$$\Gamma_{d1} = \begin{cases} 1520^{\circ}C, & \text{if} & t_{layer} \in [0.0, 0.09) \, sec \\ none, & \text{if} & t_{layer} \in [0.09, 0.225] \, sec \end{cases}$$

$$\Omega^{layer}$$

$$\Gamma_{d2} = 20^{\circ}C$$