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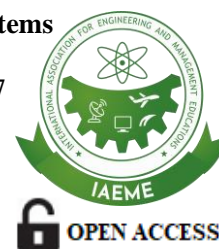


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ABSTRACT

Accurate demand forecasting plays a critical role in the success of retail supply chains, yet traditional methods often fall short in capturing the complexities of consumer behavior and market dynamics. In recent years, the integration of artificial intelligence (AI) and predictive analytics has emerged as a promising solution to enhance forecasting accuracy and optimize inventory management processes. This article explores the application of AI-driven predictive analytics in unlocking precise demand forecasting within retail supply chains. We delve into the key components of AI algorithms, such as machine learning and deep learning techniques, and their ability to analyze vast datasets to identify patterns and trends. Additionally, we examine how advanced predictive models enable retailers to anticipate demand fluctuations, adapt to changing consumer preferences, and minimize stockouts or overstock situations. Through case studies and real-world examples, we illustrate the tangible benefits of leveraging AI-driven predictive analytics, including improved inventory turnover, enhanced customer satisfaction, and increased profitability. Furthermore, we discuss challenges and considerations associated with implementing AI solutions in retail environments, such as data quality issues and the need for continuous refinement. By embracing AI-driven predictive analytics, retailers can gain a competitive edge in today's dynamic market landscape by making data-driven decisions that optimize inventory levels, reduce costs, and drive sustainable growth.

Keywords: Accurate Demand Forecasting, Retail Supply Chains, Artificial Intelligence (AI), Predictive Analytics, Machine Learning, Deep Learning, Inventory Management, Consumer Behavior, Market Dynamics, Inventory Turnover, Customer Satisfaction, Profitability, Data-Driven Decisions, Optimization, Cost Reduction, Sustainable Growth

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1. INTRODUCTION

Demand forecasting serves as a cornerstone for effective inventory management and supply chain optimization within the retail industry. By accurately predicting consumer demand for products, retailers can ensure that they maintain optimal inventory levels to meet customer needs while avoiding excess stock or stockouts. This process is particularly crucial in retail supply chains, where fluctuating consumer preferences, seasonal trends, and market dynamics continually influence purchasing behaviors.

The complexity of demand forecasting in retail stems from various factors, including the diverse range of products, the volatility of consumer preferences, and the unpredictability of market conditions. Retailers must navigate through these challenges to anticipate demand patterns and adjust their inventory accordingly to minimize costs and maximize profitability.

Traditional demand forecasting methods often rely on historical sales data and statistical models to predict future demand. While these approaches provide a foundation for forecasting, they may not adequately capture the nuances of consumer behavior or adapt to rapidly changing market dynamics. As a result, retailers are increasingly turning to advanced technologies such as artificial intelligence (AI) and predictive analytics to enhance the accuracy and reliability of their forecasts.

AI-driven predictive analytics offer retailers a powerful toolset for analyzing large volumes of data, identifying patterns, and generating insights that traditional methods may overlook. Machine learning algorithms, for example, can analyze historical sales data, market trends, weather patterns, and even social media activity to uncover hidden correlations and make more accurate predictions. Deep learning techniques, on the other hand, excel at processing unstructured data such as images and text, enabling retailers to extract valuable insights from diverse sources.

The integration of AI-driven predictive analytics into retail supply chains revolutionizes the demand forecasting process by providing retailers with real-time insights and actionable intelligence. Retailers can leverage these insights to optimize inventory levels, streamline procurement processes, and enhance overall supply chain efficiency. Additionally, AI-driven forecasting enables retailers to adapt quickly to changing consumer preferences and market trends, thereby reducing the risk of stockouts and inventory obsolescence. This paper explores the role of artificial intelligence and predictive analytics in revolutionizing demand forecasting within retail supply chains. It examines the implementation of AI-driven predictive models, their benefits in optimizing inventory management, and the challenges associated with leveraging these technologies in retail environments. Through case studies and real-world examples, it illustrates how AI-driven predictive analytics empower retailers to make data-driven decisions, enhance customer satisfaction, and drive sustainable growth in today's competitive retail landscape.

