

# TaMaRa: An automated triple modular redundancy EDA flow for Yosys

*With an (attempt at an) introduction to computer engineering*

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04 October 2024

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**Prepared for Emesent**

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# Prerequisite knowledge

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# Terminology

For this entire presentation, assume silicon IC == *digital* silicon IC == ASIC

- Analogue ICs are very common, but are significantly different - not much here applies
- Caveat: Most designs are *mixed-signal* (analogue & digital), we consider only the digital part

ASIC = Application Specific Integrated Circuit

- Some examples: NPUs, GPUs, ISPs, display controllers, SuperIO controllers, disk controllers, audio codecs, video encoders, .....

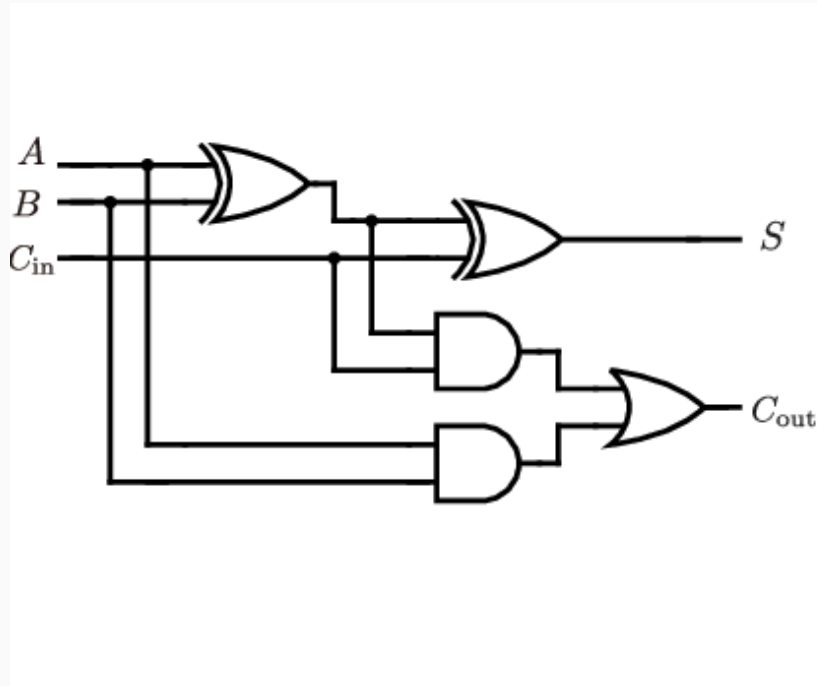
If you can see this presentation, you are using many of the above!

Recall digital logic: fundamentally binary (1/0), using combinatorial logic gates (AND, OR, etc) and sequential gates (D-flip-flops).

Every ASIC is at its core just these fundamental gates.

*(Terms and conditions apply, see: mixed signal designs, custom standard cells, optical/MEMS designs, etc.)*

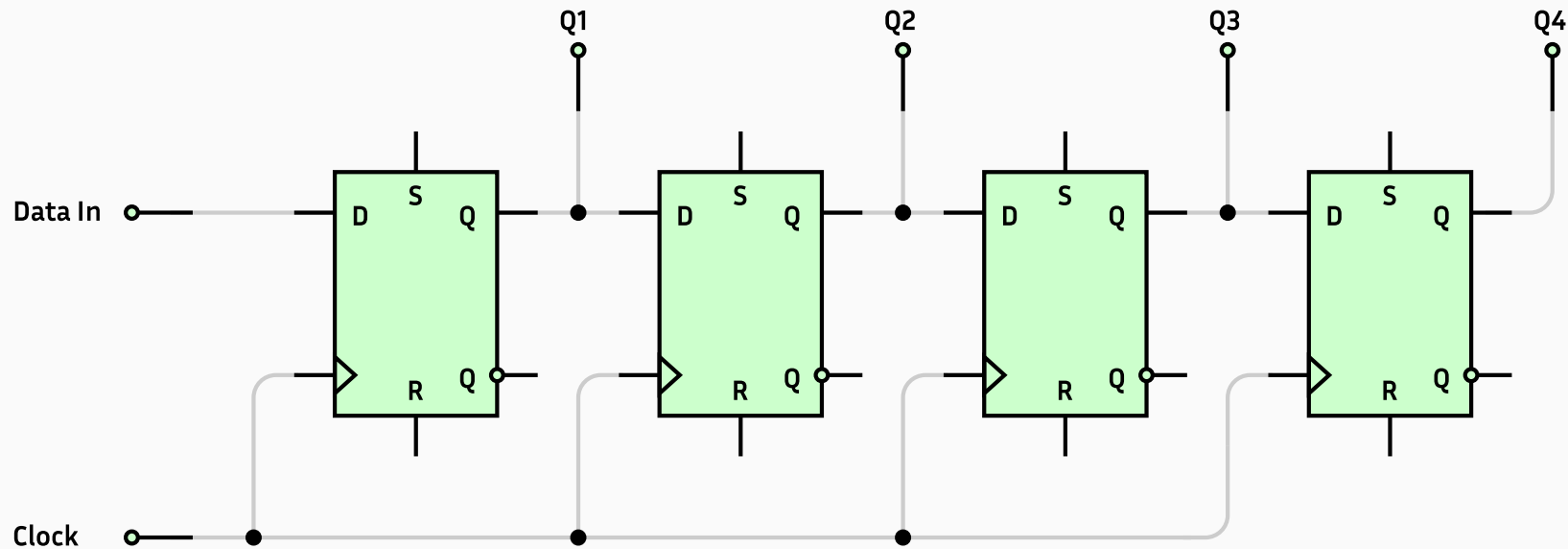
## Purely combinatorial example: 1-bit full adder



Inputs			Outputs	
$A$	$B$	$C_{in}$	$S$	$C_{out}$
0	0	0	0	0
0	0	1	1	0
0	1	0	1	0
0	1	1	0	1
1	0	0	1	0
1	0	1	0	1
1	1	0	0	1
1	1	1	1	1

Source: [https://www.researchgate.net/figure/Full-adder-circuit-diagram-and-truth-table-where-A-B-and-C-in-are-binary-inputs\\_fig2\\_349727409](https://www.researchgate.net/figure/Full-adder-circuit-diagram-and-truth-table-where-A-B-and-C-in-are-binary-inputs_fig2_349727409)

## Sequential example: 4-bit serial in, parallel out (SIPO) shift register



Source: [https://commons.wikimedia.org/wiki/File:4-Bit\\_SIPO\\_Shift\\_Register.svg](https://commons.wikimedia.org/wiki/File:4-Bit_SIPO_Shift_Register.svg)

# What even is an integrated circuit???

Digital ICs consist of millions/billions of transistors, etched onto a silicon wafer using *photolithography*.

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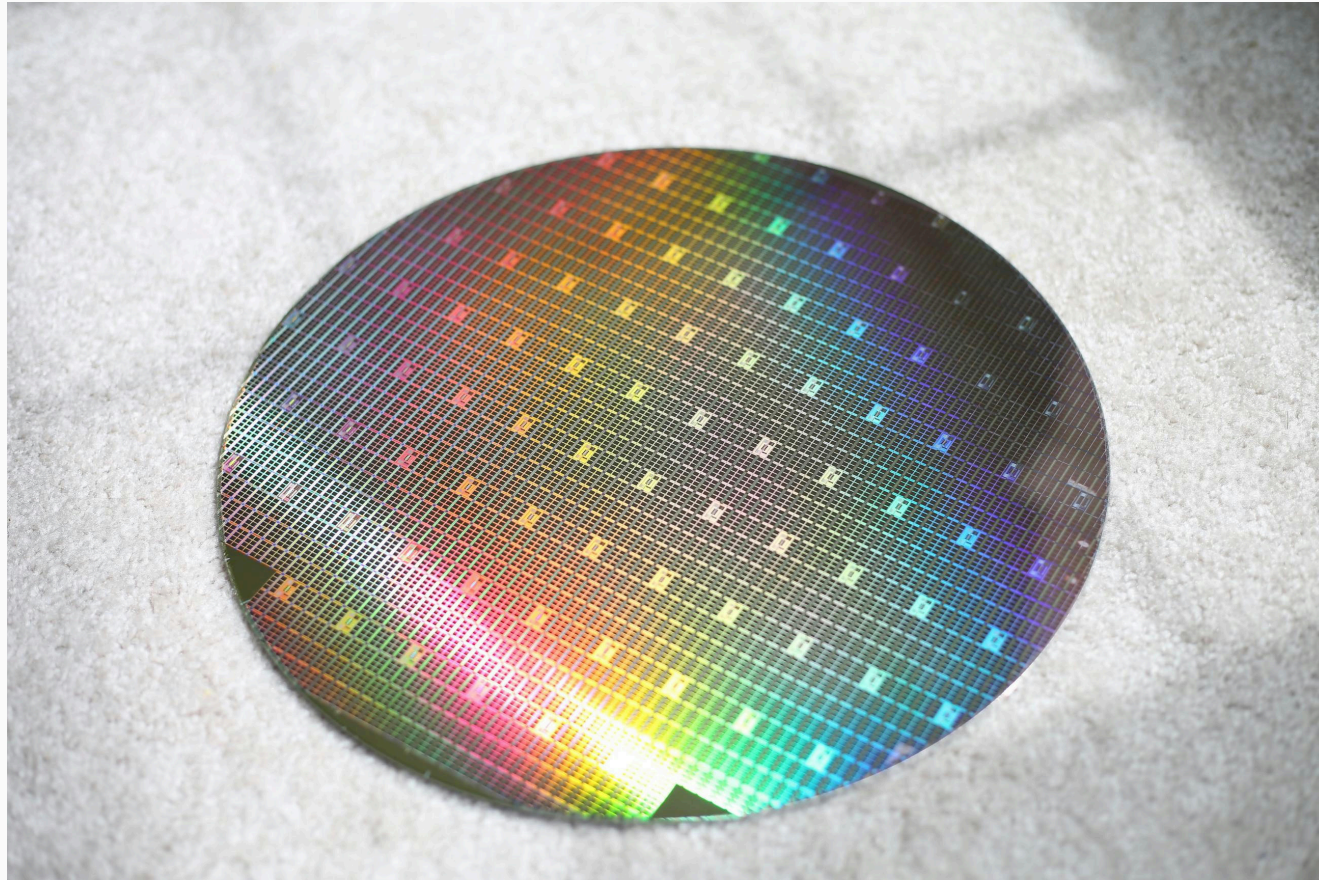
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Photolithography techniques include *deep ultraviolet lithography* (DUV) ( $\geq 14$  nm) and *extreme ultraviolet lithography* (EUV) ( $\leq 7$  nm and beyond)

