



**ExxonMobil**



TECNICAS REUNIDAS  
UTE TR JURONG PROJECT

## INSTRUMENT LOOP TEST PACKAGE

No.: 10160-PACKAGE-INS-01

Rev.: 1

Date: 24/Oct/23

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### COVER PAGE

**Project:** Chemicals and Refining Integrated Singapore Project (CRISP)

**Client:** ExxonMobil Asia Pacific Private Limited

**Contractor:** Tecnicas Reunidas, S.A. (Singapore Branch)

**Subcontractor:** 1016025010 - SINOPEC

<b>LOOP:</b>	S8-F-0020
<b>DESCRIPTION:</b>	FG TO INCINERATOR
<b>LOCATION / UNIT:</b>	20700
<b>SYSTEM / SUBSYSTEM:</b>	20700-P-0401



ExxonMobil

TECNICAS REUNIDAS  
UTE TR JURONG PROJECT**INSTRUMENT LOOP TEST PACKAGE**

No.: 10160-PACKAGE-INS-01  
 Rev.: 1  
 Date: 24/Oct/23  
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No.	DESCRIPTION OF FORM	FORM / DOC. Ref.	YES	N/A
<u>ENGINEERING DOCUMENTS</u>				
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2	INSTRUMENT DATA SHEET			
3	P&ID			
<u>INSPECTION REPORTS</u>				
4	LOOP PACKAGE INSPECTION REPORT:	10160-CON-INS-27		
4.1*	CABLE TEST RECORD	10160-CON-INS-01 10160-CON-ELE-37		
4.2*	INSTRUMENT INSTALLATION	10160-CON-INS-04		
4.3*	JUNCTION BOX / CABINET / OPERATION STATION INSTALLATION/ SMART JB	10160-CON-INS-02 10160-CON-INS-28		
5	FACTORY CALIBRATION OR SITE VERIFICATION	Transmitters	10160-CON-INS-05	
		Valves	10160-CON-INS-06	
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		Switches	10160-CON-INS-09	
<u>PRECOMMISSIONING REPORTS</u>				
6	LOOP TEST	Loop Test	10160-CON-INS-19	
		MCC Loop Test	10160-CON-INS-20	
		Telecom Loop Test	10160-CON-INS-22	
<u>PUNCH LIST</u>				
7	PUNCH LIST	10160-CON-PIP-02		
Note 1: All reports marked as (*) shall be available for checking within SQMS Data Base at any moment.				
Note 2: Engineering Master Documents as following should be available in RIE/DCS during Loop Test.				
<ul style="list-style-type: none"> <li>- Instrument Layout</li> <li>- SIL Certificates</li> <li>- Hook-Up drawings</li> <li>- Level Plan for Level Instruments</li> </ul>				
Content of the preliminary package Reviewed and Approved:				
SUBCONTRACTOR		TR QUALITY SUPERVISOR	THIRD PARTY (If Required)	COMPANY (If Required)
DATE:		DATE:	DATE:	DATE:

1 2 3 4 5 6 7 8

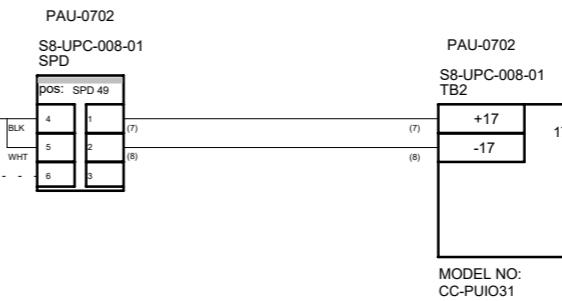
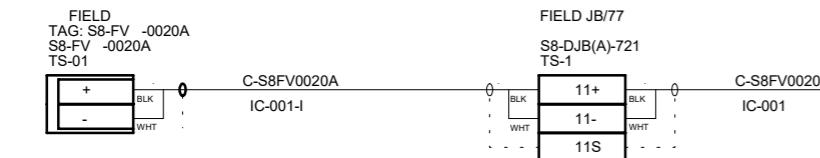
## DCS

## FIELD

## FIELD DEVICE

## SJB

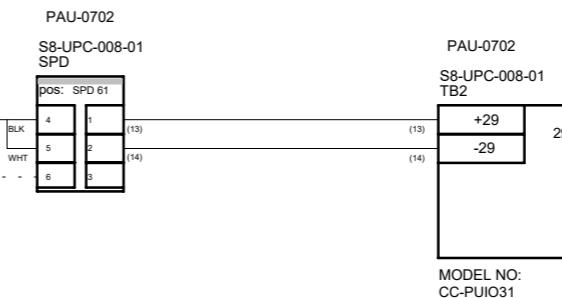
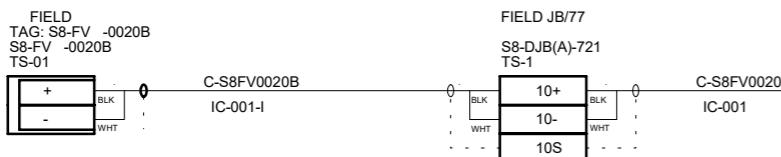
A



IO CABINET	S8-UPC-008-01
IO TYPE	AO-R
CONTROLLER NAME	C300R009
IOM LOCATION	RB02
CARD MODEL	CC-PUIO31
CARD NAME	IO009G_UIO2R13
CHANNEL NO.	17
LOCATION	RIE 1
SYSTEM	DCS

CS TAG:  
S8FV0020A

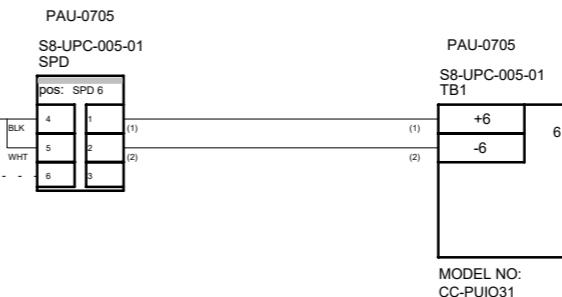
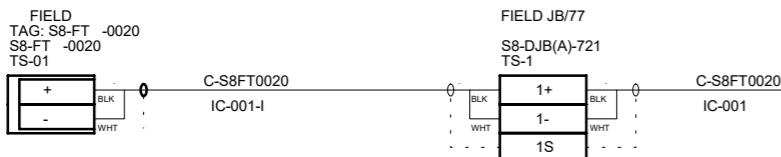
B



