




Relationships

Relationship	Product
Colorway Product	B252 Boys RL White/Dyed & Dunk Stripe Exp WB OE Brief (Colorways BMW)
Pattern Product	T0409 Boys--Size:XS-2X Rib - Body 1x1 Brief (Innerwear Boys Patterns)
Label Product	LP 10056 Boys' Underwear Hanes Comfort Flex Tagless Btm (Mkt-Boys' UW Garment Labels)
Selling Product	SP- 21813 - B252P6 - P 6 - White Alpha Brief (BW Active Year)

Report	 Name
<a href="#">Construction</a>	001 : KB001A-Exposed WB brief w/ front panel, bound flylegs
<a href="#">Measurements</a>	001 : T0409A FGM
<a href="#">Block Weights Report</a>	Spread, Trim Straight and Trim Bias

# Colorways

## Colorways by Group

Show Swatches

Colorway Group	Colorway Name
001 :	( EUU ) CW 16181 Royalty Blue B252
001 :	( ) CW 17076 Kiwi Ice B252
001 :	( ) CW 16191 White B252 w/Grey Elastic
001 :	( ) CW 17793 Optical Blue B252
001 :	( ) CW 17853 Best Red B252
001 :	( 06U ) CW 15044 B252 Black
001 :	( WHU ) CW 15015 B252 White
002 : Basic Heathers	( LCU ) CW 15042 B252 Grey Heather
002 : Basic Heathers	( LBU ) CW 15043 B252 Mid Charcoal Heather
002 : Basic Heathers	( LEU ) CW 15046 B252 Stonewash Blue Heather
002 : Basic Heathers	( LFU ) CW 15045 B252 Mid Blue Heather
004 : Basic S14 Dunk Stripes	( 11U ) CW 15050 B252 B-DS-SP14-2
004 : Basic S14 Dunk Stripes	( WYU ) CW 15054 B252 B-DS-SP14-10
004 : Basic S14 Dunk Stripes	( 13U ) CW 15053 B252 B-DS-SP14-4
004 : Basic S14 Dunk Stripes	( 10U ) CW 15051 B252 B-DS-SP14-1
004 : Basic S14 Dunk Stripes	( 12U ) CW 15052 B252 B-DS-SP14-3
005 : Basic S15 Dunk Stripes	( 3LU ) CW 17072 E-DS-SP15-03 B252
005 : Basic S15 Dunk Stripes	( 3JU ) CW 17074 E-DS-SP15-01 B252
005 : Basic S15 Dunk Stripes	( 3KU ) CW 17075 E-DS-SP15-02 B252
005 : Basic S15 Dunk Stripes	( 3MU ) CW 17073 E-DS-SP15-04 B252

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001 :

Show 10 entries

Search:

Branch Id	Part Name	Garment Use	Material	( EUU ) CW 16181 Royalty Blue B252	( ) CW 17076 Kiwi Ice B252	( ) CW 16191 White B252 w/Grey Elastic	( ) CW 17793 Optical Blue B252	( ) CW 17853 Best Red B252	( 06U ) CW 15044 B252 Black	( WHU ) CW 15015 B252 White
1	FABRIC	1157684	P- RB1132-001							
2	LEG RUBBER	1157716	AK0649							
2	LEG RUBBER	1157716	AK0649	MC 11983 - 002 White	MC 11983 - 002 White	MC 11983 - 002 White	MC 11983 - 002 White	MC 11983 - 002 White	MC 11983 - 002 White	MC 11983 - 002 White
3										
4										
5	MFG. LABEL TYPE									
7	FABRIC	1157700	P- JE1188-001							
8	FABRIC	1157716	P- RB1132-001							
8	THREAD	1157716	AW5000	MC 14953 - 0506186 Royalty Blue	MC 50243 - 903701 Kiwi Ice	MC 11983 - 002 White	MC 14575 - 0501432 Optical Blue	MC 14579 - 0301241 Best Red	MC 11982 - 1000315 Black 50r	MC 11237 - PANTONE 19-3940 TCX Blue Depths
9	MFG LABE TYPE									
9	THREAD	1157836	AW5000	MC 11986 - Grey Heather	MC 11986 - Grey Heather	MC 11986 - Grey Heather	MC 11986 - Grey Heather	MC 11986 - Grey Heather	MC 11986 - Grey Heather	MC 11986 - Grey Heather
10										
10	THREAD	1157836	AY7000	MC 14953 - 0506186 Royalty Blue	MC 50243 - 903701 Kiwi Ice	MC 11983 - 002 White	MC 14575 - 0501432 Optical Blue	MC 14579 - 0301241 Best Red	MC 11982 - 1000315 Black 50r	MC 14599 - 0301250 Royalty Red
11										
11	THREAD	1157836	AY7000	MC 11986 - Grey Heather	MC 11986 - Grey Heather	MC 11986 - Grey Heather	MC 11986 - Grey Heather	MC 11986 - Grey Heather	MC 11986 - Grey Heather	MC 11986 - Grey Heather
12	THREAD		AW5000							
13	THREAD		AW5000							
14	THREAD		AY7000							
15	THREAD		AY7000							
16	ELASTIC	1157836	AK0553							
19	THREAD	1157748	AY7000	MC 14953 - 0506186 Royalty Blue	MC 50243 - 903701 Kiwi Ice	MC 11983 - 002 White	MC 14575 - 0501432 Optical Blue	MC 14579 - 0301241 Best Red	MC 11982 - 1000315 Black 50r	MC 12159 - PANTONE 19-6050 TCX Eden
22	FABRIC	1157684	P- RB1132-010	MC 14953 - 0506186 Royalty Blue	MC 50243 - 903701 Kiwi Ice	MC 11983 - 002 White	MC 14575 - 0501432 Optical Blue	MC 14579 - 0301241 Best Red	MC 11982 - 1000315 Black 50r	MC 11983 - 002 White
24	FABRIC	1157756	P- JE1188-010	MC 14953 - 0506186 Royalty Blue	MC 50243 - 903701 Kiwi Ice	MC 11983 - 002 White	MC 14575 - 0501432 Optical Blue	MC 14579 - 0301241 Best Red	MC 11982 - 1000315 Black 50r	MC 11983 - 002 White
27	FABRIC	1157716	P- RB1152-010	MC 14953 - 0506186 Royalty Blue	MC 50243 - 903701 Kiwi Ice	MC 11983 - 002 White	MC 14575 - 0501432 Optical Blue	MC 14579 - 0301241 Best Red	MC 11982 - 1000315 Black 50r	MC 12159 - PANTONE 19-6050 TCX Eden
28	THREAD	1157684	AY7000	MC 14953 - 0506186 Royalty Blue	MC 50243 - 903701 Kiwi Ice	MC 11983 - 002 White	MC 14575 - 0501432 Optical Blue	MC 14579 - 0301241 Best Red	MC 11982 - 1000315 Black 50r	MC 10790 - Chili Pepper
29	THREAD	1157716	AY7000	MC 14953 - 0506186 Royalty Blue	MC 50243 - 903701 Kiwi Ice	MC 11983 - 002 White	MC 14575 - 0501432 Optical Blue	MC 14579 - 0301241 Best Red	MC 11982 - 1000315 Black 50r	MC 14599 - 0301250 Royalty Red
30	THREAD	1157700	AY7000	MC 14953 - 0506186 Royalty Blue	MC 50243 - 903701 Kiwi Ice	MC 11983 - 002 White	MC 14575 - 0501432 Optical Blue	MC 14579 - 0301241 Best Red	MC 11982 - 1000315 Black 50r	MC 10790 - Chili Pepper
31	THREAD	1157700	AY7000	MC 14953 - 0506186 Royalty Blue	MC 50243 - 903701 Kiwi Ice	MC 11983 - 002 White	MC 14575 - 0501432 Optical Blue	MC 14579 - 0301241 Best Red	MC 11982 - 1000315 Black 50r	MC 14599 - 0301250 Royalty Red
33	ELASTIC		AK0552	MC 11986 - Grey Heather	MC 11986 - Grey Heather	MC 11986 - Grey Heather	MC 11986 - Grey Heather	MC 11986 - Grey Heather	MC 11986 - Grey Heather	MC 11986 - Grey Heather