ASML EUV machines cost  $\geq$  **\$100 million USD** and are considered possibly the most complex machines on Earth.

# What even is an integrated circuit???

Source: <https://electronics.stackexchange.com/questions/518573/can-somebody-identify-this-12-silicon-wafer>

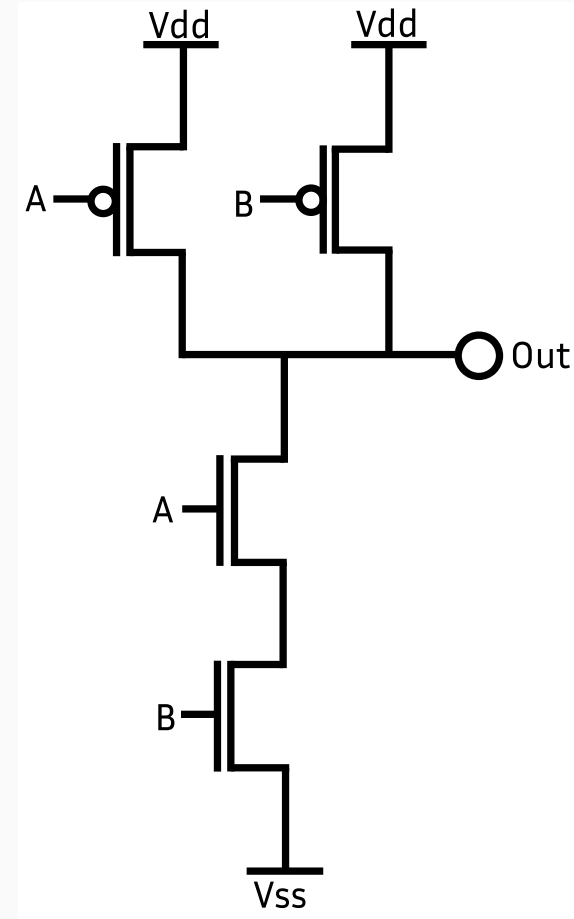


# What even is an integrated circuit???

Modern ICs are built using complementary metal oxide semiconductor (CMOS) transistors.

Combination of NMOS and PMOS transistors.

Significantly better static power (leakage current) NMOS/PMOS, and faster switching times, at the cost of higher area.



Source: [https://en.wikipedia.org/wiki/File:CMOS\\_NAND.svg](https://en.wikipedia.org/wiki/File:CMOS_NAND.svg)

# What even is an FPGA???

Manufacturing silicon ICs is *extraordinarily* expensive, and totally uneconomic for low-volume runs.

But people still need digital circuits in many low-volume industries!

Field Programmable Gate Arrays (FPGAs) allow for many of the benefits of silicon ICs at a fraction of the cost.

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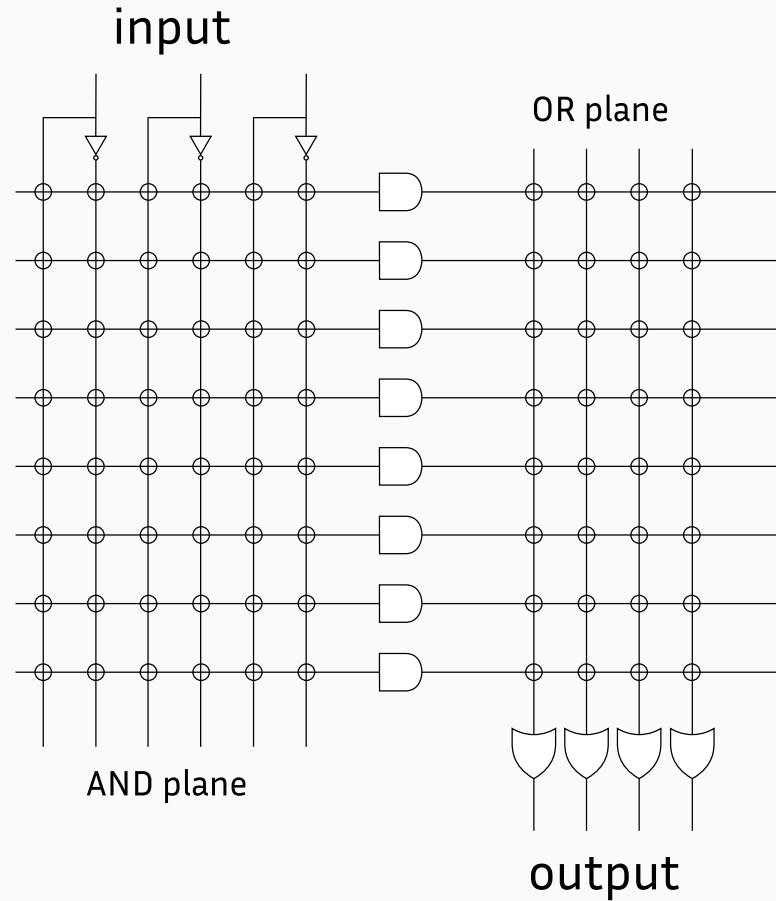
But to understand what an FPGA is, we first need to talk about PALs...

# PALs

Programmable Array Logic: The precursor to FPGAs (c. 1978).

Designer implements Boolean logic manually using sum of products on a programmable AND/OR plane.

Recall *sum of products*: canonical representation of Boolean truth table (e.g.  $A.B + \overline{B}.C + \dots$ )



Source: [https://commons.wikimedia.org/wiki/File:Programmable\\_Logic\\_Device.svg](https://commons.wikimedia.org/wiki/File:Programmable_Logic_Device.svg)



Eventually PALs turned into CPLDs, and finally CPLDs turned into... FPGAs!

Now we have 100,000+ *logic cells* (terminology depends on vendor), that can be chained together to implement any digital logic. Super flexible!

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Tricky mixed signal components also hardened (PLLs, SERDES, etc).

