| Created with | the 0         | :AE33          | Syst               | em                 |                   |              |                   | В                 |                |              |       | T   |   |                            |                       | )                       |                         |                       |            |                  |                    | T                | 0                   |                  |                  |                          |                    |                     | <br>T             | <u>3</u>               |                   |                        |                         | <u> </u>     |                        |             |   | <u>+</u>              |  |
|--------------|---------------|----------------|--------------------|--------------------|-------------------|--------------|-------------------|-------------------|----------------|--------------|-------|---|---|----------------------------|-----------------------|-------------------------|-------------------------|-----------------------|------------|------------------|--------------------|------------------|---------------------|------------------|------------------|--------------------------|--------------------|---------------------|-------------------|------------------------|-------------------|------------------------|-------------------------|--------------|------------------------|-------------|---|-----------------------|--|
|              | funktion      | extruder motor | - 1                | cutter motor       | tenneratur-sensor | cutter motor | PTC cutter        | PTC cutter        | dosing 1 motor | PTC Dosing 1 |       | -   | Statorinjection i motor                       | SIGNOTINI PELITONI I MOTOT | PTC statorinjection 1 | statorinjection 2 motor | statorinjection 2 motor | PTC statorinjection 2 | pipe mixer | oilpump          | extruder motor tan | transport        | STITTEL<br>CORVEYOR | heating          | water dosing run | water dosing rated value | terminal box 24VDC | control panel 24VDC | cutter hood       | Ethernet control namel | oil pressure      | filling level silo min | filling level silo max. | level dosing | filling level dosing 2 |             | Injection 2 pressure  | MOTOU EXTRUGENT MOTON | and admin maken  |
|              | ext. place    | +EXTR          | + EXTR             | +EXTR              | + + KKTH          | +EXTR        |                   |                   |                |              |       | + FX   K  | +EXIK   | #FXTR                      |                       | TR                      | +PW                     | +PW                   | +EXTR      | +EXTR            | + EX-X-1           | + EXX - X        | +EXTR               | +EXTR            | +EXTR            | +EXTR                    | +KK24V             | P1                  | + EXTR            | P1                     | +EXTR             | +EXTR                  | +EXTR                   | +EXTR        | +EXIX                  | A           | <b>™</b>  | +EXIK                 | order number<br>A23500-2<br>A602 100   |
| cable plan   | length        | +1,5m          | +1,5m              | Scharf             | +4m               | ±4m          | Schaaf            | Schaaf            | +4,5m          | Schaaf       | +5,7m | Schaat  | + 5III<br>57.55.2 £                           | 3C   10U   + 3m            | Schaaf                | +3m                     | Schaaf                  | Schaaf                | +4,5m      | +4m              | # <del> </del>     | EΣ+              | C+<br>              | ₩ <b>7</b> +     | +9m              | +6m                      | +3m                | max.30m             | Schaaf<br>Schaaf  | DUX 30m                | Schaaf            | Schaaf                 | Schaaf                  | Schaaf       | Schaaf                 | Schaar      | Schaar  | oc naa i              |  |
| cabl         | int. place    | S1             | S1                 | 73                 | S1                | +EXTR        | +KKTH             | +EXTR             | S1             | +KKTH        | ST    | + <del>+ + + + + + + + + + + + + + + + + + </del> | S   S   | 71<br>21                   | +EXTR                 | S1                      | +EXTR                   | +EXTR                 | \$1        | SS               | 2.0                | <u>.</u>         | 7 0                 |                  | S1               | S1                       | S1                 | S1                  | +KK24V            | 4.KK244V               | +KK24V            | +KK24V                 | +KK24V                  | +KK24V       | +KK24V                 | + F X - K   | + + K   + K | + ***                 | OHG STILL  |
|              | type of cable |                | ÖLFLEX-100 CY 4670 | NE EILCOUEL NADE ( |                   | $\succeq$    | ÖLFLEX-110 2*0,75 | ÖLFLEX-110 2*0,75 |                | 2*0,75       |       | 0LFLEX-110 2*0,/5                                 | ULFLEX=100 LT 461,5<br>  SI ELEY=100 CV 761 E | ٦                          | GLFLEX-110 2*0.75     | ÖLFLEX-100 CY 461,5     | CY 461,                 | ÖLFLEX-110 2*0,75     |            | GLFLEX-100 461,5 | OLFLEX-100 461,5   | OLFLEX-100 461,5 | ULFLEA              | ÖLFLEX-100 461,5 |                  | LIYCY 5x0,34             | ÖLFLEX-110 50G0,75 | ÖLFLEX-110 12G1     | SLFLEX-110 5G0,75 | Rockwell-Ethernet      | ÖLFLEX-110 4G0,75 | IFM 4x0,25             | ÖLFLEX-110 4G0,75       | IFM 4x0,25   | IFM 4x0,25             | 1FM 4XU, Z3 | 1 FM 4XU, Z3  | LITCT 2*U./5mm        | date 25.10.16 project Heinz Schaaf oHG Arthurber 100kW Fritalian Vers 7 III) |
|              | cable mark    | -W2.1          | -W2.2              | -WZ.J              | -W3.5             | -W3.1.1      | -W3.5.1           | -W3.5.2           | -W4.1          | -W4.6        | -W5.1 | -W5.6   | 1./W-   | 2 / M-                     | 6:7W-                 | -W8.1                   | -W8.2                   | -W8.6                 | -W9.1      | -W9.3            | -WG.5              | -WG. /           | -w-0                | -W10.7           | -W11.4           | -W11.5                   | -W12.2             | -W12.3              | -W13.4            | -w-4.7<br>-W15 1       | -W23.1            | -W23.3                 | -W23.5                  | -W24.1       | -W24.4                 | 0.C2W-      | / . CZW-  | -WZ0.4                | ¥,<br>35<br>55<br>55<br>56   |