Schaaf1	Area SprayD SprayD Ext1200 Ext1200 Ext925 Ext925 Mixer1200 Mixer1200 Sazonado	Equipo SprayDSchaaf1-PLC SprayDSchaaf1-HMI Schaaf1-1200-PLC Schaaf1-1200-HMI Schaaf1-925-PLC Schaaf1-Mix1200-PLC Schaaf1-Mix1200-HMI Schaaf1-Mix1200-HMI SazonadoSchaaf1-HMI1 SazonadoSchaaf1-HMI1 SazonadoSchaaf1-HMI2 SazonadoSchaaf1-HMI3 SazonadoSchaaf1-POINT_MARMITA SazonadoSchaaf1-SAZONADO SazonadoSchaaf1-SAZONADO SazonadoSchaaf1-SAZONADO	Módulo 2085-LC50-24QWB 2711R-T7T 1769-L32E 1766-L32BXB MX1400 1769-L35E 2711P-T10C4D2 2711P-T6C2DD2 1783-BMS10CGN	FW 20.14 12.00 5.1	Tipo PLC HMI O SWITCH	192.168.1.102 192.168.1.101 192.168.1.20 130.130.130.100 130.130.130.110 100.100.100.100 100.100.100.100 100.100.	IP nueva 11.18.53.17 11.18.53.18 11.18.53.29 11.18.53.21 11.18.53.22 11.18.53.23 11.18.53.24	11.18.53.25 11.18.53.25 11.18.53.26 11.18.53.28 11.18.53.28	Máscara nueva 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128	11.18.53.1 11.18.53.1 11.18.53.1 11.18.53.1 11.18.53.1 11.18.53.1 11.18.53.1 11.18.53.1 11.18.53.1 11.18.53.1 11.18.53.1 11.18.53.1 11.18.53.1	VLAN 612 1
Linea MAPA MAPA MAPA Linea PC32 PC32 PC32 PC32 PC32 PC32	Area Linea Linea Linea Linea Area Sazonado Sazonado Descarga Descarga	Equipo MAPA-PLC MAPA-OIT MAPA-OIT-M-PRIMA MAPA-OIT-ROTOVARIO  Equipo SazonadoPC32-PLC SazonadoPC32-BMI SazonadoPC32-BMI DescargaPC32-PLC DescargaPC32-HMI	Módulo 1756-EN2T PC PC PC Módulo 1769-L32E	FW 20.14	Tipo PLC PC PC Tipo PLC HMI Switch PLC	IP original  19 original  130.130.130.101  130.130.130.130.130  130.130.130.130.130  130.130.130.130.130	IP nueva 11.18.53.60 11.18.53.61 11.18.53.62 11.18.53.63 IP nueva	IP Pública IP Pública 11.18.53.31 11.18.53.32 11.18.53.41 11.18.53.42	Máscara nueva 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 Máscara nueva 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128	11.18.53.1 11.18.53.1 11.18.53.1 11.18.53.1 11.18.53.1 Gateway 11.18.53.1 11.18.53.1 11.18.53.1	VLAN 612 1
PG32 PG32 PG32 PG32 PG32 PG32 PG32 PG32	Descarga Intercambiador Intercambiador Linea Linea Linea Linea Linea Linea Linea Linea Linea Area Empaque	DescargaPC32-Switch Intercambiador PC32-PLC Intercambiador PC32-HMI PC32-PLC PC32-OIT1 PC32-OIT2 PC32-APC(Host) PC32-APC(WM) PC32-Switch EmpaquePC32-PLC  Equipo Schaaf2-Ext925-PLC	5069-L320ERS2  1756-L61 PC PC PC PC PC PC PC PC T769-L32E  Módulo 1769-L33ER	33.015 17.3 20.14 FW 32.011	Switch PLC HMI PLC PC PC PC PC PC PC PC PC PC PLC	130.130.130.140 130.130.150 130.130.130.150 130.130.130.150 130.130.130.100 130.130.130.111 130.130.130.121 130.130.130.130.125 130.130.130.251 130.130.130.30.5 11.18.53.70  IP original 192.168.1.11	IP nueva 11.18.53.151	11.18.53.43 11.18.53.64 11.18.53.55 11.18.53.55 11.18.53.57 11.18.53.58 11.18.53.59 11.18.53.54 11.18.53.54	255.255.255.128 255.255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128	11.18.53.1 11.18.53.1 11.18.53.1 11.18.53.1 11.18.53.1 11.18.53.1 11.18.53.1 11.18.53.1 11.18.53.1 Gateway	VLAN 612 VLAN 612 1 VLAN 612 1
Schaaf2 Schaaf2 Schaaf2 Schaaf2 Schaaf2 Schaaf2 Schaaf2 Schaaf2 Schaaf2 Schaaf2 Schaaf2 Schaaf2 Schaaf2 Schaaf2	Ext925 Ext925 Ext925 Ext925 Ext925 Mixer925 Mixer925 Ext1250 Ext1250 Mixer1250 Mixer1250 SprayD SprayD	Schaaf2-Ext925-HMI Schaaf2-Ext925-Switch Schaaf2-Ext925-MTR509 Schaaf2-Ext925-MTR509 Schaaf2-Ext925-MTR609 Schaaf2-Mixer925-PLC Schaaf2-Mixer925-HMI Schaaf2-Ext1250-PLC Schaaf2-Ext1250-HMI Schaaf2-Mixer1250-PLC Schaaf2-Mixer1250-HMI SprayDSchaaf2-PLC SprayDSchaaf2-HMI	2711P-T10C4D8 1783-BMS10CGN PF525-EENET PF525-EENET PF525-EENET MX1400 2711R-T4T 1769-133ER 2711P-B10C22D9P 1769-124ER-QBFC1B 2711PC-T6C2D0B 2085-LC50-24QWB 2711R-T7T	12.00 9.001 5.001 5.001 5.001 5.011 24.11 12.00 24.11 12.00	HMI SWITCH VFD VFD VFD PLC HMI PLC HMI PLC HMI PLC	192.168.1.12 192.168.1.20 192.168.1.21 192.168.1.22 192.168.1.22 192.168.1.1 192.168.1.2 192.168.1.100 192.168.1.101 192.168.1.101	11.18.53.152 11.18.53.175 11.18.53.154 11.18.53.155 11.18.53.155 11.18.53.156 11.18.53.157 11.18.53.159 11.18.53.160 11.18.53.161 11.18.53.162 11.18.53.162		255.255.255.128 255.255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128	11.18.53.129 11.18.53.129 11.18.53.129 11.18.53.129 11.18.53.129 11.18.53.129 11.18.53.129 11.18.53.129 11.18.53.129 11.18.53.129 11.18.53.129	9 VLAN 613 2 9 VLAN 613 2
