

Product Revision Attributes

Product Name	Spec	Rev one	Rev two	Rev three	Last Edited By	Comments	Last Modified
1400 Womens Knit Brief Low Rise, ExpWB, Crotch Panel	001	Mfg Style Addition	0	0	Robert Williamson	New MFG # A40N and Fabric for purchased fabric JE1220, Load MFG# for A40N garment colors Solids BKF, WHF,3AF; FASHION RKF, T1F, 27F, 28F, 1JF,53F, 57F,ODF, 2TF, and Add print (FO) for MFG# 400N	2016-02-21
1400 Womens Knit Brief Low Rise, ExpWB, Crotch Panel	001	Fabric Addition	0	0	AnneMarie Pembaur	Cut Bom Change	2016-02-08
G0466 Women's Numeric--Size:4-13 Jersey Brief	001	Fabric Addition	Updated Marker Image Page	0	AnneMarie Pembaur	Updated Marker images	2016-02-08
1400 Womens Knit Brief Low Rise, ExpWB, Crotch Panel	001	Sourced BOM Change	0	0	AnneMarie Pembaur	Added Sourced BOM	2016-02-02
1400 Womens Knit Brief Low Rise, ExpWB, Crotch Panel	001	Label Change	0	0	Diana Rothwell	Updated MANUFACTURED LABELS page.	2016-01-31
1400 Womens Knit Brief Low Rise, ExpWB, Crotch Panel	001	Colorway Addition	0	0	Diana Rothwell	@120664 / (20 colors) / Fall 2016 COLORS/ PRINTS	2015-12-22
1400 Womens Knit Brief Low Rise, ExpWB, Crotch Panel	001	0	0	0	Diana Rothwell	ADDED PLANT (95) to be LOADED with mfg# 40AB ALL COLORS	2015-10-20

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1400 Womens Knit Brief Low Rise, ExpWB, Crotch Panel	001	Colorway Change	0	0	Diana Rothwell	DYE CODES upgraded to WICKING	2015-09-23
1400 Womens Knit Brief Low Rise, ExpWB, Crotch Panel	001	Colorway Addition	0	0	Diana Rothwell	@ 107491, 107760 (39 colors) - Spring '16 COLORS/PRINTS / Plant Addition (95)	2015-07-22
1400 Womens Knit Brief Low Rise, ExpWB, Crotch Panel	001	Cut BOM Change	Fabric Addition	0	Cara Christiansen	Added 8813 fabric with 009 finish	2015-05-10
1400 Womens Knit Brief Low Rise, ExpWB, Crotch Panel	001	Colorway Addition	0	0	Diana Rothwell	(1 color) - LOAD Solid (NU - Nude) w/MFG# 40AB	2015-03-24
1400 Womens Knit Brief Low Rise, ExpWB, Crotch Panel	001	Colorway Addition	0	0	Diana Rothwell	@91943 & 93650 (40 colors) - Fall '15 COLORS/PRINTS. Load COLORS ONLY with MFG# 400N, 40AB, HN40 / Updated ELASTIC usage & BINDING block weight.	2015-02-19
1400 Womens Knit Brief Low Rise, ExpWB, Crotch Panel	001	Colorway Change	0	0	Robert Williamson	Spring '15 COLORS/PRINTS Solid (0N, U6, XH) Print (DA, DB, D2, D3) with MFG# 40AB	2014-12-08
1400 Womens Knit Brief Low Rise, ExpWB, Crotch Panel	001	Updated to PLM format	Cut BOM Change	Sew BOM Change	Robert Williamson	Upadetd spec into PDF format and update to revise Leg rubber and Elastic usage for all colors and updated leg binding calaculation to Standard	2014-08-27
G0466 Women's Numeric--Size:4-13 Jersey Brief		Updated to PLM format	Sew BOM Change	0	bishawky (deleted)	Updated Leg Rubber and Waist Elastic Calculation	2014-08-26

