Linea	Area	Equipo	Módulo	FW	Tipo	IP original	IP nueva	IP Pública	Máscara nueva	Gateway	VLAN	IDF
Schaal1	SprayD	SprayDSchaal1-PLC	2065-LC50-24QWB		PLC		11.18.50.17		255.255.255.128	11.18.50.1	VLAN 612	1
Schaal1	SprayD	SprayDSchaal1-HMI	2711R-T7T		HMI		11.18.50.18		255.255.255.128	11.18.50.1	VLAN 612	1
Schaal1	Ext1200	Schaal1-1200-PLC	1769-L32E	20.14	PLC	192.168.1.10	11.18.50.19		255.255.255.128	11.18.50.1	VLAN 612	1
Schaal1	Ext1200	Schaal1-1200-HMI		12.00	HMI	192.168.1.11	11.18.50.20		255.255.255.128	11.18.50.1	VLAN 612	1
Schaal1	Ext925	Schaal1-925-PLC	1766-L32BXB		PLC	192.168.1.1	11.18.50.21		255.255.255.128	11.18.50.1	VLAN 612	1
Schaal1	Ext925	Schaal1-925-HMI		5.1	HMI	192.168.1.2	11.18.50.22		255.255.255.128	11.18.50.1	VLAN 612	1
Schaal1	Mixer1200	Schaal1-Mix1200-PLC	MX1400		PLC	130.130.130.10	11.18.50.23		255.255.255.128	11.18.50.1	VLAN 612	1
Schaal1	Mixer1200	Schaal1-Mix1200-HMI		17.4	HMI	130.130.130.11	11.18.50.24		255.255.255.128	11.18.50.1	VLAN 612	1
Schaal1	Sazonador	SazonadorSchaal1-PLC	1769-L35E		PLC	100.100.100.101		11.18.50.25	255.255.255.128	11.18.50.1	VLAN 612	1
Schaal1	Sazonador	SazonadorSchaal1-HMI1	2711P-T10C4D2		HMI	100.100.100.102		11.18.50.26	255.255.255.128	11.18.50.1	VLAN 612	1
Schaal1	Sazonador	SazonadorSchaal1-HMI2	2711P-T10C4D2		HMI	100.100.100.103		11.18.50.27	255.255.255.128	11.18.50.1	VLAN 612	1
Schaal1	Sazonador	SazonadorSchaal1-POINT_MARMITA			IO	100.100.100.100			255.255.255.128	11.18.50.1	VLAN 612	1
Schaal1	Sazonador	SazonadorSchaal1-BAZONADO			IO	100.100.100.200			255.255.255.128	11.18.50.1	VLAN 612	1
Schaal1	Sazonador	SazonadorSchaal1-Switch	1783-BMS10CGN		SWITCH				255.255.255.128	11.18.50.1	VLAN 612	1

Linea	Area	Equipo	Módulo	FW	Tipo	IP original	IP nueva	IP Pública	Máscara nueva	Gateway	VLAN	IDF
MAPA	Linea	MAPA-PLC	1756-EN2T		PLC		11.18.51.60		255.255.255.128	11.18.51.1	VLAN 612	1
MAPA	Linea	MAPA-OIT (PLANTA)	PC		PC		11.18.51.61		255.255.255.128	11.18.51.1	VLAN 612	1
MAPA	Linea	MAPA-OIT-ROTOVARIO	PC		PC		11.18.51.63		255.255.255.128	11.18.53.1	VLAN 612	1

Linea	Area	Equipo	Módulo	FW	Tipo	IP original	IP nueva	IP Pública	Máscara nueva	Gateway	VLAN	IDF
PC32	Sazonado	SazonadoPC32-PLC	1769-L32E	36.14	PLC	130.130.130.101		11.18.50.33	255.255.255.128	11.18.50.1	VLAN 612	1
PC32	Sazonado	SazonadoPC32-HMI			HMI	130.130.130.102		11.18.50.34	255.255.255.128	11.18.50.1	VLAN 612	1
PC32	Sazonado	SazonadoPC32-Switch			Switch	130.130.130.5		11.18.50.39	255.255.255.128	11.18.50.1	VLAN 612	1
PC32	Descarga	DescargaPC32-PLC	1769-L35E		PLC	130.130.130.141		11.18.50.41	255.255.255.128	11.18.50.1	VLAN 612	1
PC32	Descarga	DescargaPC32-HMI			HMI	130.130.130.142		11.18.50.42	255.255.255.128	11.18.50.1	VLAN 612	1
PC32	Descarga	DescargaPC32-Switch			Switch	130.130.130.5		11.18.50.43	255.255.255.128	11.18.50.1	VLAN 612	1
PC32	Intercambiador	Intercambiador PC32-PLC	5069-L320ERS2	33.015	PLC	130.130.130.150		11.18.50.44	255.255.255.128	11.18.50.1	VLAN 612	1
PC32	Intercambiador	Intercambiador PC32-HMI			HMI	130.130.130.153		11.18.50.45	255.255.255.128	11.18.50.1	VLAN 612	1
