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## **GEN3 EPC Modbus Communication Protocol**

# **Regal Beloit EPC**

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			REVISION SHEET	
Rev 0.1	Gazala	12-Apr-17		rd PRD rev F, Gen3 UI PRD rev C cument with reference to ECM Gen ons
Rev 0.2	Gazala	16-May-17	•	atus byte at location 0x06 of er removing it from configuration
Rev 0.3	Gazala	17-May-17	Eliminated Software ov Duplicated. Instead, add	er voltage fault count which was ded Software over current fault erence/Stall fault in the status byte
Rev 4.0	Gazala	20-May-17	Moved the status of Au Also modified the forma	xiliary relay to configuration page 1 t of each of the sensor, ID & per the feedback received from RB
Rev 4.1	Gazala	04-Jun-17	Modified all the configur	ation pages, ID page 0 & all the effeedback received from RBC on 2
Rev 4.2	Gazala	23-Jun-17	Added the new fault cou & UL fault. Also added th	nters to sensor page 2 ie Coherenc eir fault codes to table 2. Also & status of both the Aux relays in
Rev 4.3	Gazala	03-Jul-17	Modified the "length" field Ead/Write" & "Read Iden	d of the queries of "Configuration R tification" to support single & multi eters to reduce the boot up time of
Rev 4.4	Gazala	14-Jul-17	Added keypad status & p	orotocol selected in configuration Idress of Auxiliary relay status at
Rev 4.5	Anurag	13-Dec-17	Updated the memory map parameters: Sensor Page 0 – Address Sensor Page 1 – Address Configuration Page 10 – A	s 0x1F, 0x20, 0x21
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Rev 4.6	Anurag	19-Dec-17	Added configuration page 3 Added parameters in Sensor P , 0x11, 0x12	age 3 – address 0x0F, 0x10	
Rev 4.7	Anurag	20-Dec-17	Changed the values of status fin sensor PAGE 1, 0 for OFF a		
Rev 4.8	Ajinkya J	22-Jun-18	Added Table 8 in Appendix B – 0x04	· Identification Page 0 Address	
Rev 4.9	Ajinkya J	24-Jun-18	Updated the description in conf	iguration page 10.	
Rev 4.10	Anurag	31st-Jul-18	Updated the default values in c	configuration page 10.	
Rev 4.11	Ajinkya J	1st-Aug-18	Updated the step size values in	n configuration page 10.	
Rev 4.12	Ajinkya J	8 <sup>th</sup> -Aug-18	Added HUA parameter in config Removed Torque from PWM m Updated the step size values in	node in configuration page 10.	
Rev 4.13	Ajinkya J	24 <sup>th</sup> -Aug-18	Changes done in configuration 1. Added Freeze Protection hr 2. Added Step Size for Timer r 3. Updated Reserved values a 4. Added disabled value for St and 3. Changes done in configuration 1. Updated Serial timeout value	rs duration mode Step1,2 and 3 and HUA default values cart and Stop time of Step1,2 page 1.	
Rev 4.14	Ajinkya J	3 <sup>rd</sup> -Sept-18	Changes done in configuration 1. Added Freeze Protection hr 2. Added Step Size override h 3. Updated LV priming duratio 4. Changed Default value to cl	rs duration default value igh/low duration n value.	
Rev 4.15	Ajinkya J	24 <sup>th</sup> -Sept-18	Fault Code modification in section Updated Sensor Page 1 and 2. In Config Page10 - Changed PV		
Rev 4.16	Ajinkya J	24 <sup>th</sup> -Oct-18	Digital Input 1,2,3,4 Status Chang	ged to OFF and ON.	
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Rev 4.17 Manj	junath 30 <sup>th</sup> -Oct-18	Configuration 1, Page 3     Tittles corrected from per Yilcan suggested Description updated (corrected from 0x82 In Config Page10 –     Changed Priming du OFF and its value Removed "Disable" default value to OFF PWM Min & Max Va In Appendix A, Page 4     Data Flash low & hig In Appendix A, Page 0     Prime Status is updated and the status is updated by the status is up	n 0x5B to 0x68 as d to configure Moto 2 to 0x90) uration default valu & Changed PWM : lues ranges chang gh byte information	pr serial number ue to ged. n added.		
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#### 1 Scope

This document describes the hardware layer and the EPC communication protocol. This document is a complete specification for the communication with the EPC Gen3 LV board. The EPC protocol utilizes many of the communications features from the public MODBUS over serial line specification. EPC serial is not intended to be 100% Modbus compatible.

#### 2 Hardware Layer (RS-485)

Communication takes place over a differential, bi-directional serial bus conforming to RS-485 standards (EIA/TIA-485-A). In this configuration only two wires forming a differential pair are used, no common ground connection is required (over long runs a common ground may improve bus performance and noise immunity). The EPC ECM motor may supply up to 250mA of current at approximately 10 volts dc to a connected device. The implementation is intended for a multi-drop application where one master and up to 16 slaves share a common bus. The EPC ECM participates as a slave on the bus.

As defined in specification 'EIA/TIA-485-A' logic state 1 (on) is signaled when (voltage A > voltage B). Digital logic 0 (OFF) is signaled with (voltage A < voltage B). The line idle state is (voltage A > voltage B).

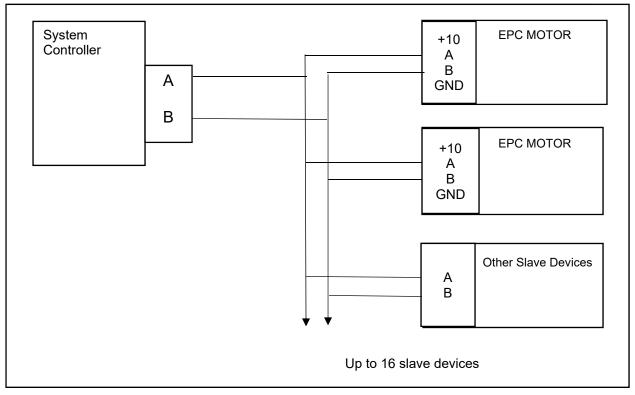


Figure 1: Communication wiring

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#### 3 Isolation

Isolation requirements must be determined for each system implementation. However, in many cases an internal isolation provided by the EPC ECM is sufficient and eliminates the need for controller side isolation. LV board contains two microcontrollers, one dedicated to motor control and another responsible for user interaction through the RS485 port or the provided digital inputs. The two controllers are digitally isolated and this eliminates need for controller side isolation.

#### 4 Byte Format

The standard data rate is 9600 BAUD. The transmission is always in the format of 8 data bits, no parity and one stop bit. Stop bit is the line idle state. The least significant bit is transmitted first. A single byte transmission time is 1146us at 9600 BAUD.

The start bit is defined as logic 0 and the bus idle being logic state 1. Figure 2 shows the voltage waveform for transmission of 0x59. This is the waveform you would see with a scope connected in

Figure 1 with scope negative on "B" and scope positive on "A".

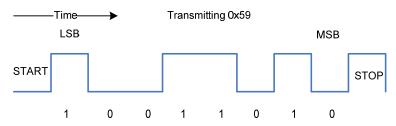


Figure 2: Transmission Example

#### 5 EPC Gen3 ECM Modbus Communication Protocol

#### 5.1 Communication Packet

Message packet content:

Start	Address	Function	ACK	Data	CRC	End
3.5+ bytes idle time	1 byte	1 byte	1 byte	0 to 11 bytes	2 bytes	3.5+ bytes idle time

**Start:** Minimum of 3.5 bytes times bus idle. **Address:** One byte address of the slave unit. Address 0 is reserved for broadcast messages.

Addresses 0xF8 through 0xFF are reserved for compatibility with MODBUS.

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Only odd addresses from 0x15 through 0x0F7 (and 0 for broadcast) are valid for this protocol. The remaining even addresses are reserved for alternate protocols

Address 0x15 is the default address for the EPC ECM

**Function/Command:** One byte function code 0-0x7F. The Most Significant bit is set in an error reply.

**ACK**: Filled with value 0x20 in command from bus master, ACK (0x10) or NACK error code (see 5.7.8) in reply

**Data:** Zero up to 11 bytes of data depending on the function

**CRC:** 2 byte CRC-16 as described in "MODBUS over Serial Line, V1.0, Modbus.org" or see **Error! Reference source not found.** 

**End:** Minimum of 3.5 byte times bus idle. In theory, end and start idle times can overlap leaving just one idle time between message packets. In practice, a message sent to the EPC ECM is followed by a minimum of 4ms idle time (for 9600 baud rate) before the response is sent.