Schaaf2 Schaaf2 Schaaf2 Schaaf2 Schaaf2 Schaaf2 Schaaf2 Schaaf2 Schaaf2 Schaaf2 Schaaf2 Schaaf2 Schaaf2 Schaaf2	Horno Horno Horno Horno Horno Horno Horno Horno Empaque Empaque Empaque Empaque	Schaaf2Horno-PLC Schaaf2Horno-HMI Schaaf2Horno-TR_SAL_HORNO1_DER Schaaf2Horno-TR_SAL_HORNO1_IZQ Schaaf2Horno-TR_SAL_HORNO1_IZQ Schaaf2Horno-VF_RESERVA_01 Schaaf2Horno-SALIDA_TAMBOR Schaaf2Horno-SALIDA_TAMBOR Schaaf2Horno-VF_RESERVA_02 Schaaf2Horno-REMOTA_HMI EmpaqueSchaaf2-PLC EmpaqueSchaaf2-OIT(WM) EmpaqueSchaaf2-OIT(Host) EmpaqueSchaaf2-NATR	1769-L32E 2711P-T10C4D8 PF525-EENET PF525-EENET PF525-EENET PF525-EENET PF525-EENET PF525-EENET 1734-AENTR 1768-ENBT IPC2 IPC2 1783-NATR	20.12 12 5.001 5.001 5.001 5.001 5.001 5.001	PLC HMI VFD VFD VFD VFD VFD VFD VFD PLC PC SWITCH	192.168.1.100 192.168.1.121 192.168.1.103 192.168.1.105 192.168.1.106 192.168.1.107 192.168.1.108 192.168.1.120 100.100.100.101 100.100.100.101 100.100.	11.18.53.164 11.18.53.165 11.18.53.166 11.18.53.167 11.18.53.168 11.18.53.170 11.18.53.171 11.18.53.171	11.18.53.176 11.18.53.177 11.18.53.178 11.18.53.179	255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128	11.18.53.129 11.18.53.129 11.18.53.129 11.18.53.129 11.18.53.129 11.18.53.129 11.18.53.129 11.18.53.129 11.18.53.129 11.18.53.129 11.18.53.129	9 VLAN 613 2
Schaat2   Linea   TC2000   T	Area Cocimiento Proceso Cocimiento Proceso Proceso Proceso Proceso Proceso Proceso Proceso Proceso Proceso	EmpaqueSchaaf2-Switch  Equipo TC-2000-PROCESO-NATR TC2000-PLC LBCSS1 TC2000-PLC PROCESO TC2000-OIT-LBCSS1 TC2000-OIT-OVEN TC2000-OIT-SEASONING TC2000-PC-APC TC2000-PC-APC TC2000-PC-RADAR TC2000-PIC-RADAR TC2000-PLC Enzima	1783-BMS12T4E2CGL  Módulo 1756-ENBT 1756-ENBT 1756-ENBT PC	FW	Tipo NATR PLC PLC PC PLC PC PLC PC PLC PC	IP original 130.130.130.130.130.130.130.5 130.130.130.6 130.130.130.130.130.130.130.130.130.130.	IP nueva 11.18.53.141 11.18.53.142 11.18.53.143 11.18.53.144 11.18.53.145 11.18.53.146 11.18.53.146 11.18.53.147 11.18.53.149 11.18.53.149	11.18.53.180 IP Pública	255.255.255.128  Máscara nueva 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128	Gateway 11.18.53.12: 11.18.53.12: 11.18.53.12: 11.18.53.12: 11.18.53.12: 11.18.53.12: 11.18.53.12: 11.18.53.12: 11.18.53.12:	VLAN IDF 9 VLAN 613 2
TC2000 TC2000 TC2000 Linea PC32Flex PC32Flex PC32Flex PC32Flex PC32Flex PC32Flex PC32Flex PC32Flex PC32Flex	Enzimas spray dinamics spray dinamics  Area Linea	TC2 (000-HMI Enzima TC2000-PLC spray dinamics TC2000-HMI spray dinamics  Equipo PC32Flex-Linea-PLC PC32Flex-Linea-OIT1 PC32Flex-Linea-OIT2 PC32Flex-Linea-OIT3 PC32Flex-Linea-PC(Host) Proceso PC32 Flex-NATR PC32Flex-Linea-APC(VM) PC32Flex-Linea-APC(VM) PC32Flex-Empaque-OIT1(Host)	PVPlus 7 5069-L320ERS PVPlus 7  Módulo 1756-ENBT PC PC PC PC SWITCH PC 1768-L43 IPC2	FW 20.18	HMI PLC HMI Tipo PLC PC PC PC PC PC PC PC 1783-NATR PC PLC	130.130.130.14 130.130.130.130.15 130.130.130.130.16  IP original 130.130.130.110 130.130.130.111 130.130.130.113 130.130.130.115 130.130.130.130.109 130.130.130.101 DHCP	11.18.53.191 11.18.53.192 11.18.53.193 IP nueva 11.18.54.30 11.18.54.31 11.18.54.32 11.18.54.33 11.18.54.34 11.18.54.35 11.18.54.35	IP Pública 11.18.54.30 11.18.54.31 11.18.54.32 11.18.54.33 11.18.54.34 11.18.54.35 11.18.54.31 11.18.54.31	255.255.255.128 255.255.255.255.128 255.255.255.255.128 Máscara nueva 255.255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128	11.18.53.12 11.18.53.12 Gateway 11.18.54.1 11.18.54.1 11.18.54.1 11.18.54.1 11.18.54.1 11.18.54.1 11.18.54.1 11.18.54.1	9 VLAN 613 2 9 VLAN 613 2 VLAN 1DF VLAN 614 5 VLAN 614 5
PC32Flex	Empaque	PC32Flex-Empaque-OIT1(VM) PC32Flex-Empaque-OIT2(Host) PC32Flex-Empaque-OIT2(VM) PC32-FLEX-EMPAQUE  PC FLEX NATR EMPAQUE PC Flex-ATLAS BM M-1 PC Flex-ATLAS ITPS M-1 PC Flex-SEAL CHEKER M-1 PC Flex-SEAL CHEKER M-1 PC Flex-ATLAS BM M-2 PC Flex-ATLAS ITPS M-2	IPC2 IPC2 IPC2 SWITCH SWITCH BM BM TSC SWITCH GUACP BM BM	EMPAQU	PC PC PC 1783-NATR	100.100.100.140 100.100.100.241 100.100.100.100.141 100.100.100.100.244 100.100.100.100.71 100.100.100.21 192.168.0.102 100.100.100.62 100.100.100.72		11.18.54.112 11.18.54.114 11.18.54.115 11.18.55.28 11.18.55.29 11.18.55.30 11.18.55.31 11.18.55.33 11.18.55.33 11.18.55.35 11.18.55.35	255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128	11.18.54.1 11.18.54.1 11.18.54.1 11.18.55.1 11.18.55.1 11.18.55.1 11.18.55.1 11.18.55.1 11.18.55.1 11.18.55.1 11.18.55.1	VLAN 614 3 VLAN 614 3 VLAN 614 3 VLAN 616 5
