

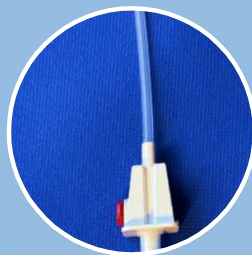


S-MED CHX

*Medical-Grade Transparency
with Cyclohexanone Bondability*

S-MED CHX

S-MED CHX are new thermoplastic elastomer (TPE-S) compound, based on styrenic copolymers, is specifically designed for extrusion and injection molding , is suitable for welding with polar solvents such as cyclohexanone. Key properties include excellent mechanical strength, high elongation capacity, and good elastic recovery



S-MED 70E CHX - 70 ShA EXTRUSION GRADE

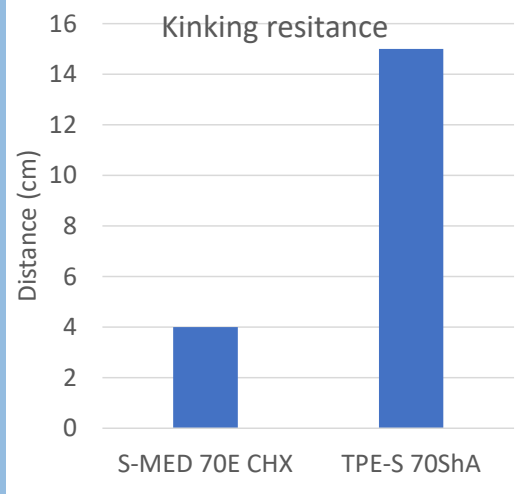
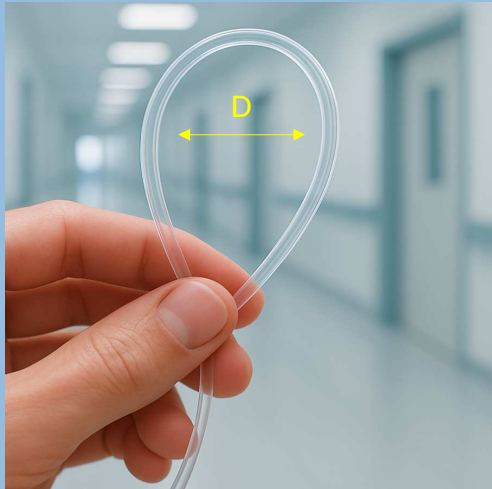
TECHNICAL INFORMATION	METHOD	UNIT	VALUE
Specific Weight	ISO 1183-1	g/cm ³	0.915
Hardness	ISO 868	Shore A	70
Tensile Strength	ISO 527	N/mm ²	14
Elongation at Break	ISO 527	%	710
MFI (190 °C/10 Kg)	ASTM D 1238	g/10 min	12

S-MED 90I CHX - 90 ShA INJECTION GRADE

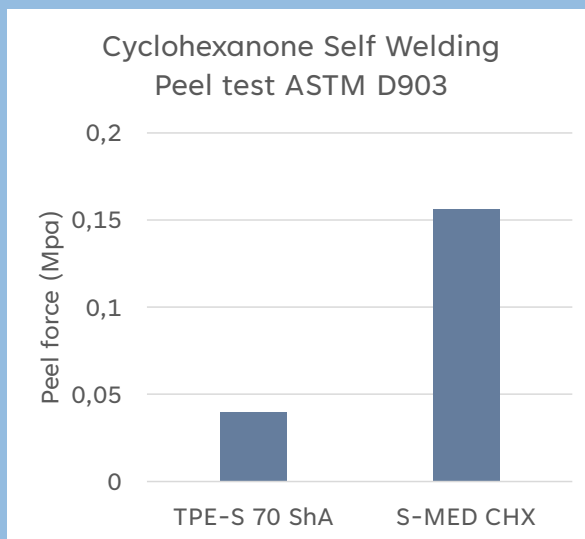
TECHNICAL INFORMATION	METHOD	UNIT	VALUE
Specific Weight	ISO 1183-1	g/cm ³	0.925
Hardness	ISO 868	Shore A	92
Tensile Strength	ISO 527	N/mm ²	24
Elongation at Break	ISO 527	%	450
MFI (190 °C/5 Kg)	ASTM D 1238	g/10 min	7

The material is compliant with Reach Reg. 1907/2006/EU, RoHS III Dir 2015/863/EU , and with medical standard: IN VITRO CYTOTOXICITY TEST ISO 10993-12:2021 + ISO 10993-5:2009 Annex A HAEMOLYSIS TEST ISO 10993-4:2017/ ASTM F756-17/ISO 10993-12:2021

