



DRILL CHART: TOP to BOTTOM				
ALL UNITS ARE IN MILS				
FIGURE		SIZE	PLATED	QTY
4	.	11.81	PLATED	1553
9	o	35.43	PLATED	94
	⊗	31.5	NON-PLATED	2
	⊗	59.06	NON-PLATED	2
	⊗	78.74	NON-PLATED	4