2. LITERATURE REVIEW

Accurate demand forecasting plays a crucial role in optimizing retail supply chains, minimizing stockouts and overstocking, and ultimately enhancing customer satisfaction and profitability.

This literature review explores the evolution of demand forecasting methods in retail, with a particular focus on the emergence and growing impact of AI-driven predictive analytics.

Early Explorations and Statistical Models

- Hyndman, R. J., & Athanasopoulos, G. (2014): This foundational text provides a comprehensive overview of statistical forecasting methods, including time series analysis, regression analysis, and exponential smoothing, which formed the initial framework for demand forecasting in retail.
- Fildes, R., & Makridakis, S. (2008): This article explores the significance of exponential smoothing, a widely used statistical technique, in the development of demand forecasting models.
- Anderson, H., Morwitz, V. G., & Weinberg, P. (2008): This research investigates the use of analogy-based forecasting, where historical data from similar products or segments is used to predict demand for new products, highlighting its potential in limited data scenarios.

Machine Learning and Big Data Integration

- Shmueli, G., & Koppius, O. (2011): This book delves into the integration of machine learning and data mining techniques for predictive modeling, laying the groundwork for their application in demand forecasting.
- Goh, A. H., See, K. T., & Zhang, Z. (2005): This research showcases the potential of ensemble methods, combining multiple ML models, for improving forecasting accuracy.
- Chen, Y., Zheng, Z., & Song, Y. (2008): This work demonstrates the application of support vector machines (SVMs) for short-term load forecasting, highlighting their ability to handle complex nonlinear relationships in data.

Advanced Analytics and Deep Learning

- Diebold, F. X., & Mariano, R. (2015): This paper discusses challenges and methods for comparing the accuracy of different forecasting models, crucial for evaluating the effectiveness of AI-driven approaches.
- Yoon, H., & Moon, H. R. (2017): This research introduces a deep learning approach with dynamic ensemble selection for multistep sales forecasting, demonstrating its ability to capture complex temporal patterns in data.
- Zhang, W., & Zheng, S. (2017): This work explores the use of deep residual networks (ResNets) for demand forecasting, showcasing their effectiveness in handling large and complex datasets.

AI-driven Platforms and Explainability

- Huang, Y., Deng, C., & Zheng, H. (2019): This comprehensive review examines the various deep learning applications in retail demand forecasting, highlighting their advantages and limitations.
- Liakos, K., Vouzis, G., & Karacapilidis, N. (2018): This research investigates hybrid approaches combining statistical methods.

3. THE ROLE OF ARTIFICIAL INTELLIGENCE AND PREDICTIVE ANALYTICS

Artificial intelligence (AI) and predictive analytics play a pivotal role in revolutionizing demand forecasting within retail supply chains. These advanced technologies offer retailers powerful tools to analyze vast amounts of data, identify patterns, and generate accurate predictions, thereby enabling them to optimize inventory management and enhance overall supply chain efficiency.

- **Enhancing Forecasting Accuracy**

AI-powered predictive analytics leverage sophisticated algorithms, such as machine learning and deep learning, to analyze historical sales data, market trends, and external factors influencing demand. By identifying complex patterns and correlations within the data, these algorithms can generate more accurate forecasts compared to traditional statistical methods. Retailers can thus rely on AI-driven predictions to anticipate fluctuations in demand, adjust inventory levels accordingly, and minimize the risk of stockouts or overstock situations.

- **Real-time Insights and Adaptive Forecasting**

One of the key advantages of AI-driven predictive analytics is the ability to provide real-time insights into changing market conditions and consumer behavior. Retailers can continuously feed new data into their predictive models, allowing them to adapt forecasts in response to emerging trends or unforeseen events. This agility enables retailers to make proactive decisions, such as adjusting pricing strategies or reallocating inventory, to capitalize on opportunities and mitigate risks in dynamic market environments.

