

# TaMaRa: An automated triple modular redundancy EDA flow for Yosys

*With an (attempt at an) introduction to computer engineering*

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**Prepared for Emesent**

# Table of contents

1. Prerequisite knowledge
2. Thesis background
3. TaMaRa
4. Current status & future
5. Conclusion

# Prerequisite knowledge

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# Terminology

For this entire presentation, assume silicon IC == *digital* silicon IC == ASIC

- Analogue ICs are very common, but are significantly different - not much here applies
- Caveat: Most designs are *mixed-signal* (analogue & digital), we consider only the digital part

ASIC = Application Specific Integrated Circuit

- Some examples: NPUs, GPUs, ISPs, display controllers, SuperIO controllers, disk controllers, audio codecs, video encoders, .....

If you can see this presentation, you are using many of the above!

# Digital logic

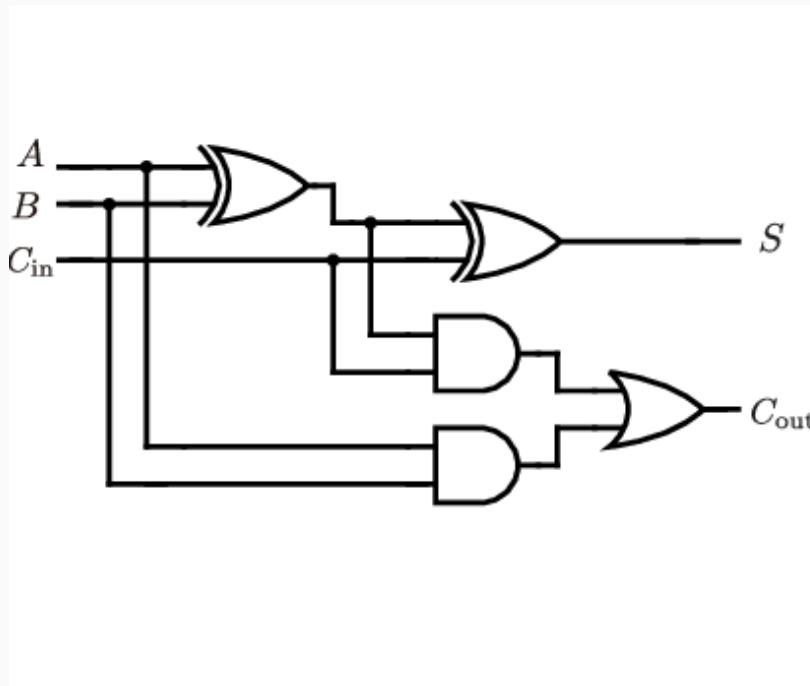
Recall digital logic: fundamentally binary (1/0), using combinatorial logic gates (AND, OR, etc) and sequential gates (D-flip-flops).

Every ASIC is at its core just these fundamental gates.

*(Terms and conditions apply, see: mixed signal designs, custom standard cells, optical/MEMS designs, etc.)*

# Digital logic

Purely combinatorial example: 1-bit full adder

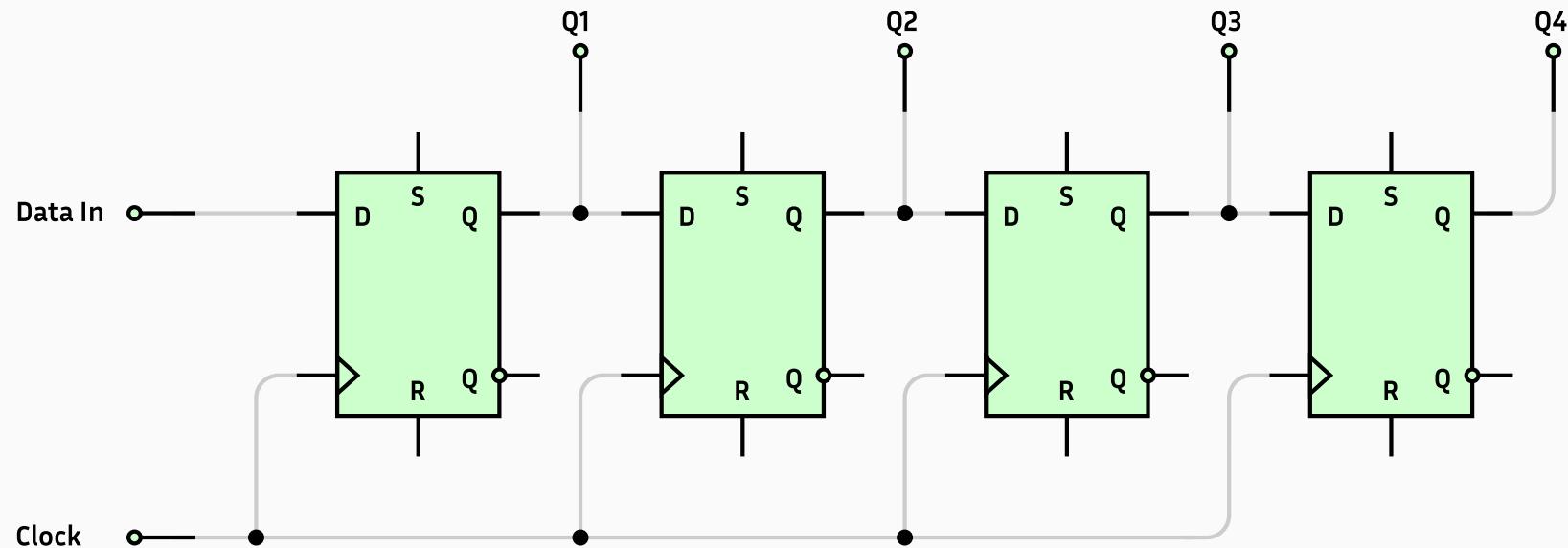


| Inputs |   |                 | Outputs |                  |
|--------|---|-----------------|---------|------------------|
| A      | B | C <sub>in</sub> | S       | C <sub>out</sub> |
| 0      | 0 | 0               | 0       | 0                |
| 0      | 0 | 1               | 1       | 0                |
| 0      | 1 | 0               | 1       | 0                |
| 0      | 1 | 1               | 0       | 1                |
| 1      | 0 | 0               | 1       | 0                |
| 1      | 0 | 1               | 0       | 1                |
| 1      | 1 | 0               | 0       | 1                |
| 1      | 1 | 1               | 1       | 1                |

Source: [https://www.researchgate.net/figure/Full-adder-circuit-diagram-and-truth-table-where-A-B-and-C-in-are-binary-inputs\\_fig2\\_349727409](https://www.researchgate.net/figure/Full-adder-circuit-diagram-and-truth-table-where-A-B-and-C-in-are-binary-inputs_fig2_349727409)

# Digital logic

Sequential example: 4-bit serial in, parallel out (SIPo) shift register



Source: [https://commons.wikimedia.org/wiki/File:4-Bit\\_SIPO\\_Shift\\_Register.svg](https://commons.wikimedia.org/wiki/File:4-Bit_SIPO_Shift_Register.svg)

# What even is an integrated circuit???

Digital ICs consist of millions/billions of transistors, etched onto a silicon wafer using *photolithography*.

The photolithography setup forms the *process node*, which in turn forms the transistor size (*gate pitch*).

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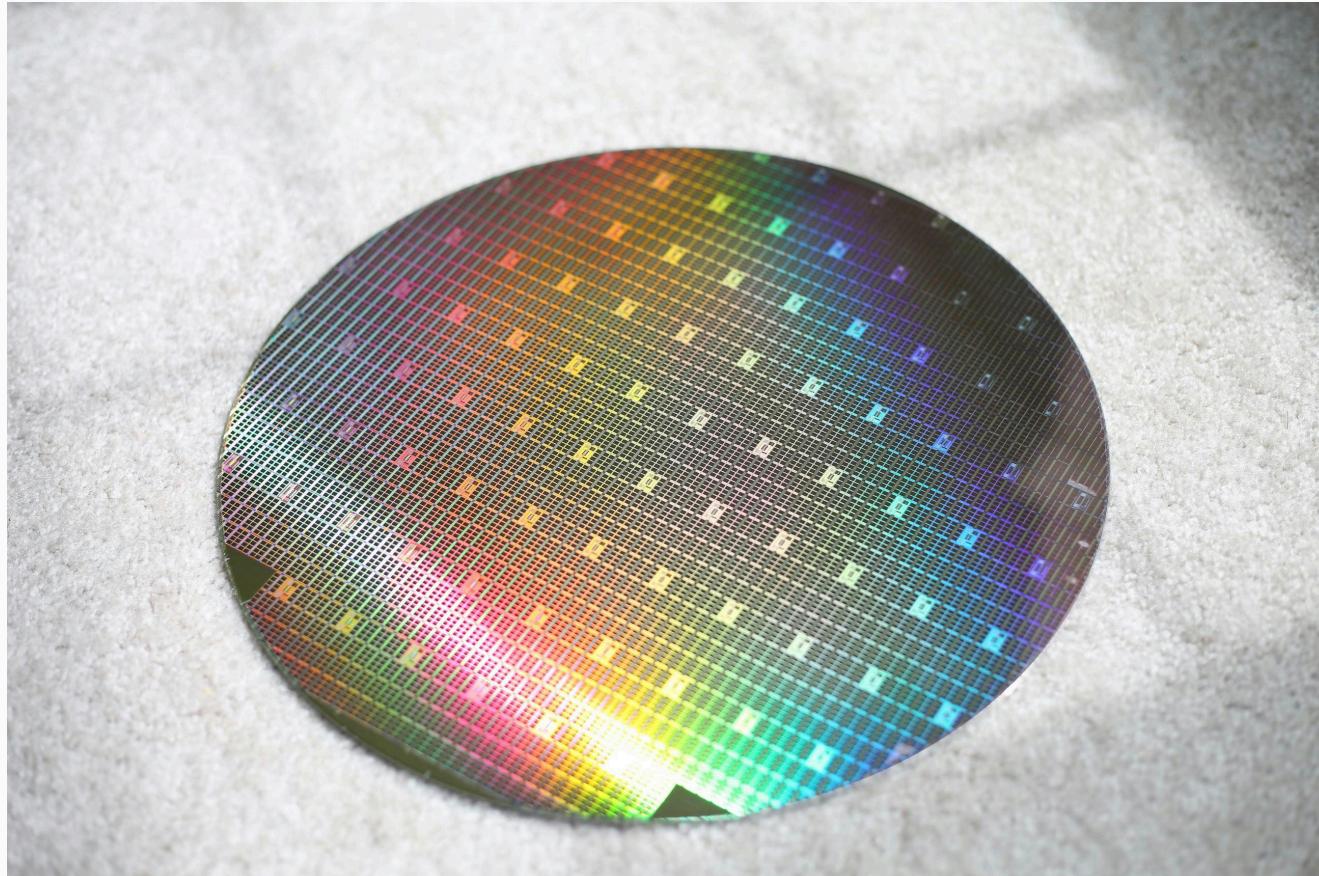
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Photolithography techniques include *deep ultraviolet lithography* (DUV) ( $\geq 14 \text{ nm}$ ) and *extreme ultraviolet lithography* (EUV) ( $\leq 7 \text{ nm}$  and beyond)

ASML EUV machines cost  $\geq \$100 \text{ million USD}$  and are considered possibly the most complex machines on Earth.

