige vibrationer i rørsystemet f. eks forårsaget af resonans fra en pumpe eller ved pulserende tryk i forbindelse med eksempelvis en homogenisator eller en stempelpumpe, skal der anvendes vibrationsdæmpning. Alternativt må Flow Transmitteren monteres et andet sted i rørsystemet, hvor der er færre vibrationer. Hvis væsken indeholder luft skal der monteres en luftudskiller før Flow Transmitteren.

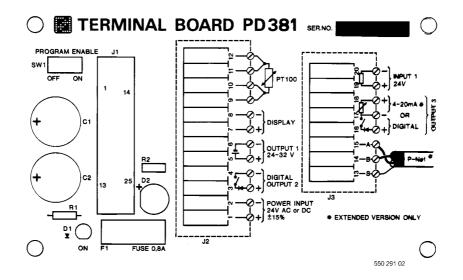
Flow Transmitteren kan monteres såvel vandret som lodret, blot den monteres så der ikke kan forekomme luftlommer i målehovedet. Pilen udenpå målehoved angiver positiv flowretning.



De bedste målebetingelser opnås, hvis der både før og efter Flow Transmitteren monteres et lige rørstykke på mindst tre gange rørdiameteren.

1.2 Strømforsyning

Nedenstående figur viser printkortet i terminalboksen med alle Flow Transmitterens tilslutninger.



Flow Transmitteren skal forsynes med 24 V DC eller 24 V AC.

Det er muligt at måle på væsker, der har en ledningsevne under det specificerede minimum på 5 µS/cm. Flow Transmitteren må da forsynes fra en separat DC spændingskilde, hvor – 24 V DC terminalen er forbundet til rørsystemet. Dette vil forøge følsomheden og måske muliggøre flowmåling.

Flow Transmitteren bør altid være tilsluttet forsyningsspændingen da dette forhindrer kondensering i elektronikken.

 Spændingsforsyning AC (50/60 Hz) /DC:
 nom.
 24,0 V

 min.
 20,0 V

 max.
 28,0 V

 Sikring (træg):
 0,8 A

 Effektforbrug:
 max.
 6,0 W

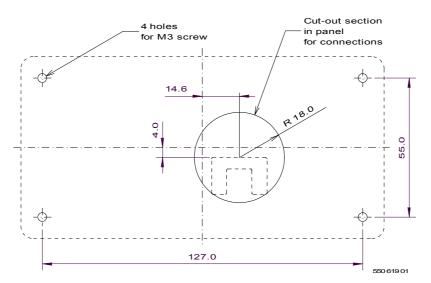
1.3 Tilslutning af PD 210 display enhed

Forbind de to terminaler bag på PD 210 display enheden direkte til Flow Transmitteren. Den ene terminal er mærket med "-". Der anvendes et 2-leder kabel der kan være op til 100 meter langt. Kablet skal forbindes til terminal 7 (plus) og terminal 8 (minus) i terminalboksen.

Brug af skærmet kabel vil forøge immuniteten overfor elektrisk støj, især hvis kablet er langt. Skærmen skal forbindes til terminal 8 i terminalboksen, men skal ikke forbindes til PD 210 display enheden.

1.4 Montering af PD 210 i et kontrolpanel

PD 210 er beregnet for tavlemontage.



OBS: De fire M3 skruehuller er kun 4 mm dybe. Skru ikke skruerne længere i og brug ikke for lange skruer, da dette vil ødelægge display enheden.

1.5 Tilslutning af Pt-100 temperaturføler

På printet i terminalboksen er der 4 terminaler beregnet for tilslutning af en standard Pt-100 temperaturføler. Temperaturføleren skal forbindes med et 4-leder kabel hele vejen fra føleren til terminalboksen.

OBS: Når der ikke anvendes temperaturføler skal terminalerne 9-10-11-12 kortsluttes for at undgå fejl i måleresultatet.

1.6 Tilslutning til P-NET

Hvis Flow Transmitteren skal forbindes til P-NET skal den være i udvidet version. For at fastslå om Flow Transmitteren er i udvidet version skal man afmontere elektronikmodulet og undersøge om der på printet indeni står "Electronic module – Extended version". Hvis ikke, så se afsnittet "Ændring af PD 340 fra standard til udvidet version" senere i denne guide.

PD 340 forbindes til P-NET ved hjælp af de tre terminaler i terminalboksen mærket S (13), B (14) og A (15).

Hvis flere Flow Transmittere skal forbindes gøres dette ved at forbinde A til A, B til B og S til S. S-terminalen må ikke forbindes til jord. Hvis kablets totallængde er mere end 100 meter, skal kablet forbindes fra enhed til enhed i en fysisk ring.

1.6.1 Elektriske specifikationer for P-NET

Busstruktur: En fysisk ring uden terminering.

Medium: Skærmet, parsnoet kabel med mindst 0,22 mm² tværsnitsareal og typisk

impedans på 100 - 200 ohm. F. eks TWINAX IBM del nr. 7362211 med

105 +/- 5 ohm, 51 pF/m.

Buslængde: Max. 1200 m (EIA RS 485).

1.7 Tilslutning til PD 4000/340 Flowmeter-Display

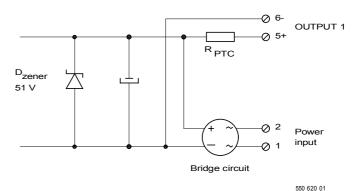
Tilslutningen laves ved at forbinde terminalerne 13, 14 og 15 i terminalboksen med terminalerne 1, 2 og 3 bagpå PD 4000/340. (Se "Tilslutning til P-NET").

2 Anvendelse af PD 340 Flow Transmitter

Flow Transmitteren har tre outputs og et input. Funktionerne er kort beskrevet nedenfor. En mere detaljeret beskrivelse findes i PD 340 manualen 502 009.

2.1 Anvendelse af Output 1

Output 1 på terminal boardet er en spændingsforsyning, som kan bruges til at forsyne eksterne tællekredsløb, relæer eller andre apparater, der anvender 4-20 mA. Spændingen på udgangen kan svinge fra 20 til 40 V DC, afhængig af forsyningsspændingen.



2.2 Anvendelse af Output 2

Pulssignalet fra Output 2 har en pulslængde på 40 ms. Frekvensen er variabel fra 0 til 10 Hz.

Tilslutning af elektromekanisk tæller til Output 2:

Tællerspecifikation

| Forsyningsspænding: | | 20-40 | VDC | FLOW TRANSMITTER | COUNTER |
|---------------------|------|-------|-----|---------------------------|------------|
| Effektforbrug: | max. | 2.5 | W | 5 Ø * | |
| Tællerfrekvens: | min. | 10 | Hz | OUTPUT 1 6 0 | |
| ON-time: | typ. | 40 | ms | 3 ⊘ ⁺ | |
| OFF-time: | min. | 60 | ms | OUTPUT 2 4 ⊘ ⁻ | |
| | | | | | EE0 631 01 |

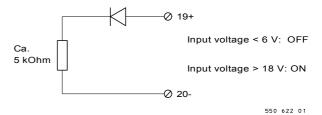
2.3 Anvendelse af Output 3

Flow Transmittere i standard version genererer pulser på Output 3 med 50 - 50 % duty cycle og frekvensen er trinløs variabel fra 0 til 1000 Hz. Outputtet kræver spændingsforsyning. (Output 1 kan anvendes).

I udvidet version genererer Flow Transmitteren enten pulser med 50 - 50 % duty cycle med trinløs variabel frekvens fra 0 til 1000 Hz, eller 4 - 20 mA strømsignal på Output 3. Outputtet kræver spændingsforsyning. (Output 1 kan anvendes).

2.4 Anvendelse af Input 1

Inputsignalet er galvanisk isoleret. Inputtet aktiveres ved at påtrykke terminalerne 19 (+) og 20 (-) en spænding på mindst 18 V. Der kan anvendes enten den interne spændingsforsyning (Output 1) eller ekstern forsyning.



2.5 Test mode

Test mode kan anvendes under installation og ved service til at simulere et flow i rørsystemet. Alle outputs, pulser såvel som strømsignal, vil virke som om der var et flow. På denne måde kan man afprøve alle interne funktioner, eksterne signaler og kabelforbindelser. Når måleren er sat i Test mode indsættes det ønskede simulerede flow i flowregisteret ved at trykke på <FLOW>. Derefter indtastes det ønskede flow og til sidst trykkes <=>. (Samme metode for PD 210 og PD 4000/340).

2.5.1 Test mode afviklet fra PD 210

For at sætte PD 340 i Test mode skal man først følge instruktionerne i afsnittet "Programme Enable switch". Derefter udlæses register E7 ved at trykke <E> og derefter <7> på PD 210. Displayet viser nu "7" efterfulgt af en blank (space) og seks cifre. Nedskriv de seks cifre. Indtast de seks cifre igen men sæt det femte ciffer til "8". Flow Transmitteren er nu i Test mode. For at forlade Test mode indsættes de nedskrevne cifre igen i register E7.

2.5.2 Test mode afviklet fra PD 4000/340

For at sætte PD 340 (Meter A) i Test mode skal man først følge instruktionerne i afsnittet "Programme Enable switch". Derefter trykkes <METER A>, <SETUP>, afmærk [MANUAL], tryk < = >, afmærk [CONFIG], tryk < = >, afmærk [FLOW], tryk < = >, afmærk [MODE], tryk < = >. Rul med piletasterne indtil displayet viser "Test Mode" og tryk < = >. Til sidst trykkes <METER A>. Displayet vil nu vise "TEST MODE" i nederste linie.

3 Servicespecifikationer

3.1 Programmering af PD 340

Detaljerede oplysninger om programmering af PD 340 findes i Flow Transmitter manualen 502 009.

3.2 Program Enable switch

Program enable switchen SW1, i øverste venstre hjørne af terminal boardet, skal stå i ON positionen før man kan konfigurere og kalibrere Flow Transmitteren. Efter konfiguration og kalibrering skal switchen sættes tilbage på OFF.

3.3 Ændring af PD 340 fra standard til udvidet version

Nødvendigt værktøj: Skruetrækker, PD 210 display enhed, PD 340 Manual (502 009) Nødvendige reservedele: PD 366 Udvidelsesprint, del nr. 601072

Skru terminalboksen af Flow Transmitteren. Sæt "Program Enable" switchen inden i Terminalboksen i ON positionen og undersøg om PD 210 displayet er korrekt tilsluttet på klemme 7 (+) og 8. Sæt terminalboksen tilbage på Flow Transmitteren og spænd skruerne.

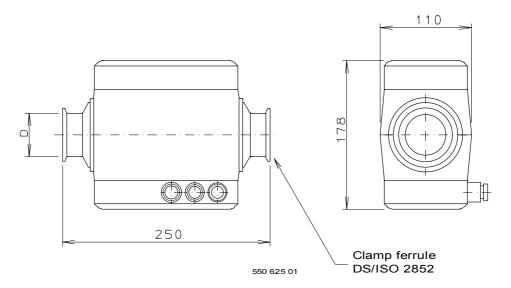
Skru elektronikmodulet af Flow Transmitteren. Skru de fire skruer inden i elektronikmodulet af, fjern printpladen mærket "Electronic module, standard version" (PD 355) og monter i stedet udvidelsesprintet PD 366 mærket "Electronic module, extended version". Skru de fire skruer i igen. Sæt elektronikmodulet tilbage på Flow Transmitteren og spænd skruerne.

Forbind Flow Transmitteren til spændingskilden og kontroller at PD 210 er korrekt tilsluttet. Programmer E-registrene i elektronikmodulet som beskrevet i PD 340 Manual (502 009) kapitel 6.2.

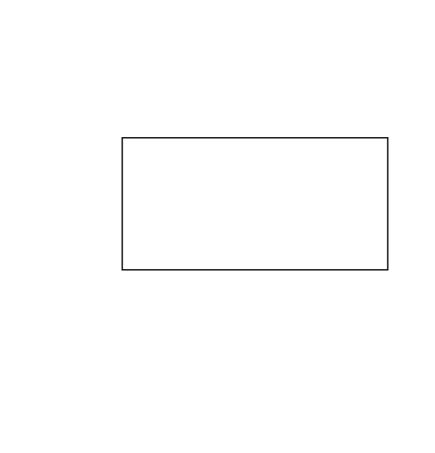
Skru terminalboksen af Flow Transmitteren. Sæt "Program Enable" switchen inden i Terminalboksen i OFF positionen. Sæt terminalboksen tilbage på Flow Transmitteren og spænd skruerne.

Flow Transmitteren har nu P-NET interface og 4 – 20 mA udgang.

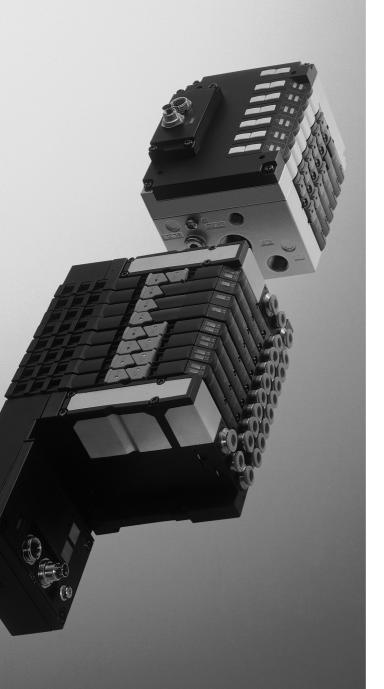
3.4 Dimensioner og kapaciteter



| Måler- størrelse | Nom. str. D i mm | Kapacitet m³/time | Vægt i kg |
|---------------------|---------------------|----------------------|--------------|
| C 25 | 25.0 | 8 | 5 |
| C 38 | 38.0 | 20 | 5 |
| C 51 | 51.0 | 40 | 5 |
| C 63 | 63.5 | 80 | 5 |
| C 76 | 76.0 | 120 | 5 |



Compact Performance



FESTO

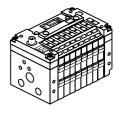
Electronics manual

CPV valve terminal with direct connection

Type CPV..-DI01

Field bus protocols:

- PROFIBUS-DP
- Festo field bus
- ABB CS31
- SUCOnet K



Manual 165 817 en 0503d

| Authors U. Reimann, H. Hohner |
|---------------------------------------|
| Editor M. Holder |
| Original de |
| Translation transline Deutschland |
| Layout Festo AG & Co. KG, Dept. KG-GD |
| Type setting |
| Edition en 0503d |
| Designation P.BE-CP-DI01-EN |
| Order no |

© (Festo AG & Co. KG, D-73726 Esslingen, Federal Republic of Germany, 2003)

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Designated use

The CPV valve terminal type CPV-DI01 with field bus direct connection (CPV direct) described in this documentation is designed exclusively for use as a slave on the following field buses:

- PROFIBUS-DP
- Festo field bus
- ABB CS31
- Moeller SUCOnet K

The valve terminal may only be used as follows:

- as specified in industrial applications
- without any modifications by the user Only the conversions or modifications described in the documentation supplied with the product are permitted
- in faultless technical condition.

The maximum values specified for pressures, temperatures, electrical data, torques etc. must be observed.

If additional commercially-available components such as sensors and actuators are connected, the specifiedlimits for pressures, temperatures, electrical data, torques, etc. must not be exceeded.

Please comply with national and local safety laws and regulations.

If you wish to implement an emergency stop function, please observe the measures listed in section 1.6.3.





Warning

If the terminal is to be used as an explosion-protected operating medium, make sure that:

- the electrical connections are **not** disconnected when power is still applied.
- the completely fitted product with all plugs, adapters and protective caps used complies at least with protection class IP64.

Target group

This manual is intended exclusively for technicians trained in control and automation technology, who have experience in installing, commissioning, programming and diagnosing slaves on the field busesnamed above.

Service

Please consult your local Festo repair service if you have any technical problems.

Notes on the use of this manual



Please note

This manual describes the functionality of the software version as from 1.x and the hardware version as from 04/98 of the CPV valve terminal with direct connection for PROFIBUS-DP, Festo field bus, ABB CS31, Moeller SUCOnet K.

This manual contains specific information on installing, commissioning, programming and diagnosing CPV valve terminals with direct connection for the field buses named.



Information on pneumatics can be found in the "Pneumatics manual, P.BE-CPV-...."

Further information on the PROFIBUS-DP can be found in:

- the setting up guidelines for the PROFIBUS-DP
- the manuals of the master manufacturer.

Important user instructions

Danger categories

This manual contains instructions on the possible dangers which may occur if the product is not used correctly. These instructions are marked (Warning, Caution, etc.), printed on a shaded background and marked additionally with a pictogram. A distinction is made between the following danger warnings:



Warning

This means that failure to observe this instruction may result in serious personal injury or damage to property.



Caution

This means that failure to observe this instruction may result in personal injury or damage to property.



Please note

This means that failure to observe this instruction may result in damage to property.

The following pictogram marks passages in the text which describe activities with electrostatically sensitive components.



Electrostatically sensitive components may be damaged if they are not handled correctly.

Marking special information

The following pictograms mark passages in the text containing special information.

Pictograms

Information:

Recommendations, tips and references to other sources of information.

Accessories:

Information on necessary or sensible accessories for the Festo product.

Environment:

Information on environment-friendly use of Festo products.

Text markings

- The bullet indicates activities which may be carried out in any order.
- 1. Figures denote activities which must be carried out in the numerical order specified.
- Hyphens indicate general activities.







The following product-specific terms and abbreviations are used in this manual:

| Term/abbreviation | Meaning | |
|-------------------|--|--|
| СР | Compact Performance | |
| CP cable | Special cable for coupling the various CP modules | |
| CP connection | Plug or socket on the CP modules which enables the modules to be connected with the CP cable | |
| CPV Direct | CPV valve terminal with field bus direct connection | |
| CP modules | Common term for various modules which can be incorporated in a CP system | |
| CP system | Complete system consisting of CPV Direct and CP modules | |
| 1 | Digital input | |
| I/O modules | Common term for the CP modules which provide digital inputs and outputs (CP input modules and CP output modules) | |
| I/Os | Digital inputs and outputs | |
| 0 | Digital output | |
| ОВ | Output byte | |
| Octet | Number of address words assigned by the CP system | |
| PLC/IPC | Programmable logic controller/industrial PC | |

Tab. 0/1: Product-specific terms and abbreviations

Chapter 1

1-1

Contents

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1.1 General instructions on installation

Information on using the CPV Direct in **explosion-protected areas** can be found in section 1.8.



Warning

Before carrying out installation and maintenance work, switch off the following:

- the compressed air supply
- the operating voltage for the internal logic
- the load voltage for the valves.

You can thereby avoid:

- uncontrolled movements of loose tubing
- unexpected movements of the connected actuators
- non-defined switching states of the electronic components.