Showing 1 to 29 of 29 entries

## 002 : Basic Heathers

Show 10 entries

Search:

Branch Id	Part Name	Garment Use	Material	( LCU ) CW 15042 B252 Grey Heather	( LBU ) CW 15043 B252 Mid Charcoal Heather	( LEU ) CW 15046 B252 Stonewash Blue Heather	( LFU ) CW 15045 B252 Mid Blue Heather
2	LEG RUBBER	1157716	AK0649	MC 11983 - 002 White	MC 11983 - 002 White	MC 11983 - 002 White	MC 11983 - 002 White
5	MFG. LABEL TYPE						
6	THREAD	1157716	AW5000	MC 11986 - Grey Heather	MC 11985 - Mid Charcoal Heather	MC 11988 - HC28 Stonewash Blue Heather	MC 11989 - HC353 Mid Blue Heather
7	THREAD	1157748	AY7000	MC 11986 - Grey Heather	MC 11985 - Mid Charcoal Heather	MC 11988 - HC28 Stonewash Blue Heather	MC 11989 - HC353 Mid Blue Heather
8	THREAD	1157700	AW5000	MC 11986 - Grey Heather	MC 11985 - Mid Charcoal Heather	MC 11988 - HC28 Stonewash Blue Heather	MC 11989 - HC353 Mid Blue Heather
9	THREAD	1157836	AW5000	MC 11986 - Grey Heather	MC 11986 - Grey Heather	MC 11986 - Grey Heather	MC 11986 - Grey Heather
10	THREAD	1157836	AY7000	MC 11986 - Grey Heather	MC 11986 - Grey Heather	MC 11986 - Grey Heather	MC 11986 - Grey Heather
11	THREAD	1157684	AY7000	MC 11986 - Grey Heather	MC 11985 - Mid Charcoal Heather	MC 11988 - HC28 Stonewash Blue Heather	MC 11989 - HC353 Mid Blue Heather
17	THREAD	1157716	AY7000	MC 11986 - Grey Heather	MC 11985 - Mid Charcoal Heather	MC 11988 - HC28 Stonewash Blue Heather	MC 11989 - HC353 Mid Blue Heather
19	FABRIC	1157684	P-RB2101-010	MC 11986 - Grey Heather	MC 11982 - 1000315 Black 50r	MC 11988 - HC28 Stonewash Blue Heather	MC 11989 - HC353 Mid Blue Heather
20	FABRIC	1157716	P-RB2101-010	MC 11986 - Grey Heather	MC 11985 - Mid Charcoal Heather	MC 11988 - HC28 Stonewash Blue Heather	MC 11989 - HC353 Mid Blue Heather
21	FABRIC		P-RB2101-010	MC 11986 - Grey Heather	MC 11985 - Mid Charcoal Heather	MC 11988 - HC28 Stonewash Blue Heather	MC 11989 - HC353 Mid Blue Heather
22	THREAD	1157836	AY7000	MC 11986 - Grey Heather	MC 11985 - Mid Charcoal Heather	MC 11988 - HC28 Stonewash Blue Heather	MC 11989 - HC353 Mid Blue Heather
24	ELASTIC		AK0552	MC 11986 - Grey Heather	MC 11986 - Grey Heather	MC 11986 - Grey Heather	MC 11986 - Grey Heather

Showing 1 to 14 of 14 entries

004 : Basic S14 Dunk Stripes

Show 10 entries

Search:

Branch Id	Part Name	Garment Use	Material	( 11U ) CW 15050 B252 B-DS-SP14-2	( WYU ) CW 15054 B252 B-DS-SP14-10	( 13U ) CW 15053 B252 B-DS-SP14-4	( 10U ) CW 15051 B252 B-DS-SP14-1	( 12U ) CW 15052 B252 B-DS-SP14-3
5	LEG RUBBER	1157716	AK0649	MC 11983 - 002 White	MC 11983 - 002 White	MC 11983 - 002 White	MC 11983 - 002 White	MC 11983 - 002 White
6	MFG. LABEL TYPE							
8	THREAD							
9	THREAD	1157716	AW5000	MC 11986 - Grey Heather	MC 12159 - PANTONE 19-6050 TCX Eden	MC 11989 - HC353 Mid Blue Heather	MC 11985 - Mid Charcoal Heather	MC 11988 - HC28 Stonewash Blue Heather
10	THREAD	1157836	AW5000	MC 11986 - Grey Heather	MC 11986 - Grey Heather	MC 11986 - Grey Heather	MC 11986 - Grey Heather	MC 11986 - Grey Heather
11	THREAD	1157836	AY7000	MC 11986 - Grey Heather	MC 11986 - Grey Heather	MC 11986 - Grey Heather	MC 11986 - Grey Heather	MC 11986 - Grey Heather
12	THREAD	1157684	AY7000	MC 11986 - Grey Heather	MC 12159 - PANTONE 19-6050 TCX Eden	MC 11989 - HC353 Mid Blue Heather	MC 11985 - Mid Charcoal Heather	MC 11988 - HC28 Stonewash Blue Heather
14	THREAD	1157836	AY7000	MC 11986 - Grey Heather	MC 12159 - PANTONE 19-6050 TCX Eden	MC 11989 - HC353 Mid Blue Heather	MC 11985 - Mid Charcoal Heather	MC 11988 - HC28 Stonewash Blue Heather
17	THREAD	1157716	AY7000	MC 11986 - Grey Heather	MC 12159 - PANTONE 19-6050 TCX Eden	MC 11989 - HC353 Mid Blue Heather	MC 11985 - Mid Charcoal Heather	MC 11988 - HC28 Stonewash Blue Heather
18	THREAD	1157700	AY7000	MC 11986 - Grey Heather	MC 12159 - PANTONE 19-6050 TCX Eden	MC 11989 - HC353 Mid Blue Heather	MC 11985 - Mid Charcoal Heather	MC 11988 - HC28 Stonewash Blue Heather