#### 5.2 Special Addresses

Un-configured slaves (motors) will respond at the default address 0x15. They may be reprogrammed for any valid address through the set of extended commands. Address zero is used to broadcast messages which are received, processed, and responded by all slaves on the bus regardless of their programmed address. In the response, the actual address is sent in the address field.

#### 5.3 Communication Flow

All communication is initiated by the bus master. The bus master sends commands to slave devices requesting action and/or a reply. A slave device must never drive the bus unless the master sends a command to that device requesting a reply. The bus is multi-drop. Therefore, all commands will be received by all slaves. Slaves must decode all commands only processing those with the slave's specific address.

#### 5.4 Slave Addressing / Message Validation

Each slave monitors the bus watching for any commands that match its address. If a command is received with an address match, it is validated before processing. The following items are required for the slave to process an incoming command:

- 1. The address byte must match the slaves address
- 2. The length of the message must match the function type.
- 3. The CRC-16 bytes must be correct.

If any one of the requirements above is not satisfied the command is ignored and no reply is generated. If all requirements are satisfied, the command is processed by the slave. The device will respond with its assigned device code regardless of the code set by the bus master. A valid message may be

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received with a command and data block that cannot be processed for some reason (data outside of limits etc.). In this case the slave will respond with an appropriate error message.

#### 5.5 Command / Reply Timing

3.5 character idle periods are required before beginning the message and after ending the message. Once a message is received by the EPC ECM, a response packet is initiated, if required, between 4ms (for 9600 baud rate) and **10ms (Except STORE command)**. The ECM allows the bus to be idle for minimum of 4ms (for 9600 baud rate) before initiating its reply. A packet is considered initiated when the first start bit is sent.

#### 5.6 Incomplete Commands

Any incomplete command may be flushed from the buffer once the bus is idle for 3.5 character times.

#### 5.7 Functions

#### 5.7.1 Go

Receive 5 bytes:

Address	Function	ACK	CRC Lo	CRC Hi
0x15-0xF7	0x41	0x20	-	•

Response 5 bytes:

Address	Function	ACK	CRC Lo	CRC Hi
0x15-0xF7	0x41	0x10	_	-

Go command starts the motor spinning. The Set Demand command must be sent first. If the motor is already running, the Go command is ignored. If the motor is in the fault mode, NACK response with the "General Failure" NACK code is replied back.

#### 5.7.2 Stop

Receive 5 bytes:

Address	Function	ACK	CRC Lo	CRC Hi
0x15-0xF7	0x42	0x20	-	-

Response 5 bytes:

Address	Function	ACK	CRC Lo	CRC Hi
0x15-0xF7	0x42	0x10	-	-

Motor immediately stops if in run mode upon receiving this command. Stop command can be sent to ECM and it is acknowledged in any operating status.

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#### **5.7.3** Status

Receive 5 bytes:

Address	Function	ACK	CRC Lo	CRC Hi
0x15-0xF7	0x43	0x20	-	-

Response 6 bytes:

Address	Function	ACK	Status	CRC Lo	CRC Hi
0x15-0xF7	0x43	0x10	0-0xFF	_	-

Status Byte	Definition
0x00	stop mode – motor stopped
0x09	run mode – boot (motor is getting ready to spin)
0x0B	run mode – vector
0x20	fault mode – motor stopped

Table 1: Status byte definition

If there is a fault, the control will go into fault mode and there will be a fault or faults associated with the fault mode, which can be read from fault code locations.

#### 5.7.4 Set Demand

Receive 8 bytes:

receive o bytes.								
Address	Functio	ACK	Mode	Demand	Demand	CRC	CRC	
	n			Lo	Hi	Lo	Hi	
0x15-0xF7	0x44	0x20	0,1,3	0-0xFF	0-0xFF	-	-	

Response 8 bytes:

. 1000000							
Address	Functio	ACK	Mode	Demand	Demand	CRC	CRC
	n			Lo	Hi	Lo	Hi
0x15-0xF7	0x44	0x10	0,1,3	0x-0xFF	0-0xFF	-	-

#### Mode:

0 = Speed control, Demand = RPM \* 4

1 = Torque control, Demand = lb-ft \* 1200

2 = Reserved (used to be flow)

3 = Reserved

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If the motor is already spinning a new mode and/or demand set by this command will take effect immediately. Demand can be set in any mode (operating status).

#### 5.7.5 Read Sensor

Receive 7 bytes:

Address	Function	ACK	Page	Address	CRC Lo	CRC Hi
0x15-0xF7				0-0xFF		-

Response 9 bytes:

Address	Fι	unction	ACK	Page	Address	Value Lo	Value Hi	CRC Lo	CRC Hi
0x15-0x	-7 Ox	<b>4</b> 5	0x10	0 - 4	0x-0xFF	0-0xFF	0-0xFF	-	-

See Error! Reference source not found. for a list of sensors and their addresses. All sensor data is reported in 16 bit (2 byte) values with scaling for certain numbers. If the number is signed, it is returned in 2's complement format. Since the fault code is 1 byte, the high byte of the data is returned zero when reading fault code.

Faults	Fault Code
Software Overcurrent	0x21
DC overvoltage	0x22
DC under voltage	0x23
Hardware overcurrent	0x26
Startup Failure	0x2A
Processor – Fatal	0x2D
IGBT over temperature	0x2E
Loss of phase	0x2F
Low Power	0x30
Processor - Registers	0x31
Processor - Program	0x32
counter	
Processor -	0x33
Interrupt/Execution	
Processor - Clock	0x34
Processor - Flash	0x35
memory	
Ras Fault	0x36
Processor - ADC	0x37
Keypad Fault	0x3C
LVB Data Flash Fault	0x3D

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Comm Loss Fault- LVB & Drive	0x3E
Generic Fault	0x3F; any other code not listed
Coherence Fault	0x40
UL Fault	0x41
SVRS Fault Type 1	0x42
SVRS Fault Type 2	0x43
SVRS Fault Type 13	0x44

Table 2: Fault codes

#### 5.7.6 Read Identification

Receive 8 bytes:

Address	Function	ACK	Page	Address	Length	CRC Lo	CRC Hi
0x15-0xF7	0x46	0x20	0	0-0xFF	Total parameters - 1		

Response 9+Length bytes:

Address	Function	ACK	Page	Address	Length	Data	CRC Lo	CRC Hi
0x15-0xF7	0x46	0x10	0	0-0xFF	Total parameters	1 byte	-	-

Response length is variable depending on the length of data that is requested. Length value of 0 is for 1 byte. See Appendix B for the list of identification bytes and addresses.

### 5.7.7 Configuration Read/Write

READ, Receive 8 bytes:

Address	Function	ACK	Page	Address	Length	CRC	CRC
						Lo	Hi
0x15-	0x64	0x20	0x00,0x01,0x08,0x09,	0-0xFF	Total no of	-	-
0xF7			0x0A		parameters -1		

WRITE. Receive 9+Length bytes:

				<i>.</i>					
Ad	dress	Function	ACK	Page	Address	Length	Data	CRC	CRC
				_		_	Field	Lo	Hi
0x <sup>2</sup>		0x64	0x20	0x80,0x81,0x88,0x89, 0x8A	0-0xFF	Total no of parameters	0	-	-
UXI	- <i>1</i>			UXOA		-1	bytes		

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Response 9+Length bytes:

Address	Function	ACK	Page	Address	Length	Data	CRC	
							Lo	Hi
0x15- 0xF7	0x64	0x10	0x00,0x01,0x08,0x09, 0x0A, 0x80,0x81,0x88,0x89, 0x8A	0-0xFF	Total no of parameters	Length+1 bytes	-	-

It writes/reads to/from RAM location. Page number holds read/write bit in MSBit. (Read=0, write=1) Valid length is 0 corresponding to 1 byte of data. See Appendix C for a list of configuration addresses and data.

Write operation will be complete after store command i.e. Data will be stored in Data Flash after store command.

#### 5.7.8 Error Reply

Response 5 bytes:

Address	Function	ACK	CRC Lo	CRC Hi
0x15-0xF7	Echo of command   0x80	NACK	-	-

No reply is sent to messages with incorrect CRC-16 bytes and wrong frame size.

To designate an exception response, the MSBit of the function byte is set. NACK error code identifies the type of error.

