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FINAL DEGREE PROJECT
***Falcon 9: 2nd Stage Redesign
using LOX/LH₂ Bipropellant***

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Abstract

Falcon 9 is a two-stage partially reusable rocket launcher, designed and built by *SpaceX*. Except for a few high-energy launches, the rocket's first stage is completely recovered and reused, while the 2nd stage is always expended.

The redesign of a 2nd stage using LOX/LH₂, instead of the original LOX/RP-1 combination, will be investigated: cryogenic propellants do not allow reusability, but at the same time they provide the highest specific impulse obtainable with conventional liquid propellants, which is a major determining factor for upper stages performance.

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Nomenclature & Acronyms

Nondimensional Quantities

| | | |
|---------------|---|-----|
| α | Learning rate | [−] |
| γ | Ratio of specific heats ($\frac{c_p}{c_v}$) | [−] |
| λ | Regularization parameter | [−] |
| ε | Nozzle expansion area ratio ($\frac{A_e}{A_t}$) | [−] |
| C_D | Discharge coefficient | [−] |
| C_F | Thrust coefficient | [−] |
| L_f | Nozzle fractional length | [−] |
| M | Mach number | [−] |
| r | Oxidizer to fuel ratio ($\frac{\dot{m}_{ox}}{\dot{m}_f}$) | [−] |

Physical Quantities

| | | |
|----------------|------------------------------|--------------------------|
| \mathcal{F} | Thrust | [N] |
| \mathfrak{M} | Mean molar weight | [g/mol] |
| \dot{m} | Mass flow rate | [kg/s] |
| ρ | Density | [kg/m ³] |
| a | Speed of sound | [m/s] |
| c^* | Characteristic velocity | [m/s] |
| c_p | Isobaric specific heat | [J/(kg · K)] |
| c_v | Isochoric specific heat | [J/(kg · K)] |
| D | Diameter | [m] |
| h | Height | [m] |
| I_{sp} | Gravimetric specific impulse | [s] |
| I_t | Total impulse | [N · s] |
| I_v | Volumetric specific impulse | [kg · s/m ³] |
| L | Length | [m] |

| | | |
|-------|---|---------------------|
| m | Mass | [kg] |
| p | Pressure | [kPa] |
| Q | Volumetric mass flow rate | [m ³ /s] |
| R | Specific gas constant ($\frac{R_u}{M}$) | [J/(kg · K)] |
| R_u | Universal gas constant | [J/(mol · K)] |
| T | Temperature | [K] |
| t_b | Burning time | [s] |
| V | Volume | [m ³] |
| v | Velocity | [m/s] |
| W | Weight | [N] |
| z | Altitude | [m] |
| z^* | Optimum expansion altitude | [m] |
| PL | Payload | [kg] |

Subscripts/Superscripts

| | |
|------|--------------------|
| a | Atmospheric |
| b | Burning |
| c | Combustion chamber |
| cyl | Cylindrical |
| e | Exit/exhaust |
| ell | Ellipsoidal |
| f | Fuel |
| gg | Gas-generator |
| inj | Injection |
| int | Internal |
| opt | Optimum expansion |
| ox | Oxidizer |
| p | Propellant |
| pred | Prediction |

| | |
|-----|----------------|
| res | Resulting |
| sl | Sea level |
| T | Total quantity |
| t | Throat |
| vac | Vacuum |

Acronyms

| | |
|---------------|--|
| BFGS | Broyden-Fletcher-Goldfarb-Shanno |
| CEA | Chemical Equilibrium for Applications |
| DLR | Deutsches zentrum für Luft und Raumfahrt |
| FT | Full Thrust version |
| GD | Gradient Descent |
| GTO | Geosynchronous Transfer Orbit |
| I/S | InterStage |
| L-BFGS | Limited-memory BFGS |
| LEO | Low Earth Orbit |
| LH2SS | Liquid Hydrogen Second Stage |
| LOX | Liquid OXygen |
| LRE | Liquid Rocket Engine |
| LSQ | Least SQuares |
| LV | Launch Vehicle |
| M1DV | Merlin 1D Vacuum |
| M1D | Merlin 1D |
| MECO | Main Engine Cut-Off |
| NE | Normal Equation |
| O/F | Oxidizer to Fuel ratio |
| PAF | Payload Adapter Fitting |
| RP1SS | RP-1 Second Stage |
| SECO | Sustainer Engine Cut-Off |

VTOL

Vertical Take-Off and Landing

w.r.t.

With Respect To

Introduction

The *Falcon 9* launch vehicle has been designed with reusability in mind, hence minimizing costs, complexity and refurbishment time, leading to a configuration employing semi-cryogenic propellants (LOX/RP-1) on both stages. Such a choice reflects *SpaceX*'s philosophy, aiming at the highest possible cost reduction, yet guaranteeing good performance.

The high-energy liquid propellants LOX/LH₂ yield a specific impulse approaching the theoretical maximum of the fluorine/hydrogen combination: the extreme toxicity of the latter makes its use unfeasible, while the combustion product of the former is just harmless water vapor. Nevertheless, the use of hydrogen is also characterized by some drawbacks, the most critical being its very low density (requiring cryogenic temperatures) and the high flame temperature, which lead to bulkier stages and jeopardize reusability due to thermal stress.

The aforementioned disadvantages are practically nonexistent for upper stages, where a high I_{sp} plays a very important role. For the case of the *Falcon 9* rocket, whose second stage is not recovered, the use of hydrogen would yield a substantial net performance gain, which in turn could also allow the recovery of the first stage with higher payloads. For such reasons, the redesign of a LOX/LH₂ *Falcon 9* 2nd stage will be investigated.

The starting point for the redesign will be the estimated performance of the actual 2nd stage, determined from the whole amount of data available about the rocket. Such data are provided both by official and non-official sources⁽¹⁾ and are grouped in Tab. 1.1.

⁽¹⁾which are all listed in the bibliography at the end of this report

Table 1.1: *Falcon 9 Data (v1.2 “Full Thrust”)*

| | 1st Stage | 2nd Stage | Fairing |
|--------------------------------|---------------------------|------------------------------|---------|
| m_{wet} | ~ 433.2 Mg | ~ 112.5 Mg | ~ 2 Mg |
| m_{dry} | ~ 22.2 Mg | ~ 4 Mg | ~ 2 Mg |
| $m_{\text{dry}}^{\text{eng}}$ | 470 kg | 490 kg | - |
| L | 40.67 m | 15.95 m (including I/S) | 13.38 m |
| D | 3.66 m | 3.66 m | 5.2 m |
| \mathcal{F}_{sl} | 7607 kN | - | |
| \mathcal{F}_{vac} | 8227 kN | 934 kN | |
| $I_{\text{sp}}^{\text{sl}}$ | 282 s | - | |
| $I_{\text{sp}}^{\text{vac}}$ | 311 s | 348 s | |
| t_b | 162 s | 397 s | |
| ε | 16 | 165 | |
| m_{ox} | 287 430 kg | 75 200 kg | |
| m_f | 123 570 kg | 32 300 kg | |
| V_{ox} | 234.7 m ³ | 61.4 m ³ | |
| V_f | 143.9 m ³ | 37.6 m ³ | |
| r | 2.33 | 2.33 | |
| p_c | 110 bar | 110 bar | |
| Engine | Merlin 1D+ (9 engines) | Merlin 1D Vac+ (1 engine) | |
| Propellants | LOX/RP-1 | LOX/RP-1 | |
| $PL_{\text{LEO}}^{\text{max}}$ | | 22 800 kg ⁽²⁾ | |
| $PL_{\text{GTO}}^{\text{max}}$ | | 8300 kg | |
| ρ_{ox} | | 1.22467 g/cm ³ | |
| ρ_f | | 0.85872 g/cm ³ | |
| T_{ox} | | -207 °C | |
| T_f | | -7 °C | |

⁽²⁾restricted to 10 886 kg due to PAF structural limit

Problem Analysis

2.1 Second Stage Sizing

The redesign of the 2nd stage will be based on two main **assumptions**:

- LH2SS and RP1SS have the same expansion pressure p_e (i.e. same optimum expansion altitude)
- LH2SS and RP1SS have the same vacuum thrust \mathcal{F}_{vac}

In this section, the following procedure will be carried out.

1. Thermochemical characterization of the LOX/RP-1 propellant combination, in order to estimate the expansion pressure of the actual engine.
2. Thermochemical characterization of the LOX/LH₂ propellant combination. From the p_e value, we can now obtain the expansion area ratio of the redesigned engine.
3. Performance calculation for LH2SS.
4. Bell nozzle sizing, using Rao's parabolic approximation.
5. Tanks sizing.

Throughout the whole analysis, the Fortran code **NASA CEA** has to be extensively used. The output it provides is a simple text file, which may turn out to be difficult to visualize. For this reason, the software **MatlabCEA** has been developed by the team: by combining Matlab, Python and Unix scripts it is possible to dynamically plot the CEA output, completely within the Matlab environment (i.e. executing a simple Matlab script like [C.14](#)).

Code Workflow

1. Matlab script assigns the CEA input `<fileName>.inp`
2. Matlab script executes the Python code `ceaCall.py` ([C.15](#)) using a *Unix* command.
The result is:
 - (a) CEA execution using the specified input file
 - (b) parsing of `<fileName>.plt` (i.e. the CEA output)

- (c) `<fileName>.plt` is converted to a `.csv` file
- 3. Matlab script imports `<fileName>.csv`, creating a data matrix
- 4. Matlab script plots every imported output data for each of the 3 nozzle regions (Combustion Chamber; Throat; Exhaust)

2.1.1 Thermochemical Properties

Before running NASA CEA for determining the molar fractions of the LOX/RP-1 combustion products, the fuel enthalpy has to be estimated. The thermochemical properties of a substance at specified conditions can be determined using the *Shomate Equation* for enthalpy and isobaric specific heat:

$$H = RT \cdot \left(a_1 + \frac{a_2}{2} \cdot T + \frac{a_3}{3} \cdot T^2 + \frac{a_4}{4} \cdot T^3 + \frac{a_5}{5} \cdot T^4 + \frac{a_6}{T} \right) \quad (2.1)$$

$$c_p = a_1 + a_2 \cdot T + a_3 \cdot T^2 + a_4 \cdot T^3 + \frac{a_5}{T^2} \quad (2.2)$$

Where $\{a_1, a_2, a_3, a_4, a_5, a_6\}$ is a set of LSQ coefficients obtained from experimental data, which are used to accurately represent the thermodynamic properties of elements and compounds, through a 4th order polynomial. Each set is specified for a certain substance and a range of temperatures. Such coefficients are extensively tabulated in [Cha98].

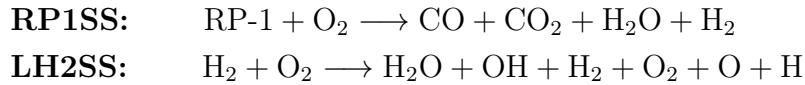
The thermochemical characterization of RP1SS was made assuming a one-formula surrogate fuel ($C_{12}H_{24}$), using the fitting coefficients taken from [Wan96], which are given in A.1.

Using (2.1) evaluated at $T_f = 266$ K⁽¹⁾ yields:

$$H_{RP1} = -2.253736 \cdot 10^6 \text{ J/mol}$$

Which is used as a CEA input in C.17.

The constant γ (ratio of specific heats) has been calculated for every combustion product of the reaction between fuel (RP-1 or H₂) and oxidizer (O₂):



$$\begin{cases} \gamma = \frac{c_p}{c_v} \\ R = c_p - c_v \end{cases} \implies \gamma = \frac{c_p}{c_p - R}$$

The CEA output file provides the molar fraction of combustion products (Tab. 2.1, 2.2), which can be used as weighting coefficients for obtaining the average c_p value of the fuel immediately downstream of the combustion chamber:

⁽¹⁾Falcon 9 FT has the capability of *sub-cooling* the RP-1 fuel

Table 2.1: *Molar fraction of RP1SS combustion products*

| | CO | CO ₂ | H ₂ O | H ₂ |
|----------------|---------|-----------------|------------------|----------------|
| Molar Fraction | 0.40432 | 0.30694 | 0.27644 | 0.01221 |
| γ | 1.29268 | 1.15687 | 1.18388 | 1.30476 |

Table 2.2: *Molar fraction of LH2SS combustion products*

| | H ₂ O | OH | H ₂ | O ₂ | O | H |
|----------------|------------------|---------|----------------|----------------|---------|---------|
| Molar Fraction | 0.91651 | 0.03899 | 0.03617 | 0.00444 | 0.00202 | 0.00182 |
| γ | 1.17029 | 1.28558 | 1.27809 | 1.25620 | 1.65071 | 1.66668 |

From a simple weighted average, it follows that:

$$\gamma_{\text{RP1}} = 1.221067$$

$$\gamma_{\text{H}_2} = 1.180937$$

One of the first value needed to size LH2SS is the **expansion pressure**: the **optimum expansion altitude** is assumed to be the same both for the original RP1SS and for the LH2SS.

The area expansion ratio ε can be expressed as:

$$\frac{1}{\varepsilon} = \left(\frac{\gamma + 1}{2} \right)^{\frac{1}{\gamma-1}} \left(\frac{p_e}{p_c} \right)^{\frac{1}{\gamma}} \sqrt{\frac{\gamma + 1}{\gamma - 1} \left[1 - \left(\frac{p_e}{p_c} \right)^{\frac{\gamma-1}{\gamma}} \right]} \quad (2.3)$$

The expansion pressure of RP1SS can be obtained by numerically solving (2.3) for p_e , which yields: $p_e = 3471.7$ Pa.

Assuming for LH2SS the same value of p_e , we can use again (2.3) in order to determine the expansion area ratio of the redesigned stage, obtaining:

$$\varepsilon = 195.28$$

2.1.2 Performance Calculation

For LH2SS a **mixture ratio** $r = 6.0$ was selected, according to the results obtained from MatlabCEA. The CEA input file C.18 was used, producing the following results:

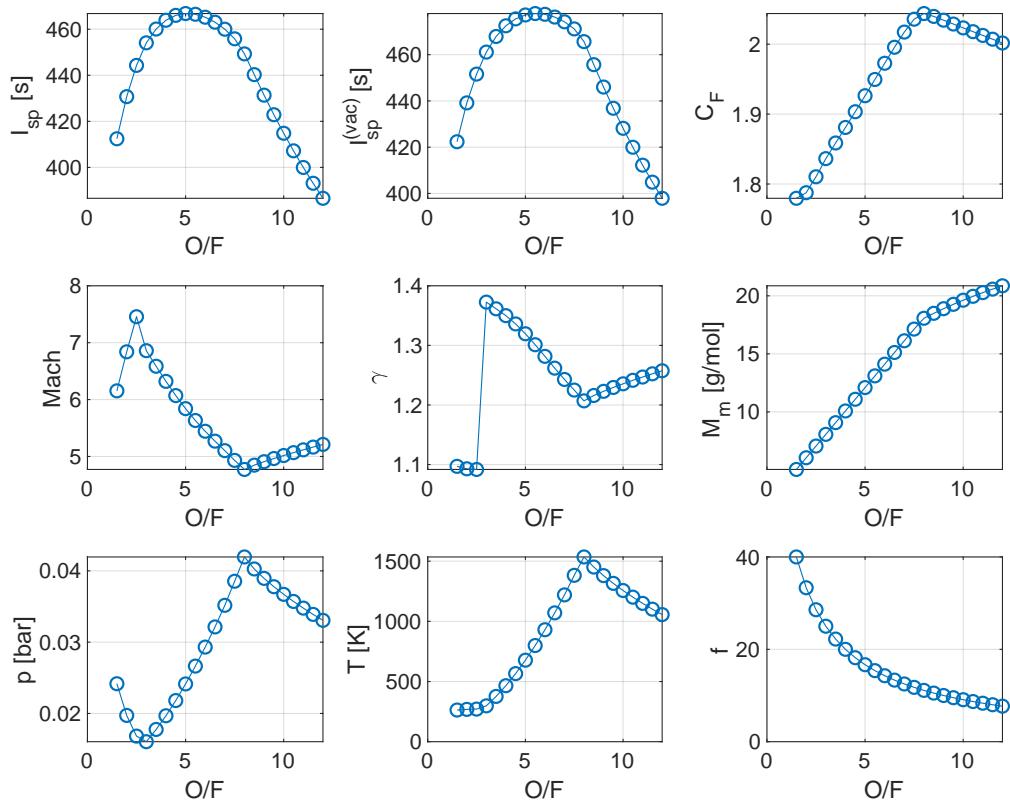
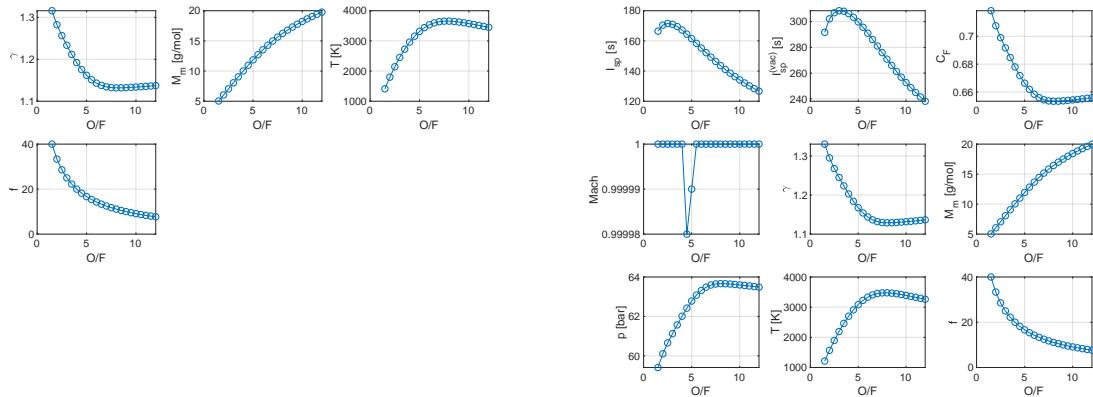


Figure 2.1: *LOX/LH₂ performance variation with O/F (Exhaust)*



(a) *Combustion Chamber*

(b) *Throat*

Figure 2.2: *LOX/LH₂ performance variation with O/F (C.C. and T.)*

It can be inferred that the optimum- I_{sp} mixture ratio is approximately 4.5 ÷ 5. Nevertheless, propellant density plays a very important role in the choice of the O/F, given an oxidizer density which is 16 times that of the fuel. In order to obtain tanks with a reasonable size, it is very common to select O/F equal to 6.0, sacrificing some engine performance but significantly reducing the overall stage weight.

