

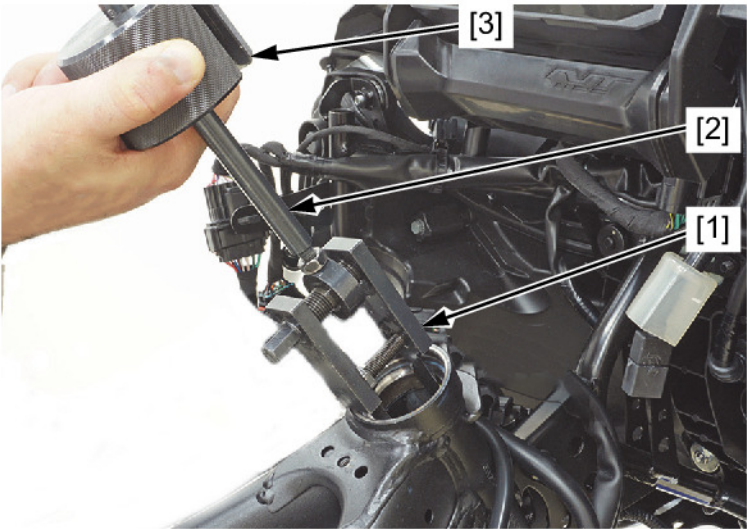
BEARING REPLACEMENT

NOTE:

- Replace the bearing, outer race, and inner race as a set.

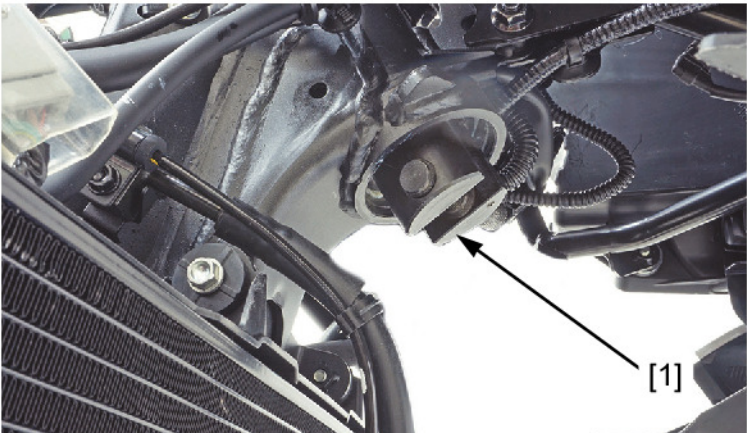
Remove the upper outer race using a special tools.

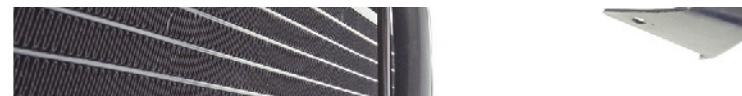
TOOLS:	
Adjustable bearing puller, 25 – 40 mm [1]	<a href="#">07JAC-PH80100</a>
Bearing remover shaft [2]	<a href="#">07JAC-PH80200</a>
Weight, remover [3]	<a href="#">07741-0010201</a>



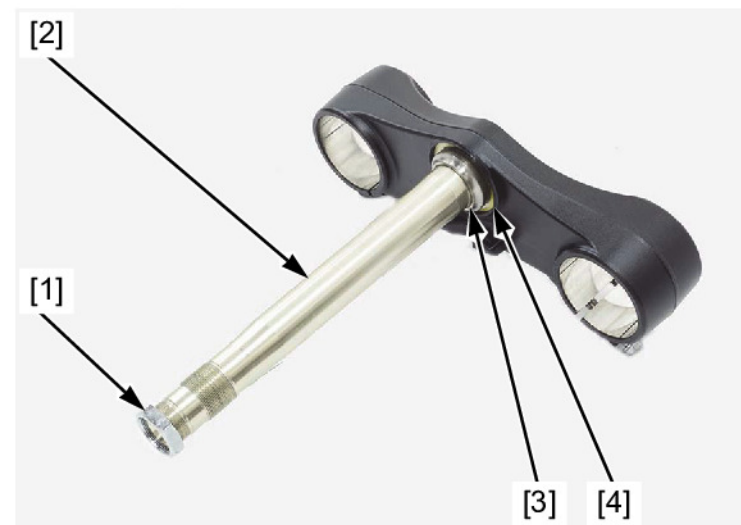
Remove the lower outer race using the special tool and suitable shaft.