# What even is an integrated circuit???

Source: <https://electronics.stackexchange.com/questions/518573/can-somebody-identify-this-12-silicon-wafer>

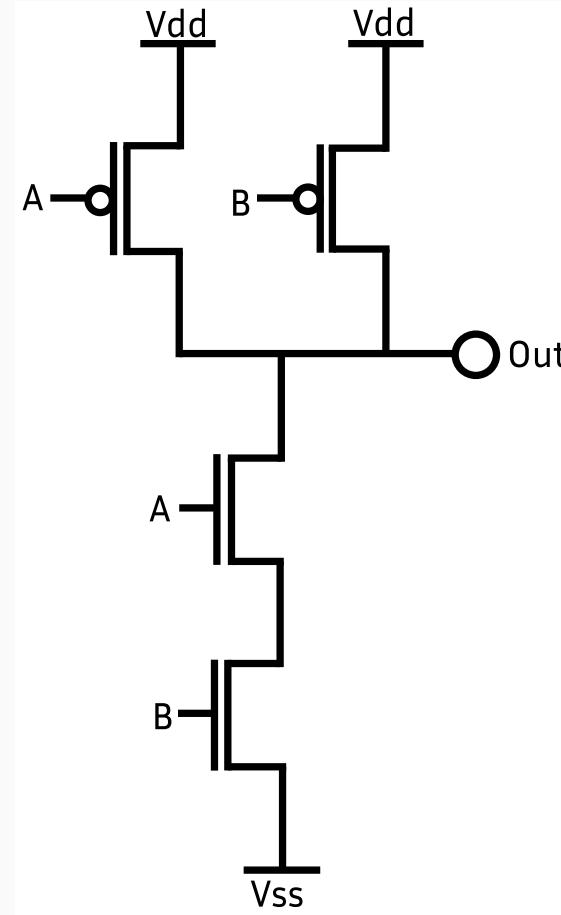


# What even is an integrated circuit???

Modern ICs are built using complementary metal oxide semiconductor (CMOS) transistors.

Combination of NMOS and PMOS transistors.

Significantly better static power (leakage current) NMOS/PMOS, and faster switching times, at the cost of higher area.



Source: [https://en.wikipedia.org/wiki/File:CMOS\\_NAND.svg](https://en.wikipedia.org/wiki/File:CMOS_NAND.svg)

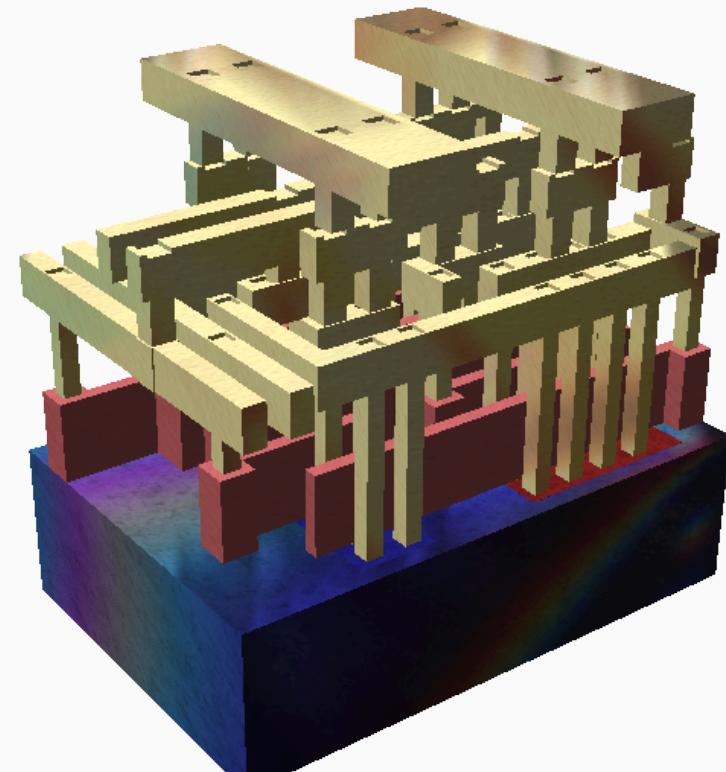
# What even is an integrated circuit???

Standard cells: Building blocks of modern digital ASICs. Unique to a particular foundry and process node.

Delivered as part of the Process Design Kit (PDK) after signing 9 million NDAs.

Rather than each company re-designing standard logic cells like AND, NAND, SRAM memory, etc: the foundry does it.

Saves a lot of designer time, makes digital IC design much easier. Improves efficiency of PnR tools. All round good idea!



Source: [https://commons.wikimedia.org/wiki/File:Silicon\\_chip\\_3d.png](https://commons.wikimedia.org/wiki/File:Silicon_chip_3d.png)

# Die shot break time!

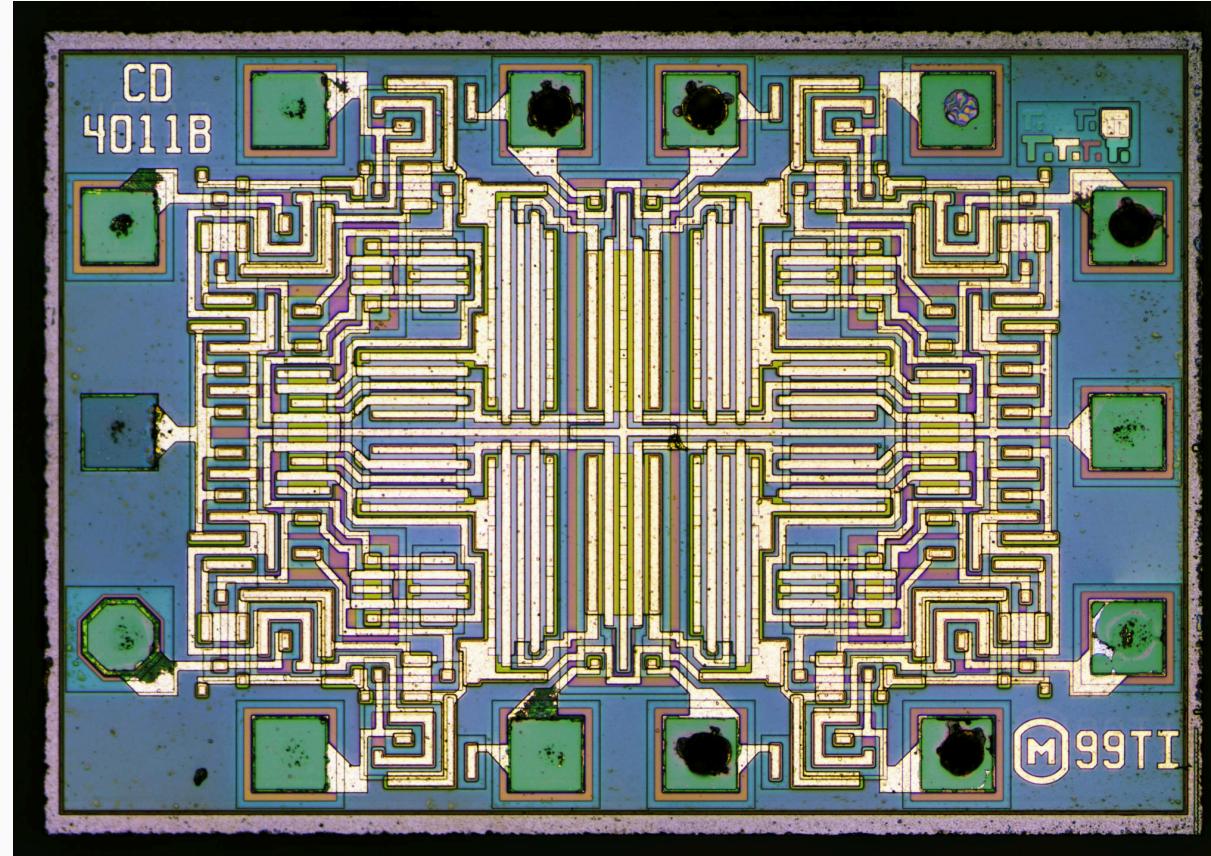
Too much info... die shot break time!

A *die* is a production-ready block of a silicon wafer ready to be packaged into a chip.

You can't see them with the naked eye (too small, need a good microscope/electron microscope)

I love die shots. Most of these come from the amazing: <https://zeptobars.com/en>

# Die shot break time!



TI TTL logic chip: 4x 2-input NAND gates. Simple as it gets.

Source: <https://zeptobars.com/en/read/Ti-CD4011BE-quad-2-NAND-gate-CMOS>

# What even is an FPGA???

Manufacturing silicon ICs is *extraordinarily* expensive, and totally uneconomic for low-volume runs.

But people still need digital circuits in many low-volume industries!

Field Programmable Gate Arrays (FPGAs) allow for many of the benefits of silicon ICs at a fraction of the cost.

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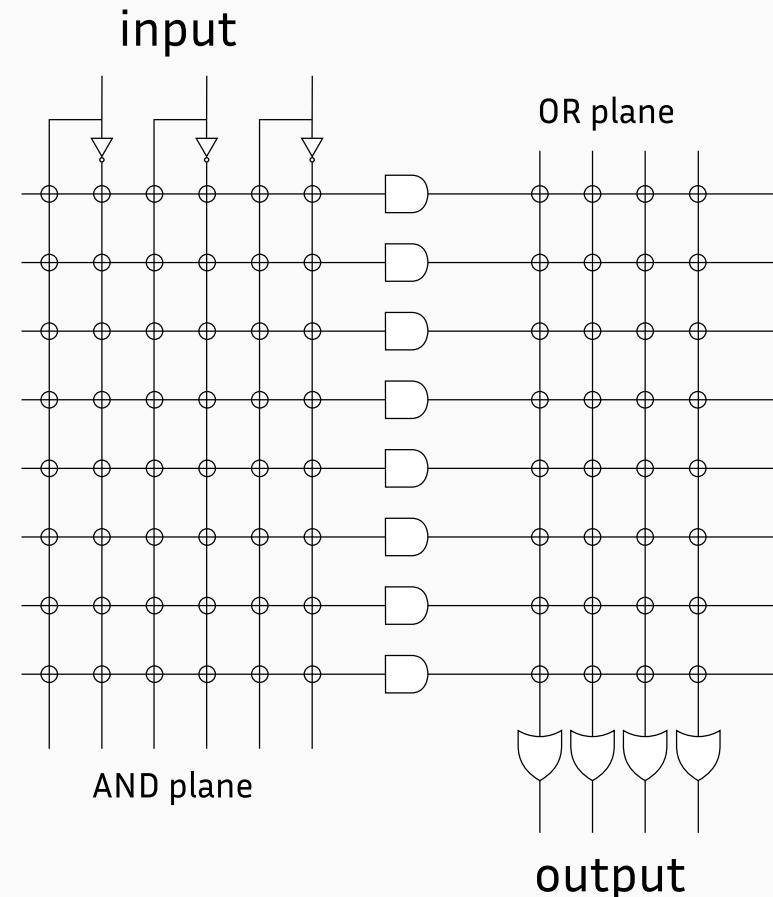
But to understand what an FPGA is, we first need to talk about PALs...

# PALs

Programmable Array Logic: The precursor to FPGAs (c. 1978).

Designer implements Boolean logic manually using sum of products on a programmable AND/OR plane.

Recall *sum of products*: canonical representation of Boolean truth table (e.g.  $A \cdot B + \bar{B} \cdot C + \dots$ )



Source: [https://commons.wikimedia.org/wiki/File:Programmable\\_Logic\\_Device.svg](https://commons.wikimedia.org/wiki/File:Programmable_Logic_Device.svg)

Eventually PALs turned into CPLDs, and finally CPLDs turned into... FPGAs!

Now we have 100,000+ *logic cells* (terminology depends on vendor), that can be chained together to implement any digital logic. Super flexible!

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Hardened functional blocks for better performance/power (typically multipliers, RAM, IO, etc, nowadays even CPUs, NPUs).

Tricky mixed signal components also hardened (PLLs, SERDES, etc).