#### **NACK Error Codes:**

0x01 Command not recognized / illegal

0x02 Operand out of allowed range

0x03 Data out of range

0x04 General failure: fault mode

0x05 Incorrect command length

0x06 Command cannot be executed now

0x09 Buffer error (not used)

0x0A Running parameters incomplete (not used)

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#### 5.7.9 Store Configuration

Receive 5 bytes:

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Address	Function	ACK	CRC Lo	CRC Hi
0x15-0xF7	0x65	0x20	-	-

#### Response 5 bytes:

Address	Function	ACK	CRC Lo	CRC Hi
0x15-0xF7	0x65	0x10	-	_

Store Configuration command stores everything written with the Configuration Write command to DataFlash. In other words, it stores Configuration Pages. Write command that is sent during the execution of the Store Configuration command will receive the WAIT error code until the write to the DataFlash is complete. Data writing can take up to 1 second

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## 6 Appendix A

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"Not applicable for LVB/Gen3UI" indicates that the sensor location implemented in ECM Gen 2.0 is not applicable to Gen3UI

Sens	or Mapp	oing: Page (	)					
Read	Access	: Always En	abled					
All the	ese para	meters are	from RAM of LV	board				
Pag e	Byte addre ss	Title	Description	Variable name	Size of variable (bytes)	Type of variable	Range of paramet er	Scaling factor
0	0x00	Motor Speed	Motor speed in rpm	Speed	2	Union	2400 to 13,800	4
0	0x01	Motor Current	Peak current in Amp	Current	2	Union	Need informati on	1000
0	0x02	Operating Mode	0 = Speed control 1 = Torque control	ubOperati ngMode	1	Unsigned byte	0 to 1	NA
0	0x03	Demand	Demand sent to motor	uwDeman d	2	Unsigned integer	600 to 3450	For speed mode control, commanded RPM * 4; for torque mode control, commanded torque lb-ft * 1200
0	0x04	Torque	Motor torque	Torque	2	Union	Need information	1200 lb-ft
0	0x05	Inverter Input Power	Input power	InputPowe r	2	Union	Need informati on	NA
0	0x06	DC Bus Voltage	Bus voltage	DCBusVo ltage	2	Union	0 to 230V	64

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0	0x07	Ambient Temperat ure	Estimated outside of enclosure	AmbientT emperatur e	2	Union	Need information	128	
0	0x08	Status	Same as Status Command	ubTempB uffer[2]	1	Unsigned byte		NA	
0	0x09	Previous Fault	Last fault code since power up, 0x00 is no fault	ubTempB uffer[2]	1	Unsigned byte		NA	
0	0x0A	Output Power	Shaft power in Watts	OutputPo wer	2	Union	0 to 230	1	
0	0x0B	SVRS Bypass Status	NA	NA	NA	NA	NA	NA	
0	0x0C	Number of Current Faults	Total of current faults	ubNumber OfCurrent Fault	1	Unsigned byte		NA	
0	0x0D	Motor line Voltage	NA	NA	NA	NA	NA	NA	
0	0x0E	Ramp Status	Motor status byte	ubTempB uffer[2]	1	Unsigned byte		NA	
0	0x0F	No of total fault	NA	NA	NA	NA	NA	NA	
0	0x10	Prime Status	0 = Priming Stopped 1 = Priming Running 2 = Priming Over	ubTempB uffer[2]	1	Unsigned byte	0 to 2	NA	
0	0x11	Motor input power	NA	NA	NA	NA	NA	NA	
0	0x12	IGBT Temperat ure	Temperature inside IGBT Module	ModuleTe mperature	2	Union		128	
0	0x13	PCB temperat ure	NA	NA	NA	NA	NA	NA	

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0	0x14	Status of	0- No	ubTempB	1	Unsigned		NA
		External	external input	uffer[2]		byte		
		input	3- PWM					
			4- DI_1					
			present					
			5- DI_2 present					
			6- DI 3					
			present					
			7- DI 4					
			present					
			8- Serial input					
0	0x15	Referenc	Reference	Speed	2	<b>Union</b>	2400 to	4
		<mark>e Speed</mark>	<mark>speed in</mark>				<mark>13,800</mark>	
			RPM RPM					

Table 3: Sensor Page 0 Addressing Map

Note: The signed numbers are in 2's complement

Sen	sor Map	oping: Page 1						
Rea	d Acces	s: Always Enal	bled					
All t	hese pa	rameters are fr	om RAM of LV	board				
Pa ge	Addr ess	Title	Description	Variable name	Size of variable (bytes)	Type of variable	Range of paramet er	Scalin g factor
1	0x00	Modulation Index	NA	NA	NA	NA	NA	NA
1	0x01	EPC Secure Access	16-bit unsigned; 0=OFF, 1=ON	ubEPCSourceA ccess	1	Unsigned byte	0 to 1	NA
1	0x02	Prime detection timer	Prime detection timer	sensor.ubPrime DetectionTimer	1	Unsigned byte	NA	NA
1	0x03	Prime verify timer	Prime verify timer	sensor.ubPrime VerifyTimer	1	Unsigned byte	NA	NA
1	0x04	SVRS functionality	NA	NA	NA	NA	NA	NA
1	0x05	Entrapment detection	NA	NA	NA	NA	NA	NA

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1	0x06	SVRS Bypass Timer	NA	NA	NA	NA	NA	NA
1	0x07	Serial Timeout Counter	16-bit unsigned	uwSerialTimeou tCounter	2	Unsigned integer	0 to 65535	NA
1	0x08	Total Run time low	Value is incremented on hourly basis	sensor.TotalRun Timer.ubByte[0] & sensor.TotalRun Timer.ubByte[1]	2	Union	0 to 214748 3647	NA
1	0x09	Total Run time high	Value is incremented on hourly basis	sensor.TotalRun Timer.ubByte[2 ] & sensor.TotalRun Timer.ubByte[3 ]	2	Union	214748 3647 to 429496 7297	NA
1	0x0A	Total life time low	Value is received from drive	sensor.TotalLife Timer.ubByte[0] & sensor.TotalLife Timer.ubByte[1]	2	Union	0 to 214748 3647	NA
1	0x0B	Total life time High	Value is received from drive	sensor.TotalLife Timer.ubByte[2] & sensor.TotalLife Timer.ubByte[3]	2	Union	214748 3647 to 429496 7297	NA
1	0x0C	Total session timer low	Incremented on secondly basis	sensor.udSessio nTimerCounter	4	Unsigned long	0 to 214748 3647	NA
1	0x0D	Total session timer high	Incremented on secondly basis	sensor.udSessio nTimerCounter	4	Unsigned long	214748 3647 to 429496 7297	NA
1	0x0E	Fault Timer Low	NA	NA	NA	NA	NA	NA
1	0x0F	Fault Timer High	NA	NA	NA	NA	NA	NA

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1	0x10	Reset counter	Received from drive	sensor.ubReset Counter	1	Unsigned byte	NA	NA
1	0x11	Watchdog timer counter	Received from drive	sensor.ubWatch dogTimerCount er	1	Unsigned byte	NA	NA
1	0x12	Low voltage counter	NA	NA	NA	NA	NA	NA
1	0x13	Serial CRC ERR Counter Low	Received from drive	sensor.SerialCR CErrorCounter[ 0] & sensor.SerialCR CErrorCounter[ 1]	2	Unsigned byte	0 to	NA
1	0x14	Serial CRC ERR Counter High	Received from drive	sensor.SerialCR CErrorCounter[ 2] & sensor.SerialCR CErrorCounter[ 3]	2	Unsigned byte	OxFFFF FFFF	NA
1	0x15	1 <sup>st</sup> Fault	16-bit unsigned; 1 <sup>st</sup> present fault	ubFault[0]	1	Unsigned byte	0x00 to 0xFF	NA
1	0x16	2 <sup>nd</sup> Fault	16-bit unsigned; 2 <sup>nd</sup> present fault	ubFault[1]	1	Unsigned byte	0x00 to 0xFF	NA
1	0x17	3 <sup>rd</sup> Fault	16-bit unsigned; 3 <sup>rd</sup> present fault	ubFault[2]	1	Unsigned byte	0x00 to 0xFF	NA
1	0x18	4 <sup>th</sup> Fault	16-bit unsigned; 4 <sup>th</sup> present fault	ubFault[3]	1	Unsigned byte	0x00 to 0xFF	NA
1	0x19	PFC Status	Received from drive	sensor.ubPFCSt atus	1	Unsigned byte	0x00 - 0x01	NA
1	0x1A	EEPROM CRC fault	NA	NA	NA	NA	NA	NA
1	0x1B	EEPROM Timeout register	NA	NA	NA	NA	NA	NA
1	0x1C	Customer Serial CRC Error	NA	NA	NA	NA	NA	NA
		_ ·	I					

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## TITLE: GEN 3 EPC Modbus Communication Protocol

