



Relationships

Relationship	Product
Colorway Product	B252 Boys RL White/Dyed & Dunk Stripe Exp WB OE Brief (Colorways BW)
Pattern Product	T0409 Boys--Size:XS-2X Rib - Body 1x1 Brief (Innerwear Boys Patterns)
Label Product	LP 10056 Boys' Underwear Hanes Comfort Flex Tagless Btm (Mkt-Boys' UW Garment Labels)
Selling Product	SP- 21813 - B252P6 - P 6 - White Alpha Brief (BW Active Year)

# Sizing Table

Show 10 entries

Search:

Garment Size	Size Code
XS	40
SM	41
MD	42
LG	43
XL	44

Showing 1 to 5 of 5 entries

# Approved Suppliers

Show 10 entries

Search:

Supplier	Mfg Flow	Green Seal	Red Seal	Comments
-- HBI Make	Internal			

Showing 1 to 1 of 1 entries

# Product Revisions

Show 10 entries

Search:

Product Name	Spec	Rev one	Rev two	Rev three	Last Edited By	Comments	Last Modified
B252 Boys Ctn Knit Rib ExpWB	003				Lori Chambers	changed elastic from AK0552 to AK2367 (LC 09/26/14)	2014-09-26
B252 Boys Ctn Knit Rib ExpWB	003	Colorway Addition			Rose Joyce	S16 Color Update. Added new colors VHU and VTU	2015-08-03
B252 Boys Ctn Knit Rib ExpWB	003	See "Product Revision for Pattern"			Holly Shepherd	HS 7-28-15	
B252 Boys Ctn Knit Rib ExpWB	003	Colorway Addition			Rose Joyce	S16 Color Update. Added new color 1CU	2015-08-17
B252 Boys Ctn Knit Rib ExpWB	003				jekeels	Added 4556CY/AY fabrics (JK 12/03/14)	2014-12-03
B252 Boys Ctn Knit Rib ExpWB	002	Fabric Addition			Treva Monday	New Alternate for Fabric for S14 Dunk Stripes	2013-08-14
B252 Boys Ctn Knit Rib ExpWB	002				jekeels	Updated BOM fabrics per ALT table (JK 05/22/14)	2014-05-22
B252 Boys Ctn Knit Rib ExpWB	002				jekeels	Updated fabrics for SOFTER (JK 06/13/14)	2014-06-13
B252 Boys Ctn Knit Rib ExpWB	002	Fabric Addition			Susana Alas	Fabrics Addition according Alt Table 4557CD/CP	2014-05-22
B252 Boys Ctn Knit Rib ExpWB	001	Updated to PLM format			Wendy Lee	trim usage change	2012-11-28
T0409 Boys--Size:XS-2X Rib - Body 1x1 Brief	001	Construction Details Change			Holly Shepherd	Updated to 504 WB closure	2015-07-28
T0409 Boys--Size:XS-2X Rib - Body 1x1 Brief	001	Updated to PLM format			Wendy Lee	trim usage change	2012-11-28
T0409 Boys--Size:XS-2X Rib - Body 1x1 Brief	001	Fabric Deletion	Fabric Addition		Susana Alas	Removed fabric 4557 AD/AP replaced by 4557 CD/CP	2014-01-24
T0409 Boys--Size:XS-2X Rib - Body 1x1 Brief	001	Sew BOM Change			Ernesto Molina	Updated Elastic Usage	2013-05-20
T0409 Boys--Size:XS-2X Rib - Body 1x1 Brief	001	Cut BOM Change			Ernesto Molina		2013-05-20



Showing 1 to 15 of 15 entries

Report	Name
Construction	001 : KB001A-Exposed WB brief w/ front panel, bound fly/legs
Measurements	001 : T0409A FGM
Block Weights Report	Spread, Trim Straight and Trim Bias