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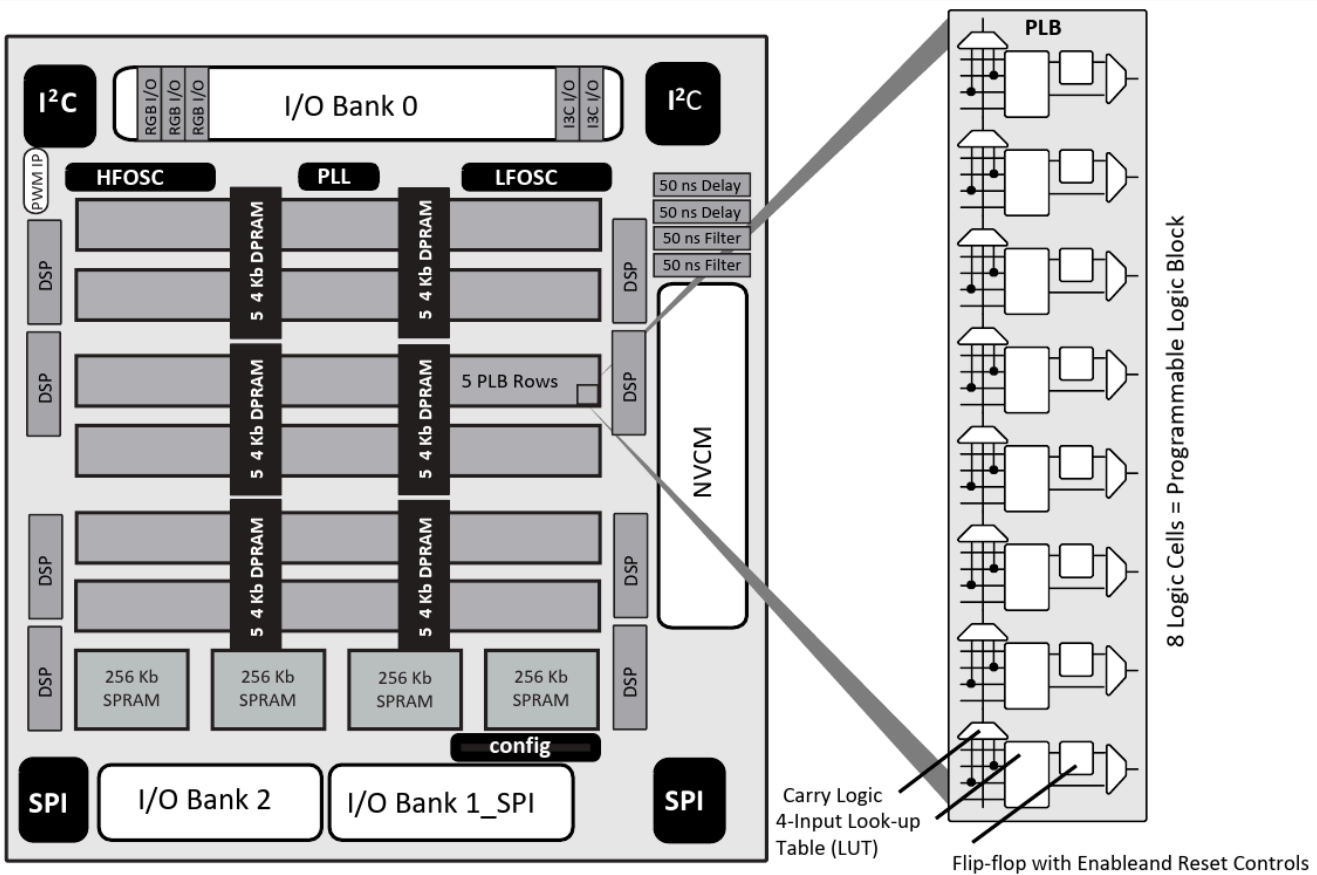
Hardened functional blocks for better performance/power (typically multipliers, RAM, IO, etc, nowadays even CPUs, NPU's).

Tricky mixed signal components also hardened (PLLs, SERDES, etc).

Still: Worse power, performance and area (PPA) than an actual silicon ASIC (hence why ASICs are still designed!)

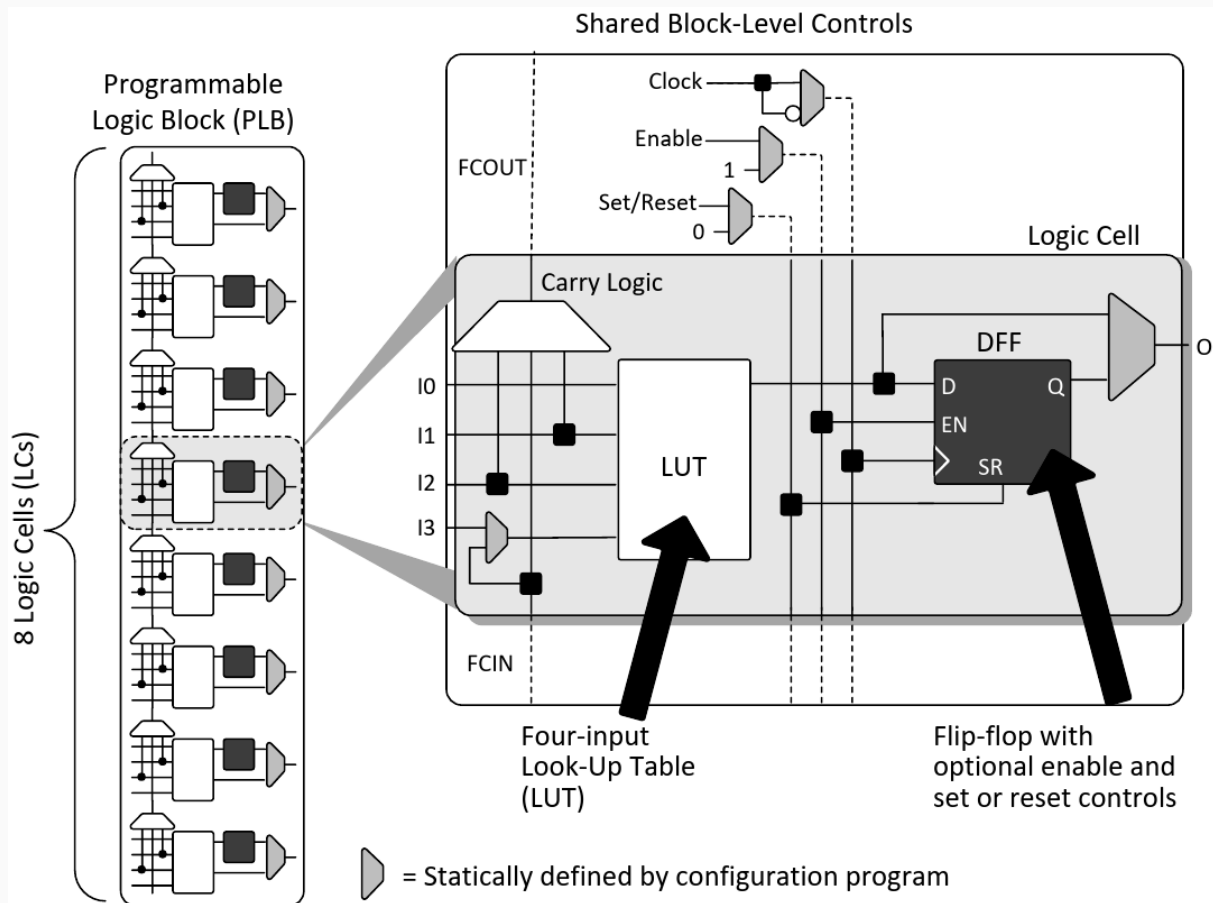
# FPGAs

Source: Lattice iCE40 UltraPlus Family Data Sheet. © 2021 Lattice Semiconductor Corp.



# FPGAs

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FPGAs are used in everything, everywhere. Anywhere you need fast, low-power, application specific processing.

Big sectors include aerospace/space, defence, science, high frequency trading, DSP, RF, machine learning, video processing.

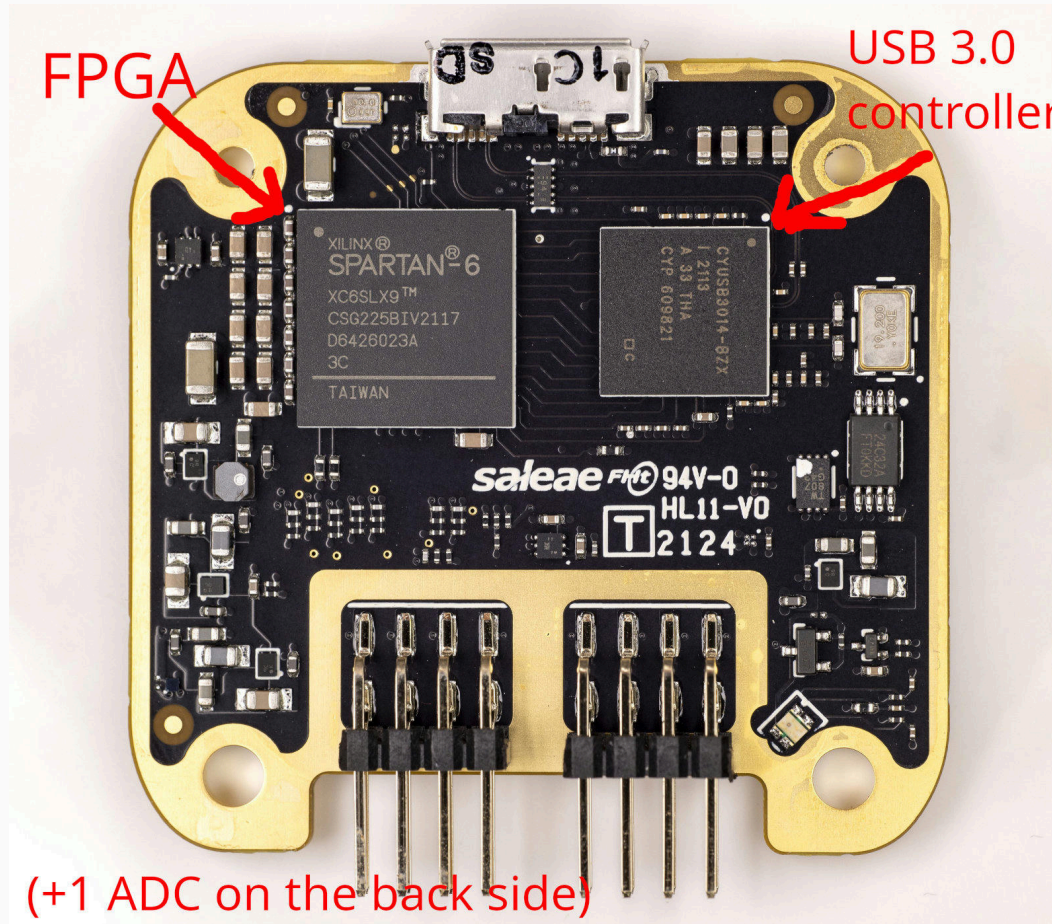
**LiDARS!** Every LiDAR Emesent uses has *at least* one FPGA.