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		Counter Low						
1	0x1D	Customer Serial CRC Error Counter High	NA	NA	NA	NA	NA	NA
1	0x1E	Prime Loss Timer	Received from drive	sensor.ubNumb erOfPrimeFailur eFaults	1	Unsigned byte	NA	NA
1	0x1F	AC input voltage	Source voltage on which system is operating	sensor.ubACInp utVoltage	1	Unsigned byte	230 and 115	NA
1	0x20	Auxiliary-1 relay status	0 – OFF 1 - ON	sensor.ubDriv eAuxRelay1St atus	1	Unsigned byte	0 and 1	NA
1	0x21	Auxiliary-2 relay status	0 – OFF 1 - ON	sensor.ubDriv eAuxRelay2St atus	1	Unsigned byte	0 and 1	NA

Table 4: Sensor Page 1 Addressing Map

Senso	r Mappi	ng: Page 2						
Read A	Access:	Always Enabled						
All thes	se paran	neters are from RA	AM of LV bo	ard				
Page	Addr ess	Title	Descripti on	Variable name	Size of variable (bytes)	Type of variable	Rang e of para meter	Scalin g factor
2	0x00	Number of Software Over current		uwSoftwareOve rCurrentFaultCo unt	2	Unsigne d integer	0 to 6553 5	NA
2	0x01	Number of DC Overvoltage Fault Count		uwDCOvervolta geFaultCount	2	Unsigne d integer	0 to 6553 5	NA
2	0x02	Number of DC undervoltage Fault Count		uwDCUndervolt ageFaultCount	2	Unsigne d integer	0 to 6553 5	NA

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2	0x03	Number of Hardware Overcurrent Fault Count		uwHardwareOv ercurrentFaultC ount	2	Unsigne d integer	0 to 6553 5	NA
2	0x04	Number of Over Temperature Fault Count		uwOverTempera tureFaultCount	2	Unsigne d integer	0 to 6553 5	NA
2	0x05	Number of Loss Of Phase Fault Count		uwLossOfPhase FaultCount	2	Unsigne d integer	0 to 6553 5	NA
2	0x06	Number of Low Power Fault Count		uwLowPowerFa ultCount	2	Unsigne d integer	0 to 6553 5	NA
2	0x07	Number of Data Flash Fault Count		uwDataFlashFau ltCount	2	Unsigne d integer	0 to 6553 5	NA
2	0x08	Number of Motor CommLoss Fault Count		uwMotorComm LossFaultCount	2	Unsigne d integer	0 to 6553 5	NA
2	0x09	Number of Keypad Faults		uwGen3UIKeyp adFaultCount	2	Unsigne d integer	0 to 6553 5	NA
2	0x0A	Number of IGBT Temperature Faults	This paramet er is suppose d to be IGBT over temperat ure	uwIGBTOverTe mperatureFaultC ount	2	Unsigne d integer	0 to 6553 5	NA
2	0x0B	Number of coherence fault		uwCoherenceFa ultCount	2	Unsigne d integer	0 to 6553 5	NA
2	0x0C	Number of UL fault		uwULFaultCoun t	2	Unsigne d integer	0 to 6553 5	NA
Cre	ated by: G	azala R	egal-Beloit El	PC Division				
			<b>J</b>					



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2	0x0D	Number of SVRS1 fault	uwSVRSFaul ype1Count	tT 2	Unsigne d integer	0 to 6553 5	NA
2	0X0E	Number of SVRS2 fault	uwSVRSFaul ype2Count	tT 2	Unsigne d integer	0 to 6553 5	NA
2	0X0F	Number of SVRS3 fault	uwSVRSFaul ype3Count	tT 2	Unsigne d integer	0 to 6553 5	NA
2	0x10	Number of MotorStall fault	uwStallFault0 nt	Cou 2	Unsigne d integer	0 to 6553 5	NA

Table 5: Sensor Page 2 Addressing Map

Sensor Mapping: Page 3
Read Access: Always Enabled
All these parameters are from RAM of LV board

All the	ese paran	<u>neters are fron</u>	n RAM of LV bo	pard			•	
Pag e	Addres s	Title	Description	Variable name	Size of variable	Type of variable	Range of paramet er	Scalin g factor
					(bytes)			
3	0x00	q-axis Current Reference	NA	NA	NA	NA	NA	NA
3	0x01	q-axis Current	NA	NA	NA	NA	NA	NA
3	0x02	Mains Voltage RMS	NA	NA	NA	NA	NA	NA
3	0x03	Commande d Speed	NA	NA	NA	NA	NA	NA
3	0x04	Reference Speed	NA	NA	NA	NA	NA	NA
3	0x05	q-axis Current Command	NA	NA	NA	NA	NA	NA
3	0x06	DIP switch positions	Bit 0 - Dip Switch 2 Bit 1 - Dip Switch 3	ubDIPSwitch Position	1	Unsigned byte	0 to 3	NA

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Revisi	on: 4.16		TITLE: GEN 3	BEPC Modbus	Commu	ın <mark>ication P</mark> ı	otocol	
			First Made For: RBC				Page 24 of 62	
			Bit 2 - Dip Switch 4 Bit 3 - Dip Switch 5					
3	0x07	q-axis voltage limit	NA	NA	NA	NA	NA	NA
3	80x0	Prime Detection Current	NA	NA	NA	NA	NA	NA
3	0x09	Digital Input Detection	16-bit, bit 0: i/p 1 detected, Bit 1:i/p 2 detected ,Bit 2: i/p 3 detected, Bit 3: i/p 3 detected	ubDigitalInp utDetection	1	Unsigned Byte	0x00 to 0x0E	NA
3	0x0A	System Clock hours	Increments on hourly basis	sensor.ubSyst emClockHou rs	1	Unsigned Byte	0 to 23	NA
3	0x0B	System Clock minutes	Increments on minutes basis	sensor.ubSyst emClockMin utes	1	Unsigned Byte	0 to 59	NA
3	0x0C	System Clock seconds	Increments on seconds basis	sensor.ubSyst emClockSeco nds	1	Unsigned Byte	0 to 59	NA
3	0x0D	Stop Command Source			1	Unsigned byte	0 to 13	NA
3	0x0E	Last Key Pressed	NA	NA	NA	NA	NA	NA
3	0x0F	Humidity Value	Humidity sensor value	sensor.uwRel ativeHumidit yValue.ubByt	2	Unsigned integer	0 to 65535	NA
Cre	eated by: G	azala	Regal-Beloit El	PC Division				
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			e[0] & sensor.uwRel ativeHumidit yValue.ubByt e[1]				
3	0x10	Acceleratio n in X-dir	sensor.uwAc celerationXD ata.ubByte[0] & sensor.uwAc celerationXD ata.ubByte[1]	2	Unsigned integer	0 to 65535	NA
3	0x11	Acceleratio n in Y-dir	sensor.uwAc celerationYD ata.ubByte[0] & sensor.uwAc celerationYD ata.ubByte[1]	2	Unsigned integer	0 to 65535	NA
3	0x12	Acceleratio n in Z-dir	sensor.uwAc celerationZD ata.ubByte[0] & sensor.uwAc celerationZD ata.ubByte[1]	2	Unsigned integer	0 to 65535	NA

Table 6: Sensor Page 3 Addressing Map

## Sensor Mapping: Page 4

Read Access: Always Enabled

All these parameters are from DataFlash to know the count

Page	Address	Title	Description	Variable name	Size of variabl e (bytes)	Type of variable	Range of paramete	Scal ing fact or
4	0x00	illigal instructions	Number of illigal instructions	ubTrapReset Count	1	Unsigned long int	0-255	NA

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	Kevisio	JII. 4. 10	First Made For: RBC						Page 26 of 62	
	4	0x01	Watchdog Resets	Number of Watchdog Resets	ubWatchTim erResetCou nter	1	Unsigned Char	0-255	NA	
	4	0x02	RAM Parity Errors	Number of RAM Parity Errors	ubRAMParit yResetCount er	1	Unsigned Char	0-255	NA	
	4	0x03	illigal Memory Access	Number of illigal Memory Access	ubIllegalMe moryAccess ResetCounte r	1	Unsigned Char	0-255	NA	
	4	0x04	Low Voltage Detected	Number of Reset Voltage Detected	ubLowVoltag eDetectRese tCounter	1	Unsigned Char	0-255	NA	
	4	0x05	Data Flash Write Count (Low)	Number of Total Data	ubLowVoltag eDetectRese tCounter	2	Unsigned byte	0xFFFFF	NA	
	4	0x06	Data Flash Write Count (High)	Flash Write Count	ubLowVoltag eDetectRese tCounter	2	Unsigned byte	FFF	NA	
			Tab	le 7: Sensor F	Page 4 Addressi	ing Map				

