

RMS 040

BY CA DATE 9/85
 CH'KD. C. POWIKTER DATE 10-85
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ROHR INDUSTRIES, INC.

PAGE 2-4.10
 TITLE RHR-85-001
CF6-80C2/767/747
STATIC STRESS ANALYSIS

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2.0 INLET COWL

2.4 MATERIAL ALLOWABLES

NOTE: MATERIAL TEMPERATURE AND EXPOSURE REDUCTION FACTORS
 OBTAINED FROM REFERENCES 36 AND 37

GRAPHITE TAPE (RMS 040)

NOTE: NASTRAN Sign Convention Utilized

DATA BANK LISTING

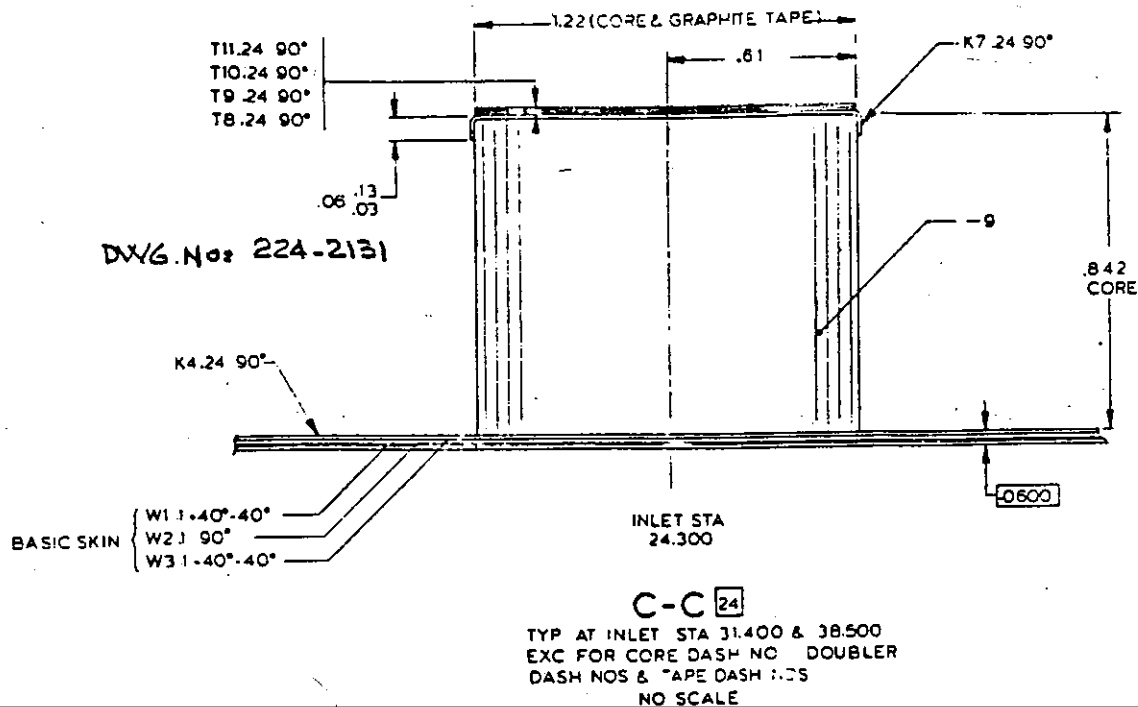
| RMS 040 GRAPHITE TAPE (Wet) Temp= 70. Degrees | RMS 040 GRAPHITE TAPE (Wet) Temp= 160. Degrees | RMS 040 GRAPHITE TAPE (Wet) Temp= 210. Degrees |
|--|--|--|
| E1 = 19.60E+06 psi | E1 = 18.95E+06 psi | E1 = 18.58E+06 psi |
| Et = 13.73E+05 psi | Et = 12.44E+05 psi | Et = 11.61E+05 psi |
| G = 18.21E+05 psi | G = 13.03E+05 psi | G = 10.21E+05 psi |
| Nu12 = .3100 | Nu12 = .3100 | Nu12 = .3100 |
| Nu21 = .0217 | Nu21 = .0204 | Nu21 = .0194 |
| t = .0055 in | t = .0055 in | t = .0055 in |
| Ft1 = 137615 psi | Ft1 = 111123 psi | Ft1 = 96202 psi |
| Ftt = 1736 psi | Ftt = 1103 psi | Ftt = 820 psi |
| Fcl = 98136 psi | Fcl = 70449 psi | Fcl = 55770 psi |
| Fct = 17926 psi | Fct = 12869 psi | Fct = 10209 psi |
| Fs = 5960 psi | Fs = 4376 psi | Fs = 3492 psi |
| RMS 040 GRAPHITE TAPE (Wet) Temp= 250. Degrees | RMS 040 GRAPHITE TAPE (Wet) Temp= 270. Degrees | RMS 040 GRAPHITE TAPE (Wet) Temp= 300. Degrees |
| E1 = 18.27E+06 psi | E1 = 18.11E+06 psi | E1 = 17.87E+06 psi |
| Et = 10.56E+05 psi | Et = 10.03E+05 psi | Et = 92.46E+04 psi |
| G = 81.40E+04 psi | G = 71.04E+04 psi | G = 55.50E+04 psi |
| Nu12 = .3100 | Nu12 = .3100 | Nu12 = .3100 |
| Nu21 = .0179 | Nu21 = .0172 | Nu21 = .0160 |
| t = .0055 in | t = .0055 in | t = .0055 in |
| Ft1 = 83618 psi | Ft1 = 77326 psi | Ft1 = 67888 psi |
| Ftt = 812 psi | Ftt = 807 psi | Ftt = 801 psi |
| Fcl = 46277 psi | Fcl = 41531 psi | Fcl = 34411 psi |
| Fct = 8562 psi | Fct = 7738 psi | Fct = 6503 psi |
| Fs = 2772 psi | Fs = 2412 psi | Fs = 1872 psi |