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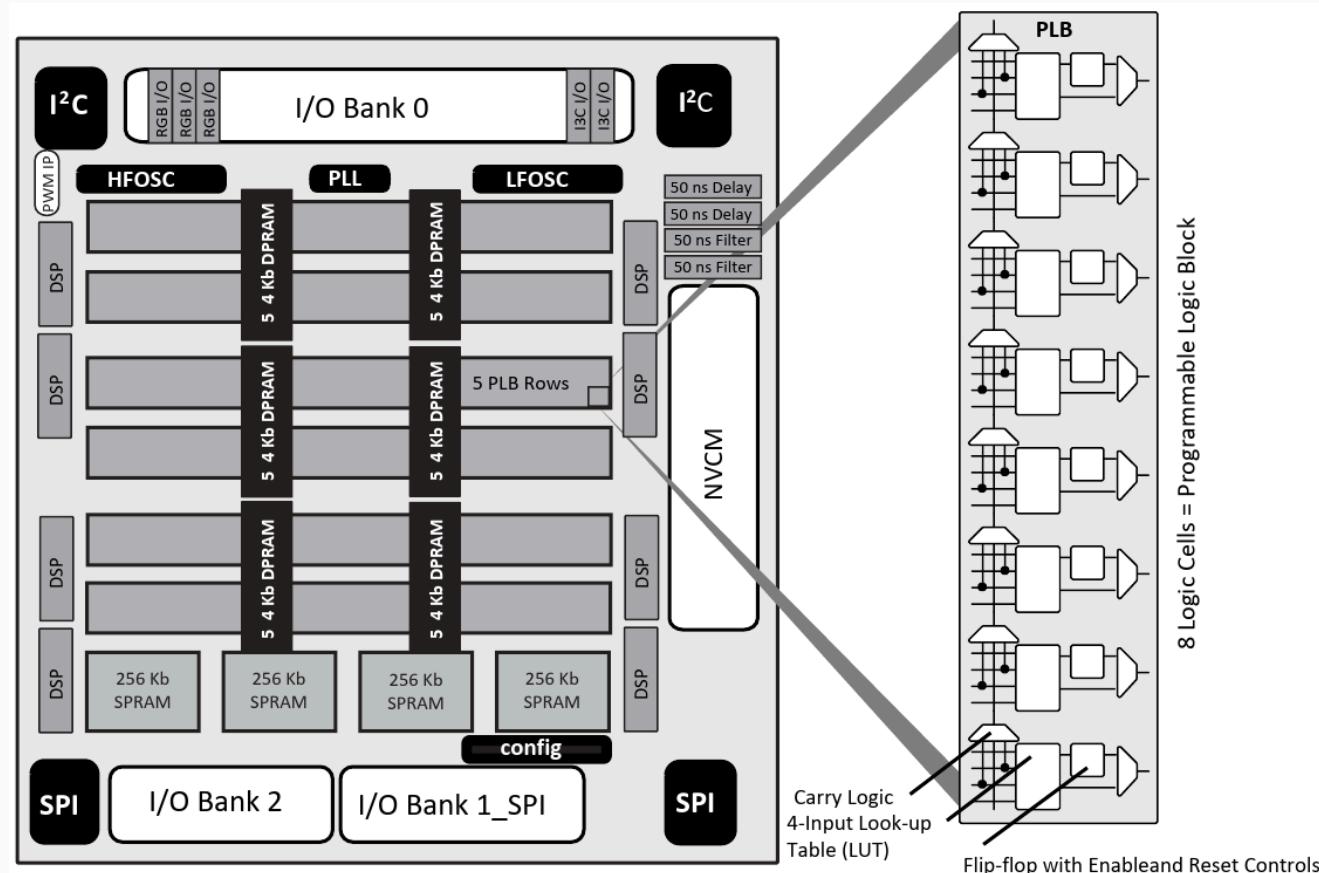
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Tricky mixed signal components also hardened (PLLs, SERDES, etc).

Still: Worse power, performance and area (PPA) than an actual silicon ASIC (hence why ASICs are still designed!)

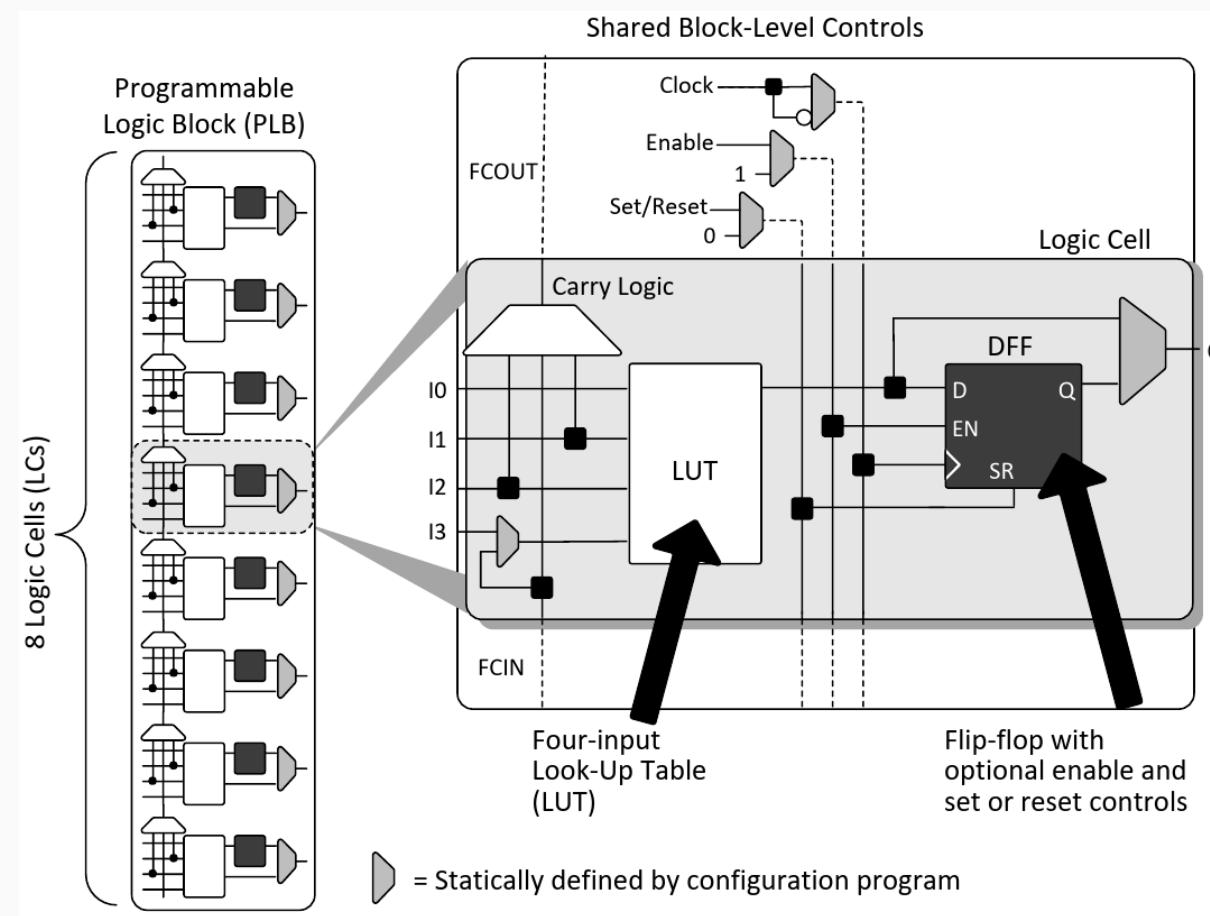
# FPGAs

Source: Lattice iCE40 UltraPlus Family Data Sheet. © 2021 Lattice Semiconductor Corp.



# FPGAs

Source: Lattice iCE40 UltraPlus Family Data Sheet. © 2021 Lattice Semiconductor Corp.



FPGAs are used in everything, everywhere. Anywhere you need fast, low-power, application specific processing.

Big sectors include aerospace/space, defence, science, high frequency trading, DSP, RF, machine learning, video processing.

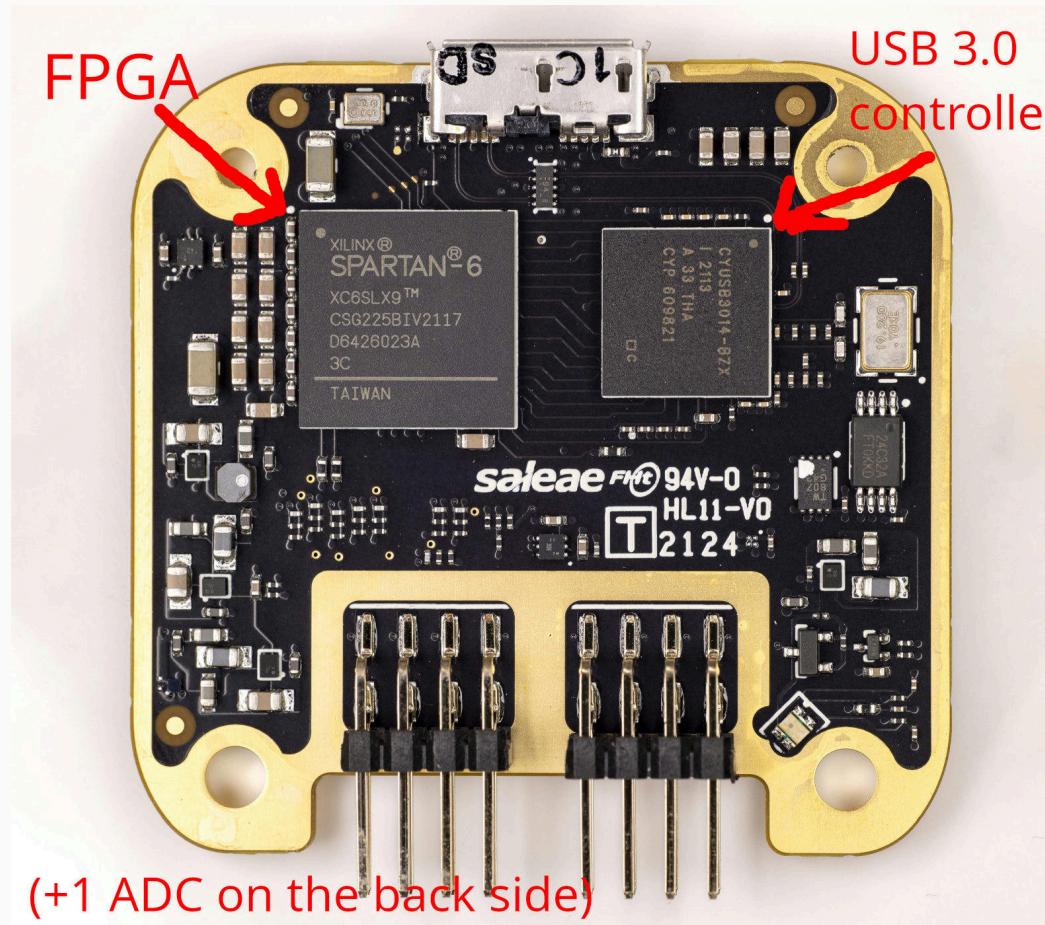
**LiDARS!** Every LiDAR Emesent uses has *at least* one FPGA.

- “Vendor A”: 1x Altera Cyclone V (ancient).
- “Vendor B”: 2x Xilinx Artix-7
- “Vendor C”: They actually use a custom ASIC (!), but also likely  $\geq 1$  FPGA.