PC32	Linea	PC32-PLC	1756-161	17.3	PLC	130.130.130.100		11.18.50.31	255.255.255.128	11.18.50.1	VLAN 612	1
PC32	Linea	PC32-OIT1	PC		PC	130.130.130.111		11.18.50.35	255.255.255.128	11.18.50.1	VLAN 611	1
PC32	Linea	PC32-OIT2	PC		PC	130.130.130.112		11.18.50.36	255.255.255.128	11.18.50.1	VLAN 611	1
PC32	Linea	PC32-APC(Hot)	PC		PC	130.130.130.243		11.18.50.57	255.255.255.128	11.18.50.1	VLAN 611	1
PC32	Linea	PC32-APC(VM)	PC		PC	130.130.130.248		11.18.50.59	255.255.255.128	11.18.50.1	VLAN 611	1
PC32	Empaque	EmpaquePC32-PLC	1769-L32E	20.14	PLC	11.18.50.70			255.255.255.128	11.18.50.1	VLAN 612	1

Linea	Area	Equipo	Módulo	FW	Tipo	IP original	IP nueva	IP Pública	Máscara nueva	Gateway	VLAN	IDF
Schaal2	Ext925	Schaal2-Ext925-PLC	1769-L35E		PLC	192.168.1.1	11.18.50.151		255.255.255.128	11.18.50.129	VLAN 613	2
Schaal2	Ext925	Schaal2-Ext925-HMI	2711P-T10C4D8		HMI	192.168.1.40	11.18.50.152		255.255.255.128	11.18.50.129	VLAN 613	2
Schaal2	Ext925	Schaal2-Ext925-Switch	1783-BMS10CGN		SWITCH	192.168.1.43	11.18.50.155		255.255.255.128	11.18.50.129	VLAN 613	2
Schaal2	Ext925	Schaal2-Ext925-MTR000	PF525-EENET	5.001	VFD	192.168.1.20	11.18.50.153		255.255.255.128	11.18.50.129	VLAN 613	2
Schaal2	Ext925	Schaal2-Ext925-MTR006	PF525-EENET	5.001	VFD	192.168.1.21	11.18.50.154		255.255.255.128	11.18.50.129	VLAN 613	2
Schaal2	Ext925	Schaal2-Ext925-MTR009	PF525-EENET	5.001	VFD	192.168.1.22	11.18.50.156		255.255.255.128	11.18.50.129	VLAN 613	2
Schaal2	Mixer925	Schaal2-Mixer925-PLC	1769-L35E		PLC	192.168.1.1	11.18.50.158		255.255.255.128	11.18.50.129	VLAN 613	2
Schaal2	Mixer925	Schaal2-Mixer925-HMI	2711R-T4T		HMI	192.168.1.2	11.18.50.157		255.255.255.128	11.18.50.129	VLAN 613	2
Schaal2	Ext1250	Schaal2-Ext1250-PLC	1769-L32E	24.11	PLC	192.168.1.100	11.18.50.159		255.255.255.128	11.18.50.129	VLAN 613	2
Schaal2	Ext1250	Schaal2-Ext1250-HMI	2711P-B10C2D9P	12.00	HMI	192.168.1.101	11.18.50.160		255.255.255.128	11.18.50.129	VLAN 613	2
Schaal2	Mixer1250	Schaal2-Mixer1250-PLC	1769-L24ER-QBFC1B	24.11	PLC	192.168.1.10	11.18.50.161		255.255.255.128	11.18.50.129	VLAN 613	2
Schaal2	Mixer1250	Schaal2-Mixer1250-HMI	2711PC-T6C20D8	12.00	HMI	192.168.1.201	11.18.50.162		255.255.255.128	11.18.50.129	VLAN 613	2
Schaal2	SprayD	SprayDSchaal2-PLC	2080-LC50-24QWB		PLC		11.18.50.163		255.255.255.128	11.18.50.129	VLAN 613	2
Schaal2	SprayD	SprayDSchaal2-HMI	2711R-T7T		HMI		11.18.50.363		255.255.255.128	11.18.50.129	VLAN 613	2
Schaal2	Horno	Schaal2Horno-PLC	1769-L32E	20.12	PLC	192.168.1.100	11.18.50.164		255.255.255.128	11.18.50.129	VLAN 613	2
Schaal2	Horno	Schaal2Horno-HMI	2711P-T10C4D8	12	HMI	192.168.1.121	11.18.50.165		255.255.255.128	11.18.50.129	VLAN 613	2
Schaal2	Horno	Schaal2Horno-TR_SAL_HORNO1_DER	PF525-EENET	5.001	VFD	192.168.1.101	11.18.50.166		255.255.255.128	11.18.50.129	VLAN 613	2
Schaal2	Horno	Schaal2Horno-TR_SAL_HORNO1_IZQ	PF525-EENET	5.001	VFD	192.168.1.102	11.18.50.167		255.255.255.128	11.18.50.129	VLAN 613	2