IO CABINET	S8-UPC-008-01
IO TYPE	AO-R
CONTROLLER NAME	C300R009
IOM LOCATION	RB02
CARD MODEL	CC-PUIO31
CARD NAME	IO009G_UIO2R13
CHANNEL NO.	29
LOCATION	RIE 1
SYSTEM	DCS

CS TAG:  
S8FV0020B

C



IO CABINET	S8-UPC-005-01
IO TYPE	AI-R
CONTROLLER NAME	C300R009
IOM LOCATION	RB01
CARD MODEL	CC-PUIO31
CARD NAME	IO009G_UIO2R06
CHANNEL NO.	6
LOCATION	RIE 1
SYSTEM	DCS

CS TAG:  
S8FT0020

D

NOTES:

Rev	Description	Drawn	Checked	Approved	Date
1	IFC	ARB	RSM	FRB	6/2/2023
0	IFC	JJD	IPR	ACV	6/25/2021
A	IFR	JJD	IPR	ACV	3/15/2021

**ExxonMobil**  
Refining & Supply

Unit: S8-SULPHUR RECOVERY

Drawn: Date:

Checked: Date:

Approved: Date:

Approved By Date:

**CRISP**

CRISP INSTRUMENT LOOP DIAGRAM

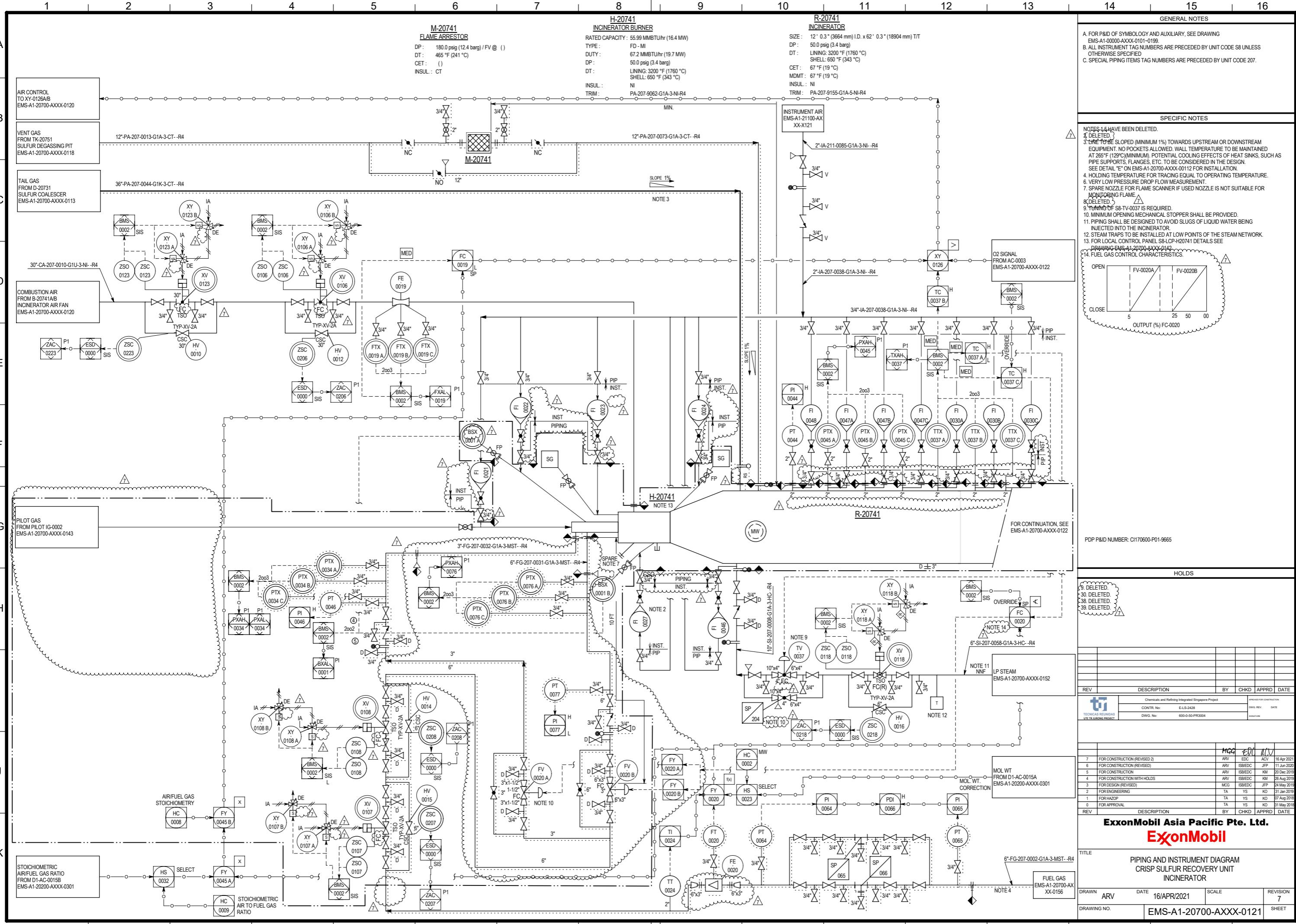
S8-F-0020

FUEL GAS TO H-20741

Dwg No: 10160-207-137-DC-0001

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1 2 3 4 5 6 7 8





## **LOOP PACKAGE INSPECTION REPORT**

No.: 10160-CON-INS-27  
Rev.: 1  
Date: 10/Oct/23  
Page: 1 of 1

PROJECT: 10160 - CRISP	SUBCONTRACTOR:	
SYSTEM / SUBSYSTEM: / 20700-P-0401	DRAWING:	
TAG NUMBER: S8-F-0020	DESCRIPTION:	
FOLDER No.: S8-F-0020	RFI No.:	

This certificate does not exempt the Subcontractor from the Terms of the Contract, Project Specifications or Quality Procedures but confirms that all these Tests have been performed according to them.

