ConveyorBeltSystem / PLC_1 [CPU 1214C DC/DC/DC] / Program blocks

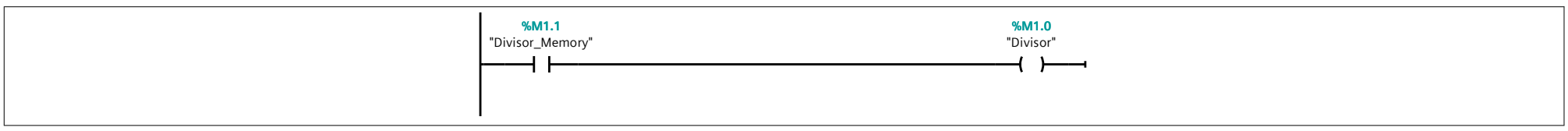
Main [OB1]

Main Properties							
General							
Name	Main	**Number**	1	**Type**	OB	**Language**	LAD
Numbering	Automatic						
Information							
Title	"Main Program Sweep (Cycle)"	**Author**		**Comment**	Układ sekwencyjny 3 taśmociągów	**Family**	
Version	0.1	**User-defined ID**					

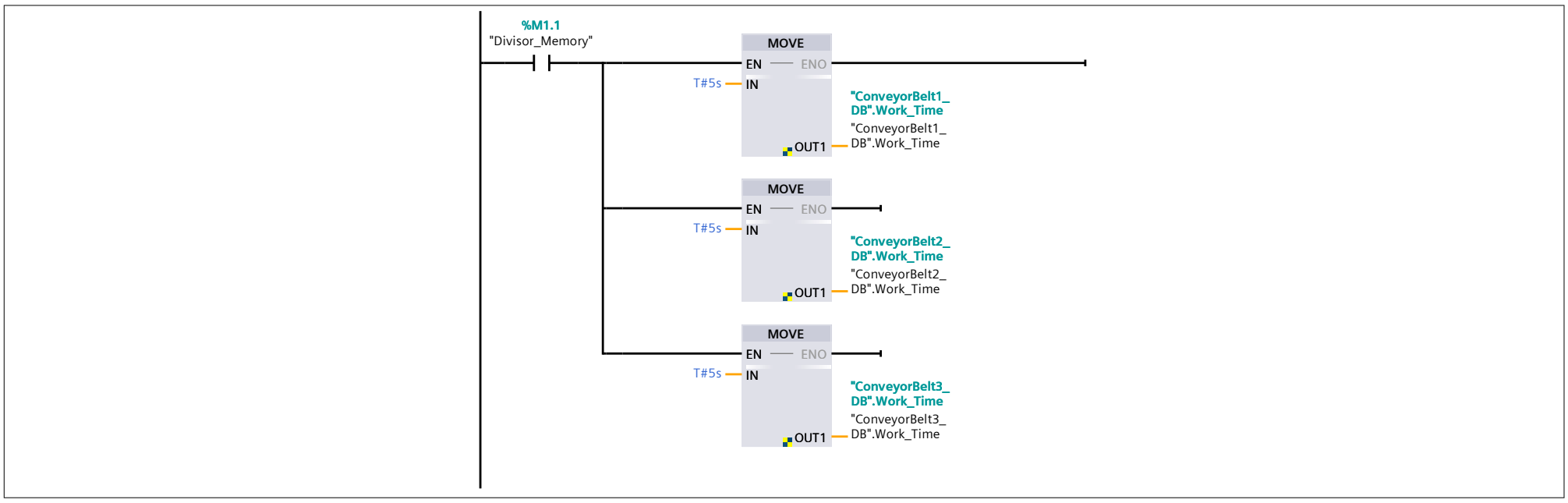
Main			
Name	**Data type**	**Default value**	**Comment**
▼ Input			
Initial_Call	Bool		Initial call of this OB
Remanence	Bool		=True, if remanent data are available
Temp			
Constant			