Schaal2	Horno	Schaal2Horno-NUM_ELEV_EMPQ	PF525-EENET	5.001	VFD	192.168.1.103	11.18.50.168		255.255.255.128	11.18.50.129	VLAN 613	2
Schaal2	Horno	Schaal2Horno-NT_RESERVA_D1	PF525-EENET	5.001	VFD	192.168.1.104	11.18.50.169		255.255.255.128	11.18.50.129	VLAN 613	2
Schaal2	Horno	Schaal2Horno-SALIDA_TAMBOR	PF525-EENET	5.001	VFD	192.168.1.105	11.18.50.170		255.255.255.128	11.18.50.129	VLAN 613	2
Schaal2	Horno	Schaal2Horno-NT_RESERVA_B2	PF525-EENET	5.001	VFD	192.168.1.106	11.18.50.171		255.255.255.128	11.18.50.129	VLAN 613	2
Schaal2	Horno	Schaal2Horno-REMOTA_HMI	1734-AENTR		IO	192.168.1.125	11.18.50.172		255.255.255.128	11.18.50.129	VLAN 613	2
Schaal2	Empaque	EmpaqueSchaal2-PLC	1768-ENBT		PLC	100.100.100.101		11.18.50.176	255.255.255.128	11.18.50.129	VLAN 613	2
Schaal2	Empaque	EmpaqueSchaal2-OIT(VM)	IPC2		PC	100.100.100.10		11.18.50.177	255.255.255.128	11.18.50.129	VLAN 613	2
Schaal2	Empaque	EmpaqueSchaal2-OIT(Host)	IPC2		PC	100.100.100.11		11.18.50.178	255.255.255.128	11.18.50.129	VLAN 613	2
Schaal2	Empaque	EmpaqueSchaal2-NATR			IO	100.100.100.50		11.18.50.179	255.255.255.128	11.18.50.129	VLAN 613	2
Schaal2	Empaque	EmpaqueSchaal2-Switch	1783-BMS127402CGL		SWITCH	100.100.100.54		11.18.50.190	255.255.255.128	11.18.50.129	VLAN 613	2

Linea	Area	Equipo	Módulo	FW	Tipo	IP original	IP nueva	IP Pública	Máscara nueva	Gateway	VLAN	IDF
TC2000	Cocimiento	TC-2000-PROCESO-NATR			NATR	130.130.130.1	11.18.50.142		255.255.255.128	11.18.50.129	VLAN 613	2
TC2000	Proceso	TC-2000-PLC LBC001	1756-ENBT		PLC	130.130.130.5	11.18.50.143		255.255.255.128	11.18.50.129	VLAN 613	2
TC2000	Cocimiento	TC-2000-PLC-PROCESO	1756-ENBT		PLC	130.130.130.10	11.18.50.147		255.255.255.128	11.18.50.129	VLAN 613	2
TC2000	Proceso	TC2000-OIT-LBC001	PC		PC	130.130.130.10	11.18.50.144		255.255.255.128	11.18.50.129	VLAN 613	2
TC2000	Proceso	TC2000-OIT-OVEN	PC		PC	130.130.130.11	11.18.50.145		255.255.255.128	11.18.50.129	VLAN 613	2
TC2000	Proceso	TC2000-OIT-SEASONING	PC		PC	130.130.130.12	11.18.50.146		255.255.255.128	11.18.50.129	VLAN 613	2
TC2000	Proceso	TC2000-PC-APC	PC		PC	130.130.130.8	11.18.50.147		255.255.255.128	11.18.50.129	VLAN 613	2
TC2000	Proceso	TC2000-PC-RADAR	PC		PC	130.130.130.9	11.18.50.148		255.255.255.128	11.18.50.129	VLAN 613	2
TC2000	Proceso	TC2000-PC-RADAR	PC		PC	130.130.130.9	11.18.50.149		255.255.255.128	11.18.50.129	VLAN 613	2
TC2000	Enzimas	TC2000-PLC Enzima	1769-127		PLC	130.130.130.14	11.18.50.191		255.255.255.128	11.18.50.129	VLAN 613	2
TC2000	Enzimas	TC21000-HMI Enzima	PVPlus 7		HMI	130.130.130.16	11.18.50.192		255.255.255.128	11.18.50.129	VLAN 613	2
TC2000	spray dinamics	TC2000-PLC spray dinamics	5069-L320ERS		PLC	130.130.130.15	11.18.50.193		255.255.255.128	11.18.50.129	VLAN 613	2
TC2000	spray dinamics	TC2000-HMI spray dinamics	PVPlus 7		HMI	130.130.130.16	11.18.50.193		255.255.255.128	11.18.50.129	VLAN 613	2

(Tabla continúa con secciones: PC32Flex, Palitos 2, Palitos 3, Frypack, Almidón, WWTP, Tanques Azules, Halola 1, Agua Nave5/Nave6, Aceite Nave1/Nave5 — contenido denso no completamente legible.)