# Colorways

## Colorways by Group

Show Swatches

Colorway Group	 Colorway Name 
001 : Basic Solids	( EUU ) CW 16181 Royalty Blue B252
001 : Basic Solids	( 1CU ) CW 17076 Kiwi Ice B252
001 : Basic Solids	( WEU ) CW 16191 White B252 w/Grey Elastic
001 : Basic Solids	( VHU ) CW 17793 Optical Blue B252
001 : Basic Solids	( VTU ) CW 17853 Best Red B252
001 : Basic Solids	( 06U ) CW 15044 B252 Black
001 : Basic Solids	( WHU ) CW 15015 B252 White
002 : Basic Heathers	( LCU ) CW 15042 B252 Grey Heather
002 : Basic Heathers	( LBU ) CW 15043 B252 Mid Charcoal Heather
002 : Basic Heathers	( LEU ) CW 15046 B252 Stonewash Blue Heather
002 : Basic Heathers	( LFU ) CW 15045 B252 Mid Blue Heather
004 : Basic S14 Dunk Stripes	( 11U ) CW 15050 B252 B-DS-SP14-2
004 : Basic S14 Dunk Stripes	( WYU ) CW 15054 B252 B-DS-SP14-10
004 : Basic S14 Dunk Stripes	( 13U ) CW 15053 B252 B-DS-SP14-4
004 : Basic S14 Dunk Stripes	( 10U ) CW 15051 B252 B-DS-SP14-1
004 : Basic S14 Dunk Stripes	( 12U ) CW 15052 B252 B-DS-SP14-3
005 : Basic S15 Dunk Stripes	( 3LU ) CW 17072 E-DS-SP15-03 B252
005 : Basic S15 Dunk Stripes	( 3JU ) CW 17074 E-DS-SP15-01 B252
005 : Basic S15 Dunk Stripes	( 3KU ) CW 17075 E-DS-SP15-02 B252
005 : Basic S15 Dunk Stripes	( 3MU ) CW 17073 E-DS-SP15-04 B252

Label BOM

Search:

Country	Garment Use	Material	Application	Label Size	Fiber Code-Content	Ink Colors	Usage Per Dozen	Usage UOM	Std Waste Factor	Usage Price
Made in Dominican Republic (DO)	Waist	LSU3196D	Pad Print	2T-3T-XL/TG/XG	18 - 75%COTTON/25%POLYESTER	1	12	EA		
Made in Dominican Republic (DO)	Waist	LSU3194D	Pad Print	2T-3T-XL/TG/XG	05 - 100%COTTON	1	12	EA		
Made in Dominican Republic (DO)	Waist	LSU3195D	Pad Print	2T-3T-XL/TG/XG	05 - 100%COTTON	2	12	EA		
Made in El Salvador (SV)	Waist	LSU2984E	Pad Print	2T-3T-XL/TG/XG	18 - 75%COTTON/25%POLYESTER	1	12	EA		
Made in El Salvador (SV)	Waist	LSU3441E	Pad Print	2T-3T-XL/TG/XG	05 - 100%COTTON	2	12	EA		
Made in El Salvador (SV)	Waist	LSU2986E	Pad Print	2T-3T-XL/TG/XG	SD - 67%COTTON/33%POLY	1	12	EA		
Made in El Salvador (SV)	Waist	LSU2985E	Pad Print	2T-3T-XL/TG/XG	LE - 63%COTTON/37%POLYESTER	1	12	EA		
Made in El Salvador (SV)	Waist	LSU3440E	Pad Print	2T-3T-XL/TG/XG	05 - 100%COTTON	1	12	EA		
Made in Vietnam (VN)	Waist	LSU3602V	Pad Print	2T-37-XL/TG/XG	NJ - 58%COTTON/42%POLYESTER	1	12	EA		
Made in Vietnam (VN)	Waist	LSU3604V	Pad Print	2T-XL	CP - 62%COTTON/38%POLYESTER	1	12	EA		
Made in Vietnam (VN)	Waist	LSU3600V	Pad Print	2T-37-XL/TG/XG	18 - 75%COTTON/25%POLYESTER	1	12	EA		
Made in Vietnam (VN)	Waist	LSU3599V	Pad Print	2T-3T-XL/TG/XG	09 - 95%COTTON/5%POLYESTER	2	12	EA		
Made in Vietnam (VN)	Waist	LSU3576V	Pad Print	2T-XL	CP - 62%COTTON/38%POLYESTER	1	12	EA		
Made in Vietnam (VN)	Waist	LSU3598V	Pad Print	2T-3T-XL/TG/XG	09 - 95%COTTON/5%POLYESTER	1	12	EA		
Made in Vietnam (VN)	Waist	LSU3601V	Pad Print	2T-37-XL/TG/XG	LE - 63%COTTON/37%POLYESTER	1	12	EA		
Made in Vietnam (VN)	Waist	LSU3596V	Pad Print	2T-3T-XL/TG/XG	05 - 100%COTTON	1	12	EA		
Made in Vietnam (VN)	Waist	LSU3597V	Pad Print	2T-3T-XL/TG/XG	05 - 100%COTTON	2	12	EA		
Made in Vietnam (VN)	Waist	LSU3603V	Pad Print	2T-37-XL/TG/XG	SD - 67%COTTON/33%POLY	1	12	EA		
Printed in Plant	Waist	LSU3607	Pad Print	ALL SIZES	Printed in Plant	1	12	EA		
Printed in Plant	Waist	LSU3607	Pad Print	ALL SIZES	Printed in Plant	1	12	EA		
Printed in Plant	Waist	LSU3607	Pad Print	ALL SIZES	Printed in Plant	1	12	EA		
Printed in Plant	Waist	LSU3607	Pad Print	ALL SIZES	Printed in Plant	1	12	EA		