In order to evaluate several performance parameters it is convenient to define the Vandenkerckhove function:

$$\Gamma = \sqrt{\gamma_{\text{H}_2} \left(\frac{2}{\gamma_{\text{H}_2} + 1} \right)^{\frac{\gamma_{\text{H}_2} + 1}{\gamma_{\text{H}_2} - 1}}} = 0.6448 \quad (2.4)$$

An efficiency index of the thermochemical energy conversion process inside the combustion chamber is given by the **characteristic velocity**, defined as

$$c^* = \frac{p_c A_t}{\dot{m}_p} \quad (2.5)$$

which can also be re-expressed as a function of Γ :

$$c^* = \frac{\sqrt{RT_c}}{\Gamma} = 2285.5 \text{ m/s} \quad (2.6)$$

The **exhaust velocity** can be written as the product between two terms: the nozzle expansion efficiency (ν_n) and the maximum theoretical velocity (v_{lim}) that would be obtained at the exhaust of an infinite nozzle operating in vacuum, namely

$$v_e = \underbrace{\sqrt{1 - \left(\frac{p_e}{p_c} \right)^{\frac{\gamma_{\text{H}_2} - 1}{\gamma_{\text{H}_2}}}}}_{\nu_n} \cdot \underbrace{\sqrt{\frac{2\gamma_{\text{H}_2}}{\gamma_{\text{H}_2} - 1} R \cdot T_c}}_{v_{\text{lim}}} = 4483.8 \text{ m/s}$$

The exhaust Mach number can be determined from the relation between total and static pressures, where the former is $\approx p_c^{(2)}$, while the latter is p_e :

$$\frac{p_c}{p_e} = \left[1 + \frac{\gamma_{\text{H}_2} - 1}{2} M^2 \right]^{\frac{\gamma_{\text{H}_2}}{\gamma_{\text{H}_2} - 1}} \implies M_e = \sqrt{\frac{2}{\gamma_{\text{H}_2} - 1} \left[\left(\frac{p_c}{p_e} \right)^{\frac{\gamma_{\text{H}_2} - 1}{\gamma_{\text{H}_2}}} - 1 \right]} = 5.192$$

From the definition of Mach number $a_e = \frac{v_e}{M_e} = 863.6 \text{ m/s}$

Furthermore, the speed of sound in an ideal gas is given by

$$a = \sqrt{RT\gamma} \quad (2.7)$$

hence, we can obtain the **exhaust temperature** from (2.7):

$$T_e = \frac{a_e^2}{\gamma_{\text{H}_2} R} = 1027.7 \text{ K}$$

Another important performance parameter is the **specific impulse**, which for a rocket is defined as

$$I_{\text{sp}} = \frac{\mathcal{F}}{\dot{m}_p g_0} \quad (2.8)$$

⁽²⁾assuming a neglectable velocity in the combustion chamber

Let us now consider the rocket **thrust equation**:

$$\mathcal{F} = \dot{m}_p v_e + (p_e - p_a) A_e \quad (2.9)$$

At optimum expansion conditions $p_e = p_a$, thus $\mathcal{F} = \dot{m}_p v_e \rightarrow \frac{\mathcal{F}}{\dot{m}_p} = v_e$
so that the specific impulse reduces to:

$$I_{sp}^{opt} = \frac{v_e}{g_0} = 457.2 \text{ s}$$

In order to account for the inevitable **losses** that are involved in any real process, we may assume a nozzle isentropic efficiency of $\eta_n^{is} \stackrel{HP}{=} 0.97 \xrightarrow{(\cdot)\cdot\eta_n^{is}} I_{sp}^{opt} = 443.5 \text{ s}$

The **thrust coefficient** is a measure of thrust increase due to the divergent region, normalized w.r.t. the static thrust at throat section

$$C_F = \frac{\mathcal{F}}{p_c A_t} \quad (2.10)$$

which can also be re-expressed as a function of Γ :

$$C_F = \Gamma \cdot \nu_n \cdot \sqrt{\frac{2\gamma_{H_2}}{\gamma_{H_2} - 1}} + \left(\frac{p_e - p_a}{p_c} \right) \cdot \varepsilon \quad (2.11)$$

At optimum expansion conditions the last term drops out ($p_e = p_a$):

$$C_F^{opt} = \Gamma \cdot \nu_n \cdot \sqrt{\frac{2\gamma_{H_2}}{\gamma_{H_2} - 1}} \xrightarrow{(\cdot)\cdot\eta_n^{is}} \text{actual value: } C_F^{opt} = 1.903$$

while for vacuum expansion ($p_a = 0$):

$$C_F^{vac} = \Gamma \cdot \nu_n \cdot \sqrt{\frac{2\gamma_{H_2}}{\gamma_{H_2} - 1}} + \left(\frac{p_e}{p_c} \right) \cdot \varepsilon \xrightarrow{(\cdot)\cdot\eta_n^{is}} \text{actual value: } C_F^{vac} = 1.963$$

Solving Eq. (2.10) for the throat area (vacuum condition) yields

$$A_t = \frac{\mathcal{F}_{vac}}{p_c \cdot C_F^{vac}} = 0.0433 \text{ m}^2 \implies A_e = \varepsilon \cdot A_t = 8.4475 \text{ m}^2$$

so that the corresponding **diameters** are $D_t = 0.2347 \text{ m}$, $D_e = 3.2796 \text{ m}$

The **throat temperature** can be determined from the relation between total and static temperatures, where the former is $\approx T_c^{(3)}$, while the latter is T_t :

$$\frac{T_c}{T_t} = \left[1 + \frac{\gamma_{H_2} - 1}{2} M_t^2 \right] \xrightarrow{(M_t=1)} T_t = \frac{2}{\gamma_{H_2} + 1} T_c = 3240.8 \text{ K}$$

⁽³⁾assuming a neglectable velocity in the combustion chamber

$$\implies a_t = \sqrt{\gamma_{\text{H}_2} R T_t} = 1533.6 \text{ m/s}$$

Solving Eq. (2.9) for the **mass flow rate** of propellant, through the combustion chamber:

$$\dot{m}_p = \frac{\mathcal{F}_{\text{vac}} - p_e A_e}{v_e} = 201.76 \frac{\text{kg}}{\text{s}}$$

However, for our design, we will consider a **gas-generator** cycle configuration⁽⁴⁾, having to account for an additional mass flow rate through the gas-turbine. According to [Sut16], such value is typically in the range of 1.5 ÷ 7% of total propellant flow, hence a reasonable assumption would be:

$$\dot{m} = 1.05 \cdot \dot{m}_p = 211.85 \frac{\text{kg}}{\text{s}}$$

In turn, the overall engine **specific impulse** becomes slightly lower than that of the thrust chamber:

$$I_{\text{sp}} = \eta_n^{\text{is}} \cdot \frac{\mathcal{F}}{\dot{m} g_0} = 436.1 \text{ s}$$

In addition, given the average propellant density

$$\begin{aligned} \bar{\rho} &= \frac{\rho_{\text{ox}} V_{\text{ox}} + \rho_f V_f}{V_{\text{ox}} + V_f} = \frac{\cancel{\rho_{\text{ox}}} \frac{m_{\text{ox}}}{\cancel{\rho_{\text{ox}}}} + \cancel{\rho_f} \frac{m_f}{\cancel{\rho_f}}}{\frac{m_{\text{ox}}}{\rho_{\text{ox}}} + \frac{m_f}{\rho_f}} = \frac{(\dot{m}_{\text{ox}} + \dot{m}_f)}{\frac{\dot{m}_{\text{ox}} \rho_f + \dot{m}_f \rho_{\text{ox}}}{\rho_{\text{ox}} \rho_f}} \\ &\stackrel{() \cdot \frac{1}{\frac{\dot{m}_f}{\dot{m}_{\text{ox}}}}}{=} \bar{\rho} = \frac{(1+r)\rho_{\text{ox}}\rho_f}{\rho_{\text{ox}} + r\rho_f} = 367.96 \frac{\text{kg}}{\text{m}^3} \end{aligned}$$

the volumetric specific impulse can be determined as well:

$$I_v = \bar{\rho} I_{\text{sp}} = 160\,463.58 \frac{\text{kg} \cdot \text{s}}{\text{m}^3} \quad (2.12)$$

Combustion Chamber

Assuming a combustion chamber Mach number of $M_c \approx 0.2$, it follows that:

$$\begin{aligned} a_c &= \sqrt{\gamma_{\text{H}_2} R T_c} = 1601.5 \frac{\text{m}}{\text{s}} \quad \rightarrow \quad v_c = M_c a_c = 320.3 \frac{\text{m}}{\text{s}} \\ A_c &= \frac{\dot{m}}{\rho_c v_c} \quad \Rightarrow \quad R_c = \sqrt{\frac{A_c}{\pi}} = 0.196 \text{ m} \end{aligned}$$

The characteristic chamber length is defined as:

$$L^* = \frac{V_c}{A_t} \quad (2.13)$$

and its value is roughly the same for many different rocket engines using the same propellant combination.

⁽⁴⁾a small amount of propellant is burned in a gas-generator and expanded through a turbine, in order to power the engine's pumps. This configuration is typical of cryogenic/semi-cryogenic propellants and is also used in the original M1DV engine (RP-1)

| Propellant Combination | Combustion Chamber Characteristic Length (L^*), in. |
|---|---|
| Chlorine trifluoride/hydrazine-base fuel | 20-35 |
| Liquid fluorine/hydrazine | 24-28 |
| Liquid fluorine/liquid hydrogen (GH ₂ injection) | 22-26 |
| Liquid fluorine/liquid hydrogen (LH ₂ injection) | 25-30 |
| Hydrogen peroxide/RP-1 (including catalyst bed) | 60-70 |
| Nitric acid/hydrazine-base fuel | 30-35 |
| Nitrogen tetroxide/hydrazine-base fuel | 30-35 |
| Liquid oxygen/ammonia | 30-40 |
| Liquid oxygen/liquid hydrogen (GH ₂ injection) | 22-28 |
| Liquid oxygen/liquid hydrogen (LH ₂ injection) | 30-40 |
| Liquid oxygen/RP-1 | 40-50 |

Figure 2.3: *Characteristic chamber lengths*

From [Huz92] (Fig. 2.3), it can be seen that a typical value for a LOX/LH₂ combination would be $L^* = 30 \div 40$ in. We will therefore assume $L^* = \frac{35.254}{100} = 0.8890$ m, in order to determine the thrust **chamber length**:

$$V_c = L^* A_t = 0.0385 \text{ m}^3 \implies L_c = \frac{V_c}{A_c} = 0.3188 \text{ m}$$

2.1.3 Nozzle Sizing

Bell-shaped nozzles are the most common configurations employed in liquid-propellant rocket engines. The contour of an **optimum-thrust** nozzle can be accurately determined by applying the so called *method of characteristics*:⁽⁵⁾ this allows to balance the oblique expansion waves⁽⁶⁾ with oblique compression waves⁽⁷⁾, hence minimizing energy losses. Such a procedure is described in [Rao58] by G. V. R. Rao, who first suggested a very accurate **parabolic approximation** of the nozzle contour in [Rao61].

Rao's Assumptions

1. The contour immediately upstream of the throat is chosen as a circular arc with a radius of $1.5R_t$
2. The region immediately downstream of the throat is a circular arc with a radius of $0.382R_t$
3. The final divergent contour, from the inflection point up to the exit, is a parabola

The contour angle is maximum at the inflection point (θ_i), afterwards, the cross section increases at a diminishing rate and the contour angle reaches the minimum value θ_e at the exit. As the flow is turned back, divergence losses are reduced by aligning the flow with the axial direction.

Bell nozzles are typically specified in terms of equivalent 15° *conical* nozzles.

⁽⁵⁾after solving for the exit flow field required to deliver optimum thrust

⁽⁶⁾occurring in the region immediately downstream of the throat, up to the inflection point

⁽⁷⁾occurring from the inflection point up to the exit

Fig. 2.4 shows the initial and final angles⁽⁸⁾ versus ϵ , for a given fractional length⁽⁹⁾ L_f . The reduced length provided by a bell-shape also yields slight improvements in terms of mass ratio. However, for $L_f < 70\%$, the energy losses due to internal oblique shock waves can become significant, as shown by Fig. 2.5. We will therefore select an **80%** equivalent length.

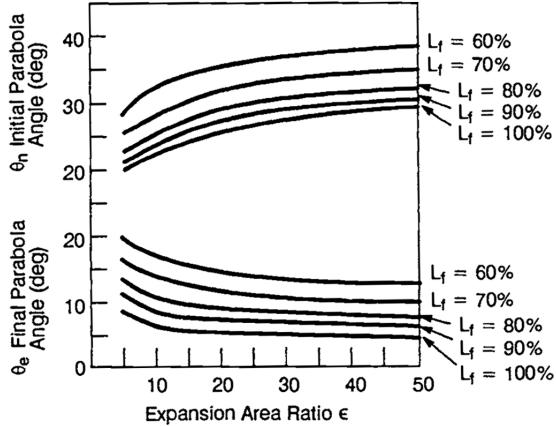


Figure 2.4: *Initial and final parabola angle (from [Huz92])*

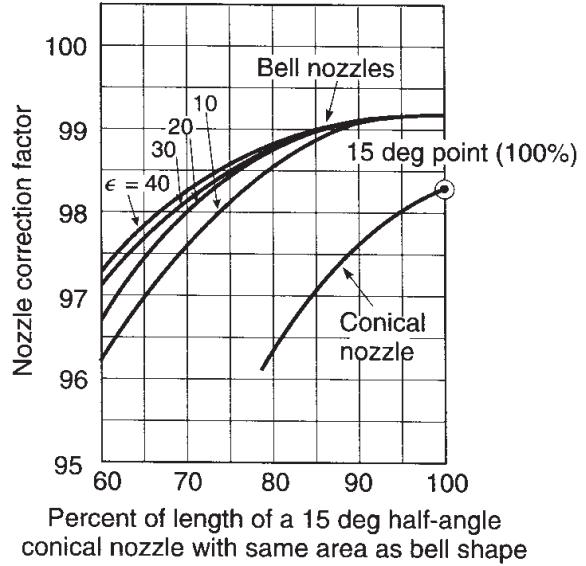


Figure 2.5: *Nozzle losses in terms of a correction factor (from [Sut16])*

Given the limited range of area ratios covered by the plot in Fig. 2.4, further data have to be extrapolated, in order to obtain the value of $\theta_i|_{L_f=80\%}$.
 $\varepsilon=195$
For this purpose, the following procedure has been adopted.

