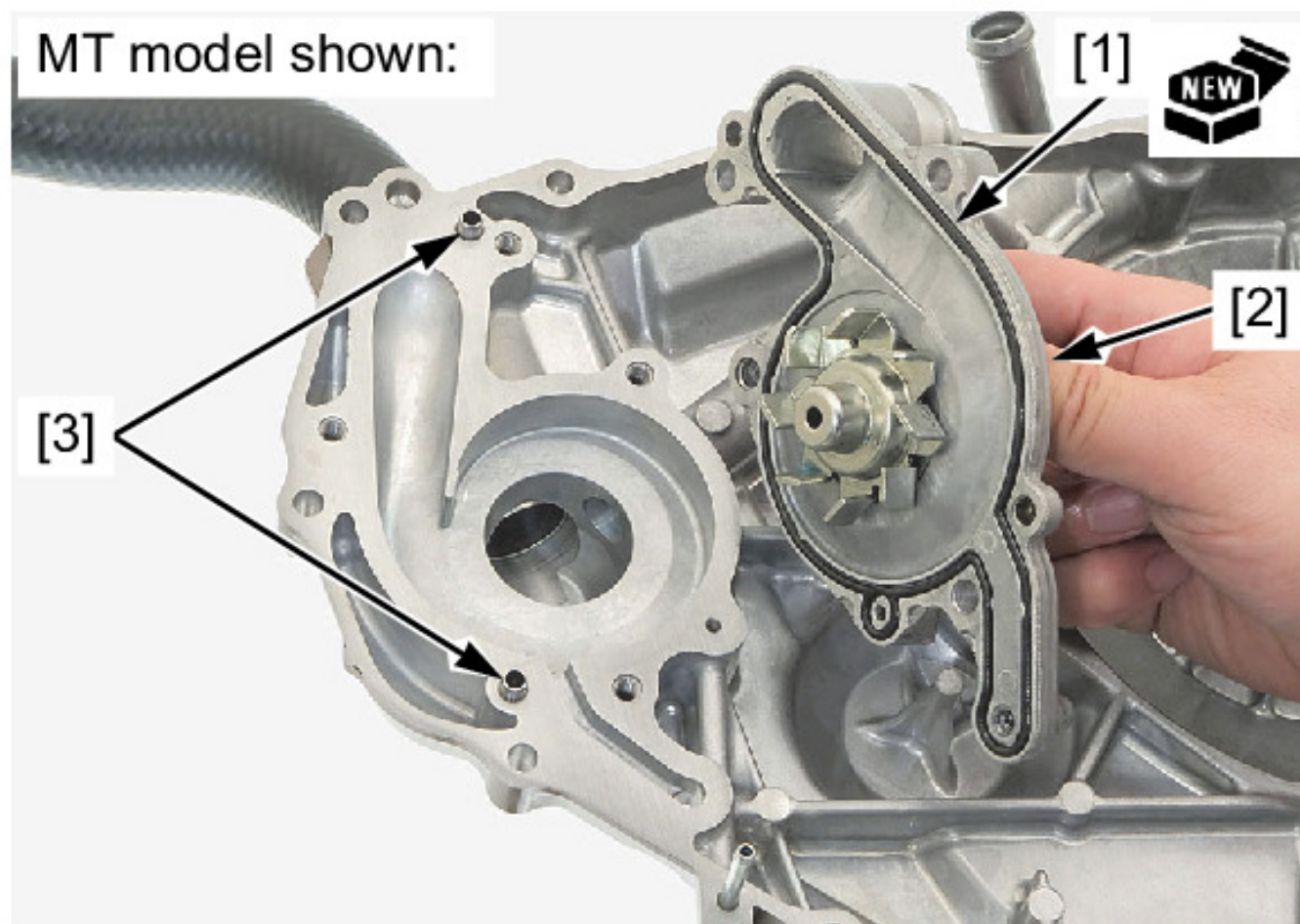


INSTALLATION

Install a new O-ring [1] into the groove in the water pump body [2].
Install the dowel pins [3] and water pump body.



[Apply locking agent to the water pump cover bolts threads](#).

Install and tighten the water pump cover bolts [1] to the specified torque.

| | |
|----------------|--------------------------------------|
| TORQUE: | 13 N·m (1.3 kgf·m, 10 lbf·ft) |
|----------------|--------------------------------------|

Install the coolant drain bolt [2] and a new sealing washer [3]. Tighten the coolant drain bolt to the specified torque.

| | |
|----------------|--------------------------------------|
| TORQUE: | 13 N·m (1.3 kgf·m, 10 lbf·ft) |
|----------------|--------------------------------------|

Install the right crankcase cover:

- [MT model:](#)
- [DCT model:](#)