Caution

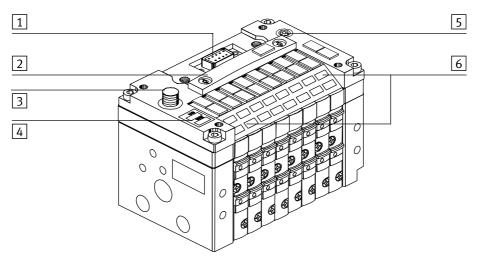
The CPV valve terminal with field bus direct connection (CPV Direct) contains electrostatically sensitive components.

- Do not therefore touch any contacts.
- Observe the regulations for handling electrostatically sensitive components.

You will then prevent the electronics from being damaged.

Electrical connecting and display elements

The following connecting and display elements can be found on the CPV valve terminal with field bus direct connection (CPV Direct):



- [1] Field bus connection (9-pin sub-D socket)
- 2 Switch module (can be removed)
- 3 Operating voltage connection for electronics/load voltage connection for CP valves (4-pin M12 plug)
- 4 Bus status and power LEDs (red or green)
- 5 CP extension connection
- 6 Switching status displays of the CP valve coils (yellow LEDs)

Fig. 1/1: Connecting and display elements of the CPV Direct

1.2 Configuring the CPV Direct

1.2.1 Fitting and removing the switch module



Caution

The switch module contains electrostatically sensitive components.

- Do not therefore touch any contacts.
- Observe the regulations for handling electrostatically sensitive components.

The switch module must be removed before the CPV Direct can be set.

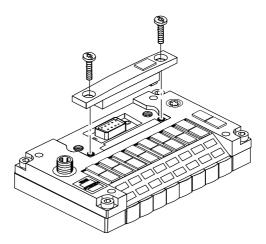


Fig. 1/2: Fitting/removing the switch module

Removing:

- 1. Switch off the operating voltage.
- 2. Unscrew the two fastening screws on the switch module.
- 3. Lift up and remove the switch module.

Fitting:

- 1. Place the switch module carefully in the recess.
- 2. Tighten the two fastening screws alternately.

Please note

- Do not tilt the switch module when fitting it. The fitting position is clearly marked by a groove in the housing.
- Make sure that the seal is seated correctly.



1.2.2 Setting the CPV Direct

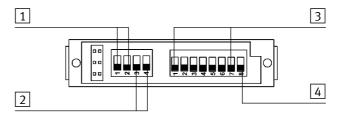
When the switch module is opened, you will see two DIL switches (Fig. 1/3).

You can set the following parameters with the DIL switches:

- Field bus protocol
- Extension to the CP system
- Station number
- Diagnostic mode

Proceed as follows:

- 1. Switch off the operating voltage.
- 2. Remove the switch module (chapter 1.2.1).
- 3. Set the field bus protocol (4-position DIL switch, elements 1...2).
- 4. Set the extension to the CP system (4-position DIL switch, elements 3...4).
- Assign an unused station number to the CPV Direct.
 Set the desired station number (8-position DIL switch, elements 1...7).
- Set the diagnostic mode (8-position DIL switch, element 8).
- 7. Fit the switch module (see chapter 1.2.1).



4-position DIL switch:

8-position DIL switch:

- 1 Setting the field bus protocol
- 3 Address selector switch for station number
- 2 Setting the extension to the CP system
- 4 Setting the diagnostic mode

Fig. 1/3: DIL switch in the switch module (further information on 1 ... 4 see next pages)

Setting the field bus protocol 1

The CPV Direct can be operated with one of four field bus protocols. The desired protocol can be selected with switch elements 1 and 2 of the 4-position DIL switch.

Set the field bus protocol you wish to use as follows:

| PROFIBUS-DP | Festo field bus | ABB CS31 | SUCOnet K |
|------------------------|----------------------|-----------------------|-----------------------|
| 1- 2 & 4 | 0x | - v w 4 | 0x |
| DIL 1: OFF, DIL 2: OFF | DIL 1: ON, DIL 2: ON | DIL 1: ON, DIL 2: OFF | DIL 1: OFF, DIL 2: ON |

Tab. 1/1: Setting the field bus protocol with the 4-position DIL switch

1-8

Setting: Extension to the CP system $\boxed{2}$

Further CP modules can be connected to the CPV Direct. You can set the extension to the CP system with switch elements 3 and 4 of the 4-position DIL switch as shown in the table below.

| Extension to the CP system | Number of inputs/outputs | | Setting the DIL switches | |
|---|--------------------------|-----------|--------------------------|--------------------------|
| CPV Direct without extension | 16 0 | | 0x 4 | DIL 3: OFF DIL 4: OFF |
| CPV valve terminal with extension with: - CP input module | 16 0 | + 16 l | 2 % 4 | DIL 3: ON DIL 4: OFF |
| CPV valve terminal with extension with: - a CP valve terminal or CP output module | 16 0 + 16 0 | | 1 | DIL 3: OFF DIL 4: ON |
| CPV valve terminal with extension with: - a CP valve terminal/CP output module and - CP input module | 16 0 + 16 0 | + 16 l | 1 2 6 4 | DIL 3: ON DIL 4: ON |

Tab. 1/2: Setting: Extension of the CP system with 4-position DIL switch



Please note

Depending on the extension set, the CP system occupies a different number of inputs and outputs or station numbers. Further information can be found in chapter 1.7.

Festo P.BE-CP-DI01-EN en 0503d 1-9

Setting the station number 3

You can set the field bus station number with 8-position DIL switch.

Please note

Station numbers may only be assigned once per field bus line.

The following station numbers are permitted:

| Protocol | Address designation | Permitted station numbers | |
|----------------------|------------------------|---------------------------|--|
| PROFIBUS-DP | PROFIBUS address | 1;; 125 | |
| Festo field bus | Field bus address | 1;; 63 | |
| ABB CS31 | CS31 module address | 0;; 60 | |
| Moeller SUCOnet K | - | 2;; 98 | |

Tab. 1/3: Permitted station numbers for the different field buses

Recommendation:

Assign the station numbers in ascending order. Assign the station numbers to suit the machine structure of your system.





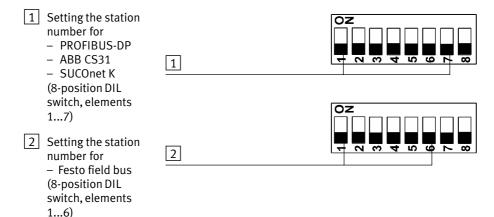
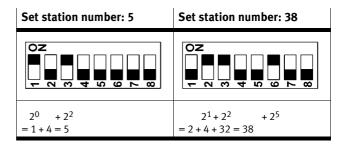


Fig. 1/4: Setting the station number (8-element DIL switch)

The station number is entered coded with the 8-position DIL switch.



Tab. 1/4: Examples of set station numbers (binary coded)

The following pages contain a summary of the settings for the station numbers. You can use the tables for all protocols with which the valve terminal can be used.



Please note

With protocols ABB CS31 and Festo field bus, the DIL switch elements 1...6 suffice for setting the station number.

With protocol ABB CS31, switch element 7 must be set to OFF

With the Festo field bus, switch elements 7 and 8 are used for setting the baud rate.

| Stat. no. | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | Stat. no. | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 |
|--------------|-------|------|-----|-----|-----|-----|-----|---|--------------|-----|-----|-----|-----|----|-----|-----|---|
| 0 | Reser | rved | | | | | | | 16 | OFF | OFF | OFF | OFF | ON | OFF | OFF | |
| 1 | ON | OFF | OFF | OFF | OFF | OFF | OFF | | 17 | ON | OFF | OFF | OFF | ON | OFF | OFF | |
| 2 | OFF | ON | OFF | OFF | OFF | OFF | OFF | | 18 | OFF | ON | OFF | OFF | ON | OFF | OFF | |
| 3 | ON | ON | OFF | OFF | OFF | OFF | OFF | | 19 | ON | ON | OFF | OFF | ON | OFF | OFF | - |
| 4 | OFF | OFF | ON | OFF | OFF | OFF | OFF | | 20 | OFF | OFF | ON | OFF | ON | OFF | OFF | |
| 5 | ON | OFF | ON | OFF | OFF | OFF | OFF | | 21 | ON | OFF | ON | OFF | ON | OFF | OFF | |
| 6 | OFF | ON | ON | OFF | OFF | OFF | OFF | | 22 | OFF | ON | ON | OFF | ON | OFF | OFF | |
| 7 | ON | ON | ON | OFF | OFF | OFF | OFF | | 23 | ON | ON | ON | OFF | ON | OFF | OFF | |
| 8 | OFF | OFF | OFF | ON | OFF | OFF | OFF | | 24 | OFF | OFF | OFF | ON | ON | OFF | OFF | |
| 9 | ON | OFF | OFF | ON | OFF | OFF | OFF | | 25 | ON | OFF | OFF | ON | ON | OFF | OFF | |
| 10 | OFF | ON | OFF | ON | OFF | OFF | OFF | | 26 | OFF | ON | OFF | ON | ON | OFF | OFF | |
| 11 | ON | ON | OFF | ON | OFF | OFF | OFF | | 27 | ON | ON | OFF | ON | ON | OFF | OFF | |
| 12 | OFF | OFF | ON | ON | OFF | OFF | OFF | | 28 | OFF | OFF | ON | ON | ON | OFF | OFF | |
| 13 | ON | OFF | ON | ON | OFF | OFF | OFF | | 29 | ON | OFF | ON | ON | ON | OFF | OFF | • |
| 14 | OFF | ON | ON | ON | OFF | OFF | OFF | | 30 | OFF | ON | ON | ON | ON | OFF | OFF | |
| 15 | ON | ON | ON | ON | OFF | OFF | OFF | | 31 | ON | ON | ON | ON | ON | OFF | OFF | • |

Tab. 1/5: Setting station numbers 0...31: Position of the DIL switch elements

| Stat. no. | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | Stat. no. | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 |
|--------------|-----|-----|-----|-----|-----|----|-----|---|--------------|-----|-----|-----|-----|----|----|-----|---|
| 32 | OFF | OFF | OFF | OFF | OFF | ON | OFF | | 48 | OFF | OFF | OFF | OFF | ON | ON | OFF | |
| 33 | ON | OFF | OFF | OFF | OFF | ON | OFF | | 49 | ON | OFF | OFF | OFF | ON | ON | OFF | |
| 34 | OFF | ON | OFF | OFF | OFF | ON | OFF | | 50 | OFF | ON | OFF | OFF | ON | ON | OFF | |
| 35 | ON | ON | OFF | OFF | OFF | ON | OFF | | 51 | ON | ON | OFF | OFF | ON | ON | OFF | |
| 36 | OFF | OFF | ON | OFF | OFF | ON | OFF | | 52 | OFF | OFF | ON | OFF | ON | ON | OFF | |
| 37 | ON | OFF | ON | OFF | OFF | ON | OFF | | 53 | ON | OFF | ON | OFF | ON | ON | OFF | |
| 38 | OFF | ON | ON | OFF | OFF | ON | OFF | | 54 | OFF | ON | ON | OFF | ON | ON | OFF | |
| 39 | ON | ON | ON | OFF | OFF | ON | OFF | | 55 | ON | ON | ON | OFF | ON | ON | OFF | |
| 40 | OFF | OFF | OFF | ON | OFF | ON | OFF | | 56 | OFF | OFF | OFF | ON | ON | ON | OFF | |
| 41 | ON | OFF | OFF | ON | OFF | ON | OFF | | 57 | ON | OFF | OFF | ON | ON | ON | OFF | |
| 42 | OFF | ON | OFF | ON | OFF | ON | OFF | | 58 | OFF | ON | OFF | ON | ON | ON | OFF | |
| 43 | ON | ON | OFF | ON | OFF | ON | OFF | | 59 | ON | ON | OFF | ON | ON | ON | OFF | |
| 44 | OFF | OFF | ON | ON | OFF | ON | OFF | | 60 | OFF | OFF | ON | ON | ON | ON | OFF | |
| 45 | ON | OFF | ON | ON | OFF | ON | OFF | | 61 | ON | OFF | ON | ON | ON | ON | OFF | |
| 46 | OFF | ON | ON | ON | OFF | ON | OFF | | 62 | OFF | ON | ON | ON | ON | ON | OFF | |
| 47 | ON | ON | ON | ON | OFF | ON | OFF | | 63 | ON | ON | ON | ON | ON | ON | OFF | |

Tab. 1/6: Setting station numbers 32...63: Position of the DIL switch elements

1-14

| Stat. no. | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | Stat. no. | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 |
|--------------|-----|-----|-----|-----|-----|-----|----|---|--------------|-----|-----|-----|-----|----|-----|----|---|
| 64 | OFF | OFF | OFF | OFF | OFF | OFF | ON | | 80 | OFF | OFF | OFF | OFF | ON | OFF | ON | |
| 65 | ON | OFF | OFF | OFF | OFF | OFF | ON | | 81 | ON | OFF | OFF | OFF | ON | OFF | ON | |
| 66 | OFF | ON | OFF | OFF | OFF | OFF | ON | | 82 | OFF | ON | OFF | OFF | ON | OFF | ON | |
| 67 | ON | ON | OFF | OFF | OFF | OFF | ON | | 83 | ON | ON | OFF | OFF | ON | OFF | ON | |
| 68 | OFF | OFF | ON | OFF | OFF | OFF | ON | | 84 | OFF | OFF | ON | OFF | ON | OFF | ON | _ |
| 69 | ON | OFF | ON | OFF | OFF | OFF | ON | | 85 | ON | OFF | ON | OFF | ON | OFF | ON | |
| 70 | OFF | ON | ON | OFF | OFF | OFF | ON | | 86 | OFF | ON | ON | OFF | ON | OFF | ON | |
| 71 | ON | ON | ON | OFF | OFF | OFF | ON | | 87 | ON | ON | ON | OFF | ON | OFF | ON | |
| 72 | OFF | OFF | OFF | ON | OFF | OFF | ON | | 88 | OFF | OFF | OFF | ON | ON | OFF | ON | |
| 73 | ON | OFF | OFF | ON | OFF | OFF | ON | | 89 | ON | OFF | OFF | ON | ON | OFF | ON | _ |
| 74 | OFF | ON | OFF | ON | OFF | OFF | ON | | 90 | OFF | ON | OFF | ON | ON | OFF | ON | _ |
| 75 | ON | ON | OFF | ON | OFF | OFF | ON | | 91 | ON | ON | OFF | ON | ON | OFF | ON | |
| 76 | OFF | OFF | ON | ON | OFF | OFF | ON | | 92 | OFF | OFF | ON | ON | ON | OFF | ON | |
| 77 | ON | OFF | ON | ON | OFF | OFF | ON | | 93 | ON | OFF | ON | ON | ON | OFF | ON | |
| 78 | OFF | ON | ON | ON | OFF | OFF | ON | | 94 | OFF | ON | ON | ON | ON | OFF | ON | |
| 79 | ON | ON | ON | ON | OFF | OFF | ON | | 95 | ON | ON | ON | ON | ON | OFF | ON | |

Tab. 1/7: Setting station numbers 64...95: Position of the DIL switch elements

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| Stat. no. | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | Stat. no. | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 |
|--------------|-----|-----|-----|-----|-----|----|----|---|--------------|-----|-----|-----|-----|-----|----|----|---|
| 96 | OFF | OFF | OFF | OFF | OFF | ON | ON | | 111 | ON | ON | ON | ON | OFF | ON | ON | |
| 97 | ON | OFF | OFF | OFF | OFF | ON | ON | | 112 | OFF | OFF | OFF | OFF | ON | ON | ON | |
| 98 | OFF | ON | OFF | OFF | OFF | ON | ON | | 113 | ON | OFF | OFF | OFF | ON | ON | ON | |
| 99 | ON | ON | OFF | OFF | OFF | ON | ON | | 114 | OFF | ON | OFF | OFF | ON | ON | ON | |
| 100 | OFF | OFF | ON | OFF | OFF | ON | ON | | 115 | ON | ON | OFF | OFF | ON | ON | ON | • |
| 101 | ON | OFF | ON | OFF | OFF | ON | ON | | 116 | OFF | OFF | ON | OFF | ON | ON | ON | |
| 102 | OFF | ON | ON | OFF | OFF | ON | ON | | 117 | ON | OFF | ON | OFF | ON | ON | ON | |
| 103 | ON | ON | ON | OFF | OFF | ON | ON | | 118 | OFF | ON | ON | OFF | ON | ON | ON | |
| 104 | OFF | OFF | OFF | ON | OFF | ON | ON | | 119 | ON | ON | ON | OFF | ON | ON | ON | |
| 105 | ON | OFF | OFF | ON | OFF | ON | ON | | 120 | OFF | OFF | OFF | ON | ON | ON | ON | |
| 106 | OFF | ON | OFF | ON | OFF | ON | ON | | 121 | ON | OFF | OFF | ON | ON | ON | ON | |
| 107 | ON | ON | OFF | ON | OFF | ON | ON | | 122 | OFF | ON | OFF | ON | ON | ON | ON | |
| 108 | OFF | OFF | ON | ON | OFF | ON | ON | | 123 | ON | ON | ON | OFF | ON | ON | ON | |
| 109 | ON | OFF | ON | ON | OFF | ON | ON | | 124 | OFF | OFF | ON | ON | ON | ON | ON | |
| 110 | OFF | ON | ON | ON | OFF | ON | ON | | 125 | ON | OFF | ON | ON | ON | ON | ON | |

Tab. 1/8: Setting station numbers 96...125: Position of the DIL switch elements

Setting the diagnostic mode 4 (only for PROFIBUS-DP and ABB CS31)

The following diagnosis can be deactivated with switch element 8 of the 8-position DIL switch:

- PROFIBUS-DP: Device-related diagnosis
- ABB CS31: Load voltage monitoring
- 1 DIL 8 OFF: Diagnosis deactivated
- 2 DIL 8 ON: Diagnosis activated

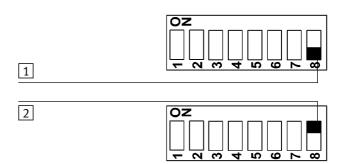


Fig. 1/5: Setting the diagnostic mode

For PROFIBUS-DP:

If the device-related diagnosis is deactivated (switch element 8 to OFF), no device-related diagnostic information will be sent from the valve terminal to the master system, e.g. short circuit at the outputs or undervoltage of the valves (see section 3.3).

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1.3 Setting the field bus baud rate



Please note

It is only necessary to set the baud rate with the Festo field bus protocol.

The CPV Direct automatically recognizes the baud rate for the PROFIBUS-DP (9.2 kBd ... 12 MBd) and the SUCOnet K (187.5 kBd ... 375 kBd) protocols.

