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Digital Material Passport

ID	DMP-2024-ARR-001	Version	0.1.0
Issue Date	2024-12-15	Certificate Type	EN 10204 3.1

Business Transaction

Order		Delivery	
Order ID	PO-2024-7890	Delivery ID	DN-2024-3456
Quantity		Quantity	500 kg

Product Information

Product Name	Hardenability Test Steel
Batch ID	HTB-2024-045

Product Shape

Form	RoundBar
Length	1000 mm
Diameter	100 mm

Chemical Analysis

Heat Number	H-2024-078
Sample Location	Ladle

Elements

Symbol	C	Mn	Si	P	S	Cr	Ni
Unit	%	%	%	%	%	%	%
Min	0.42	0.5	-	-	-	-	-
Max	0.5	0.8	0.4	0.03	0.025	0.25	0.25
Actual	0.45	0.65	0.25	0.015	0.008	0.12	0.08

Mechanical Properties

Property	Symbol	Actual	Minimum	Maximum	Method	Status				
Jominy Hardenability Test					ISO 377	✓				
Distance from - quenched end (mm)	1.5	3	5	7	9	11	15	20	25	30
Value [HRC]	45	43	40	36	33	31	27	25	28	27
Min	42	39	35	32	29	26	22	20	-	-
Max	47	46	44	41	39	37	33	31	<= 30	<= 29
Status	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass

Coating Thickness Profile					ISO 2178	✓
Position along length (mm)	0		50		100	
Value [µm]	125		115		108	
Min	>= 120		>= 110		>= 100	
Max	<= 130		<= 125		<= 120	
Status	Pass		Pass		Pass	

Validation

We hereby certify that the material described above has been manufactured and tested in accordance with EN 10083-1 and ISO 377. All hardenability requirements have been met.

Validated By

Name	Title	Department	Date
Dr. Maria Schmidt	Metallurgical Engineer	Quality Control Laboratory	2024-12-15