## **STATUS OF QUALITY INSPECTION REPORTS FOR TEST PACKAGE**

## 1. CABLE TEST REPORT

## **2. INSTRUMENT INSTALLATION**

### **3. JUNCTION BOX / CABINET / OPERATION STATION INSTALLATION**

JB TAG	TASK CODE	TASK DESCRIPTION	SIGN-OFF DATE
S8-UPC-005-01	10160-CON-INS-28	SMART JB INSTALLATION & PRESERVATION	2023-05-30
S8-UPC-008-01	10160-CON-INS-28	SMART JB INSTALLATION & PRESERVATION	2023-05-30

**REMARKS:**

<b>REVIEWED BY QC SUPERVISOR:</b>	<b>SIGNATURE:</b>	<b>PRINT NAME:</b>	<b>DATE:</b>



## **INSULATION RESISTANCE TEST FOR CONTROL CABLES**

No.: 10160-CON-INS-01  
Rev.: 2  
Date: 20/Oct/22  
Page 1 of 1

PROJECT: 10160 - CRISP	SUBCONTRACTOR: 1016025010 - SINOPEC
SYSTEM / SUBSYSTEM: / 20700-P-0401	DRAWING:
TAG NUMBER: C-S8FV0020A-1	DESCRIPTION: INSTRUMENTATION CABLE
FOLDER No.: S8-F-0020	RFI No.: 10160-25010-IN-RFI-200927

This certificate does not exempt the Subcontractor from the Terms of the Contract, Project Specifications or Quality Procedures but confirms that all these Tests have been performed according to them.

INSULATION TEST				
CABLE IDENTIFICATION (TAG): C-S8FV0020A-1		CABLE TYPE (cores/mm2): 1 X 2 X 1.5		
TEST VOLTAGE:	500 VDC (Duration: 1 min)	ACCEPTANCE TEST VALUE: >	1	MΩ
Insulation Test on Armour Vs Overall Shield:	Ω			

TEST EQUIPMENT:	
EQUIPMENT NAME, MANUFACTURER AND MODEL:	INSULATION TESTER FLUKE-1503
SERIAL NUMBER:	50790065WS
CAL. CERTIFICATE NUMBER:	ELA23-1732
CALIBRATION DATE (FROM-TO):	17/MAR/2023 TO 17/MAR/2024

---

**REMARKS:**

- \*NOTE 1: conduct test with instruments disconnected  
\*NOTE 2: do not perform this test to coaxial / telecom cables  
\*NOTE 3: ORIGIN and DESTINATION conductor CONNECTIONS must be checked according to WIRING DIAGRAM  
\*NOTE 4: Test voltage Shall Not be more than 500volts for control cables

WITNESSED / REVIEWED BY:	SUBCONTRACTOR	TR QUALITY SUPERVISOR	THIRD PARTY (If Required)	COMPANY (If Required)
SIGNATURE:	 			
PRINT NAME:	01 FEB 2024 Vasanthai Peiris	 		
DATE:	01 FEB 2024 E&I Inspector CRISP PROJECT	03 FEB 2024 E&I Inspector		[Note] Not applicable with Integrated Quality Team set up.

(Note) Not applicable with Integrated Quality Team set up.



## **INSULATION RESISTANCE TEST FOR CONTROL CABLES**

No.: 10160-CON-INS-01

Rev.: 2

Date: 20/Oct/22

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PROJECT: 10160 - CRISP	SUBCONTRACTOR: 1016025010 - SINOPEC
SYSTEM / SUBSYSTEM: / 20700-P-0401	DRAWING:
TAG NUMBER: C-S8FV0020B-1	DESCRIPTION: INSTRUMENTATION CABLE
FOLDER No.: S8-F-0020	RFI No.: 10160-25010-IN-RFI-200927

This certificate does not exempt the Subcontractor from the Terms of the Contract, Project Specifications or Quality Procedures but confirms that all these Tests have been performed according to them.

INSULATION TEST				
CABLE IDENTIFICATION (TAG): C-S8FV0020B-1		CABLE TYPE (cores/mm2): 1 X 2 X 1.5		
TEST VOLTAGE:	500	VDC (Duration: 1 min)	ACCEPTANCE TEST VALUE: >	1 MΩ
Insulation Test on Armour Vs Overall Shield:			Ω	

TEST EQUIPMENT:	
EQUIPMENT NAME, MANUFACTURER AND MODEL:	INSULATION TESTER FLUKE-1503
SERIAL NUMBER:	50790065WS
CAL. CERTIFICATE NUMBER:	ELA23-1732
CALIBRATION DATE (FROM-TO):	17/MAR/2023 TO 17/MAR/2024

---

**REMARKS:**

- \*NOTE 1: conduct test with instruments disconnected
  - \*NOTE 2: do not perform this test to coaxial / telecom cables
  - \*NOTE 3: ORIGIN and DESTINATION conductor CONNECTIONS must be checked according to WIRING DIAGRAM
  - \*NOTE 4: Test voltage Shall Not be more than 500volts for control cables

WITNESSED / REVIEWED BY:	SUBCONTRACTOR	TR QUALITY SUPERVISOR	THIRD PARTY (If Required)	COMPANY (If Required)
SIGNATURE:				
PRINT NAME:				
DATE:				(Note) Not applicable with Integrated Quality Team set up.

(Note) Not applicable with Integrated Quality Team set



## **INSULATION RESISTANCE TEST FOR CONTROL CABLES**

No.: 10160-CON-INS-01  
Rev.: 2  
Date: 20/Oct/22  
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PROJECT: 10160 - CRISP	SUBCONTRACTOR: 1016025010 - SINOPEC	Page 1 of 1
SYSTEM / SUBSYSTEM: / 20700-P-0401	DRAWING:	
TAG NUMBER: C-S8FT0020-1	DESCRIPTION: INSTRUMENTATION CABLE	
FOLDER No.: S8-F-0020	RFI No.: 10160-25010-IN-RFI-200891	

This certificate does not exempt the Subcontractor from the Terms of the Contract, Project Specifications or Quality Procedures but confirms that all these Tests have been performed according to them.