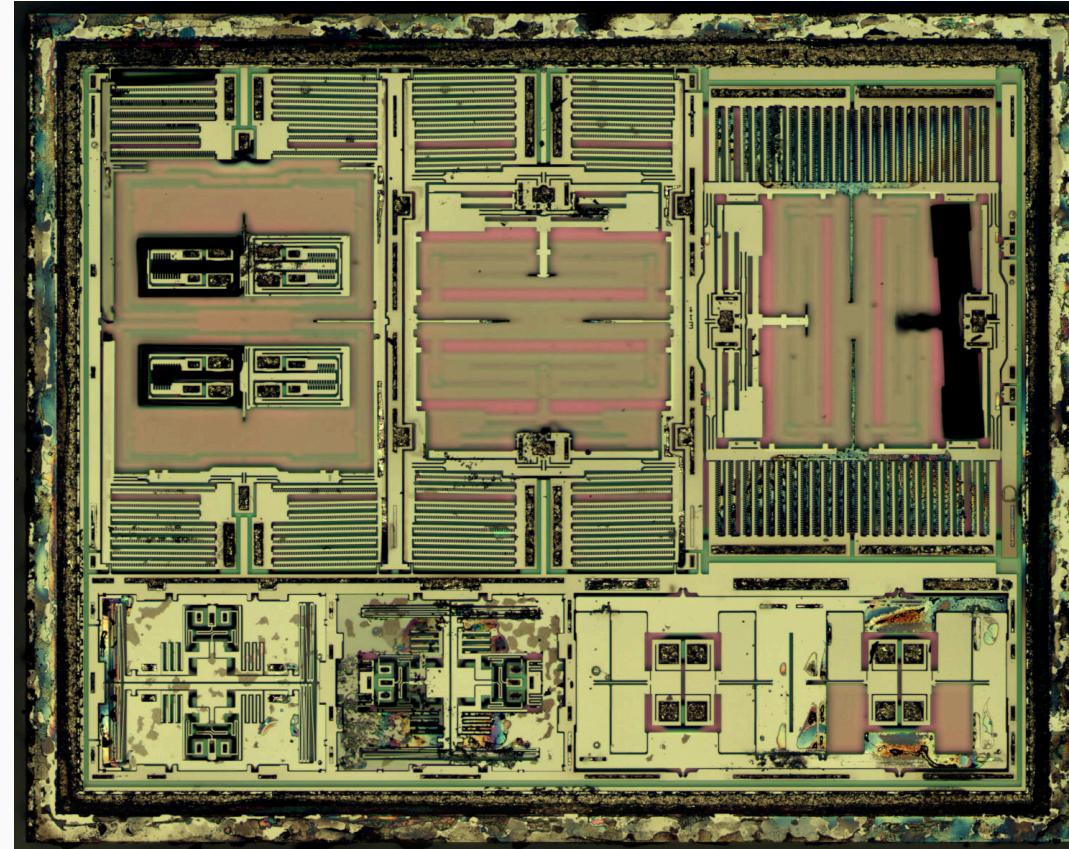
Rule of thumb: You’ll be surprised how often an FPGA shows up when you pull apart something.

# Case study: Saleae Logic 8 logic analyser

Source: <https://twitter.com/timonsku/status/1497725434888437762>



# Die shot break time!



MPU6050 6-axis MEMS IMU

Source: <https://zeptobars.com/en/read/Invensense-MPU6050-6d-MEMS-IMU-gyroscope-accelerometer>

# Electronic Design Automation (EDA)

In ye olden days, circuits were *manually* designed using pencil and paper (including first Intel CPUs!)

Lithography masks were manually drawn by hand, hence the term “tape out”.

Nowadays, ICs consist of billions of transistors. Manual design has not been an option since the late 80s.

Instead, Electronic Design Automation (EDA) tools are used.

# Electronic Design Automation (EDA)

Verilog/SystemVerilog/VHDL: Hardware description languages (HDLs), the “source code” of FPGAs and ICs.

In the semiconductor industry, we call this code Register Transfer Language (RTL).

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Used for both synthesis (what is on the actual chip) and simulation. (*Which is totally not confusing and has never caused any bugs ever...*)

Describe circuits and simulation testbenches using “simple” text-based constructs.

Similar to software code... *but be careful!* Hardware and software are *very* different. HDLs are *not* the same as code!

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EDA tools: the “compilers” of the semiconductor industry.

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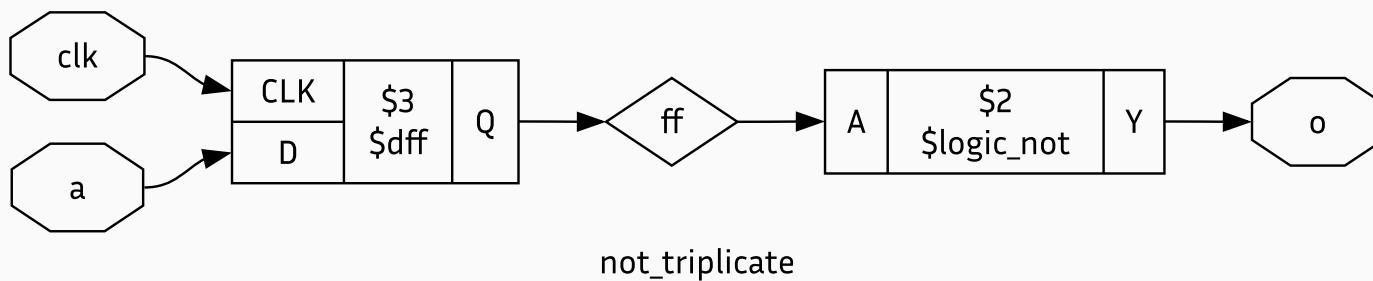
Take HDL code and produce a bitstream (for FPGAs), or a photolithography mask (for ASICs).

A bitstream/photolith mask is a bit like machine code/object files in the software world.

Again, be warned: These are similar in principle, but *very very* different from compilers.

Yes, they have a frontend that lexes/parses Verilog, but the backend consists of *multiple* NP-complete placing/routing problems. Large ASICs can take weeks to “compile”.

# SystemVerilog HDL example



```
module not_triplicate(
    input logic a,
    input logic clk,
    output logic o
);

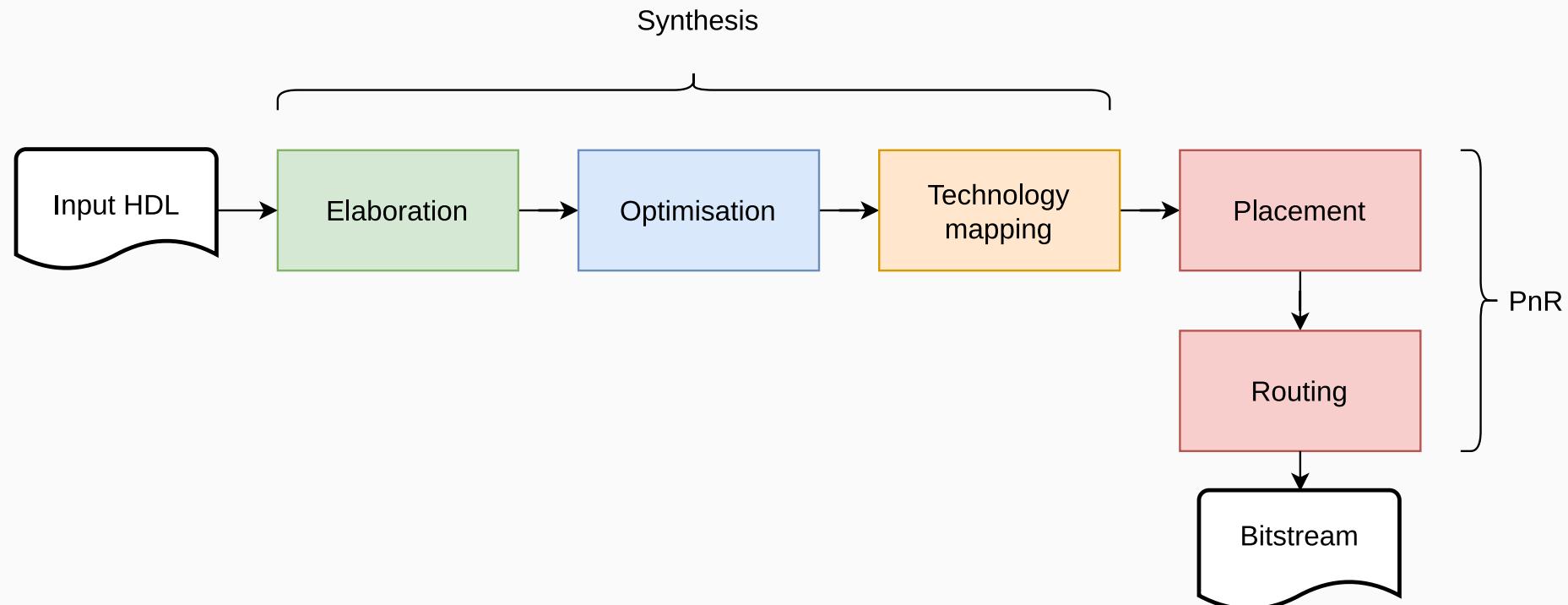
    logic ff;

    always_ff @(posedge clk) begin
        ff <= a;
    end

    assign o = !ff;

endmodule
```

# EDA pipeline



If EDA tools are the “compilers” of the semiconductor industry, then **Yosys [1]** is GCC/Clang.

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Context: Semiconductor industry is very privatised and *very* expensive. Until last decade, open-source did not exist. Everything is IP'd/patented to hell and back. FPGA vendors very hostile to open-source.

So not only are ASICs expensive to manufacture, but just the tools to design them can set you back  $\geq \$1$  million.

This sucks unless you're Intel/AMD/whoever. Good luck if you're a researcher/startup.

**Yosys** is a free, open-source EDA synthesis tool, with an accompanying PnR tool `nextpnr` [2] that is high quality, research grade and production ready. Managed by YosysHQ GmbH.

Yosys+nextpnr support various FPGAs: Lattice iCE40/ECP5, Gowin, and a few others. Built using very complex bitstream reverse engineering.

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State of the art: We can actually design 130 nm ASICs end-to-end (Verilog to GDSII mask) using fully open-source tools, thanks to the efforts of OpenLane [4], OpenSTA, Skywater Technologies [5], Google and Yosys. Wow!

## Further reading

S. Harris, D. Harris, *Digital Design and Computer Architecture, RISC-V Edition*. Morgan Kaufmann, 2021.

Probably the only textbook in the world actually worth buying :)

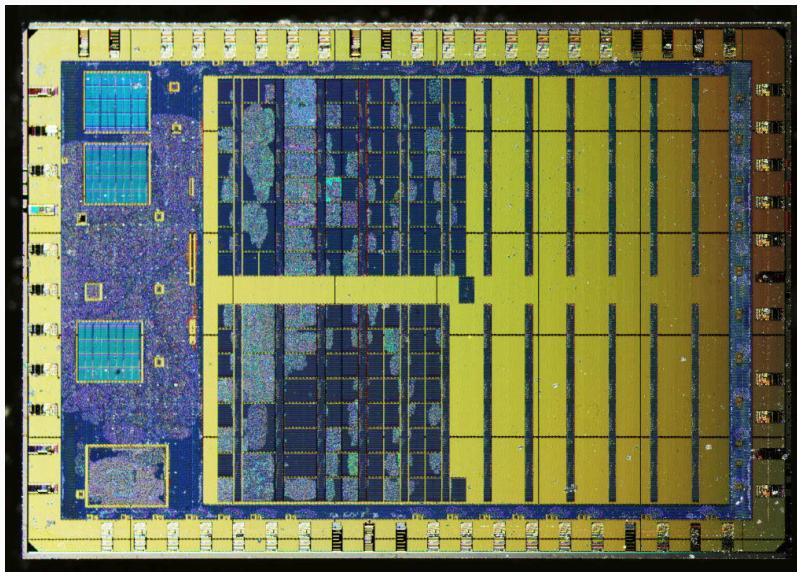
A large majority of this info I learned from this book.