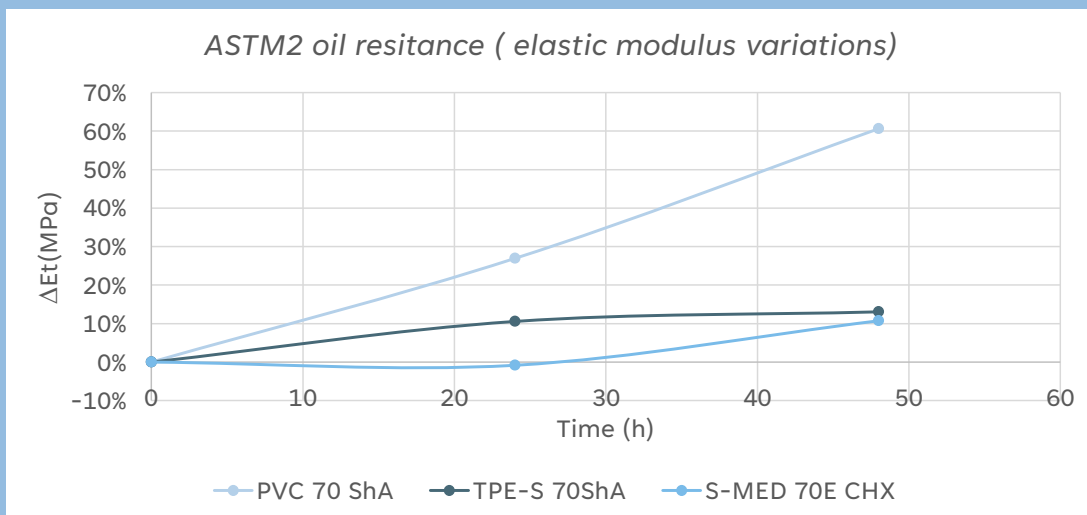
S-MED 70E CHX



Kink resistance measured as the maximum angle before occlusion, on a tube with 6.8 mm outer diameter and 1.0 mm wall thickness



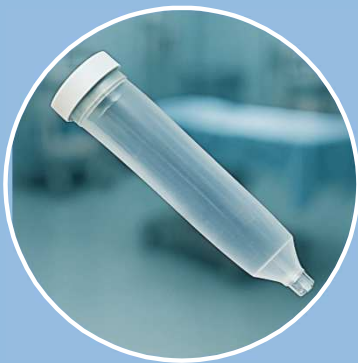
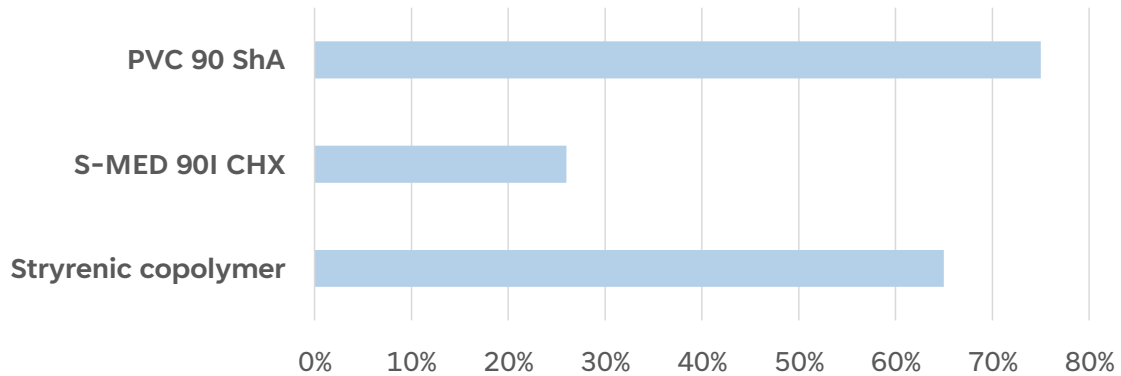
Peel force was measured on a surface area of 25x25 mm. The samples were immersed in cyclohexanone for 5 seconds and left to dry at room temperature for 24 hours prior to testing



Evaluation of mechanical properties to assess resistance to lipophilic excipients

S-MED 90I CHX

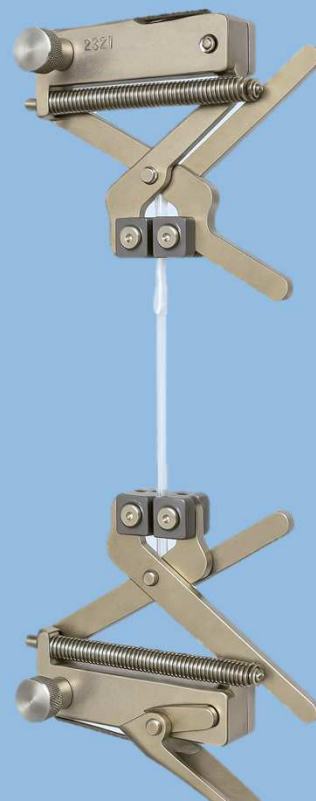
Compression Set (72h/24°C)



Exceptional elastic behavior to ensure flexibility in applications such as drip chambers, with excellent adhesion to polar components such as ABS

High bond strength after cyclohexanone bonding

		ISO 80369	
PULL OUT FORCE (N)	100		S-MED 90I CHX Conn 6.8 mm
	90		
	80		
	70	67 N	
	60		S-MED 70E CHX Tube 6.8x1 mm
	50		
	40		
	30	32-35 N (Luer lock)- Minimum value	
	20		
	10		
	0		





S-MED CHX

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