INSULATION TEST			
CABLE IDENTIFICATION (TAG): C-S8FT0020-1		CABLE TYPE (cores/mm2): 1 X 2 X 1.5	
TEST VOLTAGE:	500 VDC (Duration: 1 min)	ACCEPTANCE TEST VALUE:	> 1 MQ
Insulation Test on Armour Vs Overall Shield:	_____	Ω	

TEST EQUIPMENT:	
EQUIPMENT NAME, MANUFACTURER AND MODEL:	INSULATION TESTER FLUKE-1503
SERIAL NUMBER:	50790065WS
CAL. CERTIFICATE NUMBER:	ELA23-1732
CALIBRATION DATE (FROM-TO):	17/MAR/2023 TO 17/MAR/2024

---

**REMARKS:**

- \*NOTE 1: conduct test with instruments disconnected
  - \*NOTE 2: do not perform this test to coaxial / telecom cables
  - \*NOTE 3: ORIGIN and DESTINATION conductor CONNECTIONS must be checked according to WIRING DIAGRAM
  - \*NOTE 4: Test voltage Shall Not be more than 500volts for control cables

WITNESSED / REVIEWED BY:	SUBCONTRACTOR	TR QUALITY SUPERVISOR	THIRD PARTY (If Required)	COMPANY (If Required)
SIGNATURE:				
PRINT NAME:	02 FEB 2024 Vasantha P. Ram E&I Inspector CRISP PROJECT	03 FEB 2024 Ghulam Dastagir Quality Supervisor		
DATE:				(Note) Not applicable with Integrated Quality Team set up.

(Note) Not applicable with Integrated Quality Team set up.



## **INSULATION RESISTANCE TEST FOR CONTROL CABLES**

No.: 10160-CON-INS-01

Rev.: 2

Date: 20/Oct/22

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PROJECT: 10160 - CRISP	SUBCONTRACTOR:	
SYSTEM / SUBSYSTEM: / 20700-P-0401	DRAWING:	
TAG NUMBER: C-S8FT0020	DESCRIPTION: INSTRUMENTATION CABLE	
FOLDER No.: S8-F-0020	RFI No.:	

This certificate does not exempt the Subcontractor from the Terms of the Contract, Project Specifications or Quality Procedures but confirms that all these Tests have been performed according to them.

INSULATION TEST			
CABLE IDENTIFICATION (TAG):		CABLE TYPE (cores/mm2):	
TEST VOLTAGE:	VDC (Duration: 1 min)	ACCEPTANCE TEST VALUE: >	MΩ
Insulation Test on Armour Vs Overall Shield:	Ω		

<b>TEST EQUIPMENT:</b>	
EQUIPMENT NAME, MANUFACTURER AND MODEL:	
SERIAL NUMBER:	
CAL. CERTIFICATE NUMBER:	
CALIBRATION DATE (FROM-TO):	

**REMARKS:**

\*NOTE 1: conduct test with instruments disconnected

\*NOTE 2: do not perform this test to coaxial / telecom cables

**\*NOTE 3: ORIGIN and DESTINATION conductor CONNECTIONS must be checked according to WIRING DIAGRAM.**

\*NOTE 4: Test voltage Shall Not be more than 500volts for control cables

WITNESSED / REVIEWED BY:	SUBCONTRACTOR	TR QUALITY SUPERVISOR	THIRD PARTY (If Required)	COMPANY (If Required)
SIGNATURE:				
PRINT NAME:				
DATE:				(Note) Not applicable with Integrated Quality Team set up.



## **INSULATION RESISTANCE TEST FOR CONTROL CABLES**

No.: 10160-CON-INS-01

Rev.: 2

Date: 20/Oct/22

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PROJECT: 10160 - CRISP	SUBCONTRACTOR:	
SYSTEM / SUBSYSTEM: / 20700-P-0401	DRAWING:	
TAG NUMBER: C-S8FV0020A	DESCRIPTION: INSTRUMENTATION CABLE	
FOLDER No.: S8-F-0020	RFI No.:	

This certificate does not exempt the Subcontractor from the Terms of the Contract, Project Specifications or Quality Procedures but confirms that all these Tests have been performed according to them.

INSULATION TEST			
CABLE IDENTIFICATION (TAG):		CABLE TYPE (cores/mm2):	
TEST VOLTAGE:	VDC (Duration: 1 min)	ACCEPTANCE TEST VALUE: >	MΩ
Insulation Test on Armour Vs Overall Shield:	Ω		

<b>TEST EQUIPMENT:</b>	
EQUIPMENT NAME, MANUFACTURER AND MODEL:	
SERIAL NUMBER:	
CAL. CERTIFICATE NUMBER:	
CALIBRATION DATE (FROM-TO):	

**REMARKS:**

\*NOTE 1: conduct test with instruments disconnected

\*NOTE 2: do not perform this test to coaxial / telecom cables

\*NOTE 3: ORIGIN and DESTINATION conductor CONNECTIONS must be checked according to WIRING DIAGRAM

\*NOTE 4: Test voltage Shall Not be more than 500volts for control cables

WITNESSED / REVIEWED BY:	SUBCONTRACTOR	TR QUALITY SUPERVISOR	THIRD PARTY (If Required)	COMPANY (If Required)
SIGNATURE:				
PRINT NAME:				
DATE:				(Note) Not applicable with Integrated Quality Team set up.



## **INSULATION RESISTANCE TEST FOR CONTROL CABLES**

No.: 10160-CON-INS-01

Rev.: 2

Date: 20/Oct/22

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PROJECT: 10160 - CRISP	SUBCONTRACTOR:	
SYSTEM / SUBSYSTEM: / 20700-P-0401	DRAWING:	
TAG NUMBER: C-S8FV0020B	DESCRIPTION: INSTRUMENTATION CABLE	
FOLDER No.: S8-F-0020	RFI No.:	

This certificate does not exempt the Subcontractor from the Terms of the Contract, Project Specifications or Quality Procedures but confirms that all these Tests have been performed according to them.

INSULATION TEST			
CABLE IDENTIFICATION (TAG):		CABLE TYPE (cores/mm <sup>2</sup> ):	
TEST VOLTAGE:	VDC (Duration: 1 min)	ACCEPTANCE TEST VALUE: > MΩ	
Insulation Test on Armour Vs Overall Shield: Ω			

TEST EQUIPMENT:	
EQUIPMENT NAME, MANUFACTURER AND MODEL:	
SERIAL NUMBER:	
CAL. CERTIFICATE NUMBER:	
CALIBRATION DATE (FROM-TO):	

**REMARKS:**

\*NOTE 1: conduct test with instruments disconnected

\*NOTE 2: do not perform this test to coaxial / telecom cables

**\*NOTE 3: ORIGIN and DESTINATION conductor CONNECTIONS must be checked according to WIRING DIAGRAM.**

\*NOTE 4: Test voltage Shall Not be more than 500volts for control cables

WITNESSED / REVIEWED BY:	SUBCONTRACTOR	TR QUALITY SUPERVISOR	THIRD PARTY (If Required)	COMPANY (If Required)
SIGNATURE:				
PRINT NAME:				
DATE:				(Note) Not applicable with Integrated Quality Team set up.