Table 7: Sensor Page 4 Addressing Map

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## 7 Appendix B

Protocol ID

Manufactur

Horse

Power

Drive

er's ID

0

0

0x0C

0x0D

Drive

From

Drive

From

Drive

Revision: 4.16

lder	tification	n Mapping: P	age 0					
		: Always Ena	_					
Writ	e Access:	: Always Disa	bled					
Pro	duct Iden	tification						
Pa ge	Byte Addres s	Title	Memory Accesse d/Storag e	Description	Variable name	Size of variable (bytes)	Type of variable	Rang e of para meter
0	0x00	Drive Software Version 2	From Drive	ASCII Character	ubGen3Drive FirmwareVer sion[0]	1	Unsigne d byte	NA
0	0x01	Drive Software Version 3	From Drive	ASCII Character	ubGen3Drive FirmwareVer sion[1]	1	Unsigne d byte	NA
0	0x02	Drive Software Version 4	From Drive	ASCII Character	ubGen3Drive FirmwareVer sion[2]	1	Unsigne d byte	NA
0	0x03	Drive Software Version 5	From Drive	MS ASCII Character	ubGen3Drive FirmwareVer sion[3]	1	Unsigne d byte	NA
0	0x04	Product Identifier	From Drive	Please refer to Table 9	ubProductID	1	Unsigne d byte	0x0E to 0x18
0	0x05	Reserved		8-bit; 0xFF				
0	0x06	Reserved		8-bit; 0xFF				
0	0x07	Reserved		8-bit; 0xFF				
0	80x0	Reserved		8-bit; 0xFF				
0	0x09	Reserved		8-bit; 0xFF				
0	0x0A	Reserved		8-bit; 0xFF				
0	0x0B	Customer	From	0=No customer	ubCustomerP	1	Unsigne	0 to 1

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protocol, 1=Jandy

same all the time

Control plus

motor power,

0x14=2.7HP 0x0A (EPC's ID) rotocolID

er

ubHorsePow

ubDriveMan

ufactureID

1

1

d byte

d byte

Unsigne

Unsigne

d byte



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		L					
0	0x10	HP LSB	From Drive	HP times 100; ASCII	ubMotorHP[ 0]	1	Unsigne d byte
0	0x11	HP	From Drive	HP times 100 ;	ubMotorHP[	1	Unsigne d byte
0	0x12	HP	From Drive	HP times 100; ASCII	ubMotorHP[ 2]	1	Unsigne d byte
0	0x13	HP MSB	From Drive	HP times 100 ; ASCII	ubMotorHP[ 3]	1	Unsigne d byte
0	0x15	Software Version 1 (UL)	From Drive	ASCII character	ubGen3Drive FirmwareVer sion[4]	1	Unsigne d byte
0	0x16	Software Version 2 (UL)	From Drive	LS ASCII Character	ubGen3Drive FirmwareVer sion[5]	1	Unsigne d byte
0	0x17	Gen3 LVB Software Version 0	RAM of LV board	ASCII Character , MSB	ubLVBoardF irmwareVersi on[0]	1	Unsigne d byte
0	0x18	Gen3 LVB Software Version 1	RAM of LV board	ASCII Character	ubLVBoardF irmwareVersi on[1]	1	Unsigne d byte
0	0x19	Gen3 LVB Software Version 2	RAM of LV board	ASCII Character	ubLVBoardF irmwareVersi on[2]	1	Unsigne d byte
0	0x1A	Gen3 LVB Software Version 3	RAM of LV board	ASCII Character	ubLVBoardF irmwareVersi on[3]	1	Unsigne d byte

Table 8: Product Identification Addressing Map

Note: Identification page cannot be modified by user.

Motor Descriptor	Horsepower [Range]	Product Identifier
Gen 1	1.65 – 2.70 HP	0x0E
Gen 2/Non-SVRS	0.75 – 2.70HP	0x10
Gen3/SVRS	0.75 – 2.70HP	0x11
Flash/Non-SVRS	0.85 – 1.85 HP	0x17
Flash/SVRS	0.85 – 1.85 HP	0x18
Gen 3/Non-SVRS	1.50 – 2.70 HP	0x19
Gen 3/SVRS	1.50 – 2.70 HP	0x1A

Table 9: Product Identifier

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Drive Software version is encoded as a string of ACSII characters with a decimal point assumed between character 2 and 1 and character 3 and 4. The example below is the software version "17.24.98".

Byte Address	Title	Example Value
0x00	Drive Software Version 2	<b>'4'</b>
0x01	Drive Software Version 3	'2'
0x02	Drive Software Version 4	'7'
0x03	Drive Software Version 5	<b>'1'</b>
0x15	Drive Software Version 1	<b>'9'</b>
0x16	Drive Software Version 0	'8'

Table 10: Drive Software version example

User Interface Software version is encoded as a string of ASCII Characters with a decimal point assumed between character 2 and character 1. The example is the UI Software version of AB.CD

Byte Address	Title	Example Value
0x00	UI Software Version 0	'A'
0x01	UI Software Version 1	'B'
0x02	UI Software Version 2	'C'
0x03	UI Software Version 3	'D'

Table 11: User Interface Software version example

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## 8 Appendix C

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Data Flash Block Number	Page Number in Particular Block	Data Flash Memory Address	Parameters	Details
0	0	0xF1000 - 0xF103F	CNFG Page8	Reserved for future use
	1	0xF1040 - 0xF107F	CNFG Page9	Reserved for future use
	2	0xF1080 - 0xF10BF	CNFG Page10	Generic Parameters System State, Keypad Lock/Unlock State, Priming Parameters, Freeze Parameters, Emergency STOP Duration Newly added parameters for Gen3 UI & LV board
	3	0xF10C0 - 0xF10FF	Reserved for future use	
	4	0xF1100 - 0xF113F	CNFG Page0	Customer ID and Customer Model Number Parameters
	5	0xF1140 - 0xF117F	CNFG Page1	Serial Shut Down Timeout, Communication Address Parameters
	6	0xF1180 - 0xF11BF	MOM Page	MOM all BIN Parameters
1	0	0xF1400 - 0xF17FF	CNFG Page3	Manufacturing Parameters
2	0	0xF1800 - 0XF1AFF	Checksum Page	User, Factory, Generic and Configuration Checksum Bytes
3	0	0xF1B00 - 0xF1FFF	Reserved for future use	

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4 -	ı	0XF2000	Reserved		
7		- OXI 2000	for future		
		0XF23FF	use		
5 -		0XF2400-			
		0XF27FF	for future		
			use		
6 -		0XF2800	Reserved		
		-	for future		
		0XF2AFF	use		
7 -		0XF2B00	Reserved		
		-	for future		
		0XF2FFF	use		
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Created b	y: Gaza	la Re	gal-Beloit EPC Division		
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0

0x05

Customer

ID 5

## TITLE: GEN 3 EPC Modbus Communication Protocol

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Configuration mapping: Page 0

Memory Accessed: RAM

Read Access: Always Enabled Write Access: Always Enabled

All these parameters are stored in dataflash of LV board

ASCII

Character

(left most

	Customer Configuration								
Pa ge	Byte Addr ess	Title	Description	Data flash address	Variable name	Size of variable (bytes)	Type of variabl e	Range of parameter	
0	0x00	Customer ID 0	ASCII Character (right most character)	0xF110 0	ubCustomerID 0	1	Unsign ed byte	0 to 127	
0	0x01	Customer ID 1		0xF110 1	ubCustomerID 1	1	Unsign ed byte	0 to 127	
0	0x02	Customer ID 2		0xF110 2	ubCustomerID 2	1	Unsign ed byte	0 to 127	
0	0x03	Customer ID 3		0xF110 3	ubCustomerID 3	1	Unsign ed byte	0 to 127	
0	0x04	Customer ID 4		0xF110 4	ubCustomerID 4	1	Unsign ed byte	0 to 127	

			(left filost				Dyte	
			character)					
0	0x06	Customer Model 0	ASCII Character (right most character)	0xF110 6	ubCustomerM odel0	1	Unsign ed byte	0 to 127
0	0x07	Customer Model 1		0xF110 7	ubCustomerM odel1	1	Unsign ed byte	0 to 127
0	80x0	Customer Model 2		0xF110 8	ubCustomerM odel2	1	Unsign ed byte	0 to 127
C	reated by	/: Gazala	Regal-Beloi	t EPC Divisio	n			

