

**Manufacturer**  
**Advanced Steel Technologies GmbH**  
Industriestraße 15  
52070 Aachen  
DE  
[quality@advanced-steel.de](mailto:quality@advanced-steel.de)

**Customer**

**Precision Engineering Ltd.**

Manufacturing Park 42  
Birmingham  
B1 1AA  
GB  
[procurement@precision-eng.co.uk](mailto:procurement@precision-eng.co.uk)

**Digital Material Passport**

<i>ID</i>	DMP-2024-ARR-001	<i>Version</i>	0.1.0
<i>Issue Date</i>	2024-12-15	<i>Certificate Type</i>	EN 10204 3.1

**Business Transaction**

<b>Order</b>		<b>Delivery</b>	
<i>Order ID</i>	PO-2024-7890	<i>Delivery ID</i>	DN-2024-3456
<i>Quantity</i>		<i>Quantity</i>	500 kg

**Product Information**

<i>Product Name</i>	Hardenability Test Steel
<i>Batch ID</i>	HTB-2024-045

**Product Shape**

<i>Form</i>	RoundBar
<i>Length</i>	1000 mm
<i>Diameter</i>	100 mm

**Chemical Analysis**

<i>Heat Number</i>	H-2024-078
<i>Sample Location</i>	Ladle

**Elements**

Symbol	C	Mn	Si	P	S	Cr	Ni
<i>Unit</i>	%	%	%	%	%	%	%
<i>Min</i>	0.42	0.5	-	-	-	-	-
<i>Max</i>	0.5	0.8	0.4	0.03	0.025	0.25	0.25
<i>Actual</i>	0.45	0.65	0.25	0.015	0.008	0.12	0.08

## Mechanical Properties

Property	Symbol	Actual		Minimum		Maximum		Method		Status	
<b>Jominy Hardenability Test</b> Quenched from 850°C									ISO 377	✓	
Distance from - quenched end (mm)	1.5	3	5	7	9	11	15	20	25	30	
Value [HRC]	45	43	40	36	33	31	27	25	28	27	
Min	42	39	35	32	29	26	22	20	-	-	
Max	47	46	44	41	39	37	33	31	<=30	<=29	
Status	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	
<b>Coating Thickness Profile</b> Magnetic induction method									ISO 2178	✓	
Position along length (mm)			0		50		100				
Value [µm]			125		115		108				
Min			>=120		>=110		>=100				
Max			<=130		<=125		<=120				
Status			Pass		Pass		Pass				

## Validation

We hereby certify that the material described above has been manufactured and tested in accordance with EN 10083-1 and ISO 377. All hardenability requirements have been met.

### Validated By

Name	Title	Department	Date
Dr. Maria Schmidt	Metallurgical Engineer	Quality Control Laboratory	2024-12-15

Data schema maintained by [Material Identity](#).

<https://schemas.materialidentity.org/metals-schemas/v0.1.1/schema.json>