Product Name	Spec	Rev one	Rev two	Rev three	Last Edited By	Comments	Last Modified
1400 Womens Knit Brief Low Rise, ExpWB, Crotch Panel	001	Updated to PLM format	0	0	Tony Truong		2013-06-30
G0466 Women's Numeric--Size:4-13 Jersey Brief	001	Updated to PLM format	Cut BOM Change	Sew BOM Change	Tony Truong	Corrected binding typos on cut method code and runoff allowances. Took binding, elastic, and rubber calaculations to standard format- elastic/ rubber usages slightly reduced and binding usage slightly increased.	2013-06-30

Sizing Table

Garment Size	Size Code
4/XS	30
5/S	31
6/M	32
7/L	33
8/XL	34
9	35
10	36
11	37
12	38
13	39

Approved Suppliers

Supplier	Mfg Flow	Green Seal	Red Seal	Comments
-- HBI Make	Internal	01-JUL-13	01-JUL-13	
R3 BEST IN	Source Cut Parts	01-JUL-13	01-JUL-13	

Construction

Sewing Operation	Stitch Type / Description	Gauge Width	SPI	Seam/Trimoff Allowance	Garment Use	Needle Thread	Needle Visibility	Looper Thread	Looper Visibility
Attach crotch panel and liner to front and back.	504 3 thread overedge	8gg / 3.2mm	12	3/8"; 1/4" trimoff	Body	T18 Txt Poly	Side B	T18 Txt Poly	Side B
Bind legs with elastic/rubber. Seams allowed.	406 2N bottom coverstitch	8gg / 3.2mm	12	folder 1T-3/8" finish binding	Leg	T24 Txt Poly	Side A	T18 Txt Poly	Side B
Seam wearer's left side with latch tack at leg.	504 3 thread overedge	8gg / 3.2mm	16	3/8"; 1/4" trimoff	Body	T18 Txt Poly	Side B	T18 Txt Poly	Side B
Attach exposed elastic to waist.	407 3N bottom coverstitch	16gg / 6.4mm	12	5/16" overlap; 1/4" trimoff	Waist	T24 Txt Poly	Side A	T18 Txt Poly	Side B
Seam wearer's right side with latch tack at leg and waist.	504 3 thread overedge	8gg / 3.2mm	16	3/8"; 1/4" trimoff	Body	T18 Txt Poly	Side B	T18 Txt Poly	Side B
Set garment label. See placement details for additional information.	N/A	N/A	N/A	N/A		N/A		N/A	

Measurements

POM#	Measurement Name	Tol (+)	Tol(-)	4	5	6	7	8	9	10	11	12	13
200a	Waist - at top (half)	1.0	1.0	10.375	11.125	12.0	12.875	13.625	14.5	15.25	16.125	17.0	17.75
200x	Min. Waist - Extended (half)	99.0	0.0	19.5	20.5	21.5	23.0	25.0	27.0	28.0	29.0	30.0	31.0
300	Waistband Width / Height	0.25	0.25	0.8125	0.8125	0.8125	0.8125	0.8125	0.8125	0.8125	0.8125	0.8125	0.8125
210e	Front Rise-Fold Contour	1.0	1.0	7.5	8.0	8.5	9.0	9.375	9.875	10.375	10.875	11.25	11.75
211e	Back Rise-Fold Contour	1.0	1.0	10.875	11.375	11.875	12.375	12.75	13.25	13.75	14.25	14.625	15.125
245a	Crotch Width - at Narrowest Point	0.25	0.25	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5
245b	Crotch Width - At Seam (front)	0.25	0.25	3.25	3.25	3.25	3.25	3.25	3.25	3.25	3.25	3.25	3.25
245b	Crotch Width - At Seam (back)	0.25	0.25	6.0	6.0	6.0	6.0	6.25	6.25	6.25	6.25	6.5	6.5
246	Crotch Length-Fold Contour	0.5	0.5	5.5	5.5	5.5	5.5	5.75	5.75	5.75	5.75	6.0	6.0
202g	Hip / Seat - Folded-Top of Leg (half)	1.0	1.0	14.0	15.0	16.0	17.0	18.0	19.0	20.0	21.0	22.0	23.0
206a	Leg Opening - At Edge (half)	0.75	0.75	8.625	9.125	9.625	10.125	10.625	11.125	11.625	12.125	12.625	13.125
206x	Min. Leg Opening - Extended (half)	99.0	0.0	11.625	12.125	12.625	13.375	14.375	15.5	16.0	16.625	17.125	17.75
209a	Outseam - Top of Waistband	0.75	0.75	5.125	5.375	5.625	5.875	6.125	6.375	6.625	6.875	7.125	7.375
302	Leg Trim / Binding Width / Height	0.125	0.125	0.375	0.375	0.375	0.375	0.375	0.375	0.375	0.375	0.375	0.375

