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Relationships

Relationship	Product
Colorway Product	RL White-Dyed OE Crew (Colorways MIW)
Pattern Product	D6758 Men'sSize:XS-6X Jersey T-shirt (Innerwear Mens Patterns)

Size Table



Garment Size	↓ Size Code	1
SM	41	
MD	42	
LG	43	
XL	44	
2X	45	
3X	46	

Showing 1 to 6 of 6 entries

Previous 1 Next

Revision Attributes



Product Name	Spec ▼	Rev one ↓↑	Rev two	Rev three	Last ↓↑ Edited ∳ By	Comments ↓↑	Last ∯
2135 Mens Ctn Knit Jersey Crew Tee	002				jekeels	Added fabrics for SOFTER (JK 07/15/14)	2014-07-15
2135 Mens Ctn Knit Jersey Crew Tee	002				Virginia Duncan	Updated spec for correct color code for Creekstone Brown to **2DU**. Mfg STyels UL35, UV35 need to be corrected in systems	2015-06-29
2135 Mens Ctn Knit Jersey Crew Tee	002				Virginia Duncan	LABEL UPDATE	2015-04-27
2135 Mens Ctn Knit Jersey Crew Tee	002				Virginia Duncan	Dye Code Correction for Mfg STyles UL35 & UV35, UQ84, UQ85 for Colors: LBU, LCU for fabrics JE2390 Display Trim & RB2137 Collaret for update in systems. Also update for Mfg Style UL35 Alt 2 to be primary in systems.	2015-04-27
2135 Mens Ctn Knit Jersey Crew Tee	002				Maureen Allen	Label update - Haiti, New COO	2015-06-16
2135 Mens Ctn Knit Jersey Crew Tee	002				Virginia Duncan	Updated Routing tab for Mfg UL35 & UV35 for SEW Plant *G5* Genesis, Honduras	2015-05-06
2135 Mens Ctn Knit Jersey Crew Tee	002				Virginia Duncan	Per Guillermo, Dye Dept Shade Changed from DYED to PASTEL on the following DYE CODES: NBH, 6ZR, MEG, for Mfg Styles: UL35, UQ84, . Fabrics 2858, 2023, 2870 UPDATED for **Pastel** versions for loading in systems. Please update systems for these changes.	2015-07-06
2135 Mens Ctn Knit Jersey Crew Tee	002				Virginia Duncan	Sew plant Add for Mfg Style UL35. Add *GO* Goal Export, Haiti as a sew plant. Refer to Routing tab for details. Requested by Planning. Also another Sew Plant Request for **NEW**Mfg Style UQRP to add sew plants (98) Phu Bai III & (90) Phu Bai, Vietnam using Nanjing Textiles. Also Alt Summary tab updated for new Mfg Style UQRP for prints for Nanjing Textiles and Phu, Vietnam sew. For Body/Sly/BI 61; Coloret 95, 84 STS. Also updated for Side Seam set UP - Ref New MFg Style USZ5 FOR WHITE ONLY (Even Cylinders) Fabric 2858HB for Sizes S-3X	2015-09-22
2135 Mens Ctn Knit Jersey Crew Tee	002				Virginia Duncan	Update Print Mfg Style UQRP for Code 95 Collar & Code 84 STS to **NBH**	
2135 Mens Ctn Knit Jersey Crew Tee	002				Virginia Duncan	For Mfg Style UQ84 & Print Mfg Styel UQRP new alts have been set up 7-10 for loading in systems	2015-09-28
2135 Mens Ctn Knit Jersey Crew Tee	002				Evelyn Vargas	LABEL UPDATE	2015-09-10
2135 Mens Ctn Knit Jersey Crew Tee	002				Virginia Duncan	Per Planning request added new sew plant *K4* Kit, Honduras to Mfg Styles: UL35, UV35	2015-01-11
2135 Mens Ctn Knit Jersey Crew Tee	002				Virginia Duncan	Updated for S15 New colors: EVU, WAU, WDU, WSU, WTU, X2U, LBU for new Selling Style 2165A4 Ref At Task 80301. Load for Mfg Style: UL35.	2014-12-03
2135 Mens Ctn Knit Jersey Crew Tee	002				Virginia Duncan	Updated for Mfg Style only UL35 NEW Alts 14 & 15 for Vortex Fabric 8455HB W/011 for white only per	2014-12-04
2135 Mens Ctn Knit Jersey Crew Tee	002				Virginia Duncan	Fall 15 color update for Selling Style 2165A5 - Ref At Task 98174. New Colors: U1U, ZDU, VGU for Mfg Styles UL35, UV35, UQ84.	2015-03-03
2135 Mens Ctn Knit Jersey Crew Tee	002				Virginia Duncan	Per Planning request Tech Design updated Tech Pack for Added 5744HD/HP for size Large only for dyed fabrics to be used on Dyed styles of 2165 for Mfg Style UQ84	2015-01-26
2135 Mens Ctn Knit	002				Virginia	Updated Alt Summary for Mfg UL35 for Alts 5 & 6 ***Solids** for Collaret (95)	2015-02-13