## SMART JB INSTALLATION & PRESERVATION

No.: 10160-CON-INS-28  
Rev.: 0  
Date: 24/Nov/22  
Page 1 of 1

PROJECT: 10160 - CRISP	SUBCONTRACTOR: 1016125402 - BJC	
SYSTEM / SUBSYSTEM: / 20700-I-0301	DRAWING:	
TAG NUMBER: S8-UPC-005-01	DESCRIPTION: DCS Smart Junction Box	
FOLDER No.:	RFI No.: 10160-25402-IN-RFI-200465	

This certificate does not exempt the Subcontractor from the Terms of the Contract, Project Specifications or Quality Procedures but confirms that all these Tests have been performed according to them.

No.	DESCRIPTION	ACCEPTED	REJECTED	N/A
1	Foundation and / or structure installed as per details and released	✓		
2	Equipment properly installed as per layout drawing and typical details	✓		
3	Support installation according to latest drawings and typical details	✓		
4	Identification and Tag numbering correct and fitted as per schedule	✓		
5	Equipment undamaged and access is not obstructed	✓		
6	Mounting bolt tightened secured and galvanic isolator installed where required (teflon sheet)	✓		
7	Levelling and alignment is satisfactory	✓		
8	Confirm that all seals and enclosure latches work and sealing properly	✓		
9	Earthing as per typical detail drawing and correctly installed (EQ bonding, IS earthing, Non - IS earthing) is lower than 0.1 ohm	✓		
10	Ensure that SJB/LCP/FOPP are protected from direct sunlight.	✓		
11	<p>Ensure that The SJB/LCP/FOPP installation facilitate a natural air convection around the enclosure, minimum following criteria shall be considered.</p> <ul style="list-style-type: none"> <li>- There must be at least 8 inches (20 cm) of clearance between adjacent enclosures.</li> <li>- There must be at least 4 inches (10 cm) of clearance between the cabinet and surrounding walls, except for the mounting wall.</li> <li>- There must not be any obstruction within 24 inches (60 cm) from the top of the cabinet that would hinder air circulation.</li> </ul> <p>The bending radiiis for FOC is not exceeding the requirement:</p> <ol style="list-style-type: none"> <li>1) FO-SM-48 (20 x Outer Diameter (Installation)) = 300 mm</li> <li>2) FO-SM-4/6 (20 x Outer Diameter (Installation)) = 240 mm</li> </ol>	✓		
12	Ensure that the SJB/LCP/FOPP are not installed closed to heat producing surfaces	✓		
13	Ensure that not objects are place top of the SJB/LCP/FOPP and ensure the air flow path around the SJB/LCP/FOPP is free of obstruction.	✓		
14	Ensure that the SJB/LCP/FOPP are protected for wheater conditions (high-humidity or rainy conditions), the interior does not get wet or overheated.	✓		
15	Ensure that the SJB/LCP/FOPP are equiped with a dry cloth before closing the door.	✓		

PRESERVATION - DESCRIPTION		ACCEPTED	REJECTED	N/A
1	VCI Emitters provided according to the volume inside the JB	✓		
2	VCI sheet Fully wrapped and propally sealed to prevent any dust contamination	✓		
3	Preservation Tag provided with Accepted warning sign	✓		
4	Avoid opening / installing the SJB/LCP/FOPP in high-humidity or rainy conditions, so the interior does not get wet or overheated.	✓		

### REMARKS:

References details :  
 SIE CABINET LAYOUT DRAWING : V-1016010020-0012/0037/0041/0045/0049/0058/0060/0062/0065/0075/0076  
 GENERAL ARRANGEMENT WITH DIMENSIONS AND LOADING DATA : V-1016010100-0019/0020/0021/0022/0023/0024/0026/0027  
 GENERAL ARRANGEMENT DRAWING - TYPICAL UPC CABINETS AND LIST : V-1016010010-0032  
 INSTRUMENT INSTALLATION MOUNTING DETAILS : 10160-000-137-CP-0001

WITNESSED / REVIEWED BY:	SUBCONTRACTOR	RECONSTRUCTION SUPERVISOR	THIRD PARTY (If Required)	COMPANY (If Required)
SIGNATURE:				
PRINT NAME:				
DATE:	29/05/23			(Note) Not applicable with Integrated Quality Team set up



## SMART JB INSTALLATION & PRESERVATION

No.: 10160-CON-INS-28  
Rev.: 0  
Date: 24/Nov/22  
Page 1 of 1

PROJECT: 10160 - CRISP	SUBCONTRACTOR: 1016125402 - BJC	
SYSTEM / SUBSYSTEM: / 20700-I-0301	DRAWING:	
TAG NUMBER: S8-UPC-008-01	DESCRIPTION: DCS Smart Junction Box	
FOLDER No.:	RFI No.: 10160-25402-IN-RFI-200467	

This certificate does not exempt the Subcontractor from the Terms of the Contract, Project Specifications or Quality Procedures but confirms that all these Tests have been performed according to them.

No.	DESCRIPTION	ACCEPTED	REJECTED	N/A
1	Foundation and / or structure installed as per details and released	✓		
2	Equipment properly installed as per layout drawing and typical details	✓		
3	Support installation according to latest drawings and typical details	✓		
4	Identification and Tag numbering correct and fitted as per schedule	✓		
5	Equipment undamaged and access is not obstructed	✓		
6	Mounting bolt tightened secured and galvanic isolator installed where required (teflon sheet)	✓		
7	Levelling and alignment is satisfactory	✓		
8	Confirm that all seals and enclosure latches work and sealing properly	✓		
9	Earthing as per typical detail drawing and correctly installed (EQ bonding, IS earthing, Non - IS earthing) is lower than 0.1 ohm	✓		
10	Ensure that SJB/LCP/FOPP are protected from direct sunlight.	✓		
11	Ensure that The SJB/LCP/FOPP installation facilitate a natural air convection around the enclosure, minimum following criteria shall be considered. - There must be at least 8 inches (20 cm) of clearance between adjacent enclosures. - There must be at least 4 inches (10 cm) of clearance between the cabinet and surrounding walls, except for the mounting wall. -There must not be any obstruction within 24 inches (60 cm) from the top of the cabinet that would hinder air circulation. The bending radius for FOC is not exceeding the requirement: 1) FO-SM-48 (20 x Outer Diameter (Installation)) = 300 mm 2) FO-SM-4/6 (20 x Outer Diameter (Installation)) = 240 mm	✓		
12	Ensure that the SJB/LCP/FOPP are not installed closed to heat producing surfaces	✓		
13	Ensure that not objects are placed top of the SJB/LCP/FOPP and ensure the air flow path around the SJB/LCP/FOPP is free of obstruction.	✓		
14	Ensure that the SJB/LCP/FOPP are protected for weather conditions (high-humidity or rainy conditions), the interior does not get wet or overheated.	✓		
15	Ensure that the SJB/LCP/FOPP are equipped with a dry cloth before closing the door.	✓		