PC32Flex	Empaque	PC Flex-SEAL CHEKER M-2 PC FLEX NATR GUACP 2 PC Flex-GUACP M-2 PC Flex-ATLAS BM M-3 PC Flex-ATLAS ITPS M-3 PC FLEX NATR GUACP 3 PC FLEX NATR GUACP 3 PC FLEX-GUACP M-3 PC FLEX-ATLAS BM M-4 PC FLEX-ATLAS ITPS M-4 PC FLEX-SEAL CHEKER M-4 PC FLEX NATR GUACP 4 PC FLEX-ATLAS BM M-6	TSC SWITCH GUACP BM BM TSC SWITCH GUACP BM BM TSC SWITCH GUACP BM BM TSC SWITCH GUACP BM			192.168.0.102 192.168.0.102 100.100.100.63 100.100.100.73 100.100.100.23 192.168.0.102 100.100.100.64 100.100.100.74 100.100.100.24		11.18.55.37 11.18.55.38 11.18.55.41 11.18.55.41 11.18.55.43 11.18.55.44 11.18.55.47 11.18.55.47 11.18.55.49 11.18.55.51 11.18.55.51	255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128	11.18.55.1 11.18.55.1 11.18.55.1 11.18.55.1 11.18.55.1 11.18.55.1 11.18.55.1 11.18.55.1 11.18.55.1 11.18.55.1 11.18.55.1 11.18.55.1	VLAN 616 5
PC32Flex	Empaque	PC Flex-ATLAS BM M-6 PC Flex-SEAL CHEKER M-6 PC Flex-SEAL CHEKER M-6 PC FLEX NATR GUACP 6 PC FLEX-GUACP M-6 PC FLEX-ATLAS BM M-7 PC FLEX-ATLAS ITPS M-7 PC FLEX-SEAL CHEKER M-7 PC FLEX NATR GUACP 7 PC FLEX-GUACP M-7 PC FLEX-GUACP M-7 PC FLEX-ATLAS BM M-8 PC FLEX-ATLAS ITPS M-8 PC FLEX-SEAL CHEKER M-8 PC FLEX-SEAL CHEKER M-8 PC FLEX NATR GUACP 8	BM BM TSC SWITCH GUACP BM BM TSC SWITCH GUACP BM BM TSC SWITCH GUACP BM BM TSC SWITCH SWITCH SWITCH			100.100.100.66 100.100.100.26 100.100.100.26 192.168.0.102 100.100.100.77 100.100.100.77 100.100.100.27 192.168.0.102 100.100.100.68 100.100.100.78 100.100.100.28		11.18.55.53 11.18.55.55 11.18.55.55 11.18.55.55 11.18.55.59 11.18.55.61 11.18.55.61 11.18.55.62 11.18.55.63 11.18.55.65 11.18.55.67 11.18.55.67	255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128	11.18.55.1 11.18.55.1 11.18.55.1 11.18.55.1 11.18.55.1 11.18.55.1 11.18.55.1 11.18.55.1 11.18.55.1 11.18.55.1 11.18.55.1 11.18.55.1	VLAN 616 5
PC32Flex	Empaque	FLEX-GUACP M-8 PC Flex-ATLAS IM M-9 PC Flex-ATLAS ITPS M-9 PC Flex-SEAL CHEKER M-9 PC FLEX NATR GUACP 9 PC FLEX-GUACP M-9 PC FLEX-ATLAS BM M-10 PC FLEX-ATLAS ITPS M-10 PC FLEX-ATLAS ITPS M-10 PC FLEX-BAL CHEKER M-10 PC FLEX NATR GUACP 10 PC FLEX-GUACP M-10  Equipo Palitos2-PLC	GUACP BM BM TSC SWITCH GUACP BM BM TSC SWITCH GUACP	FW 31.011	Tipo	192.168.0.102 100.100.100.69 100.100.100.79 100.100.100.29 192.168.0.102 100.100.100.70 100.100.100.80 100.100.100.30 192.168.0.102	IP nueva	11.18.55.69 11.18.55.71 11.18.55.72 11.18.55.73 11.18.55.74 11.18.55.75 11.18.55.77 11.18.55.78 11.18.55.79 11.18.55.80 11.18.55.81	255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128	11.18.55.1 11.18.55.1 11.18.55.1 11.18.55.1 11.18.55.1 11.18.55.1 11.18.55.1 11.18.55.1 11.18.55.1 11.18.55.1	VLAN 616 5
Palitos 2 Palitos 2 Palitos 2 Palitos 2 Palitos 2  Linea Palitos 3	Línea Línea Línea Línea Sazonado  Area Amasadora Amasadora Amasadora Amasadora Amasadora Amasadora Amasadora Amasadora	Palitos2-HMI-Amasadora Palitos2-HMI-Freidor Palitos2-Switch SazonadoPalitos2-PLC  Equipo AmasadoraP3-PLC AmasadoraP3-HMI 1 AmasadoraP3-HMI 2 AmasadoraP3-Reserva AmasadoraP3-Reserva	1769-133ER PVP7 700 PVP6 1000 1783-BMS10CGN  Módulo 5069-1306ER 2711P-T7C21D8S 2711P-T7C21D8S	12.00 12.00 FW 12.00 12.00	PLC HMI HMI SWITCH PLC Tipo PLC HMI HMI	190.130.130.1 130.130.130.4 130.130.130.5 IP original 192.168.1.14 192.168.1.100 192.168.1.101	IP nueva 11.18.54.15 11.18.54.16 11.18.54.17 11.18.54.17 11.18.54.19 11.18.54.20	11.18.53.190 11.18.53.191 11.18.53.192 11.18.53.193 11.18.53.195 IP Pública	255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128	11.18.53.12: 11.18.53.12: 11.18.53.12: 11.18.53.12: Gateway 11.18.54.1 11.18.54.1 11.18.54.1 11.18.54.1 11.18.54.1	9 VLAN 613 2 9 VLAN 613 2 9 VLAN 613 2 9 VLAN 613 2 VLAN 614 3 VLAN 614 3
Palitos 3	Marmitas Marmitas Laminado Laminado Laminado Laminado Freidor Freidor	Marmitas P3-PLC Marmitas P3-HMI Laminado P3-PLC Laminado P3-HMI Laminado P3-HMI2 Laminado P3-NATR Freidor P3-PLC	2080-LC50-24QWB 2711-T4T 1769-L33ER	5.011 28.012	PLC HMI PLC HMI	130.130.130.75 130.130.130.76	11.18.54.21 11.18.54.22		255.255.255.128		VLAN 614 3 VLAN 614 3
