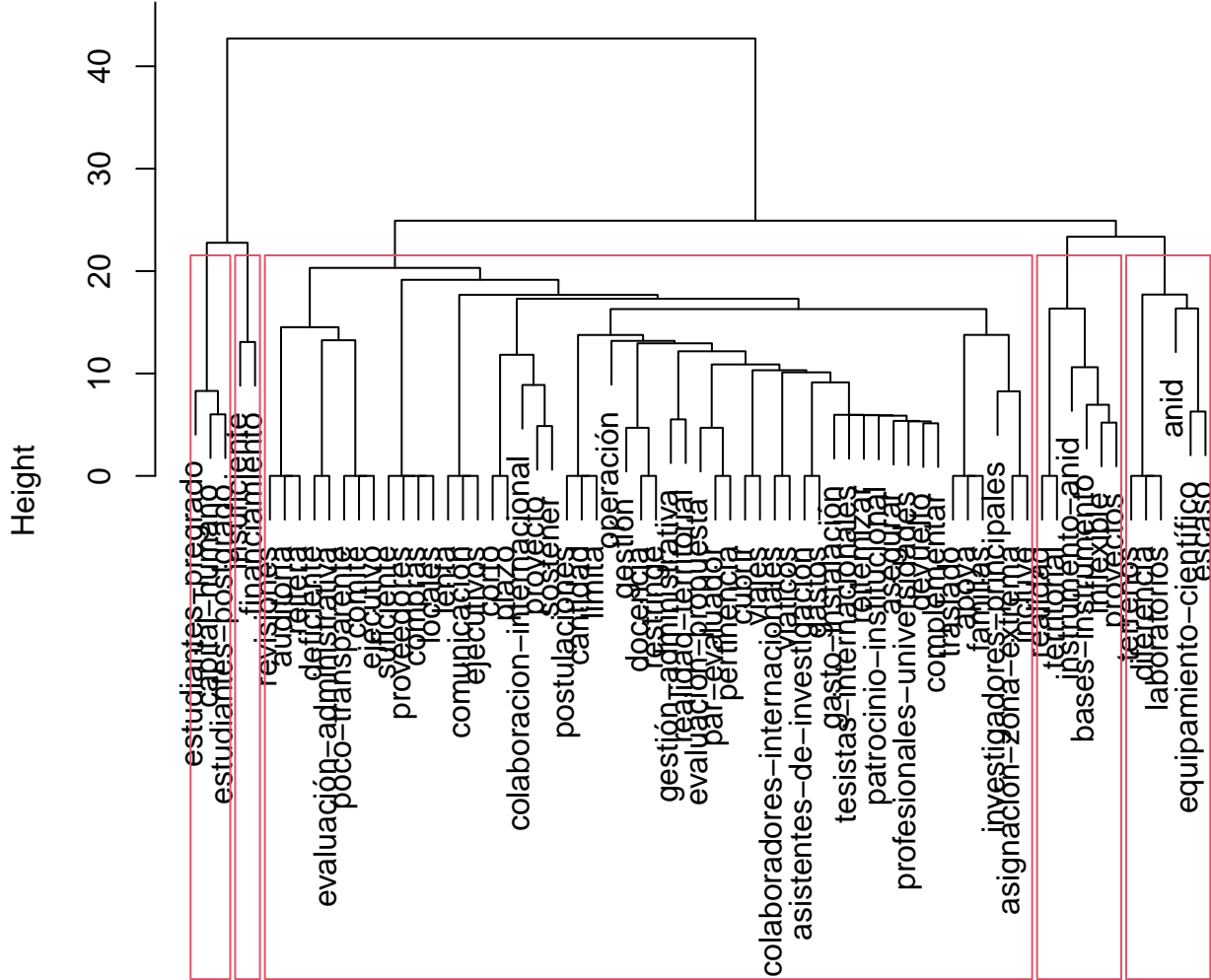


Cluster Dendrogram



dist(scale(m))
hclust (*, "ward.D")