1. Vector data extraction from the .pdf diagram, using the software WebPlotDigitizer ([Ank18])
2. Data fitting (Fig. 2.6) using a 2nd degree polynomial for the logarithmic-transformed data
3. Extrapolation of the initial parabola angle through the fitted diagram: $\theta_i = 32.65^\circ$

⁽⁸⁾of the tangent to the parabolic contour, w.r.t. the axial direction

⁽⁹⁾e.g. $L_f = 80\% \rightarrow$ bell-nozzle 20% shorter than a 15° conical nozzle with the same A_t and A_e

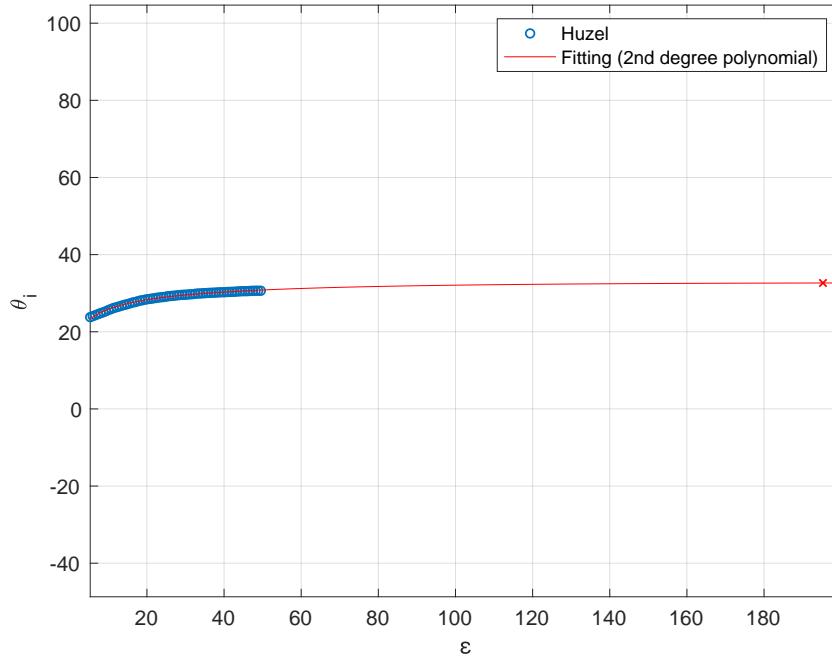


Figure 2.6

Now, assuming $L_f = 80\% \rightarrow L_{\text{bell}} = L_f \cdot \frac{R_t(\sqrt{\varepsilon}-1)}{\tan(15^\circ)} = 4.545 \text{ m}$.

From the obtained values, we are able to calculate the analytical parabola expression by solving a linear system:

$$x = ay^2 + by + c$$

$$\begin{cases} \underbrace{\frac{dx}{dy}}_{1/\tan(\theta)} = 2ay + b \longrightarrow 2y_i a + b = \frac{1}{\tan(\theta_i)} \\ x_e = ay_e^2 + by_e + c \longrightarrow R_e^2 a + R_e b + c = L_{\text{bell}} \\ y_i^2 a + y_i b + c = x_i \end{cases}$$

$$\begin{bmatrix} 2y_i & 1 & 0 \\ R_e^2 & R_e & 1 \\ y_i^2 & y_i & 1 \end{bmatrix} \begin{Bmatrix} a \\ b \\ c \end{Bmatrix} = \begin{Bmatrix} \frac{1}{\tan \theta_i} \\ L_{\text{bell}} \\ x_i \end{Bmatrix} \implies \begin{Bmatrix} a \\ b \\ c \end{Bmatrix} = \begin{Bmatrix} 0.939 \\ 1.326 \\ -0.155 \end{Bmatrix} \text{ m} \quad (2.14)$$

The results obtained in this section yield the following nozzle contour:

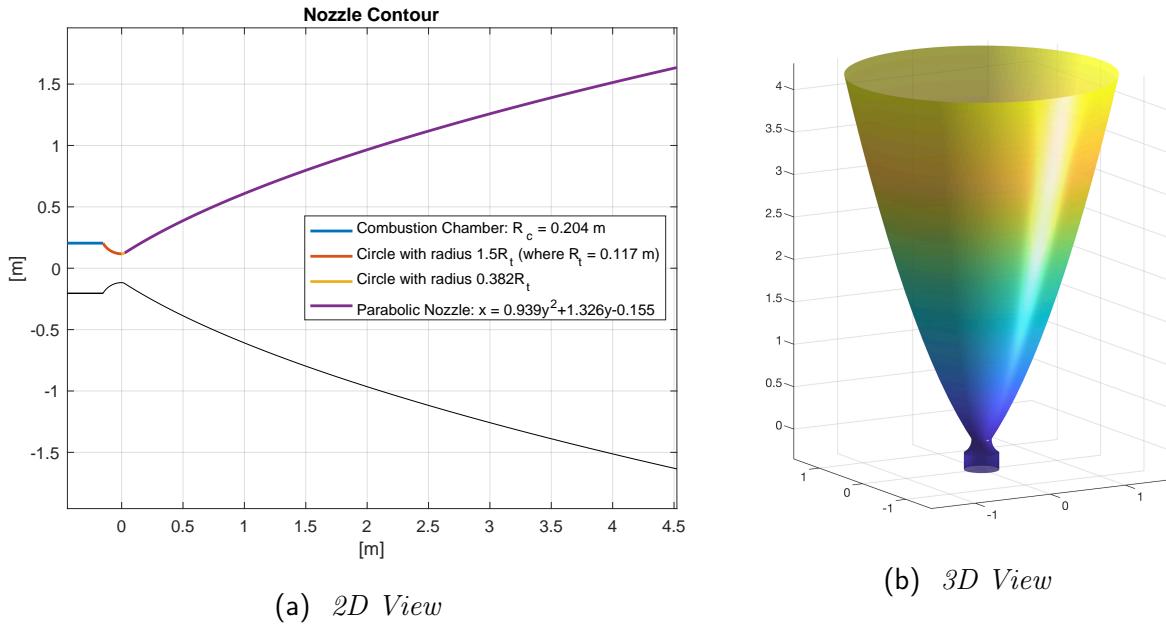


Figure 2.7: Nozzle Contour

2.1.4 Tank Sizing

In order to determine the propellant mass of LH2SS we first need to set our performance goal. The **total impulse** is basically proportional to the total energy released by the propulsion system; thus, it can be inferred that two different stages characterized by the same value of I_t would result in very similar performances, in terms of launch-mission requirements. If we set a 5% performance increase:

$$\underbrace{\frac{I_t}{Ft_b}}_{\text{from which}} = 1.05 \cdot I_t^{\text{RP1}} = (\underbrace{W_p \cdot I_{\text{sp}}}_{[9.807 \cdot (m_{\text{ox}} + m_f)^{\text{RP1}}]})^{\text{RP1}} \stackrel{\text{Tab. 1.1}}{=} 385\,223\,864 \text{ N} \cdot \text{s} \implies t_b = 412.4 \text{ s}$$

from which

$$\begin{aligned} \dot{m}_{\text{ox}} &= \frac{r}{1+r} \dot{m} = 181.59 \frac{\text{kg}}{\text{s}} & \dot{m}_f &= \frac{1}{1+r} \dot{m} = 30.26 \frac{\text{kg}}{\text{s}} \\ m_{\text{ox}} &= 1.07 \cdot \dot{m}_{\text{ox}} t_b = 80\,137.8 \text{ kg} & m_f &= 1.07 \cdot \dot{m}_f t_b = 13\,356.3 \text{ kg} \\ V_{\text{ox}} &= \frac{m_{\text{ox}}}{\rho_{\text{ox}}} = 65.44 \text{ m}^3 & V_f &= \frac{m_f}{\rho_f} = 188.65 \text{ m}^3 \\ & \left(\text{where } \rho_{\text{ox}} = 1224.67 \frac{\text{kg}}{\text{m}^3}, \quad \rho_f = 70.81 \frac{\text{kg}}{\text{m}^3} \right) \end{aligned}$$

For obtaining a more accurate sizing, a correction coefficient of 1.07 was used in order to estimate the extra propellant that has to be loaded into the tanks, in order to account for:

- propellant *vaporization*, needed to pressurize its own tank
- propellant *evaporation* by means of a heat exchanger, during the time elapsing between the end of the “topping-off”⁽¹⁰⁾ procedure and MECO

⁽¹⁰⁾just before launch, the evaporated propellant is vented overboard and continuously replaced with fresh cryogenic propellant

- *residual propellant*, that adheres to walls or remains trapped in valves
- start and stop *transients*
- other uncertainty factors, ...

LH2SS and RP1SS will share the same **tandem** tank configuration, with common bulkhead and ellipsoidal ends. Given the much lower fuel-density of the redesigned stage, in order to obtain a reasonable stage length, its external diameter is increased such as to match that of the fairing (5.2 m). We can therefore assume an internal diameter $D_{\text{int}} \approx 5$ m for the cylindrical portion of the tanks.

The tank internal volumes are actually slightly larger than V_{ox} and V_f , in order to account for the **ullage** volume⁽¹¹⁾, which is typically 2.5% of propellant volume:

$$V_{\text{ox}}^t = 1.025 \cdot V_{\text{ox}} = 67.07 \text{ m}^3 \quad V_f^t = 1.025 \cdot V_f = 193.36 \text{ m}^3$$

The ellipsoidal-tank-end volume can be expressed as

$$V_{\text{ell}} = \frac{2\pi}{3} a^2 b$$

where a, b are respectively the major and minor half-diameters of the ellipsoidal ends. We will consider $b = 0.6 \cdot a$; in addition $a \equiv \frac{D_{\text{int}}}{2} = 2.5$ m.

The 2nd stage geometry is now univocally determined, hence we are able to calculate its length. Let L_f^{cyl} be the length of the cylindrical portion of the fuel tank, then we have

$$\begin{aligned} V_f^t &= \frac{\pi D_{\text{int}}^2}{4} L_f^{\text{cyl}} + 2 \cdot \underbrace{\left[\frac{2\pi}{3} \cdot \underbrace{a^2 b}_{\frac{D_{\text{int}}^2}{4} \cdot 0.3 D_{\text{int}}} \right]}_{0.1\pi D_{\text{int}}^3} \\ \implies L_f^{\text{cyl}} &= \frac{4V_f^t}{\pi D_{\text{int}}^2} - 0.4D_{\text{int}} = 7.85 \text{ m} \\ L_f &= L_f^{\text{cyl}} + \underbrace{2b}_{0.6D_{\text{int}}} = 10.85 \text{ m} \\ V_{\text{ox}}^t &= \pi \frac{D_{\text{int}}^2}{4} L_{\text{ox}} \implies L_{\text{ox}} = \frac{4V_{\text{ox}}^t}{\pi D_{\text{int}}^2} = 3.42 \text{ m} \end{aligned}$$

The overall tank size is therefore $L_{\text{tanks}} = L_f + L_{\text{ox}} = 14.26$ m.

From graphical analysis of images of the Falcon 9 FT vehicle, it was estimated that the length of the remaining portion of RP1SS, which encases the M1DV engine (i.e. the I/S), should be somewhere around 6.8 m. Assuming a similar size of the injection system and given our longer divergent nozzle (4.52 m vs. 3.2 m), it can be estimated that the I/S length of LH2SS will be ~ 1.32 m longer, that is:

$$L_{\text{I/S}} = 8.12 \text{ m}$$

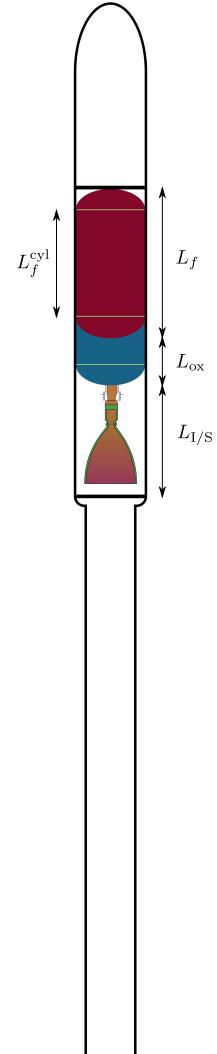


Figure 2.8

⁽¹¹⁾cryogenic tanks are never completely filled, allowing the expansion of cold liquid propellant

The previous result would hence yield an overall 2nd stage length of:

$$L_{\text{LH2SS}} = L_{\text{tanks}} + L_{\text{I/S}} = 22.39 \text{ m}$$

2.1.5 Injection Analysis

The last design aspect considered in this report is related to the injector plate. It was chosen to analyze the case of a simple *unlike doublet* impinging-stream injection pattern.⁽¹²⁾ Fig. 2.9 lists some of the orifice geometries that are commonly used for realizing the injection holes: let us consider a short tube with conical entrance:

$$D_{\text{inj}} = 3.18 \text{ mm} \quad \rightarrow \quad C_D \approx 0.8$$

It is also reasonable to assume $\Delta p \approx 0.15 \cdot p_c = 165 \text{ kPa}$.

| Orifice Type | Diagram | Diameter (mm) | Discharge Coefficient |
|--|---------|--------------------------------------|---|
| Sharp-edged orifice | | Above 2.5 | 0.61 |
| | | Below 2.5 | 0.65 approx. |
| Short tube with rounded entrance $L/D > 3.0$ | | 1.00 | 0.88 |
| | | 1.57 | 0.90 |
| | | 1.00 (with $L/D \sim 1.0$) | 0.70 |
| | | 0.50 1.00 1.57 2.54 3.18 | 0.7 0.82 0.76 0.84–0.80 0.84–0.78 |
| Short tube with spiral effect | | 1.0–6.4 | 0.2–0.55 |
| Sharp-edged cone | | 1.00 1.57 | 0.70–0.69 0.72 |

Figure 2.9: *Injector discharge coefficients (from [Sut16])*

The discharge coefficient is defined as

$$C_D = \frac{Q}{Q_{\text{id}}} \quad (2.15)$$

$$\xrightarrow{\text{turbulent flow}} = \frac{Q}{A \sqrt{\frac{2\Delta p}{\rho}}} \quad (2.16)$$

⁽¹²⁾RP1SS uses instead a more complex coaxial *pintle-injector*, which is quite adequate for deep throttling requirements

$$\rightarrow \frac{\dot{m}}{\rho} = C_D A \sqrt{\frac{2\Delta p}{\rho}} \quad \Rightarrow \quad \begin{cases} A_{\text{ox}}^{\text{tot}} = \frac{\dot{m}_{\text{ox}}}{C_D \sqrt{2\rho_{\text{ox}} \Delta p}} & = 3570.51 \text{ mm}^2 \\ A_f^{\text{tot}} = \frac{\dot{m}_f}{C_D \sqrt{2\rho_f \Delta p}} & = 2474.98 \text{ mm}^2 \end{cases}$$

So that, if a single hole has a minimum section $A_{\text{inj}}^{\text{min}} = \pi \frac{D_{\text{inj}}^2}{4} = 7.94 \text{ mm}^2$, then the number of injection holes can be computed as:

$$N_{\text{ox}}^{\text{max}} = \text{floor}\left(\frac{A_{\text{ox}}^{\text{tot}}}{A_{\text{inj}}^{\text{min}}}\right) = 449 \quad N_f^{\text{max}} = \text{floor}\left(\frac{A_f^{\text{tot}}}{A_{\text{inj}}^{\text{min}}}\right) = 311$$

$$N_{\text{inj}} = \min(N_{\text{ox}}^{\text{max}}, N_f^{\text{max}}) = 311$$

and the overall number of holes through the injector plate is 622, half for the oxidizer and the other half for injecting fuel.

