

REPLACEMENT

This motorcycle uses a drive chain with a staked master link.

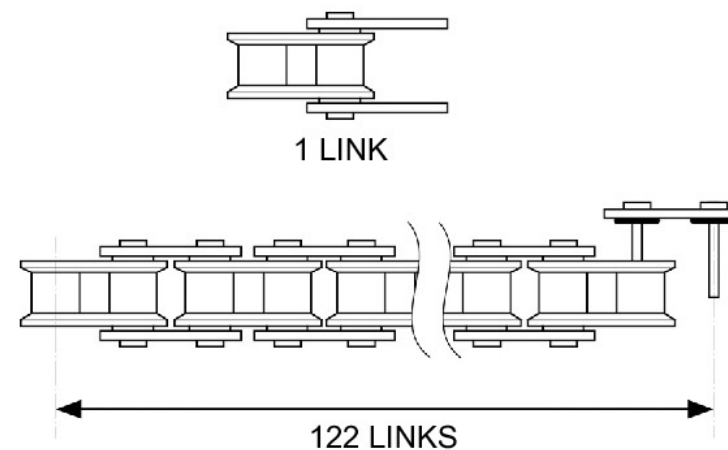
[Fully slacken the drive chain.](#)

Remove the drive chain using the special tool.

NOTE:

- When using the special tool, follow the manufacturer's instruction.

TOOL:	
Chain tool set	07HMH-MR10105
Remove the excess drive chain links from a new drive chain with the chain tool set.	
STANDARD LINKS: 122 LINKS	
REPLACEMENT CHAIN	
RK:	525MRO-122LE



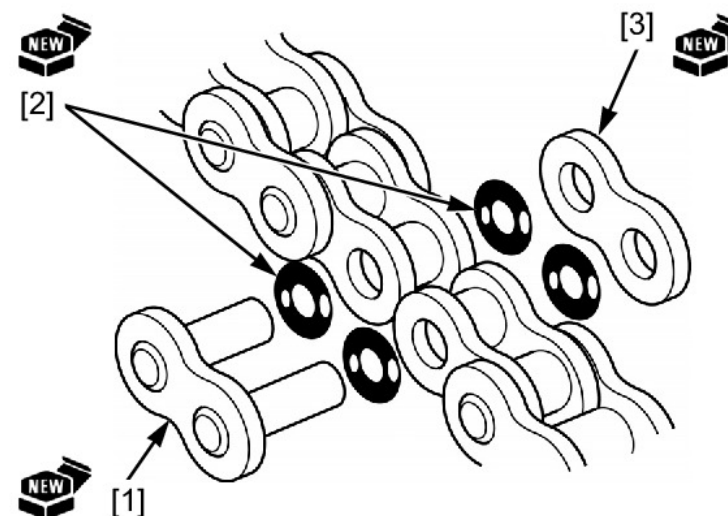
Insert a new master link [1] with new O-rings [2] from the inside of the drive chain.

Install a new plate [3] and O-rings with the identification mark facing the outside.

Assemble the master link, O-rings and plate.

TOOL:	
Chain tool set	07HMH-MR10105
NOTE:	

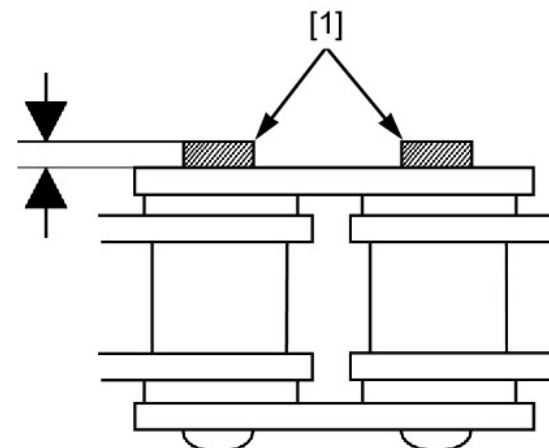
- Never reuse the old drive chain, master link, master link plate, or O-rings.



Make sure that the master link pins [1] are installed properly.
Measure the master link pin length projected from the plate.

STANDARD LENGTH: Approx 1.5 mm (0.06 in)

Stake the master link pins.



Make sure that the pins are staked properly by measuring the diameter of the staked area using a slide caliper [1].

DIAMETER OF THE STAKED AREA:

5.40 – 5.60 mm (0.213 – 0.220 in)

After staking, check the staked area of the master link for cracks.
If there is any cracking, replace the master link, O-rings, and plate.