Showing 1 to 10 of 14 entries

005 : Basic S15 Dunk Stripes

Show 10 entries

Search:

Branch Id	Part Name	Garment Use	Material	(3LU ) CW 17072 E-DS-SP15-03 B252	(3JU ) CW 17074 E-DS-SP15-01 B252	(3KU ) CW 17075 E-DS-SP15-02 B252	(3MU ) CW 17073 E-DS-SP15-04 B252
1	FABRIC	1157684	P- RB5619-010	CC 16809 - E-DS-SP15-03	CC 16807 - E-DS-SP15-01	CC 16808 - E-DS-SP15-02	CC 16810 - E-DS-SP15-04
3	MFG. LABLE TYPE						
5	THREAD	1157716	AW5000	MC 14953 - 0506186 Royalty Blue	MC 11982 - 1000315 Black 50r	MC 11982 - 1000315 Black 50r	MC 14953 - 0506186 Royalty Blue
6	THREAD	1157836	AW5000	MC 11986 - Grey Heather	MC 11986 - Grey Heather	MC 11986 - Grey Heather	MC 11986 - Grey Heather
8	THREAD	1157748	AY7000	MC 14953 - 0506186 Royalty Blue	MC 11982 - 1000315 Black 50r	MC 11982 - 1000315 Black 50r	MC 14953 - 0506186 Royalty Blue
9	THREAD	1157700	AY7000	MC 14953 - 0506186 Royalty Blue	MC 11982 - 1000315 Black 50r	MC 11982 - 1000315 Black 50r	MC 14953 - 0506186 Royalty Blue
10	THREAD	1157716	AY7000	MC 14953 - 0506186 Royalty Blue	MC 11982 - 1000315 Black 50r	MC 11982 - 1000315 Black 50r	MC 14953 - 0506186 Royalty Blue
11	THREAD	1157836	AY7000	MC 11986 - Grey Heather	MC 11986 - Grey Heather	MC 11986 - Grey Heather	MC 11986 - Grey Heather
12	THREAD	1157836	AY7000	MC 11986 - Grey Heather	MC 11986 - Grey Heather	MC 11986 - Grey Heather	MC 11986 - Grey Heather
17	FABRIC	1157756	P- RB5619-010	CC 16809 - E-DS-SP15-03	CC 16807 - E-DS-SP15-01	CC 16808 - E-DS-SP15-02	CC 16810 - E-DS-SP15-04
18	FABRIC	1157716	P- RB5619-010	CC 16809 - E-DS-SP15-03	CC 16807 - E-DS-SP15-01	CC 16808 - E-DS-SP15-02	CC 16810 - E-DS-SP15-04
20	LEG RUBBER		AK0649	MC 11983 - 002 White	MC 11983 - 002 White	MC 11983 - 002 White	MC 11983 - 002 White
21	ELASTIC		AK0552	MC 11986 - Grey Heather	MC 11986 - Grey Heather	MC 11986 - Grey Heather	MC 11986 - Grey Heather

Showing 1 to 13 of 13 entries

Show Swatches





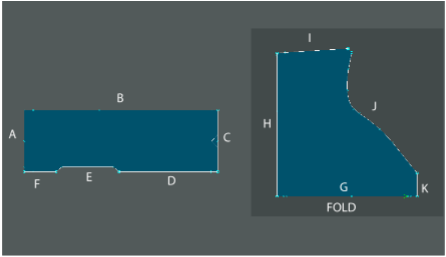






Documents

002 : Measurements - T0409A PMEAS

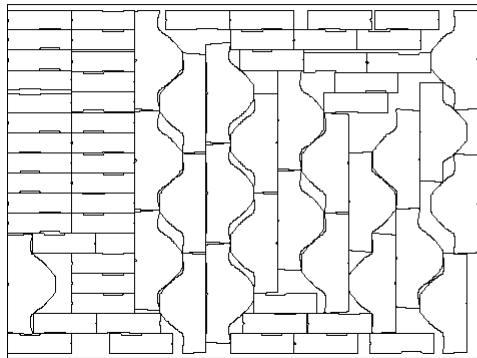


Piece Name:	Pcs Per Gmt:	=Seasonal Sizes						
T0409AFT	2	Name	XS	S	M	L	XL	2X
		A	3"16	3"20	3"24	4"	4" 8	4"12
		B	10"10	10"26	11"26	12"22	13"14	14" 3
		C	3"16	3"20	3"24	4"	4" 8	4"12
		D	5" 9	5"13	6" 1	6" 1	6" 1	6" 5
		E	3"18	3"27	4" 2	4"27	5"18	6" 2
T0409ABK	1	F	1"23	1"27	1"31	2" 3	2" 3	2" 3
		G	7" 1	7"17	8"17	9"13	10" 5	10"25
		H	6"31	7"29	8"23	9"23	10"21	11" 5
		I	3"19	3"27	4"11	4"19	4"23	4"27
		J	7" 2	8"	9" 2	10" 8	11"15	12" 6
		K	1" 9	1"10	1"13	1"18	1"22	1"24

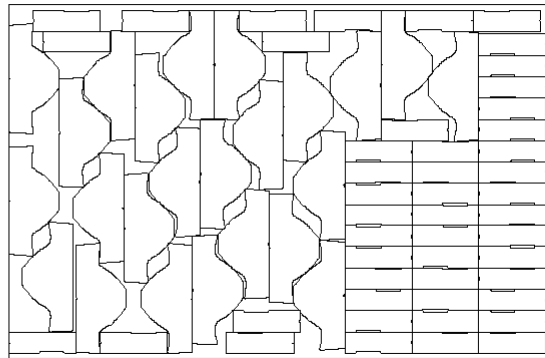
Note: All measurements are displayed in 32nds. Please refer to FlexPLM User Training Manual-PRODUCT SPECIFICATIONS for conversion chart.