From the above obtained number, we can now determine the exact hole dimensions and thus also their relative injection velocities, which are required to guarantee the desired mass flow rate.

$$\begin{aligned} A_{\text{ox}}^{\text{inj}} &= \frac{A_{\text{ox}}^{\text{tot}}}{N_{\text{inj}}} = 11.48 \text{ mm}^2 & A_f^{\text{inj}} &= \frac{A_f^{\text{tot}}}{N_{\text{inj}}} = 7.96 \text{ mm}^2 \\ D_{\text{ox}}^{\text{inj}} &= \sqrt{\frac{4A_{\text{ox}}^{\text{inj}}}{\pi}} = 3.82 \text{ mm} & D_f^{\text{inj}} &= \sqrt{\frac{4A_f^{\text{inj}}}{\pi}} = 3.18 \text{ mm} \\ v_{\text{ox}} &= \frac{\dot{m}_{\text{ox}}}{\rho_{\text{ox}} A_{\text{ox}}^{\text{tot}}} = 41.53 \frac{\text{m}}{\text{s}} & v_f &= \frac{\dot{m}_f}{\rho_f A_f^{\text{tot}}} = 172.72 \frac{\text{m}}{\text{s}} \end{aligned}$$

In order to minimize losses due to undesired velocity components of the injected flow, the inclination δ of the jet resulting from the impingement (indicated in Fig. 2.10) has to be $\delta = 0$.

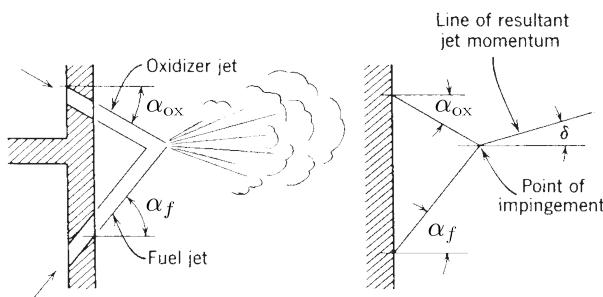


Figure 2.10: Doublet impinging-stream injection pattern

The conditions corresponding to this situation can be obtained from the principle of **conservation of momentum**, equating the velocity components before and after the impingement:

$$\begin{cases} x : & \dot{m}_{\text{ox}}v_{\text{ox}} \cos \alpha_{\text{ox}} + \dot{m}_f v_f \cos \alpha_f = \dot{m}_{\text{res}}v_{\text{res}} \cos \delta \\ y : & -\dot{m}_{\text{ox}}v_{\text{ox}} \sin \alpha_{\text{ox}} + \dot{m}_f v_f \sin \alpha_f = \dot{m}_{\text{res}}v_{\text{res}} \sin \delta \end{cases}$$

$$\xrightarrow{\frac{(\cdot)_y}{(\cdot)_x}} \tan \delta = \frac{-\dot{m}_{\text{ox}}v_{\text{ox}} \sin \alpha_{\text{ox}} + \dot{m}_f v_f \sin \alpha_f}{\dot{m}_{\text{ox}}v_{\text{ox}} \cos \alpha_{\text{ox}} + \dot{m}_f v_f \cos \alpha_f}$$

$$\text{So that } \delta = 0 \rightarrow \tan \delta = 0 \implies \dot{m}_{\text{ox}}v_{\text{ox}} \sin \alpha_{\text{ox}} = \dot{m}_f v_f \sin \alpha_f$$

One of the two unknown angles needs to be fixed, hence it was chosen $\alpha_{\text{ox}} = 30^\circ$, which corresponds to

$$\alpha_f = \arcsin\left(\frac{\dot{m}_{\text{ox}}v_{\text{ox}}}{\dot{m}_f v_f} \sin \alpha_{\text{ox}}\right) = 46.16^\circ$$

2.2 Mass Estimation

The exact calculation of the mass of a launch vehicle requires a careful and accurate design of the structure and all its subsystems, which in a preliminary design phase may turn out to be very time consuming and hence not recommended.

Our approach will make use of historical data from 61 different LOX/LH₂ rocket stages, to train a model with the aim of predicting the dry mass of LH2SS. Such data will be fitted using **multivariate polynomial regression**, taking into account 6 different features: propellant mass, specific impulse, no. engines, length, diameter, maiden flight year⁽¹³⁾ (i.e. technological progress).

Let n be the number of features, then, if our hypothesis were linear,⁽¹⁴⁾ it would be in the form:

$$h_{\underline{\theta}}(\underline{x}) = \theta_0 + \theta_1 x_1 + \theta_2 x_2 + \cdots + \theta_n x_n \quad (2.17)$$

$$= \underline{\theta}^T \underline{x} \quad (2.18)$$

where $x_0 = 1$ for convenience.

A non-linear hypothesis can still be expressed by means of an inner product like in Eq. (2.18), simply by creating new artificial features through transformations and/or non-linear combinations of the already existing ones. For instance, by selecting a quadratic hypothesis, with 2 original features, we might have $x_0 = 1$, $x_1 = x_1$, $x_2 = x_2$, $x_3 = x_1^2$, $x_4 = x_2^2$, $x_5 = x_1 x_2$.

Given a set of data $\{(\underline{X}^{(i)}, y_i)\}_{i=1}^m$, the **cost function** $J(\underline{\theta})$ is defined as the halved⁽¹⁵⁾ mean square error

⁽¹³⁾for LVs that never flew, the planned date will be considered

⁽¹⁴⁾i.e. the prediction we are trying to make: the dry mass

⁽¹⁵⁾just as a convenience, for the computation of the gradient descent, i.e. the derivative term of the square will cancel out with $\frac{1}{2}$

$$J(\underline{\Theta}) = \frac{1}{2m} \sum_{i=1}^m [h_{\underline{\theta}}(\underline{\mathbf{X}}^{(i)}) - y^{(i)}]^2 \quad (2.19)$$

$$= \frac{1}{2m} (\underline{\mathbf{X}} \underline{\theta} - \underline{\mathbf{y}})^T (\underline{\mathbf{X}} \underline{\theta} - \underline{\mathbf{y}}) \quad (2.20)$$

and it represents a measure of the hypothesis accuracy. In Eq. (2.20), $\underline{\mathbf{X}}$ is called the data matrix and its i^{th} row $\underline{\mathbf{X}}^{(i)}$ contains the i^{th} training example.

In order to prevent overfitting issues,⁽¹⁶⁾ we will actually be using a slightly modified version of Eq. (2.19), (2.20), namely the regularized cost function

$$J(\underline{\Theta}) = \frac{1}{2m} \left\{ \underbrace{\sum_{i=1}^m [h_{\underline{\theta}}(\underline{\mathbf{X}}^{(i)}) - y^{(i)}]^2}_{(\underline{\mathbf{X}} \underline{\theta} - \underline{\mathbf{y}})^T (\underline{\mathbf{X}} \underline{\theta} - \underline{\mathbf{y}})} + \lambda \sum_{j=1}^n \theta_j^2 \right\} \quad (2.21)$$

where the newly introduced λ is called the regularization parameter and has the role of “penalizing” every parameter except θ_0 , while solving the related optimization problem. Increasing λ mitigates overfitting, but after overcoming a certain threshold we would incur underfitting issues.

The choice of values $\{\theta_i\}_{i=1}^n$ for obtaining the best (polynomial) fit to our data, corresponds to the minimization of the cost function. So that our problem reduces to

$$\min_{\theta_1, \theta_2, \dots, \theta_n} (J(\underline{\Theta}))$$

For solving the aforementioned minimization problem, there are basically two possible approaches:

- the Normal Equation method (NE), which is highly computationally expensive⁽¹⁷⁾ for very high-dimensional problems, however not in this specific case
- iterative algorithms such as Gradient Descent (GD), Conjugate GD, BFGS, L-BFGS

Given our relatively low-dimensional problem, it actually turns out that the NE method is slightly more efficient, however it was decided to implement GD, because it scales better to large sizes and hence can efficiently work in any condition, without non-invertibility issues.⁽¹⁸⁾

Multivariate Gradient Descent

1. Before executing the algorithm, a pre-processing step is required, namely feature scaling⁽¹⁹⁾ (with mean normalization), according to:

⁽¹⁶⁾which are typical when using a wide set of features

⁽¹⁷⁾due to the computation of the inverse matrix $[\underline{\mathbf{X}}^T \underline{\mathbf{X}}]^{-1}$, with $\text{flops} = \mathcal{O}(\frac{8}{3}n^3)$
 \downarrow
 LU fact.

⁽¹⁸⁾that are encountered whenever two of the chosen features are linearly dependent

⁽¹⁹⁾this may drastically affect convergence speed

$$\underline{\mathbf{X}}^{(i)} \mapsto \frac{\underline{\mathbf{X}}^{(i)} - \mu^{(i)}\mathbb{I}}{\text{std}(\underline{\mathbf{X}}^{(i)})}$$

where $\mu^{(i)}$ is the average of the elements of vector $\underline{\mathbf{X}}^{(i)}$, while $\text{std}(\cdot)$ indicates the standard deviation

2. Weights are all initialized to zero: $\underline{\boldsymbol{\theta}} = \mathbf{0} \in \mathbb{R}^{n+1}$
3. $\underline{\boldsymbol{\theta}}$ is updated at each iteration, until convergence

```

while (tol > ε ∧ iter < itermax) {
    
$$\underline{\boldsymbol{\theta}} = \underline{\boldsymbol{\theta}} - \alpha \frac{\partial J}{\partial \underline{\boldsymbol{\theta}}}$$

    = 
$$\underbrace{\left(1 - \alpha \frac{\lambda}{m}\right) \underline{\boldsymbol{\theta}}}_{\lesssim 1} - \frac{\alpha}{m} \underline{\mathbf{X}}^\top (\underline{\mathbf{X}} \underline{\boldsymbol{\theta}} - \underline{\mathbf{y}})$$

}

```

The parameter $\alpha \in \mathbb{R}$ is called the learning rate and it has to be carefully selected, in order to make the algorithm converge, preferably as quick as possible. For small values of α we have a slower convergence rate; by increasing this parameter, the algorithm starts converging faster, until it diverges: α is indeed preferably set to the highest possible value still guaranteeing convergence. The effect of α for the current analysis is highlighted in Fig. 2.11.

The choice of the polynomial degree d and the regularization parameter λ can instead be performed by minimizing the validation error on a small set of data, with the condition that $h_{\boldsymbol{\theta}}$ is not fit to it.

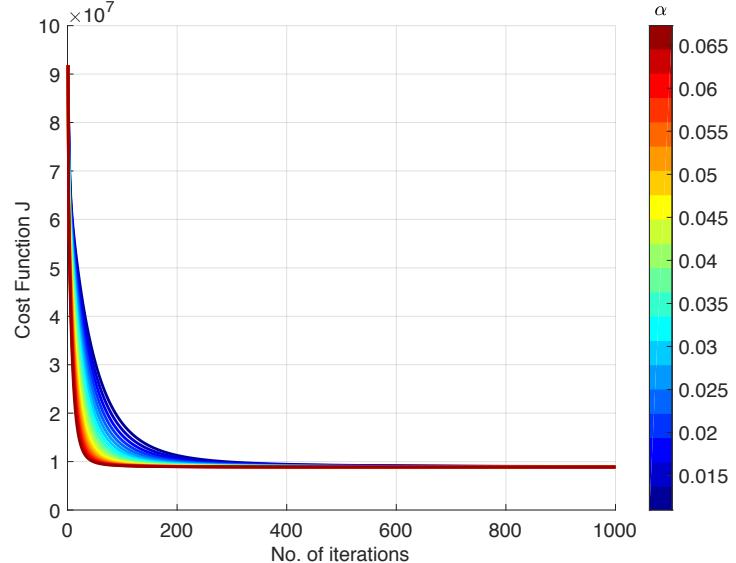


Figure 2.11: GD convergence parametrized w.r.t. α

After proper vectorization of the code, the algorithm can be easily implemented, as shown in C.8, taking advantage of Matlab's linear algebra libraries.

- The historical data used to build the model can be found in Tab. B.1.

- The parameters for executing the gradient descent algorithm (C.8) were set to $\alpha = 0.067275$, $\lambda = 8.192$.
- The polynomial degree was selected as $d = 8$ and additional features were created by raising to the power of 1-to- d each of the original $n = 6$ features, and eventually combining them into all possible couples (i.e. $\binom{n}{2} = \frac{n!}{2!(n-2)!} = 15$ further features), for a total of $n + n \cdot (d - 1) + \binom{n}{2} = 63$ features. The creation of artificial features is executed in C.9.

The final result of the training is a predictive model using $63 + 1$ learned parameters
 \downarrow
 $\theta_0, \theta_1, \theta_2, \dots, \theta_{63}$ indicated in Tab. B.3.

At this point, the mass prediction for a given launch vehicle (represented by a certain feature vector) can be easily performed, just with the inner product $\underline{\Theta}^T \underline{x}_{\text{pred}}$, where $\underline{x}_{\text{pred}} \in \mathbb{R}^{64}$ is the “extended” feature vector, obtained from the original features as previously explained. For our redesigned LV, the original features are:

$$\begin{aligned}\underline{x}_{\text{pred}}^{\text{LH2SS}}(1 : 6) &= [93\,494 \quad 436 \quad 1 \quad 22.39 \quad 5.2 \quad 2015]^T \\ m_{\text{dry}}^{\text{LH2SS}} &= \underline{\Theta}^T \underline{x}_{\text{pred}}^{\text{LH2SS}} = 9054.2 \text{ kg}\end{aligned}$$

The accuracy of this result can be confirmed by [Dum17]: in this paper by DLR, a LOX/LH₂ VTOL solution very similar to our redesign is investigated. The 2nd stage of the LV has a propellant mass of 77 000 kg (vs. 93 494 kg) and the authors ended up predicting a dry mass of 8500 kg which, as expected, is slightly lower than our value.

Conclusions

The main results obtained in Chap. 2 are summarized and compared with the specifications of RP1SS, in Tab. 3.1.

Table 3.1: 2nd stages comparison

| | RP1SS | LH2SS |
|------------------------------|----------------------------|----------------------------|
| m_{wet} | $\sim 112.5 \text{ Mg}$ | 102.548 Mg |
| m_{dry} | $\sim 4 \text{ Mg}$ | 9.054 Mg |
| L | 15.95 m (including I/S) | 22.39 m (including I/S) |
| D | 3.66 m | 5.2 m |
| \mathcal{F}_{vac} | 934 kN | 934 kN |
| $I_{\text{sp}}^{\text{vac}}$ | 348 s | 436 s |
| t_b | 397 s | 412 s |
| ε | 165 | 195 |
| m_{ox} | 75 200 kg | 80 138 kg |
| m_f | 32 300 kg | 13 356 kg |
| V_{ox} | 61.4 m ³ | 65.4 m ³ |
| V_f | 37.6 m ³ | 188.6 m ³ |
| r | 2.33 | 6 |
| p_c | 110 bar | 110 bar |
| Propellants | LOX/RP-1 | LOX/LH ₂ |

The first and most intuitive evaluation metric for comparing the two stages is their Δv . Given that they operate in vacuum, the Tsiolkovsky equation will give us very accurate results:

$$\Delta v = I_{\text{sp}} g_0 \ln \left(\frac{m_{\text{initial}}}{m_{\text{final}}} \right) \quad (3.1)$$

where

$$m_{\text{initial}} = m_{\text{ox}} + m_f + m_{\text{dry}} + m_{\text{fairing}} + PL \quad m_{\text{final}} = m_f + m_{\text{dry}} + m_{\text{fairing}} + PL$$

Considering the maximum payload allowed by the PAF, i.e. $PL = 10\,886$ kg, yields:

$$\Delta v_{\text{RP1SS}} = 6845.6 \frac{\text{m}}{\text{s}} \quad \Delta v_{\text{LH2SS}} = 7103.7 \frac{\text{m}}{\text{s}}$$

The performance increase is therefore confirmed, with a 4% higher Δv , which may have allowed the recovery of the 1st stage during some of the past expendable missions. This higher velocity increase performed by the 2nd stage determines a lower propellant consumption before MECO, potentially leaving an additional amount that is sufficient for the *boost-back*, *re-entry* and *landing* burns.

Whether or not the redesigned configuration could have resulted in a net cost reduction for SpaceX is however still debatable.

The first aspect that stands out is the much larger - and hence more expensive - 2nd stage which in turn causes a higher fixed cost at each launch.

The M1D and M1DV engines used by RP1SS are basically the same, with minor differences, due to the fact that the latter operates in vacuum, thus having a much higher area expansion ratio. Employing two different propellant combinations, inevitably translates into a practically doubled R&D effort, for designing very different engine configurations, also somehow doubling the risk of failure.

In addition, two different rocket engines also means two separate testing campaigns, aimed at certifying them for flight. The related procedures are very expensive, time consuming and need to be carried out after each slight upgrade/modification of the configuration. This would invariably double the effort and slow down the pace of SpaceX.