Jersey Crew			Duncan	changing cylinder from 34" to 30"; per Planning Request	
Tee 2135 Mens Ctn Knit Jersey Crew Tee	002		Virginia Duncan	Updated Alt Summary tab for Mfg Style UQ85 for fabric 5744HD/HP for size LARGE only for 100%c Dyed Solid (Black 06U) & Heather fabric 8399HD/HP (Grey Heather 2AU) for new Alternate 3. This is used on selling style 2165RT Crew	2015-02-05
2135 Mens Ctn Knit Jersey Crew Tee	002		Virginia Duncan	Updated Alt Summary for Mfg UQ84 for Alt 5 to add bleach fabric 5744HB for Body & Shoulder Tape & bleach fabric 8396HB for Coloret for size Large per Planning Request	2015-03-19
2135 Mens Ctn Knit Jersey Crew Tee	002		Virginia Duncan	Added fabric 4434DH/PH to 2135-D6758D, Body/Slv only for New Alts 3 $\&$ 4 for Mfg Style UV35	2014-12-22
2135 Mens Ctn Knit Jersey Crew Tee	002		Virginia Duncan	Updated Routing tab for Mfg Styles UL35 & UV35 for sew plant G5 Genesis, Honduras per Planning Request	2015-01-30
2135 Mens Ctn Knit Jersey Crew Tee	002		Virginia Duncan	Updated Alt Summary for Mfg UL35- added new Alts 16 & 17 Per Elcatex request per Manuel Vasquez	2015-02-17
2135 Mens Ctn Knit Jersey Crew Tee	002		Virginia Duncan	Updated Alt Summary for Mfg UL35 for Alts 5 & 6 updated Collaret (95) changing cylinder from 34" to 30" per Planning Request	2015-02-12
2135 Mens Ctn Knit Jersey Crew Tee	002		Virginia Duncan	Per Planning request added the following routing for Mfg UL35 (2858 Fabric & UV35 (4434) for use on Selling style 2165P4	2015-01-22
2135 Mens Ctn Knit Jersey Crew Tee	002		Maureen Allen	Spec Updated with new LABEL page	2015-01-26
2135 Mens Ctn Knit Jersey Crew Tee	002		Virginia Duncan	Updated Alt Summary for Mfg UQ85 Alt 3 for Bleach Fabric 5744HB (Body) 8396HB (Collar) 5744HB (STS) for white only per Planner request	2015-03-09
2135 Mens Ctn Knit Jersey Crew Tee	002		Virginia Duncan	Per Planning added on Routing tab for Mfg UQ84 Cut Plant *98* Phu Bai II,Vietnam on the spec and for loading in systems	2015-03-25
2135 Mens Ctn Knit Jersey Crew Tee	002		Kimberly Yontz	Updated Fabrics (KY 07/16/14)	2014-07-16
2135 Mens Ctn Knit Jersey Crew Tee	002		jekeels	Added fabrics for SOFTER (JK 06/24/14)	2014-06-24
2135 Mens Ctn Knit Jersey Crew Tee	001	Fabric Addition	lsaac Saavedra	Added fabric 4591ZD/ZP and 4596PZ	2013-02-20
2135 Mens Ctn Knit Jersey Crew Tee	001	Fabric Addition	Ernesto Molina	Added fabric 4596DZ	2013-02-22
2135 Mens Ctn Knit Jersey Crew Tee	001	Pattern Meas. Change	Cynthia Serrano		2013-02-25
2135 Mens Ctn Knit Jersey Crew Tee	001	Updated to PLM format	Ernesto Molina	Added fabric 4525ZD/ZP	2013-02-11
D6758 Men's Size:XS-6X Jersey T- shirt	001	Cut BOM Change	Ernesto Molina		2013-05-31
D6758 Men's Size:XS-6X Jersey T- shirt	001	Fabric Addition	Susana Alas	Added markers sideseam, width 33.00	2015-09-21
D6758 Men's Size:XS-6X Jersey T- shirt	001	Fabric Addition	Susana Alas	Added fabrics 2416AX, 2417FX/DX/PX, 2418FX/PX/DX, 3255XP/XD, 3256XD/XP, 3313XA/XG, 4491FX/DX/PX, 4492FX/DX/PX, 8497XP/XF/XD and 8499XF/XP/XD	2013-09-24