004 : Marker Layout - T0409A-60 FT,BK-70.5

T0409A2L

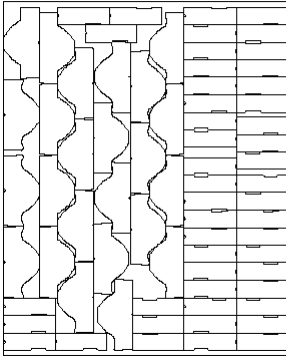


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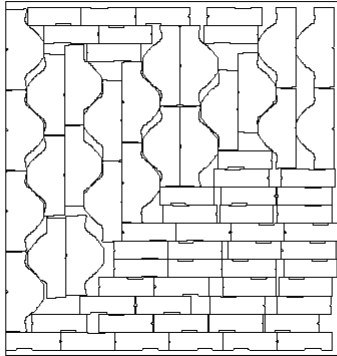


004 : Marker Layout - T0409A-60 FT,BK-70.5

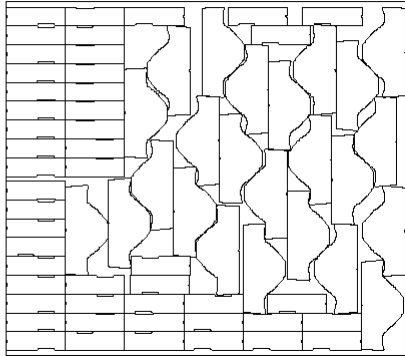
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T0409A2S

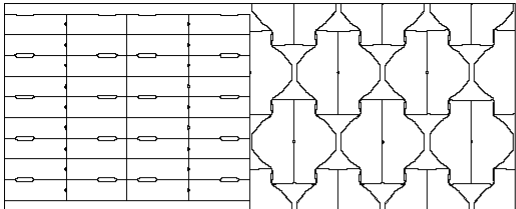


T0409A2M

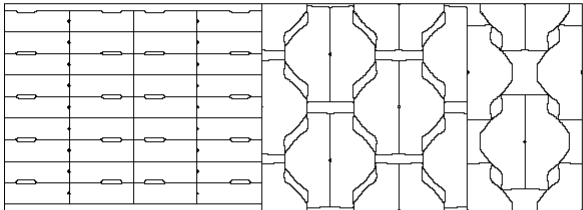


006 : Marker Layout - T0409A-60 FT,BK-35

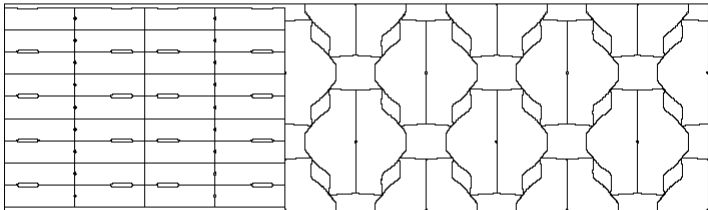
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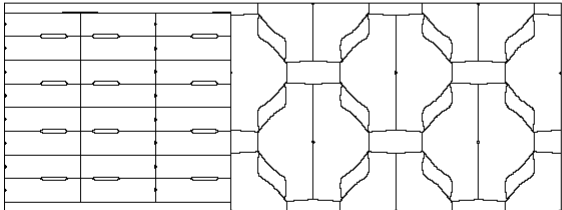
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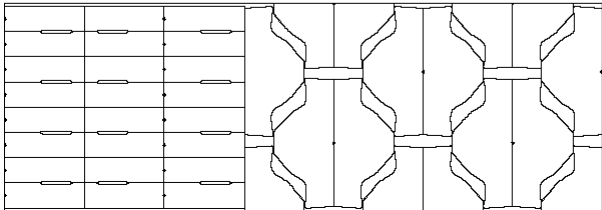
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T0409A5L

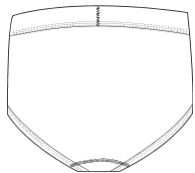


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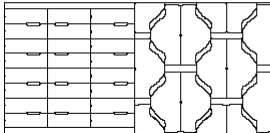


001 : Front/Back Image - Boys Ctn Knit Rib ExpWB

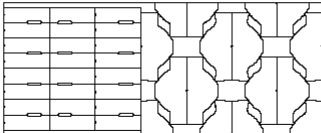


005 : Marker Layout - T0409A-60 FT,BK-31

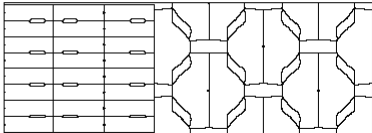
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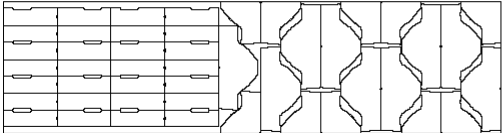


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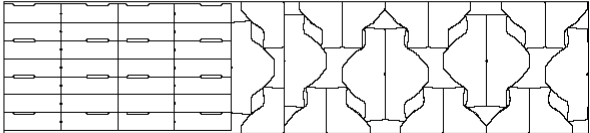


005 : Marker Layout - T0409A-60 FT,BK-31

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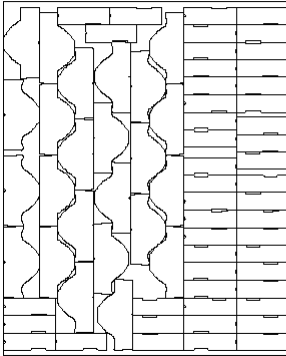


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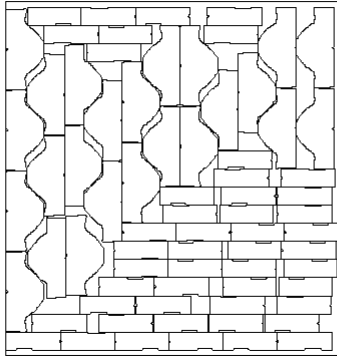