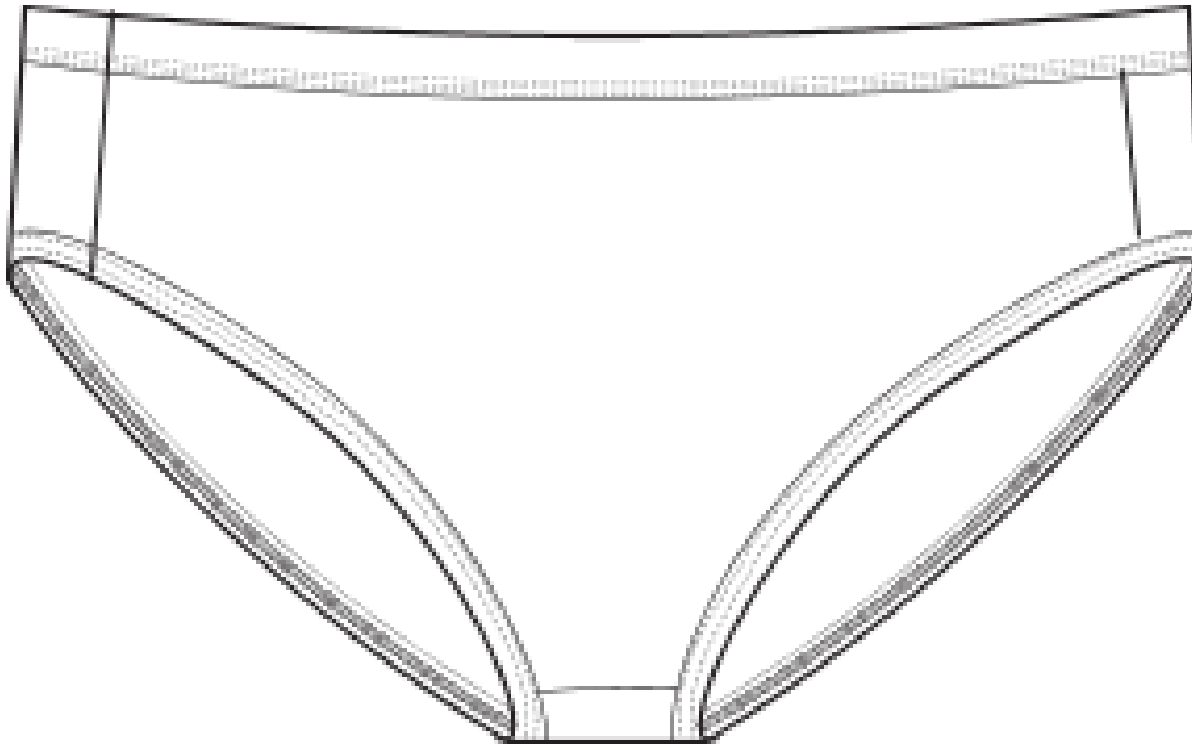
Sew Boms

Garment Use	Material	Minor Category	Description	12	13	4	5	6	7	8	9	10	11
Waist	AK0458	Narrow Elastic	13/16" Knit Waistband Plush Back Elastic - White	12.25	12.75	7.8333	8.3333	8.9167	9.5	10	10.5833	11.0833	11.6667
Leg	AK0638	Elastic	1/4" X 0.0115 Natural Rubber White	0.0807	0.0837	0.057	0.06	0.063	0.0659	0.0689	0.0719	0.0748	0.0778