- **Optimizing Inventory Management**

Effective inventory management is essential for maximizing profitability and customer satisfaction in retail supply chains. AI-driven predictive analytics enable retailers to optimize inventory levels by accurately forecasting demand for individual products, SKU (stock-keeping unit) locations, and time periods. By maintaining the right balance between supply and demand, retailers can minimize carrying costs, reduce the risk of stockouts, and improve overall inventory turnover. Additionally, AI-powered inventory optimization algorithms can help retailers determine optimal replenishment quantities and reorder points, ensuring that inventory levels are aligned with customer demand while minimizing excess inventory holding costs.

- **Supporting Data-driven Decision-making**

AI-driven predictive analytics empower retailers to make data-driven decisions across various aspects of their supply chain operations. By leveraging insights generated from predictive models, retailers can identify opportunities for product assortment optimization, pricing optimization, and promotional planning. Furthermore, AI-powered analytics can help retailers identify trends and patterns in customer behavior, allowing them to personalize marketing strategies and enhance customer engagement. By integrating AI-driven predictive analytics into their decision-making processes, retailers can gain a competitive edge in the marketplace and drive sustainable growth in the retail industry.

- **Advanced Data Analysis**

AI-driven predictive analytics employ sophisticated algorithms to analyze diverse datasets, including historical sales data, market trends, social media interactions, and external factors such as economic indicators and weather patterns. By leveraging machine learning and deep learning techniques, retailers can uncover intricate patterns,

correlations, and trends within the data that traditional methods may overlook. This advanced data analysis capability enables retailers to gain deeper insights into consumer preferences, demand patterns, and market dynamics, thereby enhancing the accuracy and reliability of their demand forecasts.

- **Predictive Modeling and Forecasting**

AI-powered predictive models are capable of generating highly accurate forecasts of future demand for individual products, product categories, and geographical regions. These models take into account a wide range of factors, including historical sales performance, seasonality, promotional activities, competitor actions, and macroeconomic trends. By continuously analyzing and learning from new data inputs, predictive models can adapt and refine their forecasts over time, enabling retailers to anticipate demand fluctuations, optimize inventory levels, and minimize stockouts or overstock situations. Additionally, predictive analytics can forecast demand at various granularities, from daily or weekly sales forecasts to long-term demand projections, providing retailers with valuable insights for strategic planning and decision-making.

- **Dynamic Pricing and Promotional Optimization**

AI-driven predictive analytics empower retailers to optimize pricing strategies and promotional campaigns based on real-time market dynamics and consumer behavior. Predictive pricing algorithms analyze historical sales data, competitor pricing, demand elasticity, and other relevant factors to recommend optimal pricing decisions that maximize revenue and profitability. Similarly, predictive models can identify the most effective promotional tactics, timing, and targeting strategies to drive sales and customer engagement while minimizing discounting costs and margin erosion. By dynamically adjusting prices and promotions based on predictive insights, retailers can optimize their revenue streams and maintain a competitive edge in the market.

- **Personalized Customer Experiences**

AI and predictive analytics enable retailers to deliver personalized shopping experiences tailored to individual customer preferences and behavior. By analyzing customer transaction data, browsing history, demographic information, and contextual signals, retailers can segment their customer base and develop targeted marketing campaigns, product recommendations, and loyalty programs. Predictive analytics can anticipate customer needs and preferences, enabling retailers to offer relevant product suggestions, personalized promotions, and customized shopping experiences across various channels, including online, mobile, and in-store. By leveraging AI-driven personalization, retailers can enhance customer satisfaction, loyalty, and lifetime value, ultimately driving revenue growth and competitive differentiation.

4. IMPLEMENTATION AND BENEFITS OF AI-DRIVEN PREDICTIVE ANALYTICS

4.1. Implementation of AI-driven predictive analytics:

Implementation of AI-driven predictive analytics in retail supply chains involves several key steps, including data collection and preparation, model development and training, integration with existing systems, and ongoing monitoring and refinement. By successfully implementing AI-driven predictive analytics, retailers can unlock a wide range of benefits that drive operational efficiency, enhance decision-making, and improve overall business performance.