## 001 : Basic Solids

Show / hide columns



002 : Basic Heathers

Search:

Show / hide columns

Part Name	Garment Use	Material	Fiber Content	( LCU ) CW 15042 B252 Grey Heather	( LBU ) CW 15043 B252 Mid Charcoal Heather	( LEU ) CW 15046 B252 Stonewash Blue Heather	( LFU ) CW 15045 B252 Mid Blue Heather
LEG RUBBER	Leg	AK0649		MC 11983 - 002 White-AK0649	MC 11983 - 002 White-AK0649	MC 11983 - 002 White-AK0649	MC 11983 - 002 White-AK0649
MFG. LABEL TYPE			18 - 75% COTTON/25% POLYESTER				
FABRIC	Body	P-RB2101-S11		MC 11986 - Grey Heather-DYEGG7	MC 11982 - 1000315 Black 50r-DYE9NV	MC 11988 - HC28 Stonewash Blue Heather-DYEST8	MC 11989 - HC353 Mid Blue Heather-DYE5HC
FABRIC	Leg	P-RB2101-S11		MC 11986 - Grey Heather-DYEGG7	MC 11985 - Mid Charcoal Heather-DYEM2H	MC 11988 - HC28 Stonewash Blue Heather-DYEST8	MC 11989 - HC353 Mid Blue Heather-DYE5HC
FABRIC		P-RB2101-S11		MC 11986 - Grey Heather-DYEGG7	MC 11985 - Mid Charcoal Heather-DYEM2H	MC 11988 - HC28 Stonewash Blue Heather-DYEST8	MC 11989 - HC353 Mid Blue Heather-DYE5HC
ELASTIC		AK0552		MC 11986 - Grey Heather-AK0553	MC 11986 - Grey Heather-AK0553	MC 11986 - Grey Heather-AK0553	MC 11986 - Grey Heather-AK0553

004 : Basic S14 Dunk Stripes

Search:

Show / hide columns

Part Name	Garment Use	Material	Fiber Content	( 11U ) CW 15050 B252 B-DS-SP14-2	( WYU ) CW 15054 B252 B-DS-SP14-10	( 13U ) CW 15053 B252 B-DS-SP14-4	( 10U ) CW 15051 B252 B-DS-SP14-1	( 12U ) CW 15052 B252 B-DS-SP14-3
LEG RUBBER	Leg	AK0649		MC 11983 - 002 White-AK0649	MC 11983 - 002 White-AK0649	MC 11983 - 002 White-AK0649	MC 11983 - 002 White-AK0649	MC 11983 - 002 White-AK0649
MFG. LABEL TYPE			CP - 62%COTTON/38%POLYESTER					
THREAD	Leg	AY7000		MC 11986 - Grey Heather-AY7075	MC 12159 - PANTONE 19-6050 TCX Eden-AY1291	MC 11989 - HC353 Mid Blue Heather-AY7084	MC 11985 - Mid Charcoal Heather-AY0117	MC 11988 - HC28 Stonewash Blue Heather-AY7154
THREAD	Fly	AY7000		MC 11986 - Grey Heather-AY7075	MC 12159 - PANTONE 19-6050 TCX Eden-AY1291	MC 11989 - HC353 Mid Blue Heather-AY7084	MC 11985 - Mid Charcoal Heather-AY0117	MC 11988 - HC28 Stonewash Blue Heather-AY7154
FABRIC	Body	P-RB2243-S11		MC 13739 - B-DS-SP14-2-DYE9RY	MC 14436 - B-DS-SP14-10-DYEGJX	MC 13755 - B-DS-SP14-4-DYEBUM	MC 13738 - B-DS-SP14-1-DYE9TY	MC 13753 - B-DS-SP14-3-DYEBUP
FABRIC	Trim	P-RB2243-S11		MC 13739 - B-DS-SP14-2-DYE9RY	MC 14436 - B-DS-SP14-10-DYEGJX	MC 13755 - B-DS-SP14-4-DYEBUM	MC 13738 - B-DS-SP14-1-DYE9TY	MC 13753 - B-DS-SP14-3-DYEBUP
FABRIC	Leg	P-RB2243-S11		MC 13739 - B-DS-SP14-2-DYE9RY	MC 14436 - B-DS-SP14-10-DYEGJX	MC 13755 - B-DS-SP14-4-DYEBUM	MC 13738 - B-DS-SP14-1-DYE9YT	MC 13753 - B-DS-SP14-3-DYEBUP
ELASTIC	Waist	AK0553		MC 11986 - Grey Heather-AK0553	MC 11986 - Grey Heather-AK0553	MC 11986 - Grey Heather-AK0553	MC 11986 - Grey Heather-AK0553	MC 11986 - Grey Heather-AK0553

005 : Basic S15 Dunk Stripes

Search:

Show / hide columns

Part Name	Garment Use	Material	Fiber Content	( 3LU ) CW 17072 E-DS-SP15-03 B252	( 3JU ) CW 17074 E-DS-SP15-01 B252	( 3KU ) CW 17075 E-DS-SP15-02 B252	( 3MU ) CW 17073 E-DS-SP15-04 B252
MFG. LABEL TYPE			NJ - 58%COTTON/42%POLYESTER				
ELASTIC		AK0552		MC 11986 - Grey Heather-AK0553	MC 11986 - Grey Heather-AK0553	MC 11986 - Grey Heather-AK0553	MC 11986 - Grey Heather-AK0553

Show Swatches

# Sew and Sourced BOMs

Show 10 entries

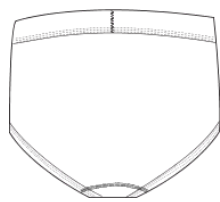
Search:

Garment Use	Material	Minor Category	Description	XS	S	M	L	XL	2X
Leg	AK0649	Leg Rubber	1/4" X .0075 Natural Rubber White	0.0284	0.0303	0.0338	0.0373	0.0408	0.0433
Waist	AK2367	Narrow Elastic	1 1/4" Woven Hanes Logo Elastic (White w/Grey Logo)	6.25	6.9167	7.4167	8.0833	8.75	9.0833