004 : Marker Layout - T0409A-60 FT,BK-70.5

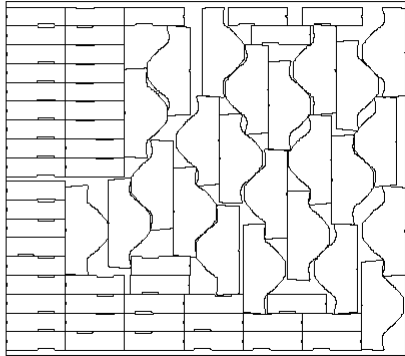
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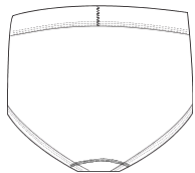
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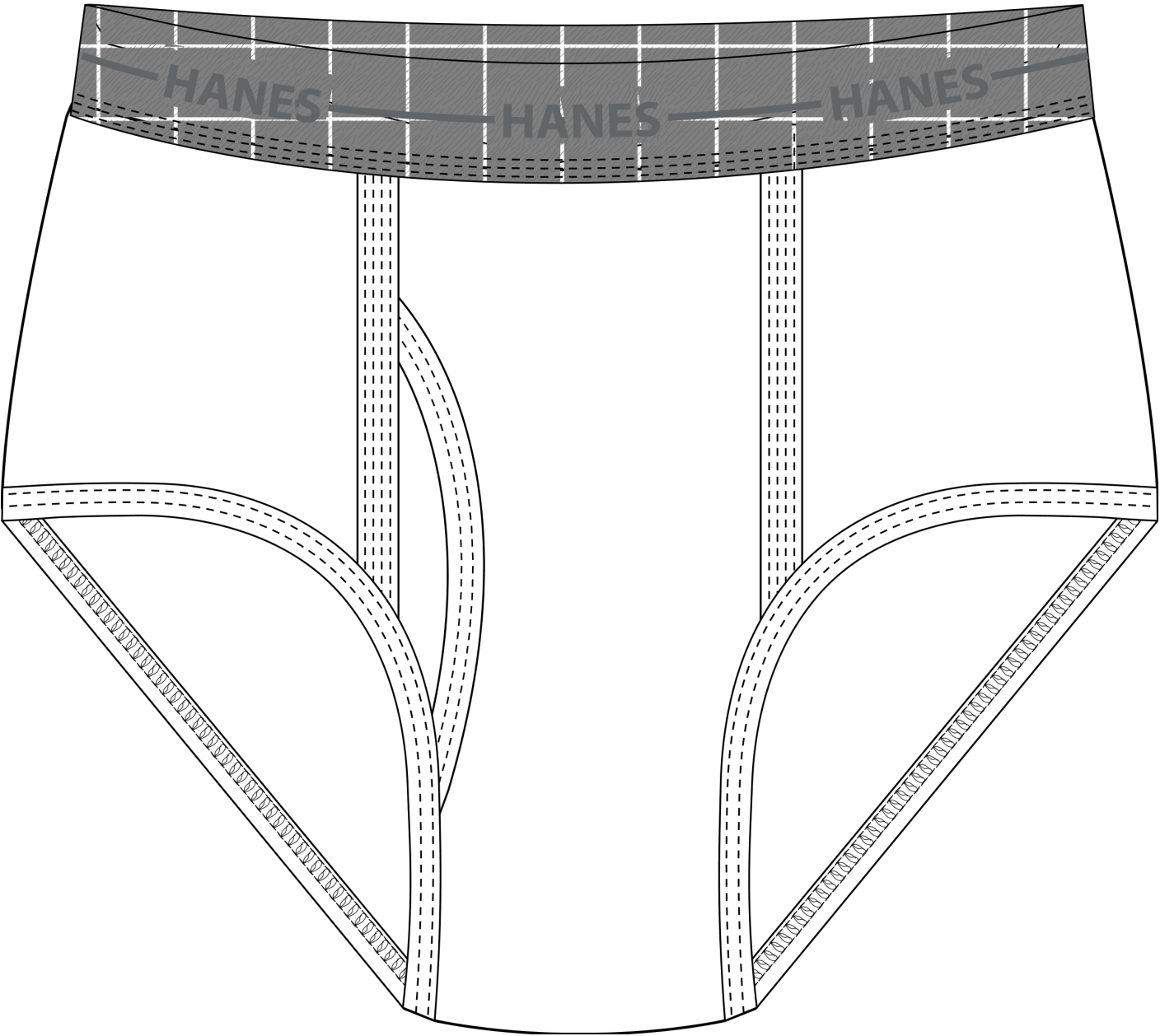


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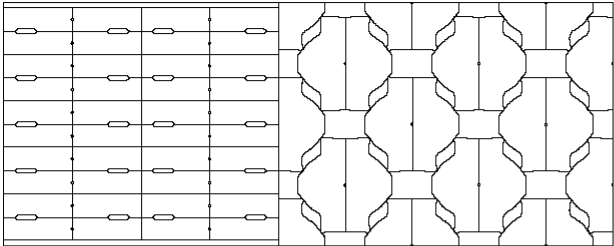
001 : Front/Back Image - Boys Ctn Knit Rib ExpWB



