

## CONSTRAINT-BASED SCHEDULING: AN INTRODUCTION FOR NEWCOMERS

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**Abstract:** Constraint-based scheduling is an approach for solving real-life scheduling problems by stating constraints over the problem variables. By providing generic constraint satisfaction techniques on one side and specialised constraints on the other side, constraint programming achieves a very good generality and efficiency and thus it becomes very popular in solving real-life combinatorial (optimisation) problems. In this paper we present some constraint satisfaction techniques used in constraint-based scheduling. Our goal is to introduce the technology to newcomers rather than to provide a deep survey of the area or to describe some new results there. *Copyright © 2003 IFAC.*

**Keywords:** scheduling algorithms, planning, constraint satisfaction

### 1. INTRODUCTION

Automated scheduling is a long-time studied subject in computer science, especially in operations research, and many fast scheduling algorithms for various problem classes have been proposed there (Brucker, 2001). The difficulty of this academic view of scheduling is that the problems like job-shop scheduling do not exist in reality. In real-life scheduling problems, neither the structure of the resources nor the structure of the tasks is homogenous and many side constraints must be assumed to model the problem (Barták, 2002). Constraint programming provides technology to model and solve such real-life problems.

Scheduling problems arise in situations where a set of activities has to be processed by a limited number of resources in a limited amount of time. In general, the scheduling problem consists of resource allocation, i.e., assigning resources to activities, and resource scheduling, i.e. ordering of activities at each resource. Sometimes, a planning component is necessary to decide what activities should be scheduled (Barták, 2002).

Activity is a core object of every scheduling problem. It requires some resource(s) for processing and some duration of processing. Specifying the earliest start time (release time) and/or the latest end time (deadline) can restrict further the position of the activity in time. In general, it is possible to describe time windows for processing the activity. Activities can also depend each on another, e.g., a given

activity must be processed before another activity. The resources to which the activities are allocated impose other relations among the activities. Some resources can process just one activity at given time - they are called unary resources. In other resources, the number of activities processed at given time is limited by the capacity of the resource - we are speaking about general discrete resources or cumulative resources. Sometimes the activities must form batches in the resource, i.e., the parallel activities start and complete at the same times. The ordering of activities in the resource may be restricted by a special transition scheme with sequence dependent set-up times inserted between the activities (Vilím and Barták, 2002). Other resources, called reservoirs, can be both consumed and produced by the activities (Laborie, 2001).

The scheduling task is to allocate activities to available resources and to time respecting all the constraints. Usually some objective function defines quality of the schedule so the goal is to minimise makespan (the end time of the latest activity), or to minimise tardiness (the lateness of the activity according to specified time) etc.

Opposite to "academic" scheduling problems (Brucker, 2001), the real-life problems consist of the resources of several types with connections between the resources defined by the factory structure (Barták, 2002; Wallace, 1994). The resources are quite often unique so even alternative resources provide different capabilities for processing the activities and there are many side constraints. Also

the objective function is usually more complex; typically the best profit is required. Such problems can be naturally described in terms of constraint satisfaction.

In the paper we first describe the constraint satisfaction technology in general. Then we show how constraints can be applied to model scheduling problems. Finally, we present some special filtering algorithms and search strategies designed for scheduling problems.

## 2. CONSTRAINT SATISFACTION AT GLANCE

Constraint programming (CP) is a framework for solving combinatorial (optimisation) problems. The basic idea is to model the problem as a set of variables with domains (the values for the variables) and a set of constraints restricting the possible combinations of the variables' values (Figure 1). Usually, the domains are finite and we are speaking about constraint satisfaction problems (CSP). The task is to find a valuation of the variables satisfying all the constraints, i.e., a feasible valuation. Sometimes, there is also an objective function defined over the problem variables. Then the task is to find a feasible valuation minimising or maximising the objective function. Such problems are called constraint satisfaction optimisation problems (CSOP).

Note that modelling problems using CS(O)P is natural because the constraints can capture arbitrary relations. Opposite to frameworks like linear and integer programming, the constraints are not restricted to linear equalities and inequalities. The constraint can express arbitrary mathematical or logical formula, like  $(x^2 < y \vee x = y)$ . The constraint could even be an arbitrary relation that can be hardly expressed in an intentional form and a table is used to describe the feasible tuples (Barták, 2001). Moreover the constraints can bind variables with different even non-numerical domains, e.g. to restrict the length of a string by a natural number.