PRESERVATION - DESCRIPTION		ACCEPTED	REJECTED	N/A
1	VCI Emitters provided according to the volume inside the JB	✓		
2	VCI sheet Fully wrapped and properly sealed to prevent any dust contamination	✓		
3	Preservation Tag provided with Accepted warning sign	✓		
4	Avoid opening / installing the SJB/LCP/FOPP in high-humidity or rainy conditions, so the interior does not get wet or overheated.	✓		

### REMARKS:

References details:  
 SIE CABINET LAYOUT DRAWING : V-1016010020-0012/0037/0041/0045/0049/0058/0060/0062/0065/0075/0076  
 GENERAL ARRANGEMENT WITH DIMENSIONS AND LOADING DATA : V-1016010100-0019/0020/0021/0022/0023/0024/0026/0027  
 GENERAL ARRANGEMENT DRAWING - TYPICAL UPC CABINETS AND LIST : V-1016010010-0032  
 INSTRUMENT INSTALLATION MOUNTING DETAILS : 10160-000-137-CP-0001

WITNESSED / REVIEWED BY:	SUBCONTRACTOR	TR CONSTRUCTION SUPERVISOR	THIRD PARTY (If Required)	COMPANY (If Required)
SIGNATURE:				
PRINT NAME:		29 MAY 2023		
DATE:				(Note) Not applicable with Integrated Quality Team set up

**成績表**  
**TEST CERTIFICATE**

製品名称 DY形 涡流量計  
 PRODUCT NAME DY VORTEX FLOWMETER  
 形名(一体形または検出器形名)  
 MODEL DY080-JBLBA2-2D/SF2/SCT/E02/T02/R1  
 手配 NO.  
 ORDER NO. 1006141558-000010-0001

タグNO.  
 TAG NO. S8-FT-0020  
 計器番号  
 SERIAL NO. S5X501242

変換器形名  
 CONVERTER MODEL =====

タグNO.  
 TAG NO. =====  
 計器番号  
 SERIAL NO. =====

測定範囲  
 MEASURING RANGE 0 - 501 kcf/d



**実流量検査 ACTUAL FLOW TEST**

許容差 ACCURACY ± 1.0 %

水温 WATER TEMP. 18.8 °C

水の動粘度 WATER KINEMATICS VISCOSITY 1.0331  $10^{-6} \text{ m}^2/\text{s}$  [cSt]

Re数 Reynolds number	流速 FLOW VELOCITY Vi (m/s)	流量係数 FLOW COEFFICIENT Ki ( P/L )	平均流量係数 MEAN FLOW COEFFICIENT K ( P/L )	誤差 ERROR (Ki-K)/K*100 (%)
51 *10 <sup>3</sup>	1.03	8.788		+0.23
101 *10 <sup>3</sup>	2.05	8.755	8.768	-0.15
200 *10 <sup>3</sup>	4.04	8.748		-0.23
274 *10 <sup>3</sup>	5.53	8.760		-0.09

K-ファクタ  
K-factor KM 8.770 P/L

項目 ITEM	結果 RESULT	項目 ITEM	結果 RESULT
絶縁抵抗 INSULATION RESISTANCE	良, GOOD	フィールドバス通信出力 FIELDBUS OUTPUT	=====
		アナログ出力検査 ANALOG OUTPUT	良, GOOD
耐電圧検査 DIELECTRIC STRENGTH	良, GOOD	パルス出力検査 PULSE OUTPUT	良, GOOD
		通信機能検査 COMMUNICATION FUNCTION	良, GOOD
耐圧検査 PRESSURE TEST	良, GOOD	表示器動作確認 DISPLAY	良, GOOD
		温度検査(/MVのみ) THERMOMETER	=====
プロセス接続口 PROCESS CONNECTION	良, GOOD	外観 APPEARANCE	良, GOOD

NOTES

日付 DATE	2021-04-18	室内温度, 湿度 AMBIENT TEMP. & HUM.	21 °C	61 %
検査者 INSPECTOR	JIANG QIANG	承認者 APPROVED BY	WU HAO	W.H