Within the continuation of this study it is planned to carry out a detailed economical analysis and to determine which of the past expendable missions would have instead allowed the recovery. The related savings need to be compared with an estimate of the additional above mentioned expenses, for which further data is required.

Thermochemistry

A.1 Thermochemical Characterization of RP1SS

Table A.1: LSQ coefficients of RP-1 and its main combustion products

| | RP-1 | CO | CO ₂ | H ₂ | H ₂ O |
|-------|------------|-------------|-----------------|----------------|------------------|
| a_1 | 3.9508691 | 35.1507 | 58.16639 | 43.41356 | 41.96426 |
| a_2 | 0.10207987 | 0.001300095 | 0.002720074 | -0.004293079 | 0.008622053 |
| a_3 | 1.31E-05 | -2.06E-07 | -4.92E-07 | 1.27E-06 | -1.50E-06 |
| a_4 | -7.66E-08 | 1.36E-11 | 3.88E-11 | -9.69E-11 | 9.81E-11 |
| a_5 | 3.45E-11 | -3282780 | -6447293 | -20533862 | -11157640 |
| a_6 | -52093.574 | -127.8375 | -425.9186 | -38.515158 | -272.1797 |
| a_7 | 21.980951 | 231.712 | 263.6125 | 162.081354 | 219.7809 |
| a_8 | 0 | -110.5271 | -393.5224 | 0 | -241.8264 |

A.2 Thermochemical Characterization of LH2SS

Table A.2: LSQ coefficients of H_2 and its main combustion products

| | H_2 | O_2 | OH | H_2O |
|-------|--------------|------------|-------------|-------------|
| a_1 | 43.41356 | 20.91111 | 28.74701 | 41.96426 |
| a_2 | -0.004293079 | 0.01072071 | 0.004714489 | 0.008622053 |
| a_3 | 1.27E-06 | -2.02E-06 | -8.15E-07 | -1.50E-06 |
| a_4 | -9.69E-11 | 1.46E-10 | 5.47E-11 | 9.81E-11 |
| a_5 | -20533862 | 9245722 | -2747829 | -11157640 |
| a_6 | -38.515158 | 5.337651 | 26.41439 | -272.1797 |
| a_7 | 162.081354 | 237.6185 | 214.1166 | 219.7809 |
| a_8 | 0 | 0 | 38.98706 | -241.8264 |

Note: for O and H , given the very slight variation with temperature of their c_p value, the LSQ coefficients have not been used, but instead a constant isobaric specific heat was assumed.

Mass Prediction

B.1 Historical Data

The following pages contain the total amount of data used for training and validation of the predictive model, on which is based the dry mass estimate of the redesigned LH2SS. All of these features have been indeed used, with the only exception of I_{tot} .

Table B.1: *Historical data of LOX/LH₂ stages: training set*

| Stage | m_p | I_{tot} | I_{vac} | No. Engines | L | D | Maiden Flight | m_{dry} |
|-----------------|--------|------------------|------------------|-------------|-------|------|---------------|------------------|
| Angara Stage 2 | 66000 | 441000 | 455 | 1 | 16.00 | 3.90 | 2004 | 9000 |
| Ariane 5 EPC | 173300 | 724100 | 434 | 1 | 30.50 | 5.46 | 2005 | 12700 |
| Ariane 5 ESC B | 24100 | 107730 | 467 | 1 | 10.00 | 5.46 | 2018 | 3400 |
| Ariane 5-1 | 158100 | 656146 | 430 | 1 | 30.50 | 5.46 | 2005 | 12700 |
| Centaur B-X | 16780 | 152426 | 470 | 2 | 10.10 | 3.05 | 1998 | 2358 |
| Centaur C | 13604 | 114765 | 425 | 2 | 9.14 | 3.05 | 1960 | 1996 |
| Centaur D/E | 13627 | 123349 | 444 | 2 | 9.60 | 3.05 | 1962 | 2631 |
| Centaur G | 21105 | 183500 | 444 | 2 | 9.00 | 4.33 | 1989 | 2775 |
| Centaur G Prime | 16501 | 161480 | 444 | 2 | 8.87 | 4.33 | 1984 | 3000 |
| Centaur G STS | 13727 | 123312 | 444 | 2 | 5.95 | 4.33 | 1986 | 2600 |
| Centaur I | 13900 | 118027 | 444 | 2 | 9.15 | 3.05 | 1990 | 1700 |
| Centaur II | 16780 | 143277 | 444 | 2 | 10.10 | 3.05 | 1991 | 2053 |
| Centaur IIA | 16780 | 145049 | 449 | 2 | 10.10 | 3.05 | 1992 | 2293 |
| Centaur IIB | 20830 | 182453 | 451 | 2 | 11.68 | 3.05 | 2000 | 2130 |
| Centaur V2 | 20800 | 172606 | 451 | 2 | 12.68 | 3.05 | 2002 | 2250 |
| Chang Cheng 1 | 27000 | 210700 | 230 | 1 | 24.00 | 4.50 | 1992 | 30000 |
| CZ-3-3 | 8500 | 141120 | 425 | 4 | 7.48 | 2.25 | 1984 | 2000 |
| CZ-3A-3 | 18200 | 146640 | 440 | 2 | 12.38 | 3.00 | 1994 | 2800 |
| DC-X | 9120 | 133502 | 373 | 4 | 11.89 | 3.05 | 1993 | 7200 |
| Delta 3 - 2 | 16824 | 77021 | 462 | 1 | 8.80 | 2.44 | 1998 | 2476 |

| | | | | | | | | |
|-------------------|--------|---------|-----|---|-------|------|------|-------|
| Delta 4H - 2 | 27220 | 123806 | 462 | 1 | 12.00 | 2.44 | 2004 | 3490 |
| Energia EUS | 70000 | 313924 | 455 | 1 | 16.47 | 5.70 | 1990 | 7000 |
| Energia M | 244000 | 1078000 | 455 | 1 | 20.00 | 7.70 | 1993 | 28000 |
| H-1-2 | 8800 | 38073 | 450 | 1 | 10.32 | 2.49 | 1986 | 1800 |
| H-2-1 | 86200 | 372987 | 446 | 1 | 28.00 | 4.00 | 1994 | 11900 |
| H-2-2 | 14000 | 72900 | 452 | 1 | 10.60 | 4.00 | 1994 | 2700 |
| H-2A-1 | 100000 | 428220 | 440 | 1 | 37.20 | 4.00 | 2001 | 13600 |
| H-2A-2 | 16600 | 73158 | 447 | 1 | 9.20 | 4.00 | 2009 | 3000 |
| Jarvis-2 | 130000 | 541791 | 425 | 1 | 10.00 | 8.38 | 1985 | 15000 |
| Mustard 1 | 117007 | 462250 | 405 | 1 | 30.00 | 4.00 | 1968 | 24036 |
| N1 Block S | 50000 | 211680 | 440 | 1 | 16.00 | 6.70 | 1967 | 8000 |
| N1 Block Sr | 66400 | 564902 | 441 | 2 | 16.50 | 5.20 | 1974 | 11500 |
| Nova 59-4-4 | 59000 | 237216 | 420 | 1 | 11.90 | 3.00 | 1959 | 9000 |
| Nova 60-8-3 | 204000 | 839372 | 425 | 1 | 30.50 | 6.70 | 1960 | 23000 |
| Nova A-3 | 36000 | 751200 | 427 | 5 | 13.10 | 5.80 | 1960 | 4000 |
| Project 921-2 | 50000 | 210700 | 440 | 1 | 10.00 | 4.50 | 1992 | 7000 |
| Sanger I-2 | 13500 | 57330 | 430 | 1 | 20.50 | 2.20 | 1965 | 18000 |
| Sanger II-2 | 79400 | 381441 | 490 | 1 | 27.60 | 5.50 | 1985 | 32600 |
| SASSTO | 91308 | 467430 | 464 | 1 | 18.80 | 6.60 | 1967 | 6668 |
| Saturn IVB | 106609 | 490192 | 425 | 1 | 17.80 | 6.61 | 1961 | 13311 |
| Saturn IVB (S-IB) | 105900 | 490010 | 421 | 1 | 17.80 | 6.61 | 1961 | 12900 |
| Saturn IVB (S-V) | 106600 | 490010 | 421 | 1 | 17.80 | 6.61 | 1961 | 13300 |
| Saturn IVB C-3B | 45343 | 184090 | 420 | 1 | 15.40 | 5.59 | 1961 | 6801 |

| | | | | | | | | |
|---------------------|--------|--------|-----|---|-------|------|------|-------|
| Saturn IVB C-5A | 90686 | 369070 | 420 | 1 | 19.00 | 5.59 | 1961 | 11563 |
| Saturn IVB-A | 105900 | 430245 | 421 | 1 | 17.80 | 6.61 | 1965 | 12900 |
| Saturn MS-IVB-1 | 106600 | 490010 | 421 | 1 | 18.08 | 6.61 | 1965 | 13900 |
| Saturn MS-IVB-1A | 158800 | 644750 | 421 | 1 | 22.82 | 6.61 | 1967 | 20400 |
| Saturn MS-IVB-2 | 158800 | 685236 | 447 | 1 | 23.12 | 6.61 | 1965 | 17800 |
| Saturn MS-IVB-3B | 158800 | 684877 | 447 | 1 | 22.82 | 6.61 | 1967 | 20400 |
| Saturn MS-IVB-4(S)B | 104300 | 423988 | 421 | 1 | 17.79 | 6.61 | 1967 | 14100 |
| Saturn MS-IVB-x | 158700 | 644784 | 421 | 1 | 18.08 | 6.61 | 1965 | 36300 |
| Saturn S-IVC | 181373 | 717228 | 425 | 1 | 22.86 | 6.61 | 1962 | 22671 |
| Sea Horse-2 | 13000 | 53361 | 425 | 1 | 10.00 | 3.00 | 1962 | 2000 |
| SLS Stage A | 53000 | 222331 | 424 | 1 | 15.00 | 4.28 | 1961 | 6000 |
| Titan C-2 | 51400 | 199800 | 403 | 1 | 19.50 | 4.07 | 1961 | 6000 |
| Vulkan Blok V | 127000 | 563070 | 460 | 1 | 16.50 | 6.70 | 1975 | 15000 |

Table B.2: *Historical data of LOX/LH₂ stages: validation set*

| Stage | m_p | I_{tot} | I_{vac} | No Engines | L | D | Maiden Flight | m_{dry} |
|--------------|--------|------------------|------------------|------------|-------|-------|---------------|------------------|
| Delta 4 - 2 | 21320 | 93543 | 462 | 1 | 12.00 | 2.44 | 2002 | 2850 |
| Ares Stage 2 | 158800 | 712320 | 465 | 1 | 16.00 | 10.00 | 2019 | 13200 |
| CZ-NGLV-HO | 22900 | 187200 | 448 | 2 | 12.00 | 3.35 | 2004 | 3100 |
| Centaur C-X | 16780 | 73128 | 450 | 1 | 10.10 | 3.05 | 1998 | 2358 |
| Mustard 2 | 117241 | 464400 | 405 | 1 | 30.00 | 4.00 | 1968 | 24943 |

B.2 Trained Model

Table B.3: *Learned parameters*

| Components | $\underline{\theta}$ | | | |
|------------------|----------------------|-------------------|-------------------|-------------------|
| θ_{0-3} | 9093.064556331 | 674.925638096451 | -1597.74696787808 | -122.260506527634 |
| θ_{4-7} | 966.363091274269 | -34.0362298982093 | -93.2452044483517 | 604.202830712997 |
| θ_{8-11} | -1164.89748841528 | 144.996888456976 | 741.557318152466 | 80.8242537390301 |
| θ_{12-15} | -110.214492767153 | 344.213373973634 | -681.414887689445 | 221.367152485161 |
| θ_{16-19} | 391.012416646232 | 133.333565539392 | -127.137810302955 | 126.386765243343 |
| θ_{20-23} | -181.553804212605 | 158.524269297941 | 58.3225142132354 | 159.229774270255 |
| θ_{24-27} | -144.01348393944 | 8.50907874225066 | 312.575579682314 | 33.8952045035571 |
| θ_{28-31} | -185.938375705219 | 176.811625134224 | -160.839829255242 | -24.0495799581849 |
| θ_{32-35} | 791.061474103998 | -104.223058818554 | -329.132714683561 | 191.810343782209 |
| θ_{36-39} | -177.615150881875 | -1.04533024953471 | 1251.66397806114 | -233.037217793518 |
| θ_{40-43} | -386.754956324669 | 204.167803738353 | -194.337742873889 | 52.1387321179375 |
| θ_{44-47} | 1695.6544503611 | -344.272829620171 | -382.587016211129 | 212.591527056247 |
| θ_{48-51} | -211.005889093096 | 569.696105078911 | 532.287456360677 | -692.214370747629 |
| θ_{52-55} | 775.557818228936 | 626.257545235748 | -437.859724290955 | 770.490371757632 |
| θ_{56-59} | -305.246009209413 | -1557.37098671937 | 450.641132758919 | -265.890404418351 |
| θ_{60-63} | -112.946220652396 | -140.123120597097 | 920.777226557989 | -30.3122309033616 |

Source Code

C.1 Matlab Code

C.1.1 Second Stage Sizing

Thermochemistry

Listing C.1: *MAIN.m*

```
1 clc
2 close all
3 clear all
4
5 set(0, 'defaultTextInterpreter', 'tex' )
6 set(0, 'DefaultAxesFontSize', 12)
7
8
9 %% RP1 - THERMOCHEMICAL PROPERTIES
10 run('Thermochemistry/thermochemicalProperties_RP1.m')
11 kRP1
12
13
14 %% EXPANSION PRESSURE CALCULATION
15 % The redesigned LH2 Second Stage (LH2SS) will have the same
16 % p_e of the actual RP-1
17 % second stage (RP1SS) (i.e. the same optimum expansion
18 % altitude)
19 p_c = 110*10^5; % Combustion chamber pressure [Pa] (we will
20 % assume it to be the same for LH2SS)
21 epsilon = 165; %Area expansion ratio [-]
22 %Let us define x = p_e/p_c
23 f = @(x) (1/epsilon) - ((kRP1+1)/2)^(1/(kRP1-1)) * (x).^(1/
24 % kRP1) .* sqrt( ((kRP1+1)/(kRP1-1)) * (1-x.^((kRP1-1)/kRP1)
25 % ) );
26 syms x
```

```

22 x0 = 0; % initial guess
23 p_e2p_c = fsolve(f,x0)
24 p_e = p_e2p_c * p_c %Expansion pressure
25
26
27 %%
28 p_e
29 T_c = 3534; %Combustion temperature; [K] **** CEA
    OUTPUT (LOX/LH2) ****
30 F_vac = 934e+3; %Vacuum thrust [N] (we will assume the same
    value of RP1SS)
31
32 run('Thermochemistry/thermochemicalProperties_H2.m')
kH2
34
35 M_m = 0.01353; %Molecular mass [g/mol] **** CEA
    OUTPUT (LOX/LH2) ****
36 R_u = 8.3145;
37 R = R_u / M_m; %[J/(kg*K)]
38 rho_c = p_c / (R * T_c); %combustion gases density [kg/m^3]
39 g0 = 9.8065; %Gravity constant [m/s^2]
40
41 % Let us define x = p_e/p_c
42 epsilon = (((kH2+1)/2)^(1/(kH2-1)) * (p_e2p_c).^(1/kH2) .*%
    sqrt( ((kH2+1)/(kH2-1)) * (1-p_e2p_c^((kH2-1)/kH2)) ))^-1
    %(LOX/LH2)
43
44
45 z_coesa = [1:1:25000];
46 [~, ~, p_coesa, ~] = atmoscoesa(z_coesa);
47 [~, z_optIndex] = min(abs(p_e-p_coesa));
48 z_opt = z_coesa(z_optIndex) % Optimum expansion altitude [m]
49
50
51 %% PERFORMANCE CALCULATION
52
53 Gamma = sqrt( kH2 * ( 2/(kH2+1) ) ^ ((kH2+1)/(kH2-1))) %
    Vandenkerckhove function
54
55 c_star = sqrt(R*T_c)/Gamma %Characteristic velocity [m/s]
56
57 nu_n = sqrt( 1-(p_e/p_c)^((kH2-1)/kH2) ) %Nozzle (expansion)
    efficiency [-]
58
59 v_lim = sqrt( (2*kH2/(kH2-1)) * R * T_c) %Maximum theoretical
    velocity [m/s]
60