0xF110

5

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ubCustomerID

5

1

Unsign

ed

hvte

0 to 127



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0	0x09	Customer Model 3		0xF110 9	ubCustomerM odel3	1	Unsign ed byte	0 to 127
0	0x0A	Customer Model 4		0xF110 A	ubCustomerM odel4	1	Unsign ed byte	0 to 127
0	0x0B	Customer Model 5		0xF110 B	ubCustomerM odel5	1	Unsign ed byte	0 to 127
0	0x0C	Customer Model 6		0xF110 C	ubCustomerM odel6	1	Unsign ed byte	0 to 127
0	0x0D	Customer Model 7		0xF110 D	ubCustomerM odel7	1	Unsign ed byte	0 to 127
0	0x0E	Customer Model 8		0xF110 E	ubCustomerM odel8	1	Unsign ed byte	0 to 127
0	0x0F	Customer Model 9	ASCII Character (left most character)	0xF110 F	ubCustomerM odel9			

Table 12: Configuration Page 0 Addressing Map

Configuration mapping: Page 1									
Men	Memory Accessed: RAM								
Rea	d Acce	ss: Always E	Enabled						
Writ	e Acce	ess: Always	Enabled						
All th	hese pa	arameters ai	re stored in dataflash o	f LV board					
			Customer Confi	guration					
Pa ge	Byte Add	Title	Description	Data flash address (in hex)	Variable name	Size of varia ble (byte s)	Type of variabl e	Range of param eter	
1	0x0 0	Serial Time-out Shut Down /Digital	Serial /Digital Input time out in seconds Default 60s	0xF114 0	ubSerialShu tDownTime out	1	Unsign ed byte	Allowa ble range 0 for none	

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		Input Timeout								or 10- 250 second s
1	0x0 1	Communi cation Address	Commu Address 0xF7) Note: ac change the reply the new MOD BU store co store it t 8-bit uns	ddress is imm y will ir addre JS only mman to Data	0x15- nediate; nclude ss (for y). Use d to nFlash;	0xF114 1	ubCommuni cationAddre ss	1	Unsign ed byte	0x15- 0xF7 Default : 0x15
1	0x0 6	External contact				0xF114 6	ubExternal Contact	1	Unsign ed byte	0 to 255
1	0x0 7	Auxiliary relay status	Value  0 1 2 3 4 5	Aux 2 Off X X On Off On	Aux 1 Off On Off X X On	0xF114 7	ubAuxRela yControl	1	Unsign ed byte	0 to 5

Table 13: Configuration Page 1 Addressing Map

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#### TITLE: GEN 3 EPC Modbus Communication Protocol

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Configuration mapping: Page 3

Memory Accessed: RAM

Read Access: Always Enabled Write Access: Always Enabled

All these parameters are stored in dataflash of LV board

Manut	acturer Co	onfiguration
Description	Data	Variable

	Manufacturer Configuration							
Pa ge	Byte Addr ess	Title	Description	Data flash address	Variable name	Size of variable	Type of variabl	Range of parameter
				(in hex)		(bytes)	е	
3	0x00	First Functional Test Signature	0xA7 indicates test pass	F1400	configurationp age3.ubFirstFu nctionalTestSi gnature	1	Unsign ed byte	0 to 255
3	0x01	First Functional Test Fixture ID		F1401	configurationp age3.ubFirstFu nctionalTestFi xtureID	1	Unsign ed byte	0 to 255
3	0x02			F1402	dataflash.ubBl ankData			
3	0x03	Second functional Test Signature	0xA7 indicates test pass	F1403	configurationp age3.ubSecond FunctionalTest Signature	1	Unsign ed byte	0 to 255
3	0x04	Second functional Test Fixture ID		F1404	configurationp age3.ubSecond FunctionalTest FixtureID	1	Unsign ed byte	0 to 255
3	0x05	First Functional Test Date 4 (ASCII)	Day	F1405	configurationp age3.ubFirstFu nctionalTestDa te4	1	Unsign ed byte	0 to 255
3	0x06	First Functional Test Date 3 (ASCII))	Day	F1406	configurationp age3.ubFirstFu nctionalTestDa te3	1	Unsign ed byte	0 to 255
3	0x07	First Functional Test Date 2 (ASCII)	Day	F1407	configurationp age3.ubFirstFu nctionalTestDa te2	1	Unsign ed byte	0 to 255
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			TH St Made I	0111120			. 490	70 01 02
3	80x0	First Functional Test Date 1 (ASCII)	Year	F1408	configurationp age3.ubFirstFu nctionalTestDa te1	1	Unsign ed byte	0 to 255
3	0x09	First Functional Test Date 0 (ASCII)	Year	F1409	configurationp age3.ubFirstFu nctionalTestDa te0	1	Unsign ed byte	0 to 255
3	0x0A			F140A	dataflash.ubBl ankData	1	Unsign ed byte	
3	0x0B	Electronics Model Number 14 (ASCII)	model	F140B	configurationp age3.ubElectro nicsModelNu mber14ASCII	1	Unsign ed byte	0 to 255
3	0x0C	Electronics Model Number 13 (ASCII)	model	F140C	configurationp age3.ubElectro nicsModelNu mber13ASCII	1	Unsign ed byte	0 to 255
3	0x0D	Electronics Model Number 12 (ASCII)	model	F140D	configurationp age3.ubElectro nicsModelNu mber12ASCII	1	Unsign ed byte	0 to 255
3	0x0E	Electronics Model Number 11 (ASCII)	model	F140E	configurationp age3.ubElectro nicsModelNu mber11ASCII	1	Unsign ed byte	0 to 255
3	0x0F	Electronics Model Number 10 (ASCII)	model	F140F	configurationp age3.ubElectro nicsModelNu mber10ASCII	1	Unsign ed byte	0 to 255
3	0x10	Electronics Model Number 9 (ASCII)	model	F1410	configurationp age3.ubElectro nicsModelNu mber9ASCII	1	Unsign ed byte	0 to 255
3	0x11	Electronics Model Number 8 (ASCII)	model	F1411	configurationp age3.ubElectro nicsModelNu mber8ASCII	1	Unsign ed byte	0 to 255

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			rirst Made r	01 . INDO			i age c	01 01 02
3	0x12	Electronics Model Number - (ASCII)	Hyphen (0x45)	F1412	configurationp age3.ubElectro nicsModelNu mberOther1AS CII	1	Unsign ed byte	0 to 255
3	0x13	Electronics Model Number 7 (ASCII)	HW Configuration	F1413	configurationp age3.ubElectro nicsModelNu mber7ASCII	1	Unsign ed byte	0 to 255
3	0x14	Electronics Model Number 6 (ASCII)	HW Configuration	F1414	configurationp age3.ubElectro nicsModelNu mber6ASCII	1	Unsign ed byte	0 to 255
3	0x15	Electronics Model Number 5 (ASCII)	HW Configuration	F1415	configurationp age3.ubElectro nicsModelNu mber5ASCII	1	Unsign ed byte	0 to 255
3	0x16	Electronics Model Number - (ASCII)	Hyphen (0x45)	F1416	configurationp age3.ubElectro nicsModelNu mberOther2AS CII	1	Unsign ed byte	0 to 255
3	0x17	Electronics Model Number 4 (ASCII)	SW Rev # for UL/OEM, Aftermarket	F1417	configurationp age3.ubElectro nicsModelNu mber4ASCII	1	Unsign ed byte	0 to 255
3	0x18	Electronics Model Number 3 (ASCII)	SW Rev # for UL	F1418	configurationp age3.ubElectro nicsModelNu mber3ASCII	1	Unsign ed byte	0 to 255
3	0x19	Electronics Model Number 2 (ASCII)	SW Rev # for UL	F1419	configurationp age3.ubElectro nicsModelNu mber2ASCII	1	Unsign ed byte	0 to 255
3	0x1A	Electronics Model Number - (ASCII)	Hyphen (0x45)	F141A	configurationp age3.ubElectro nicsModelNu mberOther3AS CII	1	Unsign ed byte	0 to 255