**YOKOGAWA** ♦

**成 績 表**  
TEST CERTIFICATE

パラメータの設定値  
PARAMETER SETTINGS

計器番号  
SERIAL No. S5X501242

設定パラメータ PARAMETER		設定値 VALUE	○有効/Effective						
Brain code (参考)	名称 NAME		a	b	c	d	e	f	g
B20	Online/Device setup/Review/Review 2/Contact output	OFF	<input type="radio"/>						
B21	Online/Device setup/Review/Review 2/Pulse rate	1.0	<input type="radio"/>						
B30	Online/Device setup/Review/Review 2/Upper display	FLOW RATE	<input type="radio"/>						
B31	Online/Device setup/Review/Review 2/Lower display	BLANK	<input type="radio"/>						
B40	Online/Device setup/Review/Review 2/Total start/stop	STOP	<input type="radio"/>						
B45	Online/Device setup/Review/Review 2/Total rate	1.0	<input type="radio"/>						
C10	Online/Device setup/Review/Review 1/Tag	S8-FT-00	<input type="radio"/>						
C10	Online/Device setup/Review/Review 1/ Long Tag	*2 S8-FT-0020	<input type="radio"/>						
C20	Online/Device setup/Review/Review 2/Fluid	GAS/STEAM:Volume	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>				
C22	(Online/Device setup/Review/Review 2/Flow span)	kcf	<input type="radio"/>						
C25	(Online/Device setup/Review/Review 2/Process density)		<input type="radio"/>						
C26	(Online/Device setup/Review/Review 2/Process density		<input type="radio"/>						
C27	(Online/Device setup/Review/Review 2/Flow span)		<input type="radio"/>						
C30	(Online/Device setup/Review/Review 2/Process temp)			<input type="radio"/>					
C31	Online/Device setup/Review/Review 2/Process temp			<input type="radio"/>					
C32	Online/Device setup/Review/Review 2/Base temp			<input type="radio"/>					
C33	(Online/Device setup/Review/Review 2/Process pressure)			<input type="radio"/>					
C34	Online/Device setup/Review/Review 2/Process pressure			<input type="radio"/>					
C35	Online/Device setup/Review/Review 2/Base pressure			<input type="radio"/>					
C36	Online/Device setup/Review/Review 2/Deviation			<input type="radio"/>					
C37	(Online/Device setup/Review/Review 2/Flow span)			<input type="radio"/>					
C40	(Online/Device setup/Review/Review 2/Flow span)	/d	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>				
C45	Online/Device setup/Review/Review 2/Flow span	501	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>				
D10	Online/Device setup/Review/Review 2/Low cut	*1 17.498	<input type="radio"/>						
D20	(Online/Device setup/Review/Review 2/Process temp)	deg C	<input type="radio"/>						
D21	Online/Device setup/Review/Review 2/Process temp	48.9	<input type="radio"/>						
D25	(Online/Device setup/Review/Review 2/Process density)	kg/m3	<input type="radio"/>						
D26	Online/Device setup/Review/Review 2/Process density	4.003	<input type="radio"/>						
E10	Online/Device setup/Review/Review 3/Nominal size	80mm	<input type="radio"/>						
E20	Online/Device setup/Review/Review 3/Body type	Low Flow Unit(1)	<input type="radio"/>						
E30	Online/Device setup/Review/Review 3/Sensor type	Standard	<input type="radio"/>						
E40	(Online/Device setup/Review/Review 3/K-factor)	P/L	<input type="radio"/>						
E41	Online/Device setup/Review/Review 3/K-factor	8.770	<input type="radio"/>						
E50	Online/Device setup/Review/Review 3/Detector No	S5X501242	<input type="radio"/>						
F10	Online/Device setup/Review/Review 4/Function			<input type="radio"/>					
F12	(Online/Device setup/Review/Review 2/Flow span)			<input type="radio"/>					
F14	(Online/Device setup/Review/Review 2/Process pressure)				<input type="radio"/>				
F15	Online/Device setup/Review/Review 2/Process pressure				<input type="radio"/>				
F16	(Online/Device setup/Review/Review 2/Flow span)				<input type="radio"/>				
F18	(Online/Device setup/Review/Review 2/Process temp)					<input type="radio"/>			
F19	Online/Device setup/Review/Review 2/Base temp					<input type="radio"/>			
F20	(Online/Device setup/Review/Review 2/Process pressure)					<input type="radio"/>			
F21	Online/Device setup/Review/Review 2/Process pressure					<input type="radio"/>			
F22	Online/Device setup/Review/Review 2/Base pressure					<input type="radio"/>			
F23	Online/Device setup/Review/Review 2/Deviation					<input type="radio"/>			
F24	(Online/Device setup/Review/Review 2/Flow span)					<input type="radio"/>			
F26	(Online/Device setup/Review/Review 2/Process density)					<input type="radio"/>			
F27	Online/Device setup/Review/Review 4/Base density					<input type="radio"/>			
F32	(Online/Device setup/Review/Review 2/Flow span)					<input type="radio"/>			
F35	(Online/Device setup/Review/Review 2/Flow span)					<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
F40	Online/Device setup/Review/Review 2/Flow span					<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
STANDARD	CASE a: if C20[Fluid]= "LIQUID:Volume" or "GAS/STEAM:Volume" CASE b: if C20[Fluid]= "LIQUID:Mass" or "GAS/STEAM:Mass" CASE c: if C20[Fluid]= "GAS:STD/Normal"								
/MV	CASE a: if (F10[Function]= "Monitor Only" or "Not use") and (C20[Fluid]= "LIQUID:Volume" or "GAS/STEAM:Volume") CASE b: if (F10[Function]= "Monitor Only" or "Not use") and (C20[Fluid]= "LIQUID:Mass" or "GAS/STEAM:Mass") CASE c: if (F10[Function]= "Monitor Only" or "Not use") and C20[Fluid]= "GAS:STD/Normal" CASE d: if F10[Function]= "Saturated Steam" CASE e: if F10[Function]= "Superheat Steam" CASE f: if F10[Function]= "GAS:STD/Normal" CASE g: if F10[Function]= "LIQUID:Mass"								

\*1) UHIでは有効桁で表示されます。HART Communicator displays the value by an effective digit.

\*2) DY-J/DYA-J、かつHART通信REV=7の場合のみ DY-J/DYA-J and HART Protocol Rev=7

TECNICAS PELVIANAS  
Transmisiones de Color

## LOOP TEST

No.: 10160-CON-INS-19

Rev.: 3

Date: 24/Dic/22

Page 1 of 3



PROJECT: 10160 - CRISP	SUBCONTRACTOR:
SYSTEM / SUBSYSTEM: / 20700-P-0401	DRAWING:
TAG NUMBER: S8-F-0020	DESCRIPTION: FG TO INCINERATOR
FOLDER No.: S8-F-0020	RFI No.:

This certificate does not exempt the Subcontractor from the Terms of the Contract, Project Specifications or Quality Procedures but confirms that all these Tests have been performed according to them.

### TRANSMITTER / ANALYZER / FGS

TAG:		MANUFACTURER AND MODEL:			SERIAL N°:
RANGE & EU		DEVICE:			ICSS:
FIELD TO DCS / ESD / FGS					
INPUT FROM FIELD		DCS READING			REMARKS
%	mA	PROCESS VALUE	%	DCS/ESD/FGS VALUE	
0					
25					
50					TX CHARACERISTIC      LINEAR ____ SQRT ____
75					TX FAILURE DIRECTION      LO _____ HI _____
100					SENSOR BURNOUT DIRECTION (ONLY TEMPERATURE TX):      LO _____ HI _____
75					TX STANDART SATURATION LIMIT ( LO: 3,8 HI: 20,5 mAmp )      LO _____ HI _____
50					FAULT SET POINT (<= 3,65 AND >= 20,8 mAmp)      LO _____ HI _____
25					LOCAL DISPLAY: _____ LINEAR _____ SQRT _____
0					RANGE      Unit of Measurement