```

```

61 v_e = nu_n * v_lim %Exhaust velocity [m/s]
62
63 M_e = sqrt( (2/(kH2-1)) * ( (p_c/p_e)^((kH2-1)/kH2) - 1) ) %
    Exhaust Mach number
64
65 a_e = v_e/M_e %Exhaust sound speed [m/s]
66 T_e = a_e^2/(kH2*R) %Exhaust temperature [K]
67 %Alternative meth.: T_e = T_c/(1+((k-1)/2)*M_e^2)
68
69 I_sp_opt = v_e / g0; %Specific impulse (optimum expansion) [s
    ]
70
71 % ***** Search from literature *****
72 eta_n_is = 0.97; %Nozzle isentropic efficiency [-]
73 % ***** Search from literature *****
74
75 I_sp_opt = eta_n_is * I_sp_opt %real value
76
77
78 C_F_opt = Gamma * nu_n * sqrt(2*kH2/(kH2-1)) %Thrust
    coefficient [-] (optimum expansion)
79 C_F_opt = eta_n_is * C_F_opt %real value
80
81
82
83 C_F_vac = Gamma * nu_n * sqrt(2*kH2/(kH2-1)) + (p_e/p_c)*
    epsilon %Thrust coefficient [-] (vacuum expansion)
84 C_F_vac = eta_n_is * C_F_vac %real value
85
86 A_t = F_vac/(p_c*C_F_vac); %Throat area [m^2]
87 A_e = epsilon*A_t; %Exhaust area [m^2]
88 D_t = 2*sqrt(A_t/pi) %Throat diameter [m]
89 R_t = D_t/2;
90
91 D_e = 2*sqrt(A_e/pi) %Exhaust diameter [m]
92 R_e = D_e/2;
93
94
95 T_t = (2/(kH2+1))*T_c %Throat temperature [K]
96 a_t = sqrt(kH2*R*T_t) %Sound speed at throat [K]
97
98
99 m_dot_c = (F_vac - p_e*A_e)/v_e % Mass flow rate of
    propellant through c.c.[kg/s]
100 m_dot = 1.05*m_dot_c % real value --> given by (m_dot_c +
    m_dot_gg), i.e. chamber + gas generator

```

```

101 % N.B. from Sutton (Table 6.6): For a Gas-Generator Cycle
102 % turbine flow = 1.5 to 7% of total flow
103 I_sp = F_vac/(m_dot*g0);
104 I_sp = eta_n_is * I_sp
105
106
107 r = 6; % Oxidizer to Fuel ratio (chosen design value) [-]
108 % from Sutton, Tab. 7.1:
109 rho_ox = 1224.67; % Oxidizer density [kg/m^3]
110 rho_f = 70.8; % Fuel density [kg/m^3]
111
112
113
114 rho_avg = rho_ox*rho_f*(1+r) / (rho_ox + r*rho_f) % Average
115 % propellant density (LH2SS) [kg/m^3]
116 I_v = rho_avg * I_sp % Volumetric specific impulse [kg*s=m3]
117
118 %
119 % ----- Combustion Chamber -----
120 %
121
122 M_c = 0.2; % Combustion chamber Mach number [-]
123 % Such a value is a reasonable ASSUMPTION
124
125
126 a_c = sqrt(kH2*R*T_c);
127 v_c = M_c * a_c;
128
129 A_c = m_dot/(rho_c * v_c)
130 R_c = sqrt(A_c/pi)
131
132 L_star = 35*2.54/100 %Characteristic chamber length [m]
133 % From Huzel: Table 4.1 (pag. 72) -> L*=30to40' for (LOX/LH2
134 )
135
136
137 % ***** Check with typical values (if reasonable)
138 % ****
139 L_c = V_c/A_c
140 % ***** Check with typical values (if reasonable)
141 % ****
142 %% Nozzle Sizing (Rao's Parabolic Approximation)

```

```
143 % Read data obtained through WebPlotDigitizer from Huzel (Fig
144 . 4.16)
145 for i = 1:2
146     figure
147     % Let us convert our data into logarithmic coordinates (
148     % this is quite appropriate since the curve saturates)
149     eps_theta_i = csvread(sprintf('Rao/Rao_theta_%d_80%'.
150     '_Huzel.csv', i));
151     x_eps = eps_theta_i(:,1);
152     y_theta = eps_theta_i(:,2);
153     x_eps_log = log(x_eps);
154     y_theta_log = log(y_theta);
155     plot(x_eps_log, y_theta_log, 'o', 'MarkerSize', 5)
156     axis equal
157     grid on
158     hold on
159     title('Logarithmic Fitting')
160
161     % Fitting logarithmic-coordinates data
162     z = [log(x_eps(1)):0.01:log(200)];
163     fitOrd = 2;
164     P = polyfit(x_eps_log, y_theta_log, fitOrd);
165     Pz = polyval(P, z);
166     plot(z, Pz)
167     legend('Huzel', sprintf('Fitting (%dnd degree polynomial)'.
168         ', fitOrd));
169
170     fig = figure;
171     plot(x_eps, y_theta, 'o', 'MarkerSize', 5)
172     hold on
173     grid on
174     axis equal
175     plot(exp(z), exp(Pz), 'r')
176     myTheta = plotEvaluate(exp(z), exp(Pz), epsilon)
177     plot(epsilon, myTheta, 'rx')
178     xlabel(char(949)) %Unicode for \varepsilon
179     if (i==1)
180         sectAngName = 'i';
181     elseif (i==2)
182         sectAngName = 'e';
183     end
184     ylabel(['\theta_-' sectAngName])
185     legend('Huzel', sprintf('Fitting (%dnd degree polynomial)'.
186         ', fitOrd));
```

```

185
186
187     if (i==1)
188         theta_i = plotEvaluate(exp(z),exp(Pz),epsilon)
189         theta_i = deg2rad(theta_i);
190         run('resizePDFPaper.m')
191         print(fig, 'theta_i.pdf', '-dpdf')
192     elseif (i==2)
193         theta_e = plotEvaluate(exp(z),exp(Pz),epsilon)
194         theta_e = deg2rad(theta_e);
195         fig.PaperPositionMode = 'auto';
196         fig_pos = fig.PaperPosition;
197         fig.PaperSize = [fig_pos(3) fig_pos(4)];
198         run('resizePDFPaper.m')
199         print(fig, 'theta_e.pdf', '-dpdf');
200     end
201 end
202
203
204 beta = deg2rad(30); %Convergent angle [rad]
205 alpha = deg2rad(15); %Divergent angle [rad]
206 L_d_con = ((D_e-D_t)/(2*tan(alpha))) %Nozzle divergent lenght
    (corresponding conical nozzle) [m]
207 theta_con = deg2rad(15) %Nozzle divergent angle (
    corresponding conical nozzle) [rad]
208
209 K = 0.8; %Percentage of the corresponding conical nozzle
    lenght [-]
210
211 L_bell_tot = K*(sqrt(epsilon)-1)*R_t/tan(theta_con) %Nozzle
    divergent lenght of the chosen bell nozzle [m]
212
213
214 % Let us find the angle of the 1.5*R_t arc connecting the C.C
    . with the
215 % nozzle
216 f = @(x) (1.5*R_t*(sind(270-x) + 1) + R_t) - R_c;
217 syms x
218 x0 = beta; % initial guess
219 angle_1_5_R_t = fsolve(f,x0)
220
221
222
223 % 1.5 R_t circle
224 h = .01; %Plot discretization
225 thetad_1 = [270-angle_1_5_R_t:h:270]; % we will use [deg] in
    order to avoid the otherwise present floating point errors

```

```

(e.g. cos(pi) = 6.12323399573677e-17)
226 x_1 = 1.5*R_t*cosd(theta_d_1);
227 y_1 = 1.5*R_t*(sind(theta_d_1) + 1) + R_t;
228
229 % Combustion chamber
230 x_cc = [x_1(1):-h:-L_c+x_1(1)];
231 y_cc = ones(1,length(x_cc))*y_1(1);
232
233
234 fig = figure;
235 plot(x_cc, y_cc, 'LineWidth', 2)
236 hold on
237 grid on
238 axis equal
239 plot(x_1, y_1, 'LineWidth', 2)
240
241
242 theta_d_2 = [theta_d_1(end):h:270+rad2deg(theta_i)];
243 x_2 = 0.4*R_t*cosd(theta_d_2);
244 y_2 = 0.4*R_t*(sind(theta_d_2) + 1) + R_t;
245 plot(x_2, y_2, 'LineWidth', 2)
246
247 x_N = x_2(end)
248 y_N = y_2(end)
249 x_E = L_bell_tot-abs(x_1(1))
250 y_E = sqrt(epsilon)*R_t
251
252 % x = ay^2+by+c
253 A_parabSys = [2*y_N 1 0;
254                 R_e^2 R_e 1;
255                 y_N^2 y_N 1]
256 b_parabSys = [1/tan(theta_i) L_bell_tot x_N];
257 parCoeffs = A_parabSys\b_parabSys
258
259 y_3 = [y_2(end):h:y_E];
260 x_3 = parCoeffs(1)*y_3.^2 + parCoeffs(2)*y_3 + parCoeffs(3);
261 plot(x_3, y_3, 'LineWidth', 2)
262
263 % Mirror the semi-nozzle
264 x_123 = [x_cc x_1 x_2 x_3];
265 y_123 = [y_cc y_1 y_2 y_3];
266 plot(x_123, -y_123, 'k');
267
268 xlabel(' [m]')
269 ylabel(' [m]')
270 legend(sprintf('Combustion Chamber: R_c = %.3f m', R_c),
         sprintf('Circle with radius 1.5R_t (where R_t = %.3f m)',
```

```
R_t), 'Circle with radius 0.382R_t', sprintf('Parabolic
Nozzle: x = %.3fy^2%+4.3fy%+4.3f', parCoeffs(1), parCoeffs
(2), parCoeffs(3)), 'Location', 'east')
271 title('Nozzle Contour')
272 run('resizePDFPaper.m')
273 print(fig, 'nozzle_2d', '-dpdf')
274
275
276
277 theta_e = atan( (y_3(end)-y_3(end-1))/(x_3(end)-x_3(end-1)) )
;
278 sprintf('theta_i=% .2f deg theta_e=% .2f deg', rad2deg(theta_i)
, rad2deg(theta_e))
279
280
281 % deriv=diff(y_3)./diff(x_3)
282 % tang=(y_3-y_3(end))*deriv(end)+y_3(end)
283 % hold on
284 % plot(x_3,tang)
285 % scatter(x_3(end),y_3(end))
286 %
287 % deriv=diff(y_3)./diff(x_3)
288 % tang=(y_3-y_3(1))*deriv(1)+y_3(1)
289 % hold on
290 % plot(x_3,tang)
291 % scatter(x_3(1),y_3(1))
292
293
294 % y_123 = [x_1 x_2 x_3]';
295 % order = 2;
296 % [rx,ry]=meshgrid( -order/2:order/2 , -order/2:order/2 )
;
297 % r = hypot( rx , ry );
298 % halfb = y_123((length(y_123)-1)/2 + 1 : .01 : end );
299 % vq = interp1( 0:(length(halfb)-1) , halfb , r(:) , '
linear' , 0 );
300 % W=r; W(:)=vq;
301
302 %% 3D NOZZLE PLOT
303 z = x_123';
304 z = z(1:10:end);
305 y = y_123';
306 y = y(1:10:end);
307 myTheta = linspace(0,2*pi,length(z));
308 [TH, Z] = meshgrid(myTheta, z);
309 RAD = y;
310
```

```

311 [X,Y,Z] = pol2cart(TH,RAD,Z);
312
313
314
315
316 fig = figure;
317 % UNCOMMENT for high res. .png render
318 % set(fig, 'DefaultAxesFontSize', 100)
319 % set(fig, 'DefaultAxesLineWidth', 6)
320 nSurf = surf(X,Y,Z,sqrt(X.^2+Y.^2));
321 axis equal
322 view([-30,12])
323 shading interp
324 lightangle(50,-30)
325 nSurf.FaceLighting = 'gouraud';
326 nSurf.AmbientStrength = 0.5;
327 nSurf.DiffuseStrength = 0.8;
328 nSurf.SpecularStrength = 0.9;
329 nSurf.SpecularExponent = 25;
330 nSurf.BackFaceLighting = 'lit';
331 nSurf.FaceAlpha = 0.75;
332
333 % fig.Renderer = 'Painters' % Allows vector .pdf export
334 % (by default, above 180x180 points surf() becomes a bitmap)
335 run('resizePDFPaper.m')
336 print(fig, 'nozzle_3d', '-dpdf')
337
338 % UNCOMMENT for high res. .png render
339 % ppi = 150; % pixels per inch
340 % set(gcf, 'PaperUnits', 'inches', 'PaperPosition', [0 0
341 % 10000 10000]/ppi);
342 % print(gcf, '-dpng', sprintf('-r%d', ppi), 'Nozzle (3D Render)
343 % _highRes');
344
345 %% TANKS AND INJECTION
346
347 run('Injection/tanksAndInjection.m')

```

Listing C.2: *plotEvaluate.m*

```

1 function [y_out] = plotEvaluate(x,y,x_ex)
2
3 [~,n] = min(abs((x-x_ex)));
4
5 y_out = y(n);
6

```

```
7 end
```

Listing C.3: resizePDFPaper.m

```
1 fig.PaperPositionMode = 'auto';
2 fig_pos = fig.PaperPosition;
3 fig.PaperSize = [fig_pos(3) fig_pos(4)];
```

Listing C.4: thermochemicalProperties_H2.m

```
1 %% THERMOCHEMICAL PROPERTIES FOR: THE LOX/LH2 COMBUSTION
2 % PRODUCTS
3
4 Ru = 8.3145; % [J/mol K]
5
6 % Shomate Equation for isobaric SPECIFIC HEAT
7 cp = @(v) v(1) + v(2)*T_c + v(3)*T_c^2 + v(4)*T_c^3 + v(5)/
8 T_c^2;
9
10 % LSQ coefficients for H2 (2500 to 6000 K) [Source: NIST]
11 v_h2 = [43.413560
12 -4.293079e-03
13 1.272428e-06
14 -0.096876e-09
15 -20.533862e+06
16 -38.515158
17 162.081354
18 0.0];
19
20 Mm_h2 = 0.002;
21 cp_h2 = cp(v_h2)/Mm_h2;
22 R_h2 = Ru/Mm_h2;
23 cv_h2 = cp_h2 - R_h2;
24 k_h2 = cp_h2/cv_h2
25
26
27
28 % LSQ coefficients for H2O (1700 to 6000 K) [Source: NIST]
29 v_h2o = [41.96426
30 8.622053e-03
31 -1.499780e-06
32 0.098119e-09
33 -11.15764e+06
34 -272.1797
35 219.7809
```

```
36          -241.8264] ;  
37  
38 Mm_h2o= 0.018;  
39 cp_h2o = cp(v_h2o)/Mm_h2o;  
40 R_h2o = Ru/Mm_h2o;  
41 cv_h2o = cp_h2o - R_h2o;  
42 k_h2o = cp_h2o/cv_h2o  
43  
44  
45 % LSQ coefficients for O2 (2000 to 6000 K) [Source: NIST]  
46 v_o2 = [20.91111  
47          10.72071e-03  
48          -2.020498e-06  
49          0.146449e-09  
50          9.245722e+06  
51          5.337651  
52          237.6185  
53          0.0];  
54  
55 Mm_o2= 0.032;  
56 cp_o2 = cp(v_o2)/Mm_o2;  
57 R_o2 = Ru/Mm_o2;  
58 cv_o2 = cp_o2 - R_o2;  
59 k_o2 = cp_o2/cv_o2  
60  
61  
62 % LSQ coefficients for OH (radical) (1600 to 6000 K) [Source:  
63      NIST]  
64 v_oh = [28.74701  
65          4.714489e-03  
66          -0.814725e-06  
67          0.054748e-09  
68          -2.747829e+06  
69          26.41439  
70          214.1166  
71          38.98706];  
72  
73 Mm_oh = 0.017;  
74 cp_oh = cp(v_oh)/Mm_oh;  
75 R_oh = Ru/Mm_oh;  
76 cv_oh = cp_oh - R_oh;  
77 k_oh = cp_oh/cv_oh  
78  
79 Mm_o = 0.016;  
80 cp_o = 21.092 /Mm_o; %Isobaric specific heat for O (radical)  
81      at 3500K (very slight variation with temperature) [J/kg]
```

```

81 % [Source: Chase]
82 R_o = Ru/Mm_o;
83 cv_o = cp_o - R_o;
84 k_o = cp_o/cv_o
85
86
87
88 Mm_h = 0.001;
89 cp_h = 20.78603/Mm_h; %Isobaric specific heat for H (radical)
  at 3500K (very slight variation with temperature) [J/kg]
90 % [Source: Chase]
91 R_h = Ru/Mm_h;
92 cv_h = cp_h - R_h;
93 k_h = cp_h/cv_h
94
95
96
97 molarFracts = [0.91651 0.03899 0.03617 0.00444 0.00202
  0.00182]'; % **** CEA OUTPUT (LOX/LH2)
  ****
98 % [ H2O      OH      H2      O2      O
99 %           H      ]
100
101 % Let us add the fraction of neglected combustion products to
  the most abundant
102 % one, so that sum(molarFracts)=1
103 kProds = [k_h2o k_oh k_h2 k_o2 k_o k_h];
104 missingPerc = 1 - sum(molarFracts);
105 [maxFrac, posMax] = max(molarFracts);
106 molarFracts(posMax) = molarFracts(posMax) + missingPerc;
107
108
109 molarFracts
110 sum(molarFracts)
111
112
113
114 kH2 = sum(molarFracts.*kProds) %Ratio of specific heats = c_p
  /c_v [-]
115 % (weighted average of
  combustion products)