- “Vendor A”: 1x Altera Cyclone V (ancient).
- “Vendor B”: 2x Xilinx Artix-7
- “Vendor C”: They actually use a custom ASIC (!), but also likely  $\geq 1$  FPGA.

Rule of thumb: You’ll be surprised how often an FPGA shows up when you pull apart something.

# Case study: Saleae Logic 8 logic analyser

Source: <https://twitter.com/timonsku/status/1497725434888437762>





# Electronic Design Automation (EDA)

In ye olden days, circuits were *manually* designed using pencil and paper (including first Intel CPUs!)

Lithography masks were manually drawn by hand, hence the term “tape out”.

Nowadays, ICs consist of billions of transistors. Manual design has not been an option since the late 80s.

Instead, Electronic Design Automation (EDA) tools are used.

Verilog/SystemVerilog/VHDL: Hardware description languages (HDLs), the “source code” of FPGAs and ICs.

In the semiconductor industry, we call this code Register Transfer Language (RTL).

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# Electronic Design Automation (EDA)

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In the semiconductor industry, we call this code Register Transfer Language (RTL).

Used for both synthesis (what is on the actual chip) and simulation. (*Which is totally not confusing and has never caused any bugs ever...*)

Describe circuits and simulation testbenches using “simple” text-based constructs.

Similar to software code... *but be careful!* Hardware and software are very different. HDLs are *not* the same as code!

# Electronic Design Automation (EDA)

EDA tools: the “compilers” of the semiconductor industry.

Take HDL code and produce a bitstream (for FPGAs), or a photolithography mask (for ASICs).

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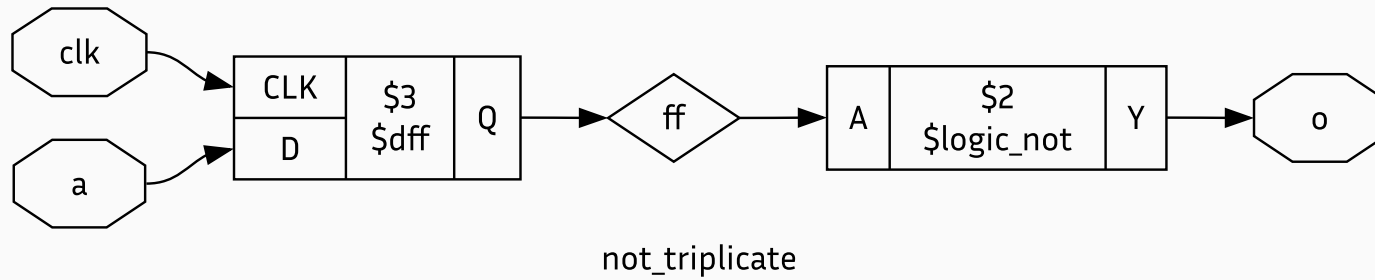
A bitstream/photolith mask is a bit like machine code/object files in the software world.

Again, be warned: These are similar in principle, but *very very* different from compilers.

Yes, they have a frontend that lexes/parses Verilog, but the backend consists of *multiple* NP-complete placing/routing problems. Large ASICs can take weeks to “compile”.

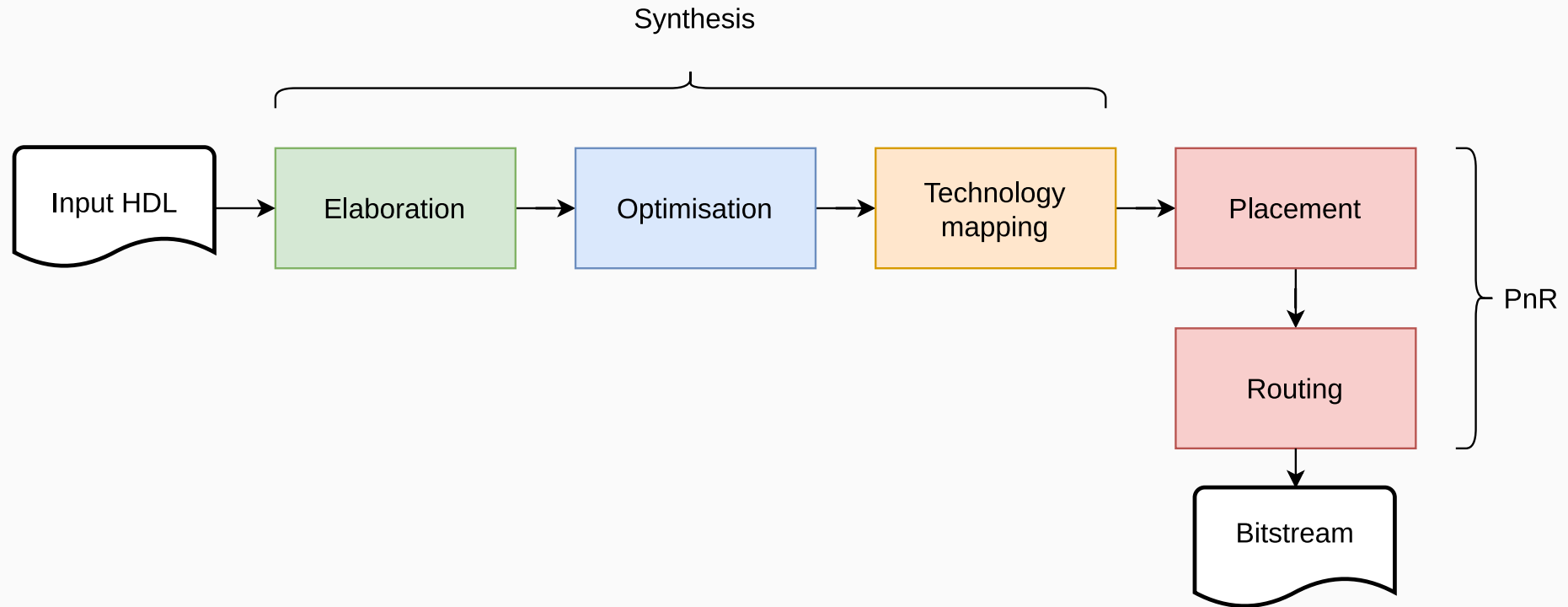
# SystemVerilog HDL example

(Yoinked from thesis, you'll see this slide again later)



```
module not_triplicate(  
    input logic a,  
    input logic clk,  
    output logic o  
);  
  
    logic ff;  
  
    always_ff @(posedge clk) begin  
        ff <= a;  
    end  
  
    assign o = !ff;  
  
endmodule
```

# EDA pipeline





If EDA tools are the “compilers” of the semiconductor industry, then **Yosys** [\[1\]](#) is GCC/Clang.

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Context: Semiconductor industry is very privatised and very expensive. Until last decade, open-source did not exist. Everything is IP'd/patented to hell and back. FPGA vendors very hostile to open-source.

So not only are ASICs expensive to manufacture, but just the tools to design them can set you back  $\geq$  **\$1 million**.

This sucks unless you're Intel/AMD/whoever. Good luck if you're a researcher/startup.

**Yosys** is a free, open-source EDA synthesis tool, with an accompanying PnR tool nextpnr [\[2\]](#) that is high quality, research grade and production ready. Managed by YosysHQ GmbH.

Yosys+nextpnr support various FPGAs: Lattice iCE40/ECP5, Gowin, and a few others. Built using very complex bitstream reverse engineering.

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State of the art: We can actually design 130 nm ASICs end-to-end (Verilog to GDSII mask) using fully open-source tools, thanks to the efforts of OpenLane [4], OpenSTA, Skywater Technologies [5], Google and Yosys. *Wow!*

## Further reading

**S. Harris, D. Harris, *Digital Design and Computer Architecture, RISC-V Edition*. Morgan Kaufmann, 2021.**

Probably the only textbook in the world actually worth buying :)

A large majority of this info I learned from this book.

