

Sizing Table

Garment Size	Size Code
XS	40
SM	41
MD	42
LG	43
XL	44

Showing 1 to 5 of 5 entries

Approved Suppliers

Supplier	Mfg Flow	Green Seal	Red Seal	Comments
-- HBI Make	Internal			

Showing 1 to 1 of 1 entries

Product Revisions

Product Name	Spec	Rev one	Rev two	Rev three	Last Edited By	Comments	Last Modified	
B252 Boys Ctn Knit Rib ExpWB	003	Colorway Addition			Rose Joyce	S16 Color Update. Added new color 1CU	2015-08-17	
B252 Boys Ctn Knit Rib ExpWB	003	Colorway Addition			Rose Joyce	S16 Color Update. Added new colors VHU and VTU	2015-08-03	
T0409 Boys--Size:XS-2X Rib - Body 1x1 Brief	001	Construction Details Change			Holly Shepherd	Updated to 504 WB closure	2015-07-28	
B252 Boys Ctn Knit Rib ExpWB	003				jekeels	Added 4556CY/AY fabrics (JK 12/03/14)	2014-12-03	
B252 Boys Ctn Knit Rib ExpWB	003				Lori Chambers	changed elastic from AK0552 to AK2367 (LC 09/26/14)	2014-09-26	
B252 Boys Ctn Knit Rib ExpWB	002				jekeels	Updated fabrics for SOFTER (JK 06/13/14)	2014-06-13	
B252 Boys Ctn Knit Rib ExpWB	002				jekeels	Updated BOM fabrics per ALT table (JK 05/22/14)	2014-05-22	
B252 Boys Ctn Knit Rib ExpWB	002				Fabric Addition	Susana Alas	Fabrics Addition according Alt Table 4557CD/CP	2014-05-22
T0409 Boys--Size:XS-2X Rib - Body 1x1 Brief	001				Fabric Deletion	Fabric Addition	Susana Alas	Removed fabric 4557 AD/AP replaced by 4557 CD/CP
B252 Boys Ctn Knit Rib ExpWB	002	Fabric Addition			Treva Monday	New Alternate for Fabric for S14 Dunk Stripes	2013-08-14	

Showing 1 to 10 of 15 entries

Colorways

Colorways by Group

Colorway Group	Colorway Name
001 : Basic Solids	(EUU) CW 16181 Royalty Blue B252
001 : Basic Solids	(1CU) CW 17076 Kiwi Ice B252
001 : Basic Solids	(WEU) CW 16191 White B252 w/Grey Elastic
001 : Basic Solids	(VHU) CW 17793 Optical Blue B252
001 : Basic Solids	(VTU) CW 17853 Best Red B252
001 : Basic Solids	(06U) CW 15044 B252 Black
001 : Basic Solids	(WHU) CW 15015 B252 White
002 : Basic Heathers	(LCU) CW 15042 B252 Grey Heather
002 : Basic Heathers	(LBU) CW 15043 B252 Mid Charcoal Heather
002 : Basic Heathers	(LEU) CW 15046 B252 Stonewash Blue Heather
002 : Basic Heathers	(LFU) CW 15045 B252 Mid Blue Heather
004 : Basic S14 Dunk Stripes	(11U) CW 15050 B252 B-DS-SP14-2
004 : Basic S14 Dunk Stripes	(WYU) CW 15054 B252 B-DS-SP14-10
004 : Basic S14 Dunk Stripes	(13U) CW 15053 B252 B-DS-SP14-4
004 : Basic S14 Dunk Stripes	(10U) CW 15051 B252 B-DS-SP14-1
004 : Basic S14 Dunk Stripes	(12U) CW 15052 B252 B-DS-SP14-3
005 : Basic S15 Dunk Stripes	(3LU) CW 17072 E-DS-SP15-03 B252
005 : Basic S15 Dunk Stripes	(3JU) CW 17074 E-DS-SP15-01 B252
005 : Basic S15 Dunk Stripes	(3KU) CW 17075 E-DS-SP15-02 B252
005 : Basic S15 Dunk Stripes	(3MU) CW 17073 E-DS-SP15-04 B252