Palitos 3	Freidor Freidor Empaque Empaque Empaque Empaque	FreidorP3-HMI2 FreidorP3-Switch1 EmpaqueP3-PLC EmpaqueP3-OIT(Host) EmpaqueP3-OIT(VM)	1769-133ER PVP7 Performance 1000 PVP7 Performance 1000 NATR-1783 1768-143 IPC2 IPC2 1783-BMS10CGN		HMI SWITCH PLC HMI HMI Switch PLC PC PC Switch	192.168.1.1 192.168.1.102 100.100.100.101 100.100.100.101 100.100.	192.168.1.5 100.100.100.61 100.100.100.90 100.100.100.91 100.100.100.60	11.18.54.23 11.18.54.24 11.18.54.25 11.18.54.27 11.18.54.48 11.18.54.48 11.18.54.65 11.18.54.65 11.18.54.65 11.18.54.67	255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128 255.255.255.128	11.18.54.1 11.18.54.1 11.18.54.1 11.18.54.1 11.18.54.1 11.18.54.1 11.18.54.1 11.18.54.1 11.18.54.1 11.18.54.1	VLAN 614 3 VLAN 614 3
Linea Frypack	Freidor Empaque Empaque Empaque Empaque Area Proceso Proceso Proceso SprayD SprayD Empaque Empaque Empaque Empaque Empaque	FreidorP3-HMI2 FreidorP3-Switch1 EmpaqueP3-PLC EmpaqueP3-OIT(Host) EmpaqueP3-OIT(W) EmpaqueP3-Switch  Equipo ProcesoFrypack-PLC ProcesoFrypack-HMI1 ProcesoFrypack-HMI2 ProcesoFrypack-HMI2 ProcesoFrypack-HMI2 EmpaqueFrypack-PLC SprayDFrypack-PLC SprayDFrypack-PLC EmpaqueFrypack-OIT(Host) EmpaqueFrypack-OIT(W) EmpaqueFrypack-SWITCH	1769-L33ER PVP7 Performance 1000 PVP7 Performance 1000 NATR-1783 1768-L43 IPC2 IPC2 1783-BMS10CGN Módulo 1769-L33ER PVP7 Performance PVP7 Performance 1783-BMS10CGN  1768-L43 PC PC	12 12 20.18 12.005 FW 24.11	SWITCH PLC HMI Switch PLC PC Switch Tipo PLC HMI HMI SWITCH PLC HMI HMI SWITCH PLC SWITCH SWITCH PLC SWITCH	192.168.1.101 192.168.1.102  100.100.100.101 100.100.101 100.100.10	100.100.100.61 100.100.100.90 100.100.100.91 100.100.100.60 IP nueva 11.18.54.101 11.18.54.102 100.100.100.91	11.18.54.24 11.18.54.25 11.18.54.27 11.18.54.47 11.18.54.48 11.18.54.50 11.18.54.66 11.18.54.66 11.18.54.66 11.18.54.61 11.18.54.61 11.18.54.81 11.18.54.81 11.18.54.81 11.18.54.81 11.18.54.83 11.18.54.84 11.18.54.83 11.18.54.84	255.255.255.128 255.255.255.255.128 255.255.255.128	11.18.54.1 11.18.54.1 11.18.54.1 11.18.54.1 11.18.54.1 11.18.54.1 11.18.54.1 11.18.54.1 11.18.54.1 11.18.54.1 11.18.54.1 11.18.54.1 11.18.54.1 11.18.54.1 11.18.54.1 11.18.54.1 11.18.54.1 11.18.54.1 11.18.54.1 11.18.54.1	VLAN 614 3
Linea Frypack Almidón	Freidor Empaque Empaque Empaque Empaque Empaque Area Proceso Proceso Proceso SprayD SprayD Empaque Emp	FreidorP3-HM12 FreidorP3-Switch1 EmpaqueP3-PLC EmpaqueP3-OIT(Host) EmpaqueP3-OIT(VM) EmpaqueP3-Switch  Equipo ProcesoFrypack-PLC ProcesoFrypack-HM12 ProcesoFrypack-HM12 ProcesoFrypack-HM12 ProcesoFrypack-HM12 EmpaqueFrypack-PLC SprayDFrypack-PLC EmpaqueFrypack-OIT(Host) EmpaqueFrypack-OIT(Host) EmpaqueFrypack-SWITCH  Equipo Almidon-PLC Almidon-HM1 Almidon-HM1 Almidon-M21 Almidon-M321 Almidon-M321 Almidon-M362  Equipo WWTP-PLC WWTP-SCADA WWTP-HM1 WWTP-Switch	PVP7 Performance 1000 PVP7 Performance 1000 NATR-1783 1768-L43 IPC2 IPC2 1783-BMS10CGN  Módulo 1769-L33ER PVP7 Performance PVP7 Performance 1783-BMS10CGN  Módulo 1768-L43 PC PC  Módulo 1769-L32E 2711P-T7C21D8S PF525 PF525 PF525 PF525 PF525 Módulo 1769-L33ER	12 12 12 20.18 12.005 FW 24.11 FW 20.13 5.1 5.001 5.001 FW 20.13	SWITCH PLC HMI Switch PLC PC Switch  Tipo PLC HMI SWITCH PLC HMI PLC HMI PLC PC PC PC	192.168.1.101 192.168.1.102  100.100.100.101 100.100.101 100.100.10	100.100.100.61 100.100.100.90 100.100.100.91 100.100.100.60 IP nueva 11.18.54.101 11.18.54.102 100.100.100.91	11.18.54.24 11.18.54.25 11.18.54.27 11.18.54.48 11.18.54.49 11.18.54.66 11.18.54.66 11.18.54.66 11.18.54.61 11.18.54.62 11.18.54.61 11.18.54.61 11.18.54.61 11.18.54.61 11.18.54.61 11.18.54.61 11.18.54.103 11.18.54.105 11.18.54.105	255.255.255.128 255.255.255.128	11.18.54.1 11.18.53.1 11.18.53.1 11.18.53.1 11.18.53.1 11.18.53.1 11.18.53.1 11.18.53.1 11.18.53.1	VLAN 614 3 VLAN 612 1 VLAN 615 4 9 VLAN 615 4 9 VLAN 615 4
Linea Frypack Almidón Almidón Almidón Almidón Almidón Almidón Almidón Almidón Almidón Minidón Minidón Minidón Minidón Minidón Minidón	Freidor Empaque Empaque Empaque Empaque Empaque Area Proceso Proceso Proceso Proceso SprayD SprayD Empaque Area Almidón Area WWTP WWTP WWTP WWTP WWTP WWTP WWTP WWT	FreidorP3-HM12 FreidorP3-Switch1 EmpaqueP3-PLC EmpaqueP3-OIT(Host) EmpaqueP3-OIT(Host) EmpaqueP3-Switch  Equipo ProcesoFrypack-PLC ProcesoFrypack-HM12 ProcesoFrypack-SWITCH SprayDFrypack-PLC SprayDFrypack-PLC EmpaqueFrypack-OIT(Host) EmpaqueFrypack-OIT(Host) EmpaqueFrypack-OIT(M) EmpaqueFrypack-OIT(M) EmpaqueFrypack-OIT(M) EmpaqueFrypack-OIT(M) EmpaqueFrypack-OIT(M) Equipo Almidon-PLC Almidon-HMI Almidon-M221 Almidon-M221 Almidon-M362  Equipo WWTP-PLC WWTP-SCADA WWTP-PLC WWTP-SWITCH WWTP-SWITCH WWTP-PLC Equipo TanquesAzules-PLC  Equipo TanquesAzules-PLC  Equipo