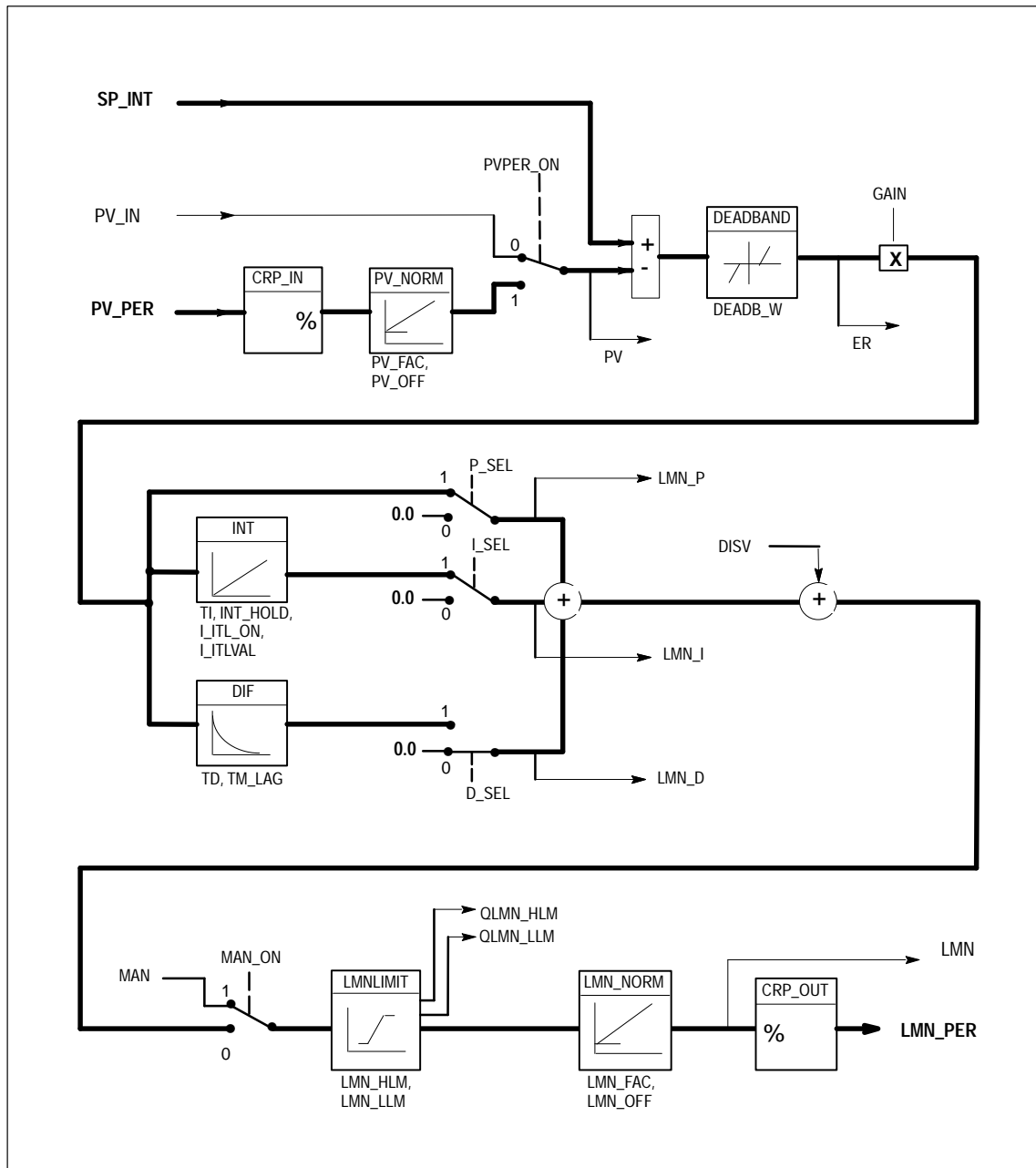**Block Diagram**

Figure 3-1   Block Diagram of CONT_C

Input Parameters　　Table 3-1 contains the description of the input parameters for FB41 "CONT_C".

Table 3-1　　Input Parameters (INPUT) for FB 41 "CONT_C"

Parameter	Data Type	Range of Values	Default	Description
COM_RST	BOOL		FALSE	COMPLETE RESTART The block has a complete restart routine that is processed when the input "complete restart" is set.
MAN_ON	BOOL		TRUE	MANUAL VALUE ON If the input "manual value on" is set, the control loop is interrupted. A manual value is set as the manipulated value.
PVPER_ON	BOOL		FALSE	PROCESS VARIABLE PERIPHERAL ON If the process variable is read from the I/Os, the input PV_PER must be connected to the I/Os and the input "process variable peripheral on" must be set.
P_SEL	BOOL		TRUE	PROPORTIONAL ACTION ON The PID actions can be activated or deactivated individually in the PID algorithm. The P action is on when the input "proportional action on" is set.
I_SEL	BOOL		TRUE	INTEGRAL ACTION ON The PID actions can be activated or deactivated individually in the PID algorithm. The I action is on when the input "integral action on" is set.
INT_HOLD	BOOL		FALSE	INTEGRAL ACTION HOLD The output of the integrator can be "frozen" by setting the input "integral action hold".
I_ITL_ON	BOOL		FALSE	INITIALIZATION OF THE INTEGRAL ACTION The output of the integrator can be connected to the input I_ITL_VAL by setting the input "initialization of the integral action on".
D_SEL	BOOL		FALSE	DERIVATIVE ACTION ON The PID actions can be activated or deactivated individually in the PID algorithm. The D action is on when the input "derivative action on" is set.
CYCLE	TIME	>= 1ms	T#1s	SAMPLING TIME The time between the block calls must be constant. The "sampling time" input specifies the time between block calls.
SP_INT	REAL	-100.0...100.0 (%) or phys. value 1)	0.0	INTERNAL SETPOINT The "internal setpoint" input is used to specify a setpoint.
PV_IN	REAL	-100.0...100.0 (%) or phys. value 1)	0.0	PROCESS VARIABLE IN An initialization value can be set at the "process variable in" input or an external process variable in floating point format can be connected.
PV_PER	WORD		W#16#0000	PROCESS VARIABLE PERIPHERAL The process variable in the I/O format is connected to the controller at the "process variable peripheral" input.

