



Relationships

Relationship	Product
Colorway Product	RL White-Dyed OE Crew (Colorways MW)
Pattern Product	D6758 Men's--Size:XS-6X Jersey T-shirt (Innerwear Mens Patterns)



Report

Name

Construction	002 : KT001B-Crew neck tee w/ seamed collar-STS
Measurements	001 : D6758D FGM
Block Weights Report	Spread, Trim Straight and Trim Bias

Colorways

Colorways by Group

Colorway Group	 Colorway Name 
Basic Heathers	(LBU) CW 16195 Mid Charcoal Heather 2135
Basic Heathers	() CW 16199 Mid Blue Heather 2135
Basic Heathers	() CW 19305 Pasture Green Heather 2135
Basic Heathers	(LCU) CW 15613 Grey Heather

Show 10 entries

Search:

Part Name	Garment Use	Material	(LBU) CW 16195 Mid Charcoal Heather 2135	() CW 16199 Mid Blue Heather 2135	() CW 19305 Pasture Green Heather 2135	(LCU) CW 15613 Grey Heather
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No data available in table

Showing 0 to 0 of 0 entries

PreviousNext

Measurements

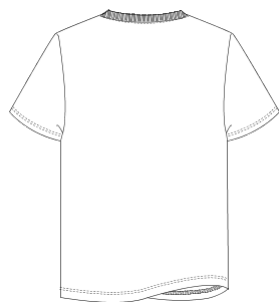
POM Number	Measurement Name	Placement Amount	Placement Reference	Plus Tolerance	Minus Tolerance	HTM Instructions	Comments	XS	S	M	L	XL	2X	3X	4X	5X	6X
101	Length HPS			1.0	1.0		adult (c1) tolerance	28.0	29.0	30.0	30.8125	31.8125	33.0	33.5	34.0	34.5	35.0
104a	Bust / Chest - 1" Down (half)			1.0	1.0		adult (c1) tolerance	16.0	18.0	20.0	22.0	24.0	26.0	28.0	30.5	32.0	34.0
106a	Sweep/Bottom - At Edge (half)			1.0	1.0		adult (c1) tolerance	16.0	18.0	20.0	22.0	24.0	26.0	28.0	30.5	32.0	34.0
123b	Neck Opening - (half)			1.0	1.0		adult (c1) tolerance	9.125	9.625	10.125	10.625	11.125	11.625	12.125	12.5	12.75	13.0
124	Neck Width			0.75	0.75		(c1) tolerance	5.75	6.125	6.5	6.875	7.125	7.375	7.5	7.625	7.75	7.875
126b	Front Neck Drop - Seam to Seam			0.25	0.25			4.0	4.25	4.5	4.75	5.0	5.25	5.5	5.75	5.75	6.0
127b	Back Neck Drop - Seam to Seam			0.25	0.25			1.0	1.0	1.0	1.0	1.125	1.375	1.5	1.625	1.625	1.625
302	Collar Width / Height			0.125	0.125			0.75	0.75	0.75	0.75	0.75	0.75	0.75	0.75	0.75	0.75
109	Across Shoulder			1.0	1.0		adult (c1) tolerance	15.25	17.25	19.25	21.25	22.25	22.25	23.5	24.75	26.0	27.25
111a	Across Front - 5" Down			1.0	1.0		adult (c1) tolerance	15.125	17.125	19.125	21.125	22.125	22.125	23.25	24.5	25.625	26.75
110a	Across Back - 5" Down			1.0	1.0		adult (c1) tolerance	15.125	17.125	19.125	21.125	22.125	22.125	23.25	24.5	25.625	26.75
112	Sleeve Length CBN		Short sleeve	0.75	0.75		SS adult (c1) tolerance	15.375	16.375	17.375	18.375	19.375	20.375	20.875	21.375	21.875	22.375
113	Sleeve Top Length		Short sleeve	0.75	0.75		SS adult (c1) tolerance	7.75	7.75	7.75	7.75	8.25	9.25	9.125	9.0	8.875	8.75
115e	Armhole - Straight (front or back)			0.75	0.75		adult (c1) tolerance	8.0	9.25	10.25	11.25	12.0	12.375	12.75	13.25	13.5	13.875
117	Upper Sleeve - 1" Down (half)			0.5	0.5		(c1) tolerance	6.875	7.75	8.625	9.375	10.25	10.75	11.25	11.875	12.375	13.0
119a	Sleeve Opening - (half)		Short sleeve	0.5	0.5		(c1) tolerance	6.5	7.0	7.5	8.0	8.5	9.0	9.5	10.0	10.5	11.0
301	Sleeve Hem Width / Height			0.125	0.125			0.625	0.625	0.625	0.625	0.625	0.625	0.625	0.625	0.625	0.625
301	Bottom Hem Width / Height			0.125	0.125			0.625	0.625	0.625	0.625	0.625	0.625	0.625	0.625	0.625	0.625
162	Shoulder Slope			0.25	0.25			2.0	1.75	2.0	2.25	2.375	2.375	2.5	2.75	2.875	3.0