Octopus_Twin Octopus_Twin Switch NATR 1783 PLC-2 AB 850 Ketan PC Industrial OIT-1 Ketan OIT-2 Ketan	1769-L33ER PVP7 Performance 1000 PVP7 Performance 1000 NATR-1783 1768-L43 IPC2 IPC2 1763-BMS10CGN  Módulo 1769-L33ER PVP7 Performance 1783-BMS10CGN  1768-L43 PC PC  Módulo 1769-L32E 2711P-T7C21D8S PF525 PF525 PF525 PF525 PF525 Módulo 1769-L33ER  1763-BMS10CGN 1763-L16BWA  Módulo 1763	FW 20.13 5.10 5.001 5.001 FW 20.13 1.4 FW 30.5 FW 31.011	SWITCH PLC HMI Switch PLC PC PC Switch Tipo PLC HMI HMI SWITCH PLC HMI HMI PLC PC PC SWITCH Tipo PLC HMI VFD VFD VFD VFD Tipo PLC HMI SWITCH Tipo PLC PC Tipo PLC PC HMI SWITCH	192.168.1.101 192.168.1.102  100.100.100.101 100.100.101.100.100.10	100.100.100.61  100.100.100.90 100.100.100.91 100.100.100.60  IP nueva  11.18.54.101 11.18.54.102  100.100.100.91 100.100.100.90  IP nueva 11.18.53.11 11.18.53.15 11.18.53.16  IP nueva 11.18.53.16  IP nueva 11.18.53.16  IP nueva 11.18.53.18 11.18.53.18 11.18.53.18 11.18.53.18 11.18.53.180 11.18.53.180 11.18.53.181 11.18.53.182 11.18.53.183 11.18.53.183 11.18.53.185 11.18.53.186	11.18.54.24 11.18.54.25 11.18.54.27 11.18.54.48 11.18.54.49 11.18.54.66 11.18.54.66 11.18.54.66 11.18.54.66 11.18.54.61 11.18.54.62 11.18.54.61 11.18.54.61 11.18.54.61 11.18.54.103 11.18.54.104 11.18.54.105 11.18.54.106  IP Pública 11.18.54.104 11.18.54.105 11.18.54.105 11.18.54.104 11.18.54.105	255.255.255.128 255.255.255.128	11.18.54.1 11.18.53.1 11.18.53.1	VLAN 614 3 VLAN 614 2 VLAN 612 1 VLAN 613 2
Linea Frypack Linea Almidón Almidón Almidón Almidón Almidón Almidón Almidón Almidón Linea WWTP WWTP WWTP WWTP WWTP WTP Linea Tanques Azules Linea Haloia 1	Freidor Empaque Empaque Empaque Empaque Empaque Empaque Area Proceso Proceso Proceso Proceso SprayD SprayD Empaque Area Almidón Almidó	FreidorP3-HM12 FreidorP3-Switch1 EmpaqueP3-DLC EmpaqueP3-OIT(Host) EmpaqueP3-OIT(Host) EmpaqueP3-Switch  Equipo ProcesoFrypack-PLC ProcesoFrypack-HM11 ProcesoFrypack-SWITCH SprayDFrypack-PLC SprayDFrypack-PLC SprayDFrypack-PLC EmpaqueFrypack-OIT(Host) EmpaqueFrypack-OIT(Host) EmpaqueFrypack-OIT(WM) EmpaqueFrypack-OIT(WM) EmpaqueFrypack-OIT(WM) EmpaqueFrypack-OIT(WM) EmpaqueFrypack-OIT(WM) EmpaqueFrypack-OIT(WM) EmpaqueFrypack-OIT(WM) EmpaqueFrypack-OIT(WM) EmpaqueFrypack-OIT(WM) Equipo Almidon-PLC Almidon-M21 Almidon-M21 Almidon-M321 Almidon-M362  Equipo WWTP-PLC WWTP-SCADA WWTP-PLC WWTP-SCADA WWTP-HMI WWTP-Switch WWTP-PLC-RECUPERO  Equipo TanquesAzules-PLC  Equipo Octopus_Twin Octopus_Twin Octopus_Twin Switch NATR 1783 PLC-2 AB 850 Ketan PLC-1 AB 850 Ketan PLC-1 AB 850 Ketan PLC-1 AB 850 Ketan PLC-1 AB Panel View OIT-1 AB Panel View OIT-2 AB Panel View OIT-3 AB Panel View OIT-3 AB Panel View Equipo AguaNave5-Bomba_1 AguaNave5-Bomba_1 Equipo AguaNave5-Bomba_1 Equipo AguaNave5-Bomba_1 Equipo AguaNave5-Bomba_1 Equipo AguaNave5-Bomba_1 Equipo AguaNave5-Bomba_1	1769-L33ER PVP7 Performance 1000 PVP7 Performance 1000 NATR-1783 1768-L43 IPC2 IPC2 1763-BMS10CGN  Módulo 1769-L33ER PVP7 Performance 1783-BMS10CGN  1768-L43 PC PC  Módulo 1769-L32E 2711P-T7C21D8S PF525 PF525 PF525 PF525 Módulo 1769-L33ER  1783-BMS10CGN 1763-L16BWA  Módulo 1763-L16BWA  Módulo 1763 1783-BMS10CGN 1763-L16BWA  Módulo 1763-L30ER 1783- NATR	FW 20.13 5.1 5.001 5.001 FW 31.011 FW 20.12 FW 20.12	SWITCH PLC HMI Switch PLC PC Switch Tipo PLC HMI HMI SWITCH PLC HMI PLC PC SWITCH Tipo PLC HMI VFD VFD Tipo PLC	192.168.1.101 192.168.1.102  100.100.100.101 100.100.101.101 100.100.	100.100.100.61 100.100.100.90 100.100.100.91 100.100.100.60 IP nueva 11.18.54.101 11.18.54.102 100.100.100.91 100.100.100.90 IP nueva 11.18.53.11 11.18.53.15 11.18.53.15 11.18.53.16 IP nueva 11.18.53.16 IP nueva 11.18.53.13 11.18.53.13 11.18.53.13 11.18.53.13 IP nueva 11.18.53.13 11.18.53.139 IP nueva 11.18.55.14 IP nueva	11.18.54.24 11.18.54.25 11.18.54.27 11.18.54.47 11.18.54.48 11.18.54.65 11.18.54.66 11.18.54.66 11.18.54.66 11.18.54.61 11.18.54.61 11.18.54.61 11.18.54.81 11.18.54.81 11.18.54.82 11.18.54.83 11.18.54.84  11.18.54.104 11.18.54.105 11.18.54.106  IP Pública 11.18.54.111 11.18.54.112 11.18.54.141 11.18.54.141 11.18.54.141 11.18.54.144 11.18.54.144 11.18.54.144	255.255.255.128 255.255.255.128	11.18.54.1 11.18.53.1 11.18.53.1	VLAN 614 3 VLAN 614 2 VLAN 612 1 VLAN 613 2 VLAN 615 4 VLAN 615 4 VLAN 615 4 VLAN 615 4 VLAN 615 2 VLAN 613 2 VLAN 615 5 VLAN 616 5