Table 3-1   Input Parameters (INPUT) for FB 41 "CONT_C", continued

Parameter	Data Type	Range of Values	Default	Description
MAN	REAL	-100.0...100.0 (%) or phys. value 2)	0.0	MANUAL VALUE The "manual value" input is used to set a manual value using the operator interface functions.
GAIN	REAL		2.0	PROPORTIONAL GAIN The "proportional value" input specifies the controller gain.
TI	TIME	>= CYCLE	T#20s	RESET TIME The "reset time" input determines the time response of the integrator.
TD	TIME	>= CYCLE	T#10s	DERIVATIVE TIME The "derivative time" input determines the time response of the derivative unit.
TM_LAG	TIME	>= CYCLE/2	T#2s	TIME LAG OF THE DERIVATIVE ACTION The algorithm of the D action includes a time lag that can be assigned at the "time lag of the derivative action" input.
DEADB_W	REAL	>= 0.0 (%) or phys. value 1)	0.0	DEAD BAND WIDTH A dead band is applied to the error. The "dead band width" input determines the size of the dead band.
LMN_HLM	REAL	LMN_LLM ...100.0 (%) or phys. value 2)	100.0	MANIPULATED VALUE HIGH LIMIT The manipulated value is always limited by an upper and lower limit. The "manipulated value high limit"input specifies the upper limit.
LMN_LLM	REAL	-100.0... LMN_HLM (%) or phys. value 2)	0.0	MANIPULATED VALUE LOW LIMIT The manipulated value is always limited by an upper and lower limit. The "manipulated value low limit"input specifies the lower limit.
PV_FAC	REAL		1.0	PROCESS VARIABLE FACTOR The "process variable factor" input is multiplied by the process variable. The input is used to adapt the process variable range.
PV_OFF	REAL		0.0	PROCESS VARIABLE OFFSET The "process variable offset" input is added to the process variable. The input is used to adapt the process variable range.
LMN_FAC	REAL		1.0	MANIPULATED VALUE FACTOR The "manipulated value factor" input is multiplied by the manipulated value. The input is used to adapt the manipulated value range.
LMN_OFF	REAL		0.0	MANIPULATED VALUE OFFSET The "manipulated value offset" is added to the manipulated value. The input is used to adapt the manipulated value range.

Table 3-1   Input Parameters (INPUT) for FB 41 "CONT_C", continued

Parameter	Data Type	Range of Values	Default	Description
I_ITLVAL	REAL	-100.0...100.0 (%) or phys. value 2)	0.0	INITIALIZATION VALUE OF THE INTEGRAL ACTION The output of the integrator can be set at input I_ITL_ON. The initialization value is applied to the input "initialization value of the integral action".
DISV	REAL	-100.0...100.0 (%) or phys. value 2)	0.0	DISTURBANCE VARIABLE For feedforward control, the disturbance variable is connected to input "disturbance variable".

1) Parameters in the setpoint and process variable branches with the same unit
2) Parameters in the manipulated value branch with the same unit

Output Parameters

Table 3-2 contains the description of the output parameters for FB41 "CONT_C".

Table 3-2   Output Parameters (OUTPUT) for FB 41 "CONT_C"

Parameter	Data Type	Range of Values	Default	Description
LMN	REAL		0.0	MANIPULATED VALUE The effective manipulated value is output in floating point format at the "manipulated value" output.
LMN_PER	WORD		W#16#0000	MANIPULATED VALUE PERIPHERAL The manipulated value in the I/O format is connected to the controller at the "manipulated value peripheral" output.
QLMN_HLM	BOOL		FALSE	HIGH LIMIT OF MANIPULATED VALUE REACHED The manipulated value is always limited to an upper and lower limit. The output "high limit of manipulated value reached" indicates that the upper limit has been exceeded.
QLMN_LLM	BOOL		FALSE	LOW LIMIT OF MANIPULATED VALUE REACHED The manipulated value is always limited to an upper and lower limit. The output "low limit of manipulated value reached" indicates that the lower limit has been exceeded.
LMN_P	REAL		0.0	PROPORTIONAL COMPONENT The "proportional component" output contains the proportional component of the manipulated variable.
LMN_I	REAL		0.0	INTEGRAL COMPONENT The "integral component" output contains the integral component of the manipulated value.
LMN_D	REAL		0.0	DERIVATIVE COMPONENT The "derivative component" output contains the derivative component of the manipulated value.

Table 3-2   Output Parameters (OUTPUT) for FB 41 "CONT_C", continued

Parameter	Data Type	Range of Values	Default	Description
PV	REAL		0.0	PROCESS VARIABLE The effective process variable is output at the "process variable" output.
ER	REAL		0.0	ERROR SIGNAL The effective error is output at the "error signal" output.