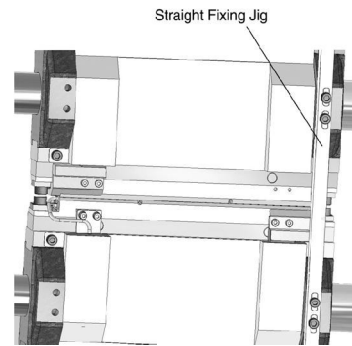
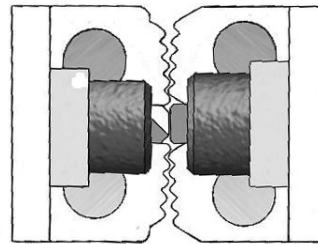


5. Turn the main power OFF.
6. Open the front cover.
7. Attach a straight fixing jig to keep jaw horizontal.

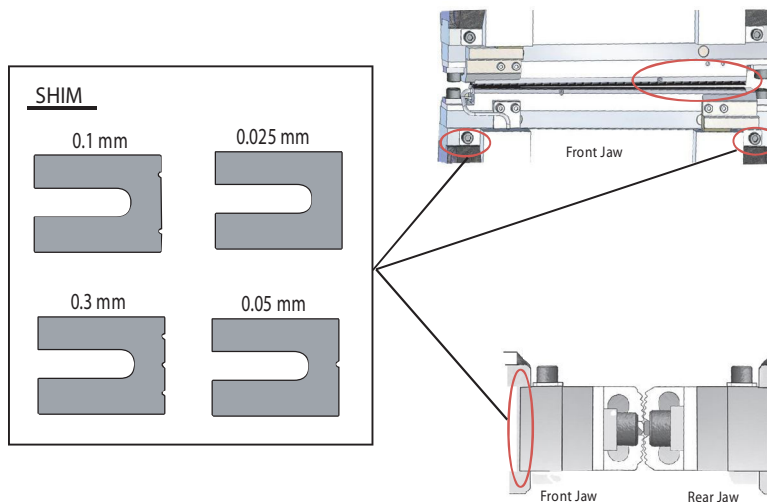


8. The right figure shows the optimum jaw alignment at that time.
If the jaw is misaligned, readjustment is required.



Right or Left adjustment

Right or left adjustment should be performed at the front jaw side.
Insert the shim in the following location for adjustment.



* There are three types of shim thickness: 0.025 mm, 0.05 mm, 0.1 mm, and 0.3 mm.