The baud rate 187.5 kBd is used constantly for the ABB CS31 protocol. $\label{eq:cs31}$

With the Festo field bus protocol, DIL switch elements 7 and 8 of the 8-position DIL switch are used for setting the baud rate.

| Setting the baud rate with the Festo field bus protocol | | | | | | | | | |
|---|-----------------------|-----------------------|------------------------|--|--|--|--|--|--|
| 31.25 kBd | 62.5 kBd | 187.5 kBd | 375 kBd | | | | | | |
| 0Z | 02 02 | 02 02 | | | | | | | |
| DIL 7: ON, DIL 8: ON | DIL 7: OFF, DIL 8: ON | DIL 7: ON, DIL 8: OFF | DIL 7: OFF, DIL 8: OFF | | | | | | |

Tab. 1/9: Setting the baud rate for the Festo field bus

1.4 Connecting the field bus

1.4.1 Field bus cable



Please note

With incorrect installation and high baud rates, data transmission errors may occur as a result of signal reflections and attenuations.

Causes of the transmission errors may be:

- missing or incorrect terminating resistor
- incorrect screening/shield connection
- branches
- transmission over long distances
- unsuitable cables.

Observe the cable specifications. Refer to the manual for your controller for information on the type of cable to be used.



Please note

If the valve terminal is fitted onto the moving part of a machine, the field bus cable on the moving part must be provided with strain relief. Please observe also the relevant regulations in IEC/DIN EN 60204-1.

PROFIBUS-DP

Use a twisted, screened 2-wire cable for the field bus.

Cable specification as per EN 50170 (cable type A):

Surge impedance: 135...165 ohm (3...20 MHz)

Capacitance per unit length: < 30 nF/km
Loop resistance: < 110 ohm/km
Core diameter: > 0.64 mm
Core cross-sectional area: > 0.34 mm²

Bus length

Exact specifications on the bus length can be found in the next section and in the manuals for your control system.

Festo field bus / ABB CS31 / Moeller SUCOnet K

Refer to the PLC manual for your controller for the type of cable to be used. Also take into account here the distances and the field bus baud rate.

1.4.2 Field bus baud rate and field bus length for PROFIBUS-DP



Please note

The maximum permitted field bus length and branch line length depend on the baud rate used.

- Please observe the maximum permitted length of the field bus cable, if you connect the valve terminal via a branch line.
- Take into account also the sum of the branch line lengths when calculating the maximum permitted length of the field bus cable.

The CPV Direct sets itself automatically to one of the following baud rates:

| Baud rate (in kBaud) | Field bus length (max.) | Max. permitted branch line length |
|-------------------------|-------------------------|-----------------------------------|
| 9.6 | 1200 m | 500 m |
| 19.2 | 1200 m | 500 m |
| 93.75 | 1200 m | 100 m |
| 187.5 | 1000 m | 33.3 m |
| 500 | 400 m | 20 m |
| 1500 | 200 m | 6.6 m |
| 300012000 | 100 m | _ |

Tab. 1/10: Max. field bus length and branch line length for PROFIBUS-DP depending on the baud rate

1.4.3 Field bus interface

There is a 9-pin sub-D socket on the CPV Direct for connecting it to the field bus.

This connection serves for the incoming and continuing field bus cable. You can connect the CPV valve terminal with the field bus plug from Festo type FBS-SUB-9-GS-DP-B.



Please note

Only the Festo field bus plug complies with IP65. Before connecting field bus plugs from other manufacturers:

• replace the two flat screws by bolts (part no. 340960).

| PROFIBUS | S-DP | | |
|----------|--|----------------------|---------------------------------------|
| Pin | Field bus plug IP65 from Festo ¹⁾ | PROFIBUS-DP | Designation |
| 1 | | n.c. | not connected |
| 2 | | n.c. | not connected |
| 3 | В | RxD/TxD-P | Receive/send data P |
| 4 | | CNTR-P ²⁾ | Repeater control signal ²⁾ |
| 5 | | DGND | Data reference potential (M5V) |
| 6 | | VP | Power supply positive (P5V) |
| 7 | | n.c. | not connected |
| 8 | A | RxD/TxD-N | Receive/send data N |
| 9 | | n.c. | not connected |
| Housing | Clamp strap | Screening/shield | Connection to functional earth |



(view of socket of the CPV Direct)

Tab. 1/11: Pin assignment of the field bus interface for PROFIBUS-DP

¹⁾ Type FBS-SUB-9-GS-DP-B (part no. 532216)

²⁾ Repeater control signal CNTR-P is in the form of a TTL signal.

| Festo field | Festo field bus / ABB CS31 / Moeller SUCOnet K | | | | | | | | | | | | |
|----------------------------|---|----------------------------|-------------------------|--|---|--|--|--|--|--|--|--|--|
| Pin | Field bus plug IP65 from Festo ¹⁾ | Festo field bus | ABB CS31 | SUCOnet K sub-D 9-pin | SUCOnet K DIN (round) 5-pin | | | | | | | | |
| 1 2 3 4 5 6 | В | S+ | Bus 1 | 3 (T _A /R _A) ²⁾ | 4 (T _A /R _A) ²⁾ | | | | | | | | |
| 7 8 9 Housing | A Clamp strap | S- Screening/ shield | Bus 2 Screening/ shield | 7 (T _B /R _B) ²⁾ 4 (screening/shield) ²⁾ | 1 (T _B /R _B) ²⁾ Housing | | | | | | | | |

| $ \begin{bmatrix} 5_{0000} \\ 9^{000} \\ 6 \end{bmatrix} $ |
|--|
|--|

(View of socket of the CPV Direct)

Tab. 1/12: Pin assignment of the field bus interface for Festo field bus, ABB CS13 and SUCOnet K

Type FBS-SUB-9-GS-DP-B (part no. 532216)
 Pin numbers of the SUCOnet K interface

1.4.4 Connection possibilities



Please note

Use a protective cap or blanking plug to seal unused connections. You will then comply with protection class IP65.

Connection with field bus plugs from Festo

• Observe the fitting instructions for the field bus plug.

You can connect the CPV Direct to the field bus easily with the field bus plug from Festo (type FBS-SUB-9-GS-DP-B, part no. 532216). You can disconnect the plug from the CPV Direct without interrupting the bus cable (T-TAP function).

- 1 Hinged cover with display window
- 2 Blanking plug if connection is not used
- 3 Clamp strap for screening/shield connection
- [4] Field bus incoming (IN)
- 5 Switch for bus termination and continuing field bus
- 6 Field bus continuing (OUT)
- 7 Only connected capacitively

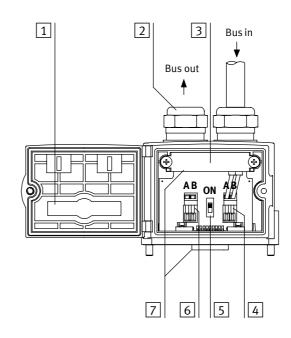


Fig. 1/6: Field bus plug from Festo, type FBS-SUB-9-GS-DP-B

1-24



Please note

The clamp strap in the field bus plug from Festo is connected internally only capacitively with the metallic housing of the sub-D plug. This is to prevent equalizing currents flowing through the screening of the field bus cable.

DIL switch

With the switch in the field bus plug you can switch the following:

- Switch position OFF: The bus termination is switched off and the continuing field bus cable is switched in.
- Switch position ON: The bus termination is switched on and the continuing field bus cable is **switched off** (see Fig. 1/7).



Please note

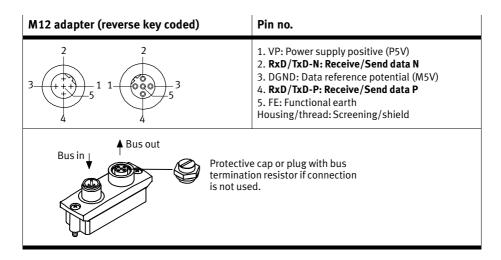
Note the type designation of your field bus plug. The new plug type FBS-SUB-9-GS-DP-B switches the continuing field bus cable off when the bus termination is switched on.

Connection with M12 adapter (reverse key coded)

With adapter (type FBA-2-M12-5POL-RK, part no. 533118), you can connect the CPV Direct to the field bus via an M12 plug connector. The plug connectors have an inverted mechanical coding (reverse key or B-coded), to avoid confusion between incoming and continuing connections.

You can disconnect the M12 adapter from the CPV Direct without interrupting the bus cable (T-TAP function).

Connection to the bus is made with a 5-pin M12 plug with PG9 screw connector. Use the second connection socket for the continuation of the field bus.



Tab. 1/13: Pin assignment of the field bus interface with adapter for M12 connection, 5-pin

Connection with optical-fibre waveguide

The PROFIBUS-DP interface of the CPV Direct complies with specification EN 50170-2 and supports the control of network components for optical fibre waveguides.

Use optical-fibre waveguides when transmission is affected by heavy interference, as well as for extending the transmission range when high baud rates are used.

Example of optical-fibre waveguide network components:

- Siemens Optical Link Module (OLM) for PROFIBUS plus
- Siemens Optical Link Plug (OLM) for PROFIBUS (IP20)
- Harting Han-InduNet[®] Media converter IP65 in combination with adapter cable for Festo products (optical data transmission in DESINA installation concept).

1.5 Bus termination with terminating resistors



Please note

If the valve terminal is at the beginning or the end of the field bus system, a bus termination will be required.

• Fit a bus termination to both ends of a bus segment.

İ

Recommendation:

Use the ready-to-use field bus plugs from Festo for the bus termination. A suitable resistor network is incorporated in the housing of this plug (see Fig. 1/7).

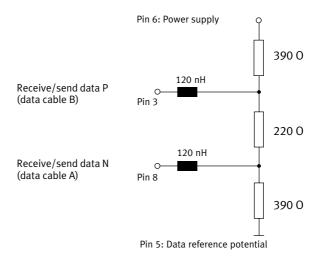


Fig. 1/7: Circuit diagram for bus termination network (switch in Festo field bus plug set to ON) (PROFIBUS-DP: for cable type A as per EN 50170)

1-28

1.6 Connecting the power supply

1.6.1 Cable for power supply

- Use a power supply cable with sufficient cross-sectional area.
- Avoid long distances between the power unit and the CPV valve terminal. Long cables reduce the voltage supplied by the power unit.
- If necessary, ascertain the suitable cross-sectional area and the maximum permitted cable length.

The connection for the power supply is in the form of a plug. The pin assignment of the plug can be found on the following pages.

For connecting the power supply, use plugs from the Festo range which correspond to the outer diameter of the cable used (see Appendix A.3).



- 1 Cable
- 2 Strain relief
- 3 Housing
- 4 Connecting part

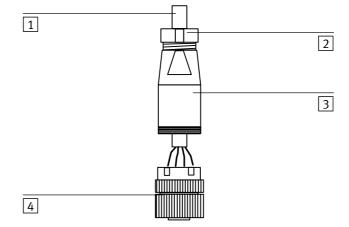


Fig. 1/8: Individual parts of socket and cable exit

Preparing

When you have selected suitable cables connect them as follows (Fig. 1/8):

- 1. Open the socket: Loosen the centre knurled nut.
- 2. Open the strain relief on the rear of the housing. Pass the cable through.
- 3. Remove 5 mm of the insulation from the end of the cable and fit core end sleeves.
- 4. Connect the conductors.
- 5. Replace the connecting part on the housing of the socket and screw it tight. Pull the cable back so that there are no loops inside the housing.
- 6. Tighten the strain relief.

1.6.2 Selecting the power unit



Warning

- Use only PELV circuits as per IEC/DIN EN 60204-1 (Protective Extra-Low Voltage, PELV) for the electrical supply.
 Consider also the general requirements for PELV circuits in accordance with IEC/DIN EN 60204-1.
- Use power supplies which guarantee reliable electrical isolation of the operating voltage as per IEC/DIN EN 60204-1.

By the use of PELV circuits, protection against electric shock (protection against direct and indirect contact) is guaranteed in accordance with IEC/EN 60204-1 (Electrical equipment for machines, General requirements).

The current consumption of a CP system depends on the number of CP modules and valve coils. Recommendation:

- Used closed-loop power units.
- When selecting the power units, check that they provide sufficient output. Ascertain here the total current consumption according to the following table.

Total current consumption The table below shows how to calculate the total current consumption for a CP system. The values specified have been rounded up.

| Current consumption o (pin 1) | f CP electronics | Sums |
|---|-----------------------------------|------|
| CPV Direct | Max. 100 mA | |
| CPV valve terminal | Max. 40 mA | |
| CPA valve terminal | 20 mA | |
| CP input module | Max. 40 mA | |
| Sensors | See manufacturer's specifications | |
| CP output module | Max. 40 mA | |
| Carry forward | | =mA |
| Current consumption o (pin 2) | f valve supply | |
| Current consumption of all simultaneously energized valve coils ¹⁾ | xmA | =mA |
| 1) Current consumption de specifications for the val | | |

Tab. 1/14: Calculating the total current consumption

1.6.3 Connecting the power supply



Warning

If the valve terminal is supplied with load voltage via an output of a "safety I/O module," switch-on test pulses of the "safety I/O module" can cause unexpected reactions of the valve terminal.

Make sure that switch-on test pulses are reliably suppressed or switched off.

Power is supplied via a 4-pin M12 plug (see Fig. 1/1).

The current consumption depends on the type of valve terminal. Please refer to the "Pneumatics manual, P.BE-CPV-.." and the previous section for the values.

• When connecting the 24 V load voltage at pin 2, observe the tolerance: 20.4 ... 26 V DC. Check the 24 V load voltage of the valves while your system is operating.



Caution

Protect the load voltage of the CPV valve coils with an external fuse max. 2 A.

In this way you can avoid functional damage to the CPV Direct in the event of a short circuit.



Please note

Check within the framework of your EMERGENCY STOP circuit, to ascertain the measures necessary for putting your machine/system into a safe state in the event of an EMERGENCY STOP.

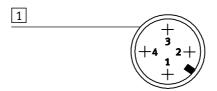
- Switching off the load voltage of the valves and output modules in the secondary circuit of the power unit.
- Switching off the compressed air supply to the valve terminal.

When the load voltage is switched off, there may be a delay before the valves are switched off, due to energy being stored in the input circuit of the valve terminals.

Take this into consideration, e.g. as follows:

- Register the fact that the load voltage is switched off by means of an input signal in the controller.
- Block the control signal of the valves by locking the output signal with the input signal "load voltage."

Pin assignment of the power supply connection



- 1 Pin assignment
 - 1: 24 V DC operating voltage for electronics (and inputs; in the case of connected modules on the extension connection) (max. 2 A)
 - 2: 24 V DC load voltage for valves (max. 2 A)
 - 3: 0 V
 - 4: Earth/ground connection

Fig. 1/9: Pin assignment of power supply connection

Potential equalization

The CPV valve terminal has two earth connections for potential equalization:

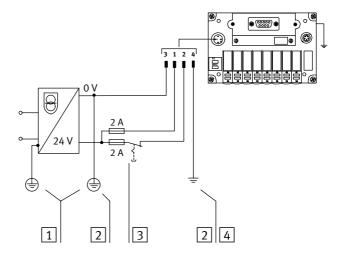
- on the power supply connection
- on the end plate.



Please note

- Always connect the earth potential to pin 4 of the power supply connection.
- Connect the earth connection of the end plate with low impedance (short cable with large cross-sectional area) to the earth potential.
- With low-impedance connections you can ensure that the housing of the valve terminal and the earth connection at pin 4 have the same potential and that there are no equalizing currents.

In this way, you will avoid interference caused by electromagnetic influences.

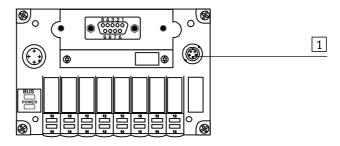


- 1 PE
- 2 Potential equalization
- 3 Load voltage can be switched off separately
- 4 The earth connection at pin 4 is designed for 3 A

Fig. 1/10: Example of connection with PELV power unit and potential equalization

1.7 Extending the CPV Direct

You can connect further modules of the CP system to the CPV Direct via the CP extension connection.



1 CP extension connection

Fig. 1/11: CP extension connection



Caution

Set the exact extension of your CP system on the 4-position DIL switch on the switch module. You can then avoid malfunctioning of your CP system.

Modules which you connect to the CP extension connection will be recognized only if the DIL switch is set correctly.

Information on setting the DIL switches can be found in chapter 1.2.2.

You can connect the following to the CP extension connection:

- CP input module with 16 inputs
- CP output module with 8 outputs
- CPV valve terminals
- CPA valve terminals (max. 8 double-solenoid or 16 single-solenoid valve plates in conjunction with a CPV Direct)



Please note

The CPV Direct can be extended by maximum:

- **one** CP input module
- **one** CP valve terminal or **one** CP output module.



Caution

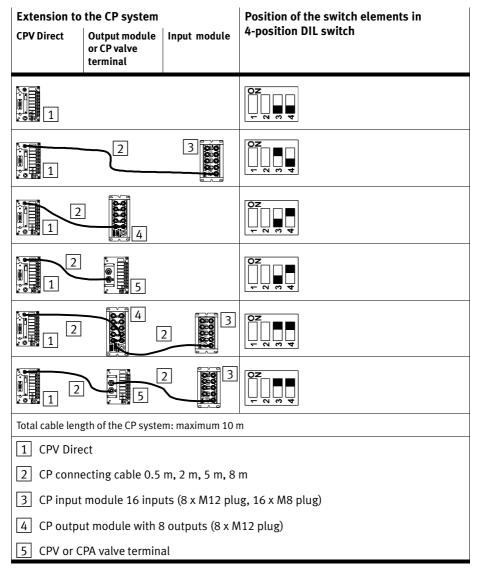
The maximum cable length between the CPV Direct and the last CP module must not exceed 10 m.

The CP connecting cables must have special electrical characteristics. Always use, therefore, Festo CP connecting cables.

You can obtain ready-to-use CP connecting cables from Festo. These are available in various lengths and types. You will find a summary in Appendix A.

Seal unused CP connections of your CP system with the relevant seal provided. You will then comply with protection class IP65.

The following table gives an overview of the possible extensions:



Tab. 1/15: Extension possibilities for the CPV Direct

1.8 Use in an explosion-protected environment





Warning

If the terminal is to be used as an explosion-protected operating medium, make sure that:

- the electrical connections are **not** disconnected when power is still applied.
- the completely fitted product with all plugs, adapters and protective caps used complies at least with protection class IP64.

Explanations of the explosion protection marking on the product can be found in the Appendix "Technical specifications."

Overview of the installation steps:

- Set the DIL switches and close the switch covers again. Make sure that the seals are seated correctly.
- Install the product. CP cables and CP plugs from Festo are regarded as accessories within the framework of the conformity test as per 94/9/EG and may be used in potentially explosive environments, in accordance with the Exmarking of the CP system.
- 3. Connect the field bus cable. Use only plugs which comply at least with protection class IP64. Close the cover of the plug if one is fitted.
- 4. Seal unused connections of the product with protective caps and blanking plugs which comply at least with protection class IP64.
- 5. Connect a power supply with PELV power units, as described in the chapter "Installation."