IDF	Ubicación	Alcance	Comentario	Plan	Asignado IPs	Cambio realizado	Conexionado	Prueba conexión	Documentado
IDF1	Sala tableros MAPA	Schaal 1 - Extrusor 1200		OK	OK	OK	OK	OK	
		Schaal 1 - Extrusor 925		OK	OK	OK	OK	OK	
		Schaal 1 - Mixer 1200		OK	OK	OK	OK	OK	
		Schaal 1 - Spray Dynamics		OK	OK	OK	OK	OK	
		PC32 - Proceso		OK	OK	OK	OK	OK	
		PC32 - Sazonado		OK	OK	OK	OK	OK	
		PC32 - Descarga papa		OK	OK	OK	OK	OK	
		Mantenimiento		OK	OK	OK	OK	OK	
		Planta Almidón		Futuro	Futuro	Futuro	Futuro	Futuro	
		MAPA		OK	OK	OK	OK	OK	
IDF2	Sala tableros Doritos	TC1000 - Cocimiento	Agregar NATR	OK	OK				
		TC1000 - Proceso	Agregar NATR	OK	OK				
		TC1000 - Enzima	Agregar NATR	OK	OK				
		Schaal 2 - Empaque		OK	OK	OK	OK	OK	
		Schaal 2 - Horno		OK	OK	OK	OK	OK	
		Schaal 2 - Mixer 1200		OK	OK	OK	OK	OK	
		Schaal 2 - Extrusor 1200		OK	OK	OK	OK	OK	
		Schaal 2 - Extrusor 925		OK	OK	OK	OK	OK	
		Schaal 2 - Spray Dynamics		OK	OK	OK	OK	OK	
		PC32 - Empaque		OK	OK	OK	OK	OK	
		Halola 1		OK	OK	OK	OK	OK	
		Halola 1		OK	OK	OK	OK	OK	
		Palitos 2 - Sazonado		Futuro	Futuro	Futuro	Futuro	Futuro	
		Palitos 2 - Empaque		Futuro	Futuro	Futuro	Futuro	Futuro	
IDF3	Sala tablero Nave5/Nave6	PC32 Flex - Empaque		OK	OK	OK	OK	OK	
		Palitos 3 - Empaque		OK	OK	OK	OK	OK	
		Palitos 3 - Sazonado		OK	OK	OK	OK	OK	
		Palitos 3 - Laminado		OK	OK	OK	OK	OK	
		Palitos 3 - Freidor		OK	OK	OK	OK	OK	
		Control Agua Nave6		OK	OK	OK	OK	OK	
		Frypack - Proceso		OK	OK	OK	OK	OK	
		Frypack - Empaque		OK	OK	OK	OK	OK	
		Frypack - Spray Dynamics	Migración PLC y HMI						
IDF4	Oficina WWTP	WWTP		OK	OK	OK	OK	OK	
		Control Tanques Azules		OK	OK	OK	OK	OK	
IDF5	Sala tableros PC32 Flex	PC32 Flex - Proceso	Agregar NATR	OK	OK				
		Control Agua Nave 5		OK	OK	OK	OK	OK	
		Control Aceite Nave5-Nave6		OK	OK	OK	OK	OK	