




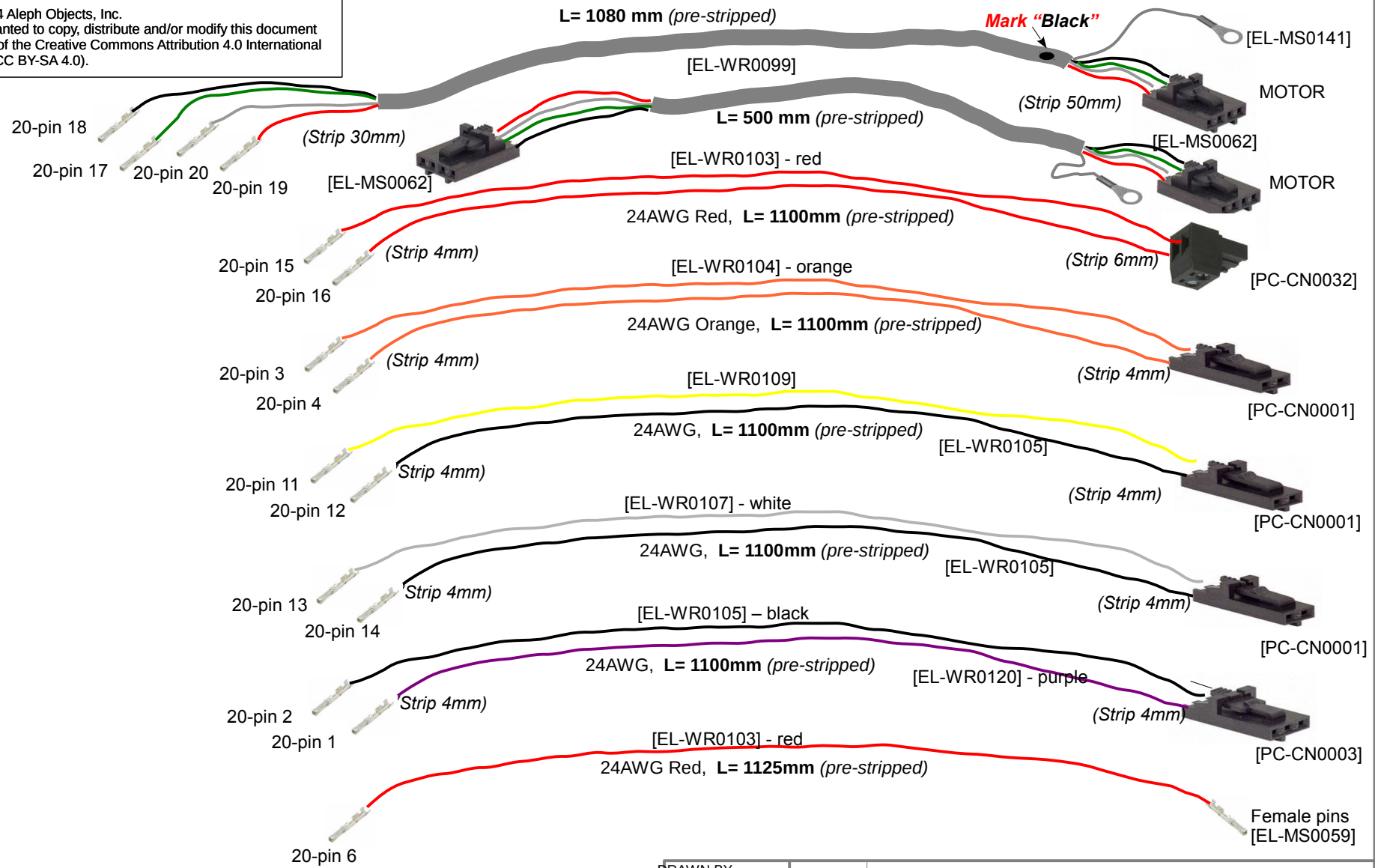
Harness General Assembly Instruction:

1. Prep 2 guides – 18 links & 11 links
Pay attention to direction (male/female)
2. Crimp all pins both ends.
3. Slide all wires/ extensions through the 2 guides
Pay attention to male/female directions
4. Populate 20-pin connector FIRST
5. Populate housings/ crimp terminals Group 1
6. Populate housings/ crimp terminals Group 2