# Thesis background





# Single Event Upsets

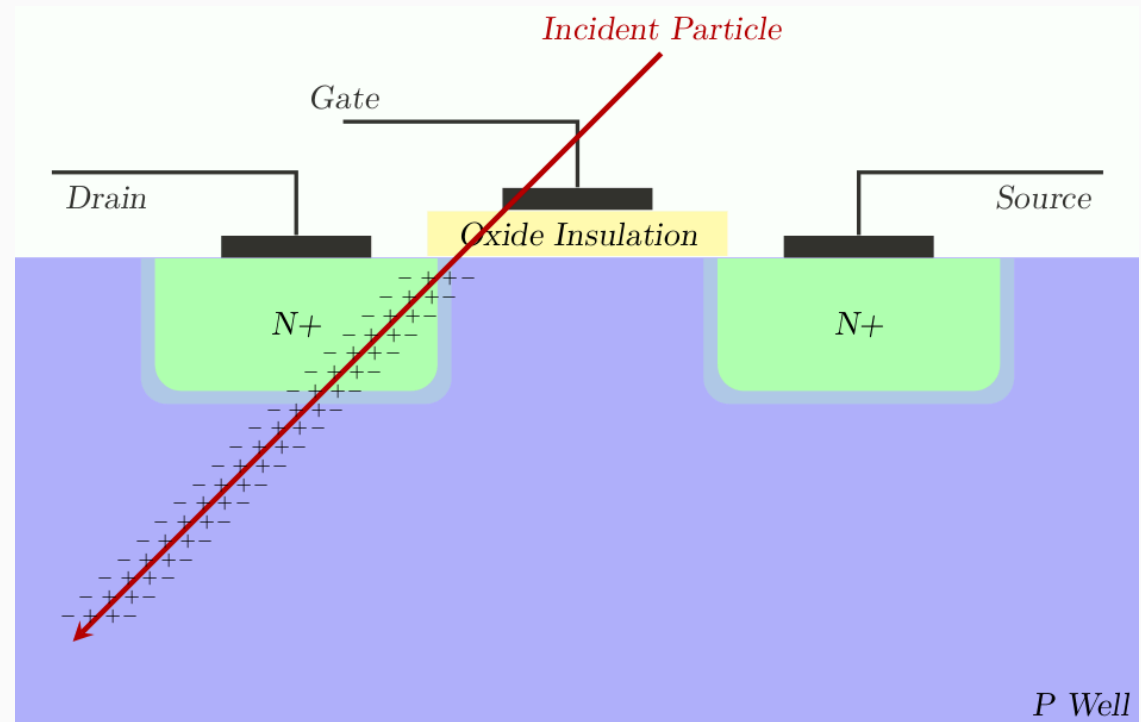
Fault tolerant computing is important for safety critical sectors (aerospace, defence, medicine, etc.)

For space-based applications, Single Event Upsets (SEUs) are very common

- Bit flips caused by ionising radiation
- Must be mitigated to prevent catastrophic failures

Even in terrestrial applications, SEUs can still occur

- Must be mitigated for high reliability applications



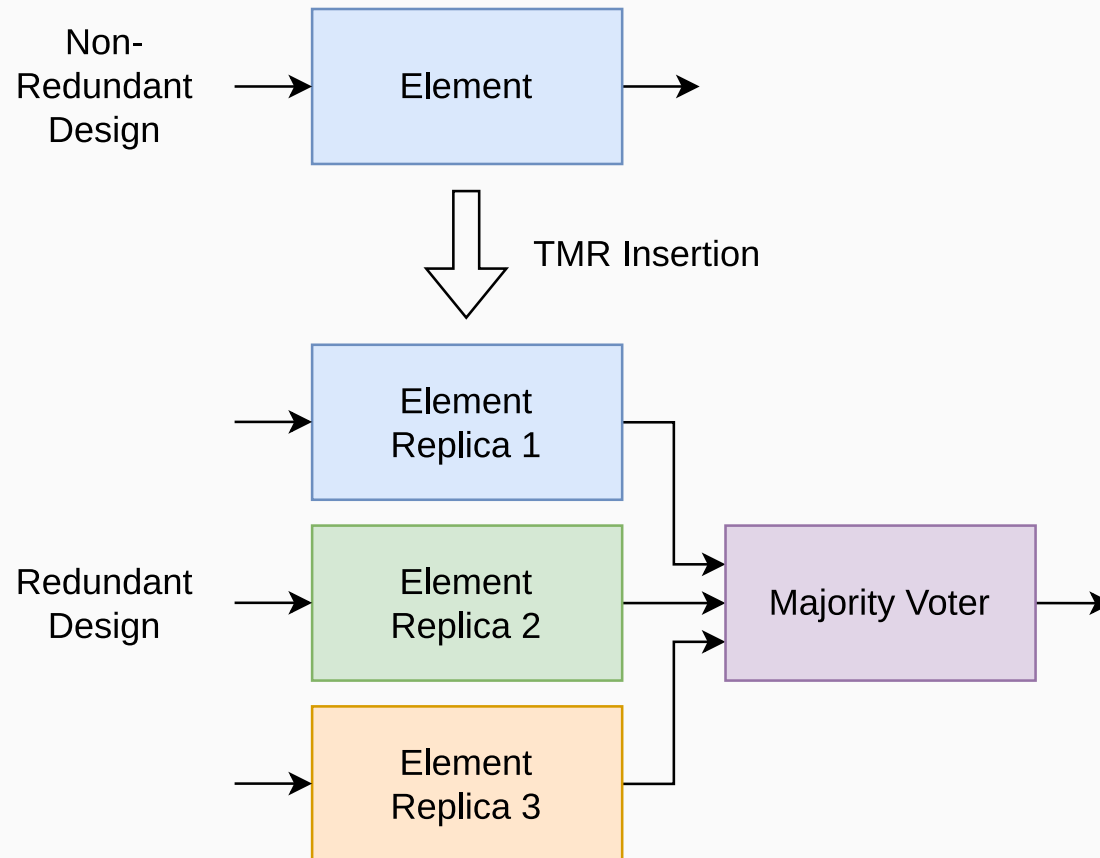
Source: <https://www.cogenda.com/article/SEE>

Application Specific Integrated Circuits (ASICs) and Field Programmable Gate Arrays (FPGAs) commonly deployed in space (and on Earth)...

Application Specific Integrated Circuits (ASICs) and Field Programmable Gate Arrays (FPGAs) commonly deployed in space (and on Earth)... but protection from SEUs remains expensive!

RAD750 CPU [\[6\]](#) (James Webb Space Telescope, Curiosity rover, + many more) is commonly used, but costs **>\$200,000 USD** [\[7\]](#)!

# Triple Modular Redundancy



# Triple Modular Redundancy

TMR can be added manually...

but this is **time consuming** and **error prone**.

Can we automate it?

TaMaRa



Implement TMR as a pass in an EDA synthesis tool.

- Integrated with the rest of the flow
- Easy to use
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- Proprietary vendor tools (Synopsys, Cadence, Xilinx, etc) immediately discarded
- Can't be extended to add custom passes

Two main paradigms:

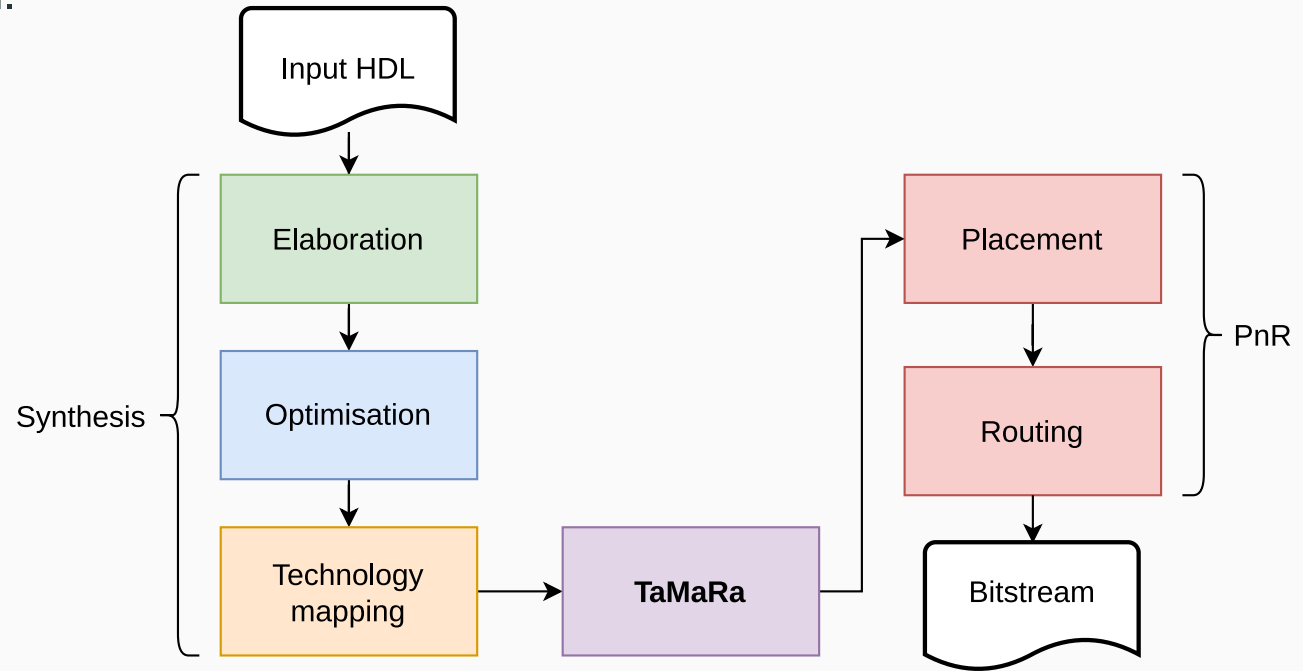
- **Design-level approaches** (“thinking in terms of HDL”)
  - Kulis [8], Lee [9]
- **Netlist-level approaches** (“thinking in terms of circuits”)
  - Johnson [10], Benites [11], Skouson [12]

# The TaMaRa algorithm

TaMaRa is mainly netlist-driven. Voter insertion is inspired by Benites [11] “logic cones” concept, and parts of Johnson [10].

