

project plan

plant	FG-Grp.	page	plant-/funktion group-/page commentary	place of page	place of page-commentary	follow
=A1			extrusion line			
		1	incoming supply	+S1	switch board	1
		2	extruder drive	+S1	switch board	2
		3	cutter drive	+S1	switch board	3
		4	dosing 1	+S1	switch board	4
		5	dosing 2	+S1	switch board	5
		6	reserve	+S1	switch board	6
		7	injection 1	+S1	switch board	7
		8	injection 2	+S1	switch board	8
		9	AC-Drives	+S1	switch board	9
		10	AC-Drives	+S1	switch board	10
		11	230VAC Control-Voltage	+S1	switch board	11
		12	control voltage 24VDC	+S1	switch board	12
		13	control voltage 24VDC	+S1	switch board	13
		14	control voltage 24VDC	+S1	switch board	14
		15	PLC	+S1	switch board	15
		16	PLC	+S1	switch board	16
		17	operating panel	+S1	switch board	17
		18	digital inputs	+S1	switch board	18
		19	line contactors	+S1	switch board	19
		20	line contactors	+S1	switch board	20
		21	Relais	+S1	switch board	21
		22	digital outputs	+S1	switch board	22
		23	extern status sensors	+S1	switch board	23
		24	extern status sensors	+S1	switch board	24
		25	extern status sensors	+S1	switch board	25
		26	temperatur sensors	+S1	switch board	26
		27	analog in- outputs	+S1	switch board	27