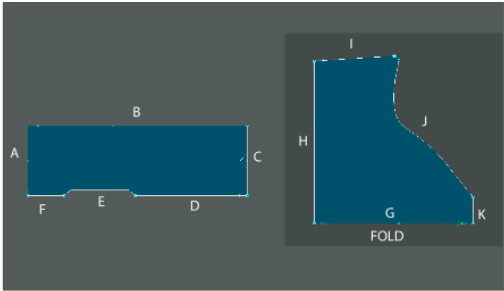
Showing 1 to 2 of 2 entries

Documents

001 : Front/Back Image - Boys Ctn Knit Rib ExpWB



002 : Measurements - T0409A PMEAS

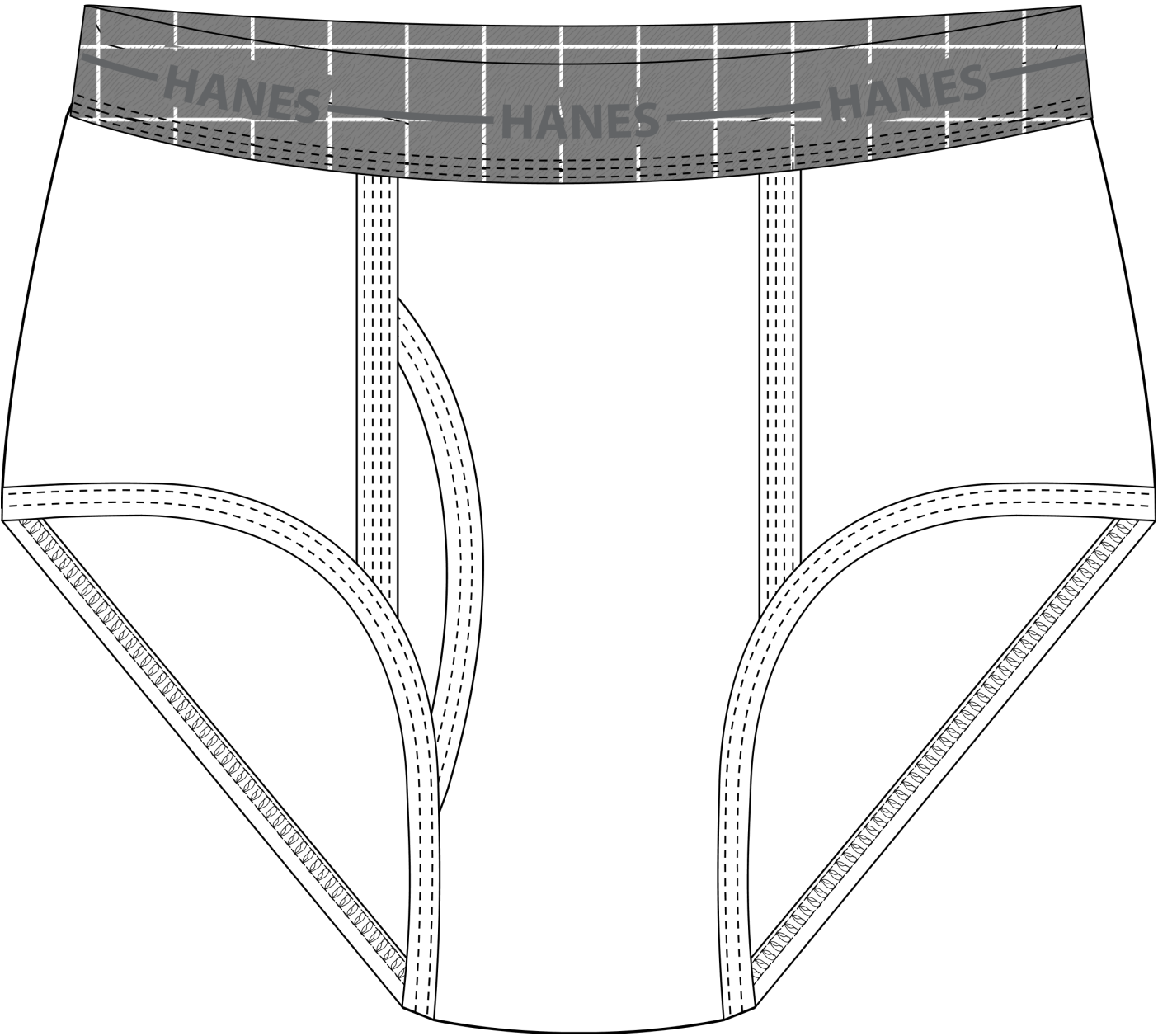


=Seasonal Sizes

Piece Name:	Pcs Per Gmt:	Name	XS	S	M	L	XL	2X
T0409AFT	2	A	3"16	3"20	3"24	4"	4" 8	4"12
		B	10"10	10"26	11"26	12"22	13"14	14" 3
		C	3"16	3"20	3"24	4"	4" 8	4"12
		D	5" 9	5"13	6" 1	6" 1	6" 1	6" 5
		E	3"18	3"27	4" 2	4"27	5"18	6" 2
		F	1"23	1"27	1"31	2" 3	2" 3	2" 3
T0409ABK	1	G	7" 1	7"17	8"17	9"13	10" 5	10"25
		H	6"31	7"29	8"23	9"23	10"21	11" 5
		I	3"19	3"27	4"11	4"19	4"23	4"27
		J	7" 2	8"	9" 2	10" 8	11"15	12" 6
		K	1" 9	1"10	1"13	1"18	1"22	1"24

Note: All measurements are displayed in 32nds. Please refer to FlexPLM User Training Manual-PRODUCT SPECIFICATIONS for conversion chart.

