$$\Gamma_{d,max} = \begin{cases}
2020^{\circ}C, & \text{if } t_{layer} = 0.0 \div 0.09sec \\
0^{\circ}C, & \text{if } t_{layer} = 0.09 \div 0.225sec
\end{cases}$$

$$\sum_{x}^{y} \Gamma_{d,min} = 20^{\circ} C$$