



## **Build a Simple Brushless DC Motor from a Kit- 26202**

**Program:** Electrician Technician

**Course:** EL120 Introduction to Electrical Theory

**Objectives:** Under the supervision of your instructor, you should be able to do the following:

- Describe the design and operating characteristics of various motors.
- Identify various types of motors and their applications.

**Lab Equipment:**

- 1 – DC motor kit
- 1 – AA batteries

**Required Tools:**

- Wire strippers (small wire)

**Materials:**

- 1 – 2" X 2" piece of sandpaper

**Safety (PPE) –**

- Safety glasses

**Notes to Students:**

- Closely follow the instructions provided with the DC motor kit.

**Resources:** N/A

**Required Time:** One Day

**Shop Maintenance:**

- All work will cease 20 minutes prior to the end of class.
- All work areas must be cleaned.



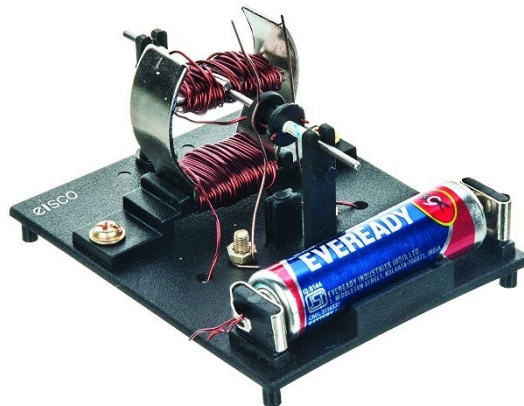
- Tools and equipment must be cleaned and returned to the designated areas (cage, tool room, cabinets etc.)
- Any broken or missing tools must be reported immediately.
- Tools and equipment are students' responsibility.

**Instructor Notes:**

- Have students read the directions carefully.
- Have trainees change power supply polarity to demonstrate reversing motor rotation.

**Procedures:** (Eye protection must always be worn)

- Following the detailed directions given in the motor kit, these are the basic steps taken from the directions.



**Field Coil**

- Unroll the wire coils.
- Cut a 6" piece from one end of one of the coils.
- Using the sandpaper, scrape off 1" of the coating from each end of the coils (4 total).
- Leaving 2" of wire, wrap the wire around the mounting bracket and the field pole. Continue wrapping the coil until there is 6" left.

**Armature**

- Put the two halves of the armature together with the motor shaft between them.
- Leaving 2" of wire, wrap the wire coil 8 times around one side and then cross over the other side and wrap the coil 8 times that side. {Do not Cut the wire!} Repeat until there is 2" of wire left. (Make sure the windings are all going in the same direction and have equal amounts on both sides)



### **Commutator**

- Cut a 7/16" piece of tubing and slide one end of the motor shaft into the tubing. The tubing must be pushed directly against the armature.
- Place the halves of commutator together and slide the motor shaft through the commutators large middle hole.
- Install the wire from one side through one of the small holes of the commutator and then do the same with the other side wire, then trim wires.
- Cut X" tubing and slide it on the motor shaft so that the commutator is between the pieces of tubing.
- Cut a second piece of tubing 7/16" and slide onto the opposite end.

### **Assembling motor**

- Fasten the field coil to the plastic base using 2 screws and nuts, making sure the wire ends are pointing toward the middle of the base.
- Place the shaft supports into the rectangular holes closest to the field coil and perpendicular to the base.
- Loop the 6" wire through one of the paper fasteners and twist and slide the fastener through hole #3.
- Scrap the coating off both brushes using sandpaper.
- Bend the looped end of the brush, flip the base over and slide one brush through hole #5, and slide the loop at the end of the brush over the fastener in hole #3. Spread the fastener open.
- Slide the second brush through hole #7 and slide the loop over the paper fastener in hole #4 and spread the fastener open.
- Lay the armature on the two shaft supports and pop into place, the commutator should be touching the brushes.

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#### **Connect motor to battery**

- Lace the 2" wire from the field coil into the small hole in one of the battery clips (#3) and snap the battery clip into hole #8.
- Insert Battery into battery clips.
- If the motor does not work after push starting with your finger, go to troubleshooting page in the instructions that came with the kit.

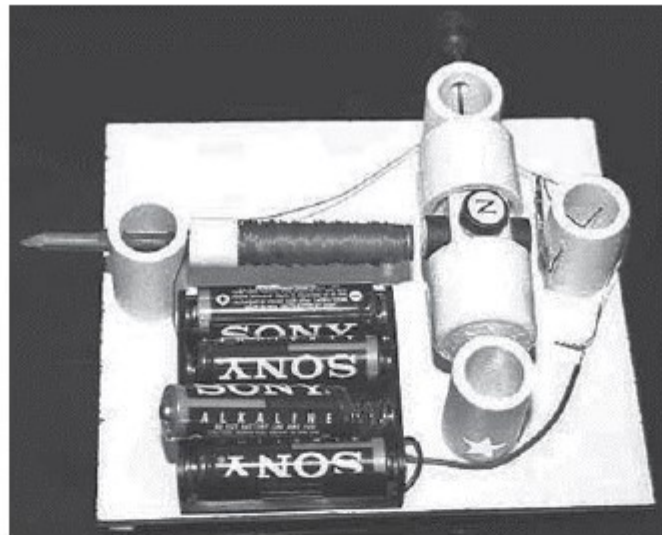


Figure 1 ■ Brushless DC Motor Kit

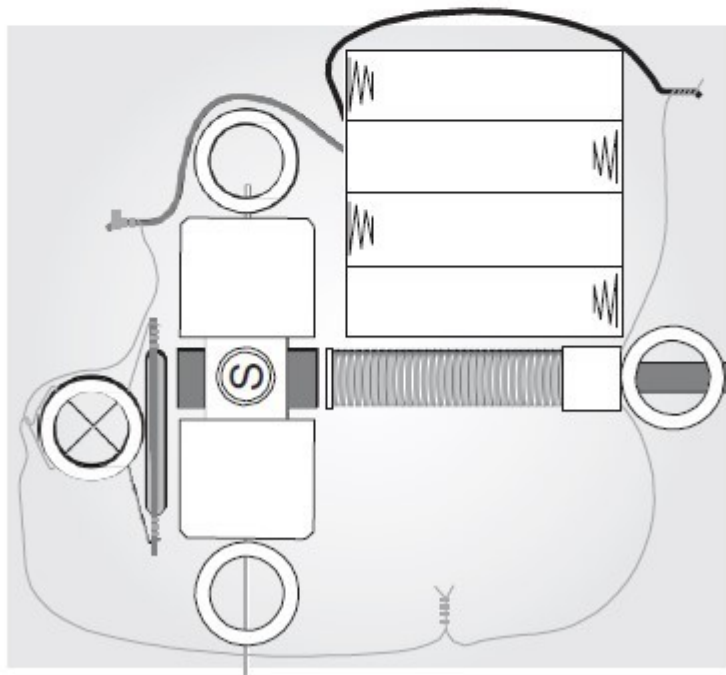


Figure 2 ■ Wiring Diagram