Constructions

Sewing Operation	Stitch Type / Description	Gauge Width	SPI	Seam/Trimoff Allowance	Garment Use	Needle Thread	Needle Visibility	Looper Thread	Looper Visibility	Comments
Hem sleeves flat.	406 2N bottom coverstitch	16gg / 6.4mm	9	hem; no trimoff	Sleeve	T18 Txt Poly	Side A	T18 Txt Poly	Side B	
Seam sleeves with latch-tack at sleeve openings.	504 3 thread overedge	8gg / 3.2mm	10	3/8"; 1/4" trimoff	Sleeve	T18 Txt Poly	Side B	T18 Txt Poly	Side B	
Seam sides (for non tubular fabric/cut parts only).	504 3 thread overedge	8gg / 3.2mm	12	3/8"; 1/4" trimoff	Body	T18 Txt Poly	Side B	T18 Txt Poly	Side B	
Hem bottom circular.	406 2N bottom coverstitch	16gg / 6.4mm	9 w/ condenser; 12 w/o condenser	hem; no trimoff	Hem	T18 Txt Poly	Side A	T18 Txt Poly	Side B	
Seam shoulders.	504 3 thread overedge	8gg / 3.2mm	12	3/8"; 1/4" trimoff	Shoulder	T18 Txt Poly	Side B	T18 Txt Poly	Side B	
Seam collar.	504 3 thread overedge	8gg / 3.2mm	10	3/8"; 1/4" trimoff	Collar	T18 Txt Poly	Hidden	T18 Txt Poly	Hidden	
Attach collar. Align collar seam 3/4" behind shoulder seam.	504 3 thread overedge	8gg / 3.2mm	10	3/8"; 1/4" trimoff	Neck	T18 Txt Poly	Side B	T18 Txt Poly	Side B	
Coverseam front neckline.	406 2N bottom coverstitch	16gg / 6.4mm	9	no trimoff	Neck	T18 Txt Poly	Side A	T18 Txt Poly	Side B	
Set shoulder to shoulder tape.	401 chainstitch-2 rows	16gg / 6.4mm	12	stitch 1/16" from edge	Shoulder	T18 Txt Poly	Side B	T18 Txt Poly	Side A	
Attach sleeves. (shaped / straight)	504 3 thread overedge	8gg / 3.2mm	10	3/8"; 1/4" trimoff	Armhole	T18 Txt Poly	Side B	T18 Txt Poly	Side B	
Set garment label. See placement details for additional information.	N/A	N/A	N/A	N/A		N/A		N/A		

Documents

001 : Front/Back Image - Mens Ctn Knit Jersey Crew Tee



004 : Pattern Information - D6758D

CAD Storage: UW-Mens

Variant Screenshot:

D6758D - ModarisV6R1

D6758D 3/3 Articles


Sprd/Gracics

Variant

Piece Article

Export/Print

Links



	Piece name	S	BR	DV	fabric	Fab. cat.	Message	acd	comment	sym.	rotat
1	D6758DSL	0	1	0	1	1	CY2012	SL	5/8" Men 9/26/11	0	0°
2	D6758DC0	0	1	0	2	1	CY2012	C0	11-15-12 74% 1/16 per ply	0	0°
3	D6758DB0	0	1	0	1	1	CY2012	B0	-3/16" on L6XL only 02-29-12	0	0°