# Thesis background

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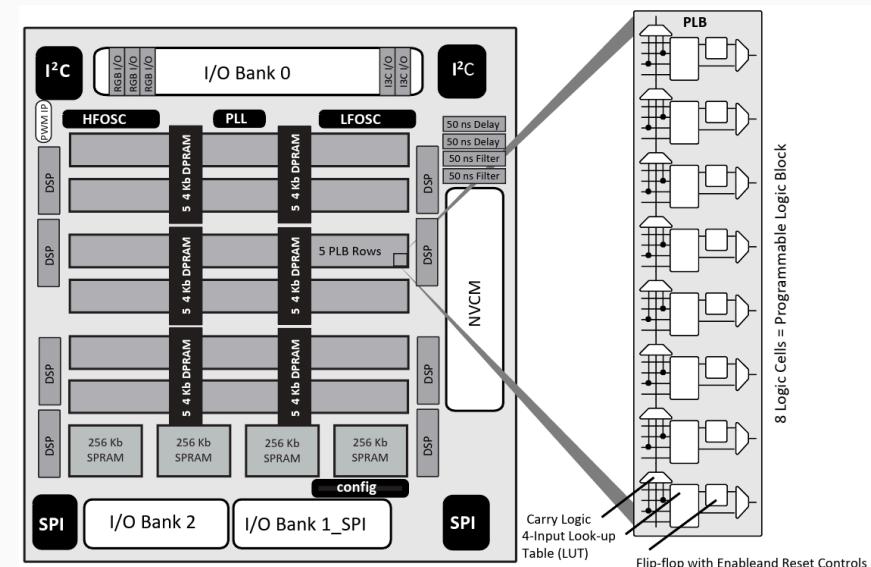
# Motivation

Application Specific Integrated Circuits (ASICs) and Field Programmable Gate Arrays (FPGAs) commonly deployed in space (and on Earth)...



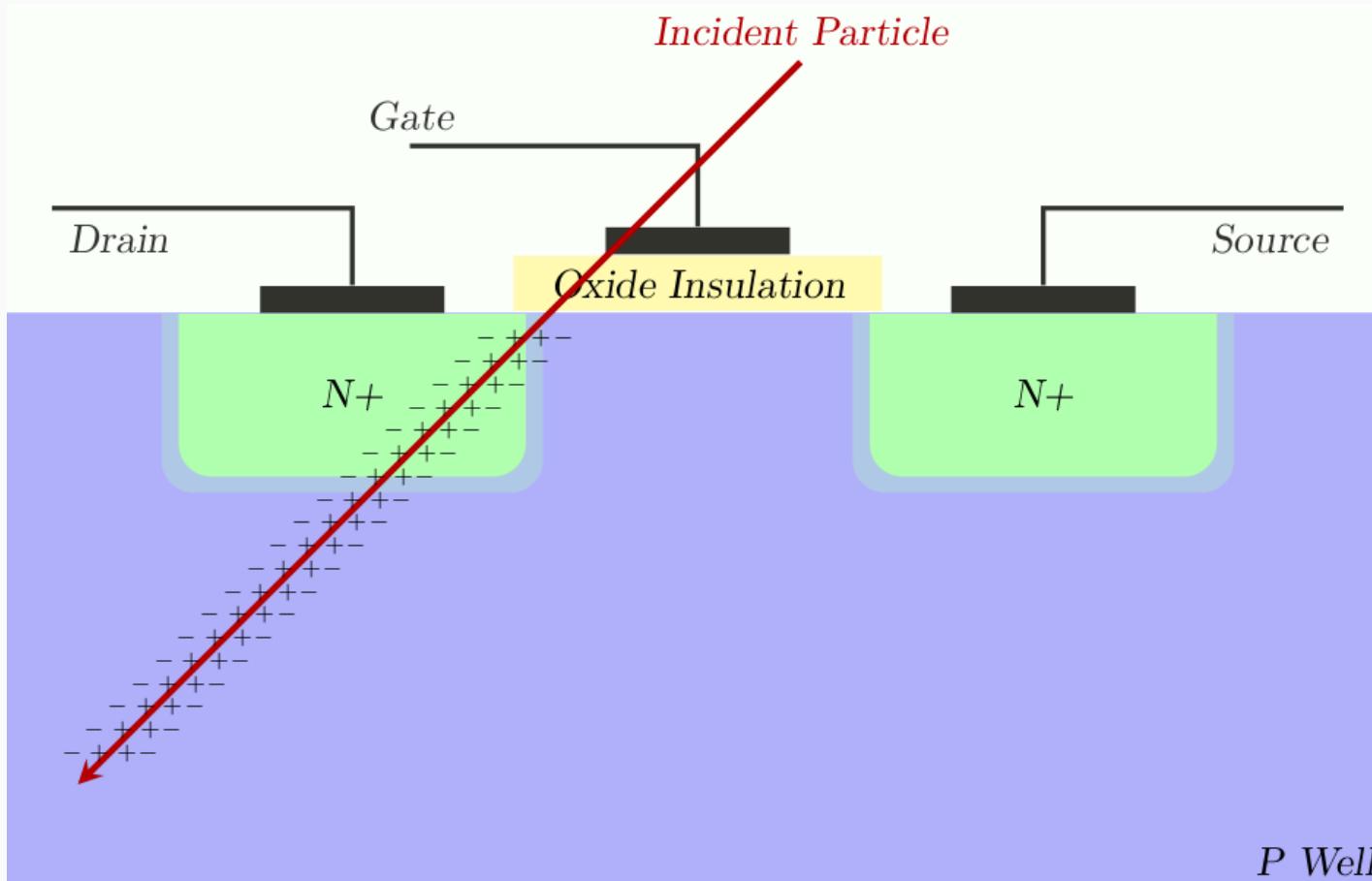
Source: <https://zeptobars.com/en/read/tt04-tinytapeout-silicon-inside-gds-sky>

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Source: Lattice iCE40 UltraPlus Family Data Sheet. © 2021 Lattice Semiconductor Corp.

# Single Event Upsets



Source: <https://www.cogenda.com/article/SEE>

# SEU protection

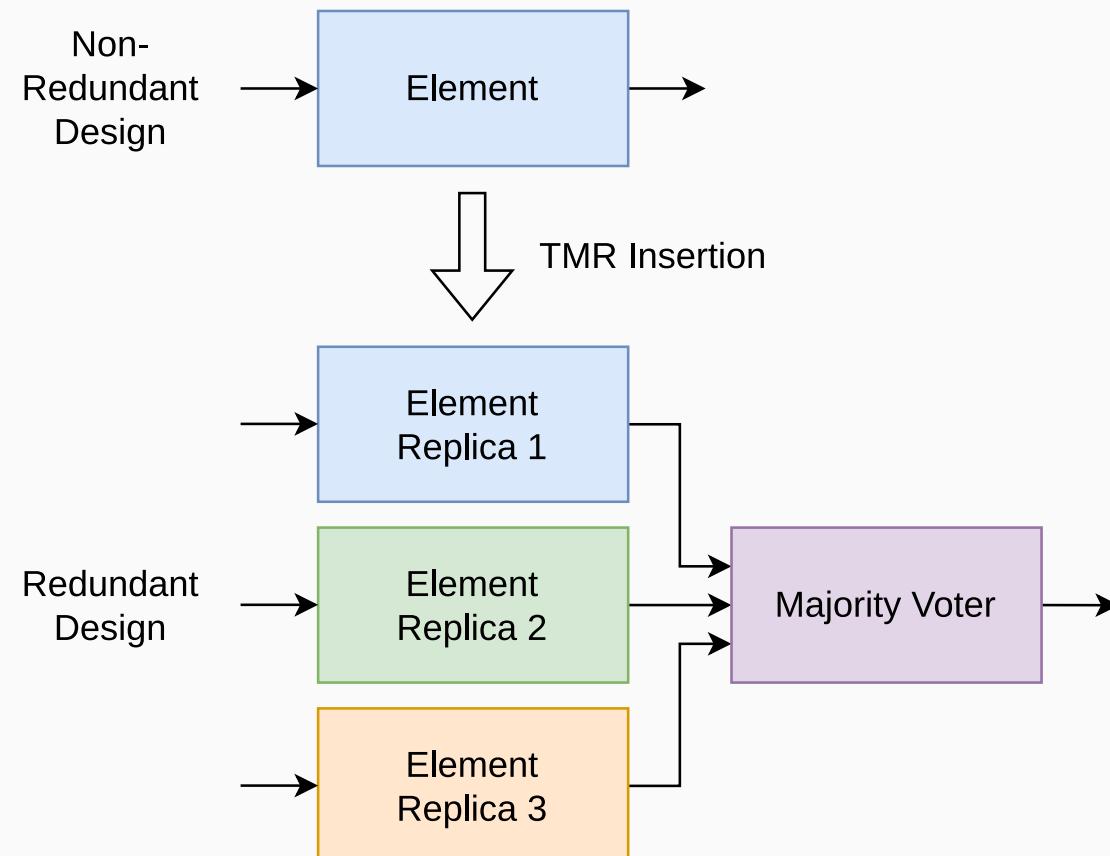
Protection from SEUs remains expensive!

RAD750 CPU [6] (James Webb Space Telescope, Curiosity rover, + many more) is commonly used, but costs >\$200,000 USD [7]!



Source: [https://commons.wikimedia.org/wiki/File:JWST\\_spacecraft\\_model\\_3.png](https://commons.wikimedia.org/wiki/File:JWST_spacecraft_model_3.png)

# Triple Modular Redundancy



# Triple Modular Redundancy

TMR can be added manually...

but this is **time consuming and error prone.**

Can we automate it?

TaMaRa

---

Implement TMR as a pass in an EDA synthesis tool.

- Integrated with the rest of the flow
- Easy to use
- Fully automated

# Concept

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- Proprietary vendor tools (Synopsys, Cadence, Xilinx, etc) immediately discarded
- Can't be extended to add custom passes

# Existing works

Two main paradigms:

- **Design-level approaches** ("thinking in terms of HDL")
  - Kulis [8], Lee [9]
- **Netlist-level approaches** ("thinking in terms of circuits")
  - Johnson [10], Benites [11], Skouson [12]

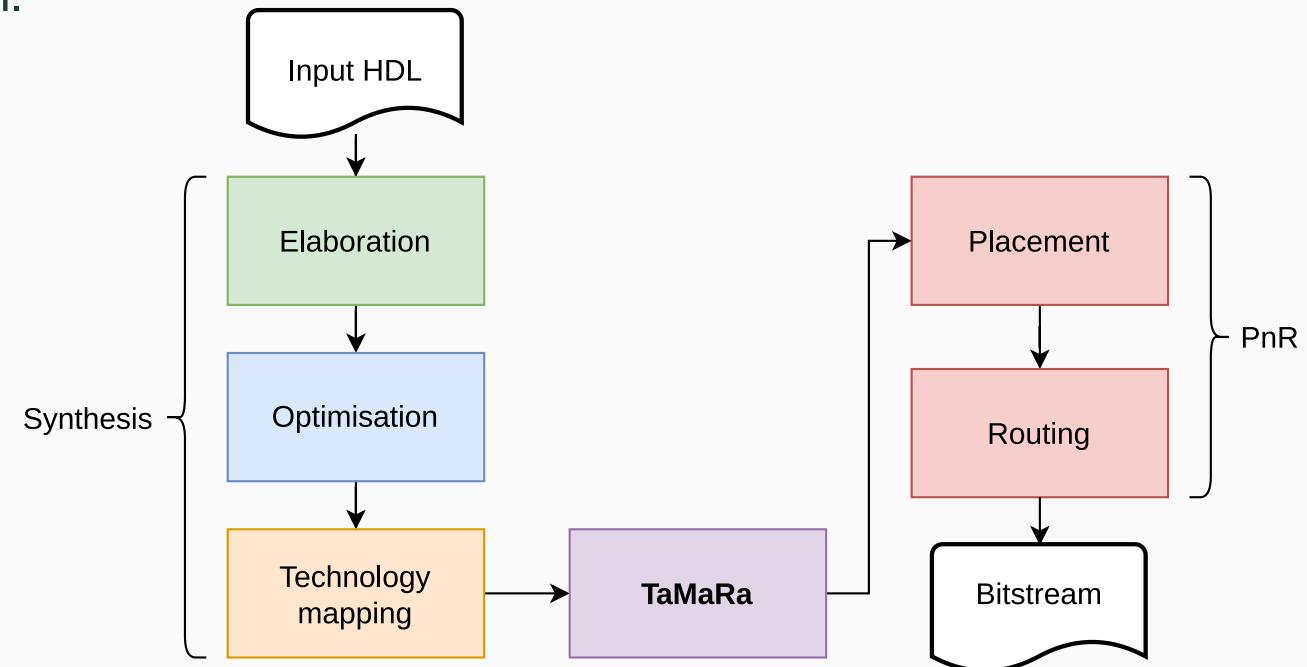
# The TaMaRa algorithm

TaMaRa is mainly netlist-driven.