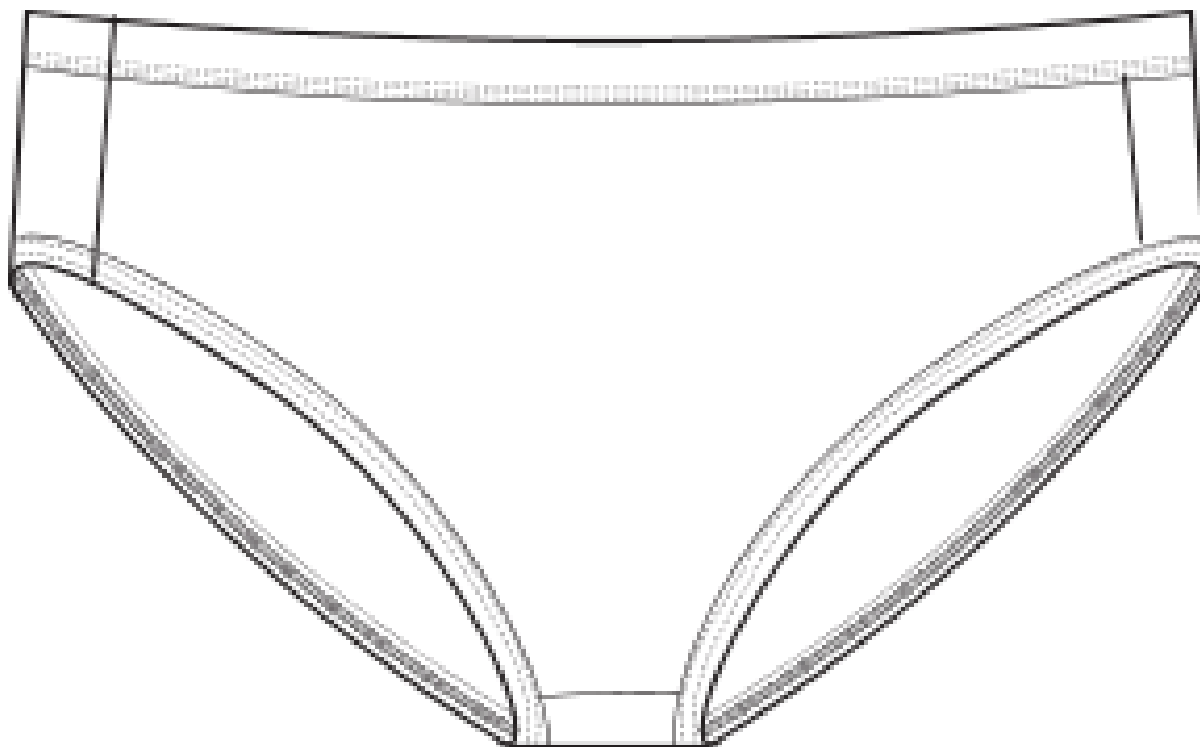
Source Boms

Garment Use	Material	Description	Minor Category
Leg	AK0638	1/4" X 0.0115 Natural Rubber White	Elastic
Waist	AK0458	13/16" Knit Waistband Plush Back Elastic - White	Narrow Elastic