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3	0x1B	Electronics Model 0Number 1 (0ASCII)	HW Rev # for UL	F141B	configurationp age3.ubElectro nicsModelNu mber1ASCII	1	Unsign ed byte	0 to 255
3	0x1C	Electronics Model Number 0 (ASCII)	HW Rev # for UL	F141C	configurationp age3.ubElectro nicsModelNu mber0ASCII	1	Unsign ed byte	0 to 255
3	0x1D			F141D	dataflash.ubBl ankData	1	Unsign ed byte	
3	0x1E	Electronics Serial Number 12 (ASCII)	Manufacturer s Identifier part of SN	F141E	configurationp age3.ubElectro nicsSerialNum ber12ASCII	1	Unsign ed byte	0 to 255
3	0x1F	Electronics Serial Number 11 (ASCII)	Manufacturer s Identifier part of SN	F141F	configurationp age3.ubElectro nicsSerialNum ber11ASCII	1	Unsign ed byte	0 to 255
3	0x20	Electronics Serial Number 10 (ASCII)	Manufacturer s Identifier part of SN	F1420	configurationp age3.ubElectro nicsSerialNum ber10ASCII	1	Unsign ed byte	0 to 255
3	0x21	Electronics Serial Number - (ASCII)	Hyphen (0x45)	F1421	configurationp age3.ubElectro nicsSerialNum berASCII	1	Unsign ed byte	0 to 255
3	0x22	Electronics Serial Number 9 (ASCII)	Serial number	F1422	configurationp age3.ubElectro nicsSerialNum ber9ASCII	1	Unsign ed byte	0 to 255
3	0x23	Electronics Serial Number 8 (ASCII)	Serial number	F1423	configurationp age3.ubElectro nicsSerialNum ber8ASCII	1	Unsign ed byte	0 to 255
3	0x24	Electronics Serial Number 7 (ASCII)	Serial number	F1424	configurationp age3.ubElectro nicsSerialNum ber7ASCII	1	Unsign ed byte	0 to 255

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3	0x25	Electronics Serial Number 6 (ASCII)	Serial number	F1425	configurationp age3.ubElectro nicsSerialNum ber6ASCII	1	Unsign ed byte	0 to 255
3	0x26	Electronics Serial 0Number 5 (ASCII)	Serial number	F1426	configurationp age3.ubElectro nicsSerialNum ber5ASCII	1	Unsign ed byte	0 to 255
3	0x27	Electronics Serial Number 4 (ASCII)	Serial number	F1427	configurationp age3.ubElectro nicsSerialNum ber4ASCII	1	Unsign ed byte	0 to 255
3	0x28	Electronics Serial Number 3 (ASCII)	Serial number	F1428	configurationp age3.ubElectro nicsSerialNum ber3ASCII	1	Unsign ed byte	0 to 255
3	0x29	Electronics Serial Number 2 (ASCII)	Serial number	F1429	configurationp age3.ubElectro nicsSerialNum ber2ASCII	1	Unsign ed byte	0 to 255
3	0x2A	Electronics Serial Number 1 (ASCII)	Serial number	F142A	configurationp age3.ubElectro nicsSerialNum ber1ASCII	1	Unsign ed byte	0 to 255
3	0x2B	Electronics Serial Number 0 (ASCII)	Serial number	F142B	configurationp age3.ubElectro nicsSerialNum ber0ASCII	1	Unsign ed byte	0 to 255
3	0x2C			F142C	dataflash.ubBl ankData	1	Unsign ed byte	
3	0x2D	Third functional test signature	0xA7 indicates test pass	F142D	configurationp age3.ubThirdF unctionalTestS ignatureAuditT ester	1	Unsign ed byte	0 to 255
3	0x2E	Third functional test fixture ID		F142E	configurationp age3.ubThirdF unctionalTestF ixtureIDAudit Tester	1	Unsign ed byte	0 to 255

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		1						
3	0x2F			F142F	dataflash.ubBl ankData	1	Unsign ed byte	
3	0x30	EOL Test Signature	0xA7 indicates test pass	F1430	configurationp age3.ubEOLTe stSignature	1	Unsign ed byte	0 to 255
3	0x31	EOL Test Fixture ID		F1431	configurationp age3.ubEOLTe stFixtureID	1	Unsign ed byte	0 to 255
3	0x32	EOL Test Date 4 (ASCII)	Day	F1432	configurationp age3.ubEOLTe stDate4ASCII	1	Unsign ed byte	0 to 255
3	0x33	EOL Test Date 3 (ASCII)	Day	F1433	configurationp age3.ubEOLTe stDate3ASCII	1	Unsign ed byte	0 to 255
3	0x34	EOL Test Date 2 (ASCII)	Day	F1434	configurationp age3.ubEOLTe stDate2ASCII	1	Unsign ed byte	0 to 255
3	0x35	EOL Test Date 1 (ASCII)	Year	F1435	configurationp age3.ubEOLTe stDate1ASCII	1	Unsign ed byte	0 to 255
3	0x36	EOL Test Date 0 (ASCII)	Year	F1436	configurationp age3.ubEOLTe stDate0ASCII	1	Unsign ed byte	0 to 255
3	0x37	EPC Combo Model 10 (ASCII)	model	F1437	configurationp age3.ubEPCCo mboModel10A SCII	1	Unsign ed byte	0 to 255
3	0x38	EPC Combo Model 9 (ASCII)	model	F1438	configurationp age3.ubEPCCo mboModel9AS CII	1	Unsign ed byte	0 to 255
3	0x39	EPC Combo Model 8 (ASCII)	model	F1439	configurationp age3.ubEPCCo mboModel8AS CII	1	Unsign ed byte	0 to 255
3	0x3A	EPC Combo Model 7 (ASCII)	model	F143A	configurationp age3.ubEPCCo mboModel7AS CII	1	Unsign ed byte	0 to 255

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3	0x3B	EPC Combo Model 6 (ASCII)	model	F143B	configurationp age3.ubEPCCo mboModel6AS CII	1	Unsign ed byte	0 to 255
3	0x3C	EPC Combo Model 5 (ASCII)	model	F143C	configurationp age3.ubEPCCo mboModel5AS CII	1	Unsign ed byte	0 to 255
3	0x3D	EPC Combo Model 4 (ASCII)	model	F143D	configurationp age3.ubEPCCo mboModel4AS CII	1	Unsign ed byte	0 to 255
3	0x3E	EPC Combo Model 3 (ASCII)	model	F143E	configurationp age3.ubEPCCo mboModel3AS CII	1	Unsign ed byte	0 to 255
3	0x3F	EPC Combo Model 2 (ASCII)	model or space	F143F	configurationp age3.ubEPCCo mboModel2AS CII	1	Unsign ed byte	0 to 255
3	0x40	EPC Combo Model 1 (ASCII)	model or space	F1440	configurationp age3.ubEPCCo mboModel1AS CII	1	Unsign ed byte	0 to 255
3	0x41	EPC Combo Model 0 (ASCII)	model or space	F1441	configurationp age3.ubEPCCo mboModel0AS CII	1	Unsign ed byte	0 to 255
3	0x42			F1442	dataflash.ubBl ankData	1	Unsign ed byte	
3	0x43	First Sub- functional Test Signature	0xA7 indicates test pass	F1443	configurationp age3.ubFirstSu bFunctionalTe stSignature	1	Unsign ed byte	0 to 255
3	0x44	First Sub- functional Test Fixture ID		F1444	configurationp age3.ubFirstSu bFunctionalTe stFixtureID	1	Unsign ed byte	0 to 255

