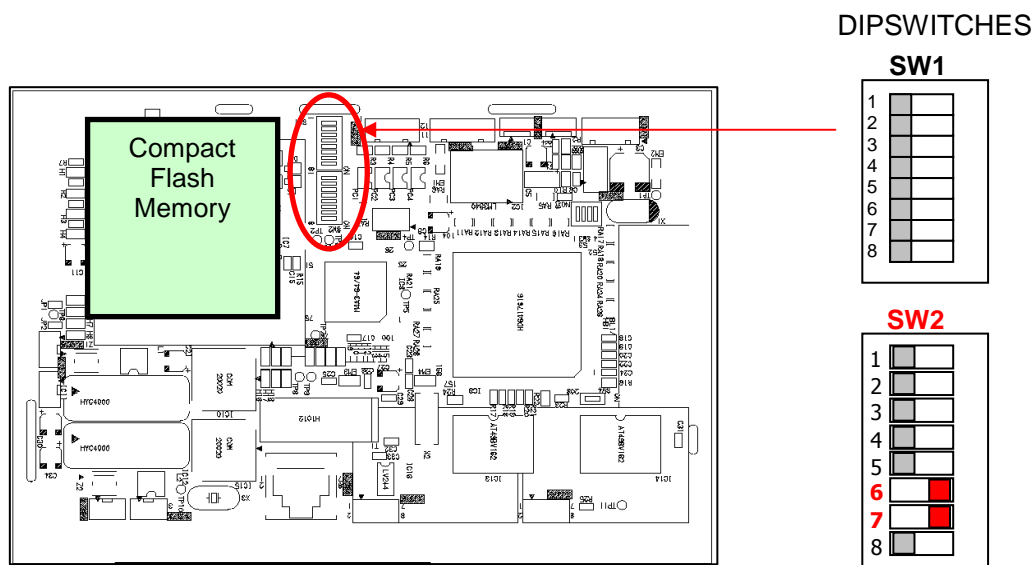


RESETTING THE DMU SRAM MEMORY

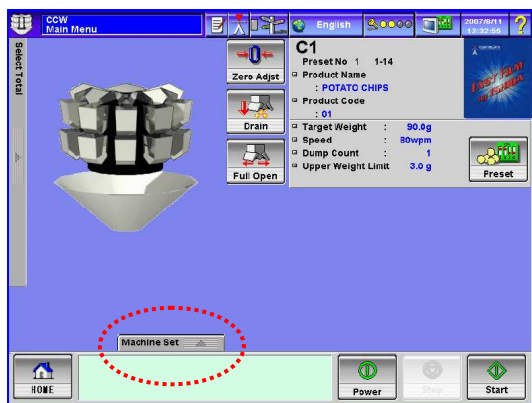
1. Turn **OFF** the main Power
- 2. LOCK-OUT / TAG-OUT**
3. Unplug the BATTERY for 10 minutes (must wait 10 minutes)
4. Connect the BATTERY
5. Turn **ON DIP SW2-6** on DMU Board
Turn **ON DIP SW2-7** on DMU Board



6. Turn **ON** the main Power and wait for RCU to BOOT-UP



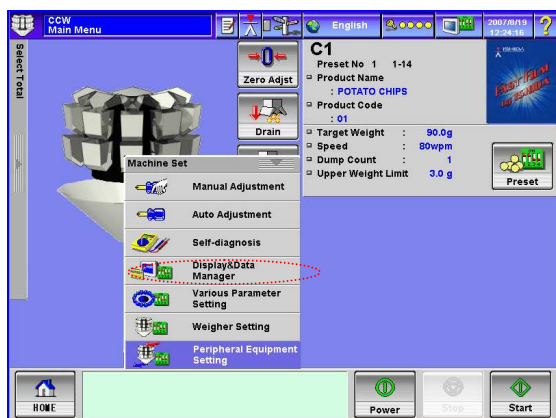
14. Press the ACCESS level key
15. Press the MAINTENANCE key
16. Enter the DEBUG password
.7020213331.



17.



Press the
Machine Set tab



18.

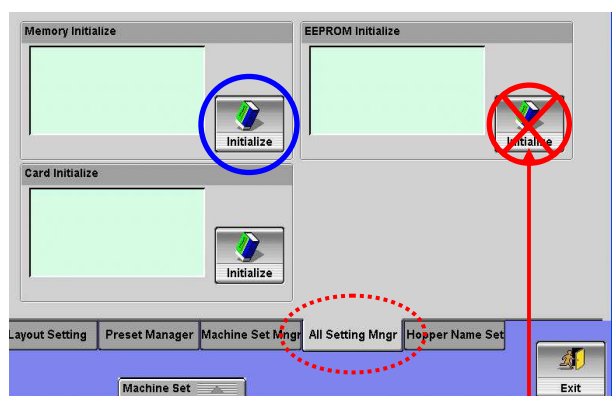


Press the
Display & Data Manager tab



19.

Press the **All Setting Manager** tab



20.



Press the **MEMORY INITIALIZE** key

21. Turn **OFF** the main Power

22. LOCK-OUT / TAG-OUT

23. Turn **OFF** DIP SW2-6 and SW2-7 on DMU Board

***** DO NOT PRESS THE EEPROM INITIALIZATION KEY *****