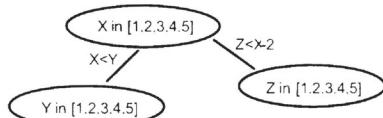


Fig. 1. CSP consists of variables, their domains, and constraints. It can be represented as a constraint (hyper) graph.

Constraint satisfaction technology must take in account the above described generality of the problem specification. Usually, a combination of search (enumeration) with constraint propagation is used; some other techniques, e.g., local search, can also be applied to solve problems with constraints. Even if many researchers outside CP put equality

between constraint satisfaction and simple enumeration, the reality is that the core technology of CP is hidden in constraint propagation combined with sophisticated search techniques. Constraint propagation is based on the idea of using constraints actively to prune the search space. Each constraint has assigned a filtering algorithm that can reduce domains of variables involved in the constraint by removing the values that cannot take part in any feasible solution. This algorithm is evoked every time a domain of some variable in the constraint is changed and this change is propagated to domains of the other variables and so on (Figure 2). Hence the technique is called constraint propagation.

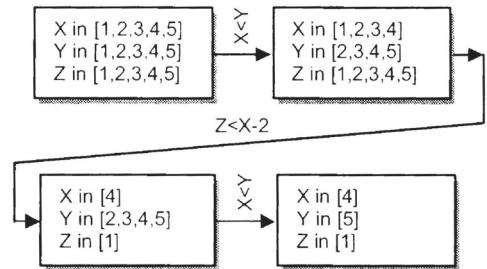


Fig. 2. Constraint propagation does domain reduction by repeated evoking of the filtering algorithms until a fix-point is reached.

Notice that each constraint may have its own filtering algorithm so there is no difficulty to solve problems with very different constraints. The generic constraint propagation algorithm known under the notion of arc consistency takes care about the correct combination of the local filtering algorithms. On the other hand, this local view of the problem has the disadvantage of incomplete domain reduction. It means that some infeasible values may still sit in the domains of the variables and thus search (with backtracking) is necessary to find a complete feasible valuation of the variables. To reduce deficiency of local propagation, it is possible to group several constraints and to see this group as a special constraint called a global constraint. Instead of using local propagation over the set of constraints, it is possible to design a special filtering algorithm for the global constraint to achieve more efficient domain filtering, e.g. (Régin, 1994).

The standard constraint satisfaction technique looking for feasible solutions can be extended to find out optimal solution. Usually a technique of branch-and-bound is used there. First, some feasible solution is found and then, a next solution that is better than the previous solution is looked for etc. This could be done by posting a new constraint restricting the value of the objective function by the value of the objective function for the so-far best solution.

A deep general view of constraint programming can be found in (Barták, 1998; Kumar, 1992; Tsang, 1995). We will describe now how to apply CP to scheduling problems (Wallace, 1994).

### 3. CONSTRAINTS IN SCHEDULING

Scheduling problems belong to the area of combinatorial optimisation problems so they can be naturally described as constraint satisfaction problems. To model the problem as CSP one needs to decide how to map the problem objects into variables and constraints. One of the traditional modelling approaches uses variables to describe the activities. In particular, there are three variables identifying the position of the activity in time, namely, the start time, the end time, and the processing time (duration). Let  $A$  be an activity, we denote these variables  $start(A)$ ,  $end(A)$ , and  $p(A)$ . We expect the domains for these variables to be discrete (e.g., natural numbers) where the release time and the deadline of the activity make natural bounds for them (and the time windows make the domains even more restricted). Note that if the processing time of the activity is constant then one variable is enough to locate the activity in time. We still prefer to use all three variables to simplify description of the constraints.

The first constraint binds the time variables of each activity:  $start(A)+p(A)=end(A)$ . Time dependencies between the activities can also be naturally described by constraints between the time variables. Assume that  $A$  must be processed before  $B$ , denoted  $A << B$ , then we post the constraint  $end(A) \leq start(B)$ . In general, time dependencies between the activities can be described in the form:

$$\min\_delay(A,B) \leq start(B) - end(A) \leq \max\_delay(A,B).$$

Notice that we put no restriction about the structure of the activities so arbitrary time dependencies can be modelled.