```

Listing C.5: *thermochemicalProperties_RP1.m*

```

1
2 % CALCULATION OF THERMOCHEMICAL PROPERTIES FOR: RP1 AND THE
  LOX/RP1 COMBUSTION PRODUCTS

```

```
3
4
5 %% RP1
6
7 % LSQ (least-squares) coefficients for RP1 (range: 300 to
8 % 1000 K) [Source: NASA]
9 v_rp1 = [0.39508691e+01
10      0.10207987e+00
11      0.13124466e-04
12      -0.76649284e-07
13      0.34503763e-10
14      -0.52093574e+05
15      0.21980951e+02];
16
17
18 T = 266; %[K]
19 Ru = 8.3145; %[J/(mol*K)]
20 Mm = 0.175; %[kg/mol]
21 R = Ru / Mm; %[J/(kg*K)]
22
23 % Shomate Equation for ENTHALPY [J/mol]
24 H = @(v_rp1) R*T*( v_rp1(1)+ v_rp1(2)*T/2+ v_rp1(3)*T^2/3 +
25   v_rp1(4)*T^3/4 + v_rp1(5)*T^4/5 + v_rp1(6)/T );
26
27 % RP1 enthalpy [J/mol]
28 H_rp1 = H(v_rp1)
29
30 % *****
31 % fileName = 'RP-1'; % SET YOUR INPUT FILENAME
32 % unix(sprintf('python %s/ceaCallRP1.py %s RP-1 %.3f',
33 %   ceaWorkingDir_unix, ceaWorkingDir, H_rp1/1000)); % N.B.
34 % Convert to [kJ/mol]
35 % RP1Data = csvread(sprintf('%s.csv', fileName), 1, 1);
36 % T_c_RP1 = RP1Data(1,9) %[K] ***** CEA OUTPUT (LOX/
37 %   RP1) *****
38 % *****
39
40 % The enthalpy value calculated, yields the following CEA
41 % output:
42 molarFracts = [0.40432 0.30694 0.27644 0.01221]'; %
43 %***** CEA OUTPUT (LOX/RP1) *****
44 % [ 'CO' , 'CO2' , 'H2O' , 'H2' ]
```

```
43 T_c_RP1 = 2420; % [K] ***** CEA OUTPUT (LOX/RP1)
44 *****

45
46
47
48
49 %% LOX/RP1 COMBUSTION PRODUCTS
50
51 % Shomate Equation for isobaric SPECIFIC HEAT
52 cp = @(v) v(1) + v(2)*T_c_RP1 + v(3)*T_c_RP1^2 + v(4)*T_c_RP1
53 ^3 + v(5)/T_c_RP1^2;
54
55 % LSQ coefficients for CO (1300 to 6000 K) [Source: NIST]
56 v_co = [35.15070
57 1.300095e-03
58 -0.205921e-06
59 0.013550e-09
60 -3.282780e+06
61 -127.8375
62 231.7120
63 -110.5271];
64
65 Mm_co= 0.028;
66 cp_co = cp(v_co)/Mm_co;
67 R_co = Ru/Mm_co;
68 cv_co = cp_co - R_co;
69 k_co = cp_co/cv_co
70
71
72 % LSQ coefficients for CO2 (1200 to 6000 K) [Source: NIST]
73 v_co2 = [58.16639
74 2.720074e-03
75 -0.492289e-06
76 0.038844e-09
77 -6.447293e+06
78 -425.9186
79 263.6125
80 -393.5224];
81
82 Mm_co2= 0.044;
83 cp_co2 = cp(v_co2)/Mm_co2;
84 R_co2 = Ru/Mm_co2;
85 cv_co2 = cp_co2 - R_co2;
86 k_co2 = cp_co2/cv_co2
87
```

```
88
89
90 % LSQ coefficients for H2O (1700 to 6000 K) [Source: NIST]
91 v_h2o = [41.96426
92             8.622053e-03
93             -1.499780e-06
94             0.098119e-09
95             -11.15764e+06
96             -272.1797
97             219.7809
98             -241.8264];
99
100 Mm_h2o= 0.018;
101 cp_h2o = cp(v_h2o)/Mm_h2o;
102 R_h2o = Ru/Mm_h2o;
103 cv_h2o = cp_h2o - R_h2o;
104 k_h2o = cp_h2o/cv_h2o
105
106
107 % LSQ coefficients for H2 (1700 to 6000 K) [Source: NIST]
108 v_h2 = [43.413560
109             -4.293079e-03
110             1.272428e-06
111             -0.096876e-09
112             -20.533862e+06
113             -38.515158
114             162.081354
115             0.0];
116
117 Mm_h2= 0.002;
118 cp_h2 = cp(v_h2)/Mm_h2;
119 R_h2 = Ru/Mm_h2;
120 cv_h2 = cp_h2 - R_h2;
121 k_h2 = cp_h2/cv_h2
122
123
124
125
126 kProds = [k_co k_co2 k_h2o k_h2]', 
127
128
129 % Let us add the fraction of neglected combustion products to
130 % the most abundant
131 % one, so that sum(molarFracts)=1
132 missingPerc = 1 - sum(molarFracts);
133 [maxFrac, posMax] = max(molarFracts);
134 molarFracts(posMax) = molarFracts(posMax) + missingPerc;
```

```

134
135 molarFracts
136 sum(molarFracts)
137
138
139
140 kRP1 = sum(molarFracts.*kProds); %Ratio of specific heats =
141           c_p/c_v [-]
142
143                                     %(weighted average of
144                                     combustion products)

```

Tanks & Injection

Listing C.6: *tanksAndInjection.m*

```

1
2
3 %% Performance Constraints:
4
5 m_ox_RP1 = 75200; % Oxidizer mass (RP1SS) from data-table [kg
6           ]
7 m_f_RP1 = 32300; % Fuel mass (RP1SS) from data-table [kg
8           ]
9 W_p_RP1 = 9.807 * (m_ox_RP1 + m_f_RP1); % Propellant weight (
10          RP1SS) [N]
11 I_sp_RP1 = 348; % Vacuum specific
12           impulse (RP1SS) [s]
13
14 I_tot_RP1 = I_sp_RP1 * W_p_RP1; % Total impulse (RP1SS) [N*s]
15
16 % Let us set a 5 percent performance increase
17 I_tot_H2 = 1.05*I_tot_RP1; % Total impulse (LH2SS) [N*s]
18 t_b_H2 = I_tot_H2/F_vac % Burning time (LH2SS) [s]
19
20
21 % Tanks
22 m_dot_ox = r/(1+r)*m_dot % Oxidizer mass flow rate [kg/s]
23 m_dot_f = 1/(1+r)*m_dot % Fuel mass flow rate [kg/s]
24
25 V_dot_ox = m_dot_ox/rho_ox; % Oxidizer volume flow rate [m^3/
26           s]
27 V_dot_f = m_dot_f/rho_f; % Fuel volume flow rate [m^3/
           s]
28
29 % Let us consider an overall 7% margin, since from Sutton:

```

```

28 %'For a nominal burning time t, a 1% residual propellant,
29 % and a 6% overall reserve factor, give a formula for the
30 %amount of fuel and oxidizer propellant required with
31 %constant propellant flow. Ignore stop and start transients,
32 %thrust vector control, and evaporation losses.'
33 m_ox = 1.07*m_dot_ox*t_b_H2
34 m_f = 1.07*m_dot_f*t_b_H2
35
36 V_ox = m_ox/rho_ox
37 V_f = m_f/rho_f
38
39 D_int = 5; % internal diameter of the cylindrical tank portion
   of LH2SS [m]
40 a = D_int / 2;
41 b = 0.6 * a;
42
43 % actual tank volumes
44 ullagePerc = 2.5;
45 V_oxT = V_ox * (1+ullagePerc/100)
46 V_fT = V_f * (1+ullagePerc/100)
47
48 L_f_cyl = (V_fT - 4*pi/3*a^2*b) / (pi*D_int^2/4)
49 L_f = L_f_cyl + 2*b
50
51 L_ox = 4*V_oxT / (pi*D_int^2)
52
53 L_tanks = L_f + L_ox
54
55 L_IS = 6.8 + x_3(end) - 3.2 % Estimated length of the LH2SS
   portion encasing the engine [m]
56
57 L_LH2SS = L_tanks + L_IS
58
59
60 %%
61 % Injection Holes
62
63 D_inj = 0.00318; % Orifice diameter (from Sutton Tab. 8.2) [m
   ]
64 C_D = 0.8; % Discharge coefficient (from Sutton Tab. 8.2)
   [-]
65 delta_p = 0.15*p_c; % Sutton: 'The pressure drop across the
   injector is usually
66 % set at values between 15 and 25% of the chamber pressure
67
68 A_tot_ox = m_dot_ox/(C_D*sqrt(2*rho_ox*delta_p))
69 A_tot_f = m_dot_f/(C_D*sqrt(2*rho_f*delta_p))

```

```
70 A_inj = pi*(D_inj^2)/4;
71
72 N_ox = A_tot_ox/A_inj
73 N_f = A_tot_f/A_inj
74 N_inj = floor(min(N_ox,N_f))
75
76
77 A_inj_ox = A_tot_ox/N_inj;
78 A_inj_f = A_tot_f/N_inj;
79
80 D_inj_ox = sqrt(4*A_inj_ox/pi)
81 D_inj_f = sqrt(4*A_inj_f/pi)
82
83 v_inj_ox = m_dot_ox/(rho_ox*A_tot_ox)
84 v_inj_f = m_dot_f/(rho_f*A_tot_f)
85
86 alpha_ox = deg2rad(30); % We choose a 30 deg oxidizer
     injection angle
87 alpha_f = asin((m_dot_ox*v_inj_ox*sin(alpha_ox))/(m_dot_f*
     v_inj_f));
88 sprintf('alpha_ox=%.2f deg, alpha_f=%.2f deg', rad2deg(
     alpha_ox), rad2deg(alpha_f))
89
90
91
92
93 %% Engine Mass Prediction
94 % fileName = 'rocketEngines_LH2';
95 % data = csvread(sprintf('%s.csv', fileName), 1, 1); % data
     to plot
96 %
97 %
98 % colNum = length(data(:, :)) + 1;
99 % rowNum = length(data(:, 1));
100 % % Header extraction
101 % fid = fopen(sprintf('%s.csv', fileName), 'rt');
102 % H = textscan(fid, '%s ', 'delimiter', ',', ',',
     'MultipleDelimsAsOne', 1);
103 % H = H{1};
104 % H = H(2:colNum);
105 %
106 % featureSel = [1 2 3 5];
107 % p = 10;
108 % lambda = 3;
109 %
110 % X = data(:, featureSel);
111 % X = polyFeatures(X, p);
```

```
112 % y = data(:,end);
113 % X_F9 = [F_vac p_c*1e-5 epsilon I_sp t_b_H2];
114
115 % ***** TEST SET *****
116 % X_test = [180000, 60.8, 240, 465, 800]; % Vinci (Ariane 6):
117 %      560 kg
118 % N.B. Actually Safran declares a maximum allowable t_b of
119 %      900 s, -> margin
120 % of safety -> 800s (https://www.safran-group.com/media/140-successful-tests-and-several-firsts-vinci-engine-ariane-6-20180215)
121
122 %X_test = [843500 127 52 446 346]; % LE-7 (H-II (Japan)):
123 %      1,714kg
124 %X_test = [1140000 100 45.1 431 605]; % Vulcain HM-60 (Ariane
125 %      5): 1300 kg
126 % ***** TEST SET *****
127
128 %[massEng_LH2SS , theta] = predictMassFromDataset(X,y,lambda,
129 %      X_F9,1);
130 %fprintf(['Predicted MASS of LH2SS Engine: %.1f kg    (vs.
131 %      RP1SS: 490 kg)\n'], massEng_LH2SS);
132 % To be compared with the RP1SS mass of 490 kg
133
134
135 %% LH2SS Dry Mass Prediction
136 fileName = 'secondStages';
137 data = csvread(sprintf('%s.csv', fileName), 1, 1); % data to
138 % plot
139 data(:,7) = log( 1 + data(:,7) - min(data(:,7)) )
140 colNum = length(data(1,:)) + 1;
141 rowNum = length(data(:,1));
142 % Header extraction
143 fid = fopen(sprintf('%s.csv', fileName), 'rt');
144 H = textscan(fid, '%s ', 'delimiter', ',', ',',
145 %      MultipleDelimsAsOne', 1);
146 H = H{1};
147 H = H(2:colNum);
148 featureSel = [1 3 4 5 6 7];
```

```
149 d = 8;
150
151 %
152 % -----
153
154
155 X = data(:,featureSel);
156 X = polyFeatures(X,d);
157 y = data(:,end);
158 %
159 %
160
161 % ***** PREDICTION TARGET *****
162 X_F9 = [(m_ox+m_f) I_tot_H2 I_sp 1 L_LH2SS D_int+.2 2015]; %
163 % Falcon 9 (LH2SS)
164 mass_RP1 = 4000;
165 X_F9 = X_F9(:,featureSel);
166 X_F9 = polyFeatures(X_F9,d);
167 %
168 %
169 % ***** VALIDATION set *****
170 X_val1 = [21320, 93543, 462, 1, 12.00, 2.44, 2002]; %
171 % Delta IV
172 actualMass1 = 2850;
173
174 X_val2 = [158800, 712320, 465, 1, 16.00, 10.00, 2019]; %
175 % Ares
176 actualMass2 = 13200;
177
178 X_val3 = [22900, 187200, 448, 2, 12.00, 3.35, 2004]; %
179 % CZ-
180 % NGLV-HO
181 actualMass3 = 3100;
182
183 X_val4 = [16780, 73128, 450, 1, 10.10, 3.05, 1998]; %
184 % Centaur C-X
185 actualMass4 = 2358;
186
187 X_val5 = [117241, 464400, 405, 1, 30.00, 4.00, 1968]; %
188 % Mustard 2
189 actualMass5 = 24943;
190
191 X_val = [X_val1; X_val2; X_val3; X_val4; X_val5];
192 y_val = [actualMass1 actualMass2 actualMass3 actualMass4
193 % actualMass5]';
```

```

187 X_val = X_val(:,featureSel);
188 X_val = polyFeatures(X_val,d);
189 % ***** VALIDATION set *****
190
191
192 [m_dry_LH2SS, theta] = predictMassFromDataset(X, y, X_val,
193     y_val, X_F9, 1);
194 fprintf(['Predicted DRY MASS: %.1f kg    (vs. RP1SS: %.0f kg)\n'],
195     m_dry_LH2SS, mass_RP1);
196
197
198
199
200 PL = 10866; % Payload mass [kg]
201 m_fair = 2000; % Fairing mass [kg]
202 m_wet_RP1SS = 112500;
203 m_dry_RP1SS = 4000;
204
205 DeltaV_RP1SS = I_sp_RP1*g0*log((m_wet_RP1SS+(m_fair+PL)) / (
206     m_dry_RP1SS+(m_fair+PL)))
207 DeltaV_LH2SS = I_sp*g0*log(((m_ox+m_f+m_dry_LH2SS)+(m_fair+PL))
208     ) / (m_dry_LH2SS+(m_fair+PL)))