Data Collection and Preparation

The first step in implementing AI-driven predictive analytics is to collect and prepare the relevant data sources required for model development and training. This may include historical sales data, inventory records, customer transaction data, market trends, and external factors such as weather patterns or economic indicators. Retailers must ensure the quality, completeness, and consistency of the data, as well as address any data integration challenges or data governance issues that may arise. Data preprocessing techniques, such as data cleaning, normalization, and feature engineering, are often employed to prepare the data for analysis and modeling.

Model Development and Training

Once the data is collected and prepared, the next step is to develop and train AI-driven predictive models using machine learning or deep learning techniques. Retailers may leverage a variety of algorithms, such as regression analysis, decision trees, random forests, neural networks, or ensemble methods, depending on the nature of the forecasting problem and the characteristics of the data. Model development involves selecting appropriate features, optimizing hyperparameters, and evaluating model performance using techniques such as cross-validation or holdout validation. The trained models are then deployed to generate predictions and insights based on new data inputs.

Integration with Existing Systems

Integration of AI-driven predictive analytics into existing retail systems and processes is critical for seamless operation and maximum impact. Retailers may need to integrate predictive models with their inventory management systems, point-of-sale (POS) systems, enterprise resource planning (ERP) systems, or customer relationship management (CRM) systems to facilitate data exchange and decision-making. APIs (application programming interfaces) or middleware solutions may be utilized to enable communication between different systems and ensure real-time data synchronization. Additionally, retailers should provide training and support to end-users to ensure effective utilization of predictive analytics tools and insights.

Ongoing Monitoring and Refinement

Continuous monitoring and refinement of AI-driven predictive analytics are essential to ensure the accuracy, reliability, and relevance of the models over time. Retailers should establish performance metrics and KPIs (key performance indicators) to measure the effectiveness of predictive models in driving business outcomes, such as forecasting accuracy, inventory turnover, stockout rates, and profitability. Regular model performance evaluations, feedback loops, and model recalibration processes should be implemented to identify and address any drift or degradation in predictive accuracy. Furthermore, retailers should stay abreast of advances in AI and predictive analytics technologies and methodologies to continuously improve and innovate their forecasting capabilities.

Deployment and Monitoring:

Once predictive models are developed and integrated, they are deployed into production environments for generating forecasts and insights. Retailers need to establish monitoring mechanisms to track the performance and accuracy of predictive models over time. This involves setting up key performance indicators (KPIs) and performance metrics to evaluate the effectiveness of predictive analytics in driving business outcomes such as forecasting accuracy, inventory turnover, stockout rates, and profitability. Regular monitoring allows retailers to identify any drift or degradation in model performance and take corrective actions as needed.

4.2. Benefits of AI-Driven Predictive Analytics

Implementing AI-driven predictive analytics in retail supply chains offers numerous benefits that contribute to operational efficiency, decision-making effectiveness, and business success:

- **Improved Forecasting Accuracy:** AI-driven predictive models can generate more accurate and reliable forecasts of future demand, enabling retailers to optimize inventory levels, reduce stockouts, and minimize excess inventory holding costs.
- **Enhanced Decision-Making:** Predictive analytics provide retailers with valuable insights into consumer behavior, market trends, and competitive dynamics, empowering them to make informed decisions about pricing, promotions, assortment planning, and supply chain management.
- **Cost Savings and Efficiency Gains:** By optimizing inventory management and reducing stockouts, retailers can minimize carrying costs, markdowns, and lost sales opportunities, leading to cost savings and improved operational efficiency.
- **Personalized Customer Experiences:** Predictive analytics enable retailers to deliver personalized product recommendations, targeted promotions, and customized shopping experiences tailored to individual customer preferences, driving customer satisfaction, loyalty, and retention.
- **Competitive Advantage:** Retailers that leverage AI-driven predictive analytics gain a competitive edge by anticipating market trends, adapting quickly to changing conditions, and delivering superior products and services that meet customer needs and preferences.