001 : Front/Back Image - 1400 Core brief_front.back-Cell1.png



001 : Front/Back Image - 1400 Core brief_front.back-Cell1.png

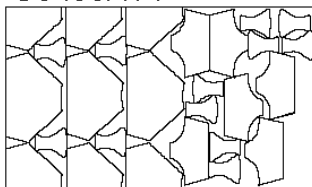


002 : Development Details - 1400 core brief_1400 Development Details-Cell1.png

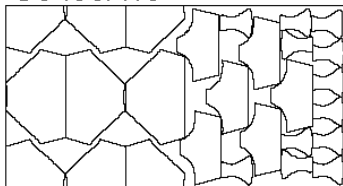
brand logo here <div style="border: 1px solid black; padding: 2px; text-align: center; font-weight: bold;">Gender</div>	DEVELOPMENT DETAILS (PRODUCT)	<table style="width: 100%; border-collapse: collapse;"> <tr> <td style="border-bottom: 1px solid black;">NAME: Designer</td> <td style="border-bottom: 1px solid black;">DATE: 6.17.13</td> </tr> <tr> <td style="border-bottom: 1px solid black;">SEASON: All</td> <td style="border-bottom: 1px solid black;">PACK SIZE: XX</td> </tr> <tr> <td style="border-bottom: 1px solid black;">PLM #/Task #: XX</td> <td style="border-bottom: 1px solid black;">WHERE MAKE: Internal</td> </tr> <tr> <td colspan="2" style="border-bottom: 1px solid black;">DESCRIPTION: Brief</td> </tr> <tr> <td colspan="2" style="border-bottom: 1px solid black;">COLLECTION: Core Cotton</td> </tr> <tr> <td colspan="2" style="border-bottom: 1px solid black;">SEASONAL SIZE OFFERING: 4,5,6,7,8,9,10,11,12,13</td> </tr> </table>	NAME: Designer	DATE: 6.17.13	SEASON: All	PACK SIZE: XX	PLM #/Task #: XX	WHERE MAKE: Internal	DESCRIPTION: Brief		COLLECTION: Core Cotton		SEASONAL SIZE OFFERING: 4,5,6,7,8,9,10,11,12,13																																	
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		FABRICS: 1.Use: Body Fabric #: 3456 print, 3453 solid Content: 100% C Jersey Finish: 002 2.Use: Liner for prints Fabric #: 4043 Content: 100% C Jersey Finish: 001 3.Use: XX Fabric #: XX Content: XX Finish: XX 4.Use: XX Fabric #: XX Content: XX Finish: XX																																												
COLOR KEY: <table border="1" style="width: 100%; border-collapse: collapse; text-align: center;"> <thead> <tr> <th style="font-size: small;">Position</th> <th style="font-size: small;">A</th> <th style="font-size: small;">B</th> <th style="font-size: small;">C</th> <th style="font-size: small;">D</th> <th style="font-size: small;">E</th> <th style="font-size: small;">F</th> <th style="font-size: small;">G</th> <th style="font-size: small;">H</th> <th style="font-size: small;">I</th> <th style="font-size: small;">J</th> </tr> </thead> <tbody> <tr> <td style="font-size: small;">Combo 1</td> <td style="font-size: x-small;">Orchid Haze</td> <td style="font-size: x-small;">Orchid Haze</td> <td style="font-size: x-small;">Orchid Haze w/ Grey Logo</td> <td></td><td></td><td></td><td></td><td></td><td></td><td></td> </tr> <tr> <td style="font-size: small;">Combo 2</td> <td style="font-size: x-small;">Ceramic Bling Dots</td> <td style="font-size: x-small;">White</td> <td style="font-size: x-small;">Ceramic w/ Grey Logo</td> <td></td><td></td><td></td><td></td><td></td><td></td><td></td> </tr> <tr> <td style="font-size: small;">Combo 3</td> <td style="font-size: x-small;">XX</td> <td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td> </tr> </tbody> </table>		Position	A	B	C	D	E	F	G	H	I	J	Combo 1	Orchid Haze	Orchid Haze	Orchid Haze w/ Grey Logo								Combo 2	Ceramic Bling Dots	White	Ceramic w/ Grey Logo								Combo 3	XX										TRIMS: 1.Use: Waist Item #: AK0458 2.Use: Leg Item #: AK0638 3.Use: XX Item #: XX 4.Use: XX Item #: XX 5.Use: XX Item #: XX LOGO: 1.Use: XX Item #: XX 2.Use: XX Item #: XX 3.Use: XX Item #: XX FIT REFERENCE: WB520
Position	A	B	C	D	E	F	G	H	I	J																																				
Combo 1	Orchid Haze	Orchid Haze	Orchid Haze w/ Grey Logo																																											
Combo 2	Ceramic Bling Dots	White	Ceramic w/ Grey Logo																																											
Combo 3	XX																																													