D6758 Men's Size:XS-6X Jersey T- shirt	001	Fabric Addition	Susana Alas	Added next fabrics: 2417 QW/QD/QP, 2418 WQ/DQ/PQ, 3255PQ/DQ, 3256PQ/DQ, 4491WQ/DQ/PQ, 4492WQ/DQ/PQ, 8497WQ/DQ and 8499WQ/DQ	2013-10-22
D6758 Men's Size:XS-6X Jersey T- shirt	001	Fabric Addition	Susana Alas	For styles: 7870, UTT1 and CHT1 added the next fabrics: 1461AD/AW, 2035ZB, 2037AW/ZD/ZW, 2413DX/FX, 2417AD/AP/AW, 2804DZ/ZF, 2828BZ, 2832AW/CW, 3255DZ/PZ, 3256DZ/PZ, 4745DZ/ZF, 4747AW/ZD/ZW, 4930AF/DK/DX/FX/PS, 4938AF/DK/PS, 8497AF, 8519DZ/ZF and 9764ZW	2013-10-01
D6758 Men's Size:XS-6X Jersey T- shirt	001	Pattern Meas. Change	Cynthia Serrano		2013-02-25
D6758 Men's Size:XS-6X Jersey T- shirt	001	Fabric Addition	Ernesto Molina	Added fabric 4596DZ	2013-02-22
D6758 Men's Size:XS-6X Jersey T- shirt	001	Fabric Addition	lsaac Saavedra	Added fabric 4591ZD/ZP and 4596PZ	2013-02-20
D6758 Men's Size:XS-6X Jersey T- shirt	001	Updated to PLM format	Ernesto Molina	Added fabric 4525ZD/ZP	2013-02-11
D6758 Men's Size:XS-6X Jersey T- shirt	001	Fabric Addition	Susana Alas	Added fabric 4582XW/XD/XP for collar	2014-02-26
D6758 Men's Size:XS-6X Jersey T- shirt	001	Fabric Addition	Susana Alas	Added fabrics 2412XF/XD/XP	2013-11-19
D6758 Men's Size:XS-6X Jersey T- shirt	001	Finished Meas. Change	Lori Chambers	Revised FGM on POM 115e sizes XL-6XL to reflect a straight meausurement. Added upper sleeve meausurements.	2013-12-11
D6758 Men's Size:XS-6X Jersey T- shirt	001	Fabric Addition	Susana Alas	Added fabrics 4434 PS/DK	2013-11-11
D6758 Men's Size:XS-6X Jersey T- shirt	001	Fabric Addition	jekeels	Added markers	2014-12-02

