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ork 2: przełącznik binarny **MAT.1 **Dolos Mercoy* **MAT.1 **Dolos Mercoy* **Tryb pracy wolnej** **AMT.1 **Tryb pracy wolnej** **T		orzełącznik binarny: ust	awienie p	orędkości ta	rśmociągu				
Separation **Tolicor_Memory** **John Tolicor_Memory** **John Tol									
Population SM1.1 SM1.0 SM1.1 S				"Regulation"	"Divisor"		"Divisor_Memory"		
Vork 2: przełącznik binarny **M**1.0 **Toviosz Memory* **Toviosz M				%M0.6	<i>\</i>		(s)——ı		
york 2: przełącznik binarny				Edge"			"Divisor_Memory"		
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	work 4: p	orzełącznik binarny: "try	/b pracy s	zybkiej"					

Totally Integrated **Automation Portal %M1.1**"Divisor_Memory" MOVE EN - ENO T#2s — IN "ConveyorBelt1_ DB".Work_Time "ConveyorBelt1_ DB".Work_Time MOVE EN — - ENO T#2s — - IN "ConveyorBelt2_ DB".Work_Time "ConveyorBelt2_ DB".Work_Time MOVE EN - ENO T#2s -- IN "ConveyorBelt3_ DB".Work_Time "ConveyorBelt3_
DB".Work_Time Network 5: Logika taśmociągu #1 %DB1 "ConveyorBelt1_ DB" %FB1 "ConveyorBelt" EN ENO **%I0.1** %Q0.1 "Conveyor_Belt_ 1_Input" — On_Line "Conveyor_Belt_ __1_Output" Motor_Status %M500.0 **%I0.2** "Conveyor_Belt_ __1_Malfunction" 2_Input" = Deliver_Confirm Malfunction %I1.0 %Q0.4 "Conveyor_Belt_
Output_Signal —1_Status" "Emergency_1_ Malfuncti Confirm" — Confirm Malfunction_ Network 6: Kanał alarmowy dla taśmociągu #1 %FC1 "EmergencyChannel" %M30.0 %Q1.0 "generator" — Pin_Generator "Conveyor_Belt_ ___1_Alarm" %M500.0 "Conveyor_Belt_ 1_Malfunction" — Disruption %I1.0 "Emergency_1_ Confirm" — Confirm %M500.3 "Emergency_ Memory_1" — Emergency_ Memory Network 7: Logika taśmociągu #2 "ConveyorBelt2_ DB" %FB1 "ConveyorBelt" ENO **%I0.2** "Conveyor_Belt_ —2_Output" "Conveyor_Belt_ 2_Input" — On_Line %10.3 %M500.1 "Conveyor_Belt_ 3_Input" — Deliver_Confirm "Conveyor_Belt_
Malfunction —12_Malfunction" **%I1.1** "Conveyor_Belt_
Output_Signal — 2_Status" "Emergency_2_ Malfunction_ Confirm" — Confirm Network 8: Kanał alarmowy dla taśmociągu #2