Linea Frypack Linea Almidón Almidón Almidón Almidón Almidón Almidón Tinea WWTP WWTP WWTP WWTP WWTP WWTP WWTP WWT	Freidor Empaque Empaque Empaque Empaque Empaque Area Proceso Proceso Proceso Proceso SprayD SprayD Empaque Area Almidón Almidó	FreidorP3-Switch1 EmpaqueP3-DLC EmpaqueP3-OIT(Host) EmpaqueP3-OIT(Host) EmpaqueP3-OIT(W) EmpaqueP3-Switch  Equipo ProcesoFrypack-PLC ProcesoFrypack-HM11 ProcesoFrypack-HM12 ProcesoFrypack-HM12 ProcesoFrypack-HM1 EmpaqueFrypack-PLC SprayDFrypack-PLC SprayDFrypack-PLC EmpaqueFrypack-OIT(Host) EmpaqueFrypack-OIT(W) EmpaqueFrypack-OIT(W) EmpaqueFrypack-OIT(W) EmpaqueFrypack-OIT(W) EmpaqueFrypack-OIT(W) EmpaqueFrypack-OIT(W) EmpaqueFrypack-OIT(W) Equipo Almidon-PLC Almidon-M21 Almidon-M21 Almidon-M321 Almidon-M321 Almidon-M362  Equipo WWTP-PLC WWTP-SWITCH WWTP-SWITCH WWTP-Switch WWTP-PLC-RECUPERO  Equipo TanquesAzules-PLC  Equipo Octopus_Twin Octopus_Twin Octopus_Twin Octopus_Twin Octopus_Twin Olt-1 AB 850 Ketan PLC-1 AB 850 Ketan PLC-2 AB 850 Ketan PLC-3 AB Panel View OIT-3 AB Panel View OIT-4 AB Panel View OIT-5 AB Panel View OIT-6 Agua Nave5-Bomba_1 Agua Nave5-Bomba_1 Agua Nave6-Bomba_1 Agua Nave6-Bomba_2  Equipo AceiteN5-HM1 Agua Nave6-Bomba_2  Equipo AceiteN5-HM1 AceiteN1-HM1 AceiteN5-HM11 AceiteN5-HM12	1769-L33ER PVP7 Performance 1000 PVP7 Performance 1000 NATR-1783 1768-L43 IPC2 IPC2 1763-BMS10CGN  Módulo 1769-L33ER PVP7 Performance PVP7 Performance 1783-BMS10CGN   Módulo 1769-L32E 2711P-T7C21DBS PF525 PF525 PF525 PF525 Módulo 1769-L33ER  1763-BMS10CGN 1763-L16BWA  Módulo 1763-L16BWA  Módulo 1763-L16BWA  Módulo 1763-L16BWA  Módulo 1763-NATR  1783-NATR	FW 20.13 5.001 5.001 FW 30.011 12.00 5.001 FW FW 30.011 12.00 5.001 FW TFW 30.01 5.001 FW 30.01 5.001 FW 30.01 5.001 FW 30.01 5.001 5.001 5.001 5.001 5.001 5.001 5.001 5.001 5.001 5.001 5.001 5.001 5.001 5.001 5.001 5.001	SWITCH PLC HMI Switch PLC PC PC Switch Tipo PLC HMI HMI SWITCH PLC PC PC SWITCH Tipo PLC HMI VFD VFD Tipo PLC HMI SWITCH Tipo PLC HMI SWITCH Tipo PLC PC HMI SWITCH Tipo PLC Tipo	192.168.1.101 192.168.1.102  100.100.100.101 100.100.101.100.100.10	100.100.100.61  100.100.100.90 100.100.100.91 100.100.100.60  IP nueva  11.18.54.101 11.18.54.102  100.100.100.91 100.100.100.90  IP nueva 11.18.53.11 11.18.53.15 11.18.53.16  IP nueva 11.18.53.16  IP nueva 11.18.53.16  IP nueva 11.18.53.18 11.18.53.18 11.18.53.18 11.18.53.18 11.18.53.189 11.18.53.189 11.18.53.189 11.18.53.189 11.18.53.189 11.18.53.189 11.18.53.189 11.18.55.13	11.18.54.24 11.18.54.25 11.18.54.27 11.18.54.48 11.18.54.49 11.18.54.66 11.18.54.66 11.18.54.66 11.18.54.61 11.18.54.62 11.18.54.61 11.18.54.61 11.18.54.61 11.18.54.10 11.18.54.10 11.18.54.10 11.18.54.10 11.18.54.10 11.18.54.10 11.18.54.10 11.18.54.10 11.18.54.10 11.18.54.10 11.18.54.10 11.18.54.10 11.18.54.10 11.18.54.10 11.18.54.10 11.18.54.10 11.18.54.10 11.18.54.10 11.18.54.10	255.255.255.128 255.255.255.128	11.18.54.1 11.18.53.1 11.18.53.1	VLAN 614 3 VLAN 614 2 VLAN 612 1 VLAN 615 4 9 VLAN 615 5 VLAN 616 5
Linea Frypack Linea Almidón Almidón Almidón Almidón Almidón Almidón Almidón Almidón Linea WWTP WWTP WWTP WWTP WWTP WWTP HALOIA LINEA Tanques Azules Linea Almidón Linea Linea Linea Almidón Linea Linea Linea Linea Almidón Linea Agua Nave 5 Agua Nave 6 Agua N	Freidor Empaque Empaque Empaque Empaque Empaque Area Proceso Proceso Proceso Proceso SprayD SprayD SprayD Empaque Area Almidón Area WWTP WWTP WWTP WWTP WWTP WWTP WWTP WWT	FreidorP3-Switch1 EmpaqueP3-PLC EmpaqueP3-OIT(Host) EmpaqueP3-OIT(Host) EmpaqueP3-Switch  Equipo ProcesoFrypack-PLC ProcesoFrypack-HMI1 ProcesoFrypack-HMI2 ProcesoFrypack-HMI2 ProcesoFrypack-HMI2 ProcesoFrypack-HMI EmpaqueFrypack-PLC SprayDFrypack-PLC EmpaqueFrypack-OIT(Host) EmpaqueFrypack-OIT(Host) EmpaqueFrypack-OIT(WM) EmpaqueFrypack-OIT(WM) EmpaqueFrypack-OIT(WM) EmpaqueFrypack-OIT(WM) EmpaqueFrypack-OIT(WM) EmpaqueFrypack-OIT(WM) EmpaqueFrypack-OIT(WM) EmpaqueFrypack-OIT(WM) EmpaqueFrypack-OIT(WM) Equipo Almidon-PLC Almidon-M21 Almidon-M21 Almidon-M321 Almidon-M321 Almidon-M321 Almidon-M321 Almidon-M321 Almidon-M321 Almidon-M321 Equipo WWTP-PLC WWTP-Switch WWTP-PLC WWTP-Switch WWTP-PLC Equipo TanquesAzules-PLC Equipo Octopus_Twin Octopus_Twin Octopus_Twin Octopus_Twin Octopus_Twin Octopus_Twin Octopus_Twin Octopus_Twin Olt-1 AB 950 Ketan PLC-1 AB 850 Ketan PLC-2 AB 850 Ketan PLC-3 AB Panel View OIT-2 AB Panel View OIT-3 AB Panel Vie	1769-L33ER PVP7 Performance 1000 