Label BOM

Country	Garment Use	Material	Application	Label Size	Fiber Code-Content	Ink Colors	Usage Per Dozen	Usage UOM	Std Waste Factor	Usage Price
Made in Dominican Republic (DO)	Waist	LSU3600D	Pad Print	2T-3T - XL/TG/XG	18 - 75% COTTON/25% POLYESTER	1	12	EA		
Made in Dominican Republic (DO)	Waist	LSU3596D	Pad Print	2T-3T - XL/TG/XG	05 - 100% COTTON	1	12	EA		
Made in El Salvador (SV)	Waist	LSU2984E	Pad Print	2T-3T - XL/TG/XG	18 - 75% COTTON/25% POLYESTER	1	12	EA		
Made in El Salvador (SV)	Waist	LSU2985E	Pad Print	2T-3T - XL/TG/XG	LE - 63% COTTON/37% POLYESTER	1	12	EA		
Made in El Salvador (SV)	Waist	LSU2986E	Pad Print	2T-3T - XL/TG/XG	SD - 67% COTTON/33% POLY	1	12	EA		
Made in El Salvador (SV)	Waist	LSU3441E	Pad Print	2T-3T - XL/TG/XG	05 - 100% COTTON	2	12	EA		
Made in El Salvador (SV)	Waist	LSU3440E	Pad Print	2T-3T - XL/TG/XG	05 - 100% COTTON	1	12	EA		
Made in Vietnam (VN)	Waist	LSU3602V	Pad Print	2T-3T - XL/TG/XG	NJ - 58% COTTON/42% POLYESTER	1	12	EA		
Made in Vietnam (VN)	Waist	LSU3576V	Pad Print	2T-XL	CP - 62% COTTON/38% POLYESTER	1	12	EA		
Made in Vietnam (VN)	Waist	LSU3600V	Pad Print	2T-3T - XL/TG/XG	18 - 75% COTTON/25% POLYESTER	1	12	EA		
Made in Vietnam (VN)	Waist	LSU3598V	Pad Print	2T-3T - XL/TG/XG	09 - 95% COTTON/5% POLYESTER	1	12	EA		
Made in Vietnam (VN)	Waist	LSU3604V	Pad Print	2T-XL	CP - 62% COTTON/38% POLYESTER	1	12	EA		
Made in Vietnam (VN)	Waist	LSU3603V	Pad Print	2T-3T - XL/TG/XG	SD - 67% COTTON/33% POLY	1	12	EA		
Made in Vietnam (VN)	Waist	LSU3596V	Pad Print	2T-3T - XL/TG/XG	05 - 100% COTTON	1	12	EA		
Made in Vietnam (VN)	Waist	LSU3601V	Pad Print	2T-3T - XL/TG/XG	LE - 63% COTTON/37% POLYESTER	1	12	EA		
Printed in Plant	Waist	LSU3607	Pad Print	ALL SIZES	Printed in Plant	1	12	EA		
Printed in Plant	Waist	LSU3607	Pad Print	ALL SIZES	Printed in Plant	1	12	EA		
Printed in Plant	Waist	LSU3607	Pad Print	ALL SIZES	Printed in Plant	1	12	EA		
Printed in Plant	Waist	LSU3607	Pad Print	ALL SIZES	Printed in Plant	1	12	EA		

Colorway BOMs

001 : Basic Solids

Part Name	Garment Use	Material	Fiber Content	(EUU) CW 16181 Royalty Blue B252	(1CU) CW 17076 Kiwi Ice B252	(WEU) CW 16191 White B252 w/Grey Elastic	(VHU) CW 17793 Optical Blue B252	(VTU) CW 17853 Best Red B252	(06U) CW 15044 B252 Black	(WHU) CW 15015 B252 White
LEG RUBBER	Leg	AK0649		MC 11983 - 002 White- AK0649	MC 11983 - 002 White- AK0649	MC 11983 - 002 White- AK0649	MC 11983 - 002 White- AK0649	MC 11983 - 002 White- AK0649	MC 11983 - 002 White- AK0649	MC 11983 - 002 White- AK0649
MFG. LABEL TYPE			05 - 100%COTTON							
MFG LABE TYPE			05 - 100%COTTON							
THREAD		AY7000								
FABRIC	Leg	P- RB1152- S11		MC 14953 - 0506186 Royalty Blue- DYEBT1	MC 50243 - 0903701 Kiwi Ice- DYEGYP	MC 11983 - 002 White- DYE002	MC 14575 - 0501432 Optical Blue- DYEBV5	MC 14579 - 0301241 Best Red- DYERZJ	MC 11982 - 1000315 Black 50r- DYE9SG	MC 11983 - 002 White- DYE002
ELASTIC		AK0552		MC 11986 - Grey Heather- AK0553	MC 11986 - Grey Heather- AK0553	MC 11986 - Grey Heather- AK0553	MC 11986 - Grey Heather- AK0553	MC 11986 - Grey Heather- AK0553	MC 11986 - Grey Heather- AK0553	MC 11986 - Grey Heather- AK0553

