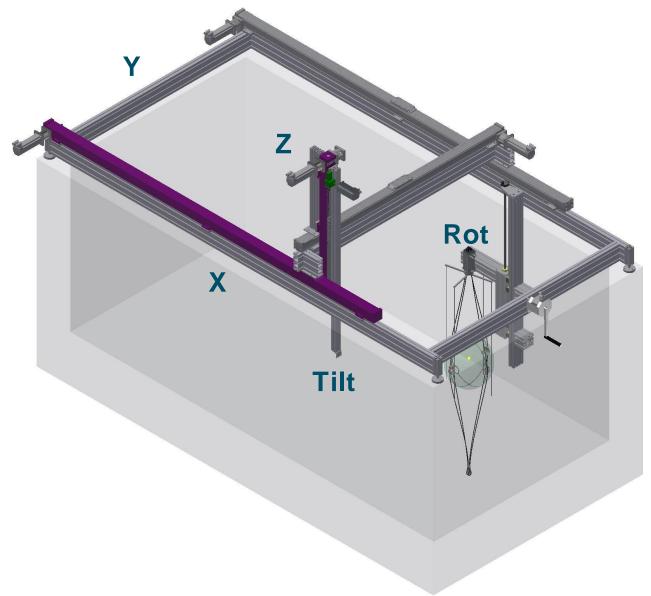


## Calibration of water tank positioning system v2

Martin Unland 11.03.2024

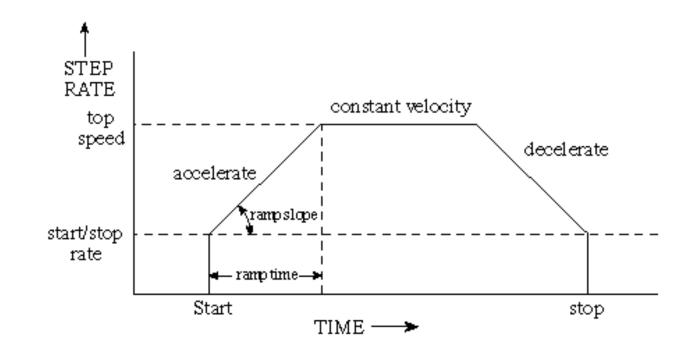
## **Coordinate system**





## Calibration of speed and acceleration

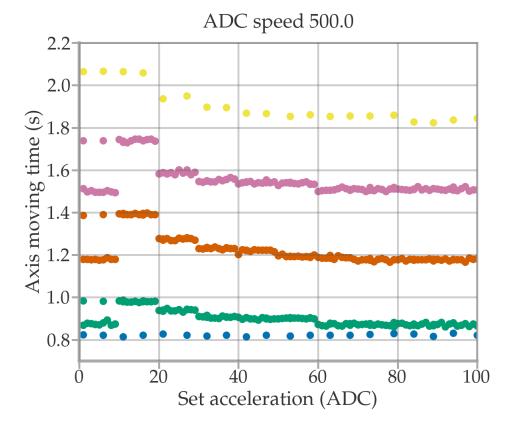
- Speed and acceleration are set via ADC value
- Calibration of these ADC values performed by measuring moving time of each axis for several distances at different speeds & accelerations
- No load on rot / tilt axis... acceleration calibration will probably change
- Assumptions:
- Linear relationship between ADC & realvalues
  - Equal acceleration & deacceleration



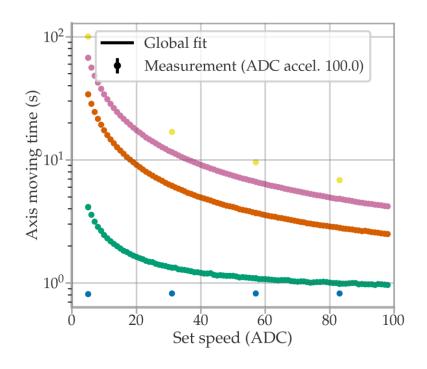


#### **Few comments**





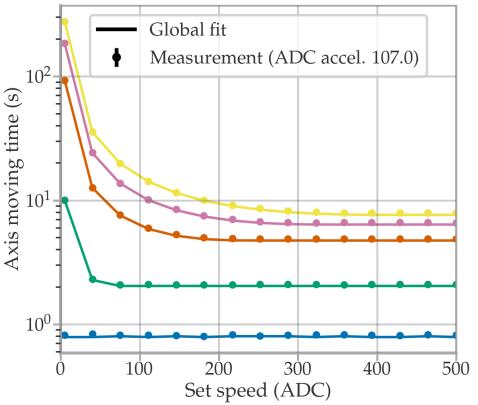
- Real acceleration changes only every 10 ADC steps
- Speed seems to change continuously (tested down to 1 ADC steps)
- Acceleration for <10ADC shows weird behaviour</li>
- For following calibration, data with acceleration > 10 ADC was ignored

