Study on Neutronics and Thermohydraulics of water cooled SMR with Uranium Oxide Fuel

Final Project SH2611 VT23 Small Reactors

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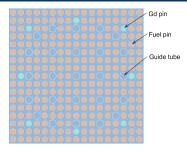
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Task Description

- Design a small reactor unit with an electrical power of 100 MW and enriched uranium oxide.
- Calculate reactivity swing for a fuel average burn-up of 50 GWd/ton and determine the control rod configuration so that the maximum control rod worth is less than 0.5 \$. Reactivity losses are to be minimized by use of a burnable poison.
- Calculate the fuel Doppler coefficient and moderator/coolant temperature coefficient.
- Determine the radius of the emergency planning zone, assuming 100% release of xenon and 0.1% release of iodine in a severe accident occurring for a core average burn-up of 50 GWd/ton. The dose acceptance criterion is 20 mSv.
- Estimate the capital and operational costs for a plant with 8 units, based on scaling from literature data. Estimate the LCOE for this 8-unit plant assuming an economic life of 25 years and 90% availability

Reactor Design

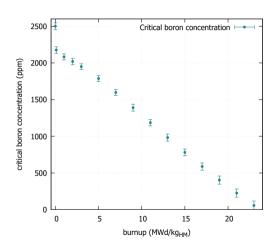


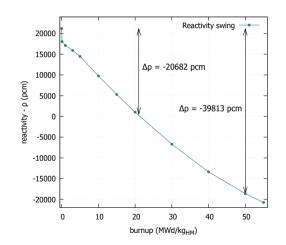
| Parameter (Unit) | Value |
|---|-----------|
| Thermal power (MW _t) | 270 |
| Electrical power (MW _e) | 100 |
| Active fuel length (cm) | 200 |
| Fuel assembly type (-) | 17×17 |
| Number of fuel assemblies (-) | 37 |
| Number of fuel rods per assembly (-) | 264 |
| Number of control rod assemblies (-) | 4 |
| Number of shutdown rod assemblies (-) | 12 |
| Fuel mass UO ₂ (kg) | 9250 |
| Cladding material (-) | $M5^1$ |
| Fuel cycle length (months) | 24 |
| Composition of the cladding in wt.% (ba | ıl.Zr-1Nb |

| | | | U460 | G30 | U460 | | |
|--|------|------|------|------|------|------|------|
| | | U370 | G25 | U305 | G25 | U370 | |
| | U460 | G25 | U305 | U305 | U305 | G25 | U460 |
| | G30 | U305 | U305 | U295 | U305 | U305 | G30 |
| | U460 | G25 | U305 | U305 | U305 | G25 | U460 |
| | | U370 | G25 | U305 | G25 | U370 | |
| | | | U460 | G30 | U460 | | |

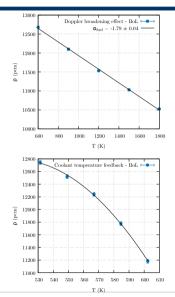
| Parameter (Unit) | Value |
|------------------------------------|-----------------|
| Fuel pellet radius (mm) | 4.05765 |
| Fuel pin outer radius (mm) | 4.7498 |
| Cladding thickness (mm) | 0.6096 |
| Fuel rod pitch (mm) | 12.59 |
| Lattice pitch (cm) | 21.5 |
| Chanel flow area (m ²) | 0.02753 |
| Active core diameter (m) | 1.51 |
| Pressure vessel dimensions (m) | 4.6×23 |

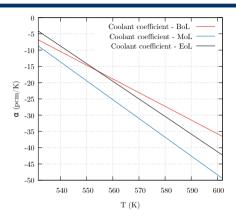
Reactor Burn-up





Safety Parameters

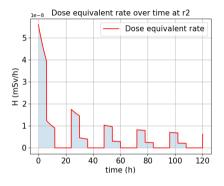




| Burnup (MWd/kg _{HM}) | α_{fuel}^{-1} (pcm/K) | α_{cool} (pcm/K) |
|--------------------------------|------------------------------|-------------------------|
| 0 (BoL) | -1.79 ± 0.04 | -17.61 ± 0.21 |
| 11 (MoL) | -1.80 ± 0.07 | -23.50 ± 0.33 |
| 21 (EoL) | -1.08 ± 0.02 | -17.97 ± 0.19 |

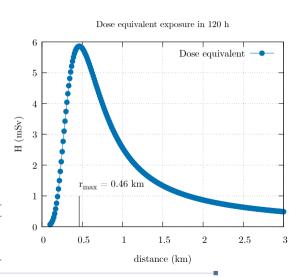
 $^{^{1}}$ For coolant temperature 557 K

Release of Radionuclides

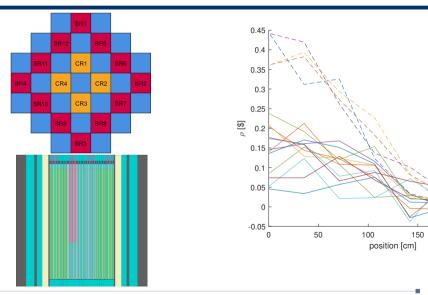


Fission product inventory at EoL

| Nuclide | m (g) | A (PBq) | T _{1/2} | |
|-------------------|-------|---------|------------------|-----------------------------|
| | (0) | · ·/ | | 2.1 6 ((15 / 3) |
| ¹³³ Xe | 78.4 | 543.5 | 5 d | $0.1 \text{ nSv/(dBq/m}^3)$ |
| ^{135}Xe | 2.1 | 194.7 | 9 h | $1 \text{ nSv/(dBq/m}^3)$ |
| ¹³¹ | 57.1 | 262.8 | 8 d | 20 nSv/Bq |
| 133 | 13.0 | 543.2 | 21 h | 4 nSv/Bq |



Control Rods Design



200

CR1

CR2

CR4

SR2 SR3

SR4 SR5

SR6 SR7 SR8

SR9 SR10

SR11 SR12

250

Cost Estimate

- Economic life: 25 years
- Availability: 90%
- Industry risk factor (β): 7.3%
- Rate of return for risk-free government bond: 3.72%
- 5-year average rate of return for SP500: 8.7%
- Cost of debt for renewable energy: 6.5%
- Assuming an even mix of debt and equity, the plant has a WACC of 6.9%. This results in a CAPEX of 3,357 million USD for an 8-unit plant.

| 8 module plant | Cost (USD) |
|-------------------|-----------------------|
| Construction cost | 2200 million USD/unit |
| Operational cost | 17.3 USD/MWh |
| LCOE | 133 USD/MWh |

Thanks for your attention!

