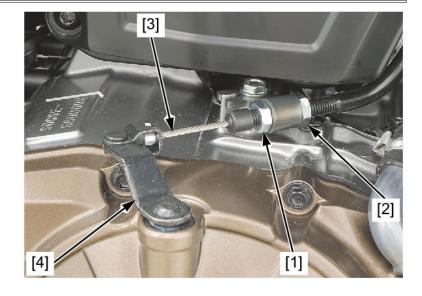
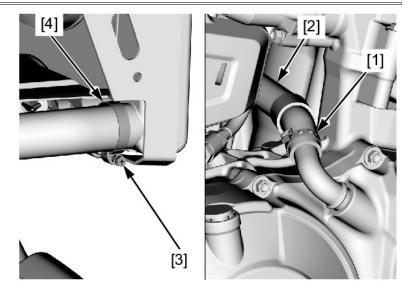
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## **REMOVAL**

Drain the engine oil.
Drain the coolant.
Remove the right rear engine cover.
Loosen the lock nut [1] and lower adjusting nut [2].
Disconnect the clutch cable [3] from the clutch lifter lever [4].



Cut off and remove the hose clamp [1]. Disconnect the bypass hose [2]. Loosen the hose band screw [3]. Disconnect the radiator lower hose [4].



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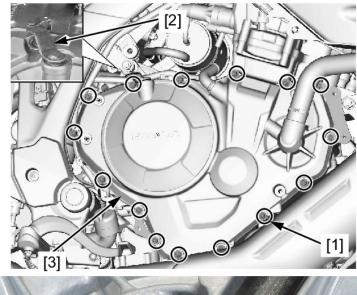
Remove the right crankcase cover bolts [1].

Turn the clutch lifter lever [2] counterclockwise to disengage the lifter lever slit from the clutch lifter pin.

Remove the right crankcase cover [3].

## NOTE:

• Be careful not to drop the return spring.

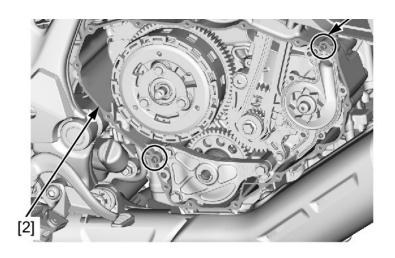




Remove the dowel pins [1] and gasket [2].



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Remove the O-ring [1].