If resource allocation is included in the problem then there is one more variable for the activity. This variable describes the resource to which the activity is allocated, we denote it  $resource(A)$ . Assume that each resource has assigned a unique number. Then the domain of  $resource(A)$  consists of identifications for the resources to which the activity  $A$  can be allocated. This variable participates in the constraints that involve the resource, e.g., there could be a tabular constraint binding  $resource(A)$  and  $p(A)$  to describe different processing time of the activity  $A$  in different resources.

When the activity is allocated to the resource, additional resource constraints are posted. In fact, these resource constraints can be posted earlier over the copies of the time variables and if the constraint is violated then the resource is removed from the  $resource(A)$  variable. Assume now that activities  $A$  and  $B$  are allocated to the same unary resource. Because no activity overlaps are allowed in unary resources we can post a disjunctive constraint:  $A << B \vee B << A$ , i.e.,  $end(B) \leq start(A) \vee end(A) \leq start(B)$ . The propagation through this constraint works as follows: as soon as we know that  $start(A) < end(B)$

then we can deduce  $end(A) \leq start(B)$  and vice versa. If there are  $n$  activities in the resource then we need  $O(n^2)$  binary constraints of the above form. It is a known wisdom that propagation through disjunctive constraints is rather weak. Therefore special global constraints describing the resources are used (see next section).

In the above paragraphs we gave some examples of the scheduling constraints. Recall that in the CSP framework one can combine arbitrary constraints so the user is allowed to use additional constraints specifying the properties of the resources and activities (Barták, 2002; Laborie, 2001).

#### 3.1 Domain filtering for scheduling

In this section we present some filtering techniques for global constraints used in scheduling applications. Recall that the filtering algorithm reduces domains of the variables and it is evoked every time a domain of any involved variable is changed.

One of the most popular scheduling global constraints is edge finding. We describe the version for unary resources but there exist variants for discrete resources (Baptiste and Le Pape, 1996) and batch resources as well (Vilim and Barták, 2002). The basic idea of edge finding is to identify an “edge” between the activity and the group of activities, in particular to find out if the activity must be processed before the set of activities (or after it). Assume that  $A$  is an activity and  $\Omega$  is a set of activities that does not contain  $A$ . In unary resource the processing time for the set of activities equals to the sum of processing times of these activities:

$$p(\Omega) = \sum_{X \in \Omega} p(X)$$

Assume that processing of the activities from  $\Omega \cup \{A\}$  does not start with  $A$ . Then processing must start with some activity from  $\Omega$  so the minimal start time is:

$$\min(start(\Omega)) = \min_{X \in \Omega} \{start(X)\}$$

If we add the processing time of  $\Omega \cup \{A\}$  to the minimal start time of  $\Omega$  and we get the time after the maximal end time of  $\Omega \cup \{A\}$  then we know that the activity  $A$  can be processed neither inside nor after  $\Omega$  (Figure 3). Thus, the activity  $A$  must start before  $\Omega$ .

Formally:

$$\begin{aligned} \min(start(\Omega)) + p(\Omega) + p(A) &> \max(end(\Omega \cup \{A\})) \\ \Rightarrow A &<< \Omega \end{aligned}$$

$A << \Omega$  means that  $A$  must be processed before every activity from  $\Omega$  so it must be processed before any  $\Omega' \subseteq \Omega$ . We can use this information to decrease the upper bound for the end time of the activity  $A$  using the formula:

$$\text{end}(A) \leq \min\{\max(\text{end}(\Omega')), p(\Omega') \mid \Omega' \subseteq \Omega\}.$$

A similar rule can be constructed to deduce that  $A$  must be processed after  $\Omega$ :

$$\min(\text{start}(\Omega \cup \{A\})) + p(\Omega) + p(A) > \max(\text{end}(\Omega)) \\ \Rightarrow \Omega << A.$$

The above edge finding rules form the core of the filtering algorithm reducing the bounds of the time variables. It may seem that this algorithm must explore all subsets  $\Omega$  of the set of activities allocated to a given resource. Fortunately we can explore only the sets defined by pairs of activities called tasks intervals (Baptiste and Le Pape, 1996) so the time complexity of the edge finding filtering algorithm is  $O(n^3)$  where  $n$  is the number of activities allocated to the resource.

