

Variable Data Report

File No. EACONT43 File Name: A3C0715510000

Print Date: 2020/07/01

Char. Name: Balloon 2 Unit: MM (n): 5 USL: 2.820 Nominal: 2.650 LSL: 2.480 Date Start: 2020/07/01 Date End: 2020/07/01 Subgroups: 25	
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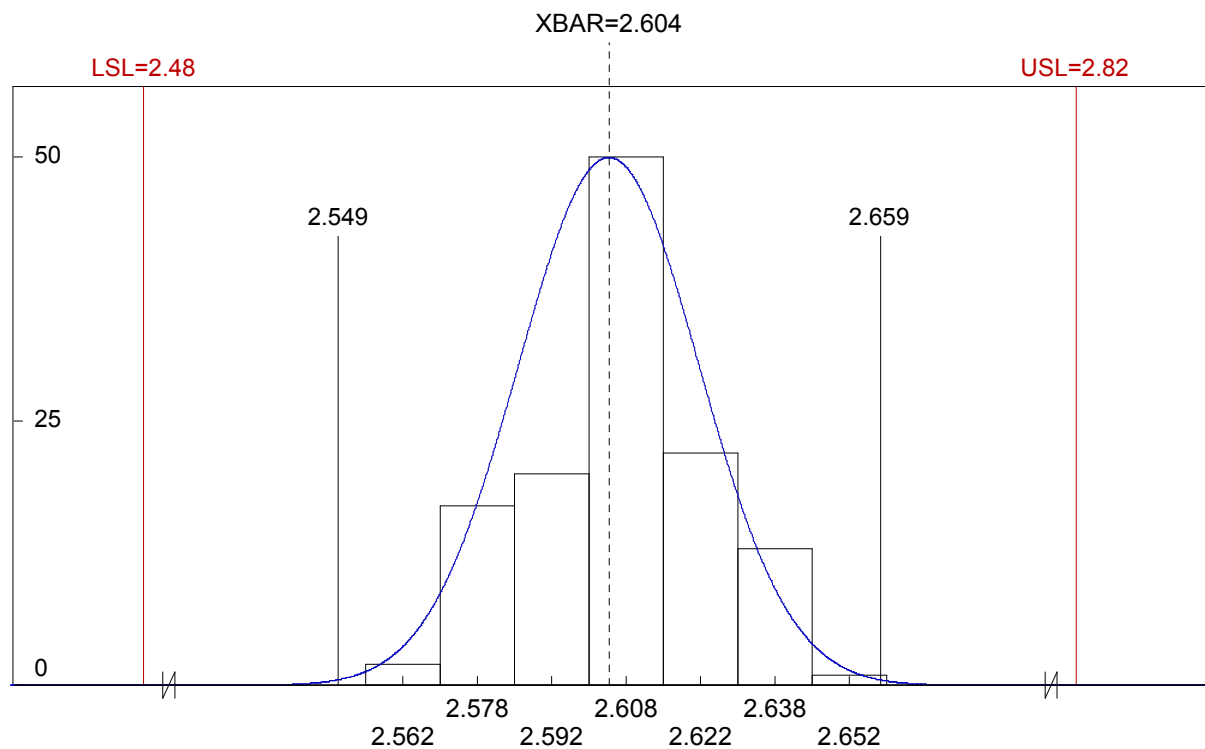
No.	Date	X1	X2	X3	X4	X5	Note
1	2020/07/01	2.64	2.62	2.61	2.57	2.62	
2	2020/07/01	2.58	2.60	2.61	2.59	2.59	
3	2020/07/01	2.58	2.63	2.60	2.62	2.58	
4	2020/07/01	2.60	2.58	2.60	2.59	2.59	
5	2020/07/01	2.62	2.61	2.60	2.60	2.62	
6	2020/07/01	2.63	2.59	2.61	2.59	2.59	
7	2020/07/01	2.60	2.61	2.61	2.64	2.59	
8	2020/07/01	2.60	2.62	2.64	2.62	2.60	
9	2020/07/01	2.62	2.58	2.61	2.64	2.62	
10	2020/07/01	2.62	2.60	2.60	2.60	2.60	
11	2020/07/01	2.62	2.60	2.59	2.60	2.57	
12	2020/07/01	2.60	2.60	2.62	2.62	2.63	
13	2020/07/01	2.64	2.60	2.61	2.60	2.59	
14	2020/07/01	2.58	2.58	2.60	2.58	2.58	
15	2020/07/01	2.61	2.63	2.59	2.60	2.59	
16	2020/07/01	2.59	2.62	2.58	2.58	2.61	
17	2020/07/01	2.61	2.56	2.61	2.62	2.59	
18	2020/07/01	2.57	2.59	2.58	2.60	2.60	
19	2020/07/01	2.57	2.60	2.65	2.62	2.61	
20	2020/07/01	2.59	2.60	2.62	2.59	2.56	
21	2020/07/01	2.60	2.63	2.62	2.59	2.60	
22	2020/07/01	2.59	2.61	2.62	2.63	2.61	
23	2020/07/01	2.60	2.61	2.62	2.61	2.62	
24	2020/07/01	2.62	2.63	2.57	2.61	2.63	
25	2020/07/01	2.59	2.61	2.61	2.61	2.60	

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Char. Name: Balloon 2	XBAR = 2.604	
Unit: mm	s = 0.0182	
USL: 2.820	Cp(Pp) = 3.114	
Nominal: 2.650	CPU = 3.956	
LSL: 2.480	CPL = 2.271	
SD. Type: TOTAL	Ca = 0.270	
Date Start: 2020/07/01	Ppk = 2.271	
Date End: 2020/07/01	Pusl = 0.000000000	
Sample Size: 5	Plsl = 0.000000000	
Total Samples: 125	P = 0.000000000	

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Histogram



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Char. Name: Balloon 2	XBAR = 2.604	
Unit:MM	s = 0.0180	
USL: 2.820	Cp = 3.148	
Nominal: 2.650	CPU = 4.000	
LSL: 2.480	CPL = 2.296	
SD. Type: Rbar/d2	Ca = 0.270	
Date Start: 2020/07/01	Cpk = 2.296	
Date End: 2020/07/01	Pusl = 0.000000000	
Sample Size: 5	Plsl = 0.000000000	
Subgroups: 25	P = 0.000000000	
	UCL(XBAR)= 2.628	
	CL(XBAR) = 2.604	
	LCL(XBAR)= 2.580	
	UCL(R) = 0.089	
	CL(R) = 0.042	
	LCL(R) = ***	

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XBAR-R Chart

