

Customer

Bridge Constructors Europe Ltd.

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Manufacturer

ACME Metal Works GmbH

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Certificate Receiver

Civil Infrastructure Authority

Government Building 789 Administration Wing 1000 Brussels

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Digital Material Passport

ID DMP-METAL-007 Version 1.0.0

Issue Date 2025-05-20 Certificate Type EN 10204 3.1

Business Transaction

Order Delivery

 Order ID
 PO-98765
 Delivery ID
 DN-12345

Position 5 Position 1

Date 2025-04-20 Date 2025-05-19

Quantity 20000 kg Quantity 20000 kg

Product Information

Product Name Structural Steel S420N Plate

Batch ID H-45678-01

Surface Condition Shot blasted and primed

Production Date 2025-05-18

Country of Origin DE

Product Norms

Designation EN 10025-3 (2019)

Grade S420N

Designation EN 1090-2 (2018)

Grade EXC3

Material Designations

System EN

Designation 1.8902

Product Shape

Form Plate
Length 12000 mm
Width 2500 mm

Thickness 25 mm

Chemical Analysis

Heat NumberH-45678Melting ProcessEAF+LF+VD

1/3

Casting Date2025-05-17Casting MethodContinuousCastingSample LocationLadle

Elements

Symbol	С	Mn	Si	P	S	Nb	V	Ti	CEV
Unit	%	%	%	%	%	%	%	%	%
Min	-	1.0	-	-	-	-	-	-	-
Max	0.22	1.7	0.6	0.025	0.02	0.05	0.05	0.03	0.48
Actual	0.16	1.38	0.32	0.016	0.008	0.022	0.034	0.009	0.4

Formula Definitions

CEV = C+Mn/6+(Cr+Mo+V)/5+(Ni+Cu)/15: 0.4 %

Mechanical Properties

Property	Symbol	Actual	Minimum	Maximum	Method	Statu	
Tensile Strength 3 specimens tested at 20°C, transverse to rolling direction		ection			EN ISO 6892-1	✓	
Individual Values			#1	#2	#3		
Value [MPa]			548	550	552		
Statistics Mean		Mean		Min/Max	Std Dev		
		550.0		548 / 552			
Yield Strength 3 specimens tested at 20°C, transverse to rolling direction		ection			EN ISO 6892-1	✓	
Individual Values			#1	#2	#3		
Value [MPa]			438	440	442		
Statistics Mean		Mean		Min/Max	Std Dev	Std Dev	
		440.0		438 / 442			
	5#S ₀ , transver	se to rolling direction			EN ISO 6892-1	√	
	5#S _o , transver	se to rolling direction	#1	#2		√	
3 specimens tested, gauge length 5.6	5#S _o , transver	se to rolling direction	#1 20.5	#2 21.0	#3	✓	
S specimens tested, gauge length 5.6 Individual Values	5#S ₀ , transver	se to rolling direction Mean			#3	✓	
3 specimens tested, gauge length 5.6 Individual Values Value [%]	5#S ₀ , transver			21.0	#3 O 21.5	✓	
Value [%]	ergy	Mean 21.0		21.0 Min/Max	#3 O 21.5	✓	
Individual Values Value [%] Statistics Charpy V-notch Impact Ene	ergy	Mean 21.0		21.0 Min/Max	#3 21.5 Std Dev		
Individual Values Value [%] Statistics Charpy V-notch Impact Ends specimens tested at -20°C, transver	ergy	Mean 21.0	20.5	21.0 Min/Max 20.5 / 21.5	#3 21.5 Std Dev EN ISO 148-1 #3		
Individual Values Value [%] Statistics Charpy V-notch Impact Ends specimens tested at -20°C, transver	ergy	Mean 21.0	20.5	21.0 Min/Max 20.5 / 21.5	#3 21.5 Std Dev EN ISO 148-1 #3		

Supplementary Tests

Property	Actual	Target/Min	Maximum	Method	Status
Ultrasonic Testing Class S2E2	Yes No recordable indications exceeding acceptance criteria	-	-	EN 10160	√
Through-thickness Properties	Z25	-	-	EN 10164	\checkmark
Weldability	Yes Satisfactory welding properties	-	-	Internal Method based on - EN ISO 15614-1	\checkmark

Validation

We hereby certify that the material described above has been manufactured and tested in accordance with the requirements of EN 10025-3:2019 and EN 10204:2004 type 3.1. The product complies with the Construction Products Regulation (EU) No 305/2011 and is suitable for use in structural applications according to EN 1090-2:2018, up to and including Execution Class EXC3.

Validated By

Name	Title	Department	Date
John Smith	Quality Manager	Quality Assurance	2025-05-20
JOHN SMITH JOHN S	Quality Manager	Quality Assurance	2025-05-20

Data schema maintained by Material Identity.

https://schemas.materialidentity.org/metals-schemas/v0.1.0/schema.json