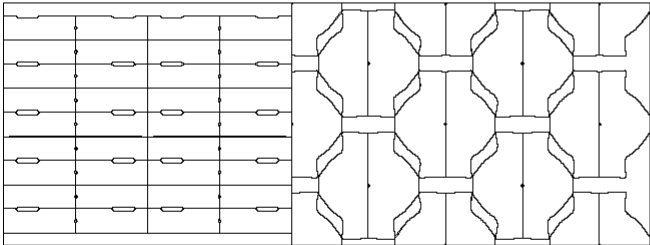


003 : Marker Layout - T0409A-60 FT,BK-36.5

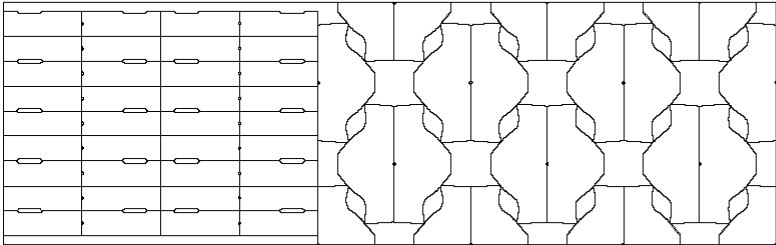
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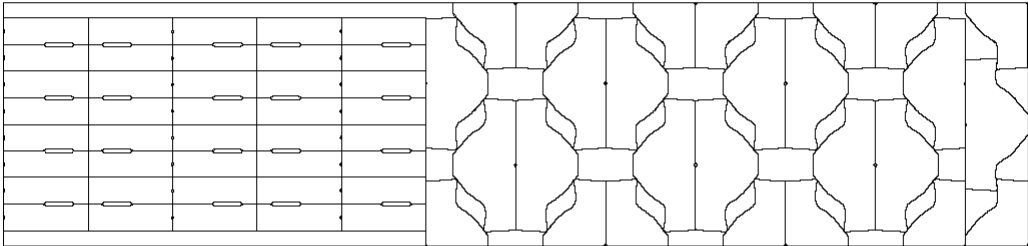
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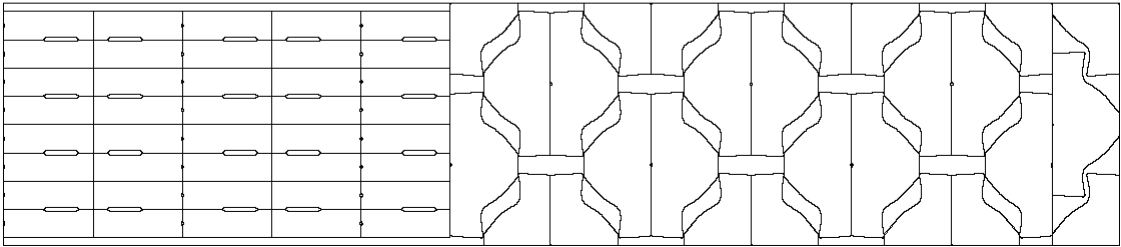
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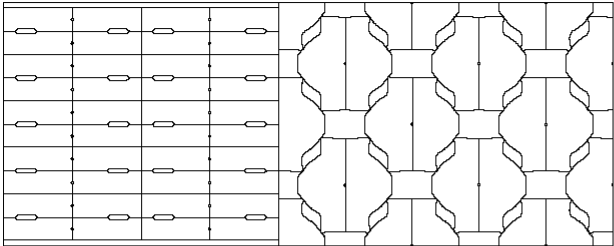


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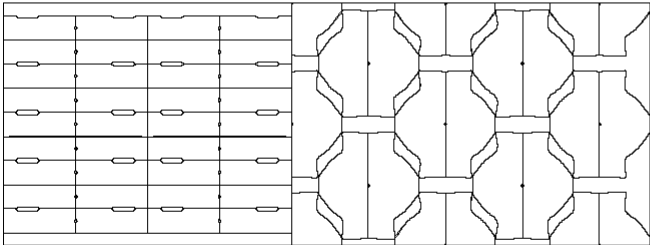


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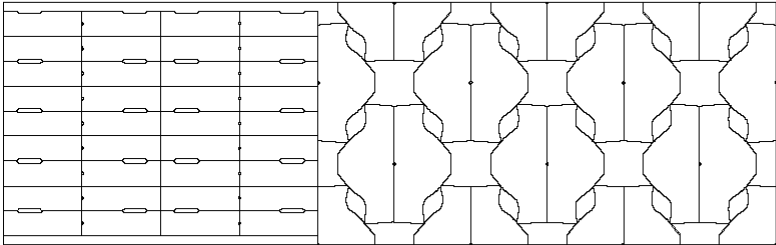
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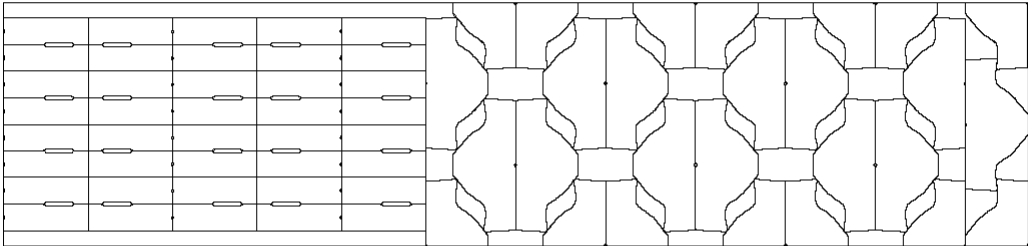
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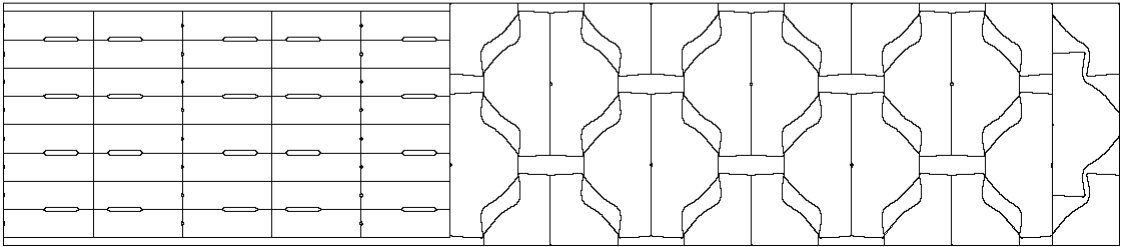
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T0409A1L



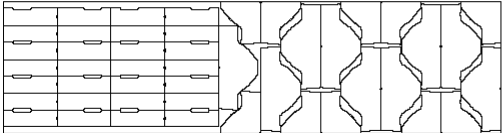
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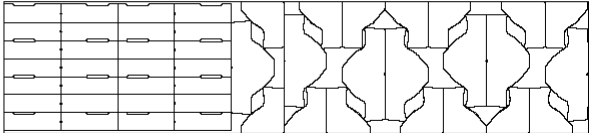