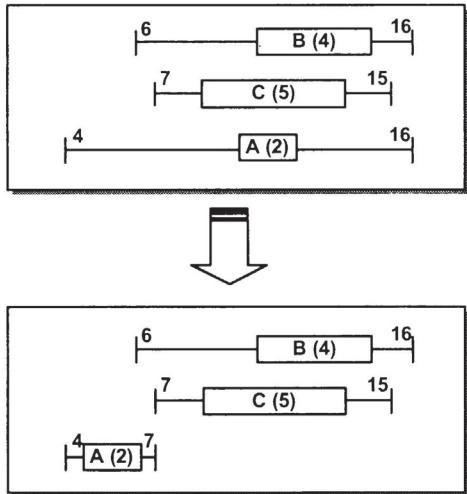


Fig. 3. Edge finding can deduce that the activity  $A$  must be processed before the activities  $B$  and  $C$  (processing time is in parentheses). Notice that binary disjunctive constraints deduce nothing there.

For discrete resources with capacity greater than one we can use a graph of necessary aggregated demand to deduce some domain filtering. This graph is computed from the activities  $A$  such that  $\max(\text{start}(A)) < \min(\text{end}(A))$ , i.e., the activity  $A$  will consume the resource in the interval  $\max(\text{start}(A)).. \min(\text{end}(A))$ . By aggregating demands of such activities we get necessary demand for each time point. Now for each activity we can find out time intervals where there is not enough capacity for processing this activity. Using these intervals we can reduce the time bounds for the activity (see Figure 4). Time complexity of this algorithm is  $O(n)$ , where  $n$  is the number of activities processed by the resource.

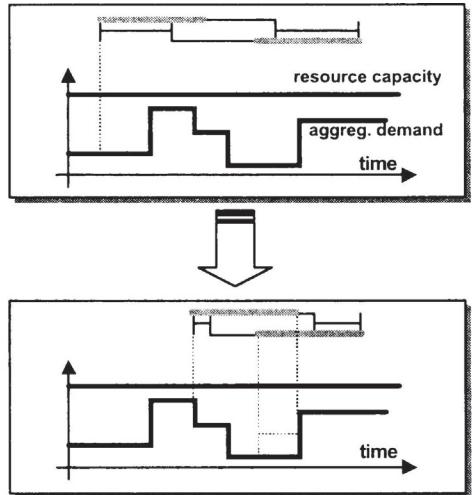


Fig. 4. Necessary aggregated demand is used for reduction of time bounds using the intervals where there is not enough capacity for processing the activity. Every activity contributes to necessary demand in times when it must be processed (a shadow rectangle).

So far we presented the filtering algorithms based on absolute timing of activities. Laborie (2001) proposed a filtering method based on relative ordering of activities. In particular, his method is useful for modelling cumulative resources called reservoirs. The reservoir is a resource that can store some item: it has an initial level of the item and a maximal capacity. Activities either consume the item from reservoir (enough quantity must be present) or they store the item there (capacity cannot be exceeded). Assume now that we have a reservoir with capacity two that is full at the beginning. We have three consuming activities  $A$ ,  $B$ , and  $C$  such that  $A << B << C$ , each activity consumes one item. There is one more activity  $D$  that stores one item. Because the reservoir is full at the beginning, we can deduce that  $D$  cannot be processed first so  $A << D$  (otherwise the capacity is exceeded). Because the initial level of the reservoir is two and  $A$ ,  $B$ , and  $C$  require together three items, there must be some storing activity before  $C$ , thus  $D << C$  (Figure 5).

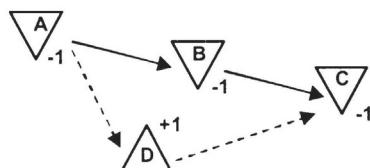


Fig. 5. Partial ordering of activities (arcs) can be extended (dashed arcs) by using information about resource capacity and consumed (-) and produced (+) quantities. Resource capacity and initial level is two here.

### 3.2 Search and scheduling strategies

When the scheduling problem is formulated as a constraint satisfaction problem, we can use the standard enumeration techniques. They are based on trying a value for the variable, i.e., posting a constraint in the form  $X = h$ . If the new problem has no solution, this constraint is substituted by the constraint  $X \neq h$  and the enumeration continues. Such technique is useful for resource allocation, i.e., assigning values to resource variables. Moreover because the real meaning of the variable is known, we can use some variable and value selection heuristics derived from the original problem. For example the activity with the minimal number of alternative resources should be allocated first (the first-fail principle) and it should be allocated to the least used resource (succeed-first principle).