Voter insertion is inspired by Benites [11] “logic cones” concept, and parts of Johnson [10].

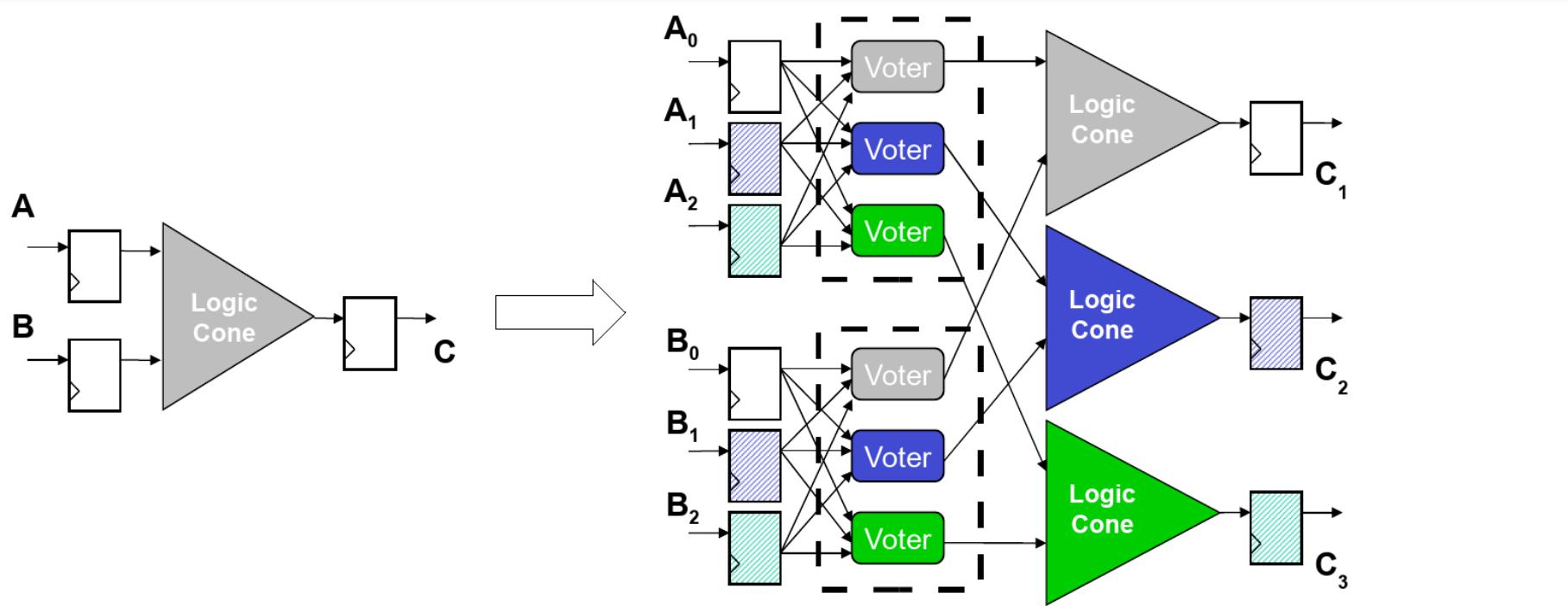
Also propagate a Verilog annotation to select TMR granularity (like Kulis [8]).

Runs after techmapping (i.e. after abc in Yosys)



# TaMaRa algorithm: Logic cones

Source: [13]



**Figure 1** A logic cone is a set of logic bounded by FFs and I/O. When TMR is applied, each logic cone contains part of the voting logic.

# TaMaRa algorithm: In depth

- Construct TaMaRa logic graph and logic cones
  - Analyse Yosys RTLIL netlist
  - Perform backwards BFS from IOs to FFs (or other IOs) to collect combinatorial RTLIL primitives
  - Convert RTLIL primitives into TaMaRa primitives
  - Bundle into logic cone
- Replicate RTLIL primitives inside logic cones
- Insert voters into logic cones
- Wiring
  - Wire voter up to replicated primitives
  - Wire replicated primitive IOs to the rest of the circuit
- Build successor logic cones
- Repeat until no more successors

Comprehensive verification procedure using formal methods, simulation and fuzzing.

Driven by SymbiYosys tools *eqy* and *mcy*

- In turn driven by Satisfiability Modulo Theorem (SMT) solvers (Yices [14], Boolector [15], etc)

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Equivalence checking: Formally verify that the circuit is functionally equivalent before and after the TaMaRa pass.

- Ensures TaMaRa does not change the underlying behaviour of the circuit.

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Equivalence checking: Formally verify that the circuit is functionally equivalent before and after the TaMaRa pass.

- Ensures TaMaRa does not change the underlying behaviour of the circuit.

Mutation: Formally verify that TaMaRa-processed circuits correct injected faults in a testbench

- Ensures TaMaRa does its job!

TaMaRa must work for *all* input circuits, so we need to test at scale.

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Idea:

1. Use Verismith [16] to generate random Verilog RTL.
2. Run TaMaRa synthesis end-to-end.
3. Use formal equivalence checking to verify the random circuits behave the same before/after TMR.

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Problem: Mutation

- We need valid testbenches for these random circuits
- Requires automatic test pattern generation (ATPG), highly non-trivial
- Future topic of further research

# Simulation

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- Currently considering picorv32 RISC-V CPU as the Device Under Test (DUT)
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Concept:

- Iterate over the netlist, randomly consider flipping a bit every cycle
  - May be non-trivial depending on simulator
- Self-checking testbench that ensures the DUT responds correctly (e.g. RISC-V CoreMark)

## Current status & future

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Started on formal equivalence checking for TaMaRa voters and simple manually-designed combinatorial circuits.

## Current status

Algorithm design and planning essentially complete. Yosys internals (particularly RTLIL) understood to a satisfactory level (still learning as I go).

C++ development well under way, approaching 1000 lines across 8 files. Using C++20.

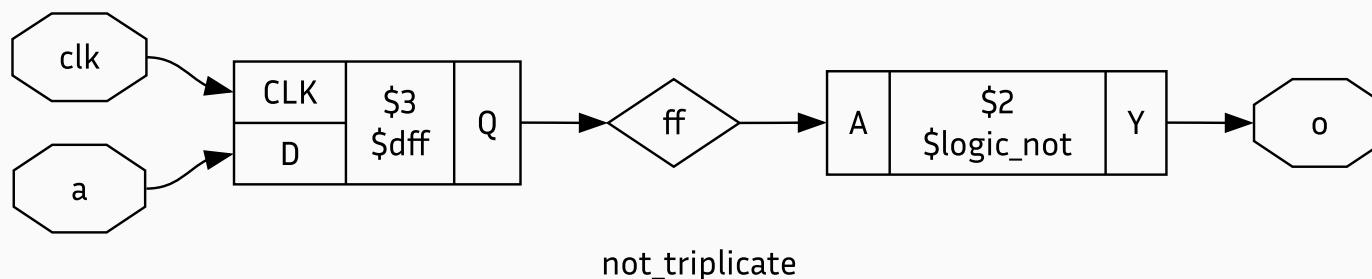
Designed majority voters and other simple circuits in Logisim and translated to SystemVerilog HDL.

Started on formal equivalence checking for TaMaRa voters and simple manually-designed combinatorial circuits.

Programming hopefully finished *around* February 2025, verification by April 2025.

# Progress: Automatically triplicating a NOT gate and inserting a voter

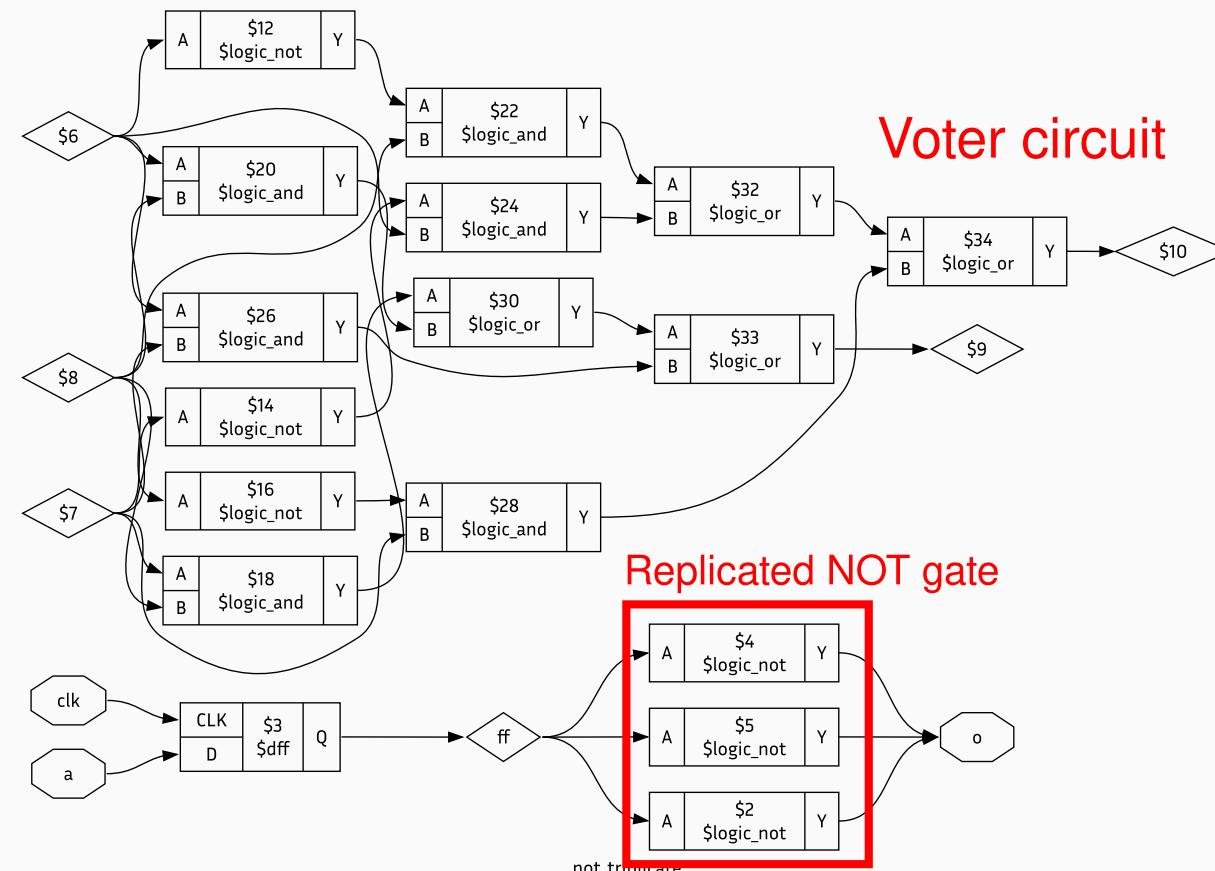
Original circuit:



```
(* tamara_triplicate *)
module not_triplicate(
    input logic a,
    input logic clk,
    output logic o
);
    logic ff;
    always_ff @(posedge clk) begin
        ff <= a;
    end
    assign o = !ff;
endmodule
```