002 : Basic Heathers

Part Name	Garment Use	Material	Fiber Content	(LCU) CW 15042 B252 Grey Heather	(LBU) CW 15043 B252 Mid Charcoal Heather	(LEU) CW 15046 B252 Stonewash Blue Heather	(LFU) CW 15045 B252 Mid Blue Heather
LEG RUBBER	Leg	AK0649		MC 11983 - 002 White-AK0649	MC 11983 - 002 White-AK0649	MC 11983 - 002 White-AK0649	MC 11983 - 002 White-AK0649
MFG. LABEL TYPE			18 - 75%COTTON/25%POLYESTER				
FABRIC	Body	P-RB2101-S11		MC 11986 - Grey Heather-DYEGG7	MC 11982 - 1000315 Black 50r-DYE9NV	MC 11988 - HC28 Stonewash Blue Heather-DYEST8	MC 11989 - HC353 Mid Blue Heather-DYE5HC
FABRIC	Leg	P-RB2101-S11		MC 11986 - Grey Heather-DYEGG7	MC 11985 - Mid Charcoal Heather-DYEM2H	MC 11988 - HC28 Stonewash Blue Heather-DYEST8	MC 11989 - HC353 Mid Blue Heather-DYE5HC
FABRIC		P-RB2101-S11		MC 11986 - Grey Heather-DYEGG7	MC 11985 - Mid Charcoal Heather-DYEM2H	MC 11988 - HC28 Stonewash Blue Heather-DYEST8	MC 11989 - HC353 Mid Blue Heather-DYE5HC
ELASTIC		AK0552		MC 11986 - Grey Heather-AK0553	MC 11986 - Grey Heather-AK0553	MC 11986 - Grey Heather-AK0553	MC 11986 - Grey Heather-AK0553

004 : Basic S14 Dunk Stripes

Part Name	Garment Use	Material	Fiber Content	(11U) CW 15050 B252 B- DS-SP14- 2	(WYU) CW 15054 B252 B- DS-SP14-10	(13U) CW 15053 B252 B-DS-SP14-4	(10U) CW 15051 B252 B-DS-SP14- 1	(12U) CW 15052 B252 B- DS-SP14-3
LEG RUBBER	Leg	AK0649		MC 11983 - 002 White-AK0649	MC 11983 - 002 White-AK0649	MC 11983 - 002 White-AK0649	MC 11983 - 002 White-AK0649	MC 11983 - 002 White-AK0649
MFG. LABEL TYPE			CP - 62%COTTON/38%POLYESTER					
THREAD	Leg	AY7000		MC 11986 - Grey Heather-AY7075	MC 12159 - PANTONE 19-6050 TCX Eden-AY1291	MC 11989 - HC353 Mid Blue Heather-AY7084	MC 11985 - Mid Charcoal Heather-AY0117	MC 11988 - HC28 Stonewash Blue Heather-AY7154
THREAD	Fly	AY7000		MC 11986 - Grey Heather-AY7075	MC 12159 - PANTONE 19-6050 TCX Eden-AY1291	MC 11989 - HC353 Mid Blue Heather-AY7084	MC 11985 - Mid Charcoal Heather-AY0117	MC 11988 - HC28 Stonewash Blue Heather-AY7154
FABRIC	Body	P-RB2243-S11		MC 13739 - B-DS-SP14-2-DYE9RY	MC 14436 - B-DS-SP14-10-DYEGJX	MC 13755 - B-DS-SP14-4-DYEBUM	MC 13738 - B-DS-SP14-1-DYE9TY	MC 13753 - B-DS-SP14-3-DYEBUP
FABRIC	Trim	P-RB2243-S11		MC 13739 - B-DS-SP14-2-DYE9RY	MC 14436 - B-DS-SP14-10-DYEGJX	MC 13755 - B-DS-SP14-4-DYEBUM	MC 13738 - B-DS-SP14-1-DYE9TY	MC 13753 - B-DS-SP14-3-DYEBUP
FABRIC	Leg	P-RB2243-S11		MC 13739 - B-DS-SP14-2-DYE9RY	MC 14436 - B-DS-SP14-10-DYEGJX	MC 13755 - B-DS-SP14-4-DYEBUM	MC 13738 - B-DS-SP14-1-DYE9TY	MC 13753 - B-DS-SP14-3-DYEBUP
ELASTIC	Waist	AK0553		MC 11986 - Grey Heather-AK0553	MC 11986 - Grey Heather-AK0553	MC 11986 - Grey Heather-AK0553	MC 11986 - Grey Heather-AK0553	MC 11986 - Grey Heather-AK0553