The conformity declaration as per EU directive 94/9/EG can be obtained from Festo.



Commissioning PROFIBUS-DP

Chapter 2

Festo P.BE-CP-DI01-EN en 0503d 2-1

2. Commissioning PROFIBUS-DP

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2.1 Preparing the CPV Direct for commissioning

2.1.1 Switching on the power supply



Please note

Please observe also the switching-on instructions in the manual for your PLC.

When the controller is switched on, it will automatically carry out a comparison between the NOMINAL and the ACTUAL configurations. For this configuration procedure it is important that:

- the specifications for the field bus configuration are complete and correct.
- the power supplies for the programmable logic controller and for the field bus slaves are switched on eithersimultaneously or in the sequence indicated below.

Please note the following when switching on the power supply:

Common supply

If there is a common supply for the control system and for all the field bus slaves, the power should be switched on via a central power unit or central switch.

Separate supply

If there is a separate supply for the control system and for the field bus slaves, the power should be switched on in the following sequence:

- 1. the power supply for all the field bus slaves.
- 2. the power supply for the controller.

2.1.2 Address assignment of the CPV Direct

The CPV Direct always occupies 16 output addresses, irrespective of the number of valve solenoid coils fitted on it. This enables the CPV Direct to be extended at a later stage without the need to shift the addresses.

The following diagram shows the addressing sequence of the individual CPV valve plates.

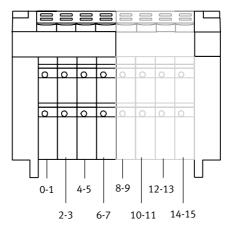


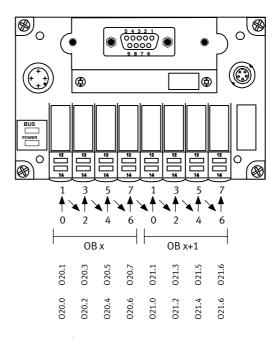
Fig. 2/1: Address assignment of the CPV Direct

- A valve location on the CPV Direct always occupies 2 addresses, even if it is fitted with a blanking plate or pressure-separator plate. If a valve location is fitted with a double-solenoid valve, the following assignment applies:
 - pilot solenoid 14 occupies the lower-value address
 - pilot solenoid 12 occupies the higher-value address.

With single-solenoid valves the higher-value address remains unused.

2. Commissioning PROFIBUS-DP

 Addresses are assigned from left to right on the CPV Direct and from the front to the rear on the individual valve locations.



OB: Output byte

Fig. 2/2: Address assignment of the CPV Direct (outputs) with examples for OB20 and OB21

2.1.3 Information on commissioning

FREEZE and SYNC

The operating modes FREEZE and SYNC are supported by the CP system in accordance with EN 50170.

The method of accessing the commands FREEZE and SYNC depends on the controller used. Please refer here to the documentation for your field bus module.



Caution

The operating modes FREEZE or SYNC will be reset automatically if:

- the CP system is switched on/off
- the field bus module is stopped.

Only the operating mode FREEZE will be reset automatically if:

 the bus connection to the CP system is interrupted (response monitoring active).

FREEZE command

All the inputs of the CP system will be "frozen." The CP system now constantly sends an image of all the inputs to the master. With each further FREEZE command, the input image is updated and sent again constantly to the master. Return to normal operation: UNFREEZE command

SYNC command

All the inputs of the CP system will be "frozen." The valve terminal now no longer reacts to modifications to the output image in the master. With each further SYNC command, the updated output image will be transmitted.

Return to normal operation: UNFREEZE command

2. Commissioning PROFIBUS-DP

Module consistency

The CP system supports the following variants of module consistency:

over the selected format (word)

Configuration with DP identifiers

The position of the DIL switch for the extension of the CP system is relevant for the required DP identifiers (see sections 1.2.2 and 1.7).



Please note

Make sure that the DIL switches are set according to the extension of your CP system.

The following table provides an overview of the possible DP identifiers for the CP system:

| Extending the CPV Direct | DP identifier | | Comment |
|---|---------------|-----------------------|--------------------|
| | Siemens | EN 50170 | |
| Only CPV Direct (no extension) | ID1: 16DO | ID1: 033 _d | 16 digital outputs |
| Extension with one input module | ID1: 16DO | ID1: 033 _d | 16 digital outputs |
| | ID2: 16DI | ID2: 017 _d | 16 digital inputs |
| Extension with one CP valve terminal or | ID1: 16DO | ID1: 033 _d | 16 digital outputs |
| one CP output module | ID2: 16DO | ID2: 033 _d | 16 digital outputs |
| Extension with one CP valve terminal or | ID1: 16DO | ID1: 033 _d | 16 digital outputs |
| one CP output module and one input module | ID2: 16DO | ID2: 033 _d | 16 digital outputs |
| | ID3: 16DI | ID3: 017 _d | 16 digital inputs |

Tab. 2/1: Overview of DP identifiers for various extensions to the CPV Direct



Please note

Enter the identifiers corresponding to the physical sequence of the modules, starting with the CPV Direct.

Example:

| | DP identifier | Comment |
|---|---------------|----------------------------------|
| 1 | 16DO | 16 digital outputs (CPV Direct) |
| 2 | 16DI | 16 digital inputs (input module) |

Tab. 2/2: CPV Direct extended with one input module

2.2 Device master file (GSD) and icon files

In order to configure the CPV Direct with a PC/programmer, you will require the appropriate GSD file. In addition to slave-typical entries (Ident. number, Revision, etc.), the device master file (GSD) also contains a selection of identifiers.

Reference sources

Current GSD files can be found on the Festo Internet pages under:

www.festo.com/fieldbus

You can obtain the GSD files and further configuration aids with the CD ROM "Utilities" from Festo: type P.CD-VI-UTILITIES-2, part no. 533500 The most up-to-date GSD files are always available via the Internet.

GSD files

You will require one of the following files for the CPV Direct:

- VI1000C9.GSD (german version) or
- VI1000C9.GSE (international version)

Symbol files

In order to represent the valve terminal in your configuration software, you will find icon files under the above-mentioned Internet address:

| Normal operating status | Diagnostic case | Special operating status | |
|-------------------------|--|--------------------------|--|
| FESTO | LEST TO SERVICE STATE OF THE S | FESTO | |
| File: Pb_dicpn.dib | File: Pb_dicpd.dib | File: Pb_dicps.dib | |

Tab. 2/3: Icon files for configuration software

2.3 Configuration with a Siemens master



Please note

Various configuration programs are available for use in conjunction with a Siemens master. Please observe the relevant procedure for your configuration program.

The following sections describe as an example the main configuration steps with the STEP 7 software. It is assumed that the reader is already familiar with the information in the manual for the STEP 7 software.

Information on operation with general DP masters can be found in A.2.

2.3.1 STEP 7 – HW Config (up to V 5.2)

Preparations

GSD

Copy the GSD of the valve terminal into the directory
 ...\STEP7\S7DATA\GSD on your PC/programmer.
 File: VI1000C9.GS*
 (Reference sources for the GSD see section 2.2)

The GSDs can either be:

- copied manually into the above mentioned directory (e. g. with Windows Explorer) or
- loaded via the menu [Options] [Install new GSD].



Please note

Update the hardware catalogue, if you copy the GSD during work with STEP 7.

Menu HW Config: [Options] [Update catalogue]



Please note

As from STEP 7 V4.02, GSDs are stored within the STEP 7 project (station GSD). This can cause the updating/reading of new GSD files to appear as if incorrect. Please inform yourself about handling the station GSD files in the STEP 7 help.

- 2. Process the dialogue window "Properties PROFIBUS"
 - Baud rate
 - Profile

Icons

Copy the icon files (see section 2.2) for the CPV Direct into directory ...\STEP7\S7DATA\NSBMP on your PC or programmer.

The icon files can either be copied

- manually into the above named directory or
- loaded via the menu [Options] [Install new GSD] file type "Bitmap files" in HW Config.
- 4. Insert a DP master system:
 - Right-hand mouse click on "DP" under "CPU" in the rack
 - Click on [Add master system] in the context menu. The line of the DP master system will be displayed.

Station selection with STEP 7

- If the hardware catalogue is not open: click on the catalogue icon (see Fig. 2/3 1).
 The hardware catalogue will be displayed.
- Open the following folder in the hardware catalogue: "\PROFIBUS-DP\Additional Field Devices\Valves."
 The folder VALVES is displayed when you copy the GSD (see step 1 of the preparations).
 Pull the station type "FESTO CPV DO01" onto the line of the DP master system 2.
 The dialogue window "Properties PROFIBUS interface" will be displayed 3.
- 3. Select the PROFIBUS address identical to the selected setting on the DIL/rotary switch in the switch module (see section 1.2.2) and close with OK.

 The dialogue window "Properties DP slave" appears 4.
- Process the dialogue window, if necessary, and close it.
 The icon of the valve terminal will be displayed on the line of the DP master system.

2. Commissioning PROFIBUS-DP

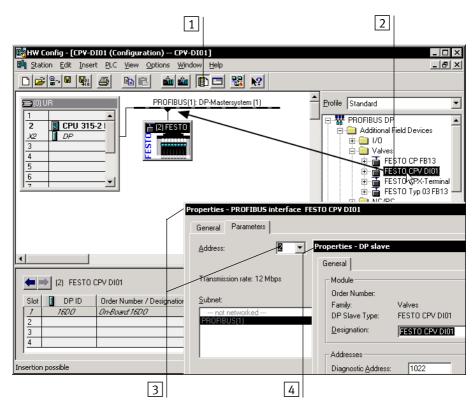


Fig. 2/3: Station selection with STEP 7 – HW Config (The windows displayed are not all visible at the same time, see text.)

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Configuration with STEP 7

The outputs of the CPV Direct valve locations are entered automatically in the configuration table. If you have connected modules to the extension connection of the CPV Direct, you must assign the configuration table as follows:

- Click on the icon of the valve terminal to be configured in HW Config 1. The configuration table will be displayed under the rack 2.
- 2. Open the module "FESTO CPV DI01" (Folder\PROFIBUS-DP\Additional Field Devices\Valves\...) in the hardware catalogue 3.
- 3. Pull the modules onto the next free line in the configuration table according to the extension of your CPV Direct. Assign the starting address in the window "Properties DP slave" [4].



Please note

Pull the modules into the configuration table according to the physical sequence of the extensions of your CP system.

Modifying the address

 Double click the appropriate line in the configuration table and modify the starting address of the inputs or outputs in the window "Properties – DP slave."



Please note

With S7-400 controllers, up to 4 bytes of addresses are reserved for each DP identifier depending on the version status.

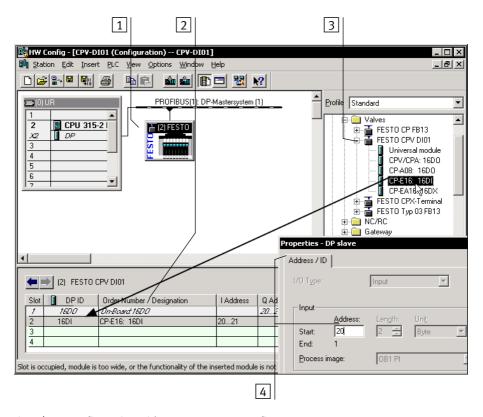


Fig. 2/4: Configuration with STEP 7 V – HW Config (Example for extension with one CP input module, explanations see text.)

This concludes the station selection and configuration.

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2.3.2 Example of addressing

| | Extension to the CP system | DP identifier | I/O address (IN/OUT) |
|---|--|---------------|----------------------|
| 1 | CPV Direct (without extension) | 16DO | 020.0021.7 |
| 2 | CPV valve terminal with 8 double-solenoid valves | 16DO | 022.0023.7 |
| 3 | CP input module, 16 inputs | 16DI | 120.0121.7 |

Tab. 2/4: Example: Input and output address (see Fig. 2/5)

1 CPV Direct
2 CPV valve terminal with 8 valve plates
3 CP input module with 16 inputs

020.0...021.7 022.0...023.7 120.0...121.7

Fig. 2/5: Example – addressing the inputs and outputs of a CP system with CPV Direct and maximum extension

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2.3.3 Commissioning the CP system on the PROFIBUS-DP



Please note

Please observe also the switching-on instructions in the manual for your controller.

Proceed as follows:

- 1. Connect the field bus cable to the CPV Direct.
- 2. Switch on the operating voltage:
 - of all field bus slaves
 - of the CP system.
- 3. Switch on the operating voltage for the master module.

Configuration run

Some master systems carry out a comparison between the NOMINAL and the ACTUAL configurations (= DIL switch setting) automatically when the system is switched on. For this configuration run it is important that:

- the specifications for the NOMINAL configuration are complete and correct (see also section 2.1.2).
- the power supply for the programmable logic controller and for the field bus slaves is switched on eithersimultaneously or in the sequence indicated above.

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Recommendation:

Providing the safety concept of your machine/system permits this, commission the CP system with both operating voltages (pins 1 and 2), but without compressed air. A suitable test function is therefore available which does not trigger undesired reactions.



Please note

A CP valve location occupies two addresses.

The following assignment applies:

- lower value address: pilot solenoid 14

- higher-value address: pilot solenoid 12

Chapter 3

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3.1 Diagnosis by means of LEDs

The LEDs on the cover indicate the operating status of the CPV Direct.

1 Red LED:
Bus status/fault
(BUS)

2 Green LED:
Operating voltage
display (POWER)

3 Yellow LED
row for pilot
solenoid 12

3

Fig. 3/1: LEDs of the CPV Direct

row for pilot solenoid 14

3.1.1 Normal operating status

In normal operating status the green power LED lights up.

4



| LED | Colour | Operating status | Fault treatment |
|-------|-----------------|------------------|-----------------|
| BUS | out | Normal | None |
| POWER | green lights up | Normal | None |

Tab. 3/1: Normal operating status

3.1.2 Fault displays of the BUS/POWER LEDs

Fault diagnosis with the green LED (POWER)

| LED | Colour | Operating status | Fault treatment |
|-------|-------------------------|---|--|
| POWER | out | Operating voltage for electronics not applied | Check the operating voltage (pin 1) |
| POWER | green flashes fast | Load voltage of the CP valves < 20.4 V | Check the load voltage supply (pin 2) |
| POWER | green flashes slowly | Load voltage of the CP valves < 10 V | Check the load voltage supply (pin 2) |

Tab. 3/2: Fault diagnosis with the green POWER LED

Load voltage faults are always displayed with the green LED (irrespective of the diagnostic mode set).

If the device-related diagnosis is active, faults will also be passed on to the master PLC via the field bus.

Fault diagnosis with the red LED (BUS):

| LED | Colour | Operating status | Fault treatment |
|-----|--|---|--|
| BUS | red lights up | Hardware fault | Servicing required |
| BUS | red flashes fast | PROFIBUS address not valid | • Correct address setting (1,, 125) |
| BUS | red flashes slowly (1-second intervals) | Field bus connection not OK. Possible causes: - Station number not correct (e.g. address assigned twice) - Field bus module switched off or defective - Interrupted, short-circuited or faulty field bus connection - Configuration faulty, master configuration setting in the switch module | Check the • address setting • field bus module • field bus connection • configuration of the master and the setting in the switch module |
| BUS | flashes red briefly out | Switch module is missing Switch module defective | Install switch module Replace switch module |

Tab. 3/3: Fault diagnosis with the red BUS LED

3.1.3 LEDs for status display of the valve solenoid coils

There is a yellow LED for every valve solenoid coil (see Fig. 3/1). The LED indicates the switching status of the valve solenoid coil.

| LED | Colour | Switch position Valve solenoid coil | Meaning |
|-----|------------------|--|---|
| 0 | out | Basic position | Logical 0 (no signal) |
| ** | yellow lights up | Switch position or Basic position | Logical 1 (signal present) Logical 1 but: load voltage of the valves lies below the permitted tolerance range (< 20.4 V DC) or compressed air supply not OK or pilot exhaust blocked or servicing required |

Tab. 3/4: LEDs for status display of the valve solenoid coils



Please note

If there is no valve solenoid coil, the assigned LED will **not** show control of the output.

3.2 Eliminating faults

A deviation in the actual extension of your CP system from the extension set in the switch module can lead to problems when the system is started (see section 1.7 "Extending the CPV Direct"). The following table shows the reaction:

| Extension to the CP system (examples) | | Deviation | Behaviour |
|---------------------------------------|---|---|--|
| | > | Extension greater than the setting in the switch module. | System starts. A redundant non-configured module will be ignored. |
| | < | Extension greater than the setting in the switch module. | System starts. Carry out device- related diagnosis (see section 3.3). |

Tab. 3/5: Behaviour if the system extension differs from the setting of the DIL switch

The CP system supports diagnostic possibilities via the PRO-FIBUS as per EN 50170. The device-specific diagnosis is supported.



Please note

The identifier-related or channel-related diagnosis listed in EN 50170 is not supported.

3.3.1 Diagnostic words

The following fault states of the CP system are grouped into diagnostic words and passed on to the DP master:

- Failure of the load voltage supply for the valves (pin 2)
- Short circuit in sensor power supply
- Failure of load voltage at the output modules
- Short circuit/overload at the output modules
- Interruption of the CP connection on various CP modules
- Lower voltage tolerance limit of CP valves exceeded (< 20.4 V)

3.3.2 Diagnostic steps

The CP system offers extensive diagnostic possibilities via the PROFIBUS-DP. The diagram below shows you the steps required for diagnosing the CP system. Only the diagnostic bits, which require a further diagnostic step, are represented.



Please note

The diagnostic information is only sent to the master system if the device-related diagnosis is activated in the switch module. In order to do this, set switch element 8 of the 8-element DIL switch to "ON."

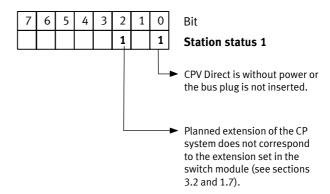


Fig. 3/2: First diagnostic step

In the following only those diagnostic bits, which require further diagnostic steps, are represented.

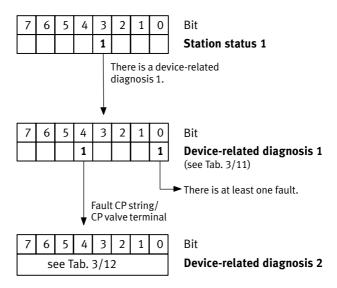


Fig. 3/3: Further diagnostic steps

It can in some cases be helpful if you switch off the devicerelated diagnosis when commissioning your system. If your controller does not start, try at first with the setting "Devicerelated diagnosis inactive" in the switch module (see section 1.2.2).

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3.3.3 Overview of diagnostic bytes

Diagnostic words Several diagnostic words are provided for each bus slave.