	▼									
20-pin #	1	3	5	7	9	11	13	15	17	19
20-pin #	2	4	6	8	10	12	14	16	18	20

20-Pin Connector

C. HUYNH	11/2014	  	
Daffodil		TITLE X-Extruder – Page 1	
		SIZE	REV.
		DWG NO.	
		SCALE:	SHEET



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Daffodil



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TITLE

X-Extruder – Page 2

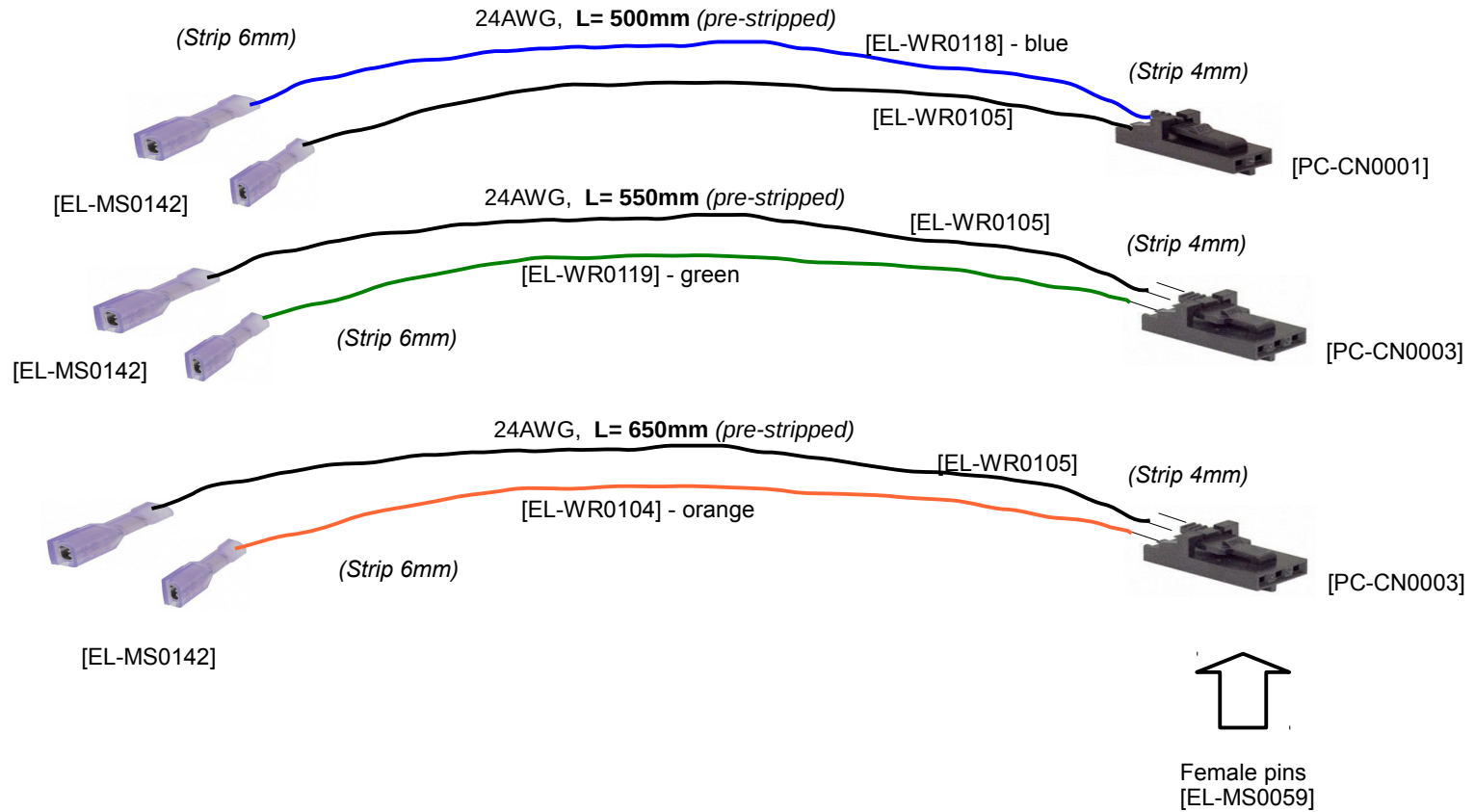
SIZE

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REV.

SCALE:

SHEET



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Daffodil



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TITLE

X-Extruder – Page 3

SIZE

DWG NO.

REV.

SCALE:

SHEET