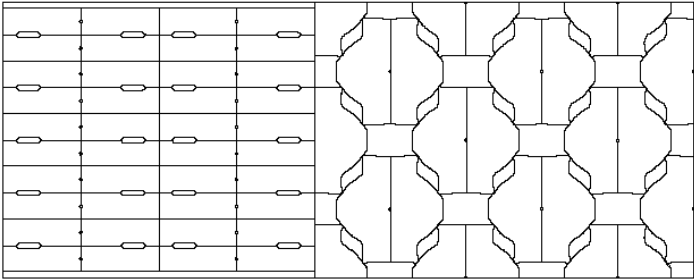
003 : Front/Back Image - Flow in Elastic GP10188 Exposed Elastic Brief



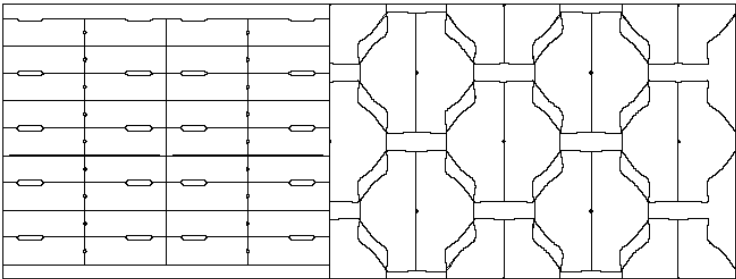


003 : Marker Layout - T0409A-60 FT,BK-36.5

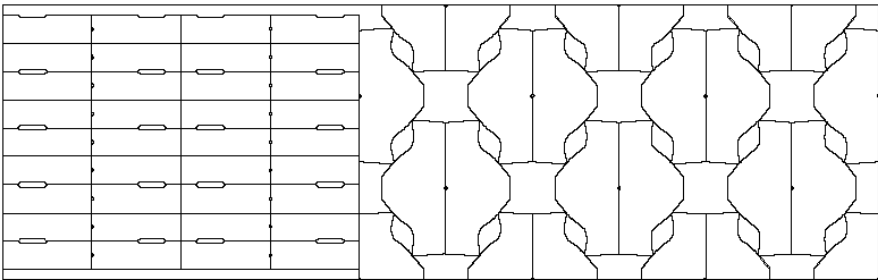
T0409A1XS



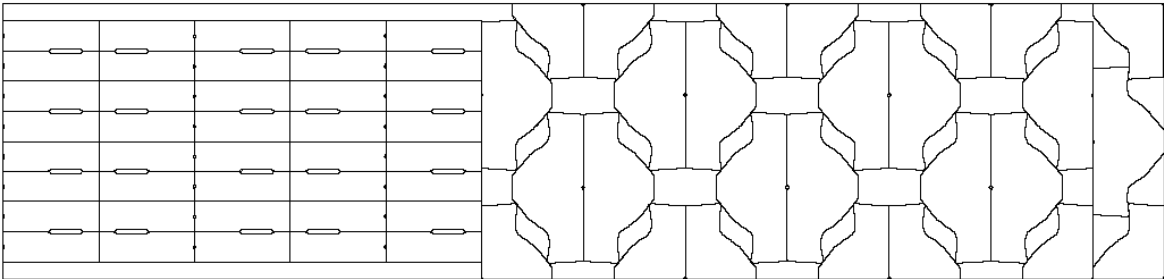
T0409A1S



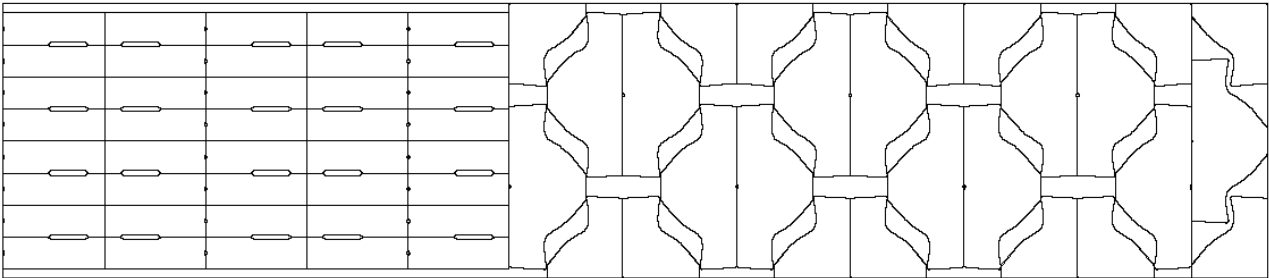
T0409A1M



T0409A1L

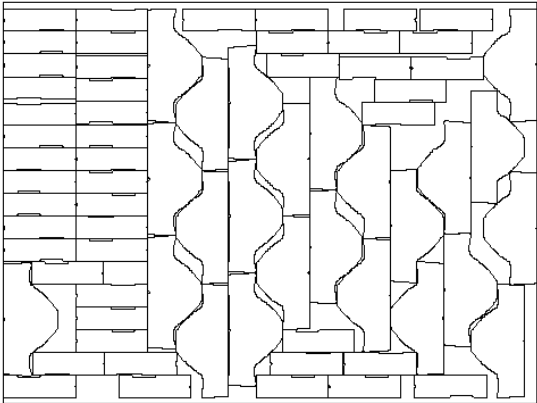


T0409A1XL

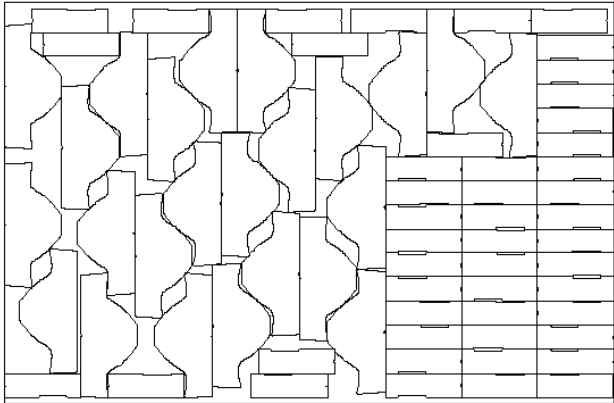