The diagnostic words and their meaning for CP systems

from Festo are shown in the following table:

| Byte * | Octet ** | Diagnostic address | Diagnostic address + 1 | Octet ** | Byte * |
|--------|----------|---|--|----------|--------|
| 0 | 1 | Station status 1 | Station status 2 | 2 | 1 |
| 2 | 3 | Station status 3 | Master address (Diag.Master_Add) | 4 | 3 |
| 4 | 5 | Manufacturer identifier (Ident_number High byte 00 _h) | Manufacturer identifier (Ident_number Low byte C9 _h) | 6 | 5 |
| 6 | 7 | Header | Device-related diagnosis 1 (overview of faults) | 8 | 7 |
| 8 | 9 | Device-related diagnosis 2 (fault byte CPV Direct) | always logical "0" | 10 | 9 |

bold = Contents modified by the CP system

Tab. 3/6: Overview of diagnostic bytes: Standard diagnostic information

^{* =} Siemens

^{** =} EN 50170

3.3.4 Details of standard diagnostic information

The following diagnostic information can be requested by the DP master from the CP system via the function **Slave_Diag**. The CP system replies with an octet string of length 10. The procedure for reading out this diagnostic information with a SIMATIC S5/S7 system is described in section 3.4.1.

| Octet | Octet 1: Station status_1 | | |
|--------|-------------------------------|---|--|
| Bit | Meaning | Explanation | |
| 0 | Diag.Station_Non_Existent | CP system no longer/not yet addressable. Possible causes: - operating voltage not applied - data cable interrupted - fault in data cable | |
| 1 | Diag.Station_Not_Ready | CP system not yet ready for data exchange | |
| 2 | Diag.Cfg_Fault | The configuration data received from the master do not agree with those ascertained by the CP system. | |
| 3 | Diag.Ext_Diag | There is a device-related diagnosis. Possible causes: - cable fracture on input/output module - short circuit/overload at electric outputs or sensor supply for inputs - V _{valves} < 20.4 V - V _{outputs} < 10 V - V _{sensor} < 10 V | |
| 4 | Diag.Not_Supported | 1 = CP system does not support the function requested | |
| 5 | Diag.Invalid_Slave_Response | Always 0 (set by CP system) | |
| 6 | Diag.Prm_Fault | Last parametrizing telegram faulty | |
| 7 | Diag.Master_Lock | Always 0 (set by CP system) | |
| bold = | = Valve terminal related bits | | |

Tab. 3/7: Diagnostic bits station status1

| Octet 2: Station status_2 | | | |
|---|------------------|--|--|
| Bit | Meaning | Explanation | |
| 0 | Diag.Prm_Req | 1 = The master must configure the CP system again | |
| 1 | Diag.Stat_Diag | 1 = The master must request diagnostic data until this bit is set to 0 | |
| 2 | - | Always 1 (set by CP system) | |
| 3 | Diag.WD_On | 1 = Response monitoring/watchdog activated | |
| 4 | Diag.Freeze_Mode | 1 = FREEZE activated | |
| 5 | Diag.Sync_Mode | 1 = SYNC activated | |
| 6 | - | Reserved | |
| 7 | Diag.Deactivated | Always 0 (set by CP system) | |
| bold = Valve terminal related bits | | | |

Tab. 3/8: Diagnostic bits of station status 2

| Octet 3: Station status_3 | | |
|---------------------------|------------------------|-----------------------------|
| Bit | Meaning | Explanation |
| 06 | - | Reserved |
| 7 | Diag.Ext_Diag_Overflow | Always 0 (set by CP system) |

Tab. 3/9: Diagnostic bits of station status 3

Further octets

| Octets 47: Overview | | | |
|---------------------|---|--|--|
| Octet | Designation | Explanation | |
| 4 | Diag.Master_Add | Master address: The address of the master, which parametrized the CP system, is entered in this octet. | |
| 56 | Ident_number | Manufacturer identification: These octets contain the manufacturer identification: 009C _h for the CPV Direct. | |
| 7 | Ext_Diag_Data (device-related diagnosis) | Header device-related diagnosis: The CP system enters the fixed value 8 in this octet, i.e. 4 octets "Device-related diagnosis" incl. the header octet, are made available/transferred, irre- spective of the equipment fitted on the CP system. 3 of the 4 octets are used. | |

Tab. 3/10: Overview of the octets 4...7

Structure of device-related diagnosis

| Octet 8: Device-related diagnosis 1 *) | | |
|---|---------------------------|---------------------------------------|
| Bit | Meaning | Explanation |
| 0 | Common fault in CP system | 1 = There is at least one fault |
| 1 | - | Not used |
| 2 | _ | Not used |
| 3 | _ | Not used |
| 4 | Common fault | 1 = Fault CP string/CP valve terminal |
| 5 | _ | Not used |
| 6 | - | Not used |
| 7 | - | Not used |
| *) Is sent to the master controller only if the device-related diagnosis is activated in the switch module. | | |

Tab. 3/11: Diagnostic bits device-related diagnosis 1

| Octet 8: Device-related diagnosis 2 | | | |
|-------------------------------------|-------------------------|--|--|
| Bit | Meaning | Explanation | |
| 0 | Error _{Output} | 1 = CP connection interrupted at output module | |
| 1 | Error _{Input} | 1 = CP connection interrupted at input module | |
| 2 | Short circuit/overload | 1 = Short circuit/overload at output module | |
| 3 | V _{out} | 1 = Load voltage failure at output module | |
| 4 | V _{sen} | 1 = Short circuit/overload in sensor supply < 10 V | |
| 5 | V _{val} | 1 = Load voltage of valve coils < 20.4 V | |
| 6 | V _{load} | 1 = Load voltage of valve coils < 10 V | |
| 7 | lx | Not used | |

Tab. 3/12: Diagnostic bits device-related diagnosis 2

3.4 Fault treatment

With the following faults, the behaviour of the CP system depends on the configured behaviour of the master module:

- telegram failure
- master stopped
- interruption in the bus cable.

Depending on the setting or configuration, all the outputs (valves and electric outputs) will be switched off or retain their status.



Warning

 Make sure that valves and outputs are put into a safe state when the faults named occur.

An incorrect status of the valves and outputs may lead to dangerous situations.



Please note

Please observe the following if the outputs are reset in the event of a PLC stop, field bus interruption or field bus fault:

- Single-solenoid valves move to the basic position.
- Double-solenoid valves remain in the current position.
- Mid-position valves move to the mid-position (depending on valve type: pressurized, exhausted or blocked).

3.4.1 Siemens SIMATIC S5/S7

With these controllers, you can determine the reaction of the CP system to the faults named above.

Almost all configuration programs contain the function "Response monitoring." For the operating modes named, the time specified corresponds to the drop-off time of the valves and electric outputs.

There are two ways in which you can set the control system to react to faults:

- Hard fault reaction: When a fault occurs the controller switches to the operating mode "STOP"
- Soft fault reaction: When a fault occurs the controller remains in the operating mode "RUN"

| Control system | Module | Meaning | STOP | RUN |
|--|--------|---|---------|------------------|
| SIMATIC S5 with IM 308C | OM23 | Reaction to QVZ with direct periphery access | Default | OM is programmed |
| | OM24 | Reaction to QVZ with periphery access via process image | Default | OM is programmed |
| | OM35 | Reaction to PEU (periphery not clear) | Default | OM is programmed |
| SIMATIC S7/M7 | OM82 | Reaction to a device-specific diagnosis | Default | OM is programmed |
| | OM86 | Reaction to failure of a DP slave | Default | OM is programmed |
| QVZ: Quitting delay, OM: Organisation module, PEU: Periphery not clear | | | | |

Tab. 3/13: Fault reactions STOP and RUN with S5/S7



Further details on response monitoring can be found in the relevant controller manuals.

Possibilities for reading out the diagnosis for S5/S7

The diagnosis for PROFIBUS-DP is supported in the various control systems by means of function modules. These read out the slave diagnosis and write it into a data range of the user program.

| Control system | Function module | See | Manufac- turer |
|-------------------------------------|--------------------|--|-------------------|
| SIMATIC S5 with IM 308C | FB 192 "IM 308C" | Manual "ET 200 decentral periphery system" | Siemens |
| SIMATIC S5 with S5-95U/DP master | FB 230 "S_DIAG" | Manual "ET 200 decentral periphery system" | Siemens |
| SIMATIC S5 with SF 50/DP master | FB 230 "S_DIAG" | Manual "Programmable valve terminal with SB/SF 50" | Festo |
| SIMATIC S7/M7 | SFC 13 "DP NRM_DG" | Reference manual "System functions and standard functions" | Siemens |

Tab. 3/14: Possibilities for reading out the diagnosis for S5/S7

Example for a STEP 7 user program:

| STL CALL SFC 13 | Explanation |
|-------------------------|--|
| REQ:=TRUE | Request to read |
| LADDR:=W#16#03FE | Pointer at diagnostic address, e.g. 1022 _d = 03FE _h (see window "Properties – DP slave" in HW Config) |
| RET_VAL:=MW100 | If fault occurs, output fault code |
| RECORD:=P#M110.0 WORD 5 | Pointer at start of data range for diagnosis and length of diagnostic data |
| BUSY:=M10.0 | Reading concluded |

Fig. 3/4: Example

3.5 Online diagnosis with STEP 7

Direct diagnostic events in conjunction with the CP valve terminal can be:

- Decentral periphery: station failure
 - communication between slave and master interrupted.
- Module faulty (see device-related diagnosis Tab. 3/11 and Tab. 3/12).
- Transition of the operating status from START to RUN (nominal/actual difference exists)
 - the configuration data of the valve terminal do not agree with the periphery.
 - valve terminal has incorrect DIL switch setting.

3.5.1 Read diagnostic buffer with STEP 7 (up to V 5.2)

The diagnostic buffer of STEP 7 offers the possibility of displaying diagnostic events of the S7 systemin the sequence in which they occur.

Prerequisites:

HW Config has been accessed.

Proceed as follows (see Fig. 3/5):

- 1. Switch from offline to online 1.
- 2. Click with the right-hand mouse button on the CPU in the rack 2.
- Click on [Module Information ...] in the context menu which now appears. The window "Module Information" will be shown 3.
- 4. Select the register "Diagnostic Buffer" 4.
- 5. Click on the event and read the details 5. These supply more detailed information on further procedures and depend on the S7 controller used.

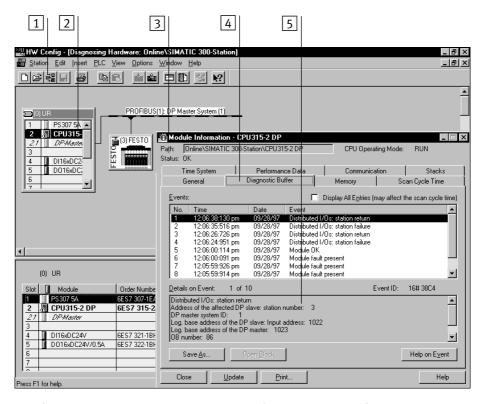


Fig. 3/5: Online diagnosis via diagnostic buffer (explanation see text)

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3.5.2 Device-related diagnosis with STEP 7 (up to V 5.2)

You can display fault messages of the device-related diagnosis via the window "Module Information" (see Fig. 3/6):

- Click with the right-hand mouse key on the icon of the valve terminal 1.
- Click on [Module Information ...] in the context menu which now appears. The window "Module Information" will be shown.
- 3. Read the diagnostic information 2.

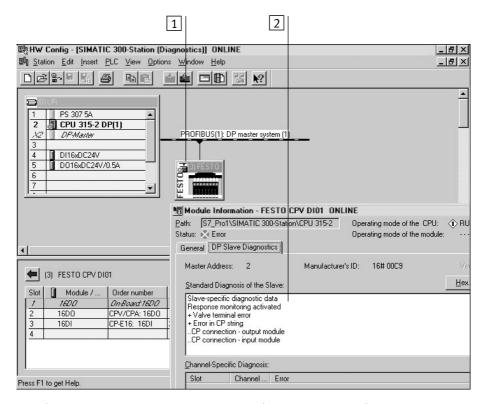


Fig. 3/6: Device-related diagnosis with STEP 7 (explanation see text)

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3.6 Short circuit/overload



Detailed information on input and output modules can be found in the manual "CP modules electronics."

3.6.1 Output module

In the event of a short circuit or overload

- all the digital outputs of an output module will be switched off.
- the green LED "Diag" on the output module will flash quickly.
- the bit short circuit/overload in octet 9 "Device-related diagnosis 2" will be set to logical 1.



Please note

The outputs cannot be used again until the short circuit or overload has been eliminated and the fault deleted.

3. Diagnosis PROFIBUS-DP

Deleting the fault

You can delete the fault by resetting all eight outputs. You can do this in one of the following ways:

| Possibilities | Explanation |
|--|--|
| Set all the outputs of the output module to logical "0" (RESET) or | - Manually or automatically in the program |
| Briefly interrupt the CP connection at the CP output module or | Outputs on the output module will be reset automatically |
| Briefly interrupt the operating voltage for the CP system | All outputs of the CP system will be reset automatically |

Tab. 3/15: Deleting the fault – possibilities

The outputs can then be used again. If the short circuit/overload still exists, the outputs will be switched off again.

3.6.2 Sensor supply at an input module

If there is a short circuit, overload or voltage fault in the sensor supply:

- the sensor supply for all inputs of the module will be switched off.
- the green LED "Diag" on the input module will flash quickly.
- the fault bit V_{sen} in octet 9 "Device-related diagnosis 2" will be set to logical 1.

\rightarrow

Please note

The outputs cannot be used again until the short circuit or overload has been eliminated and the fault deleted.

Deleting the fault

You can delete the fault in one of the following ways:

- Briefly interrupt the CP connection at the CP input module
- or
- Briefly interrupt the operating voltage of the CP system on the CPV Direct

The inputs can then be scanned again. If the short circuit/overload still exists, the fault will be shown again.

Module CP-E16-M8-Z:

The short circuit/overload will be reset automatically and the voltage will be switched on again.

Chapter 4

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4.1 Preparing the CPV Direct for commissioning

4.1.1 Switching on the operating voltages



Please note

Please observe also the switching-on instructions in the manual for your controller.

When the controller is switched on, it automatically carries out a comparison between the NOMINAL and the ACTUAL configurations. For this configuration run it is important that:

- the specifications for the field bus configuration are complete and correct.
- the power supplies for the programmable logic controller and for the field bus slaves are switched on eithersimultaneously or in the sequence indicated below.

Please observe the following points when switching on the power supply:

Common supply

If there is a common supply for the control system and for all the field bus slaves, the power should be switched on via a central power unit or central switch.

Separate supply

If there is a separate supply for the control system and for the field bus slaves, the power should be switched on in the following sequence:

- 1. the power supply for all the field bus slaves
- 2. the power supply for the controller.

4.1.2 Address assignment of the CPV Direct

The CPV Direct always occupies 16 output addresses, irrespective of the number of valve solenoid coils fitted on it. This enables the CPV Direct to be extended at a later stage without the need to shift the addresses.

The following diagram shows the addressing sequence of the individual CPV valve plates.

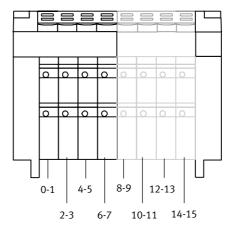
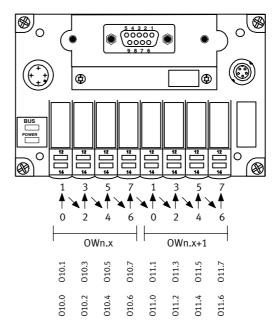


Fig. 4/1: Address assignment of the CPV Direct

- A valve location on the CPV Direct always occupies 2 addresses, even if it is fitted with a blanking plate or pressure-separator plate. If a valve location is fitted with a double-solenoid valve, the following assignment applies:
 - pilot solenoid 14 occupies the lower-value address
 - pilot solenoid 12 occupies the higher-value address.

With single-solenoid valves the higher-value address remains unused.

 Addresses are assigned from left to right on the CPV Direct and from the front to the rear on the individual valve locations.



OW: Output word n: Slave number x: Word (8 bits)

Fig. 4/2: Address assignment of the CPV Direct (outputs) with example for slave no. 1

4.2 Configuration



Please note

The CP modules occupy constantly 16 outputs or 16 inputs, irrespective of the system extension and the type of module (inputs, outputs, valves).

The position of the DIL switch for the extension of the CP system is relevant for the number of assigned I/O addresses and station numbers (see sections 1.2.2 and 1.7).



Please note

Make sure that the DIL switches in the switch module are set according to the extension of the CP system.

If the set extension is greater than the actual extension, a fault message (ACP) will be displayed.

4.2.1 Configuration with field bus configurator



The field bus configurator in the FST software will assist you in creating the NOMINAL configuration. Operation of the menu and the FST software is described in the relevant FST manual for your controller.

Procedure

- 1. Enter the field bus address of the field bus slave (CP system).
- Select the type of field bus slave ("Valve term. 10" for CP system).
- 3. Enter the number of assigned inputs/outputs in bytes under IW and OW.



Please note

The entry mask of the field bus configurator displays IW and OW on the screen. This stands for input and output words each with 8 bits.

Enter two IW or two OW for each module (16 inputs or 16 outputs).



Please note

With a Festo field bus master you can also configure the CP system with an actual-nominal comparison. An existing field bus configuration will then be loaded into the master.

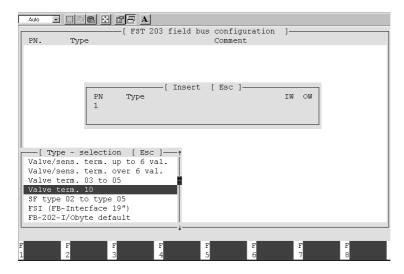


Fig. 4/3: Example – configuring with FST 200; select CP system from slave list

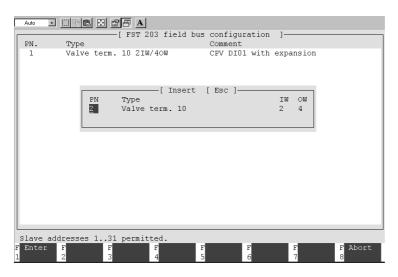


Fig. 4/4: Example – configuring with FST 200; enter number of IW or OW

Addressing



Please note

Addressing the CP system via the Festo field bus is carried out in bytes.

Note the differences from the word-by-word addressing of other field bus slaves.

Addressing the inputs/outputs

The following example shows the addressing of the inputs/ outputs when the CPV Direct is extended by one valve terminal and one output module.

Example

Master: Festo SF3
Configuration with FST 200: 2 IW and 4 OW

Field bus address of CP system: 3

- 1 CPV Direct
- 2 CPV valve terminal with 8 valve plates
- 3 CP input module with 16 inputs

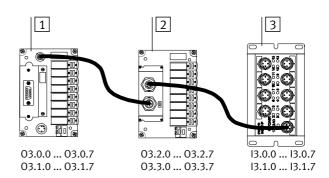


Fig. 4/5: Example – addressing with the Festo field bus

Chapter 5

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5.1 Diagnosis with LEDs

The LEDs on the cover indicate the operating status of the CPV Direct.