Also propagate a Verilog annotation to select TMR granularity (like Kulis [8]).

Runs after techmapping (i.e. after abc in Yosys)



Comprehensive verification procedure using formal methods, simulation and fuzzing.

Driven by SymbiYosys tools *eqy* and *mcy*

- In turn driven by Satisfiability Modulo Theorem (SMT) solvers (Yices [\[13\]](#), Boolector [\[14\]](#), etc)

Equivalence checking: Formally verify that the circuit is functionally equivalent before and after the TaMaRa pass.

- Ensures TaMaRa does not change the underlying behaviour of the circuit.

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- Ensures TaMaRa does its job!

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Beltrame's verification tool [\[15\]](#) was considered, but is not complete and does not compile under modern Clang/GCC.



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Idea:

1. Use Verismith [\[16\]](#) to generate random Verilog RTL.
2. Run TaMaRa synthesis end-to-end.
3. Use formal equivalence checking to verify the random circuits behave the same before/after TMR.

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Problem: Mutation

- We need valid testbenches for these random circuits
- Requires automatic test pattern generation (ATPG), highly non-trivial
- Future topic of further research

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- Currently considering picorv32 or Hazard3 RISC-V CPUs as the Device Under Test (DUT)

# Simulation

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Concept:

- Iterate over the netlist, randomly consider flipping a bit every cycle
  - May be non-trivial depending on simulator
- Write a self-checking testbench and ensure that the DUT responds correctly (e.g. RISC-V CoreMark)

## Current status & future



Algorithm design and planning essentially complete. Yosys internals (particularly RTLIL) understood to a satisfactory level (still learning as I go).



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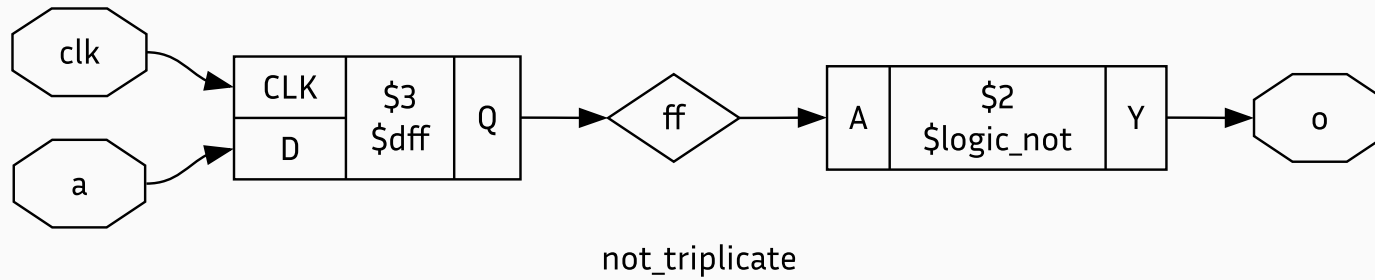
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Programming hopefully finished *around* February 2025, verification by April 2025.

# Progress: Automatically triplicating a NOT gate and inserting a voter

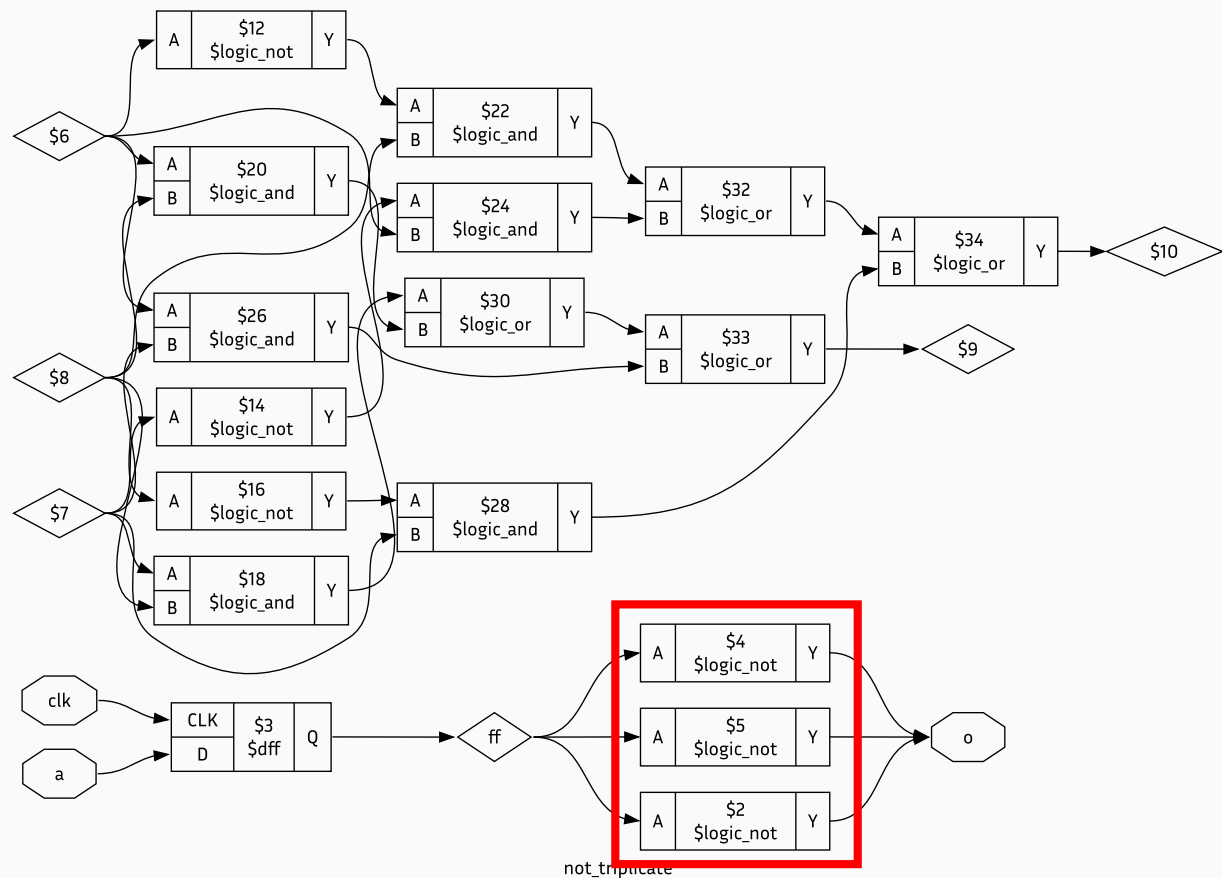
Original circuit:



```
(* tamara_triplicate *)  
module not_triplicate(  
    input logic a,  
    input logic clk,  
    output logic o  
);  
  
    logic ff;  
  
    always_ff @(posedge clk) begin  
        ff <= a;  
    end  
  
    assign o = !ff;  
  
endmodule
```

# Progress: Automatically triplicating a NOT gate and inserting a voter

After tamara\_debug replicateNot:



# Progress: Automatically triplicating a NOT gate and inserting a voter

## Results:

- NOT circuit identified in `tamara::LogicGraph`
- RTLIL primitives replicated correctly
- Voter inserted using `tamara::VoterBuilder`
- Voter *not* yet wired up to main design
- Replicated components *not* yet re-wired

# Progress: Equivalence checking

Voter circuit:

