



Manufacturer
ACME Metal Works GmbH
Industrial Park 123
52066 Aachen
DE
quality@acme-metal.example.com

Customer
Advanced Nuclear Systems Ltd.
Energy Square 456
Abingdon
OX14 3DB
GB
procurement@advnuclear.example.com

Digital Material Passport

ID	DMP-METAL-004	Version	1.0.0
Issue Date	2025-05-16	Certificate Type	EN 10204 3.1

Business Transaction

Order		Delivery	
Order ID	PO-56789	Delivery ID	DN-12345
Position	2	Position	1
Date	2025-04-10	Date	2025-05-15
Quantity	200 kg	Quantity	200 kg

Product Information

Product Name	Stainless Steel 316L
Batch ID	H-87654-01
Surface Condition	2B
Production Date	2025-05-14
Country of Origin	DE

Product Norms

Designation	ASTM A240 (2023)
Grade	316L

Material Designations

System	UNS EN
Designation	S31603 1.4404

Product Shape

Form	Plate
Length	2000 mm
Width	1000 mm
Thickness	10 mm

Delivery Conditions

Coloring

Method	Other
Color	Natural
Coverage	Full

Purpose	Protection
Stamping	
Location	Corner
Content	316L
Depth	Medium
Legibility	Good

Chemical Analysis

Heat Number	H-87654
Melting Process	EAF+AOD+LF
Casting Date	2025-05-13
Casting Method	ContinuousCasting
Sample Location	Ladle

Elements

Symbol	C	Cr	Ni	Mo	Mn	Si	P	S	N
Unit	%	%	%	%	%	%	%	%	%
Min	-	16.0	10.0	2.0	-	-	-	-	-
Max	0.03	18.0	14.0	3.0	2.0	0.75	0.045	0.03	0.1
Actual	0.018	17.2	10.5	2.15	1.4	0.38	0.025	0.002	0.052

Mechanical Properties

Property	Symbol	Actual	Minimum	Maximum	Method	Status
Tensile Strength					ASTM E8	✓
3 specimens tested						

Individual Values	#1	#2	#3
Value [MPa]	578	580	582

Statistics	Mean	Min/Max	Std Dev
	580.0	578 / 582	

0.2% Yield Strength	ASTM E8	✓
3 specimens tested		

Individual Values	#1	#2	#3
Value [MPa]	238	240	242

Statistics	Mean	Min/Max	Std Dev
ASTM E8 statistical analysis	240.0	238 / 242	2.0 (Sample)

Elongation	ASTM E8	✓
3 specimens tested		

Individual Values	#1	#2	#3
Value [%]	51	52	53

Statistics	Mean	Min/Max	Std Dev
	52.0	51 / 53	

Supplementary Tests

Property	Actual	Target/Min	Maximum	Method	Status
Intergranular Corrosion - Resistance	Yes No evidence of intergranular attack	-	-	ASTM A262 Practice E	✓
Pitting Corrosion Resistance 72 hours at 22°C in 6% FeCl ₃	1.2 g/m ²	-	4.0	ASTM G48 Method A	✓
Crevice Corrosion Resistance 72 hours in 3.5% NaCl solution	Yes No visible crevice corrosion	-	-	ASTM G78	✓
Stress Corrosion Cracking - Resistance Boiling 42% MgCl ₂ solution, 100 hours	Yes No cracking observed	-	-	ASTM G36	✓
Ferrite Content	2.5 %	-	5.0	ASTM A800	✓
Grain Size	7 ASTM No.	5	-	ASTM E112	✓
Inclusion Rating Worst field rating	A1, B1, C1, D1	-	A2, B2, C2, D2	ASTM E45 Method A	✓
Ultrasonic Examination	Yes No recordable indications	-	-	ASTM A388	✓
Liquid Penetrant Examination	Yes No relevant indications	-	-	ASTM E165	✓
Weldability Test	0.4 mm	-	1.0	Varestraint Test	✓
Surface Finish	25 µin Ra	-	32	ASME BPE SF1	✓
PREN (Pitting Resistance - Equivalent Number) Calculated using formula: %Cr + 3.3 × %Mo + 16 × %N	25.8	24.0	-		✓
Dimensional Tolerance	-0.3 - 0.2 mm	-0.4 - 0.4	-	ASTM A480	✓
Flatness	4 mm/m	-	9	ASTM A480	✓
PMI (Positive Material - Identification)	Yes Material confirmed as 316L stainless steel	-	-	XRF Analysis	✓

Validation

We hereby certify that the material described above has been manufactured and tested in accordance with ASTM A240/A240M and meets all specified requirements. This material is suitable for nuclear applications in accordance with RCC-M code.

Validated By

Name	Title	Department	Date
Thomas Wagner	Metallurgist	Quality Assurance	2025-05-16
Anna Schmidt	Quality Manager	Quality Assurance	2025-05-16