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T0409A4L

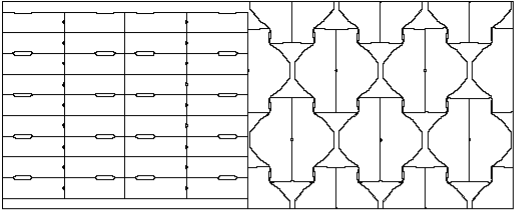


T0409A4XL

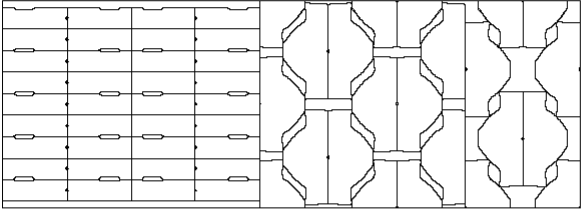


006 : Marker Layout - T0409A-60 FT,BK-35

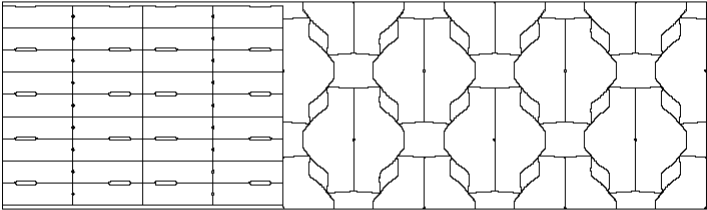
T0409A5XS



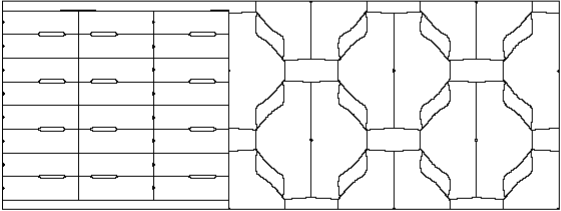
T0409A5S



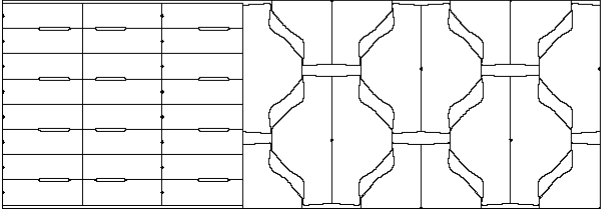
T0409A5M



T0409A5L



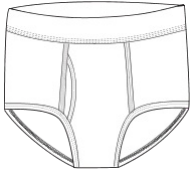
T0409A5XL



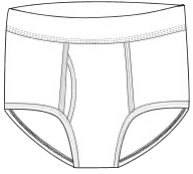
003 : Front/Back Image - Flow in Elastic GP10188 Exposed Elastic Brief