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2.0 INLET COWL

2.5 NASTRAN MODEL DESCRIPTION

2.5.1 180 Degree Symmetric



PBAR (131)

$$T === (.0055) \times 4 = 0.0220 \text{ inches}$$

$$K === (.0095) \times 1 = 0.0095 \text{ inches}$$

$$F === = 0.0145 \text{ inches}$$

$$G === = 0.0050 \text{ inches}$$

$$\text{Basic Skin} = 0.0425 \text{ inches}$$

$$A = 1.32 \text{ sq.in}$$

$$I_z = 0.022 \text{ in**4}$$

$$I_y = 1E-6 \text{ in**4}$$

$$J = 1E-6 \text{ in**4}$$

$$m = 4E-3$$

$$C_y = 0.66$$

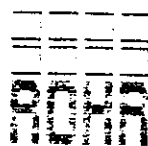
$$D_y = 0.49$$

$$\bar{y} = \frac{(.052)(.026) + (.0315)(.9098)}{(.052 + .0315)}$$

$$\bar{y} = .3594''$$

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ROHR INDUSTRIES, INC.

PAGE VCC

RHR-85-001

CF6-80C2/767/747

STATIC STRESS ANALYSIS

USE OF INFORMATION CONTAINED HEREIN IS LIMITED TO THE APPLICATION IN THE TITLE PAGE OF THE FIRST PAGE OF THIS DOCUMENT

REFERENCES

31. Rohr Report No. RHR 85-005, "TBC747-767/CF6-80C2/747 Nacelle Thermal Anal. 1981", by Emery, 1981.
32. Blevins T.E., et. al., 1980, Boeing Graphite Fan Cowling, RHR 85-001, 176-0002 Internal Load Report, December, 1980.
33. Blevins T.E., et. al., 1980, Nacelle Inner Acoustic Panel Pressure Distributions, Oct., 1980.
34. Blevins T.E., et. al., 1980, Nacelle Pressure Distribution, May, 1980.
35. Bell Structural Design Manual, Section 9.6
36. Meyn, W. A., "Test Report for the Determination of Graphite Fabric Epoxy and Graphite Tape-Epoxy Lamina Strength Allowables", RHR 80-058, December 1981.
37. Design Allowables for T300/5208 Graphite/Epoxy Composite Materials, Lockheed-Calif., LR29607, Sept., 1980.
38. Rohr Report No. RHR 85-004, "TBC747-767/CF6-80C2 Nacelle System Composite Fan Cowling Subelement Test Report", September 1985.



MECHANICAL PROPERTY DESIGN ALLOWABLES

This information is proprietary to Rohr Inc.

- ☐ PRELIMINARY/LITERATURE
☐ QUALIFICATION/ACCEPTANCE
☒ CERTIFIED

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REF : RHR 88-107

TABLE 7.3.1

GRAPHITE/EPOXY TAPE "B-BASIS" ALLOWABLES

| PROPERTY | TEST TEMPERATURE | | | | |
|---|------------------|--------|--------|--------|--------|
| | (-67W) | (RTD) | (RTW) | (250W) | (350W) |
| TAPE | | | | * | |
| F _{tu} - Long. (ksi) | 201.30 | 204.90 | 209.90 | 209.10 | 211.10 |
| F _{tu} - Trans (ksi) | 3.67 | 3.98 | 3.40 | 1.31 | 0.50 |
| Tensile Strain - Long. (%) | 0.91 | 0.95 | 1.00 | 1.14 | 1.04 |
| Tensile Strain - Trans. (%) | 0.23 | 0.29 | 0.27 | 0.17 | 0.34 |
| E _t - Long. (Mean) (msi) | 21.87 | 20.95 | 20.40 | 19.72 | 19.57 |
| E _t - Trans. (Mean) (msi) | 1.58 | 1.37 | 1.25 | 0.82 | 0.17 |
| ν _t - Poison's Ratio - Long. (Mean) | | 0.315 | | | |
| ν _t - Poison's Ratio - Trans. (Mean) | | 0.020 | | | |
| F _{cu} - Long. (ksi) | 220.00 | 129.30 | 139.40 | 89.90 | 11.50 |
| Compressive Strain - Long. - Ult. (%) | 1.28 | 0.93 | 0.83 | 0.38 | 0.06 |
| E _c - Long. (Mean) (msi) | 18.97 | 18.48 | 18.92 | 19.03 | 15.19 |
| ν _c - Poison's Ratio - Long. (Mean) | | 0.351 | | | |
| F _s - Matrix (ksi) | 9.33 | 8.90 | 8.16 | 3.73 | 1.33 |
| F _s - Ultimate (ksi) | 19.49 | 16.16 | 13.08 | 7.97 | 3.61 |
| Shear Strain - Matrix (%) | 0.65 | 0.94 | 0.88 | 0.73 | 0.70 |
| Shear Strain - Ultimate (%) | 1.28 | 1.63 | 1.24 | 1.34 | 2.07 |
| G (msi) | 1.25 | 0.92 | 0.83 | 0.55 | 0.16 |
| F _{ils} (ksi) | 11.70 | 8.10 | 9.10 | 5.10 | 2.00 |

Note: All tests based on Hercules AS-4/3501-5A tape.

Legend:

RTD - Room temperature dry - No exposure
 xxW - Tested at temperature xx following humidity exposure
 of 95-100% RH at 158 degrees F for 750 hours.