

PRINTING REQUIREMENTS

	COMPONENT	SUBCOMPONENT	PART NUMBER	EMBEDDED FEATURES	PRINT TIME	MATERIAL REQUIRED "KG"	MATERIAL REQUIRED "METRES"	MATERIAL COST	MATERIAL TYPE & COLOUR
▼	VOLVO B12B VOLGREN BLEA EEV 2009 V7.19		0141		2w 2d 11h 49m	5.165	1731.72	\$160.71	
	COMPONENT:				Sum:	Sum:	Sum:	Sum:	
▶	TRRB TRAILER ROOF BODY PANELS				2d 8h 46m	0.6450	216.28	\$20.26	
▶	EPSF ENDPLATE SUPPORT FRAME				7h 39m	0.0607	20.36	\$2.06	
▶	NSSP NEARSIDE SUPPORT PANEL				2d 3h 53m	0.7733	259.30	\$25.08	
▶	OSSP OFFSIDE SUPPORT PANEL				1d 22h 18m	0.7204	241.54	\$21.43	
▶	FRRP FRONT ROOF BODY PANLES				2d 9h 11m	0.7006	234.92	\$22.59	
▶	NSBP NEARSIDE BODY PANELS				22h 53m	0.2526	84.70	\$8.30	
▶	OSBP OFFSIDE BODY PANELS				22h 26m	0.2674	89.65	\$8.96	
▶	DOBO DOOR BODY				0	0.0000	0.00	\$0.00	
▶	REBP REAR BODY PANELS				20h 11m	0.2208	74.05	\$7.43	
▶	FRBP FRONT BODY PANELS				12h 14m	0.1490	49.96	\$4.86	
▶	FLBP FLOOR BODY PANELS				1d 7h 20m	0.4739	158.91	\$12.32	
▶	TT TURNTABLE BODY				1d 10h 29m	0.4430	148.53	\$14.34	
▶	WH WHEEL BODY				13h 2m	0.1723	57.78	\$5.68	
▶	WINSK WINDSCREEN				8h 18m	0.1365	45.77	\$3.55	
▶	CONT CONTROL BODIES				11h 9m	0.1490	49.97	\$3.87	

BILL OF MATERIALS

	TYPE	ITEM	SIZE	QUANTITY	COST PER UNIT	REQUIRED PARTS COST	TARGET PART	TOOL BODY	MODEL NUMBER	LIBRARY
						\$391.92				
	TYPE:			Sum:		Sum:				
▶	FIXINGS			132		\$4.87				
▶	CIRCUITRY			380		\$244.80				
▶	MATERIAL			280		\$1.41				
▶	BEARING			6		\$2.01				
▶	PRINTING MATERIAL			4.377		\$133.96				