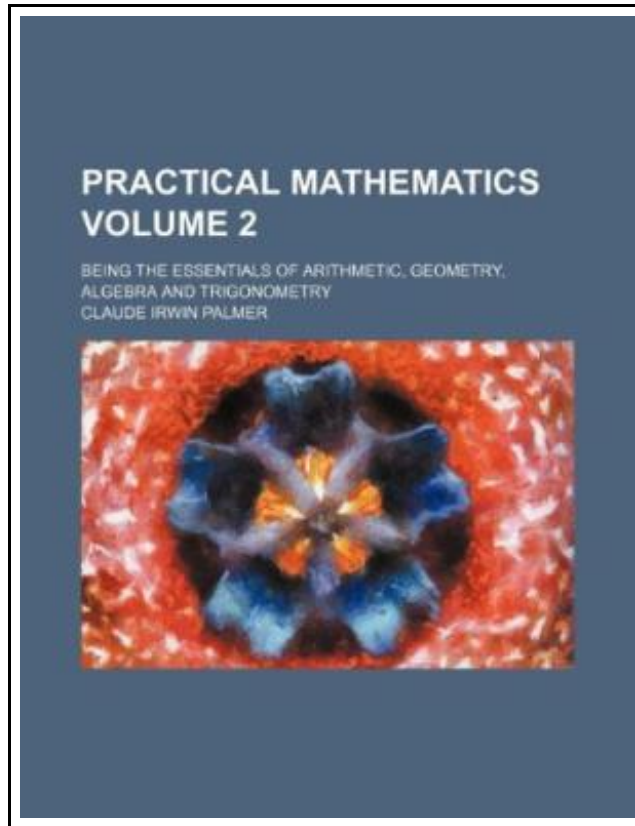


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(Avery Daugherty)

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Rarebookclub.com, United States, 2012. Paperback. Book Condition: New. 246 x 189 mm. Language: English . Brand New Book ***** Print on Demand *****.This historic book may have numerous typos and missing text. Purchasers can download a free scanned copy of the original book (without typos) from the publisher. Not indexed. Not illustrated. 1912 Excerpt: .minute. Wrought iron.--Forty feet per minute, but planing machines that are used for both cast and forged iron are operated at 18 ft. per minute. Machinery steel.--Ordinary, 14 ft. per minute; car axles, etc., 9 ft. per minute. Wheel tires.--From 6 ft. to 10 ft. per minute. EXERCISES 10 1. In turning a brass rod 2 in. in diameter, what is the proper number of revolutions per minute if the cutting speed for brass is 100 ft. per minute? Am. 191 nearly. 2. In turning a locomotive wheel 78 in. in diameter, what is the proper number of revolutions per minute, in order that the cutting speed may be 10 ft. per minute? Ans.49 nearly. 3. In turning a tool-steel arbor, a carbon-steel turning tool is used. The cutting speed is 18 ft. per minute. How many revolutions per minute should the work make if the arbor is 3 in. in diameter? Ans. 22.9 nearly. 4. A f-in. drill, cutting cast iron, may cut at the rate of 40 ft. per minute. How many revolutions per minute can it make? Ans. 203.7. 5. In turning a car wheel 27 in. in diameter, it makes lf revolutions per minute. What is the speed of the cutting tool? Ans. 12.37 ft. per minute. 6. How long will it take to turn off one layer from the surface of a car wheel 4 in. thick and 30 in. in diameter, if the cutting is 15 ft. per minute, and...



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