PVP7 Performance 1000 NATR-1783 1768-L43 IPC2 IPC2 1783-BMS10CGN  Módulo 1769-L33ER PVP7 Performance PVP7 Performance PVP7 Performance 1783-BMS10CGN   Módulo 1769-L32E 2711P-T7C21D8S PF525 PF525 PF525 PF525 PF525 Módulo 1769-L33ER  1783-BMS10CGN 1763-L16BWA  Módulo 1763 Módulo 1763 Módulo 1763 Módulo 1763-L36ER  1783-NATR   5069-L306ER  Módulo 1769-L30ER PVPVLUS 7100 PF525-ENET PF525 PF525 Módulo 1769-L30ER 2711P-T10C21D8S PF525 PF525 Módulo 1769-L30ER 2711P-T10C21D8S PF525-EENET PF52	12 12 12 20.18 12.005 FW 20.13 5.1 5.001 5.001 5.001 5.001 FW 20.13 14 FW 9.05 FW 31.011 15.001 5.001 FW 31.011 FW 70.01 FW 10.001 FW 10	SWITCH PLC HMI Switch PLC PC Switch  Tipo PLC HMI HMI SWITCH PLC PC SWITCH  Tipo PLC HMI VFD VFD Tipo PLC HMI SWITCH  Tipo PLC HMI VFD	192.168.1.101 192.168.1.102  100.100.100.101 100.100.101.101 100.100.	100.100.100.61  100.100.100.90 100.100.100.91 100.100.100.60  IP nueva  11.18.54.101 11.18.54.102  100.100.100.91 100.100.100.91 100.100.100.90  IP nueva 11.18.53.13 11.18.53.14 11.18.53.15 11.18.53.16  IP nueva 11.18.53.16  IP nueva 11.18.53.181 11.18.53.181 11.18.53.181 11.18.53.181 11.18.53.181 11.18.53.183 11.18.53.181 11.18.53.183 11.18.53.186 11.18.53.189 11.18.53.189 11.18.53.189 11.18.55.15 11.18.55.16 11.18.55.14  IP nueva 11.18.54.11 11.18.55.14  IP nueva 11.18.55.15 11.18.55.25 11.18.55.25 11.18.55.25 11.18.55.25 11.18.55.25 11.18.55.25 11.18.55.25 11.18.55.25 11.18.55.25 11.18.55.25 11.18.55.25 11.18.55.25 11.18.55.25 11.18.55.25 11.18.55.25 11.18.55.25 11.18.55.25 11.18.55.25 11.18.55.25	II.18.54.24  11.18.54.25  11.18.54.47  11.18.54.48  11.18.54.90  11.18.54.66  11.18.54.66  11.18.54.66  11.18.54.61  11.18.54.81  11.18.54.82  11.18.54.83  11.18.54.103  11.18.54.104  11.18.54.105  IP Pública  IP Pública  IP Pública  IP Pública  IP Pública  IP Pública	255.255.255.128 255.255.255.128	11.18.54.1 11.18.53.1 11.18.53.1	VLAN 614 3 VLAN 614 2 VLAN 612 1 VLAN 615 4 9 VLAN 615 2 9 VLAN 615 5 VLAN 616 5 VLAN
Linea Frypack Linea Almidón Almidón Almidón Almidón Almidón Almidón Almidón Linea WWTP WWTP WWTP WWTP WWTP WWTP Linea Tanques Azules Linea Haloia 1 Haloia	Freidor Empaque Empaque Empaque Empaque Empaque Empaque Area Proceso Proceso Proceso Proceso SprayD SprayD Empaque Empaque Empaque Empaque Empaque Empaque Empaque Empaque Empaque Area Almidón Area WWTP WWTP WWTP WWTP WWTP WWTP WWTP WWT	FreidorP3-Switch1  EmpaqueP3-PLC EmpaqueP3-OIT(Host) EmpaqueP3-OIT(Host) EmpaqueP3-OIT(W) EmpaqueP3-Switch  Equipo  ProcesoFrypack-PLC ProcesoFrypack-HMI2 ProcesoFrypack-SWITCH  SprayDFrypack-BIMI2 ProcesoFrypack-SWITCH  SprayDFrypack-PLC SprayDFrypack-PLC EmpaqueFrypack-OIT(W) EmpaqueFrypack-OIT(W) EmpaqueFrypack-OIT(W) EmpaqueFrypack-OIT(W) EmpaqueFrypack-SWITCH  Equipo  Almidon-PLC Almidon-HMI Almidon-M21 Almidon-M21 Almidon-M32 Almidon-M32 Almidon-M32 Almidon-M32 Equipo  WWIP-PLC WWTP-SCADA WWTP-HC WWTP-SCADA WWTP-HIMI WWTP-Switch WWTP-PLC-RECUPERO  Equipo TanquesAzules-PLC  Equipo Octopus_Twin Octopus_Twin Octopus_Twin Switch NATR 1783 PLC-2 AB 850 Ketan PLC-1 AB 850 Ketan PLC-1 AB 850 Ketan PLC-1 AB Panel View OIT-2 Ketan OIT-2 Ketan OIT-2 Ketan OIT-2 Ketan PLC Obin OIT-1 AB Panel View OIT-3 AB Panel View OIT-3 AB Panel View OIT-3 AB Panel View  Equipo AguaNave5-Bomba_1 AguaNave6-Bomba_2  Equipo AceiteN5-HMI AguaNave6-Bomba_1 AguaNave6-Bomba_2  Equipo AceiteN5-BBA_GIRASOL_N5 AceiteN5-BBA_GIRASOL_N5 AceiteN5-BBA_GIRASOL_ALMACEN AceiteN5-BBA_DESECHO_N5 AceiteN5-BBA_DESECHO_N5 AceiteN5-BBA_GIRASOL_ALMACEN AceiteN5-BBA_GIRASOL_	1769-L33ER PVP7 Performance 1000 PVP7 Performance 1000 NATR-1783 1768-L43 IPC2 IPC2 1783-BMS10CGN  Módulo 1769-L33ER PVP7 Performance PVP7 Performance 1783-BMS10CGN   1768-L43 PC PC  Módulo 1769-L32E 2711P-T7C21D8S PF525 PF525 PF525 PF525 PF525 Módulo 1763-L16BWA  Módulo 1763-L36ER  1783-BMS10CGN 1763-L16BWA  Módulo 1763-L30ER PVPLUS 7 1000 PF525 PF525 PF525 Módulo 1769-L30ER 2711P-T10C21D8S PF525 PF525 Módulo 1769-L30ER PVPLUS 7 1000 PF525-EENET PF325-EENET	12 12 12 20.18 12.005 FW 24.11 FW 20.13 5.1 5.001 5.001 5.001 5.001 5.001 FW 31.011 12.00 5.001 FW 30.011 12.00 5.001 FW 30.011 12.00 5.001 FW 30.011 12.00 FW 30.011 70 70 70 70 70 70 70 70 70 70 70 70 70	SWITCH PLC HMI Switch PLC PC Switch  Tipo PLC HMI HMI SWITCH PLC PC PC SWITCH  Tipo PLC HMI VFD VFD PLC HMI SWITCH  Tipo PLC HMI VFD VFD PLC HMI VFD VFD VFD  Tipo PLC HMI VFD VFD VFD PLC HMI VFD	192.168.1.101 192.168.1.102  100.100.100.101 100.100.100.101 100.100.	