# Progress: Automatically triplicating a NOT gate and inserting a voter

After tamara\_debug replicateNot:



# Progress: Equivalence checking

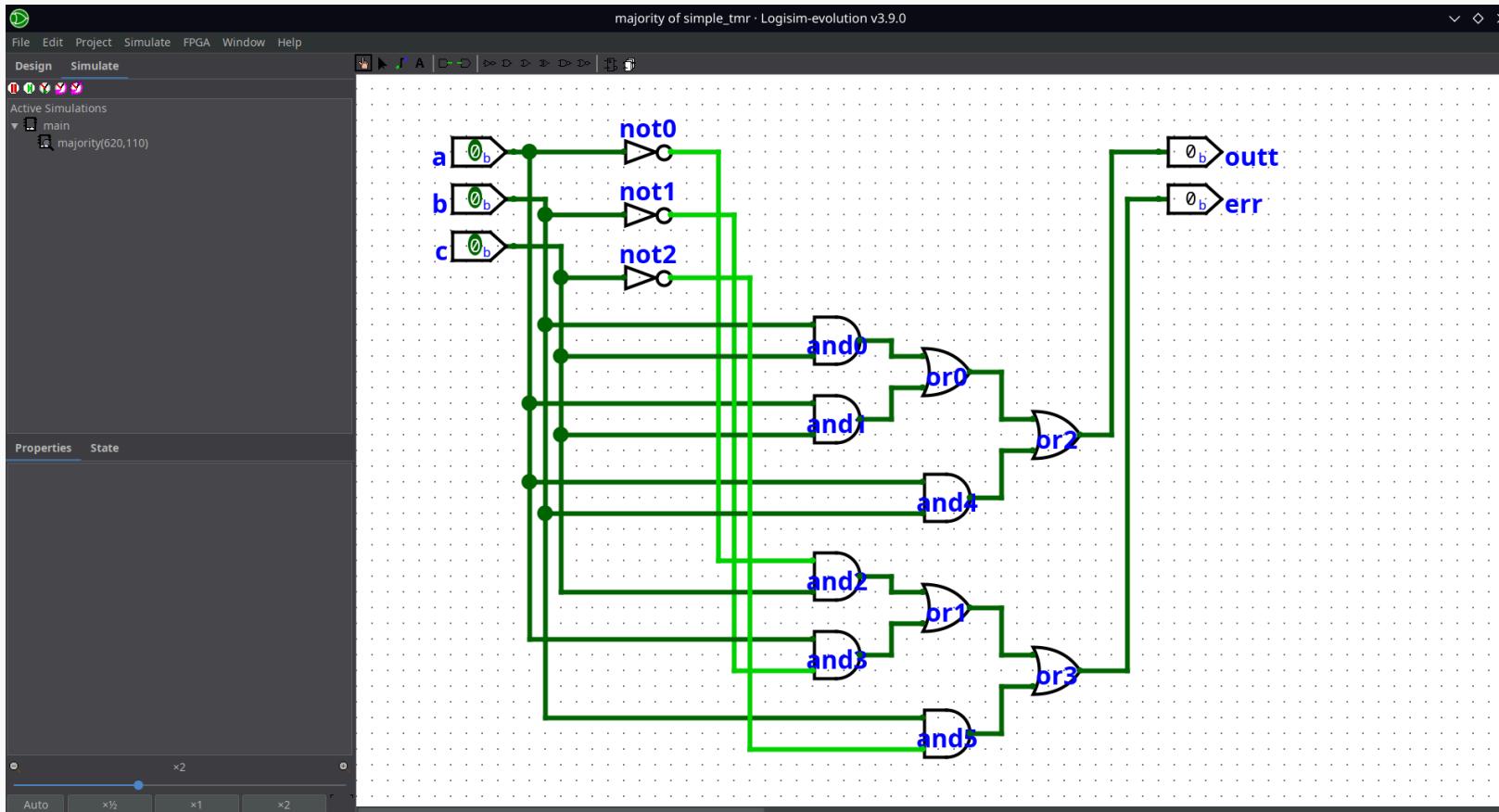
Voter circuit:

| a | b | c | out | err |
|---|---|---|-----|-----|
| 0 | 0 | 0 | 0   | 0   |
| 0 | 0 | 1 | 0   | 1   |
| 0 | 1 | 0 | 0   | 1   |
| 0 | 1 | 1 | 1   | 1   |
| 1 | 0 | 0 | 0   | 1   |
| 1 | 0 | 1 | 1   | 1   |
| 1 | 1 | 0 | 1   | 1   |
| 1 | 1 | 1 | 1   | 0   |

```
module voter(
    input logic a,
    input logic b,
    input logic c,
    output logic out,
    output logic err
);
    assign out = (a && b) || (b && c) || (a && c);
    assign err = (!a && c) || (a && !b) || (b && !c);
endmodule
```

# Progress: Equivalence checking

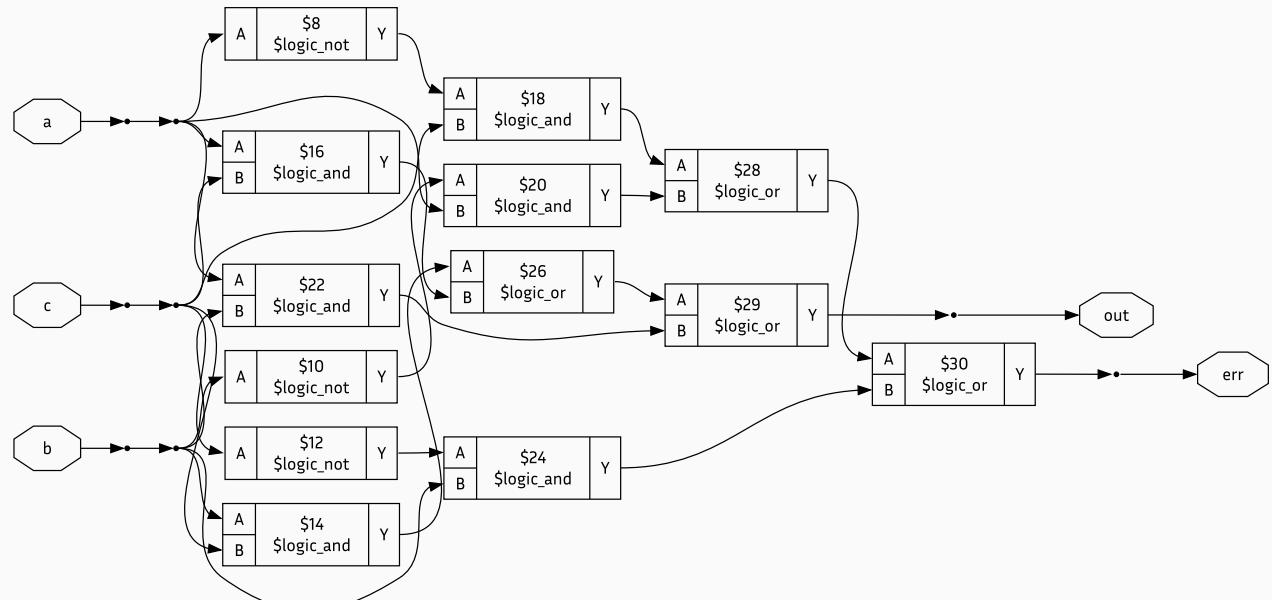
Manual design in Logisim:



# Progress: Equivalence checking

Voter

```
tamara::VoterBuilder::build(RTLIL::Module  
*module) {  
    // NOT  
    // a -> not0 -> and2  
    WIRE(not0, and2);  
    NOT(0, a, not0_and2_wire);  
    ...  
  
    // AND  
    // b, c -> and0 -> or0  
    WIRE(and0, or0);  
    AND(0, b, c, and0_or0_wire);  
    ...  
  
    // OR  
    // and0, and1 -> or0 -> or2  
    WIRE(or0, or2);  
    OR(0, and0_or0_wire,  
    and1_or0_wire, or0_or2_wire);  
    ...  
  
    return ...;  
}
```



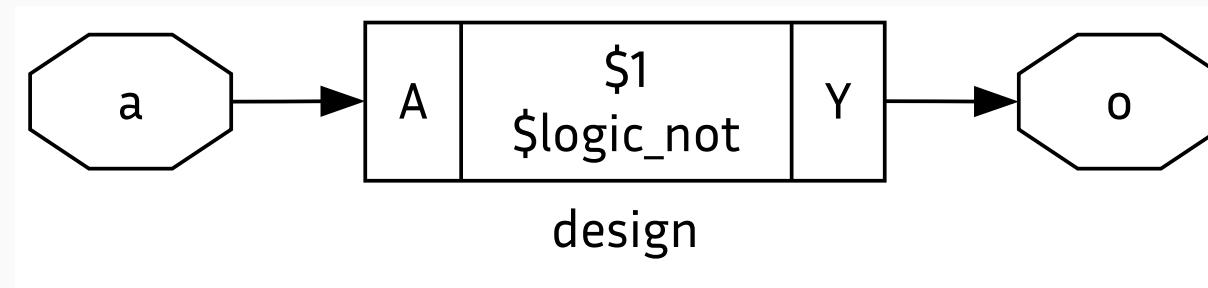
# Progress: Equivalence checking

Marked equivalent by eqy in conjunction with Yices!

```
~/w/t/build (master) [n] ➤ eqy -f ./tests/formal/equivalence/voter.eqy
EQY 22:47:32 [voter] read_gold: starting process "yosys -ql voter/gold.log voter/gold.ys"
EQY 22:47:32 [voter] read_gold: finished (returncode=0)
EQY 22:47:32 [voter] read_gate: starting process "yosys -ql voter/gate.log voter/gate.ys"
EQY 22:47:32 [voter] read_gate: finished (returncode=0)
EQY 22:47:32 [voter] combine: starting process "yosys -ql voter/combine.log voter/combine.ys"
EQY 22:47:32 [voter] combine: finished (returncode=0)
EQY 22:47:32 [voter] partition: starting process "cd voter; yosys -ql partition.log partition.ys"
EQY 22:47:32 [voter] partition: finished (returncode=0)
EQY 22:47:32 [voter] run: starting process "make -C voter -f strategies.mk"
EQY 22:47:32 [voter] run: make: Entering directory '/home/matt/workspace/tamara/build/voter'
EQY 22:47:32 [voter] run: Running strategy 'sby' on 'voter.err'..
EQY 22:47:32 [voter] run: Proved equivalence of partition 'voter.err' using strategy 'sby'
EQY 22:47:32 [voter] run: Running strategy 'sby' on 'voter.out'..
EQY 22:47:32 [voter] run: Proved equivalence of partition 'voter.out' using strategy 'sby'
EQY 22:47:32 [voter] run: make -f strategies.mk summary
EQY 22:47:32 [voter] run: make[1]: Entering directory '/home/matt/workspace/tamara/build/voter'
EQY 22:47:32 [voter] run: make[1]: Leaving directory '/home/matt/workspace/tamara/build/voter'
EQY 22:47:32 [voter] run: make: Leaving directory '/home/matt/workspace/tamara/build/voter'
EQY 22:47:32 [voter] run: finished (returncode=0)
EQY 22:47:32 [voter] Successfully proved equivalence of partition voter.out
EQY 22:47:32 [voter] Successfully proved equivalence of partition voter.err
EQY 22:47:32 [voter] Successfully proved designs equivalent
EQY 22:47:33 [voter] summary: Elapsed clock time [H:MM:SS (secs)]: 0:00:00 (0)
EQY 22:47:33 [voter] summary: Elapsed process time [H:MM:SS (secs)]: 0:00:00 (0)
EQY 22:47:33 [voter] DONE (PASS, rc=0)
```

