

increasing nanoparticle concentration up to 2 wt%. This may be due to the hydrophobic character of sulfur nanoparticles. However, as the concentration was increased further up to 3 wt% for ALG/SNP3, the value decreased, which is again attributed to the aggregation effect of nanoparticles (Fig. 1d) in the polymer matrix. Due to the aggregation of the hydrophobic sulfur particles, a specific hydrophobic patch is formed in the film, and a hydrophilic patch is also formed in a portion where sulfur is not present. These hydrophilic areas tend to interact with the water molecules, hence, rendering increased hydrophilicity to the film.

Table 2. Tensile properties, WVP, and WCA of alginate-based nanocomposite films.

Film	Thickness (μm)	TS (MPa)	EB (%)	EM (GPa)	WVP ($\times 10^{-9}$ $\text{g}\cdot\text{m}/\text{m}^2\cdot\text{Pa}^1\cdot\text{s}^1$)	WCA (deg.)
ALG	58.4 ± 0.9^a	58.5 ± 0.8^a	7.5 ± 0.1^a	0.96 ± 0.1^a	1.48 ± 0.18^c	56.1 ± 1.3^a
ALG/SNP1	60.2 ± 1.1^{ab}	60.3 ± 0.9^b	6.9 ± 0.8^a	1.81 ± 0.1^b	0.97 ± 0.10^{ab}	58.9 ± 1.6^{ab}
ALG/SNP2	61.7 ± 0.8^b	65.5 ± 1.5^c	6.1 ± 0.9^a	1.99 ± 0.2^b	0.87 ± 0.09^a	59.2 ± 1.2^b
ALG/SNP3	63.2 ± 1.4^b	63.8 ± 1.2^c	6.8 ± 0.9^a	1.85 ± 0.2^b	1.18 ± 0.11^b	57.6 ± 1.4^{ab}

Each value is the mean of three replicates with the standard deviation. Values in the same column with different letters are significantly different ($p < 0.05$).

3.4 Mechanical properties

The thickness and mechanical properties of neat alginate and alginate nanocomposite films are shown in **Table 2**. The thickness of the nanocomposite films was found to be significantly higher as compared to the neat alginate film, and it increased with increasing concentration of SNPs. However, the difference in thickness of the three nanocomposite films was not found to be