



易連工業股份有限公司

EASYLINK INDUSTRIAL CO., LTD

總公司: 高雄市岡山區本工環東路 1 號

No.1, Bengonghuan E. Rd., Kaohsiung City 820, Taiwan (R.O.C.)

電話: 886-7-6246066 傳真: 886-7-6246016(QA) 、6246078(QC)



Process Flow Diagram

Original Date: 05/26/2020

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Customer	EASYLINK INDUSTRIAL CO.,LTD.	P/O No	EA	S/C No	EA
Part Name	FLANGE NUT SOFT				
Part Size	M7X0.75	Finish	ZINC NICKEL PLATED CR3+		
Part No	A3C0715510000	Lot Q'ty	300 pcs		
Drawing No.	41	Drawing Rev. Level/Date	AB 05/28/2020		
Diagram Level	N/A	Diagram Revised Date	N/A		
○:Operation □:Inspections ◇:Checking ▽:Storage D: Delay					
Operation or Event		Description of Operation or Event		Evaluation Method	
1	● □ ◇ ▽ D	Raw Material Receiving		Material Certification & Visual/Caliper	
	↓	Transport To Storage			
	○ □ ◇ ▼ D	Raw Material Storage		Micrometer/Visual	
	○ ■ ◇ ▽ D	Record tag &Material Data, Diameter		Operator & Q.A. Dimensions Layout . Micrometer, Profile Projector, Visual	
2	↓	Transport To Forming			
	● □ ◇ ▽ D	Machine Set-Up			
	● □ ◇ ▽ D	Forming			
	○ ■ ◆ ▽ D	Inspect Per Control Plan		Operator & Q.A. Dimensions Layout . Micrometer, Profile Projector, Visual	
3	↓	Transport To Tapping Thread			
	● □ ◇ ▽ D	Machine Set-Up			
	● □ ◇ ▽ D	Tapping Thread			
	○ ■ ◆ ▽ D	Inspect Per Control Plan		Operator & Q.A. Dimensions Layout . Micrometer, Profile Projector, Visual	
4	↓	Transport To Plating			
	● □ ◇ ▽ D	Machine Set-Up			
	● □ ◇ ▽ D	Plating			
	○ ■ ◆ ▽ D	Inspection Per Control Plan		According to Customer's Requirement	

TS-品-003B



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Process Flow Diagram

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Customer	EASYLINK INDUSTRIAL CO.,LTD.	P/O No	EA	S/C No	EA
Part Name	FLANGE NUT SOFT				
Part Size	M7X0.75	Finish	ZINC NICKEL PLATED CR3+		
Part No	A3C0715510000	Lot Q'ty	300 pcs		
Drawing No.	41571912	Drawing Rev. Level/Date	AB 05/28/2020		
Diagram Level	N/A	Diagram Revised Date	N/A		
○:Operation □:Inspections ◇:Checking ▽:Storage D: Delay					
Operation or Event		Description of Operation or Event		Evaluation Method	
5	↓	Transport To Optical Sorting			
	● □ ◇ ▽ D	Machine Set-Up			
	● □ ◇ ▽ D	Sorting			
	○ ■ ◆ ▽ D	Inspection Per Control Plan		Transport To Optical Sorting 50PPM	
6	↓	Transport To Manual Sorting			
	● □ ◇ ▽ D	Machine Set-Up			
	● □ ◇ ▽ D	Sorting			
	○ ■ ◆ ▽ D	Inspection Per Control Plan		Transport To Manual Sorting	
7	○ ■ ◆ ▽ D	Final Inspect Per Q.A Checklist		Final inspection report	
8	↓	Transport To Packaging Line			
	● □ ◇ ▽ D	Packaging			
9	○ □ ◇ ▼ D	Store Or Ship To Customer			

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