**SECTION XV**

## Chapter 82 Tools, Implements, Cutlery, Spoons and Forks, Of Base Metal; Parts Thereof Of Base Metal

### Chapter Notes

1. Apart from blow lamps, portable forges, grinding wheels with frameworks, manicure and pedicure sets, and goods of heading 8209, this Chapter covers only articles with a blade, working edge, working surface or other working part of:

1. base metal;
2. metal carbides or cermets;
3. precious or semi-precious stones (natural, synthetic or reconstructed) on a support of base metal, metal carbide or cermet; or
4. abrasive materials on a support of base metal, provided that the articles have cutting teeth, flutes, grooves, or the like, of base metal, which retain their identity and function after the application of the abrasive.

2. Parts of base metal of the articles of this chapter are to be classified with the articles of which they are parts, except parts separately specified as such and tool-holders for hand tools (heading 8466). However, parts of general use as defined in note 2 to Section XV are in all cases excluded from this chapter.

Heads, blades and cutting plates for electric shavers or electric hair clippers are to be classified in heading 8510.

3. Sets consisting of one or more knives of heading 8211 and at least an equal number of articles of heading 8215 are to be classified in heading 8215.

| Classification | Description |
| --- | --- |
| **8200** | **TOOLS, IMPLEMENTS, CUTLERY, SPOONS AND FORKS, OF BASE METAL; PARTS THEREOF OF BASE METAL** |
| **8201** | **Hand tools, the following: spades, shovels, mattocks, picks, hoes, forks and rakes; axes, billhooks and similar hewing tools; secateurs and pruners of any kind; scythes, sickles, hay knives, hedge shears, timber wedges and other tools of a kind used in agriculture, horticulture or forestry** |
| **8201 10 00 00** | **- Spades and shovels** |
| **8201 30 00 00** | **- Mattocks, picks, hoes and rakes** |
| **8201 40 00 00** | **- Axes, billhooks and similar hewing tools** |
| **8201 50 00 00** | **- Secateurs and similar one-handed pruners and shears (including poultry shears)** |
| **8201 60 00 00** | **- Hedge shears, two-handed pruning shears and similar two-handed shears** |
| **8201 90 00 00** | **- Other hand tools of a kind used in agriculture, horticulture or forestry** |
| **8202** | **Handsaws; blades for saws of all kinds (including slitting, slotting or toothless saw blades)** |
| **8202 10 00 00** | **- Handsaws** |
| **8202 20 00 00** | **- Bandsaw blades** |
|  | **- Circular saw blades (including slitting or slotting saw blades)** |
| **8202 31 00 00** | - - With working part of steel |
| **8202 39 00 00** | - - Other, including parts |
| **8202 40 00 00** | **- Chainsaw blades** |
|  | **- Other saw blades** |
| **8202 91 00 00** | - - Straight saw blades, for working metal |
| **8202 99** | - - Other |
| **8202 99 20 00** | - - - For working metal |
| **8202 99 80 00** | - - - For working other materials |
| **8203** | **Files, rasps, pliers (including cutting pliers), pincers, tweezers, metal-cutting shears, pipe-cutters, bolt croppers, perforating punches and similar hand tools** |
| **8203 10 00 00** | **- Files, rasps and similar tools** |
| **8203 20 00 00** | **- Pliers (including cutting pliers), pincers, tweezers and similar tools** |
| **8203 30 00 00** | **- Metal-cutting shears and similar tools** |
| **8203 40 00 00** | **- Pipe-cutters, bolt croppers, perforating punches and similar tools** |
| **8204** | **Hand-operated spanners and wrenches (including torque meter wrenches but not including tap wrenches); interchangeable spanner sockets, with or without handles** |
|  | **- Hand-operated spanners and wrenches** |
| **8204 11 00 00** | - - Non-adjustable |
| **8204 12 00 00** | - - Adjustable |
| **8204 20 00 00** | **- Interchangeable spanner sockets, with or without handles** |