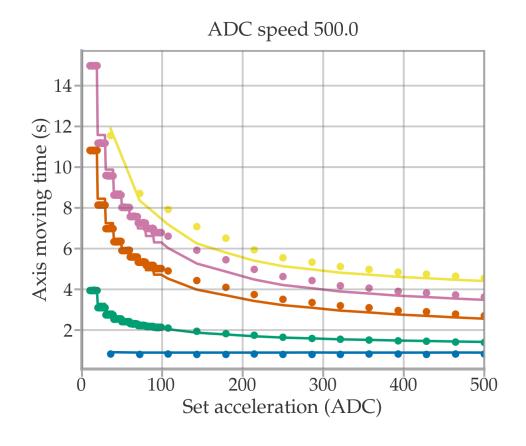




## **X-Axis (1)**

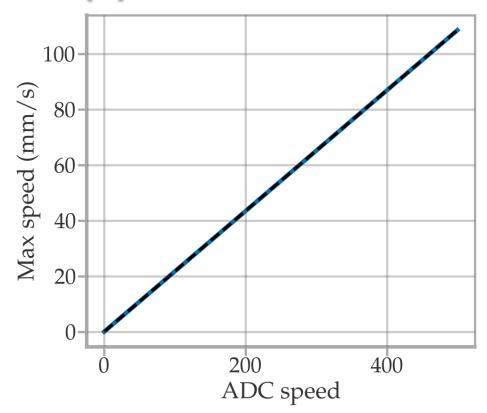


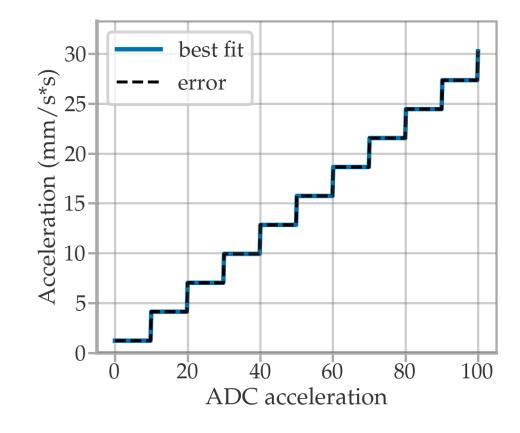






## **X-Axis (1)**





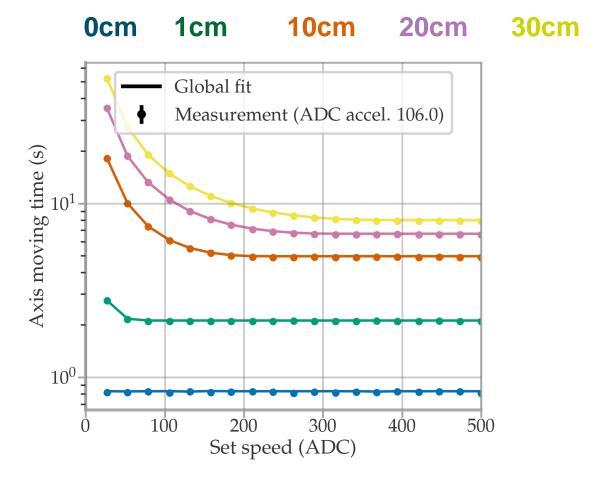
#### Global fit:

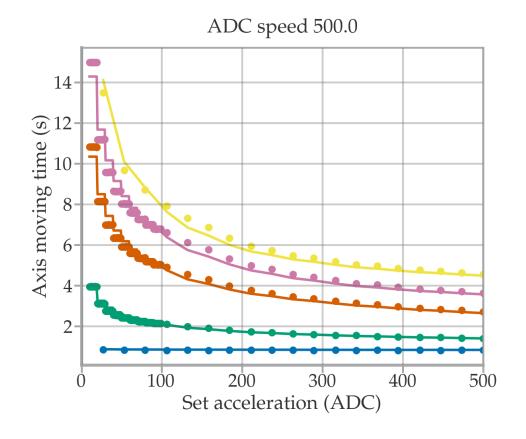
Speed slope	Speed const
( mm/s / ADC)	( mm/s )
(216.381 ± 0.004)e-3	$(1.899 \pm 0.019)e-3$

Acceleration slope	Acceleration const
( mm/s² / ADC)	( mm/s²)
(290.441 ± 0.035)e-3	1.2077 ± 0.0004



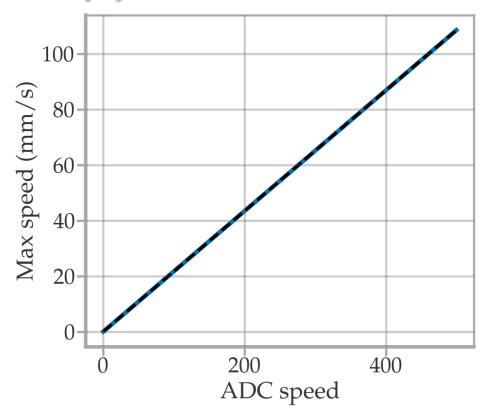
## **Y-Axis (2)**

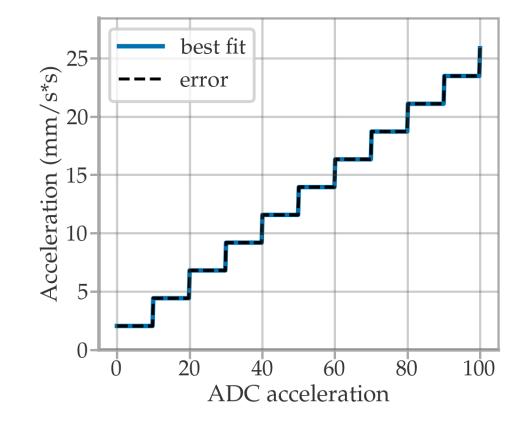






# **Y-Axis (2)**



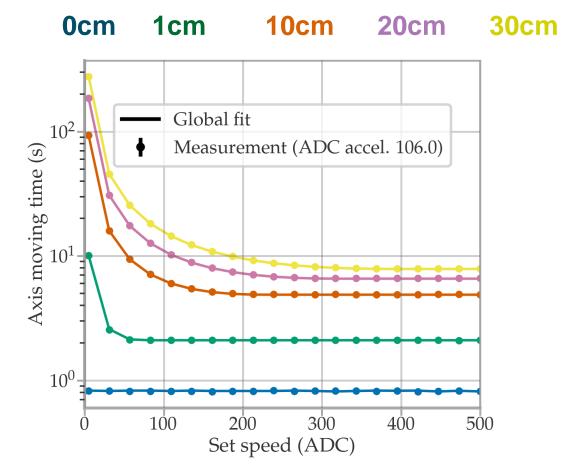


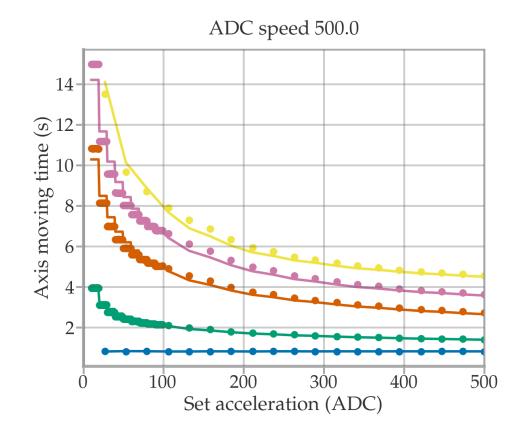
Speed slope	Speed const
( mm/s / ADC)	( mm/s )
(216.5920± 0.0021)e-3	(0.789 ± 0.026)e-3

Acceleration slope	Acceleration const
( mm/s² / ADC)	( mm/s²)
(238.28 ± 0.023)e-3	2.0345± 0.0004



