EASYLINK.INDUSTRIAL CO.,LTD.															
No.	.:					GR&R									
Gague NO.		VC-020			Part na	ıme	SHOULDERED SPACER SOFT								
Gague Nam					CHAR	ACTER		Balloon F1			Date	ate 2020.01.30			
Precision		0.01			SPEC.		17.05~17.35			UNIT	Т ММ				
Tolerance				Pro Std.Dve					Prepared By		Tony				
Α	ppraiser	1	2	3	4	5	6	7	8 9		10	AVE			
	A 1	17.05	17.06	17.07	17.08	17.09	17.10	17.11	17.12	17.15	17.15		17.097		
	A 2	17.05	17.06	17.07	17.08	17.09	17.10	17.11	17.12	17.15	17.15		17.097		
0	A 3	17.05	17.06	17.07	17.08	17.09	17.10	17.11	17.12	17.14	17.13		17.095		
N E	A 4						-								
-	A 5	17.050	17.060	17.070	17.000	17.000	17 100	17 110	17 120	17 145	17 1/2	V0-	17.007		
	AVE(X) RANGE(R)	17.050 0.00	17.060 0.00	17.070 0.00	17.080 0.00	17.090 0.00	17.100 0.00	17.110 0.00	17.120 0.00	17.145 0.00	17.143 0.02	Xa= Ra=	17.097 0.002		
	B 1	17.05	17.06	17.07	17.08	17.09	17.10	17.11	17.12	17.15	17.15	i\a-	17.097		
	B 2	17.05	17.06	17.07	17.08	17.09	17.10	17.11	17.12	17.15	17.15		17.097		
Т	B 3	17.05	17.06	17.07	17.08	17.09	17.10	17.11	17.12	17.15	17.10	17.097			
W	B 4								=						
0	B 5														
	AVE(X)	17.050	17.060	17.070	17.080	17.090	17.100	17.110	17.120	17.145	17.133	Xb=	17.096		
	RANGE(R)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.05	Rb=	0.006		
_	C 1	17.05	17.06	17.07	17.08	17.09	17.10	17.11	17.12	17.15	17.15		17.097		
T H	C 2	17.05	17.06	17.07	17.08	17.09	17.10	17.11	17.12	17.15	17.12		17.094		
R	C 3	17.05	17.06	17.07	17.08	17.09	17.10	17.11	17.12	17.15	17.15		17.097		
Е	C 4														
Е	C 5	47.050	47.000	17.070	47.000	47.000	47.400	47.440	47.400	47.445	47.440	V	47.000		
	AVE(X) RANGE(R)	17.050 0.00	17.060 0.00	0.00	17.080 0.00	17.089 0.00	17.100 0.00	17.110 0.00	17.120 0.00	17.145 0.00	17.140 0.03	Xc=	17.096 0.003		
	INANGE(IX)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.03	IXC-	0.003		
	/ERAGE	17.050	17.060	17.070	17.080	17.090	17.100	17.110	17.120	17.145	17.139	Ave	17.0963		
R A	AVE(R)		0.0037		Max-Min		0.0010					Rp	0.0948		
N	AVERAGE		17.0963		Rp		0.0948								
G E	UCLX=		17.1001		LCLX= 17.0925										
	UCLR=		0.0095		nDC	19									
Α					STD.DEV.		5.15 STD.DEV.		% TV				%Pro S		
V		EV			0.00219 0.00034 0.00221		0.01126 0.00174 0.01139		7.31 1.13						
E R	AV														
A		GRR		7.40											
G		PV				0.02981		0.15354		99.73			-		
E TV 0.02990 0.15396 -												-			
Measurement System acceptable															

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			Ŀ	=ASY	LINK.	INDU	STRIA	AL CO	LID.		T		П	
No						GR&R								
Gag	gue NO.	MT-043			Part name			SHOULDERED SPACER SOFT					1.	
Ga	gue Nam	Prof	ile Proje	ector	CHARACTER			Balloon F6			Date	2020.01.30		
	cision	0.001			SPEC.			MIN 2.5		5	UNIT	MM		
Tolerance		0.001			Pro Std.Dve						Prepared By			
										r repaired By		101.9		
Α	ppraiser	1	2 3		4 5		6	7	8	9	10	AVE		
	A 1	2.63	2.63	2.64	2.64	2.64	2.65	2.65	2.65	2.66	2.66		2.644	
	A 2	2.63	2.63	2.64	2.64	2.64	2.65	2.65	2.65	2.66	2.66		2.644	
0	A 3	2.63	2.63	2.64	2.64	2.64	2.65	2.65	2.65	2.66	2.66		2.644	
N	A 4													
Е	A 5													
	AVE(X)	2.630	2.633	2.636	2.639	2.642	2.645	2.648	2.651	2.658	2.660	Xa=	2.644	
	RANGE(R)		0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	Ra=	0.000	
	B 1 B 2	2.63 2.63	2.63 2.63	2.64 2.64	2.64 2.64	2.64 2.64	2.65 2.65	2.65 2.65	2.65 2.65	2.66 2.66	2.66 2.66		2.644 2.644	
Т	В3	2.63	2.63	2.64	2.64	2.64	2.65	2.65	2.65	2.66	2.64		2.642	
W	B 4	2.03	2.03	2.04	2.04	2.04	2.03	2.03	2.03	2.00	2.04		2.042	
0	B 5													
	AVE(X)	2.630	2.633	2.636	2.639	2.642	2.645	2.648	2.651	2.659	2.653	Xb=	2.643	
	RANGE(R)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.02	Rb=	0.003	
+	C 1	2.63	2.63	2.64	2.64	2.64	2.65	2.65	2.65	2.66	2.66		2.644	
T H	C 2	2.63	2.63	2.64	2.64	2.64	2.65	2.65	2.65	2.66	2.65		2.643	
R	C 3	2.63	2.63	2.64	2.64	2.64	2.65	2.65	2.65	2.66	2.66		2.644	
Ε	C 4													
Ε	C 5 AVE(X)	2.630	2.633	2.636	2.639	2.641	2.645	2.648	2.651	2.659	2.657	Xc=	2.644	
	RANGE(R)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.01	Rc=	0.001	
	TO TITOLE (TT)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.01	110	0.001	
A۱	VERAGE	2.630	2.633	2.636	2.639	2.642	2.645	2.648	2.651	2.658	2.657	Ave	2.6438	
R	AVE(R)		0.0014		Max-Min		0.0007					Rp	0.0283	
A N	AVERAGE		2.6438		Rp		0.0283							
G E	UCLX=		2.6452		LCLX=	2.6424								
-	UCLR=		0.0035		nDC 14									
Α					STD.	DEV.	5.15 STD.DEV.		% TV			%	Pro S	
V E		ΕV			0.00081		0.00416		9.03					
R		AV				0.00032		0.00163		3.54				
Α	GRR				0.00087		0.00447		9.70					
G		PV			0.00890			0.04581		99.53			-	
Е		TV	1		0.00	894	0.04	4603						