| **8205** | **Hand tools (including glaziers' diamonds), not elsewhere specified or included; blowlamps; vices, clamps and the like, other than accessories for and parts of machine-tools or water-jet cutting machines; anvils; portable forges; hand- or pedal-operated grinding wheels with frameworks** |
| **8205 10 00 00** | **- Drilling, threading or tapping tools** |
| **8205 20 00 00** | **- Hammers and sledge hammers** |
| **8205 30 00 00** | **- Planes, chisels, gouges and similar cutting tools for working wood** |
| **8205 40 00 00** | **- Screwdrivers** |
|  | **- Other hand tools (including glaziers' diamonds)** |
| **8205 51 00 00** | - - Household tools |
| **8205 59** | - - Other |
| **8205 59 10 00** | - - - Tools for masons, moulders, cement workers, plasterers and painters |
| **8205 59 80 00** | - - - Other |
| **8205 60 00 00** | **- Blowlamps** |
| **8205 70 00 00** | **- Vices, clamps and the like** |
| **8205 90** | **- Other, including sets of articles of two or more subheadings of this heading** |
| **8205 90 10 00** | - - Anvils; portable forges; hand- or pedal-operated grinding wheels with frameworks |
| **8205 90 90 00** | - - Sets of articles of two or more subheadings of this heading |
| **8206 00 00 00** | **Tools of two or more of headings 8202 to 8205, put up in sets for retail sale** |
| **8207** | **Interchangeable tools for hand tools, whether or not power-operated, or for machine tools (for example, for pressing, stamping, punching, tapping, threading, drilling, boring, broaching, milling, turning or screw driving), including dies for drawing or extruding metal, and rock-drilling or earth-boring tools** |
|  | **- Rock-drilling or earth-boring tools** |
| **8207 13 00 00** | - - With working part of cermets |
| **8207 19** | - - Other, including parts |
| **8207 19 10** | - - - With working part of diamond or agglomerated diamond |
| **8207 19 10 10** | - - - - Inserts for drilling tools with working parts of agglomerated diamonds |
| **8207 19 10 90** | - - - - Other |
| **8207 19 90 00** | - - - Other |
| **8207 20** | **- Dies for drawing or extruding metal** |
| **8207 20 10 00** | - - With working part of diamond or agglomerated diamond |
| **8207 20 90 00** | - - With working part of other materials |
| **8207 30** | **- Tools for pressing, stamping or punching** |
| **8207 30 10** | - - For working metal |
| **8207 30 10 10** | - - - Set of transfer and/or tandem press tools for cold-forming, pressing, drawing, cutting, punching, bending, calibrating, bordering and throating of metal sheets, for use in the manufacture of frame parts of motor vehicles |
| **8207 30 10 90** | - - - Other |
| **8207 30 90 00** | - - Other |
| **8207 40** | **- Tools for tapping or threading** |
|  | - - For working metal |
| **8207 40 10 00** | - - - Tools for tapping |
| **8207 40 30 00** | - - - Tools for threading |
| **8207 40 90 00** | - - Other |
| **8207 50** | **- Tools for drilling, other than for rock-drilling** |
| **8207 50 10 00** | - - With working part of diamond or agglomerated diamond |
|  | - - With working part of other materials |
| **8207 50 30 00** | - - - Masonry drills |
|  | - - - Other |
|  | - - - - For working metal, with working part |
| **8207 50 50 00** | - - - - - Of cermets |
| **8207 50 60 00** | - - - - - Of high speed steel |
| **8207 50 70 00** | - - - - - Of other materials |
| **8207 50 90 00** | - - - - Other |
| **8207 60** | **- Tools for boring or broaching** |
| **8207 60 10 00** | - - With working part of diamond or agglomerated diamond |
|  | - - With working part of other materials |
|  | - - - Tools for boring |
| **8207 60 30 00** | - - - - For working metal |
| **8207 60 50 00** | - - - - Other |
|  | - - - Tools for broaching |
| **8207 60 70 00** | - - - - For working metal |
| **8207 60 90 00** | - - - - Other |
| **8207 70** | **- Tools for milling** |