For resource scheduling, i.e., deciding the time of the activity, it is more useful to use a different branching scheme, namely  $X < h$  and  $X \geq h$ . In particular, we can decide about ordering of two non-yet ordered activities. First, we can post the constraint  $A \ll B$ , i.e.,  $\text{end}(A) \leq \text{start}(B)$ . If scheduling fails then we post a negation of that constraint. It could be  $B \ll A$ , if both activities cannot run in parallel, or  $\neg A \ll B$  otherwise. The question is what activities should be ordered first. Again, we can use experience from solving scheduling problems saying that the bottleneck resources should be scheduled first. The user can identify such resources or they can be identified automatically. First let us define the slack of the set of activities  $\Omega$  using the following formula:

$$\max(\text{end}(\Omega)) - \min(\text{start}(\Omega)) - p(\Omega).$$

Then, the resource with the minimal slack for any subset of the activities processed by that resource is scheduled first. We can use the same idea to select the pair of activities to be ordered first. The slack for the pair of activities  $A$  and  $B$  is:

$$\max\{ \max(\text{end}(A)) - \min(\text{start}(B)), \\ \max(\text{end}(B)) - \min(\text{start}(A)) \} - p(\{A, B\}).$$

Now, the pair of activities with the minimal slack is selected for ordering. Notice that the slack for two non-yet ordered activities consists of slacks for both orderings  $B \ll A$  and  $A \ll B$ . The ordering leading to a bigger slack is tried first.

In the above paragraphs we presented some heuristics that guide scheduling. These heuristics are part of a general search framework that could be a simple depth-first search with backtracking. Nevertheless, there exist more advanced search frameworks like Limited Discrepancy Search (Harvey and Ginsberg, 1995) that proved to be very efficient especially in scheduling problems. Limited Discrepancy Search (LDS) attempts to solve heuristic violations. The

basic idea of LDS follows two observations. First, the heuristic is less reliable in the earlier part of the search tree and as search proceeds, more information for a better heuristic decision is available. Second, the number of heuristic violations is usually small (good heuristics are reliable in most cases). LDS changes the search strategy in such a way that allowed heuristic violations – discrepancies – are increasing as search progresses. During the first run, LDS follows the heuristic. In case of failure, LDS explores the branches with at most one heuristic violation starting with the branches where the heuristic is violated in the earlier part of the search tree. In case of failure, the number of allowed discrepancies is increased again and so on (Figure 6). By changing the ordering of search branches, LDS increases chances to find a solution.

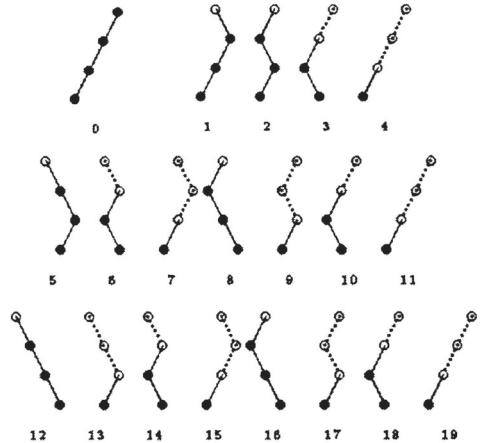


Fig. 6. LDS explores the branches with minimal discrepancies first. It also prefers the branch where the discrepancy is located in an earlier part. In the figure, the heuristic proposes to go left.

A short survey on applying constraints to scheduling can be found in (Wallace, 1994). The books (Baptiste *et al.*, 2001; Dorndorf, 2002) cover the most widely used constraint-based scheduling techniques.

## 4. CONCLUSIONS

Constraint-based scheduling is a glass-box framework for solving scheduling problems. It has two major advantages over the existing scheduling approaches: clarity (thus glass-box) and generality of the models. Moreover, it provides generic solution techniques of constraint satisfaction that can be further tuned for scheduling problems by using special filtering algorithms and scheduling strategies. Despite its “young age”, constraint-based scheduling proved itself to be an efficient tool for solving real-life scheduling problems. In fact, one of the leading companies in the optimisation industry, ILOG, is using constraint satisfaction as a core technology in their products.

## ACKNOWLEDGEMENTS

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