5. CHALLENGES AND CONSIDERATIONS IN LEVERAGING AI FOR DEMAND FORECASTING

Implementing AI for demand forecasting in retail supply chains presents several challenges and considerations that retailers must address to maximize the effectiveness and efficiency of their predictive analytics initiatives. While AI-driven forecasting offers significant benefits, such as improved accuracy and efficiency, retailers must navigate various obstacles to successfully leverage these technologies.

Data Quality and Availability:

One of the primary challenges in leveraging AI for demand forecasting is ensuring the quality and availability of data. Retailers rely on vast amounts of data from multiple sources, including historical sales data, inventory records, and external factors such as market trends and consumer behavior. However, data quality issues, such as missing values, outliers, and inaccuracies, can adversely affect the performance of predictive models. Additionally, retailers may encounter challenges in accessing and integrating data from disparate systems and sources, requiring robust data governance and integration strategies to overcome these obstacles.

Model Complexity and Interpretability:

AI-driven predictive models, particularly those based on deep learning techniques, can be highly complex and opaque, making it challenging for retailers to interpret and understand the factors driving the forecasts. While these models may achieve high levels of accuracy, their black-box nature limits visibility into the underlying decision-making processes, posing challenges for validation, explanation, and accountability. Retailers must strike a balance between model complexity and interpretability, ensuring that predictive insights are transparent, interpretable, and actionable for decision-makers.

Scalability and Performance:

As retailers scale their operations and expand their product assortments, the scalability and performance of AI-driven predictive analytics become critical considerations. Predictive models must be capable of handling large volumes of data and processing complex computations in real-time to generate timely and accurate forecasts. However, scalability issues, such as model training times, computational resource requirements, and infrastructure limitations, can hinder the performance and responsiveness of predictive analytics solutions. Retailers must invest in scalable and robust infrastructure, cloud-based solutions, and distributed computing technologies to support the growing demands of AI-driven forecasting.

Overfitting and Generalization:

Overfitting, the phenomenon where predictive models memorize training data patterns at the expense of generalization to unseen data, is a common challenge in AI-driven forecasting. Retailers may encounter difficulties in training models that generalize well across different product categories, geographic regions, or time periods, leading to unreliable forecasts and suboptimal decision-making. Techniques such as cross-validation, regularization, and ensemble learning can help mitigate the risk of overfitting and improve the generalization performance of predictive models. Retailers must carefully evaluate and validate the performance of predictive models on unseen data to ensure their reliability and robustness in real-world settings.

Ethical and Regulatory Considerations:

AI-driven predictive analytics raise ethical and regulatory considerations related to data privacy, bias, fairness, and transparency. Retailers must adhere to data protection regulations, such as GDPR (General Data Protection Regulation) and CCPA (California Consumer Privacy Act), and implement measures to safeguard customer data and ensure compliance with ethical guidelines. Additionally, retailers must mitigate the risk of algorithmic bias, which may perpetuate discriminatory outcomes or unfair treatment of certain demographic groups. Transparent and explainable AI techniques, ethical review processes, and diversity and inclusion initiatives can help address these concerns and build trust in AI-driven predictive analytics.

Change Management and Organizational Adoption:

Successful implementation of AI-driven predictive analytics requires effective change management and organizational adoption strategies. Retailers may encounter resistance from employees who are unfamiliar with AI technologies or skeptical about their benefits. Training and upskilling programs, stakeholder engagement, and communication initiatives are essential to educate employees about the value of predictive analytics and foster a culture of data-driven decision-making. Furthermore, retailers must ensure alignment between predictive insights and business objectives, integrating predictive analytics into existing workflows and decision-making processes to maximize their impact and adoption across the organization.

6. CONCLUSION

In conclusion, while implementing AI and predictive analytics for demand forecasting in retail supply chains presents challenges such as data quality, model complexity, and ethical considerations, the potential benefits are significant. By overcoming these obstacles and leveraging these technologies strategically, retailers can optimize inventory management, improve decision-making, and drive business growth in today's competitive retail landscape.

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