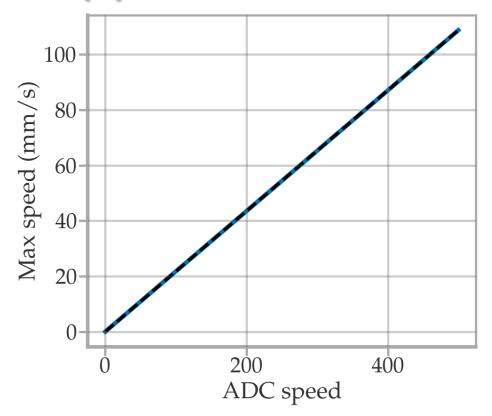
## **Z-Axis (3)**

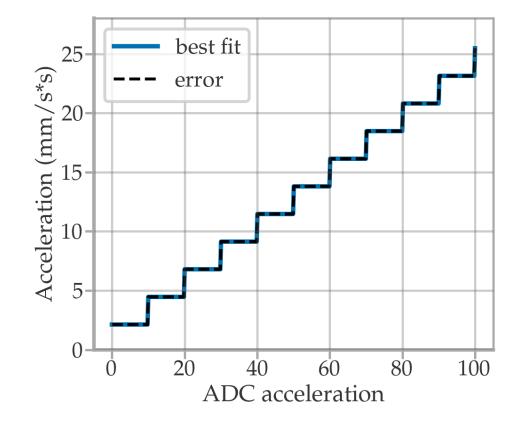






# **Z-Axis (3)**





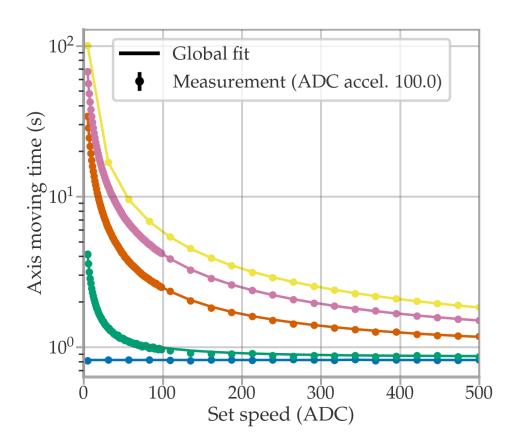
Speed slope	Speed const
( mm/s / ADC)	( mm/s )
(216.526 ± 0.002)e-3	(0.773 ± 0.011)e-3

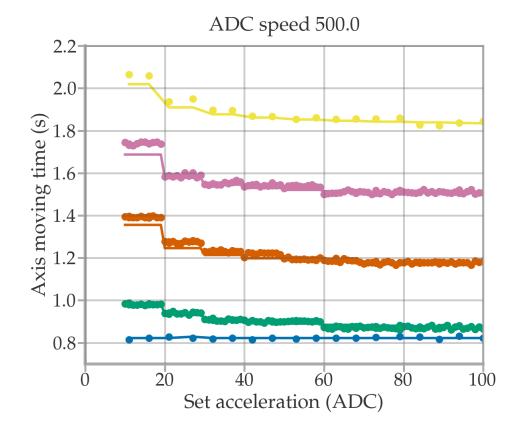
Acceleration slope	Acceleration const
( mm/s² / ADC)	( mm/s²)
(233.427 ± 0.017)e-3	2.1272 ± 0.0004



## Tilt-Axis (5)

0° 1° 10° 20° 30°

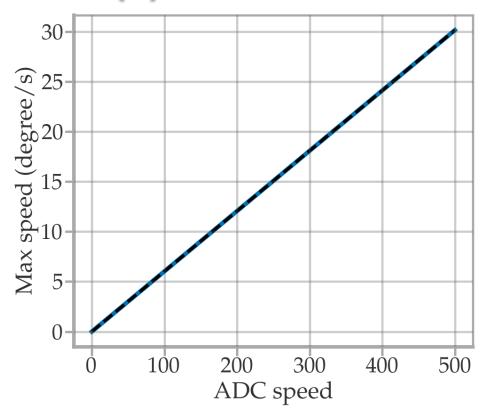




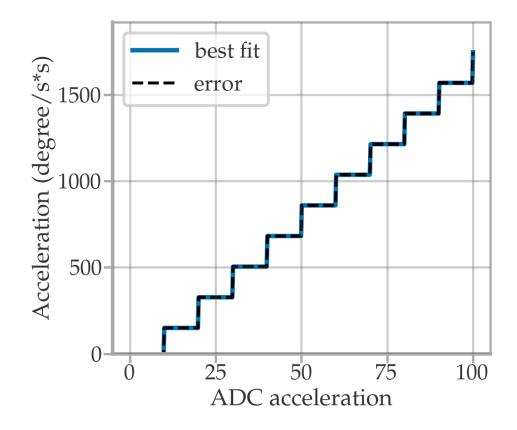
Acceleration bounds maybe [20-100]?



