Cluster Dendrogram

Height
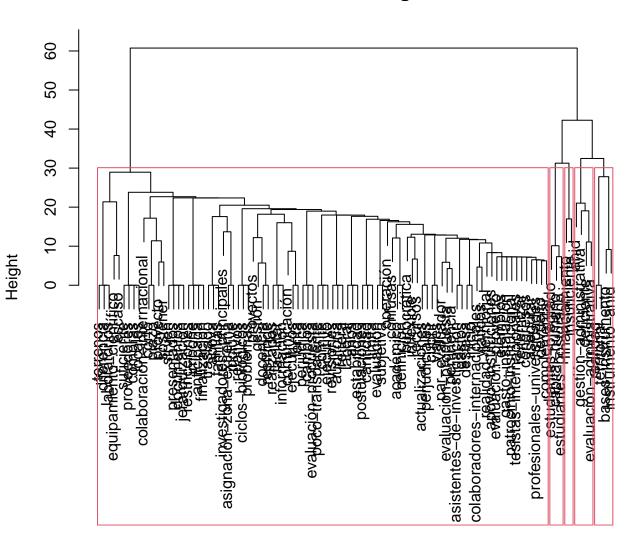
dist(scale(m))
hclust (*, "ward.D")