1 Red LED:
Bus status/fault
(BUS)

2 Green LED:
Operating voltage display (POWER)

3 Yellow LED row for pilot solenoid 12

4 Yellow LED row for pilot

3

Fig. 5/1: LEDs of the CPV Direct

solenoid 14

5.1.1 Normal operating status

In normal operating status only the green power LED lights up.



4

| LED | Colour | Operating status | Fault treatment |
|-------|-----------------|------------------|-----------------|
| BUS | out | Normal | None |
| POWER | green lights up | Normal | None |

Tab. 5/1: Normal operating status

5.1.2 Fault displays of the BUS/POWER LEDs

Fault diagnosis with the green LED (POWER)

| LED | Colour | Operating status | Fault treatment |
|-------|-------------------------|---|---|
| POWER | out | Operating voltage for electronics not applied | Check the operating voltage supply (pin 1) |
| POWER | green flashes fast | Load voltage of the CP valves < 20.4 V | Check the load voltage supply (pin 2) |
| POWER | green flashes slowly | Load voltage of the CP valves < 10 V | Check the load voltage supply (pin 2) |

Tab. 5/2: Fault diagnosis with the green POWER LED

Load voltage faults are always displayed with the green LED.

5-4

Fault diagnosis with the red LED (BUS)

| LED | Colour | Operating status | Fault treatment | |
|-----|--|--|---|--|
| BUS | red lights up | Hardware fault | Servicing required | |
| BUS | red flashes fast | Field bus address not permitted | • Correct address setting (0,, 63) | |
| BUS | red flashes slowly (1-second intervals) | Field bus connection not OK. Possible causes: - Station number not correct (e.g. address assigned twice) - Field bus module switched off or defective - Interrupted, short-circuited or faulty field bus connection - Configuration not correct Master configuration? Setting in the switch module | Check the address setting field bus module field bus connection configuration of the master and the setting in the switch module | |
| BUS | flashes red briefly out | Switch module is missing Switch module defective | Install switch module Replace switch module | |

Tab. 5/3: Fault diagnosis with the red BUS LED

5.1.3 LEDs for status display of the valve solenoid coils

There is a yellow LED for every valve solenoid coil (see Fig. 5/1). This LED indicates the switching status of the valve solenoid coil.

| LED | Colour | Switch position valve solenoid coil | Fault treatment | |
|-----|------------------|---|--|--|
| 0 | out | Basic position | Logical 0 (no signal) | |
| * | yellow lights up | Switch position orBasic position | Logical 1 (signal present) Logical 1 but: operating voltage of the valves lies below the permitted tolerance range (< 20.4 V DC) or compressed air supply not OK or pilot exhaust blocked or servicing required | |

Tab. 5/4: LEDs for status display of the valve solenoid coil



Please note

If there is no valve solenoid coil, the assigned LED will **not** show control of the output.

5.2 Diagnosis via the field bus

All diagnostic information can be evaluated directly with a Festo PLC. For this purpose a fault list is created in the master. All diagnostic bits are included in this fault list and are continually updated.

The following faults are recognized by the CP system:

| Diagnostic bit | Meaning | |
|--|--|--|
| КСР | CP system not yet ready (during start-up phase) Configuration fault in the field bus master | |
| V _{val} | Load voltage failure of the CP valves < 10.4 V - CPV Direct - CP valve terminal in the extension | |
| V _{tol} | Undervoltage of the CP valves < 20.4 V — CPV Direct — CP valve terminal in the extension | |
| V _{sen} | Short circuit in sensor supply to CP input module | |
| V _{off} | Load voltage failure at CP output module | |
| Short circuit/ overload at CP output module overload | | |
| ACP | Connection to a CP module interrupted in the extension - CP input module - CP output module - CP valve terminal | |

Tab. 5/5: Overview of diagnostic bits

The diagnostic byte is scanned via function module 44 or in the command interpreter (CI).



Refer to the manual for your controller for further information.

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5.3 Fault treatment

5.3.1 Reaction of the CPV Direct to faults

Reaction to faults in the control system:

The CP valves and any electric outputs will be switched off in the event of faults after the following times:

| Baud rate (kBaud) | Switch-off time |
|-------------------|-----------------|
| 31.25 | 2 s |
| 62.5 | 1 s |
| 187.5 | 500 ms |
| 375 | 250 ms |

Tab. 5/6: Switch-off times of CP valves and outputs in the event of faults (depending on the baud rate)



Please note

Please observe the following if the outputs are reset in the event of a PLC stop, field bus interruption or field bus fault:

- Single-solenoid valves move to the basic position.
- Double-solenoid valves remain in the current position.
- Mid-position valves move to the mid-position (depending on valve type: pressurized, exhausted or blocked).

5.3.2 Short circuit/overload at an output module

In the event of a short circuit or overload:

- all the digital outputs of the module will be switched off.
- the green LED "Diag" on the output module will flash quickly.
- the short circuit/overload bit of the diagnostic byte will be set to "logical 1."



Please note

The outputs cannot be used again until the short circuit or overload has been eliminated and the fault deleted.

Deleting the fault

You can delete the fault by resetting all eight outputs. You can do this in one of the following ways:

| Possibilities | Explanation | |
|--|--|--|
| Set all the outputs of the output module to logical "0" (RESET) or | - Manually or automatically in the program | |
| Briefly interrupt the CP connection at the CP output module or | Outputs on the output module will be reset automatically | |
| Briefly interrupt the operating voltage for the CPV Direct | All outputs of the CP system will be reset automatically | |

Tab. 5/7: Deleting the fault – possibilities

The outputs can then be set again to "logical 1."

If the short circuit/overload still exists, the outputs will be switched off again.

5.3.3 Short circuit in the sensor supply at an input module

If there is a short circuit, overload or voltage fault in the sensor supply:

- the sensor supply for all inputs of the module will be switched off.
- the green LED "Diag" on the input module will flash quickly.
- the fault bit in the diagnostic byte will be set to "logical 1."

\rightarrow

Please note

The outputs cannot be used again until the short circuit or overload has been eliminated and the fault deleted.

Deleting the fault / short circuit/overload

You can delete the fault in one of the following ways:

- Briefly interrupt the CP connection at the CP input module
- or
- Briefly interrupt the operating voltage for the CPV Direct

The inputs can then be scanned again.

If the short circuit/overload still exists, the fault will be shown again.

Commissioning ABB CS31

Chapter 6

6-1

6. Commissioning ABB CS31

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6.1 Preparing the CPV Direct for commissioning

6.1.1 Switching on the operating voltages



Please note

Please observe also the switching-on instructions in the manual for your controller.

When the controller is switched on, it automatically carries out a comparison between the NOMINAL and the ACTUAL configurations. For this configuration run it is important that:

- the specifications for the field bus configuration are complete and correct.
- the power supplies for the programmable logic controller and for the field bus slaves are switched on eithersimultaneously or in the sequence indicated below.

Please observe the following points when switching on the power supply:

Common supply

If there is a common supply for the control system and for all the field bus slaves, the power should be switched on via a central power unit or central switch.

Separate supply

If there is a separate supply for the control system and for the field bus slaves, the power should be switched on in the following sequence:

- 1. the power supply for all the field bus slaves
- 2. the power supply for the controller.

6.1.2 Address assignment of the CPV Direct

The CPV Direct always occupies 16 output addresses, irrespective of the number of valve solenoid coils fitted on it. This enables the CPV Direct to be extended at a later stage without the need to shift the addresses.

The following diagram shows the addressing sequence of the individual CPV valve plates.

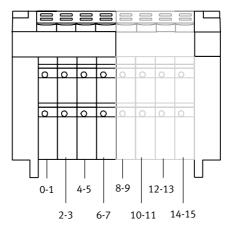


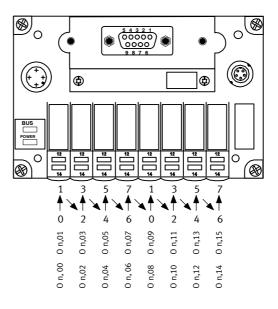
Fig. 6/1: Address assignment of the CPV Direct

- A valve location on the CPV Direct always occupies 2 addresses, even if it is fitted with a blanking plate or pressure-separator plate. If a valve location is fitted with a double-solenoid valve, the following assignment applies:
 - pilot solenoid 14 occupies the lower-value address
 - pilot solenoid 12 occupies the higher-value address.

With single-solenoid valves the higher-value address remains unused.

6. Commissioning ABB CS31

 Addresses are assigned from left to right on the CPV Direct and from the front to the rear on the individual valve locations.



n = Station number

Fig. 6/2: Address assignment of the CPV Direct (outputs)

6.1.3 General information

A CP system can be fitted with a different number of inputs and outputs. The addressing of the CPV Direct is based on the specifications of the CS31 system bus.

The following applies for the CP system: 16 inputs or 16 outputs each occupy one CS31 bus address. A 16-group which has been started also occupies a full CS31 bus address.

The following applies if the CP system is connected to an ABB Procontic T200:

- The address designation of the inputs and outputs is different from that of a CS31 CPU.
- The relevant module identifiers must be entered in the configuration table of the T200.



Please note

Select the range n = 0...60 for the address to be set in the CPV Direct. In this way a CP valve terminal or CP output module connected to the extension connection can then also be addressed.



Please note

Note that the CP system occuies one or two station numbers depending on the extension.

6.2 Configuration



Please note

The CP modules occupy constantly 16 outputs or 16 inputs, irrespective of the system extension and the type of module (inputs, outputs, valves).

The position of the DIL switch for the extension of the CP system is relevant for the number of assigned I/O addresses and station numbers (see sections 1.2.2 and 1.7)



Please note

Make sure that the DIL switches in the switch module are set according to the extension of the CP system.

If the set extension is greater than the actual extension, the fault message "BE" will be displayed.

6. Commissioning ABB CS31

6.2.1 CS31 CPU as bus master

The CPV Direct offers the following on the ABB CS31:

- max. 32 outputs (valves and digital outputs) and
- max. 16 inputs.

The following diagram provides an overview of the addresses:

| CP system | | Signal designation when a CS31 CPU is used | |
|---|----------------|--|---------------|
| Extension | Inputs/outputs | Outputs | Inputs |
| CPV Direct (without extension) | 160 | O n,00 O n,15 | _ |
| CP extension modules: CP valve terminal or CP output module | 320 | O n+1,00 O n+1,15 | _ |
| CP input module | 161 | _ | l n,00 l n,15 |
| n = Set station number | | | |

Tab. 6/1: Configuration possibilities and addresses for a CS31 CPU

The CS31 CPU ascertains the configuration of the CS31 system when it is switched on and does not require any settings.



Please note

With system flag 00,09 the processing of the programcan be blocked until the specified number of I/O modules (including the CP system) exists on the CS31 system bus.

Example: Addressing with a CS31 CPU

The station number 20 is set in the CPV Direct. The CPV Direct has been extended with one CPV valve terminal and one CP input module and occupies two CS31 bus addresses (station numbers).

021.00 ... 021.15

1 CPV Direct
2 CPV valve terminal with 8 valve plates
3 CP input module with 16 inputs

020.0.0 ... 020.15

Fig. 6/3: Example – addressing with a CS31 CPU

120.00 ... 120.15

6.2.2 T200 / 07CS61 as bus master

Four CS31 system buses can be connected to the T200 station. The coupler type 07CS61 plugged in nearest to the T200 CPU has line number 1, the subsequent buses have line numbers 2, 3 and 4.

Example:

Signal designation O 1.20,05 means: line 1, CS31 bus address 20, output 05.

Within the framework of program creation, the CPU must be informed of the configuration on the relevant lines. In order to do this, use the programming system (e.g. 07 PC 332) to enter the appropriate module identifiers in the configuration table. The following table provides an overview.

| Extension to the | Module identifier | Signal designation | |
|---|------------------------|-----------------------|-------------------|
| CP system | with coupler 07CS61 | Outputs | Inputs |
| CPV Direct (without extension) | 016 | O l.n,00 O l.n,15 | |
| CPV Direct + CP input module | 1016 | 0 l.n,16 0 l.n,31 | I l.n,00 I l.n,15 |
| CPV Direct + CP valve terminal or | 016 | O l.n,00 O l.n,15 | |
| CP output module | 016 | 0 l.n+1,00 0 l.n+1,15 | |
| CPV Direct + CP input module + CP valve terminal or | 1016 | 0 l.n,16 0 l.n,31 | I l.n,00 I l.n,15 |
| CP output module | 016 | 0 l.n+1,00 0 l.n+1,15 | |

l = Line number

Tab. 6/2: Overview of module identifiers

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n = Set station number

6. Commissioning ABB CS31

Example: Addressing on a T200 CPU with coupler 07CS61 (line 1):

The station number 12 is set in the CPV Direct. The CPV Direct has been extended with one CPV valve terminal and one CP input module and occupies two CS31 bus addresses (station numbers).

01.13,00 ... 01.13,15

1 CPV Direct
2 CPV valve terminal with 8 valve plates
3 CP input module with 16 inputs

01.12,16 ... 01.12,31

Fig. 6/4: Example – addressing with a T200 CPU

11.12,00...11.12,15

Diagnosis ABB CS31

Chapter 7

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7. Diagnosis ABB CS31

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7.1 Diagnosis with LEDs

The LEDs on the cover indicate the operating status of the CPV Direct.

1 Red LED:
Bus status/fault
(BUS)

2 Green LED:
Operating voltage display (POWER)

3 Yellow LED row for pilot solenoid 12

4 Yellow LED

3

Fig. 7/1: LEDs of the CPV Direct

row for pilot solenoid 14

7.1.1 Normal operating status

In normal operating status only the green power LED lights up.



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| LED | Colour | Operating status | Fault treatment |
|-------|-----------------|------------------|-----------------|
| BUS | out | Normal | None |
| POWER | green lights up | Normal | None |

Tab. 7/1: Normal operating status

7.1.2 Fault displays of the BUS/POWER LEDs

Fault diagnosis with the green LED (POWER)

| LED | Colour | Operating status | Fault treatment |
|-------|-------------------------|---|--|
| POWER | out | Operating voltage for electronics not applied | Check the operating voltage connection (pin 1) |
| POWER | green flashes fast | Load voltage of the CP valves < 20.4 V | Check the load voltage supply (pin 2) |
| BUS | red lights up | | |
| POWER | green flashes slowly | Load voltage of the CP valves < 10 V | Check the load voltage supply (pin 2) |
| BUS | red lights up | | |

Tab. 7/2: Fault diagnosis with the green POWER LED

Load voltage faults are always displayed with the green LED (irrespective of the diagnostic mode set).

If the device-related diagnosis is active, faults will also be passed on to the master PLC via the field bus.

Fault diagnosis with the red LED (BUS)

| LED | Colour | Operating status | Fault treatment |
|-----|--|---|--|
| BUS | red flashes fast | - Station number incorrectly (> 60) set | • Correct station number (0,, 60) |
| BUS | red flashes slowly (1-second intervals) | Address setting is not correct, e.g. assigned twice CPV Direct is not yet initialized | Correct station number Start the bus |
| BUS | red lights up | - Load voltage failure on the CPV Direct 1) - Load voltage failure on the CP valve terminal in the extension 1) - Load voltage failure on CP output module 1) | Check power supplyCheck power supplyCheck power supply |
| | | Undervoltage on the valves of the CPV Direct¹⁾ Undervoltage on the CP valves < 20.4 V (in the extension) ¹⁾ Short circuit/overload at CP output module Short circuit in sensor supply of CP input module Connection to a CP module interrupted CP input module CP output module CP output module CP valve terminal | Check power supply Check power supply Eliminate short circuit/overload Eliminate short circuit/overload Restore connection |

 $^{^{1)}}$ These fault displays can be switched off by means of the diagnostic mode setting. They will then no longer be passed onto the CS31 master (see section 1.2.2).

Tab. 7/3: Fault diagnosis with the red BUS LED

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7.1.3 LEDs for status display of the valve solenoid coils

There is a yellow LED for every valve solenoid coil (see Fig. 7/1). This LED indicates the switching status of the valve solenoid coil.

| LED | Colour | Switch position Valve solenoid coil | Fault treatment |
|-----|------------------|---|--|
| 0 | out | Basic position | Logical 0 (no signal) |
| ** | yellow lights up | Switch position orBasic position | Logical 1 (signal present) Logical 1 but: - operating voltage of the valves lies below the permitted tolerance range (< 20.4 V DC) or - compressed air supply not OK or - pilot exhaust blocked or - servicing required |

Tab. 7/4: LEDs for status display of the valve solenoid coil



Please note

If there is no valve solenoid coil, the assigned LED will **not** show control of the output.

7.2 Diagnosis via the field bus

The CPV Direct reacts on the ABB CS31 system bus like a binary input/output module. All CPUs and couplers perform the general monitoring of the CS31 system bus, e.g. total failure of local modules.

The CPUs and couplers scan the diagnostic messages provided by the CPV Direct.

The appropriate ABB manuals are valid for all CPUs and couplers.

The following diagrams show as an example the diagnostic possibility in conjunction with:

- CPU 07KR91
- T200 wit coupler 07CS61



Please note

Several CP diagnostic messages are grouped together as common messages with protocol ABB CS31.

