- First put the copper in the corner
- Tighten the bolts near the inside of the copper to hold it in place
- Tighten the bracket to help hold the copper in place(make sure the small side is the one holding the copper down)
- Then go to carver controller software
- Download your gcode file
- Press open gcode in the bottom left and select and upload the gcode file you are using
- After file uploaded hit run gcode in bottom left(to the right of open gcode)
- Once you are in config and run
  - Auto vacuum: on
  - Select scan margin
  - Select auto leveling
- Click run (ensure the voltage is above 3.6 before running)