002 : Marker Layout - G0466A-ID FT,BK,CT,CL-36_G0466A1(4-8).png

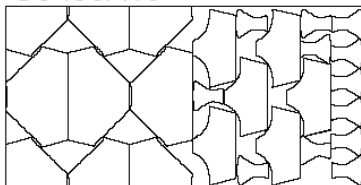
G0466A14



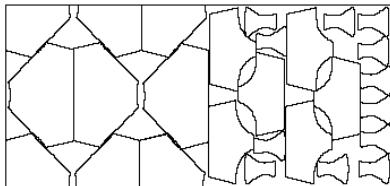
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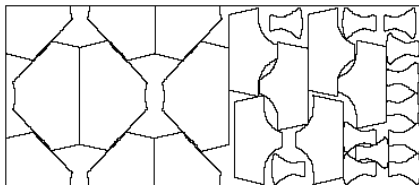
G0466A16



G0466A17



G0466A18

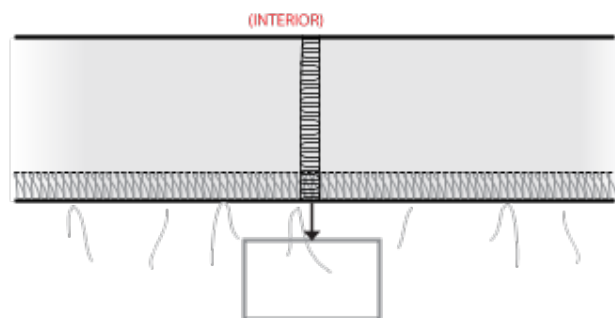
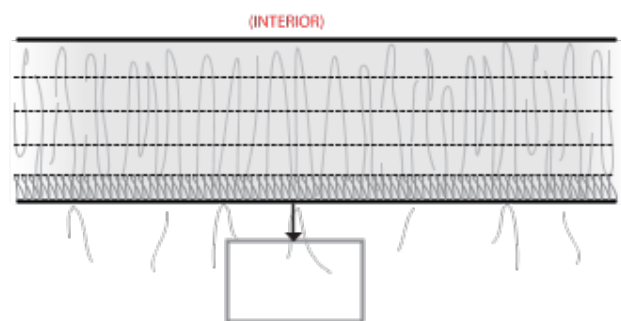


**005 : Placement Details - LP016: Fitted UW Inside Waist (no CB seam)_LP006 Fitted UW Inside Waist (no CB seam)-Cell1.
png**

LP006: Inside Waist (no CB seam)

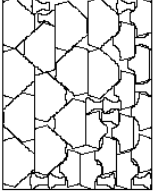
Placement Finished Garment: Centered on Back; 1/2" Down From Stitch/Seam