Showing 1 to 47 of 47 entries

Previous



Next

Report	Name 1#
Construction	002 : KT001B-Crew neck tee w/ seamed collar-STS
Measurements	001 : D6758D FGM
Block Weights Report	Spread, Trim Straight and Trim Bias

Colorways

Colorways by Group

Show Swatches

Colorway Group	U Colorway Name	#
001 : Solids	(WHU) CW 14439 White	
001 : Solids	(NUU) CW 14441 Military Navy	
001 : Solids	(WKU) CW 19299 Dungaree Blue 2135	
001 : Solids	(34U) CW 19293 Flint Blue 2135	
001 : Solids	(U1U) CW 18232 Royalty Red 2135	
001 : Solids	(2DU) CW 18353 Creekstone Brown 2135	
001 : Solids	(LYU) CW 14795 Black	
002 : Heathers	(LBU) CW 16195 Mid Charcoal Heather 2135	
002 : Heathers	(8XU) CW 16199 Mid Blue Heather 2135	
002 : Heathers	(4TU) CW 19305 Pasture Green Heather 2135	
002 : Heathers	(LCU) CW 15613 Grey Heather	

Colorway BOMs

001 : Solids

				Searc	ch:					Show / hide colum
Part Name	↓↑ Garment Use	↓↑ Material 	Fiber Content #	(WHU) CW 14439 White	(NUU) CW 14441 Military Navy	(WKU) CW 19299 Dungaree Blue 2135	(34U) CW 19293 Flint # Blue 2135	(U1U) CW 18232 Royalty Red + 2135	(2DU) CW 18353 Creekstone # Brown 2135	(LYU)CW 14795 # Black
Mfg Label Type			05 - 100%COTTON							
Purchased Label Type			05 - 100%COTTON							
FABRIC	Trim	P- JE1188- 011		MC 11983 - 002 White- DYE00S	MC 11334 - PANTONE 19-4010 TCX Total Eclipse- DYETE3	MC 14615 - 504764 Dungaree Blue- DYEMQH	MC 65479 - 502737 Flint Blue- DYEMQG	MC 14599 - 0301250 Royalty Red- DYERE1	MC 14603 - Creekstone Brown- DYE91S	MC 14603 - Creekstone Brown- DYE91S
FABRIC	Trim	P- JE1188- 011		MC 11983 - 002 White- DYE00S	MC 11334 - PANTONE 19-4010 TCX Total Eclipse- DYETE3	MC 14615 - 504764 Dungaree Blue- DYEMQH	MC 65479 - 502737 Flint Blue- DYEMQG	MC 14599 - 0301250 Royalty Red- DYERE1	MC 14603 - Creekstone Brown- DYE91S	MC 14603 - Creekstone Brown- DYE91S

002 : Heathers

		Search:				Show / hide	columns
Part Name	Garment ↑ Use Mater	↓↑ rial	(LBU) CW 16195 Mid Charcoal Heather 2135	↑ (8XU) CW 16199 ∯ Mid Blue Heather 2135	(4TU) CW 19305 Pasture Green Heather 2135	↓↑ (LCU)CW 15613 Grey Heather	‡
Purchased Label Type		18 - 75%COTTON/25%POLYESTER	3				
Mfg Label Type		18 - 75%COTTON/25%POLYESTER	2				