Network 1: przełącznik binarny: ustawienie prędkości taśmociągu

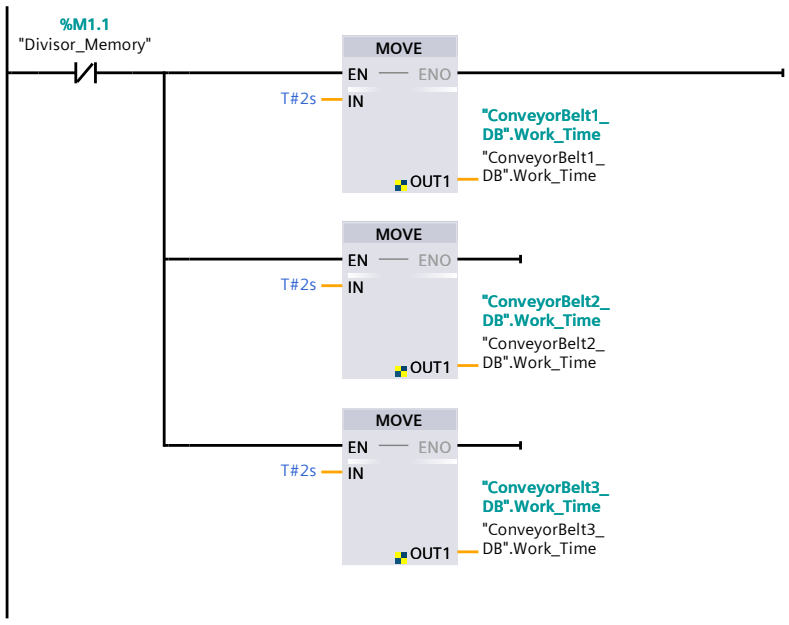
Network 2: przełącznik binarny



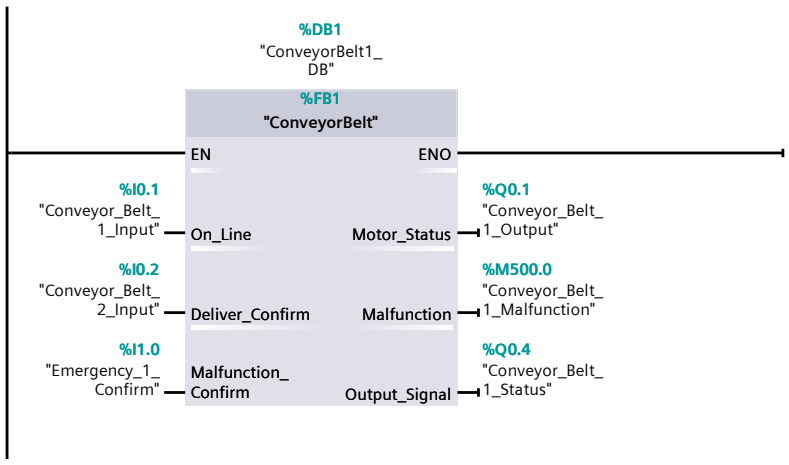
Network 3: przełącznik binarny : "tryb pracy wolnej"



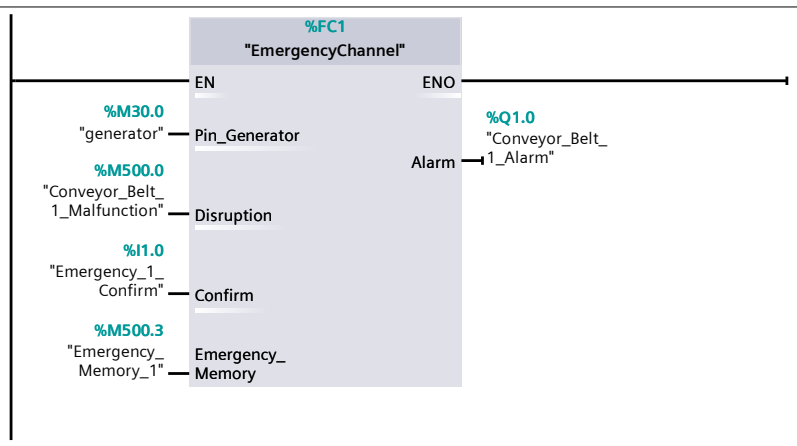
Network 4: przełącznik binarny: "tryb pracy szybkiej"