Placements are to the center/highest point of the design

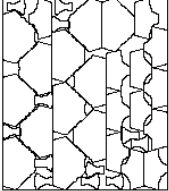


006 : Marker Layout - G0466A-70 FT,BK,OUT CRT-70.5_G0466A2(9-13).png

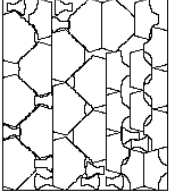
G0466A24



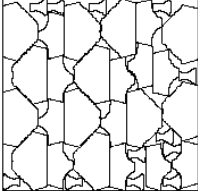
G0466A25



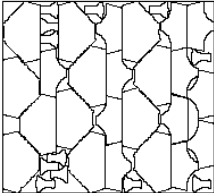
G0466A25



G0466A27

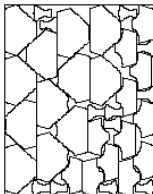


G0466A28

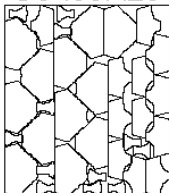


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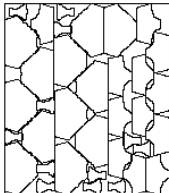
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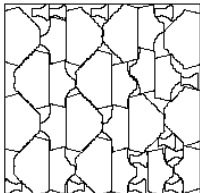
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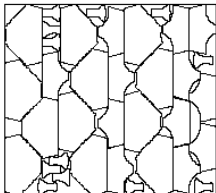
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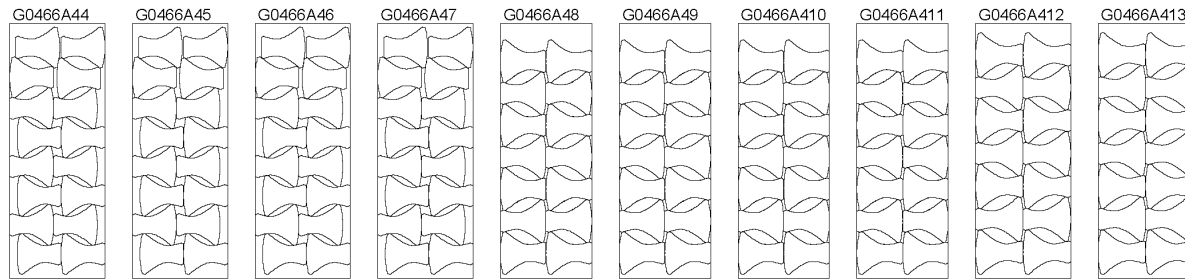
G0466A27



G0466A28



007 : Marker Layout - G0466A-10 CRT Liner-36_G0466A4(4-13).png



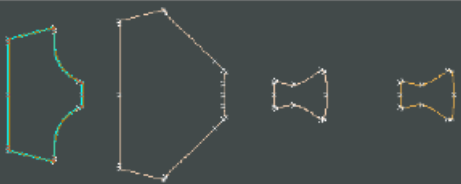
008 : Pattern Information - G0466A_Print_PI Page - G0466A _Print-Cell1.png

CAD Storage: UW-WOMENS

Variant Screenshot: Print

G0466A_P 4/4 Articles

Spec/Graphics Variant Piece Article Export/Print Links Visualisation



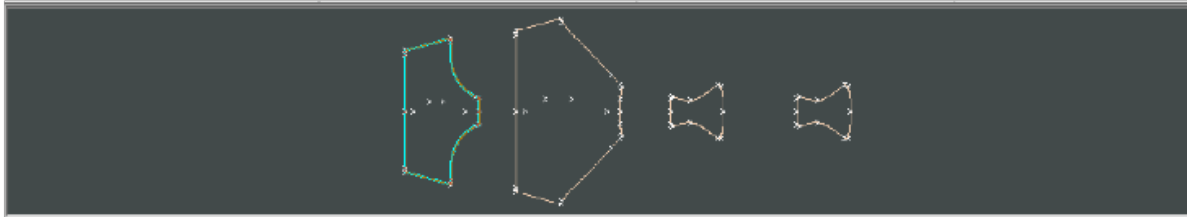
	Piece name	S	DN	BY	Fabric	Pals. cat.	Message	act	comment	spn.	rotat.	Xshr	Yshr
1	G0466RFT	1	0	0	1	1		FRONT		0	0°	100	100
2	G0466RBE	1	0	0	1	1		BACK		0	0°	100	100
3	G0466RCT	1	0	0	1	1		CROTCH		0	0°	100	100
4	G0466RCL	0	1	0	2	1		WASTCH LS		0	0°	100	100

