

Problem 15-45

Using the following data on the five claims:

Job	Processing Time	Due Date (D_i)
1	25	36
2	29	41
3	19	28
4	24	40
5	20	31

The SPT sequence would be $3 \rightarrow 5 \rightarrow 4 \rightarrow 1 \rightarrow 2$. Using the excel template, we get:

Sequencing

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	Average Flowtime	Average Lateness	Average Tardiness	Number of Tardy Jobs	Maximum Tardiness	
Number of Jobs	5	65.20	30.00	31.80	4	76.00

Job	Processing Time	Due Date	Sequence	Processing Time	Due Date	Flowtime	Lateness	Tardiness
1	25	36	3	19	28	19	-9	0
2	29	41	5	20	31	39	8	8
3	19	28	4	24	40	63	23	23
4	24	40	1	25	36	88	52	52
5	20	31	2	29	41	117	76	76
6								
7								
8								
9								
10								

The EDD sequence would be $3 \rightarrow 5 \rightarrow 1 \rightarrow 4 \rightarrow 2$.

Sequencing		©Cengage Learning Not for commercial use.												
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Number of Jobs		5			Average Flowtime		Average Lateness		Average Tardiness		Number of Tardy Jobs		Maximum Tardiness	
					65.40		30.20		32.00		4		76.00	
Job	Processing Time	Due Date	Sequence	Processing Time	Due Date	Flowtime	Lateness	Tardiness						
1	25	36	3	19	28	19	-9	0						
2	29	41	5	20	31	39	8	8						
3	19	28	1	25	36	64	28	28						
4	24	40	4	24	40	88	48	48						
5	20	31	2	29	41	117	76	76						
6														
7														
8														
9														
10														

Lastly, using the sequence $2 \rightarrow 1 \rightarrow 5 \rightarrow 4 \rightarrow 3$.

Sequencing

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						Average Flowtime	Average Lateness	Average Tardiness	Number of Tardy Jobs	Maximum Tardiness
Number of Jobs	5					74.40	39.20	41.60	4	89.00
Job	Processing Time	Due Date	Sequence	Processing Time	Due Date	Flowtime	Lateness	Tardiness		
1	25	36	2	29	41	29	-12	0		
2	29	41	1	25	36	54	18	18		
3	19	28	5	20	31	74	43	43		
4	24	40	4	24	40	98	58	58		
5	20	31	3	19	28	117	89	89		
6										
7										
8										
9										
10										

From this, we can conclude that the SPT sequence is recommended as it minimizes average flow time and number of jobs in system.