```

Listing C.7: *predictMassFromDataset.m*

```

1
2 function [prediction, theta] = predictMassFromDataset(X, y,
3     X_val, y_val, x2Pred, convergencePlot)
4
5 m      = size( X ,1);
6 m_val = size(X_val,1);
7 n      = size( X ,2);
8
9 lambda_vec = [0.001*2.^[0:13]]';
10 alpha_vect = .01 * 1.1.^[1:20]';
11
12 if nargin <= 4
13     convergencePlot = 0;
14 else
15     convergencePlot = 1;
16 end
17
18 if nargin >= 4
19     computePrediction = 1;

```

```
20 else
21     computePrediction = 0;
22 end
23
24
25 %% ===== Feature Normalization =====
26
27 [X mu sigma] = featureNormalize(X);
28
29 % Add intercept term to X
30 X = [ones(m, 1) X];
31
32 % Normalize X_val using mu, sigma and add ones
33 X_val = bsxfun(@minus, X_val, mu);
34 X_val = bsxfun(@rdivide, X_val, sigma);
35 X_val = [ones(m_val, 1), X_val];
36
37
38
39 %% ===== Validation Curve =====
40 clear alpha
41 alpha = alpha_vect(end)
42 [J_train, J_cv, lambda_opt] = validationCurve(X, y, X_val
        , y_val, lambda_vec, alpha);
43 %
44 % figure
45 % plot(lambda_vec, J_train, '-o', lambda_vec, J_cv, '-o')
46 % ;
47 % legend('Train', 'Cross Validation');
48 % xlabel('\lambda');
49 % ylabel('J (Error)');
50 %
51 lambda = lambda_opt
52
53
54 if convergencePlot
55     figure
56     hold on
57     grid on
58     xlabel('No. of iterations');
59     ylabel('Cost Function J');
60
61 myCMap = jet(length(alpha_vect));
62 set(gcf, 'DefaultAxesColorOrder', myCMap);
63 colormap(myCMap);
64 hcb = colorbar;
```

```

55      caxis([min(alpha_vect) max(alpha_vect)])
56      set(get(hcb,'Title'),'String','\alpha');
57 end
58
59 for i = 1:length(alpha_vect)
60
61     alpha = alpha_vect(i);
62     itermax = 1000;
63
64     % Initialize theta before running gradient descent
65     theta = zeros(n+1, 1);
66     [theta, J_history] = gradientDescent(X, y, lambda, theta,
67                                         alpha, itermax);
68
69
70
71
72
73
74
75
76
77
78
79     % Plot the convergence graph
80     if convergencePlot
81         plot(1:numel(J_history), J_history, 'LineWidth', 2, ...
82             'Color', myCMap(i,:));
83         drawnow
84     end
85 end
86
87 if computePrediction
88     % Estimate the engine dry mass
89     x2pred = (x2Pred - mu)./sigma;
90     x2pred = [1 x2pred]';
91     prediction = theta'*x2pred;
92 else
93     prediction = nan;
94 end
95
96
97 %% Learning Curve
98 % learningCurve(X, y, X_val, y_val, lambda, alpha);
99
100
101 end

```

Listing C.8: *gradientDescent.m*

```

1 function [theta, J_history] = gradientDescent(X, y, lambda,
2     theta, alpha, itermax)
3 %    Performs gradient descent to learn theta
4 %    theta = GRADIENTDESCENT(X, y, theta, alpha, num_iters)
5 %    updates theta by
6 %    taking num_iters gradient steps with learning rate alpha

```

```

5
6
7 m = length(y); % number of training examples
8 J_history = zeros(itermax, 1);
9
10 for iter = 1:itermax
11
12     h = X*theta; % Prediction vector
13     theta = (1-alpha*lambda/m)*theta - (alpha/m) * X'* (h-y);
14
15     J = sum( (h-y).^2 ) / (2*m);
16
17     % Save the cost J in every iteration
18     J_history(iter) = J;
19
20 end
21
22 end

```

Listing C.9: *polyFeatures.m*

```

1 function [X_poly] = polyFeatures(X, d)
2
3 % d = degree of polynomial
4
5 X_poly = [];
6
7 for i = 1:d
8     X_poly = [X_poly X.^i];
9 end
10
11
12 n = size(X, 2);
13 for i = 1:n-1
14     for j = i+1:n
15         X_poly = [X_poly X(:,i).*X(:,j)];
16     end
17 end
18
19
20 end

```

Listing C.10: *featureNormalize.m*

```

1 function [X_norm, mu, sigma] = featureNormalize(X)
2 % Normalizes the features in X
3 % FEATURENORMALIZE(X) returns a normalized version of X

```

```

    where
4 %   the mean value of each feature is 0 and the standard
    deviation
5 %   is 1.

6
7
8 mu = mean(X,1); % mean by column
9 sigma = std(X,1); % std by column
10
11 X_norm = (X-mu)./sigma;
12
13
14
15 end

```

Listing C.11: *linearRegCostFunction.m*

```

1 function [J, grad] = linearRegCostFunction(X, y, theta,
2                                         lambda)
3
4 % [J, grad] = LINEARREGCOSTFUNCTION(X, y, theta, lambda)
5 % computes the
6 % cost of using theta as the parameter for linear
7 % regression to fit the
8 % data points in X and y
9
10 m = length(y); % number of training examples
11
12 h = X*theta;
13 J = 1/(2*m) * ( sum((h-y).^2) + lambda*sum(theta(2:end).^2) );
14 grad = (1/m) * ( X'*(h-y) + lambda*[0; theta(2:end)] );
15
16 end

```

Listing C.12: *learningCurve.m*

```

1 function [] = learningCurve(X, y, X_cv, y_cv, lambda, alpha)
2 %LEARNINGCURVE Generates the train and cross validation set
3 %errors needed
4 %to plot a learning curve
5 %
6 % Number of training examples
7 m = size(X, 1);

```

```

8 n = size(X, 2);
9
10
11 % Error vectors
12 J_train_vec = zeros(m, 1);
13 J_cv_vec = zeros(m, 1);
14
15 for i = 1:m
16
17     % Let us consider the training subset
18     X_train = X(1:i, :);           y_train = y(1:i);
19     itermax = 200;
20     theta0 = zeros(n, 1);
21     [theta, ~] = gradientDescent(X, y, lambda, theta0, alpha,
22         itermax);
23     % Setting lambda = 0, so that we can reuse the function:
24     [J_train, ~] = linearRegCostFunction(X_train, y_train,
25         theta, 0);
26     [J_cv, ~] = linearRegCostFunction(X_cv, y_cv, theta, 0);
27
28     J_train_vec(i) = J_train;
29     J_cv_vec(i) = J_cv;
30
31 end
32
33 figure
34 plot([1:m], J_train_vec, '-o', [1:m], J_cv_vec, '-o');
35 legend('Train', 'Cross Validation');
36 xlabel('m');
37 ylabel('J (Error)');
38 end

```

Listing C.13: *validationCurve.m*

```

1 function [J_train_vec, J_cv_vec, lambda_opt] = ...
2     validationCurve(X, y, X_cv, y_cv, lambda_vec, alpha)
3 %VALIDATIONCURVE Generate the train and validation errors
4 %needed to
5 %plot a validation curve that we can use to select lambda
6
7 m = size(X,1);
8 m_val = size(X_cv,1);
9 n = size(X,2);
10
11

```

```

12 for i = 1:length(lambda_vec)
13
14     itermax = 200;
15     lambda = lambda_vec(i);
16     theta0 = zeros(n, 1);
17     [theta, ~] = gradientDescent(X, y, lambda, theta0, alpha,
18         itermax);
19
20     % Setting lambda = 0 we can reuse the function:
21     [J_train, ~] = linearRegCostFunction(X, y, theta, 0);
22     [J_cv, ~] = linearRegCostFunction(X_cv, y_cv, theta, 0);
23     % N.B. J is NOT regularized, since we are using it to
24     % evaluate the
25     % misclassification error
26
27     J_train_vec(i) = J_train;
28     J_cv_vec(i) = J_cv;
29
30
31 J_train_vec = J_train_vec(:);
32 J_cv_vec = J_cv_vec(:);
33
34 [~, opt_index] = min(J_cv_vec);
35 lambda_opt = lambda_vec(opt_index);
36 lambda_opt = lambda_opt(end);
37
38
39 end

```

C.1.2 MatlabCEA

The following script works in conjunction with C.15.

Listing C.14: *ceaRun*

```

1 close all
2 clear all
3
4 ceaPath = ' ~/CEA/'; % SET YOUR WORKING DIRECTORY
5 fileName = 'myInp'; % SET YOUR INPUT FILENAME
6
7 set(0, 'defaultTextInterpreter', 'tex')
8
9
10 unix(sprintf('python %sceaCall.py', ceaPath));
11

```

```
12 A = csvread(sprintf('%s.csv', fileName), 1, 1) % data to plot
13
14
15
16 pcn = 1; % Variable parameter column number
17
18 colNum = length(A(:, :));
19 rowNum = length(A(:, 1));
20 O_F = A([3:3:rowNum], pcn) % Variable parameter
21 % Header extraction
22 fid = fopen(sprintf('%s.csv', fileName), 'rt');
23 H = textscan(fid, '%s', 'delimiter', ',', ',',
24     'MultipleDelimsAsOne', 1);
25 H = H{1};
26 H = H(1:colNum)
27 paramName = H(pcn)
28
29 if (pcn == 1)
30     A = A(:, 2:end)
31     H = H(2:end)
32
33 elseif (pcn == colNum)
34     A = A(:, 1:end-1)
35     H = H(1:end-1)
36 else
37     A = A(:, [1:pcn-1, pcn+1:end])
38     H = H([1:pcn-1, pcn+1:end])
39 end
40
41
42
43
44
45
46 %% PLOT 'Combustion Chamber', 'Throat', ans 'Exhaust' data
47
48 sectNames = ["Combustion Chamber", "Throat", "Exhaust"] %
49 Note: string arrays require double quotes
50 n = length(sectNames);
51
52 for k = 1:n
53
54     A_sect = [];
55     for i = k:n:rowNum-n+k
56         A_sect = [A_sect; A(i, :)];
57     end
```

```
57
58     A_sect
59
60     sectName = sectNames(k);
61     fig = figure('Name', sectName);
62     title('Nozzle')
63     subPlRows = 3;
64     subPlNum = length(H);
65     subPlIdx = 1;
66     for j = 1:subPlNum
67         Y = A_sect(:,j); % The considered quantity to plot
68         if ( min(Y) ~= max(Y) ) % Do not plot constant
69             quantities
70                 subplot(subPlRows,ceil(subPlNum/subPlRows),
71                         subPlIdx)
72                 plot(O_F, Y, '-o')
73                 xlabel(paramName)
74                 ylabel(H(j))
75                 grid on
76                 subPlIdx = subPlIdx+1;
77             end
78         end
79
80         run('resizePDFPaper.m');
81         print(fig, sprintf('H2_perf_OF_%d', k), '-dpdf');
82
83 end
```

C.2 Python Code

Listing C.15: *ceaCall.py*

```

1 import subprocess
2 import time
3
4
5
6 def subprocess_cmd(command):
7     process = subprocess.Popen(command, stdout=subprocess.
8         PIPE, shell=True)
9     proc_stdout = process.communicate()[0].strip()
10    print proc_stdout
11
12
13 inpName = 'myInp'
14 workingDir = '/Users/massimopiazza/CEA'
15 inpDir = workingDir + '/' + inpName
16
17
18 import os
19 if os.path.isfile(inpDir + '.plt'):
20     os.remove(inpDir + '.plt')
21 if os.path.isfile(inpDir + '.csv'):
22     os.remove(inpDir + '.csv')
23 # print file list
24 path = '.' # Change this as you need.
25 abspaths = []
26 for fn in os.listdir(path):
27     abspaths.append(os.path.abspath(os.path.join(path, fn)))
28 print("\n".join(abspaths))
29
30
31
32 subprocess_cmd('cd ' + workingDir + '; printf "' + inpName +
33     '" | ./FCEA2')
34 #e.g. on my computer: subprocess_cmd('cd /Users/
35 massimopiazza/CEA; printf "myInp" | ./FCEA2')
36
37
38 def vspace(vertSpace):
39     print('\n'*vertSpace)
40 vspace(1)

```

```
41 # Print .out file
42 outFile = open(inpDir + '.out', 'r')
43 outFile_contents = outFile.read()
44 print (outFile_contents)
45 outFile.close()
46
47
48
49
50 # Print .plt file
51 pltFile = open(inpDir + '.plt')
52 pltFile_contents = pltFile.read()
53 print (pltFile_contents)
54 pltFile.close()
55
56
57
58 # Parse .plt file
59 pltFile = open(inpDir + '.plt')
60
61 lines = pltFile.readlines()
62 result = []
63 headers = []
64 counter = 0;
65
66
67 import re
68
69
70 # Create 2D list from .plt file
71 for x in lines:
72     counter = counter + 1;
73     if (counter == 1):
74         headers = re.split(' +',x)[1:-1] # '+' is added in
                                         # order to treat consecutive delimiters as one, in
                                         # addition the range is 1:-1 in order to exclude
                                         # both the elements # and \n
75         ispCol = headers.index('isp') # Let us identify it in
                                         # order to later convert I_sp into seconds
76         ivacCol = headers.index('ivac')
77         headers = [w.replace('p', 'p [bar]').replace('mw', '',
                                         M_{m} [g/mol]).replace('mach', 'Mach') for w in
                                         headers]
78         headers = [w.replace('o/f', 'O/F').replace('%f', 'f')
                                         .replace('t', 'T [K]').replace('isp', 'I_{sp} [s]')
                                         .replace('ivac', 'I_{sp}^{(vac)} [s]').replace(
                                         cf', 'C_{F}').replace('gam', '\gamma') for w in
```

```
    headers]
79     headers = [w.replace('gam', '\gamma') for w in
      headers]
80     headers = [w.replace('I_{sp} [s] [bar]', 'I_{sp} [s]',
      ) for w in headers]
81     elif (counter > 1) & (counter < len(lines)):
82         result.append(x.split(' ')[1:]) # from col 1 to end
83
84 # Convert string-elements to float-elements
85 def myFloat(myList):
86     return map(float, myList)
87 []
88 result = map(myFloat, result)
89 print result
90
91 # Convert list to NumPy array
92 import numpy as np
93 data = np.asarray(result, dtype=np.float64)
94 print data
95 for row in data:
96     row[ispCol] = row[ispCol] / 9.807
97     row[ivacCol] = row[ivacCol] / 9.807
98
99 # Convert NumPy array to .csv file
100 import pandas as pd
101 df = pd.DataFrame(data)
102 df.to_csv(inpDir + '.csv', header=headers)
103
104 print headers
105
106
107
108 pltFile.close()
```

C.3 CEA Input

Listing C.16: *H2.inp*

```

1      prob
2 case=LOX/LH2 o/f=1.5,2.0,2.5,3.0,3.5,4.0,4.5,5.0,
3 5.5,6.0,6.5,7.0,7.5,8.0,8.5,9.0,9.5,10.0,10.5,11.0,11.5,12.0
4     rocket equilibrium tcest,k=2500
5 p,bar=110
6 sup,ae/at=195
7     reac
8 oxid=O2(L) t,k=90
9 fuel=H2(L) t,k=20
10
11
12     outp
13 massf short plot o/f isp ivac cf mach gam mw p t %f
14
15 end

```

Listing C.17: *RP-1.inp*

```

1 problem case=LOX/RP-1 o/f=2.33
2     rocket equilibrium tcest,k=2500
3 p,bar=110,
4 sup,ae/at=165,
5 react
6 oxid=O2(L) t,k=90
7 fuel=RP-1sc t,k=266
8 h,kj/mol=-2253.736    C 12 H 24
9
10    outp
11 massf short plot o/f isp ivac cf mach gam mw p t %f
12 end

```

Listing C.18: *myInp.inp*

```

1      prob
2 case=LOX/LH2 o/f=1.5,2.0,2.5,3.0,3.5,4.0,4.5,5.0,
3 5.5,6.0,6.5,7.0,7.5,8.0,8.5,9.0,9.5,10.0,10.5,11.0,11.5,12.0
4     rocket equilibrium tcest,k=2500
5 p,bar=110
6 sup,ae/at=195
7     reac
8 oxid=O2(L) t,k=90
9 fuel=H2(L) t,k=20
10
11

```

```
12      outp
13 massf short plot o/f isp ivac cf mach gam mw p t %f
14
15      end
```

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