Pattern Allowances:

Trim- Bias Cut - Display

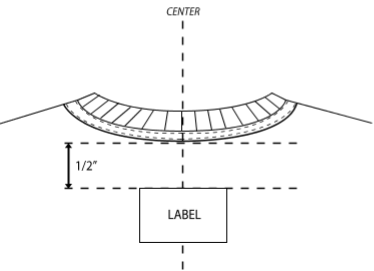
Trim- Straight Cut - STS

003 : Placement Details - LP004: Inside Back Neck (With Tape)

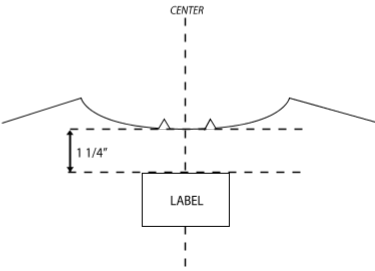
LP004: Inside Back Neck (With Tape)

Placements are to the center/highest point of the design

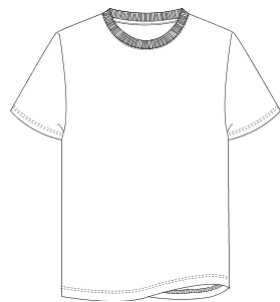
Finished Garment:



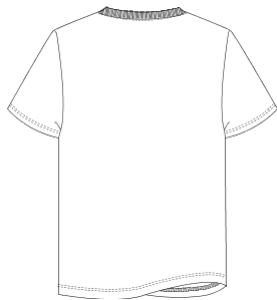
Cut Parts:



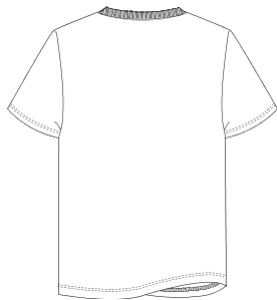
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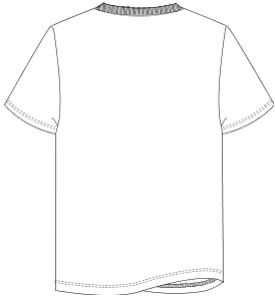
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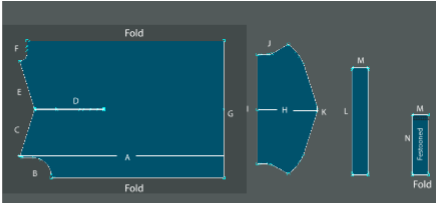
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001 : Front/Back Image - Mens Ctn Knit Jersey Crew Tee