100.100.100.61  100.100.100.90 100.100.100.91 100.100.100.60  IP nueva  11.18.54.101 11.18.54.102  100.100.100.91 100.100.100.91 100.100.100.90  IP nueva 11.18.53.11 11.18.53.12 11.18.53.13 11.18.53.14 11.18.53.15 11.18.53.16  IP nueva 11.18.53.18 11.18.53.18 11.18.53.181 11.18.53.183 11.18.53.181 11.18.53.185 11.18.53.186 11.18.53.186 11.18.53.189 11.18.53.189 11.18.53.189 11.18.53.189 11.18.53.180 11.18.55.12 11.18.55.12 11.18.55.12 11.18.55.12 11.18.55.12 11.18.55.12 11.18.55.12 11.18.55.12 11.18.55.12 11.18.55.12 11.18.55.25 11.18.55.26  IP nueva 11.18.55.12 11.18.55.21 11.18.55.22 11.18.55.25 11.18.55.22 11.18.55.22 11.18.55.22 11.18.55.22 11.18.55.22 11.18.55.22 11.18.55.22 11.18.55.22 11.18.55.22 11.18.55.22 11.18.55.22 11.18.55.22 11.18.55.22 11.18.55.22 11.18.55.22 11.18.55.22 11.18.55.22	II. 18.54.24 11.18.54.25 11.18.54.27 11.18.54.47 11.18.54.49 11.18.54.65 11.18.54.66 11.18.54.66 11.18.54.68 IP Pública 11.18.54.81 11.18.54.82 11.18.54.83 11.18.54.84  II. 18.54.103 11.18.54.104 11.18.54.105 11.18.54.106 IP Pública	255.255.255.128 255.255.255.12	11.18.54.1 11.18.53.1 11.18.53.1	VLAN 614 3 VLAN 614 2 VLAN 612 1 VLAN 615 4 9 VLAN 615 2 9 VLAN 615 5 VLAN 616 5 VLAN
Linea Frypack Linea Almidón Almidón Almidón Almidón Almidón Almidón Linea WWTP WWTP WWTP WWTP WWTP WWTP Linea Tanques Azules Linea Haloia 1 Linea Agua Nave 5 Agua Nave 5 Agua Nave 5 Agua Nave 5 Agua Nave 6	Freidor Empaque Empaque Empaque Empaque Empaque Empaque Area Proceso Proceso Proceso SprayD SprayD SprayD Empaque Area Almidón	FreidorP3-Switch  EmpaqueP3-PLC  EmpaqueP3-PLC  EmpaqueP3-OIT(Mst)  EmpaqueP3-OIT(M)  EmpaqueP3-OIT(M)  EmpaqueP3-Switch  Equipo  Procesofrypack-PLC  Procesofrypack-HM1  Procesofrypack-HM1  Procesofrypack-HM1  Procesofrypack-SWITCH  SprayDfrypack-PLC  SprayDfrypack-PLC  SprayDfrypack-PLC  SprayDfrypack-PLC  SprayDfrypack-OIT(Mst)  Empaquefrypack-OIT(Mst)  Equipo  Almidon-HM2  Almidon-HM32  Almidon-M321  Almidon-M321  Almidon-M321  Almidon-M322  Equipo  WWTP-PLC  WWTP-Switch  WWTP-Switch  WWTP-Switch  WWTP-BC-RECUPERO  Equipo  Cotopus_Twin  Switch NATR 1783  PLC-2 AB 850 Ketan  PLC-1 AB Panel View  OIT-2 AB Panel View  OIT-2 AB Panel View  OIT-3 AB Panel View  OIT-3 AB Panel View  OIT-3 AB Panel View  AguaNave6-HMI  AguaNave6-Bomba_1  AguaNave6-Bomba_1  AguaNave6-Bomba_2  Equipo  AceiteN5-BA_CRSSOL-N5  AceiteN5-BBA_DESCHO_N5  AceiteN5-BBA_DESCHO_N5  AceiteN5-BBA_GIRASOL_N5  AceiteN5-B	1769-L33ER PVP7 Performance 1000 PVP7 Performance 1000 NATR-1783 1768-L43 IPC2 IPC2 1783-BMS10CGN  Módulo 1769-L33ER PVP7 Performance PVP7 Performance PVP7 Performance 1783-BMS10CGN  Módulo 1769-L32E 2711P-T7C21D8S PF525 PF525 PF525 PF525 PF525 Módulo 1769-L33ER  1783-BMS10CGN 1763-L16BWA  Módulo 1763 Módulo 1763 Módulo 1763 Módulo 1763-L16BWA  Módulo 1769-L30ER PVPVIUS 7 1000 PF525-EENET PF525-EENE	12 12 12 20.18 12.005 FW 24.11  FW 24.11  FW 20.13 5.1 5.001 5.001 5.001 5.001 FW 31.011  14 FW 9.05 FW 31.011 15.001 FW 31.011 FW 20.12 12.00 5.001 5.001 FW 20.12 12.00 5.001 FW 30.011 12.00 FW 30.011 12.00 FW 30.011 FW 30.01	SWITCH PLC HMI Switch PLC PC Switch  Tipo PLC HMI HMI SWITCH PLC PC SWITCH  Tipo PLC HMI VFD VFD Tipo PLC HMI SWITCH  Tipo PLC HMI VFD VFD  Tipo PLC HMI VFD VFD VFD  Tipo PLC HMI VFD	192.168.1.101 192.168.1.102  100.100.100.101 100.100.101.101 100.100.	100.100.100.61  100.100.100.90 100.100.100.91 100.100.100.60  IP nueva  11.18.54.101 11.18.54.102  100.100.100.91 100.100.100.91 100.100.100.90  IP nueva 11.18.53.13 11.18.53.14 11.18.53.15 11.18.53.16  IP nueva 11.18.53.16  IP nueva 11.18.53.181 11.18.53.181 11.18.53.181 11.18.53.181 11.18.53.181 11.18.53.181 11.18.53.183 11.18.53.183 11.18.53.185 11.18.53.186 11.18.53.187 11.18.53.186 11.18.53.187 11.18.53.186 11.18.53.187 11.18.53.181 11.18.53.185 11.18.55.12 11.18.55.12 11.18.55.14  IP nueva 11.18.54.11 11.18.55.12	II.18.54.24 II.18.54.25 III.18.54.47 II.18.54.49 II.18.54.60 III.18.54.61 II.18.54.66 II.18.54.66 II.18.54.61 II.18.54.61 II.18.54.61 II.18.54.61 II.18.54.61 II.18.54.61 II.18.54.62 II.18.54.63 II.18.54.10 II.18.54.10 II.18.54.10 II.18.54.10 II.18.54.10 II.18.54.10 II.18.54.10 III.18.54.10	255.255.255.128 255.255.255.12	11.18.54.1 11.18.53.1 11.18.53.1	VLAN 614 3 VLAN 614 2 VLAN 612 1 VLAN 615 4 9 VLAN 615 2 9 VLAN 615 5 VLAN 616 5 VLAN