

Customer

Precision Aerospace Inc.

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Manufacturer

**ACME Metal Works GmbH** 

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DN-89012

### **Digital Material Passport**

ID DMP-METAL-003 Version 1.0.0

Issue Date 2025-05-15 Certificate Type EN 10204 3.1

**Business Transaction** 

 Order
 Delivery

 Order ID
 PO-34567
 Delivery ID

Position 3 Position 1

Date 2025-04-25 Date 2025-05-14

Quantity 500 kg Quantity 500 kg

**Product Information** 

Product Name Aluminum Alloy 7075-T6

Batch ID H-43210-01

Heat Treatment Solution treated and artificially aged (T6)

Surface Condition Rolled
Production Date 2025-05-12

Country of Origin DE

**Product Norms** 

Designation AMS 4045 (2023)

**Material Designations** 

System AA UNS

Designation 7075-T6 A97075

**Product Shape** 

Form Plate
Length 2000 mm
Width 1000 mm
Thickness 10 mm

**Chemical Analysis** 

Heat NumberH-43210Melting ProcessVAR

Casting Date 2025-05-10
Casting Method VacuumCasting

Sample Location Ladle

#### Elements

| Symbol | Al   | Zn  | Mg  | Cu  | Cr   | F1   |
|--------|------|-----|-----|-----|------|------|
| Unit   | %    | %   | %   | %   | %    |      |
| Min    | -    | 5.1 | 2.1 | 1.2 | 0.18 | 0.18 |
| Max    | -    | 6.1 | 2.9 | 2.0 | 0.28 | 0.28 |
| Actual | 89.7 | 5.6 | 2.4 | 1.5 | 0.22 | 0.22 |

### **Formula Definitions**

F1 = C + Mn/6 + (Cr + Mo + V)/5 + (Ni + Cu)/15: 0.22

# **Mechanical Properties**

| Property                | Symbol | Actual | Minimum | Maximum     | Method |                 | Status       |
|-------------------------|--------|--------|---------|-------------|--------|-----------------|--------------|
| Tensile Strength        |        |        |         |             | ASTM E | 8               | ✓            |
| Individual Values       |        |        | #1      | #2          |        | #3              |              |
| Value [MPa]             |        |        | 570 572 |             | 574    |                 |              |
| Statistics              |        | Mean   |         | Min/Max     |        | Std Dev         |              |
| ASTM E8 statistical and | alysis | 572.0  |         | 570 / 574   |        | 2.0<br>(Sample) |              |
| 0.2% Yield Strength     |        |        |         |             | ASTM E | 8               | $\checkmark$ |
| Individual Values       |        |        | #1      | #2          |        | #3              |              |
| Value [MPa]             |        |        | 503     | 505         |        | 507             |              |
| Statistics              |        | Mean   |         | Min/Max     |        | Std Dev         |              |
| ASTM E8 statistical and | alysis | 505.0  |         | 503 / 507   |        | 2.0<br>(Sample) |              |
| Elongation              |        |        |         |             | ASTM E | 8               | $\checkmark$ |
| Individual Values       |        |        | #1      | #1 #2       |        | #3              |              |
| Value [%]               |        |        | 10.8    | 11.2        |        | 11.0            |              |
| Statistics              |        | Mean   |         | Min/Max     |        | Std Dev         |              |
|                         |        | 11.0   |         | 10.8 / 11.2 |        |                 |              |

# **Physical Properties**

| Property                              | Symbol    | Actual                   | Target/Min | Maximum | Method     | Status       |
|---------------------------------------|-----------|--------------------------|------------|---------|------------|--------------|
| Density                               | ρ         | 2.81 g/cm³               | 2.81       | -       | ASTM B311  | <b>√</b>     |
| Coefficient of Thermal -<br>Expansion | α         | 23.4 10 <sup>-6</sup> /K | 23.5       | -       | ASTM E228  | <b>√</b>     |
| Thermal Conductivity                  | λ         | 130 W/(m·K)              | 120        | -       | ASTM E1461 | $\checkmark$ |
| Specific Heat Capacity                | ср        | 862 J/(kg·K)             | 860        | -       | ASTM E1269 | $\checkmark$ |
| Electrical Resistivity                | $ ho_{e}$ | 0.0538 μΩ·m              | -          | 0.055   | ASTM B193  | $\checkmark$ |
| Poisson's Ratio                       | ν         | 0.33                     | 0.33       | -       | ASTM E132  | $\checkmark$ |
| Melting Range                         | Tm        | 477 - 635 °C             | 475 - 635  | -       | ASTM E1142 | $\checkmark$ |
| Relative Magnetic -<br>Permeability   | μr        | 1.00002                  | -          | 1.0001  | ASTM A342  | ✓            |
| Surface Roughness                     | Ra        | 0.8 μm                   | -          | 1.6     | ISO 4287   | $\checkmark$ |
| Emissivity                            | ε         | 0.09                     | -          | 0.11    | ASTM E408  | $\checkmark$ |
| Surface Tension                       | γ         | 0.875 N/m                | 0.87       | -       | ASTM D971  | $\checkmark$ |
| Diffusion Coefficient                 | D         | 2.3E-9 m <sup>2</sup> /s | 2.2E-9     | -       | ASTM E1559 | <b>✓</b>     |

We hereby certify that the material described above has been manufactured and tested in accordance with AMS 4045 and the specified test methods. All results are within the specified limits.

### Validated By

NameTitleDepartmentDateElsa MüllerMaterials EngineerQuality Assurance2025-05-15

Data schema maintained by Material Identity.

https://schemas.materialidentity.org/metals-schemas/v0.1.0/schema.json