

Supplier: Jabil Asheville
Customer: Elcam

Part Name / Description		ELCA 390627 FRNT SUB-ASSY 8CAV			
Jabil Part #	734183	Box Qty	128	Elcam Drawing #	390627
Jabil Lot #	0000897113	Purchasing Specification #	PS-18-013/PS-18-013.2	Elcam Drawing Rev	A
Press #	280508	Purchasing Specification Rev.	O/I	Elcam Part #	390627
Mold #	N/A	Customer PO	2201689	Abbvie Part #	20010291
Date of Manufacture	15 Mar 2025	Qty Released	32244	Expiration Date	15 Mar 2027
Ship Date	24 Mar 2025	Order Qty Shipped	31744	Tailgate Qty Sent For This Shipment	500

Release Tests:

Test	Acceptance Criteria	Method
Trigger Button Yield Force	TB moves less than 2mm and does not activate when a force larger than 80N is applied to it	BHR Verification
Needle Shield Retraction Force	When NS pressed to a minimum distance of 2.9mm, the force must be between 1N-6N	BHR Verification
Plunger Force Capability	Break loose force > 6N and the glide force > 6N	BHR Verification
Residual Deployment Force	NS deployment force Acceptance Criteria > 0.5N and max force > 6N	BHR Verification
Trigger Action	TB Actuates after NS depressed and when between 3N and 25N is applied to it	BHR Verification
EOD Click Capability	NA	BHR Verification

Remarks:

Jabil Asheville certifies that all product listed above has met criteria for release according to the above listed customer specifications, and hold or quarantine restrictions have been removed, and the lot is in approved status and has been released. Jabil Asheville further certifies that the above listed product has been produced with equipment that has undergone pre-production qualification testing and customer approval. By shipment of components against the purchase order, Jabil continues to guarantee this P.N. as manufactured according to Elcam specifications requirements and this P.N. conforms to acceptance criteria. Jabil agrees not to make any changes in material and/or process which may have impact upon Elcam or not to change manufacturing location without prior notice of intent to Elcam.

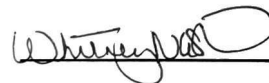
QA Representative Approval

Whitney Nash

Print Name

Quality Technician III

Title



Signature

24 Mar 2025

Date