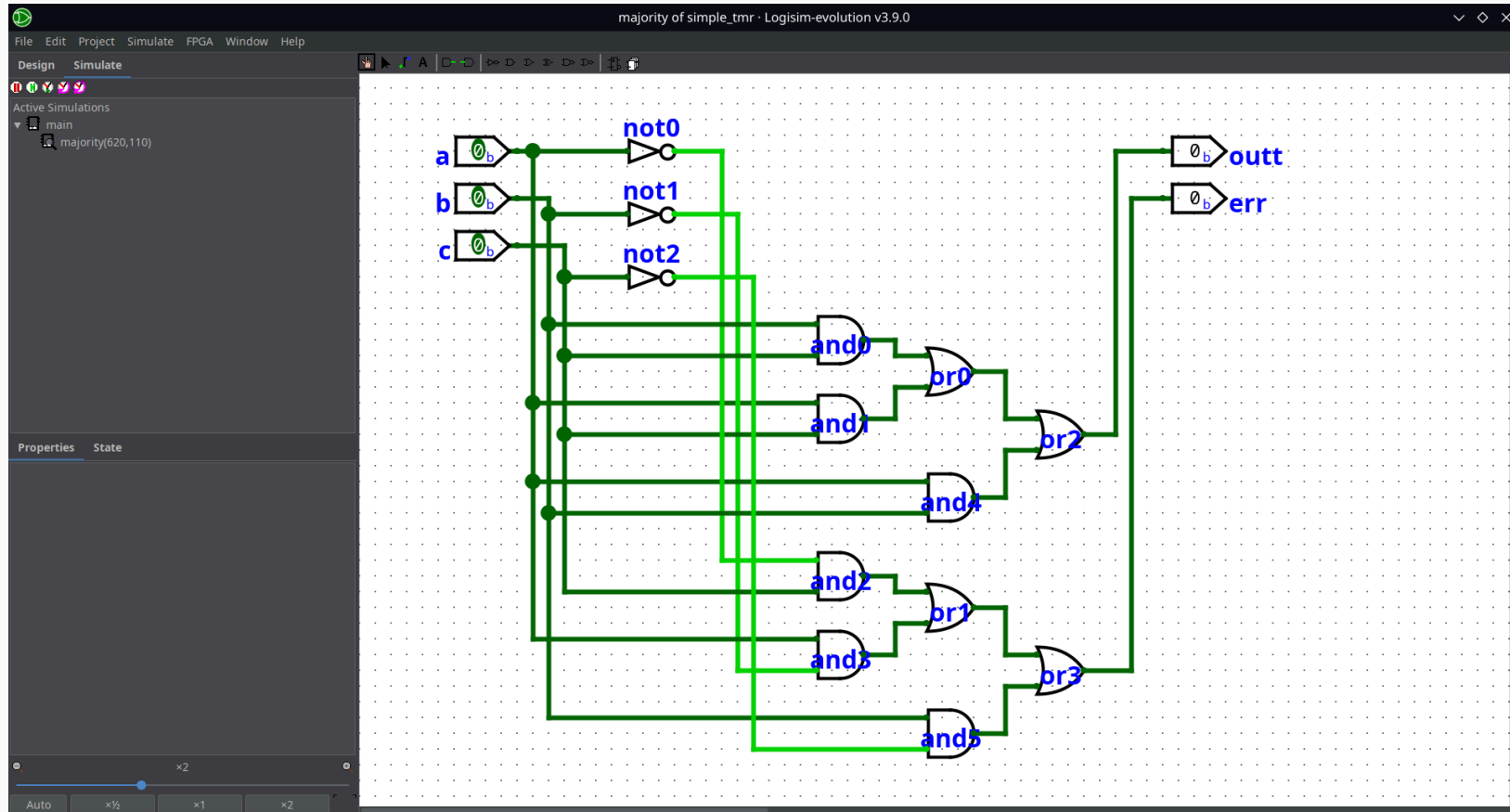
a	b	c	out	err
0	0	0	0	0
0	0	1	0	1
0	1	0	0	1
0	1	1	1	1
1	0	0	0	1
1	0	1	1	1
1	1	0	1	1
1	1	1	1	0

```
module voter(  
    input logic a,  
    input logic b,  
    input logic c,  
    output logic out,  
    output logic err  
);  
    assign out = (a && b) || (b && c) || (a && c);  
    assign err = (!a && c) || (a && !b) || (b && !c);  
endmodule
```



# Progress: Equivalence checking

## Manual design in Logisim:



# Progress: Equivalence checking

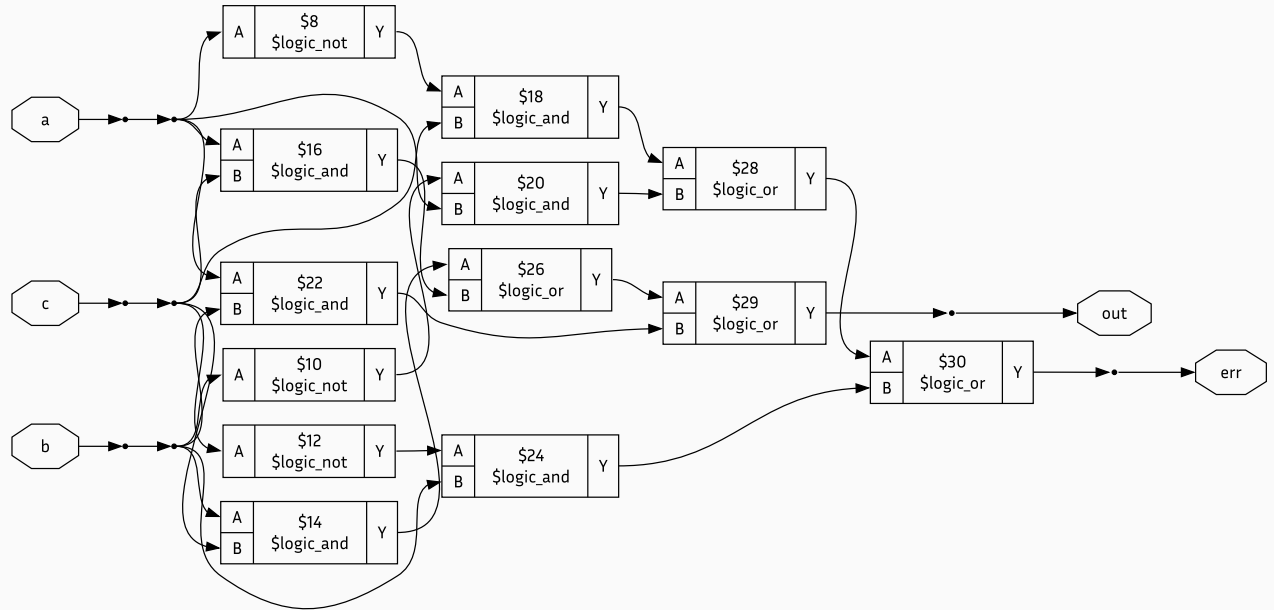
Voter

```
tamara::VoterBuilder::build(RTLIL::Module
*module) {
    // NOT
    // a -> not0 -> and2
    WIRE(not0, and2);
    NOT(0, a, not0_and2_wire);
    ...

    // AND
    // b, c -> and0 -> or0
    WIRE(and0, or0);
    AND(0, b, c, and0_or0_wire);
    ...

    // OR
    // and0, and1 -> or0 -> or2
    WIRE(or0, or2);
    OR(0, and0_or0_wire,
    and1_or0_wire, or0_or2_wire);
    ...

    return ...;
}
```



\$auto\$tamara\_debug.cpp:57:execute\$1

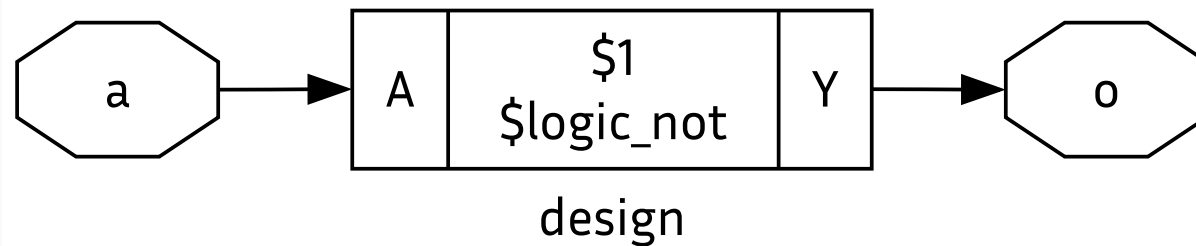
# Progress: Equivalence checking

Marked equivalent by eqy in conjunction with Yices!

```
~/w/t/build (master) [n] >> eqy -f ../tests/formal/equivalence/voter.eqy
EQY 22:47:32 [voter] read_gold: starting process "yosys -ql voter/gold.log voter/gold.ys"
EQY 22:47:32 [voter] read_gold: finished (returncode=0)
EQY 22:47:32 [voter] read_gate: starting process "yosys -ql voter/gate.log voter/gate.ys"
EQY 22:47:32 [voter] read_gate: finished (returncode=0)
EQY 22:47:32 [voter] combine: starting process "yosys -ql voter/combine.log voter/combine.ys"
EQY 22:47:32 [voter] combine: finished (returncode=0)
EQY 22:47:32 [voter] partition: starting process "cd voter; yosys -ql partition.log partition.ys"
EQY 22:47:32 [voter] partition: finished (returncode=0)
EQY 22:47:32 [voter] run: starting process "make -C voter -f strategies.mk"
EQY 22:47:32 [voter] run: make: Entering directory '/home/matt/workspace/tamara/build/voter'
EQY 22:47:32 [voter] run: Running strategy 'sby' on 'voter.err'..
EQY 22:47:32 [voter] run: Proved equivalence of partition 'voter.err' using strategy 'sby'
EQY 22:47:32 [voter] run: Running strategy 'sby' on 'voter.out'..
EQY 22:47:32 [voter] run: Proved equivalence of partition 'voter.out' using strategy 'sby'
EQY 22:47:32 [voter] run: make -f strategies.mk summary
EQY 22:47:32 [voter] run: make[1]: Entering directory '/home/matt/workspace/tamara/build/voter'
EQY 22:47:32 [voter] run: make[1]: Leaving directory '/home/matt/workspace/tamara/build/voter'
EQY 22:47:32 [voter] run: make: Leaving directory '/home/matt/workspace/tamara/build/voter'
EQY 22:47:32 [voter] run: finished (returncode=0)
EQY 22:47:32 [voter] Successfully proved equivalence of partition voter.out
EQY 22:47:32 [voter] Successfully proved equivalence of partition voter.err
EQY 22:47:32 [voter] Successfully proved designs equivalent
EQY 22:47:33 [voter] summary: Elapsed clock time [H:MM:SS (secs)]: 0:00:00 (0)
EQY 22:47:33 [voter] summary: Elapsed process time [H:MM:SS (secs)]: 0:00:00 (0)
EQY 22:47:33 [voter] DONE (PASS, rc=0)
```