Example 1: CPU 07KR91

The entries of the CPV Direct in the fault flag words have the following meaning:

| | FK3 = simple fault | FK4 = warning | | |
|---|--|--|---|--|
| | Flag 2 | 55,10 | | |
| | Flag 255,13 | Flag 255,14 | | |
| 1 | Flag word 255,00 | Flag word 255,08 | 4 | |
| 2 | Flag word 255,01 | Flag word 255,09 | 2 | |
| 3 | Flag word 255,02 | Flag word 255,10 | 3 | |
| | Flag word 255,03 | Flag word 255,11 | 5 | |
| | Flag word 255,04 | Flag word 255,12 | | |
| | Flag word 255,05 | Flag word 255,13 | | |
| | Flag word 255,06 | Flag word 255,14 | | |
| | Flag word 255,07 | Flag word 255,15 | | |
| | Fault recognition/meaning | ng with Festo CP systems | • | |
| 1 | 15 _D = CPV Direct not connected | | | |
| 2 | Device type: 2D = Binary outputs (CPV Direct without extension or extended by one CP valve terminal/ CP output module) 4D = Binary inputs/outputs (CPV Direct extended by one input module) | | | |
| 3 | Group no. (= set station number, decimal) | Group no. (= set station number, decimal) | | |
| 4 | 1 _D = Internal module fault (in the CP system) - Undervoltage at valves 20.4 V - Load voltage failure (CP output module, CP valve terminal) - Short circuit in sensor supply 2 _D = Wire fracture, connection interrupted to - CP output module / - CP input module / - CP valve terminal 4 _D = Overload/short circuit of an electric output | | | |
| 5 | Channel no.: Is always 0 in conjunction with | Channel no.: Is always 0 in conjunction with CPV valve terminals | | |

Tab. 7/5: Example 07KR91 – meaning of the ABB fault flag with Festo CP systems

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Example 2: Coupler 07CS61

The diagnostic information of the CPV Direct is entered in the following fault flags:

- Line 1: Flag word 4104,04

- Line 2: Flag word 4105,12

- Line 3: Flag word 4107,04

- Line 4: Flag word 4108,12

They have the following meaning:

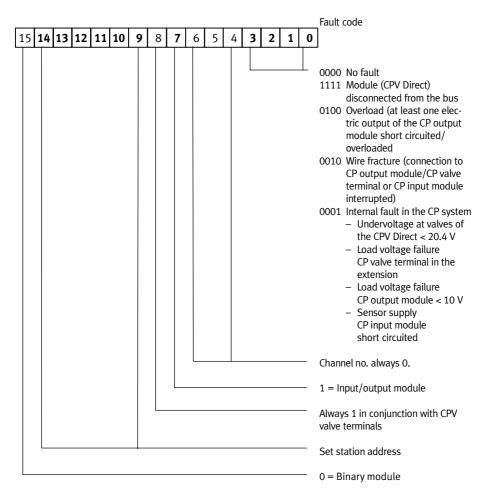


Fig. 7/2: Example 07CS61 – meaning of the ABB fault flags with Festo CP systems (see also Tab. 7/5)

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7.3 Setting the diagnostic mode

The following fault messages can be switched off with element 8 of the 8-position DIL switch in the switch module (see section 1.2.2):

- Load voltage failure of the
 - CPV Direct
 - CP valve terminal in the extension
 - CP output module in the extension

The following table shows the reaction of the diagnostic LEDs or fault flags with active/inactive load voltage monitoring:

| | Monitoring active | Monitoring inactive | |
|--|-----------------------|-----------------------|--|
| BUS LED | lights up | out | |
| POWER-LED | flashes ¹⁾ | flashes ¹⁾ | |
| Fault flag set reset | | reset | |
| 1) Only with load voltage faults on the CPV Direct | | | |

Tab. 7/6: Setting the diagnostic mode – reaction of LEDs and fault flags

7.4 Fault treatment

7.4.1 Reaction of the CPV Direct to faults

Reaction to faults in the control system:

The CP valves and any electric outputs will be switched off after 250 ms in the event of faults.



Please note

Please observe the following if the outputs are reset in the event of a PLC stop, field bus interruption or field bus fault:

- Single-solenoid valves move to the basic position.
- Double-solenoid valves remain in the current position.
- Mid-position valves move to the mid-position (depending on valve type: pressurized, exhausted or blocked).

7.4.2 Short circuit/overload at an output module

In the event of a short circuit or overload:

- all the digital outputs of the module will be switched off
- the green LED "Diag" on the output module will flash quickly
- the relevant diagnostic bit will be set.



Please note

The outputs cannot be used again until the short circuit or overload has been eliminated and the fault deleted.

Deleting the fault

You can delete the fault by resetting all eight outputs. You can do this in one of the following ways:

| Possibilities | Explanation |
|--|--|
| Set all the outputs of the output module to logical "0" (RESET) or | - Manually or automatically in the program |
| Briefly interrupt the CP connection at the CP output module or | Outputs on the output module will be reset automatically |
| Briefly interrupt the operating voltage for the CPV Direct | All outputs of the CP system will be reset automatically |

Tab. 7/7: Deleting the fault – possibilities

The outputs can then be reset to "logical 1."

If the short circuit/overload still exists, the outputs will be switched off again.

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7.4.3 Short circuit in the sensor supply at an input module

If there is a short circuit, overload or voltage fault in the sensor supply:

- the sensor supply for all inputs of the module will be switched off
- the green LED "Diag" on the input module will flash quickly
- the fault bit in the diagnostic byte will be set to logical 1.



Please note

The outputs cannot be used again until the short circuit or overload has been eliminated and the fault deleted.

Deleting the fault/short circuit/overload

You can delete the fault in one of the following ways:

- briefly interrupt the CP connection at the CP input module
- or

briefly interrupt the operating voltage for the CPV Direct.

The inputs can then be scanned again.

If the short circuit/overload still exists, the fault will be shown again.

Commissioning Moeller SUCOnet K

Chapter 8

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8. Commissioning Moeller SUCOnet K

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8.1 Preparing the CPV Direct for commissioning

8.1.1 Switching on the operating voltages



Please note

Please observe also the switching-on instructions in the manual for your controller.

When the controller is switched on, it automatically carries out a comparison between the NOMINAL and the ACTUAL configurations. For this configuration run it is important that:

- the specifications for the field bus configuration are complete and correct.
- the power supplies for the programmable logic controller and for the field bus slaves are switched on eithersimultaneously or in the sequence indicated below.

Please observe the following points when switching on the power supply:

Common supply

If there is a common supply for the control system and for all the field bus slaves, the power should be switched on via a central power unit or central switch.

Separate supply

If there is a separate supply for the control system and for the field bus slaves, the power should be switched on in the following sequence:

- 1. the power supply for all the field bus slaves.
- 2. the power supply for the controller.

8.1.2 Address assignment of the CPV Direct

The CPV Direct always occupies 16 output addresses, irrespective of the number of valve solenoid coils fitted on it. This enables the CPV Direct to be extended at a later stage without the need to shift the addresses.

The following diagram shows the addressing sequence of the individual CPV valve plates.

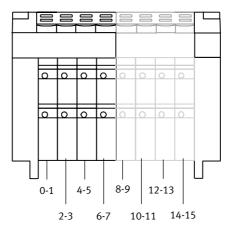


Fig. 8/1: Address assignment of the CPV Direct

- A valve location on the CPV Direct always occupies 2 addresses, even if it is fitted with a blanking plate or pressure-separator plate. If a valve location is fitted with a double-solenoid valve, the following assignment applies:
 - pilot solenoid 14 occupies the lower-value address
 - pilot solenoid 12 occupies the higher-value address.

With single-solenoid valves the higher-value address remains unused.

Addresses are assigned from left to right on the CPV Direct and from the front to the rear on the individual valve locations.

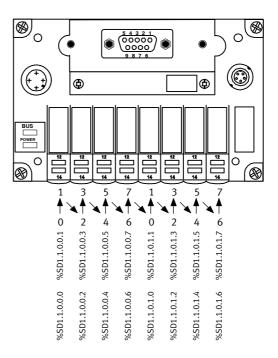


Fig. 8/2: Address assignment of the CPV Direct (outputs), example: Station number 2, unit 1

8.2 CP system extension and number of inputs/outputs



Please note

The CP system occupies constantly 32 inputs and 32 outputs in the PLC, irrespective of the system extension and the type of module (inputs, outputs, valves) and irrespective of the setting of the DIL switches for the extension of the CP system.

The setting of the CP system extension refers with the protocol SUCOnet K only to the check of the connected extension modules. For this purpose the position of the DIL switch for the extension of the CP system is relevant (see sections 1.2.2 and 1.7). The CP system itself always occupies 32 I/Os.



Please note

Make sure that the DIL switches in the switch module are set according to the extension of the CP system.

8. Commissioning Moeller SUCOnet K

The following table shows the different variants:

| Extension to the CP system | Number of | |
|--|--------------|--------|
| | outputs | inputs |
| CPV Direct (without extension) | 16 0 | - |
| CPV Direct + CP input module | 16 0 | 16 |
| CPV Direct + CP valve terminal or | 160 | - |
| CP output module | 160 | |
| CPV Direct + CP input module + CP valve terminal or CP output module | 16 O 16 O | 161 |

Tab. 8/1: Number of inputs/outputs for the extension possibilities of the CPV Direct

8.3 Configuration for SUCOnet K

The following module type is required for the CPV Direct and any extensions:

SIS-K-06/07 (SUCOnet K slave with max. 32 inputs and 32 outputs).

The topology configurator from Moeller is available for configuring bus slaves. The following diagram shows the configuration entry for a CP system with SUCOnet K direct connection in conjunction with a PS4-201 as master.

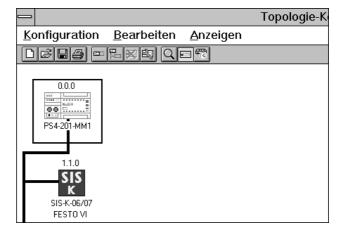


Fig. 8/3: Example – configuration PS4

8.4 Addressing the inputs/outputs

Note the following when addressing the inputs/outputs of a CP system with CPV Direct on the SUCOnet K:

The slave number or the number of the unitdiffers from the set station number by -1.

Example:

| Set station number of the CP system | Number of the unit or slave number |
|--|------------------------------------|
| 2 | 1 |
| 3 | 2 |
| 4 | 3 |
| | |

Tab. 8/2: Difference between station number and slave number (-1)

Addressing the inputs and outputs with master PS4

Example of configuration

CPV Direct

- connected to PS4 string 1
- set station number: 2 (= unit 1)
- extension with one CP valve terminal or one CP input module
- 1 CPV Direct
- 2 CPV valve terminal with 8 valve plates
- 3 CP input module with 16 inputs

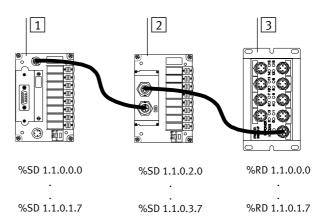


Fig. 8/4: Example – addressing with a PS4 master

Diagnosis Moeller SUCOnet K

Chapter 9

9. Diagnosis Moeller SUCOnet K

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9.1 Diagnosis with LEDs

The LEDs on the cover indicate the operating status of the CPV Direct.

- 1 Red LED: Bus status/fault (BUS)
- 2 Green LED: Operating voltage display (POWER)
- 3 Yellow LED row for pilot solenoid 12
- 4 Yellow LED row for pilot solenoid 14

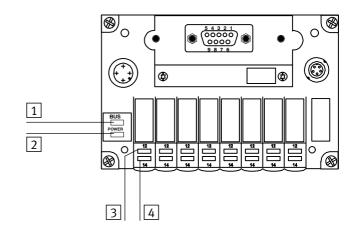


Fig. 9/1: LEDs of the CPV Direct

9.1.1 Normal operating status

In normal operating status only the green power LED lights up.



| LED | Colour | Operating status | Fault treatment |
|-------|-----------------|------------------|-----------------|
| BUS | out | Normal | None |
| POWER | green lights up | Normal | None |

Tab. 9/1: Normal operating status

9.1.2 Fault displays of the BUS/POWER LEDs

Fault diagnosis with the green LED (POWER)

| LED | Colour | Operating status | Fault treatment |
|---------|-------------------------|---|---|
| POWER | out | Operating voltage for electronics not applied | Check the operating voltage supply (pin 1) |
| POWER - | green flashes fast | Load voltage of the CP valves < 20.4 V | Check the load voltage supply (pin 2) |
| POWER | green flashes slowly | Load voltage of the CP valves < 10 V | Check the load voltage supply (pin 2) |

Tab. 9/2: Fault diagnosis with the green POWER LED

Load voltage faults are always displayed with the green LED.

9. Diagnosis Moeller SUCOnet K

Fault diagnosis with the red LED (BUS)

| LED | Colour | Operating status | Fault treatment |
|-----|--|---|--|
| BUS | red lights up | Hardware fault | Servicing required |
| BUS | red flashes fast | Station number set incorrectly | • Correct station number (0,, 98) |
| BUS | red flashes slowly (1-second intervals) | Field bus connection not OK. Possible causes: - Station number not correct (e.g. address assigned twice) - Field bus module switched off or defective - Interrupted, short-circuited or faulty field bus connection - Configuration faulty, master configuration setting in the switch module | Check the address setting field bus module field bus connection configuration of the master and the setting in the switch module |
| BUS | flashes red briefly out | Switch module is missing Switch module defective | Install switch module Replace switch module |

Tab. 9/3: Fault diagnosis with the red BUS LED

9.1.3 LEDs for status display of the valve solenoid coils

There is a yellow LED for every valve solenoid coil (see Fig. 9/1). This LED indicates the switching status of the valve solenoid coil.

| LED | Colour | Switch position Valve solenoid coil | Fault treatment |
|-----|------------------|---|--|
| 0 | out | Basic position | Logical 0 (no signal) |
| ** | yellow lights up | Switch position orBasic position | Logical 1 (signal present) Logical 1 but: operating voltage of the valves lies below the permitted tolerance range (< 20.4 V DC) or compressed air supply not OK or pilot exhaust blocked or servicing required |

Tab. 9/4: LEDs for status display of the valve solenoid coils



Please note

If there is no valve solenoid coil, the assigned LED will **not** show control of the output.

9.2 Diagnosis via the field bus

The following faults are recognized by the CP system:

| Diagnostic bit | Meaning |
|------------------------|--|
| V _{val} | Load voltage failure of the CP valves < 10.4 V - CPV Direct - CP valve terminal in the extension |
| V _{tol} | Undervoltage of the CP valves < 20.4 V - CPV Direct - CP valve terminal in the extension |
| V _{sen} | Short circuit in sensor supply to CP input module |
| V _{off} | Load voltage failure at CP output module |
| Short circuit/overload | Short circuit/overload at CP output module |
| ACP | Connection to a CP module interrupted in the extension - CP input module - CP output module - CP valve terminal |

Tab. 9/5: Overview of diagnostic bits

The master receives the diagnostic byte from the SUCOnet K via the 5th. input byte.

9. Diagnosis Moeller SUCOnet K

The following diagram shows the composition of the diagnostic byte of the CP system:

| Bit no. | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 0 |
|---|---|------------------|------------------|------------------|------------------|-------------------------------|-----|------|
| Diagnostic information | _ | V _{val} | V _{tol} | V _{sen} | V _{off} | Short circuit/ overload | ACP | _ |
| Signal status | 0 | 0/1 | 0/1 | 0/1 | 0/1 | 0/1 | 0/1 | 0 *) |
| Meaning | Signal status "0": No fault Signal status "1": Faults | | | | | | | |
| *) As from software version 1.1 always 0, up to software version 1.1 always 1 | | | | | | | | |

Tab. 9/6: Composition of diagnostic byte SUCOnet K

Example:

Load diagnostic byte

Master: PS4

Station number: 2 (= unit 1)

Program extract:

%RDB1.1.0.4

Fig. 9/2: Program example SUCOnet K



Refer to the PLC manual for your controller for further information.

9.3 Fault treatment

9.3.1 Reaction of the CPV Direct to faults

Reaction to faults in the control system:

The CP valves and any electric outputs will be switched off after 250 ms in the event of faults.



Please note

Please observe the following if the outputs are reset in the event of a PLC stop, field bus interruption or field bus fault:

- Single-solenoid valves move to the basic position.
- Double-solenoid valves remain in the current position.
- Mid-position valves move to the mid-position (depending on valve type: pressurized, exhausted or blocked).

9.3.2 Short circuit/overload at an output module

In the event of a short circuit or overload:

- all the digital outputs of the module will be switched off
- the green LED "Diag" on the output module will flash quickly
- the short circuit/overload bit of the diagnostic byte will be set to "logical 1."



Please note

The outputs cannot be used again until the short circuit or overload has been eliminated and the fault deleted.

Deleting the fault

You can delete the fault by resetting all eight outputs. You can do this in one of the following ways:

| Possibilities | Explanation | | |
|--|--|--|--|
| Set all the outputs of the output module to logical "0" (RESET) or | - Manually or automatically in the program | | |
| Briefly interrupt the CP connection at the CP output module | Outputs on the output module will be reset automatically | | |
| Briefly interrupt the operating voltage for the CPV Direct | All outputs of the CP system will be reset automatically | | |

Tab. 9/7: Deleting the fault – possibilities

The outputs can then be reset to "logical 1."

If the short circuit/overload still exists, the outputs will be switched off again.

9.3.3 Short circuit in the sensor supply at an input module

If there is a short circuit, overload or voltage fault in the sensor supply:

- the sensor supply for all inputs of the module will be switched off
- the green LED "Diag" on the input module will flash quickly
- the fault bit in the diagnostic byte will be set to logical 1.



Please note

The outputs cannot be used again until the short circuit or overload has been eliminated and the fault deleted.

Deleting the fault/short circuit/overload

You can delete the fault in one of the following ways:

- briefly interrupt the CP connection at the CP input module
- or

briefly interrupt the operating voltage for the CPV Direct

The inputs can then be scanned again.

If the short circuit/overload still exists, the fault will be shown again.