|  | - - For working metal, with working part |
| **8207 70 10 00** | - - - Of cermets |
|  | - - - Of other materials |
| **8207 70 31 00** | - - - - Shank type |
| **8207 70 37 00** | - - - - Other |
| **8207 70 90 00** | - - Other |
| **8207 80** | **- Tools for turning** |
|  | - - For working metal, with working part |
| **8207 80 11 00** | - - - Of cermets |
| **8207 80 19 00** | - - - Of other materials |
| **8207 80 90 00** | - - Other |
| **8207 90** | **- Other interchangeable tools** |
| **8207 90 10 00** | - - With working part of diamond or agglomerated diamond |
|  | - - With working part of other materials |
| **8207 90 30 00** | - - - Screwdriver bits |
| **8207 90 50 00** | - - - Gear-cutting tools |
|  | - - - Other, with working part |
|  | - - - - Of cermets |
| **8207 90 71 00** | - - - - - For working metal |
| **8207 90 78 00** | - - - - - Other |
|  | - - - - Of other materials |
| **8207 90 91 00** | - - - - - For working metal |
| **8207 90 99 00** | - - - - - Other |
| **8208** | **Knives and cutting blades, for machines or for mechanical appliances** |
| **8208 10 00 00** | **- For metalworking** |
| **8208 20 00 00** | **- For woodworking** |
| **8208 30 00 00** | **- For kitchen appliances or for machines used by the food industry** |
| **8208 40 00 00** | **- For agricultural, horticultural or forestry machines** |
| **8208 90 00 00** | **- Other** |
| **8209** | **Plates, sticks, tips and the like for tools, unmounted, of cermets** |
| **8209 00 20 00** | **- Indexable inserts** |
| **8209 00 80 00** | **- Other** |
| **8210 00 00 00** | **Hand-operated mechanical appliances, weighing 10 kg or less, used in the preparation, conditioning or serving of food or drink** |
| **8211** | **Knives with cutting blades, serrated or not (including pruning knives), other than knives of heading 8208, and blades therefor** |
| **8211 10 00 00** | **- Sets of assorted articles** |
|  | **- Other** |
| **8211 91 00 00** | - - Table knives having fixed blades |
| **8211 92 00 00** | - - Other knives having fixed blades |
| **8211 93 00 00** | - - Knives having other than fixed blades |
| **8211 94 00 00** | - - Blades |
| **8211 95 00 00** | - - Handles of base metal |
| **8212** | **Razors and razor blades (including razor blade blanks in strips)** |
| **8212 10** | **- Razors** |
| **8212 10 10 00** | - - Safety razors with non-replaceable blades |
| **8212 10 90 00** | - - Other |
| **8212 20 00 00** | **- Safety razor blades, including razor blade blanks in strips** |
| **8212 90 00 00** | **- Other parts** |
| **8213 00 00 00** | **Scissors, tailors' shears and similar shears, and blades therefor** |
| **8214** | **Other articles of cutlery (for example, hair clippers, butchers' or kitchen cleavers, choppers and mincing knives, paperknives); manicure or pedicure sets and instruments (including nail files)** |
| **8214 10 00 00** | **- Paperknives, letter openers, erasing knives, pencil sharpeners and blades therefor** |
| **8214 20 00 00** | **- Manicure or pedicure sets and instruments (including nail files)** |
| **8214 90 00 00** | **- Other** |
| **8215** | **Spoons, forks, ladles, skimmers, cake-servers, fish-knives, butter-knives, sugar tongs and similar kitchen or tableware** |
| **8215 10** | **- Sets of assorted articles containing at least one article plated with precious metal** |
| **8215 10 20 00** | - - Containing only articles plated with precious metal |
|  | - - Other |
| **8215 10 30 00** | - - - Of stainless steel |
| **8215 10 80 00** | - - - Other |
| **8215 20** | **- Other sets of assorted articles** |
| **8215 20 10 00** | - - Of stainless steel |
| **8215 20 90 00** | - - Other |
|  | **- Other** |
| **8215 91 00 00** | - - Plated with precious metal |
| **8215 99** | - - Other |
| **8215 99 10 00** | - - - Of stainless steel |
| **8215 99 90 00** | - - - Other |