005 : Basic S15 Dunk Stripes

Part Name	Garment Use	Material	Fiber Content	(3LU) CW 17072 E-DS- SP15-03 B252	(3JU) CW 17074 E-DS-SP15-01 B252	(3KU) CW 17075 E-DS- SP15-02 B252	(3MU) CW 17073 E-DS- SP15-04 B252
MFG. LABEL TYPE			NJ - 58%COTTON/42%POLYESTER				
ELASTIC		AK0552		MC 11986 - Grey Heather-AK0553	MC 11986 - Grey Heather-AK0553	MC 11986 - Grey Heather-AK0553	MC 11986 - Grey Heather-AK0553

Measurements

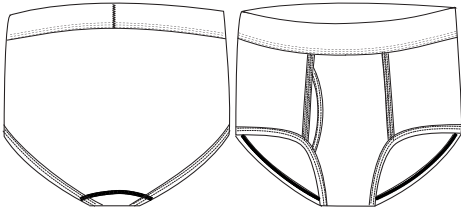
POM Number	Measurement Name	Plus Tolerance	Minus Tolerance	XS	S	M	L	XL	2X
200a	Waist - at top (half)	0.75	0.75	9.25	10.25	11.0	12.0	13.0	13.5
200x	Min. Waist - Extended (half)	99.0	0.0	13.5	14.75	16.0	17.5	19.0	19.75
300	Waistband Width / Height	0.25	0.25	1.25	1.25	1.25	1.25	1.25	1.25
210	Rise/Trunk Length - Flat	0.75	0.75	9.0	9.5	10.5	11.375	12.125	12.75
210a	Front Rise - Top of Waistband	0.75	0.75	10.625	11.125	12.125	13.0	13.75	14.375
211a	Back Rise - Top of Waistband	0.75	0.75	7.375	7.875	8.875	9.75	10.5	11.125
215	Fly Length	0.25	0.25	2.75	3.0	3.25	4.0	4.75	5.25
215b	Fly Position	0.25	0.25	1.75	1.875	2.0	2.125	2.125	2.125
243	Panel Width - 4" Down (front or back)	0.5	0.5	3.5	3.625	3.75	4.0	4.25	4.375
245b	Crotch Width - At Seam (front or back)	0.25	0.25	3.875	4.0	4.125	4.375	4.625	4.75
202e	Seat - At Top of Leg (half)	0.75	0.75	8.625	9.625	10.625	11.75	12.875	13.375
206a	Leg Opening - At Edge (half)	0.5	0.5	6.125	6.75	7.375	8.375	9.25	9.875
206x	Min. Leg Opening - Extended (half)	99.0	0.0	7.875	8.75	9.5	10.25	11.0	11.375
209a	Outseam - Top of Waistband	0.5	0.5	4.375	4.625	5.125	5.375	5.5	5.625
302	Leg Trim / Binding Width / Height	0.125	0.125	0.5625	0.5625	0.5625	0.5625	0.5625	0.5625
302	Fly Trim / Binding Width / Height	0.125	0.125	0.3125	0.3125	0.3125	0.3125	0.3125	0.3125

Constructions

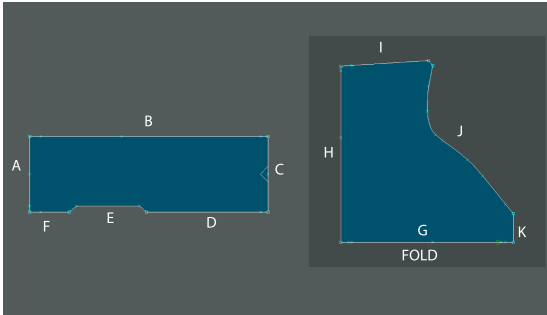
Sewing Operation	Stitch Type / Description	Gauge Width	SPI	Seam/Trimoff Allowance	Garment Use	Needle Thread	Needle Visibility	Looper Thread	Looper Visibility
Seam waist elastic with latch-tack.	504 (break open) 3 thread overedge	12gg / 4.8mm	25 min	1/8" trimoff	Waist	T18 Txt Poly	Side B	T18 Txt Poly	Side A/B
Bind fly.	406 2N bottom coverstitch	8gg / 3.2mm	10	folder 1T-5/16" finish binding	Fly	T18 Txt Poly	Side A	T18 Txt Poly	Side B
Seam panel with tape.	607 4N flatseam-no topcover	16gg / 6.4mm	10	1/4" trimoff	Tape	T18 Txt Poly	Side A	T18 Txt Poly	Side B
Bind legs with elastic/rubber.	406 2N bottom coverstitch	8gg / 3.2mm	12	folder 1T-9/16" finish binding	Leg	T24 Txt Poly	Side A	T18 Txt Poly	Side B
Attach exposed elastic to waist.	407 3N bottom coverstitch	16gg / 6.4mm	12	5/16" overlap; 1/4" trimoff	Waist	T24 Txt Poly	Side A	T18 Txt Poly	Side B
Flatseam crotch.	607 4N flatseam	16gg / 6.4mm	14	1/4" overlap; 1/4" trimoff	Body	T18 Txt Poly	Side A	T18 Txt Poly	Side B
Set garment label (heat transfer) centered over band seam.	N/A	N/A	N/A	N/A		N/A		N/A	
APPROVED ALTERNATES:									
Alternate seaming to be used only where 607 flatseam is not available due to capacity (Requires prior approval).									
Attach pieces.	504 3 thread overedge	8gg / 3.2mm	12	3/8"; 1/4" trimoff		T18 Txt Poly	Side B	T18 Txt Poly	Side B
Topcover seams.	605 3N topcover	16gg / 6.4mm	12	no trimoff		T18 Txt Poly	Side A	T18 Txt Poly	Side B