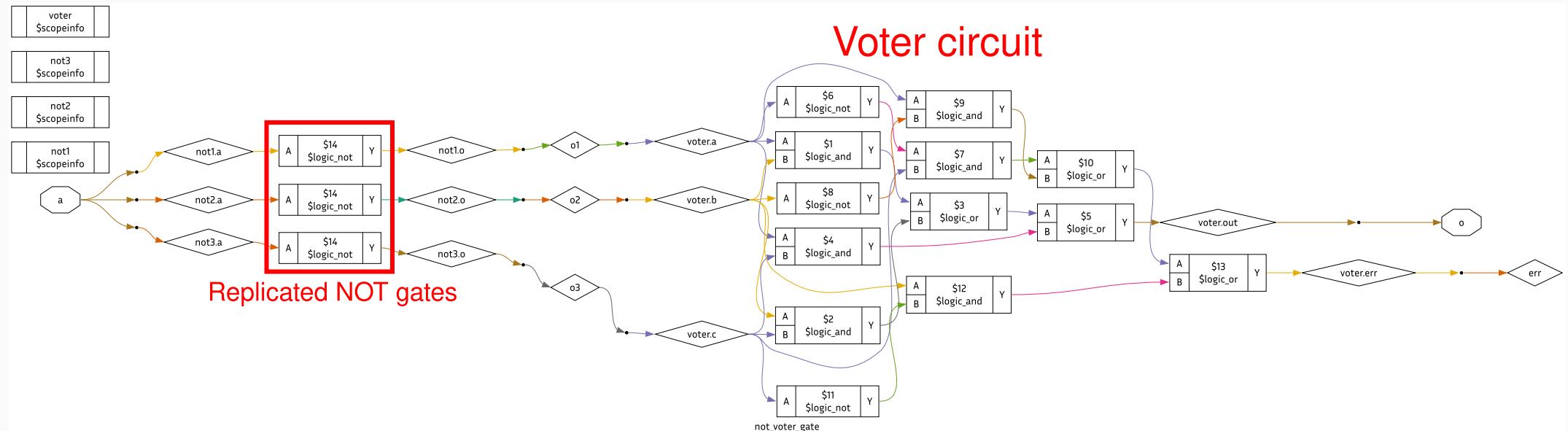
# Progress: Equivalence checking (Voter insertion)

Original, very simple circuit:



# Progress: Equivalence checking (Voter insertion)

After manual voter insertion (using SystemVerilog):



# Progress: Equivalence checking (Voter insertion)

Are they equivalent? Yes! (Thankfully)

```
~/w/t/build (master) [n] ➤ eqy -f ./tests/formal/equivalence/not_voter.eqy
EQY 22:10:20 [not_voter] read_gold: starting process "yosys -ql not_voter/gold.log not_voter/gold.ys"
EQY 22:10:20 [not_voter] read_gold: finished (returncode=0)
EQY 22:10:20 [not_voter] read_gate: starting process "yosys -ql not_voter/gate.log not_voter/gate.ys"
EQY 22:10:20 [not_voter] read_gate: finished (returncode=0)
EQY 22:10:20 [not_voter] combine: starting process "yosys -ql not_voter/combine.log not_voter/combine.ys"
EQY 22:10:20 [not_voter] combine: finished (returncode=0)
EQY 22:10:20 [not_voter] partition: starting process "cd not_voter; yosys -ql partition.log partition.ys"
EQY 22:10:20 [not_voter] partition: finished (returncode=0)
EQY 22:10:20 [not_voter] run: starting process "make -C not_voter -f strategies.mk"
EQY 22:10:20 [not_voter] run: make: Entering directory '/home/matt/workspace/tamara/build/not_voter'
EQY 22:10:20 [not_voter] run: Running strategy 'sby' on 'design.o'..
EQY 22:10:20 [not_voter] run: Proved equivalence of partition 'design.o' using strategy 'sby'
EQY 22:10:20 [not_voter] run: make -f strategies.mk summary
EQY 22:10:20 [not_voter] run: make[1]: Entering directory '/home/matt/workspace/tamara/build/not_voter'
EQY 22:10:20 [not_voter] run: make[1]: Leaving directory '/home/matt/workspace/tamara/build/not_voter'
EQY 22:10:20 [not_voter] run: make: Leaving directory '/home/matt/workspace/tamara/build/not_voter'
EQY 22:10:20 [not_voter] run: finished (returncode=0)
EQY 22:10:20 [not_voter] Successfully proved equivalence of partition design.o
EQY 22:10:20 [not_voter] Successfully proved designs equivalent
EQY 22:10:20 [not_voter] summary: Elapsed clock time [H:MM:SS (secs)]: 0:00:00 (0)
EQY 22:10:20 [not_voter] summary: Elapsed process time [H:MM:SS (secs)]: 0:00:00 (0)
EQY 22:10:20 [not_voter] DONE (PASS, rc=0)
```

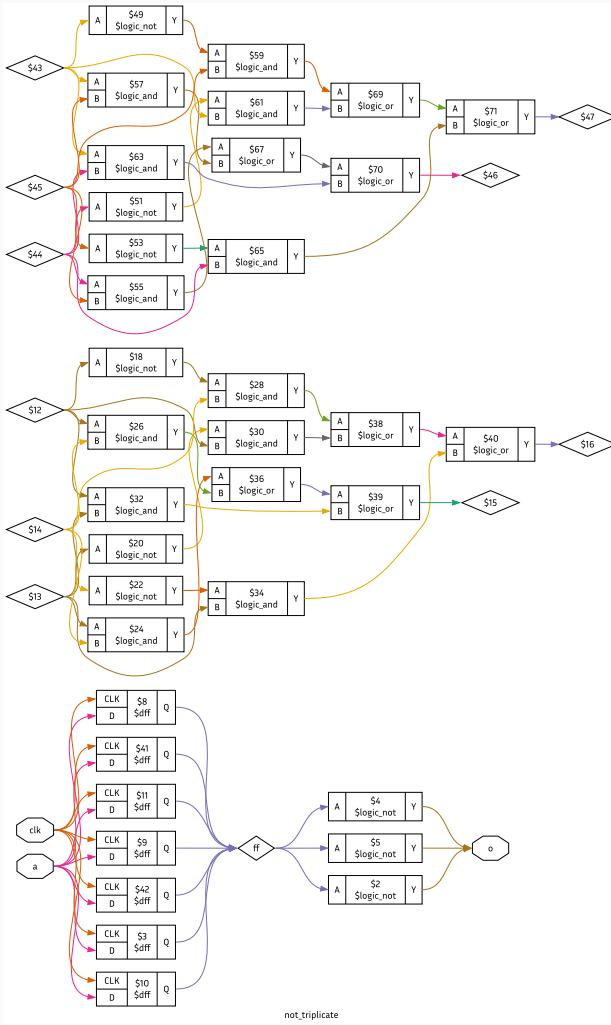
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EQY 22:10:20 [not_voter] read_gate: finished (returncode=0)
EQY 22:10:20 [not_voter] combine: starting process "yosys -ql not_voter/combine.log not_voter/combine.ys"
EQY 22:10:20 [not_voter] combine: finished (returncode=0)
EQY 22:10:20 [not_voter] partition: starting process "cd not_voter; yosys -ql partition.log partition.ys"
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EQY 22:10:20 [not_voter] run: Proved equivalence of partition 'design.o' using strategy 'sby'
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EQY 22:10:20 [not_voter] run: make[1]: Leaving directory '/home/matt/workspace/tamara/build/not_voter'
EQY 22:10:20 [not_voter] run: make: Leaving directory '/home/matt/workspace/tamara/build/not_voter'
EQY 22:10:20 [not_voter] run: finished (returncode=0)
EQY 22:10:20 [not_voter] Successfully proved equivalence of partition design.o
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EQY 22:10:20 [not_voter] summary: Elapsed clock time [H:MM:SS (secs)]: 0:00:00 (0)
EQY 22:10:20 [not_voter] summary: Elapsed process time [H:MM:SS (secs)]: 0:00:00 (0)
EQY 22:10:20 [not_voter] DONE (PASS, rc=0)
```

**Caveat:** Still need to verify circuits with more complex logic (i.e. DFFs).

# Current problem: Duplicate DFFs



## 7.2. Computing logic graph

Module has 1 output ports, 2 selected cells

Searching from output port o

Starting search for cone 0

... [snip] ...

Search complete for cone 0, have 3 items

Replicating 3 collected items for logic cone 0

Replicating ElementCellNode \$logic\_not\$../tests/verilog/not\_tripleate.sv:16\$2

Replicating ElementWireNode ff

Replicating FFNode \$procdff\$3

Checking terminals

Input node \$procdff\$3 is not IONode, replicating it

Replicating FFNode \$procdff\$3

Warning: When replicating FFNode \$procdff\$3 in cone 0: Already replicated in logic cone 0

Input node o is IONode, it will NOT be replicated

Inserting voter into logic cone 0

... [snip] ...

# The future

Tasks that remain (more or less):

- Fixing duplicate logic elements when replicating RTLIL primitives
- Wiring voter to logic elements, and wiring replicated logic elements to the rest of the circuit
- Considering wiring for feedback circuits (*expected to be complex/massive time sink!*)
- Global routing of error signal to a net
- Processing complex circuits like picorv32
- Writing a cycle-accurate fault-injection simulator, and associated testbenches
- Formal equivalence checking for complex circuits
- Formal mutation coverage
- Fuzzing (*if time permits*)

# The future

I'm aiming to produce at least one proper academic publication from this thesis.

- If TaMaRa works, its hybrid algorithm addresses a number of limitations in previous literature
- May be useful for research labs (CubeSats) and industry

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I have also spoken with the team at YosysHQ GmbH and Sandia National Laboratories, who are very interested in the results of this project and its applications.

# The future

Planning to do a PhD after this, possibly Australia or overseas.

- Placement driven, physically-based optimal TMR
- Design a rad-hardened RISC-V SoC using Skywater's 90 nm FDSOI process node
- Novel vector VLIW DSP architecture using dynamic binary translation

In general: Design and tape-out Australia's first RISC-V SoC on Sky130!

# Conclusion

---

## Summary

- TaMaRa: Automated triple modular redundancy EDA flow for Yosys
- Fully integrated into Yosys suite
- Takes any circuit, helps to prevent it from experiencing SEUs by adding TMR
- Synthesises netlist-driven approaches [13], [10] with design-level approaches [8]
- **Key goal:** “Click a button” and have any circuit run in space/in high reliability environments!

*I'd like to extend my gratitude to N. Engelhardt of YosysHQ, the team at Sandia National Laboratories, and my supervisor Assoc. Prof. John Williams for their support and interest during this thesis so far.*

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Thank you! Any questions?