004 : Marker Layout - T0409A-60 FT,BK-70.5

T0409A2L

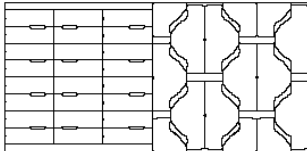


T0409A2XL

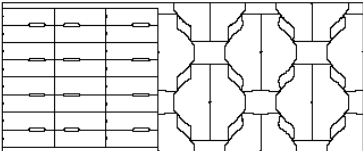


005 : Marker Layout - T0409A-60 FT,BK-31

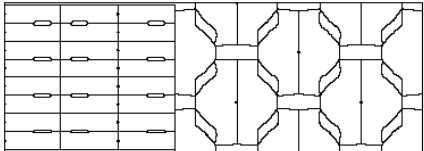
T0409A4XS



T0409A4S



T0409A4M

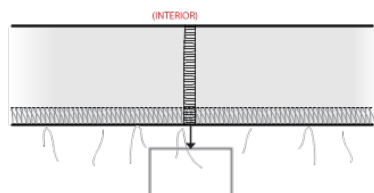
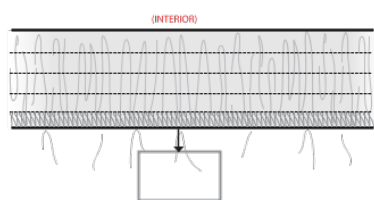


## 005 : Placement Details - LP016: Fitted UW Inside Waist (no CB seam)

LP006: Inside Waist (no CB seam)