Pattern Allowances:

009 : Pattern Information - G0466A_Solid_PI Page - G0466A_Solid-Cell1.png

CAD Storage: UW-WOMENS

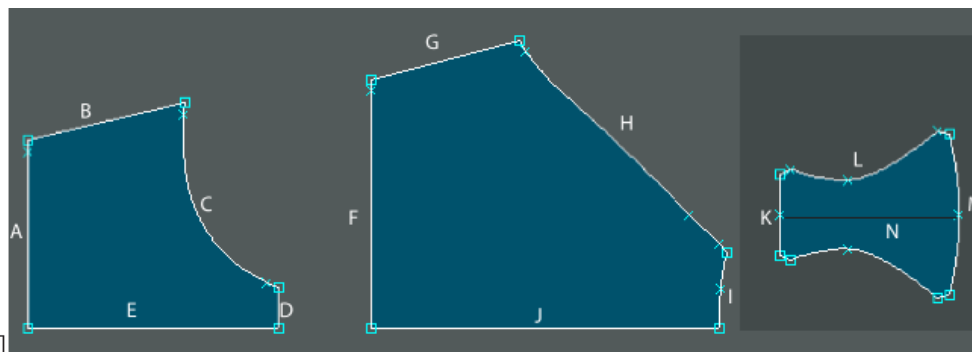
Variant Screenshot: Solid



	Piece name	S	DX	DW	fabric	Fab. cat.	Message	add	comment	sym.	rotat.	Koht	Yohr
1	G0466NLT	0	1	0	1	1		FRONT		0	0°	100	100
2	G0466NFK	0	1	0	1	1		BACK		0	0°	100	100
3	G0466NCT	0	1	0	1	1		CROTCH		0	0°	100	100
4	G0466NCL	0	1	0	1	1		CROTCH L&		0	0°	100	100

Pattern Allowances:

010 : Measurements - G0466A_PMEAS_PMEAS - G0466A-Cell1.png



Piece Name:	Pcs Per Gmt:	Name	4	5	6	7	8	9	10	11	12	13
G0466AFT	1	a	5"16	6"	6"15	6"31	7"15	7"31	8"15	8"31	9"15	9"31
		b	5" 2	5" 9	5"17	5"25	6" 1	6" 9	6"17	6"24	7"	7" 8
		c	6"19	7" 6	7"26	8"13	8"30	9"17	10" 5	10"24	11" 9	11"28
		d	1"13	1"13	1"13	1"13	1"13	1"13	1"13	1"13	1"13	1"13
		e	7"20	8" 4	8"20	9" 4	9"16	10"	10"16	11"	11"12	11"28
G0466ABK	1	f	7"19	8" 3	8"19	9" 3	9"19	10" 3	10"19	11" 3	11"19	12" 3
G0466ACT & G0466ACL	1	g	4"26	5" 2	5" 9	5"17	5"25	6" 1	6" 8	6"16	6"24	7"
	1	h	9" 8	9"25	10"10	10"27	11" 7	11"24	12"10	12"27	13" 7	13"25
		i	2"20	2"20	2"20	2"20	2"24	2"24	2"24	2"24	2"28	2"28
		j	11" 1	11"17	12" 1	12"17	12"29	13"13	13"29	14"13	14"25	15" 9
		k	2"26	2"26	2"26	2"26	2"26	2"26	2"26	2"26	2"26	2"26
		l	6"15	6"15	6"15	6"15	6"24	6"24	6"24	6"24	7" 2	7" 2
		m	5"21	5"21	5"21	5"21	5"29	5"29	5"29	5"29	6" 6	6" 6
		n	6" 7	6" 7	6" 7	6" 7	6"15	6"15	6"15	6"15	6"23	6"23

Note: All measurements are displayed in 32nds. Please refer to FlexPLM User Training Manual-PRODUCT SPECIFICATIONS for conversion chart.

