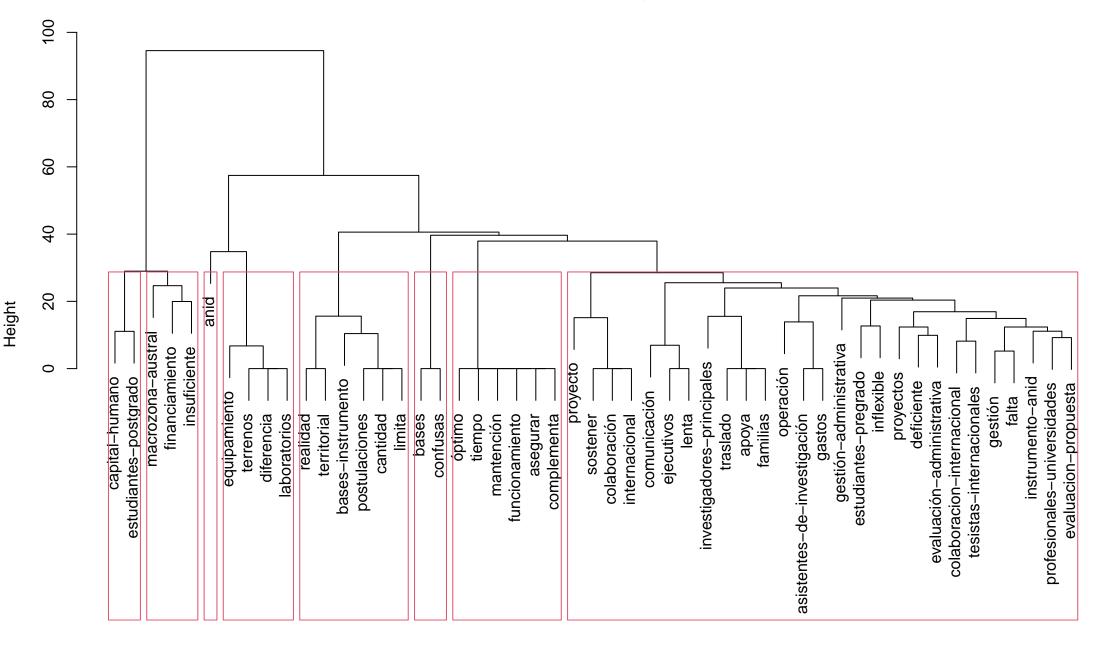
Cluster Dendrogram



dist(scale(m)) hclust (*, "ward.D")