TAG:		MANUFACTURER AND MODEL:			SERIAL N°:
RANGE & EU		DEVICE:			ICSS:
FIELD TO DCS / ESD / FGS					
INPUT FROM FIELD		DCS READING			REMARKS
%	mA	PROCESS VALUE	%	DCS/ESD/FGS VALUE	
0					
25					
50					TX CHARACERISTIC      LINEAR ____ SQRT ____
75					TX FAILURE DIRECTION      LO _____ HI _____
100					SENSOR BURNOUT DIRECTION (ONLY TEMPERATURE TX):      LO _____ HI _____
75					TX STANDART SATURATION LIMIT ( LO: 3,8 HI: 20,5 mAmp )      LO _____ HI _____
50					FAULT SET POINT (<= 3,65 AND >= 20,8 mAmp)      LO _____ HI _____
25					LOCAL DISPLAY: _____ LINEAR _____ SQRT _____
0					RANGE      Unit of Measurement

WITNESSED / REVIEWED BY:	SUBCONTRACTOR	TR PRECOMMISSIONING SUPERVISOR	THIRD PARTY (If Required)	COMPANY (If Required)
SIGNATURE:				<div style="text-align: right; margin-right: 10px;"><small>(Note) Not applicable with Integrated Quality Team set up</small></div>
PRINT NAME:				
DATE:				



## LOOP TEST

No.: 10160-CON-INS-19

Rev.: 3

Date: 24/Dic/22

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**PROJECT: 10160 - CRISP**

**SYSTEM / SUBSYSTEM: / 20700-P-0401**

**TAG NUMBER: S8-F-0020**

**FOLDER No.: S8-F-0020**

**SUBCONTRACTOR:**

**DRAWING:**

**DESCRIPTION: FG TO INCINERATOR**

**RFI No.:**

This certificate does not exempt the Subcontractor from the Terms of the Contract, Project Specifications or Quality Procedures but confirms that all these Tests have been performed according to them.

### VALVES

TAG:	MANUFACTURER AND MODEL:		SERIAL N°:
VALVE TYPE AND SIZE:		AIR / ELECTRICAL SUPPLY:	
THEORIC CLOSING/OPENING TIME:		TIME VALVE OPEN/CLOSE:	
ACTION ON INCREASE SIGNAL:	FAIL ACTION LOST OF AIR:	FAIL ACTION LOST OF SIGNAL:	POSITIONER ACTION (DIR/REV):
DCS TO FIELD			
INPUT FROM DCS	READING AT VALVE / ADC		REMARKS
%	%	RESULT	
0			
25			
50			
75			
100			
75			
50			
25			
0			

TAG:	MANUFACTURER AND MODEL:		SERIAL N°:
VALVE TYPE AND SIZE:		AIR / ELECTRICAL SUPPLY:	
THEORIC CLOSING/OPENING TIME:		TIME VALVE OPEN/CLOSE:	
ACTION ON INCREASE SIGNAL:	FAIL ACTION LOST OF AIR:	FAIL ACTION LOST OF SIGNAL:	POSITIONER ACTION (DIR/REV):
DCS TO FIELD			
INPUT FROM DCS	READING AT VALVE		REMARKS
%	%	RESULT	
0			
25			
50			
75			
100			
75			
50			
25			
0			

WITNESSED / REVIEWED BY:	SUBCONTRACTOR	TR PRECOMMISSIONING SUPERVISOR	THIRD PARTY (If Required)	COMPANY (If Required)
SIGNATURE:				
PRINT NAME:				
DATE:				(Note) Not applicable with Integrated Quality Team set up



## LOOP TEST

No.: 10160-CON-INS-19

Rev.: 3

Date: 24/Dic/22

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**PROJECT: 10160 - CRISP**

**SYSTEM / SUBSYSTEM: / 20700-P-0401**

**TAG NUMBER: S8-F-0020**

**FOLDER No.: S8-F-0020**

**SUBCONTRACTOR:**

**DRAWING:**

**DESCRIPTION: FG TO INCINERATOR**

**RFI No.:**

This certificate does not exempt the Subcontractor from the Terms of the Contract, Project Specifications or Quality Procedures but confirms that all these Tests have been performed according to them.

### PHYSICAL SWITCHES / PUSH BUTTON: ALARMS AND TRIPS

<b>TAG:</b>	<b>DESCRIPTION:</b>
<b>INVERTED IN DCS:</b>	<b>ACTION (ALARM / TRIP):</b>
<b>ACTIVATES AT (DCS / ESD VALUE WHEN ACTIVE):</b>	<b>RESETS AT (DCS / ESD VALUE WHEN INACTIVE):</b>
<b>RESULT:</b>	

<b>TAG:</b>	<b>DESCRIPTION:</b>
<b>INVERTED IN DCS:</b>	<b>ACTION (ALARM / TRIP):</b>
<b>ACTIVATES AT (DCS / ESD VALUE WHEN ACTIVE):</b>	<b>RESETS AT (DCS / ESD VALUE WHEN INACTIVE):</b>
<b>RESULT:</b>	

<b>TAG:</b>	<b>DESCRIPTION:</b>
<b>INVERTED IN DCS:</b>	<b>ACTION (ALARM / TRIP):</b>
<b>ACTIVATES AT (DCS / ESD VALUE WHEN ACTIVE):</b>	<b>RESETS AT (DCS / ESD VALUE WHEN INACTIVE):</b>
<b>RESULT:</b>	

<b>WITNESSED / REVIEWED BY:</b>	<b>SUBCONTRACTOR</b>	<b>TR PRECOMMISSIONING SUPERVISOR</b>	<b>THIRD PARTY (If Required)</b>	<b>COMPANY (If Required)</b>
SIGNATURE:				
PRINT NAME:				
DATE:				(Note) Not applicable with Integrated Quality Team set up



## PUNCH LIST

No.: 10160-CON-PIP-02

Rev. 1

Date: 06/May/22

Page 1 of 1

PROJECT: 10160 - CRISP

**SYSTEM / SUBSYSTEM: / 20700-P-040**

TAG NUMBER

FOLDER No.: S8-F-0020

This certificate does not exempt the Subcontractor from the Terms of the Contract, Project Specifications or Quality Procedures but confirms that all these Tests have been performed according to them.



#### **DRAWING:**

**DESCRIPTION:**

**RFI No.:**

This certificate does not exempt the S

Digitized by srujanika@gmail.com

**WITNESSED / REVIEWED BY:**

SUBCONTRACTOR

#### **TR CONSTRUCTION SUPERVISOR**

**COMPANY (If required)**

**SIGNATURE:**

**PRINT NAME**

DATE