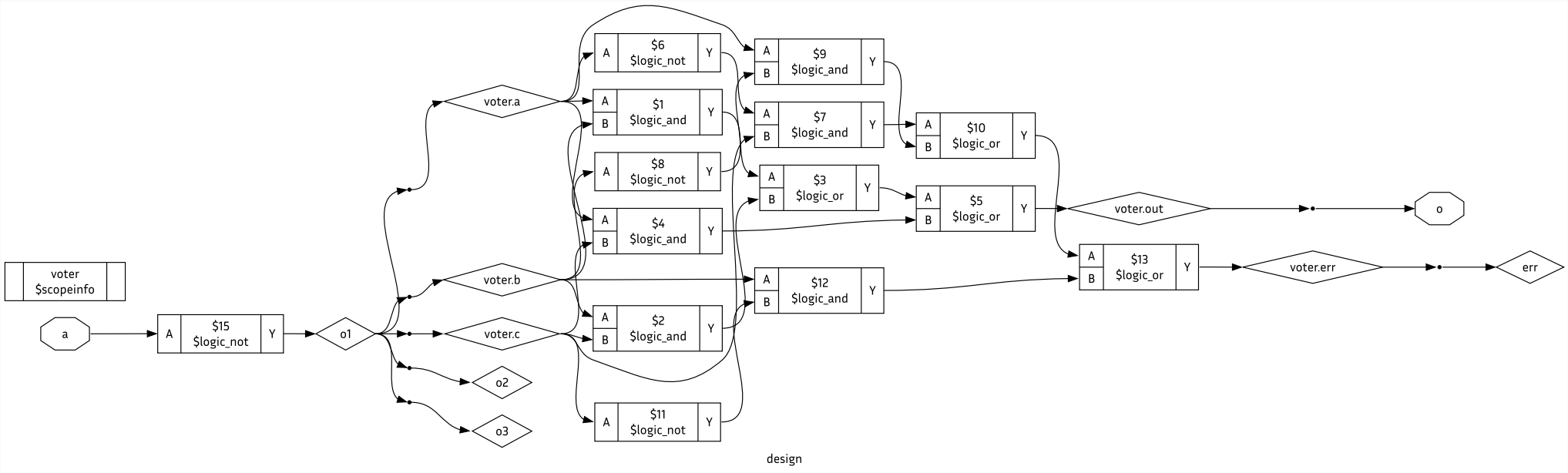
## Progress: Equivalence checking (Voter insertion)

Original, very simple circuit:



# Progress: Equivalence checking (Voter insertion)

After manual voter insertion (using SystemVerilog):



# Progress: Equivalence checking (Voter insertion)

Are they equivalent? Yes! (Thankfully)

```
~/w/t/build (master) [n] >> eqy -f ../tests/formal/equivalence/not_voter.eqy
EQY 22:10:20 [not_voter] read_gold: starting process "yosys -ql not_voter/gold.log not_voter/gold.js"
EQY 22:10:20 [not_voter] read_gold: finished (returncode=0)
EQY 22:10:20 [not_voter] read_gate: starting process "yosys -ql not_voter/gate.log not_voter/gate.js"
EQY 22:10:20 [not_voter] read_gate: finished (returncode=0)
EQY 22:10:20 [not_voter] combine: starting process "yosys -ql not_voter/combine.log not_voter/combine.js"
EQY 22:10:20 [not_voter] combine: finished (returncode=0)
EQY 22:10:20 [not_voter] partition: starting process "cd not_voter; yosys -ql partition.log partition.js"
EQY 22:10:20 [not_voter] partition: finished (returncode=0)
EQY 22:10:20 [not_voter] run: starting process "make -C not_voter -f strategies.mk"
EQY 22:10:20 [not_voter] run: make: Entering directory '/home/matt/workspace/tamara/build/not_voter'
EQY 22:10:20 [not_voter] run: Running strategy 'sby' on 'design.o'..
EQY 22:10:20 [not_voter] run: Proved equivalence of partition 'design.o' using strategy 'sby'
EQY 22:10:20 [not_voter] run: make -f strategies.mk summary
EQY 22:10:20 [not_voter] run: make[1]: Entering directory '/home/matt/workspace/tamara/build/not_voter'
EQY 22:10:20 [not_voter] run: make[1]: Leaving directory '/home/matt/workspace/tamara/build/not_voter'
EQY 22:10:20 [not_voter] run: make: Leaving directory '/home/matt/workspace/tamara/build/not_voter'
EQY 22:10:20 [not_voter] run: finished (returncode=0)
EQY 22:10:20 [not_voter] Successfully proved equivalence of partition design.o
EQY 22:10:20 [not_voter] Successfully proved designs equivalent
EQY 22:10:20 [not_voter] summary: Elapsed clock time [H:MM:SS (secs)]: 0:00:00 (0)
EQY 22:10:20 [not_voter] summary: Elapsed process time [H:MM:SS (secs)]: 0:00:00 (0)
EQY 22:10:20 [not_voter] DONE (PASS, rc=0)
```

# Progress: Equivalence checking (Voter insertion)

Are they equivalent? Yes! (Thankfully)

```
~/w/t/build (master) [n] >> eqy -f ../tests/formal/equivalence/not_voter.eqy
EQY 22:10:20 [not_voter] read_gold: starting process "yosys -ql not_voter/gold.log not_voter/gold.ys"
EQY 22:10:20 [not_voter] read_gold: finished (returncode=0)
EQY 22:10:20 [not_voter] read_gate: starting process "yosys -ql not_voter/gate.log not_voter/gate.ys"
EQY 22:10:20 [not_voter] read_gate: finished (returncode=0)
EQY 22:10:20 [not_voter] combine: starting process "yosys -ql not_voter/combine.log not_voter/combine.ys"
EQY 22:10:20 [not_voter] combine: finished (returncode=0)
EQY 22:10:20 [not_voter] partition: starting process "cd not_voter; yosys -ql partition.log partition.ys"
EQY 22:10:20 [not_voter] partition: finished (returncode=0)
EQY 22:10:20 [not_voter] run: starting process "make -C not_voter -f strategies.mk"
EQY 22:10:20 [not_voter] run: make: Entering directory '/home/matt/workspace/tamara/build/not_voter'
EQY 22:10:20 [not_voter] run: Running strategy 'sby' on 'design.o'..
EQY 22:10:20 [not_voter] run: Proved equivalence of partition 'design.o' using strategy 'sby'
EQY 22:10:20 [not_voter] run: make -f strategies.mk summary
EQY 22:10:20 [not_voter] run: make[1]: Entering directory '/home/matt/workspace/tamara/build/not_voter'
EQY 22:10:20 [not_voter] run: make[1]: Leaving directory '/home/matt/workspace/tamara/build/not_voter'
EQY 22:10:20 [not_voter] run: make: Leaving directory '/home/matt/workspace/tamara/build/not_voter'
EQY 22:10:20 [not_voter] run: finished (returncode=0)
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EQY 22:10:20 [not_voter] Successfully proved designs equivalent
EQY 22:10:20 [not_voter] summary: Elapsed clock time [H:MM:SS (secs)]: 0:00:00 (0)
EQY 22:10:20 [not_voter] summary: Elapsed process time [H:MM:SS (secs)]: 0:00:00 (0)
EQY 22:10:20 [not_voter] DONE (PASS, rc=0)
```

**Caveat:** Still need to verify circuits with more complex logic (i.e. DFFs).

Tasks that remain (more or less):

- Fixing duplicate logic elements when replicating RTLIL primitives
- Wiring voter to logic elements, and wiring replicated logic elements to the rest of the circuit
- Considering wiring for feedback circuits (*expected to be complex/massive time sink!*)
- Global routing of error signal to a net
- Processing complex circuits like picorv32
- Writing a cycle-accurate fault-injection simulator, and associated testbenches
- Formal equivalence checking for complex circuits
- Formal mutation coverage
- Fuzzing (*if time permits*)



# The future

I'm aiming to produce at least one proper academic publication from this thesis, about TaMaRa.

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TaMaRa plugin code and tests will be released open-source under the Mozilla Public Licence 2.0 (used by Firefox, Eigen, etc).

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I have also spoken with the team at YosysHQ GmbH and Sandia National Laboratories, who are very interested in the results of this project and its applications.

# Conclusion

---

# Summary

- TaMaRa: Automated triple modular redundancy EDA flow for Yosys
- Fully integrated into Yosys suite
- Takes any circuit, helps to prevent it from experiencing SEUs by adding TMR
- Netlist-driven algorithm based on Johnson's work [\[10\]](#) (TODO NOT TRUE)
- **Key goal:** "Click a button" and have any circuit run in space/in high reliability environments!

*I'd like to extend my gratitude to N. Engelhardt of YosysHQ, the team at Sandia National Laboratories, and my supervisor Assoc. Prof. John Williams for their support and interest during this thesis so far.*

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Thank you! Any questions?