TOOL:	
Ball race remover 44.5 [1]	<a href="#">07946-3710500</a>





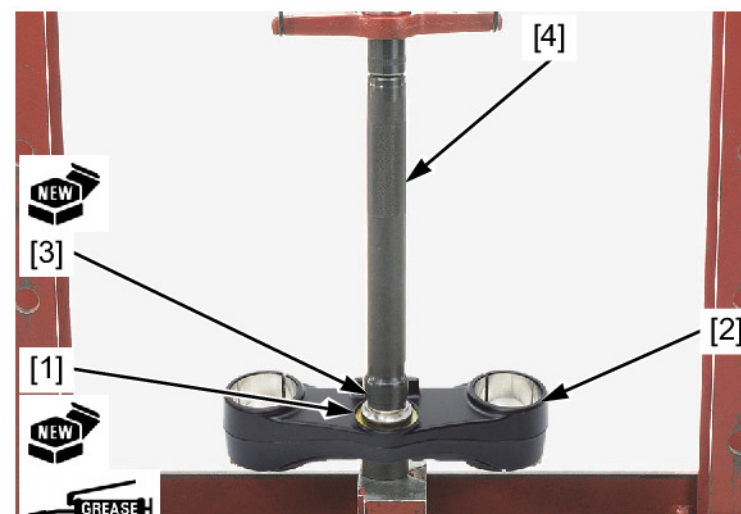
Temporarily install the steering stem nut [1] onto the steering stem [2] to prevent the threads from being damaged when removing the lower inner race [3] from the steering stem.  
Remove the lower inner race with a chisel or equivalent tools, being careful not to damage the steering stem.  
Remove the lower dust seal [4].



[Apply specified grease to a new lower dust seal lips.](#)

Install the lower dust seal [1] to the steering stem [2].

Install a new lower inner race [3] using a hydraulic press and special tool.

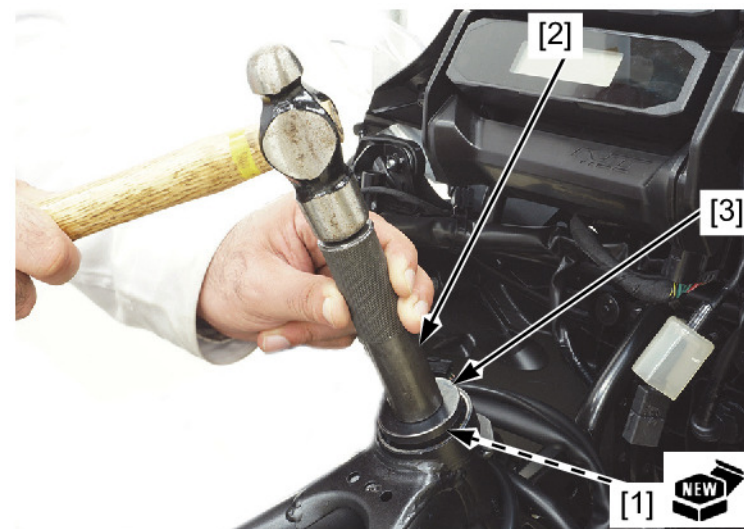
**TOOL:****Driver, 30 mm I.D. [4]****[07946-MB00000](#)**

Drive in a new upper outer race [1] using the special tools.

**TOOLS:**

Driver handle, 15 x 135L [2] [07749-0010000](#)

Attachment, 42 x 47 mm [3] [07746-0010300](#)



Drive in a new lower outer race [1] using the special tools.

**TOOLS:**

Driver handle, 15 x 135L [2] [07749-0010000](#)

Attachment, 52 x 55 mm [3] [07746-0010400](#)