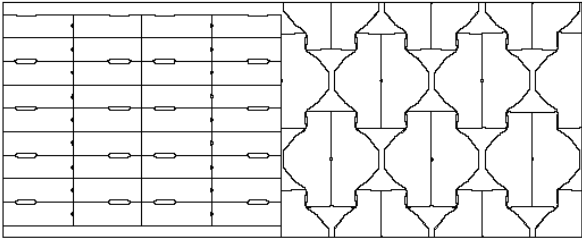
Placement Finished Garment: Centered on Back; 1/2" Down From Stitch/Seam

*Placements are to the center/highest point of the design*

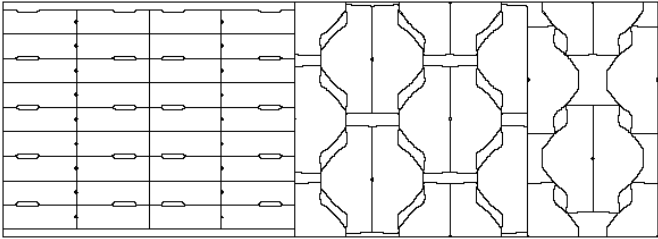


006 : Marker Layout - T0409A-60 FT,BK-35

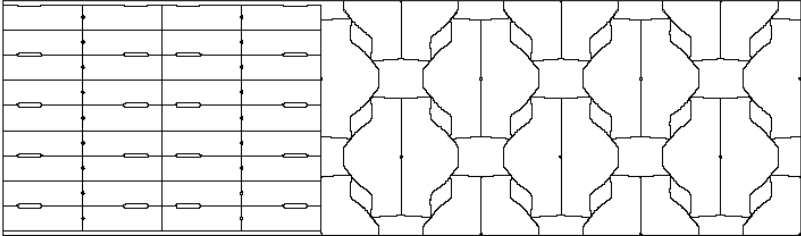
T0409A5XS



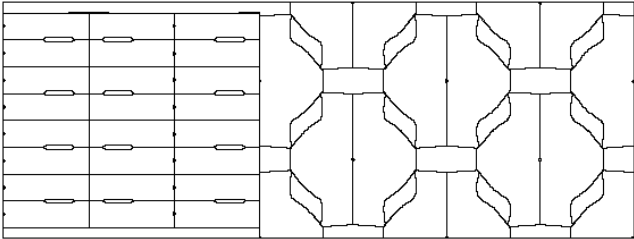
T0409A5S



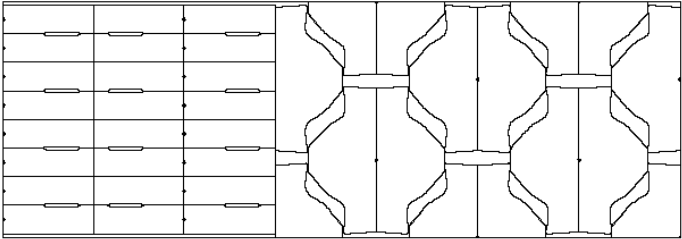
T0409A5M



T0409A5L



T0409A5XL



007 : Pattern Information - T0409A

CAD Storage:

Variant Screenshot: UW-Youth

T0409A - ModarisV6R1

T0409A 5/5 Articles


Sprd/Graphics

Variant

Piece Article

Export/Print

Links



	Piece name	S	BK	EV	fabric	Fab. cat.	Message	acd	comment	sym.
1	T0409BFT	0	2	0	1	1	S13	FT	8% x 5% shrink allow	0
3	T0409BKK	0	1	0	1	1	S13	BK	Boys Brief Exp Elas. 04-30-12	0
2	T0409BKE	0	1	0	5	1	S13	EKF	sample use	0
4	T0409BFT	0	1	0	2	1	R0P	FT	8% x 5% shrink allow	0
5	T0409BKK	1	0	0	2	1	R0P	BK	Boys Brief Exp Elas. 04-30-12	0

Pattern Allowances:

- Fly Length -1/8
- Fly Position -1/4
- Trim- Straight Cut - Fly and Panel Tubing
- Leg Opening 98%
- Crotch Width -3/8
- Trim- Bias Cut - Leg Binding