001 : Front/Back Image - Boys Ctn Knit Rib ExpWB

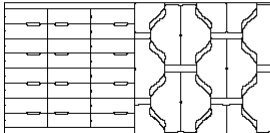


001 : Front/Back Image - Boys Ctn Knit Rib ExpWB

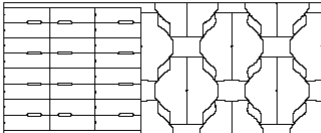


005 : Marker Layout - T0409A-60 FT,BK-31

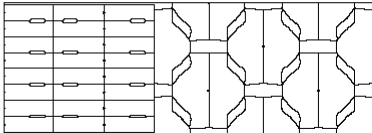
T0409A4XS

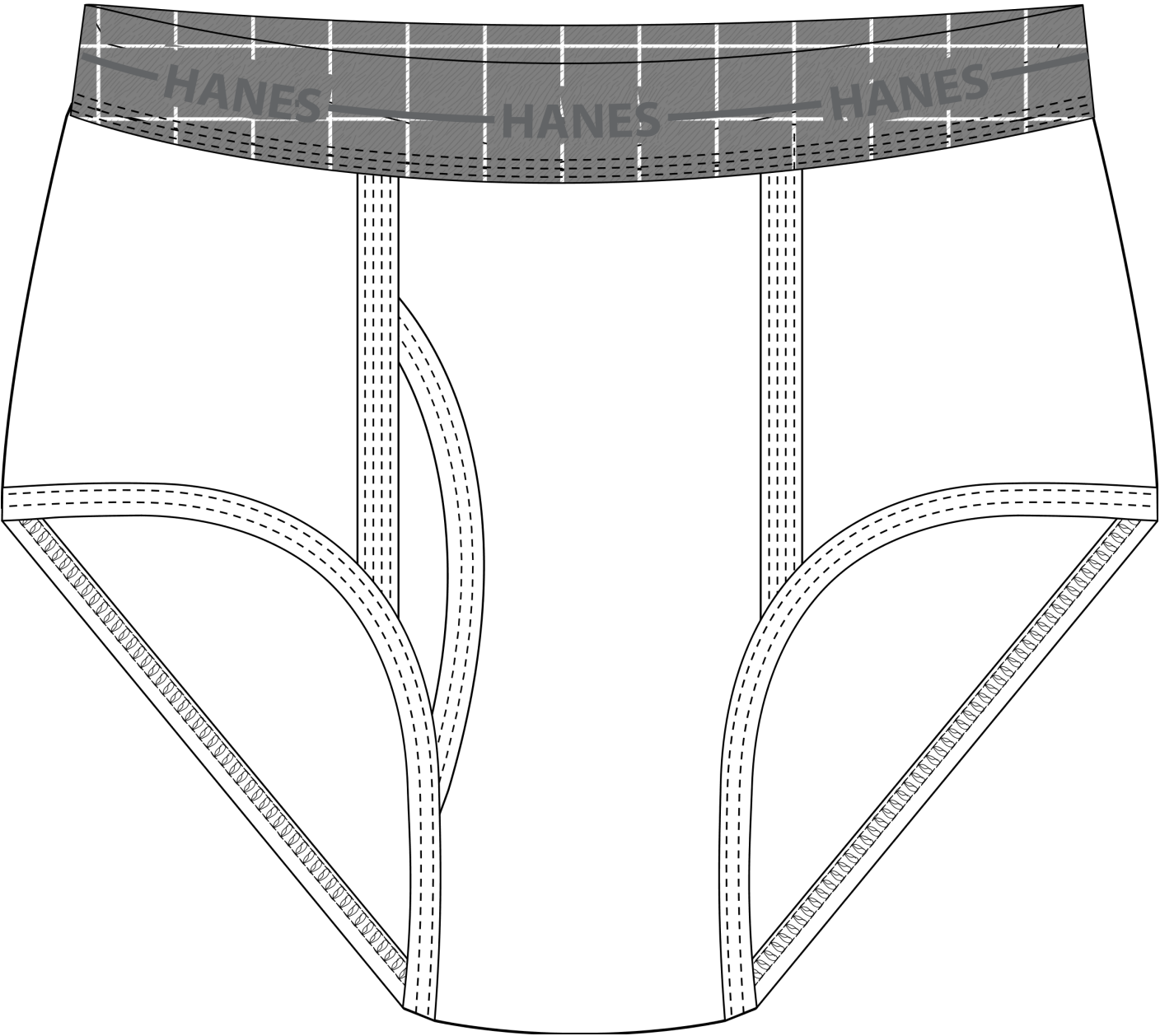


T0409A4S

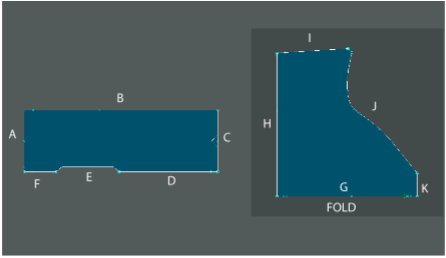


T0409A4M





002 : Measurements - T0409A PMEAS



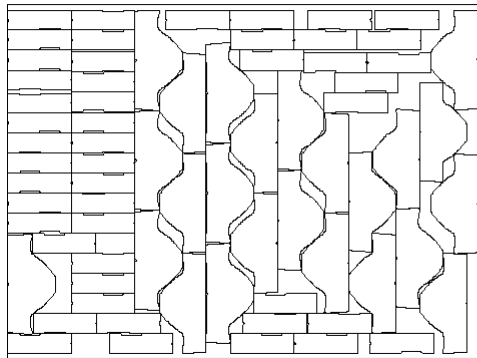
Piece Name:	Pcs Per Gmt:	=Seasonal Sizes						
T0409AFT	2	Name	XS	S	M	L	XL	2X
T0409ABK	1	A	3"16	3"20	3"24	4"	4" 8	4"12
		B	10"10	10"26	11"26	12"22	13"14	14" 3
		C	3"16	3"20	3"24	4"	4" 8	4"12
		D	5" 9	5"13	6" 1	6" 1	6" 1	6" 5
		E	3"18	3"27	4" 2	4"27	5"18	6" 2
		F	1"23	1"27	1"31	2" 3	2" 3	2" 3
		G	7" 1	7"17	8"17	9"13	10" 5	10"25
		H	6"31	7"29	8"23	9"23	10"21	11" 5
		I	3"19	3"27	4"11	4"19	4"23	4"27
		J	7" 2	8"	9" 2	10" 8	11"15	12" 6
		K	1" 9	1"10	1"13	1"18	1"22	1"24

Note: All measurements are displayed in 32nds. Please refer to FlexPLM User Training Manual-PRODUCT SPECIFICATIONS for conversion chart.

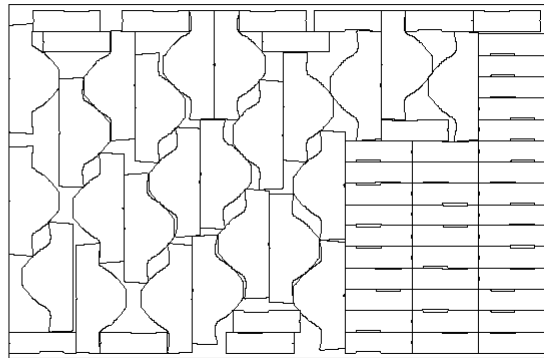


004 : Marker Layout - T0409A-60 FT,BK-70.5

T0409A2L



T0409A2XL



007 : Pattern Information - T0409A

CAD Storage:

Variant Screenshot: UW-Youth

T0409A - ModarisV6R1

T0409A 5/5 Articles


Sprcd/Graphics

Variant

Piece Article

Export/Print

Links



	Piece name	C	DE	EV	Fabric	Fab. cat.	Message	acd	comment	sym.
1	T0409EFF	0	2	0	1	1	S13	FT	4% x 5% shrink allow	0
3	T0409EEK	0	1	0	1	1	S13	BK	Boys Brief Exp Elas. 04-30-12	0
2	T0409BKEF	0	1	0	5	1	S13	EKF	sample use	0
4	T0409EFF	0	1	0	2	1	BOP	FT	4% x 5% shrink allow	0
5	T0409EEK	1	0	0	2	1	BOP	BK	Boys Brief Exp Elas. 04-30-12	0

Pattern Allowances:

Fly Length -1/8

Fly Position -1/4

Trim- Straight Cut - Fly and Panel Tubing

Leg Opening 98%

Crotch Width -3/8

Trim- Bias Cut - Leg Binding

003 : Front/Back Image - Flow in Elastic GP10188 Exposed Elastic Brief

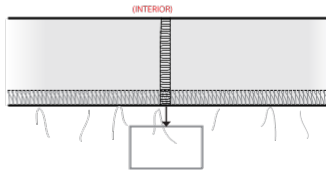
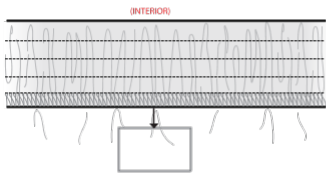


## 005 : Placement Details - LP016: Fitted UW Inside Waist (no CB seam)

LP006: Inside Waist (no CB seam)

Placement Finished Garment: Centered on Back; 1/2" Down From Stitch/Seam

*Placements are to the center/highest point of the design*

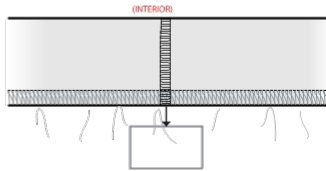
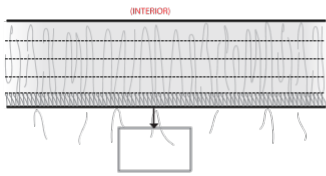


## 005 : Placement Details - LP016: Fitted UW Inside Waist (no CB seam)

LP006: Inside Waist (no CB seam)

Placement Finished Garment: Centered on Back; 1/2" Down From Stitch/Seam

*Placements are to the center/highest point of the design*



007 : Pattern Information - T0409A

CAD Storage:

Variant Screenshot: UW-Youth

T0409A - ModarisV6R.1

T0409A 5/5 Articles


Sprcd/Graphics

Variant

Piece Article

Export/Print

Links



	Piece name	C	DE	EV	Fabric	Fab. cat.	Message	acd	comment	sym.
1	T0409EFF	0	2	0	1	1	S13	FT	4% x 5% shrink allow	0
3	T0409EEK	0	1	0	1	1	S13	BK	Boys Brief Exp Elas. 04-30-12	0
2	T0409BKEF	0	1	0	5	1	S13	EEF	sample use	0
4	T0409EFF	0	1	0	2	1	BOP	FT	4% x 5% shrink allow	0
5	T0409EEK	1	0	0	2	1	BOP	BK	Boys Brief Exp Elas. 04-30-12	0

Pattern Allowances:

Fly Length -1/8

Fly Position -1/4

Trim- Straight Cut - Fly and Panel Tubing

Leg Opening 98%

Crotch Width -3/8

Trim- Bias Cut - Leg Binding