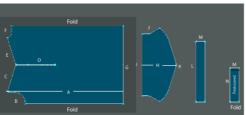
Show Swatches

Documents

001 : Front/Back Image - Mens Ctn Knit Jersey Crew Tee



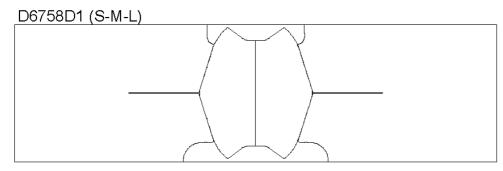
002: Measurements - D6758D PMEAS

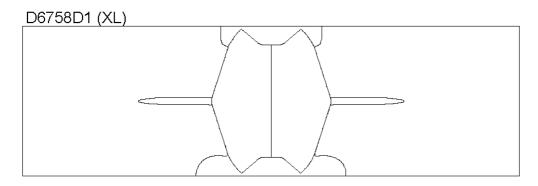


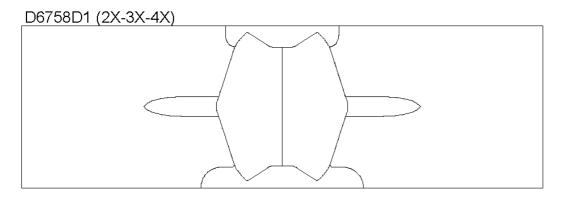
Piece	Pcs Per Gmt:	Name	5	M		ΧI	2X	3X	4X	5X	6X
Name: D6758DBO		A	30'1	31"1	31*27	32*27	34"1	34117	35' 1	35'17	3612
DOVOODBO	'	В	5'23	6' 2	5'14	6'23	7"	7*11	7*18	7'21	7'30
		С	5' 8	7* 3	7"30	8'11	8"7	8*26	9*13	10*	13'19
		D	F 6	10' 7	11"7	11*29	12"11	12'29	13"19	13"29	14"13
		E	643	7* 7	8* 2	8*15	8*12	8*31	9*18	10*5	10'24
		F	342	3*18	3'24	3,33	4"6	4*10	4*14	4116	4"18
		9	18"	20"	22"	24"	26"	23'	3046	32"	34*
D6758DSL	2	Н	9"	9"	9"	9'13	10*16	1012	10" 0	10" 4	9'31
		- 1	15"	16"	17"	18"	19"	23'	21'	22"	23"
		J	5' 8	5' 6	5*6	5'21	6.8	6'1	6"1	6"5	5"7
		К	1913	21" 4	23" B	25*10	26" 6	27" 9	28*15	29" 5	3016
D6758DCO	1	L	15"	15*24	16*16	17" 3	18"	18'24	19*8	19'20	50*
		М	212	212	212	212	242	2*12	212	212	212
		N	7' 8	7"20	8*	812	8*24	9'4	942	948	9'24

Note: All measurements are displayed in 32nds. Please refer to FlexPLM User Training Manual-PRODUCT SPECIFICATIONS for conversion chart.

003 : Marker Layout - D6758D-30 BO,SLV-Ind



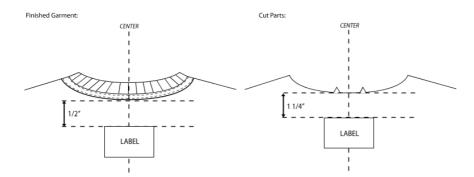




003 : Placement Details - LP004: Inside Back Neck (With Tape)

LP004: Inside Back Neck (With Tape)

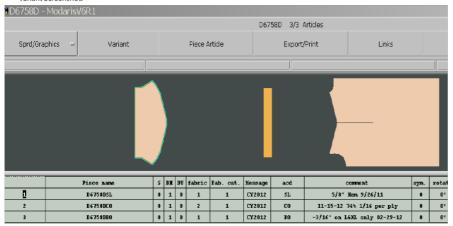
Placements are to the center/highest point of the design



004: Pattern Information - D6758D

CAD Storage: UW-Mens

Variant Screenshot:



Pattern Allowances:

Trim- Bias Cut - Display Trim- Straight Cut - STS