002 : Measurements - D6758D PMEAS

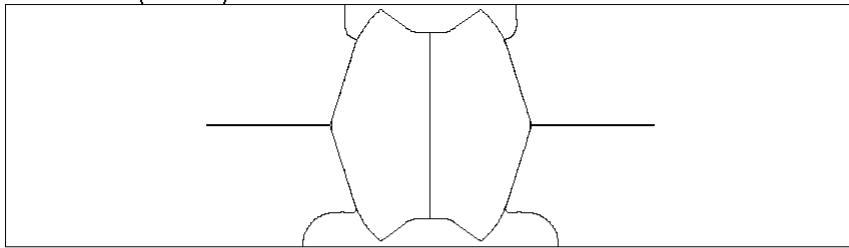


Piece Name:	Pcs Per Gmt:	Name	S	M	L	XL	2X	3X	4X	5X	6X
D6758DBO	1	A	30"1	31"1	31"27	32"27	34"1	34"17	35"1	35"17	36"2
		B	5"23	6"2	3"14	8"23	7"	7"11	7"18	7"21	7"30
		C	5"8	7"3	7"30	8"11	8"7	8"26	9"13	10"	10"19
		D	5"6	10"7	11"7	11"29	12"11	12"29	13"19	13"29	14"13
		E	6"13	7"7	8"2	8"15	8"12	8"31	9"18	10"5	10"24
		F	3"12	3"18	3"24	3"33	4"6	4"10	4"14	4"16	4"18
		G	18"	20"	22"	24"	25"	25"	30"16	32"	34"
		H	9"	9"	9"	9"15	10"16	10"12	10"0	10"4	9"51
		I	15"	16"	17"	18"	19"	22"	21"	22"	23"
D6758DSL	2	J	5"8	5"6	5"6	5"21	6"9	6"1	6"1	6"5	5"7
		K	19"3	21"4	23"8	25"10	25"8	27"9	28"15	29"5	30"6
		L	15"	15"21	16"16	17"3	18"	18"24	19"8	19"20	20"
D6758DCO	1	M	2"12	2"12	2"12	2"14	2"12	2"12	2"12	2"12	2"12
		N	7"8	7"20	8"	8"12	8"24	8"4	9"12	9"18	9"24

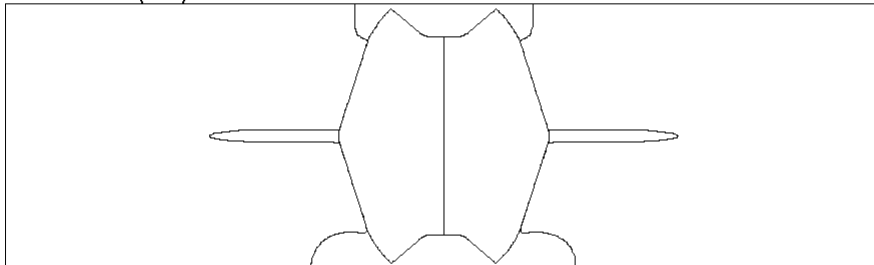
Note: All measurements are displayed in 32nds. Please refer to FlexPLM User Training Manual-PRODUCT SPECIFICATIONS for conversion chart.

003 : Marker Layout - D6758D-30 BO,SLV-Ind

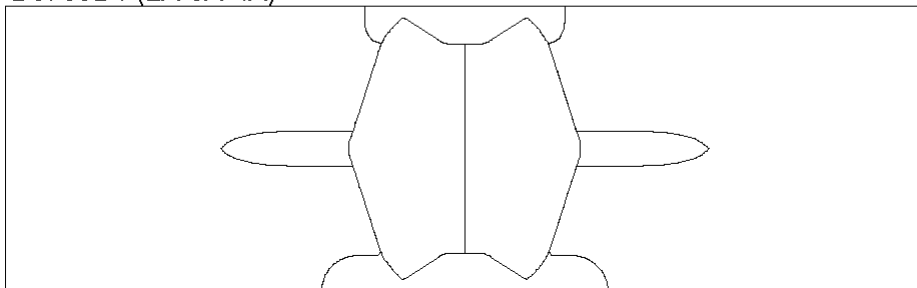
D6758D1 (S-M-L)



D6758D1 (XL)



D6758D1 (2X-3X-4X)



004 : Pattern Information - D6758D

CAD Storage: UW-Mens

Variant Screenshot:

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D6758D 3/3 Articles

Sprd/Gracics

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Piece Article

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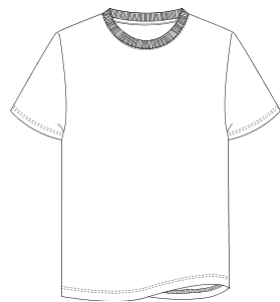
Links

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2	D6758DC0	0	1	0	2	1	CY2012	C0	11-15-12 74% 1/16 per ply	0	0°
3	D6758DB0	0	1	0	1	1	CY2012	B0	-3/16" on L6XL only 02-29-12	0	0°

Pattern Allowances:

- Trim- Bias Cut - Display
- Trim- Straight Cut - STS

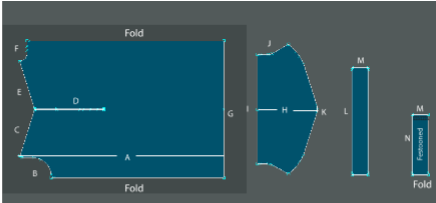
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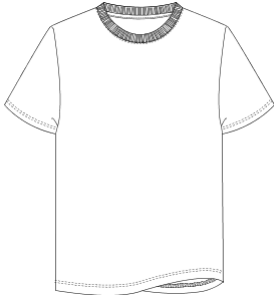
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		C	5"8	7"3	7"30	8"11	8"7	8"26	9"13	10"	10"19
		D	5"6	10"7	11"7	11"29	12"11	12"29	13"19	13"29	14"13
		E	6"13	7"7	8"2	8"13	8"12	8"31	9"18	10"5	10"24
		F	3"12	3"18	3"24	3"33	4"6	4"10	4"14	4"16	4"18
		G	18"	20"	22"	24"	25"	25"	30"16	32"	34"
		H	9"	9"	9"	9"13	10"16	10"12	10"0	10"4	9"51
		I	15"	16"	17"	18"	19"	22"	21"	22"	23"
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		K	19"3	21"4	23"8	25"10	25"8	27"9	28"15	29"5	30"6
		L	15"	15"21	16"16	17"3	18"	18"24	19"8	19"20	20"
D6758DCO	1	M	2"12	2"12	2"12	2"12	2"12	2"12	2"12	2"12	2"12
		N	7"8	7"20	8"	8"12	8"24	8"4	9"12	9"18	9"24

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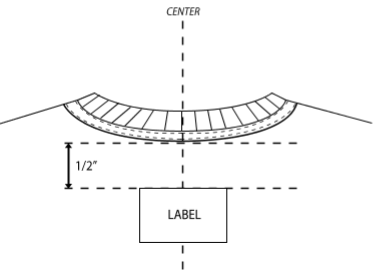


003 : Placement Details - LP004: Inside Back Neck (With Tape)

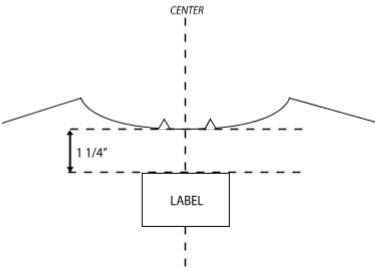
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Finished Garment:

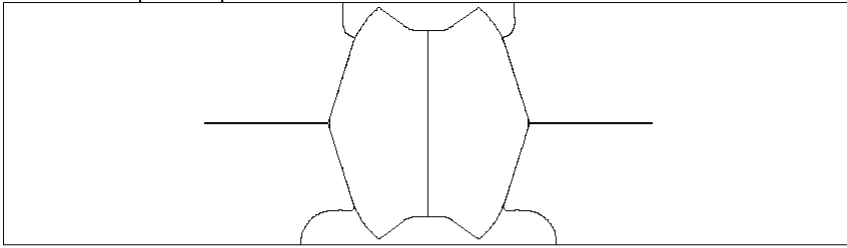


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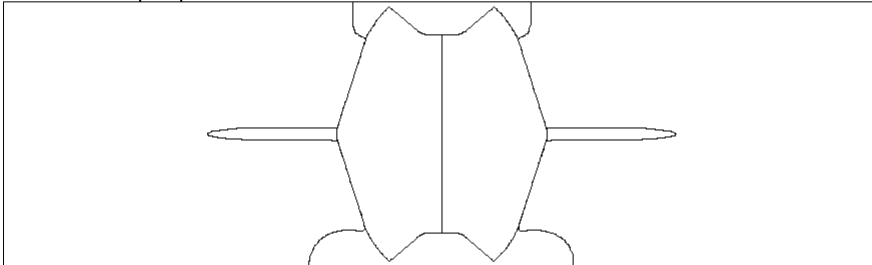


003 : Marker Layout - D6758D-30 BO,SLV-Ind

D6758D1 (S-M-L)



D6758D1 (XL)



D6758D1 (2X-3X-4X)