9. Diagnosis Moeller SUCOnet K

Technical appendix

Appendix A

Festo P.BE-CP-DI01-EN en 0503d A-1

A. Technical appendix

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A.1 Technical specifications

| General information | | | | |
|---|--|--|--|--|
| Temperature range - Operation - Storage/transport | - 5 + 50 °C - 20 + 70 °C | | | |
| Relative humidity | 95 %, non-condensing | | | |
| Protection class as per EN 60529 plug connector inserted or provided with protective cap | IP65 | | | |
| Protection against electric shock (protection against direct and indirect contact as per IEC/DIN EN 60204-1) | by means of PELV circuits (Protective Extra-Low Voltage) | | | |
| Protection against explosion (as per EU guideline 94/9/EG, EN 50021 and EN 50281-1-1) Do not disconnect electrical connections which are under tension. | II 3 G/D EEx nA IIT5 X -5 °C =Ta =+50 °C T 80° C IP65 (year of manufacture see Ex-identification on the product) X: Plugs or adapters of the electric connections must comply at least with protection class IP64. | | | |
| Electromagnetic compatibility - Interference emitted - Resistance to interference | Tested as per DIN EN 61000-6-4 (industry) *) Tested as per DIN EN 61000-6-2 (industry) | | | |
| Vibration and shock - Vibration - Shock | Tested as per DIN/IEC 68/EN 60068 part 2-6; When fitted on a wall: (0.35 mm path at 1060 Hz, 5 g acceleration at 60150 Hz, Tested as per DIN/IEC 68/EN 60068 part 2-27; When fitted on a wall: +/- 30 g at 11 ms duration; 15 cycles | | | |
| Valves | See Pneumatics manual type P.BE-CPV | | | |
| *) The CP system is intended for industrial usage. | | | | |

| Operating voltage for bus interface and logic | | | |
|---|---|--|--|
| Pin 1 Power supply connection Rated value Tolerance | 24 V DC (protected against incorrect polarity) 20.4 26.4 V | | |
| Current consumption - Rated value | Max. 100 mA | | |
| Residual ripple | 4 Vpp (within tolerance) | | |
| Electrical isolation | Bus interface opto-decoupled | | |

| Load voltage for solenoid valves of CP valve terminal | | | |
|--|--|--|--|
| Pin 2 Power supply connection - Rated value 24 V DC (protected against incorrect polarity) - Tolerance 20.4 26.4 V | | | |
| Current consumption - Rated value - Tolerance | Sum of all switched-on CP solenoid valves. See manual "CP pneumatics" | | |
| Residual ripple | 4 Vpp (within tolerance) | | |

| Field bus | | |
|-------------------|--|--|
| Protocol | PROFIBUS-DP as per EN 50170 | |
| Design | RS 485, floating | |
| Transmission type | Serial asynchronous, half-duplex | |
| Baud rate | 9.6 12000 kBaud, automatic baud rate recognition | |
| Cable type | Depending on cable length and baud rate: see controller manual | |



Technical specifications on the pneumatics can be found in the "Pneumatics manual, P.BE-CPV-...."

| Explanations of the explosion protection marking II 3 G/D EEx nA II T5 X -5 °C = Ta = $+50$ °C T 80 °C IP65 jjjjj | | | | |
|---|--|------------------------------|--|--|
| Identifier mark | Explanation | Standards | | |
| (Ex) | Mark for preventing explosions | Directive 94/9/EG and others | | |
| II 3 G/D | II Device group II: for potentially-explosive environments except for mines and their surface installations 3 Device category 3: for use in zone 2 and zone 22 G/D G/D range: for gases and dusts | Directive 94/9/EG | | |
| EEx nA II T5 X | E Constructed in accordance with European standard Ex Explosion-protected operating medium I Ignition protection type n In normal operation, the operating medium is not able to ignite an ambient potentially-explosive atmosphere up to the ascertained temperature class (here T5). Further condition: It must be used in zone 2 (improbable occurrence of a potentially-explosive atmosphere of gas). A Operationally electric non-sparking operating medium II Device group II, see above T5 Temperature class T5, i.e. the maximum surface temperature in respect of gases, fumes or mist is 100 °C X Special condition for installation and use, here: plugs and adapters of the electric connections must comply at least with protection class IP64 | DIN EN 50021 | | |
| -5 °C =Ta =+ 50 °C | Limits of the permitted ambient temperatures | DIN EN 50021 | | |
| T 80 °C | Maximum surface temperatures in respect of the ignition of dusts, fibres and fluff | | | |
| IP65 | Protection class | DIN EN 50281-1-1 | | |
| ijiji | Year of manufacture (see Ex-identification on the product) | DIN EN 50281-1-1 | | |

A.2 PROFIBUS-DP: Commissioning with the general DP master

The Festo CP system can be controlled from any PLC, PC or industrial PC with a PROFIBUS-DP modulein accordance with EN 50170.

Further information

Read the information on the following themes in the appropriate sections:

- Module consistency, FREEZE and SYNC, identifiers:
 Section 2.1.3
- GSD: Section 2.2

A.2.1 Bus start

In order to commission the CP system correctly, the DP master must carry out the following functions in the sequence specified:

- 1. Send parametrizing data
- 2. Check the configuration data
- 3. Transfer input and output data (cyclic data exchange)
- 4. Read diagnostic information

The composition and contents of the individual telegrams are described in the following sections.

A. Technical appendix

A.2.2 Send parametriziung data

Set_Prm

The parametrizing data are transferred from the DP master to the valve terminal with the function Set_Prm.

| Octet 1: Station status | | | | |
|-------------------------|------------|--|--------|---|
| Bit | Meaning | Expla | nation | |
| 0 | - | Reserv | /ed | |
| 1 | - | | | |
| 2 | - | | | |
| 3 | WD_On | Respo 0 = off 1 = on | f | nitoring of the CP system on/off: |
| 4 | Freeze_Req | 0 = FREEZE mode not requested by the master 1 = FREEZE mode set by the master | | |
| 5 | Sync_Req | 0 = SYNC mode not requested by the master 1 = SYNC mode set by the master | | |
| 6 | Unlock_Req | Bit 7 Bit 6 Explanation | | |
| 7 | Lock_Req | 0 | 0 | min T _{SDR} + slave parameter may be overwritten |
| | | 0 1 CP system released for other masters | | |
| | | 1 0 CP system blocked for other masters | | |
| | | 1 | 1 | CP system released for other masters |

Tab. A/1: Octet 1: Station status

Further octets

| Octet | Designation | Explanation |
|---------|---|--|
| 2 and 3 | WD_Fact_1 WD_Fact_2 | Range 1 255: The response monitoring time of the CP system is transferred with these two octets: TWD[s] = 10 ms x WD_Fact_1 x WD_Fact_2 |
| 4 | Minimum station delay responder (min T _{SDR}) | The minimum time the CP system must wait, before the reply telegram may be sent to the DP master. |
| 5 and 6 | Ident_number | Transmission of the manufacturer identifier of the valve terminal (= $009C_h$); parametrizing telegrams to the CP system are only accepted if the transmitted and the programmed manufacturer identifiers are the same. |
| 7 | Group_Ident | Not supported by the CP system |
| 8 32 | User_Prm_Data | Not supported by the CP system |

Tab. A/2: Octets 2 ... 32

A.2.3 Check the configuration data

Chk_Cfg The configuration data are transferred from the DP master

to the CP system with the function Chk_Cfg.

Summary of parameters (Chk_Cfg):

Octet 1-n: DP identifier

Permitted identifiers for the CPV Direct

(see also Tab. 2/1):

| Extension to the CP system | DP identifier | | Comment | |
|---|---------------|--------------|--------------------|--|
| | decimal | hex | | |
| CPV Direct (without extension) | Octet 1: 033 | Octet 1: 021 | 16 digital outputs | |
| Extension with one input module | Octet 1: 033 | Octet 1: 021 | 16 digital outputs | |
| | Octet 2: 017 | Octet 2: 011 | 16 digital inputs | |
| Extension with one CP valve terminal or one CP output module | Octet 1: 033 | Octet 1: 021 | 16 digital outputs | |
| | Octet 2: 033 | Octet 2: 021 | 16 digital outputs | |
| Extension with one CP valve terminal or one CP output module and one input module | Octet 1: 033 | Octet 1: 021 | 16 digital outputs | |
| | Octet 2: 033 | Octet 2: 021 | 16 digital outputs | |
| | Octet 3: 017 | Octet 3: 011 | 16 digital inputs | |

Tab. A/3: Overview of DP identifiers for various extensions to the CPV Direct

Example:

| Octet | DP identifier | | Comment |
|-------|---------------|-----|---------------------------|
| | decimal hex | | |
| 1 | 033 | 021 | 16 DO of the CPV Direct |
| 2 | 017 | 011 | 16 DI of the input module |

Tab. A/4: CPV Direct extended with one input module

A.2.4 Transferring input and output data

Data_Exchange

The cyclic exchange of data is accomplished with the function Data_Exchange.

With this function the output data for CP systems is transmitted as an octet string of length x. The octet string length depends on the number of identifier bytes.



Please note

With the function Data_Exchange, the CP system expects the **output data** for the valves and electric outputs.

The **input data** is sent to the master as a reply telegram.

The following table provides a parameter overview (Data_Exchange) for the maximum extension to the CPV Direct.

| Octet 1: I-data byte_1 CP input module, 16 DI) Bit 0: Input z.0 Bit 1: Input z.1 Bit 7: Input z.7 |
|---|
| Octet 2: I-data byte_2 (CP input module) Bit 0: Input (z+1).0 Bit 1: Input (z+1).1 Bit 7: Input (z+1).8 |
| |
| |
| |

Tab. A/5: Example: Parameter overview for the maximum extension of the CPV Direct as in Fig. 2/5

A.2.5 Read diagnostic information

Slave_Diag The diagnostic data are requested by the CP system via the

function Slave_Diag (see section 3.3.4, Diagnosis via PROFI-

BUS-DP).

Set_Prm With the function Set_Prm you have the possibility of determining the watchdog time (WD_Fact_1, Octet 2, WD_Fact_2,

Octet 3). In the event of a fault, the CP system will switch off all the valves and electric outputs after the parametrized

time (e.g. if there is a bus failure).

A.2.6 Implemented functions and service access points (SAP)

| Function | Available | Destination SAP (DSAP) |
|----------------|-----------|---------------------------|
| Data_Exchange | Yes | NIL |
| RD_Inp | Yes | 56 |
| RD_Outp | Yes | 57 |
| Slave_Diag | Yes | 60 |
| Set_Prm | Yes | 61 |
| Chk_Cfg | Yes | 62 |
| Get_Cfg | Yes | 59 |
| Global_Control | Yes | 58 |
| Set_Slave_Add | No | 55 |

Tab. A/6: Overview of implemented functions and service access points

A.2.7 Bus parameters/reaction times

| Baud rate (kBaud) | max T _{SDR} (T _{Bit}) | min T _{SDR} (T _{Bit}) |
|----------------------|--|--|
| 187.5 | 60 | |
| 500 | 100 | |
| 1500 | 150 | 11 |
| 3000 | 250 | |
| 6000 | 450 | |
| 12000 | 800 | |

Tab. A/7: Bus parameters and reaction times

A.2.8 Transmission times on the PROFIBUS-DP



Please note

Observe here the cycle time of your PLC and the update time of the PROFIBUS-DP.

The time delay within the CP system depends on the amount of data and therefore on the extension to the CP system. It amounts to < 2 ms.

Please refer to the manual for your controller for ascertaining the total time required for transmission.

A.3 Accessories

This section provides an overview of necessary and useful accessories.

Power supply to CP valves

The power for the CP valves is supplied via a 4 -pin M12 socket with PG7 or PG9 screw connectors. You can order these screw connectors from Festo:

| Plug | Туре | Part no. |
|--------------|-----------|----------|
| PG7 straight | FB-SD-GD7 | 18 497 |
| PG9 straight | FB-SD-GD9 | 18 495 |
| PG7 angled | FB-SD-WD7 | 18 524 |
| PG9 angled | FB-SD-WD9 | 18 525 |

Bus connection

IP65 field bus plug from Festo (9-pin, sub-D): type FBS-SUB-9-GS-DP-B, part no. 532216

M12 adapter reverse key coded: type FBA-2-M12-5POL-RK, part no. 533518

If you wish to use field bus plugs of other manufacturers, you must replace the two flat screws on the plug by bolts (part no. 340960).



A. Technical appendix

Overview of CP connecting cables

The following CP connecting cables are available for extending the CPV Direct:

| Terminal connector | Туре | Part no. |
|---|--------------------|----------|
| Angled plug – angled socket 0.5 m | KVI-CP-1-WS-WD-0.5 | 178 564 |
| Angled plug – angled socket 2 m | KVI-CP-1-WS-WD-2 | 163 139 |
| Angled plug – angled socket 5 m | KVI-CP-1-WS-WD-5 | 161 138 |
| Straight plug – angled socket 5 m | KVI-CP-1-GS-WD-5 | 163 137 |
| Straight plug – angled socket 8 m | KVI-CP-1-GS-WD-8 | 163 136 |
| Straight plug – straight socket 2 m can be used as drag chain | KVI-CP-2-GS-GD-2 | 170 234 |
| Straight plug – straight socket 5 m can be used as drag chain | KVI-CP-2-GS-GD-5 | 170 235 |
| Straight plug – straight socket 8 m can be used as drag chain | KVI-CP-2-GS-GD-8 | 165 616 |

Overview of plugs for output module

| Plug | Туре | Part no. |
|---------------------------------------|--------------|----------|
| Mains connector plug straight, PG9 | NTSD-GD-9 | 18 493 |
| Mains connector plug straight, PG13.5 | NTSD-GD-13.5 | 18 526 |
| Mains connector plug angled, PG9 | NTSD-WD-9 | 18 527 |
| Sensor plug straight, M12, PG7 | SEA-GS-7 | 18 666 |

A. Technical appendix

Overview of plugs for input module

| Plug | Туре | Part no. |
|---|-----------------|----------|
| Sensor plug straight, M12, PG7 | SEA-GS-7 | 18 666 |
| Sensor plug straight, M12, 5-pin, PG7 | SEA-M12-5GS-7 | 175 487 |
| Duo plug M12 (2 cable entries) | SEA-GS-11-DUO | 18 779 |
| Duo plug M12 (2 cable entries), 5-pin | SEA-5GS-11-DUO | 192 010 |
| Sensor plug straight, M8, 3-pin (can be soldered) | SEA-GS-M8 | 18 696 |
| Sensor plug straight, M8, 3-pin (can be screwed) | SEA-3GS-M8-S | 192 009 |
| Connector set for CP-E16-KL-IP20-Z | SEA-KL-SAC10/30 | 526 256 |

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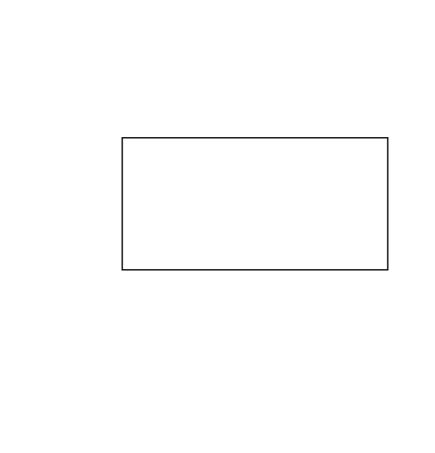
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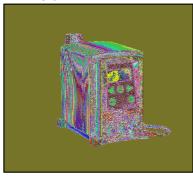




Firmanavn: Udfærdiget af: Telefon: Fax: -

Positionsnr.AntalBeskrivelseStykpris1DME 19-6 APå forespørgsel

Dato:



OBS: Produktbilledet kan afvige fra det faktiske produkt

Produktnr.: 96434891

Kompakt fortrængningspumpe med membran og indbygget intelligent stepmotordrev i IP 65 plastickabinet.

Pumpen er konstrueret til optimal brugervenlighed, nøjagtighed og driftssikkerhed og leveres med et logisk betjeningspanel med ettrykstaster samt flersproget, bagbelyst display.

Den mængde, der skal doseres i de enkelte funktioner indstilles direkte i I eller ml.

Nøjagtigheden øges hvis pumpen er kalibreret til den aktuelle installation via en simpel kalibreringsfunktion.

Afdrejningsforholdet er 1:1000 med samme nøjagtighed og ensartet dosering med reduceret pulsering i hele kapacitetsområdet.

Pumpen er ligeledes udstyret med funktion for maksimal ydelse (100%), hvorved pumpen kan arbejde i en forindstillet periode ved maksimal ydelse i ansugningsfasen eller for almindelig vedligeholdelse uden at de øvrige pumpeindstillinger skal ændres.

Den neddykkede ende består af:

- * Topstykke
- * PTFE-belagt membran
- * Kugleventiler
- * Manuel udluftningsventil

Mulige driftsmåder:

- * Manuel dosering med direkte indstilling i ml/t eller l/t
- * Ekstern impulsstyring fra ekstern styring eller vandmåler med direkte indstilling i ml/impuls
- * Ekstern analog 4-20, 20-4, 0-20 og 20-0 mA styring med mulighed for at indstille pumpeydelsen ved maks. signal
 - * Timer-baseret batchfunktion (intern timer)
 - Impuls-baseret batchfunktion (ekstern impuls)

Øvrige karakteristika:

- * On-site kalibreringsfunktion til kalibrering af pumpen til den aktuelle installation
 - * Antikavitationsfunktion til højviskøse,



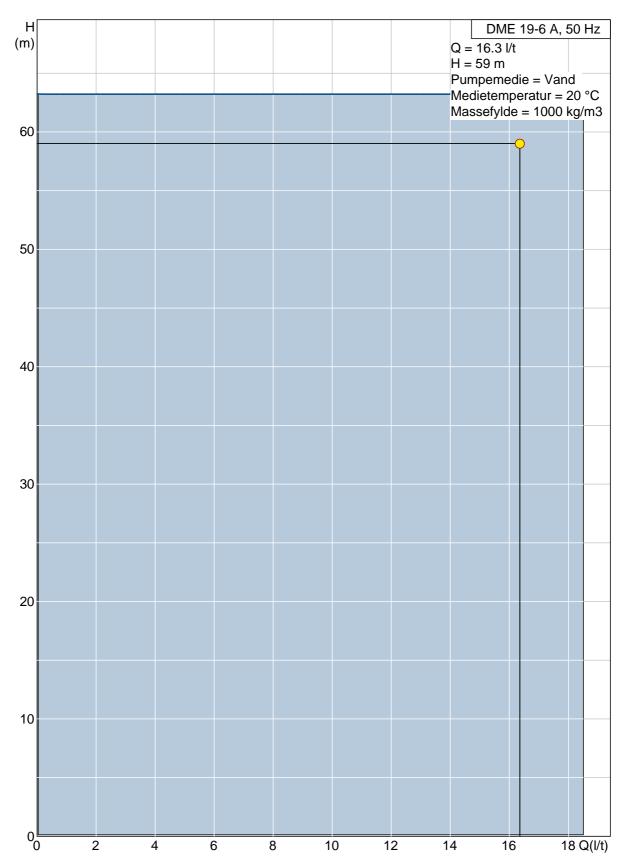
Firmanavn: -Udfærdiget af: -Telefon: -Fax: -

| Positionsnr. | Antal | Beskrivelse | | Stykpris |
|--------------|-------|--|----------------------------|----------|
| | | gasdannende medier eller lan | ge sugeledninger | |
| | | * Maks. kapacitetsbegra | | |
| | | * Tællere for antal pump | | |
| | | tænd/sluk | | |
| | | * Valg mellem 14 sprog | | |
| | | | gang for 2 niveausignaler | |
| | | · Udgang for alarmrelæ (kun k | controlvariant AR). | |
| | | Væske: | 00.00 | |
| | | Medietemp.: | 20 °C | |
| | | Massefylde: | 998.2 kg/m3 | |
| | | Teknisk: | 0 TIOK VIDE OF DOE, 000M00 | |
| | | Godkendelser på typeskilt: | C-TICK,VDE,CE,PSE_COSMOS | |
| | | Materialer: | | |
| | | Pumpehus: | Polypropylen | |
| | | Ventilkugle: | Keramik | |
| | | Pakning: | EPDM | |
| | | Installation: | | |
| | | Max. driftstryk.: | 6.2 bar | |
| | | Maks. kapacitet: | 18.5 l/t | |
| | | Pumpeindløb: | TUBING 9/12 6/9 6/12 | |
| | | Pumpeudløb: | TUBING 9/12 6/9 6/12 | |
| | | Maks. kapacitet: | 18.5 l/t | |
| | | Elektriske data: | | |
| | | Optagen effekt - P1: | 22 W | |
| | | Netfrekvens: | 50 Hz | |
| | | Mærkespænding: | 1 x 100-240 V | |
| | | Mærkestrøm: | 0,36-0,26 A | |
| | | Type kabelstik: | SCHUKO | |
| | | Andre: | | |
| | | Nettovægt: | 4.3 kg | |
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Firmanavn: Udfærdiget af: Telefon: Fax: Dato: -

96434891 DME 19-6 A 50 Hz



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