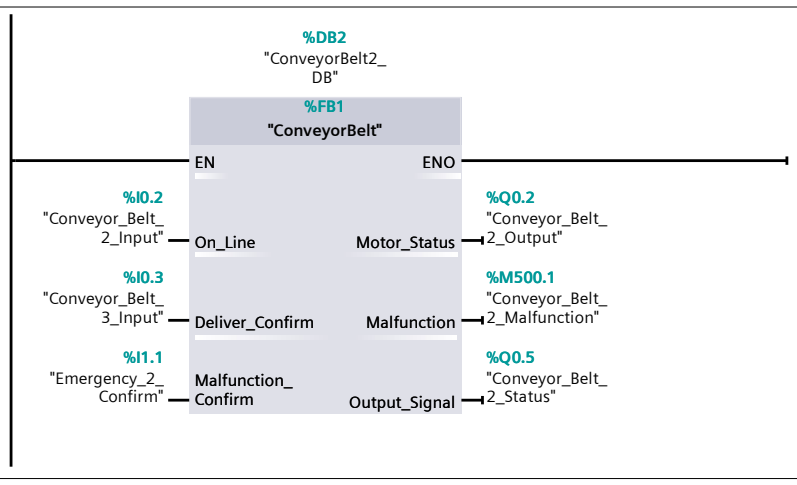
Network 5: Logika taśmociągu #1



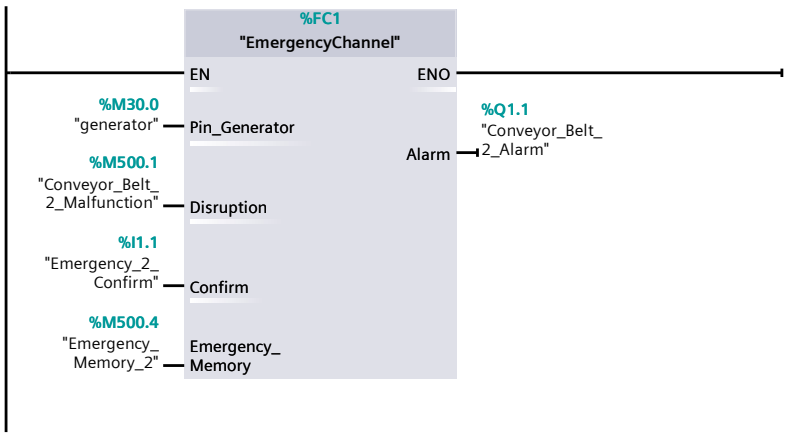
Network 6: Kanał alarmowy dla taśmociągu #1



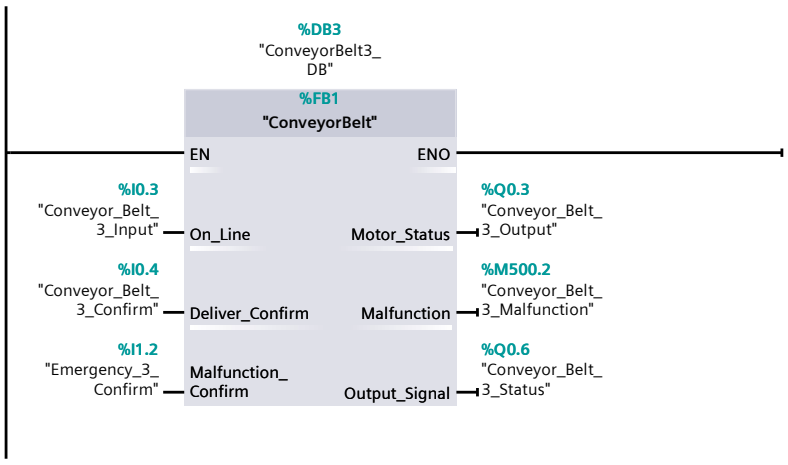
Network 7: Kanał alarmowy dla taśmociągu #2



Network 8: Kanał alarmowy dla taśmociągu #2



Network 9: Logika taśmociągu #3



Network 10: Kanał alarmowy dla taśmociągu #3