## Tilt-Axis (5)



Speed slope	Speed const
( °/s / ADC)	(°/s)
(60.272 ± 0.002)e-3	(-1.236 ± 0.009)e-3

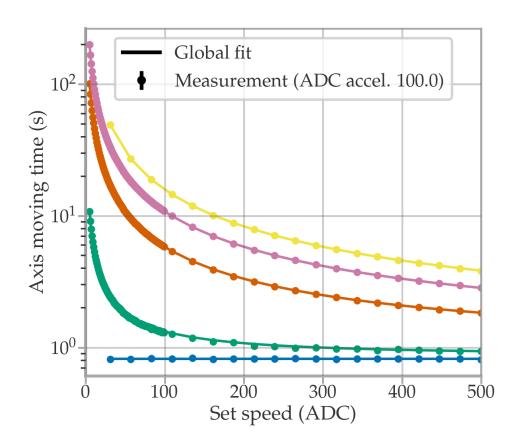


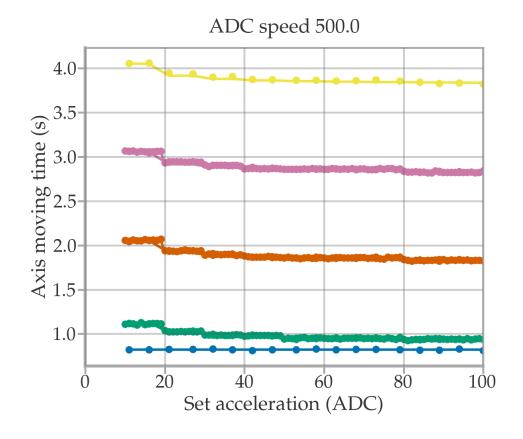
Acceleration slope	Acceleration const
(°/s²/ADC)	(°/s²)
17.753 ± 0.023	-28.16 ± 0.27



## Rot-Axis (4)

0° 1° 10° 20° 30°

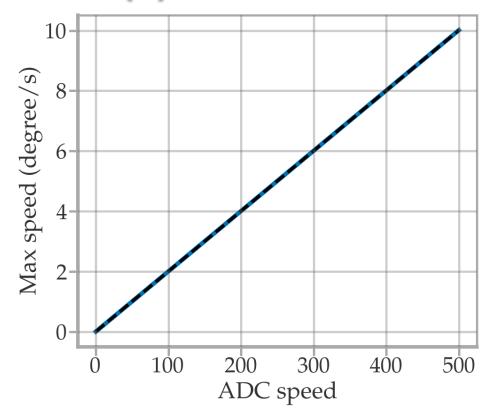




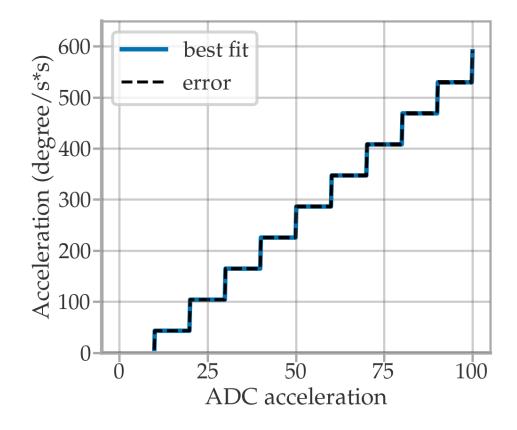


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## Rot-Axis (4)



Speed slope	Speed const
( °/s / ADC)	(°/s)
(20.0254 ± 0.0002)e-3	(-1.447 ± 0.013)e-3



Acceleration slope	Acceleration const
(°/s²/ADC)	(°/s²)
(6.082 ± 0.016)	-17.83±0.20

