FMVSS 115

THE VIN NO. CONSISTS OF 17 CHARACTERS. LISTED BELOW IS A DESCRIPTION OF THE CHARACTERS IN EACH POSITION ADOPTED BY HEIL TRAILER INTERNATIONAL, INC.

HEIL TRAILER INTERNATIONAL WORLD MANUFACTURER IDENTIFIER, 5HT 4 TRAILER TYPE 5 BODY SHAPE VEHICLE LENGTH IN TENS 6 VEHICLE LENGTH IN ONES 8 AXLE CONFIGURATION DOT CHECK DIGIT (SEE EXAMPLE) 10 YEAR OF MANUFACTURE PLANT OF MANUFACTURE 11 12 CAPACITIES 13 15 -FIVE DIGIT SERIAL NO. 16 17

NOTE: THE FOLLOWING ALPHABETIC CHARACTERS ARE NOT TO BE USED - I.O.Q

VA	VALUE TABLE									
A=1 B=2 C=3 D=4 E=5 F=6 G=7 H=8	J=1 K=2 L=3 M=4 N=5 P=7 R=9 S=2	T=3 U=4 V=5 W=6 X=7 Y=8 Z=9								

С	UPDATE YEAR MODEL BLOCK	3/1/14	31203
В	ADDED 3 JUAREZ MEXICO	08/7/13	27415
Α	DELETED INC. FROM COMPANY NAME.	10/27/95	4688
REV.	WAS	DATE	ECO No.

POSITION 4 TRAILER TYPE TANK AL 306/406 TANK CS 306/406 TANK SS 306/406 TANK AL 307/407 TANK CS 307/407 TANK SS 307/407 TANK AL 312/412 TANK CS 312/412 TANK SS 312/412 TANK SS 307-312/407-412 TANK AL ASPHALT TANK CS ASPHALT TANK AL NON SPEC. TANK CS NON SPEC. TANK SS NON SPEC. BULKER AL PNEUMATIC BULKER CS PNEUMATIC BULKER SS PNEUMATIC DOLLY OTHER

	POSITION 5 BODY SHAPE
∢BCDW+GIJK∟ZZ¢ ¢	STRAIGHT CYLINDER STRAIGHT ELLIPTICAL DROP FRAME CYLINDER DROP FRAME ELLIPTICAL ROUND TAPERED FRONT ELLIPTICAL TAPERED FRONT ROUND TAPERED ENDS ELLIPTICAL TAPERED ENDS ROUND DOUBLE SLOPING ROUND SINGLE CONICAL ROUND DOUBLE CONICAL ELLIPTICAL DOUBLE TAPERED JET FLO OTHER

POSITION 6 & 7 VEHICLE LENGTH (FT)										
LENGTH	OF	TRAILE	R TO	NEAREST	FOOT.					

	POSITION 8 XLE CONFIGURATION
1 2 3 4 5 6 7 8	1 AXLE 2 AXLES 3 AXLES 4 AXLES 5 AXLES 6 AXLES 7 AXLES 8 AXLES

	POSITION 10 YEAR OF MANUFACTURE										
	S	1995	5	2005	F	2015					
1	T	1996	6	2006	G	2016					
ı	٧	1997	7	2007	Н	2017					
	W	1998	8	2008	J	2018					
ı	X	1999	9	2009	Ιĸ	2019					
١	Υ	2000	A	2010	L	2020					
١	1	2001	В	2011	М	2021					
١	2	2002	C	2012	N	2022					
١	3	2003	D	2013	P	2023					
	4	2004	Ε	2014	R	2024					

	DOT CHECK DIGIT																	
EXAMPLE CAL	EXAMPLE CALCULATION																	
ALUM DOT 40 BUILT IN 1996						L.,	42	2, F	ONG	, 9	500	G/	۱L ۷	MTH	2	ΑX	LES,	
POSITION	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	
VIN	5	Н	T	Α	В	4	2		2	T	7	Н	5	9	1	5	1	
VALUE		8		1				2		3	7	8	5	9	1	5	1	
MULTIPLY BY	8	7	6	5	4	3	2	10		9	8	7	6	5	4	_3	2	
VIN 40+56+18+5 + 8+12+4 +20 + 27+56+56+30+45+4+15+2 = 398																		
CHECK DIGIT		- 3	<u>398</u> 11	-	36	11		- [:	2]									

DOCUTION O

NOTE:
IF REMAINDER IS 10, USE LETTER "X" FOR CHECK DIGIT.
IF THERE IS NO REMAINDER, USE 0 FOR CHECK DIGIT.

POSITION 13 THRU 17
FIVE DIGIT SERIAL NO.
PLANT SHOWN IN POSITION 1

EACH MFG PLANT SHOWN IN POSITION 11 WILL START WITH A FIVE DIGIT NUMBER OF THEIR CHOICE. SUCCEEDING UNITS BUILT WILL BE NUMBERED IN NUMERICAL SEQUENCE A VIN SHALL NOT BE DUPLICATED FOR 30 YEARS FROM START OF VIN CODE USE.

WORLD IDENTIFIER SPACES 1, 2, & 3							
LOCATION VALUE							
5HT	ATHENS, TN						
5JL	RHOME, TX						
3H4	JUAREZ, MX						
5HL	LANCASTER, PA						

	POSITION 11 HEIL MFG PLANT								
æ	3 5 7 9	JUAREZ, MX RHOME, TX ATHENS, TN LANCASTER, PA							

	POSITION 12 CAPACITIES											
	TANKS-GAL	DRY BULK-CU.FT.										
∢BODWFGI⊅KIZ	0-2999 3000-3999 4000-4999 5000-5999 6000-6999 7000-7999 8000-8999 9000-9999 10,000-10,999 11,000-11,999 12,000 & OVER OTHER	Rのトン>>×	UP TO 600 600-899 900-1199 1200-1499 1500-1599 1600-2000 OVER 2000									

ECO # 4198

TOLERANCES UNLESS OTHERWISE SPECIFIED:		NOTICE RINT IS THE PROPE AILER AND IS RECA		INV. CTR.:		ALER INTERNATIONAL, CO. T.N RHOME TX, GATESVILLE, TX		
LINEAR .XX = ± 0.06 .XXX = ± 0.030	COPIED	TIME. IT MUST I OR USED DETRIME INTERESTS OF HEIL 1	NTALLY	APPR BY:	TITLE: VEHICLE IDENTIFICATION NUMBER (V.I.N.)			
ANGULAR = ± 1°	DATE:	06/13/95	SCALE:	1=2			(v.i.iv.)	
MATERIAL:					DRAWN	BY:	DRAWING No.	
						KSD	701A7731	