Documents

001 : Front/Back Image - Boys Ctn Knit Rib ExpWB



002 : Measurements - T0409A PMEAS

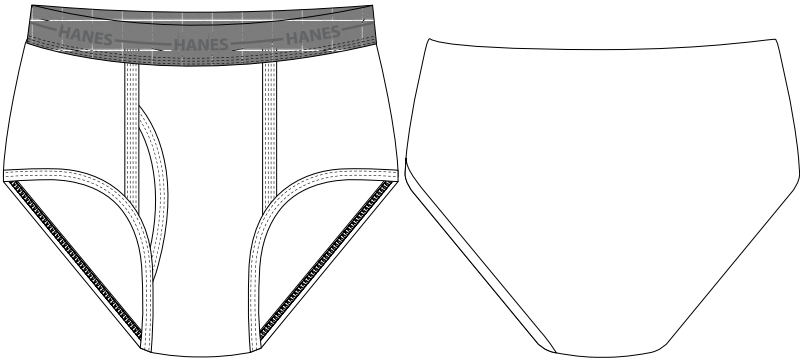


=Seasonal Sizes

Piece Name:	Pcs Per Gmt:	Name	XS	S	M	L	XL	2X
T0409AFT	2	A	3"16	3"20	3"24	4"	4" 8	4"12
		B	10"10	10"26	11"26	12"22	13"14	14" 3
		C	3"16	3"20	3"24	4"	4" 8	4"12
		D	5" 9	5"13	6" 1	6" 1	6" 1	6" 5
		E	3"18	3"27	4" 2	4"27	5"18	6" 2
		F	1"23	1"27	1"31	2" 3	2" 3	2" 3
T0409ABK	1	G	7" 1	7"17	8"17	9"13	10" 5	10"25
		H	6"31	7"29	8"23	9"23	10"21	11" 5
		I	3"19	3"27	4"11	4"19	4"23	4"27
		J	7" 2	8"	9" 2	10" 8	11"15	12" 6
		K	1" 9	1"10	1"13	1"18	1"22	1"24

Note: All measurements are displayed in 32nds. Please refer to FlexPLM User Training Manual-PRODUCT SPECIFICATIONS for conversion chart.

003 : Front/Back Image - Flow in Elastic GP10188 Exposed Elastic Brief



005 : Placement Details - LP016: Fitted UW Inside Waist (no CB seam)

LP006: Inside Waist (no CB seam)

Placement Finished Garment: Centered on Back; 1/2" Down From Stitch/Seam

Placements are to the center/highest point of the design

007 : Pattern Information - T0409A

CAD Storage:
Variant Screenshot: UW-Youth

T0409A - ModarisV6R1

T0409A 5/5 Articles

Sprd/Graphics

Variant

Piece Article

Export/Print

Links

	Piece name	S	DK	DV	fabric	Fab. cat.	Message	acd	comment	sym.
1	T0409RFT	0	2	0	1	1	S13	FT	8% x 5% shrink allow	0
3	T0409RBK	0	1	0	1	1	S13	BK	Boys Brief Exp Elas. 04-30-12	0
2	T0409RBKF	0	1	0	5	1	S13	BKF	sample use	0
4	T0409RFT	0	1	0	2	1	R0P	FT	8% x 5% shrink allow	0
5	T0409RBK	1	0	0	2	1	R0P	BK	Boys Brief Exp Elas. 04-30-12	0

Pattern Allowances:

Fly Length -1/8

Fly Position -1/4

Trim- Straight Cut - Fly and Panel Tubing

Leg Opening 98%

Crotch Width -3/8

Trim- Bias Cut - Leg Binding