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3	0x45				F1445	dataflash.ubBl ankData	1	Unsign ed byte	0 to 255
3	0x46	fun Tes	st Sub- ctional st Date ASCII)	Day	F1446	configurationp age3.ubFirstSu bFunctionalTe stDate4	1	Unsign ed byte	0 to 255
3	0x47	fun Tes	st Sub- ctional st Date ASCII))	Day	F1447	configurationp age3.ubFirstSu bFunctionalTe stDate3	1	Unsign ed byte	0 to 255
3	0x48	fun Tes	st Sub- ctional st Date ASCII)	Day	F1448	configurationp age3.ubFirstSu bFunctionalTe stDate2	1	Unsign ed byte	0 to 255
3	0x49	fun Tes	st Sub- ctional st Date ASCII)	Year	F1449	configurationp age3.ubFirstSu bFunctionalTe stDate1	1	Unsign ed byte	0 to 255
3	0x4A	fun Tes	st Sub- ctional st Date ASCII)	Year	F144A	configurationp age3.ubFirstSu bFunctionalTe stDate0	1	Unsign ed byte	0 to 255
3	0x4B				F144B	dataflash.ubBl ankData	1	Unsign ed byte	
3	0x4C			Manufacturer s Identifier part of SN	F144C	configurationp age3.ubDriveS erialNumber12 ASCII	1	Unsign ed byte	0 to 255
3	0x4D			Manufacturer s Identifier part of SN	F144D	configurationp age3.ubDriveS erialNumber11 ASCII	1	Unsign ed byte	0 to 255
3	0x4E			Manufacturer s Identifier part of SN	F144E	configurationp age3.ubDriveS erialNumber10 ASCII	1	Unsign ed byte	0 to 255
3	0x4F	Driv Ser		Hyphen (0x45)	F144F	configurationp age3.ubDriveS	1	Unsign ed byte	0 to 255
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		Number - (ASCII)			erialNumberA SCII			
3	0x50	Drive Serial Number 9 (ASCII)	Serial number	F1450	configurationp age3.ubDriveS erialNumber9 ASCII	1	Unsign ed byte	0 to 255
3	0x51	Drive Serial Number 8 (ASCII)	Serial number	F1451	configurationp age3.ubDriveS erialNumber8 ASCII	1	Unsign ed byte	0 to 255
3	0x52	Drive Serial Number 7 (ASCII)	Serial number	F1452	configurationp age3.ubDriveS erialNumber7 ASCII	1	Unsign ed byte	0 to 255
3	0x53	Drive Serial Number 6 (ASCII)	Serial number	F1453	configurationp age3.ubDriveS erialNumber6 ASCII	1	Unsign ed byte	0 to 255
3	0x54	Drive Serial Number 5 (ASCII)	Serial number	F1454	configurationp age3.ubDriveS erialNumber5 ASCII	1	Unsign ed byte	0 to 255
3	0x55	Drive Serial Number 4 (ASCII)	Serial number	F1455	configurationp age3.ubDriveS erialNumber4 ASCII	1	Unsign ed byte	0 to 255
3	0x56	Drive Serial Number 3 (ASCII)	Serial number	F1456	configurationp age3.ubDriveS erialNumber3 ASCII	1	Unsign ed byte	0 to 255
3	0x57	Drive Serial Number 2 (ASCII)	Serial number	F1457	configurationp age3.ubDriveS erialNumber2 ASCII	1	Unsign ed byte	0 to 255
3	0x58	Drive Serial Number 1 (ASCII)	Serial number	F1458	configurationp age3.ubDriveS erialNumber1 ASCII	1	Unsign ed byte	0 to 255
3	0x59	Drive Serial	Serial number	F1459	configurationp age3.ubDriveS	1	Unsign ed byte	0 to 255
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				. ugo	17 01 02			
		Number 0 (ASCII)			erialNumber0 ASCII	_		
3	0x5A			F145A	dataflash.ubBl ankData	1	Unsign ed byte	
3	0x5B	LVB Serial Number 12 (ASCII)	Manufacturer s Identifier part of SN	F145B	configurationp age3.ubPFCUI SerialNumber1 2ASCII	1	Unsign ed byte	0 to 255
3	0x5C	LVB Serial Number 11 (ASCII)	Manufacturer s Identifier part of SN	F145C	configurationp age3.ubPFCUI SerialNumber1 1ASCII	1	Unsign ed byte	0 to 255
3	0x5D	LVB Serial Number 10 (ASCII)	Manufacturer s Identifier part of SN	F145D	configurationp age3.ubPFCUI SerialNumber1 0ASCII	1	Unsign ed byte	0 to 255
3	0x5E	LVB Serial Number - (ASCII)	Hyphen (0x45)	F145E	configurationp age3.ubPFCUI SerialNumber ASCII	1	Unsign ed byte	0 to 255
3	0x5F	LVB Serial Number 9 (ASCII)	Serial number	F145F	configurationp age3.ubPFCUI SerialNumber9 ASCII	1	Unsign ed byte	0 to 255
3	0x60	LVB Serial Number 8(ASCII)	Serial number	F1460	configurationp age3.ubPFCUI SerialNumber8 ASCII	1	Unsign ed byte	0 to 255
3	0x61	LVB Serial Number 7 (ASCII)	Serial number	F1461	configurationp age3.ubPFCUI SerialNumber7 ASCII	1	Unsign ed byte	0 to 255
3	0x62	LVB Serial Number 6 (ASCII)	Serial number	F1462	configurationp age3.ubPFCUI SerialNumber6 ASCII	1	Unsign ed byte	0 to 255
3	0x63	LVB Serial Number 5(ASCII)	Serial number	F1463	configurationp age3.ubPFCUI SerialNumber5 ASCII	1	Unsign ed byte	0 to 255
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3	0x64	LVB Serial Number 4 (ASCII)	Serial number	F1464	configurationp age3.ubPFCUI SerialNumber4 ASCII	1	Unsign ed byte	0 to 255
3	0x65	LVB Serial Number 3 (ASCII)	Serial number	F1465	configurationp age3.ubPFCUI SerialNumber3 ASCII	1	Unsign ed byte	0 to 255
3	0x66	LVB Serial Number 2 (ASCII)	Serial number	F1466	configurationp age3.ubPFCUI SerialNumber2 ASCII	1	Unsign ed byte	0 to 255
3	0x67	LVB Serial Number 1 (ASCII)	Serial number	F1467	configurationp age3.ubPFCUI SerialNumber1 ASCII	1	Unsign ed byte	0 to 255
3	0x68	LVB Serial Number 0 (ASCII)	Serial number	F1468	configurationp age3.ubPFCUI SerialNumber0 ASCII	1	Unsign ed byte	0 to 255
3	0x69			F1469	dataflash.ubBl ankData	Unsign 1 ed byte		
3	0x6A	First Functional Test Signature UI	0xA7 indicates test pass	F146A	configurationp age3.ubFirstSu bFunctionalTe stSignatureUI	1	Unsign ed byte	0 to 255
3	0x6B	First Functional Test Fixture ID UI		F146B	configurationp age3.ubFirstSu bFunctionalTe stFixtureIDUI	1	Unsign ed byte	0 to 255
3	0x6C			F146C	dataflash.ubBl ankData	Unsigr 1 ed byte		
3	0x6D	Second functional Test Signature (UI)	0xA7 indicates test pass	F146D	configurationp age3.ubFirstFu nctionalTestSi gnatureUI	1	Unsign ed byte	0 to 255
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3	0x6E	Second functional Test Fixture ID (UI)		F146E	configurationp age3.ubFirstFu nctionalTestFi xtureIDUI	1	Unsign ed byte	0 to 255	
3	0x6F	First Functional Test Date 4 (ASCII)	Day	F146F	configurationp age3.ubFirstSu bFunctionalTe stDate4ASCII	1	Unsign ed byte	0 to 255	
3	0x70	First Functional Test Date 3 (ASCII))	Day	F1470	configurationp age3.ubFirstSu bFunctionalTe stDate3ASCII	1	Unsign ed byte	0 to 255	
3	0x71	First Functional Test Date 2 (ASCII)	Day	F1471	configurationp age3.ubFirstSu bFunctionalTe stDate2ASCII	1	Unsign ed byte	0 to 255	
3	0x72	First Functional Test Date 1 (ASCII)	Year	F1472	configurationp age3.ubFirstSu bFunctionalTe stDate1ASCII	1	Unsign ed byte	0 to 255	
3	0x73	First Functional Test Date 0 (ASCII))	Year	F1473	configurationp age3.ubFirstSu bFunctionalTe stDate0ASCII	1	Unsign ed byte	0 to 255	
3	0x74			F1474	dataflash.ubBl ankData	1	Unsign ed byte		
3	0x75	First UI Functional Test Date 4 (ASCII)	Day	F1475	configurationp age3.ubFirstUI FunctionalTest Date4ASCII	1	Unsign ed byte	0 to 255	
3	0x76	First UI Functional Test Date 3 (ASCII))	Day	F1476	configurationp age3.ubFirstUI FunctionalTest Date3ASCII	Unsign ed byte		0 to 255	
3	0x77	First UI Functional Test Date 2 (ASCII)	Day	F1477	configurationp age3.ubFirstUI FunctionalTest Date2ASCII	1	Unsign ed byte	0 to 255	

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3	0x78	First UI Functional Test Date 1 (ASCII)	Year	F1478	configurationp age3.ubFirstUI FunctionalTest Date1ASCII	1	Unsign ed byte	0 to 255
3	0x79	First UI Functional Test Date 0 (ASCII)	Year	F1479	configurationp age3.ubFirstUI FunctionalTest Date0ASCII	1	Unsign ed byte	0 to 255
3	0x7A			F147A	dataflash.ubBl ankData	1	Unsign ed byte	
3	0x7B	Second Functional Test Date 4 (ASCII)	Day	F147B	configurationp age3.ubFirstUI FunctionalTest Date4ASCII	1	Unsign ed byte	0 to 255
3	0x7C	Second Functional Test Date 3 (ASCII))	Day	F147C	configurationp age3.ubFirstUI FunctionalTest Date3ASCII	1	Unsign ed byte	0 to 255
3	0x7D	Second Functional Test Date 2 (ASCII)	Day	F147D	configurationp age3.ubFirstUI FunctionalTest Date2ASCII	1	Unsign ed byte	0 to 255
3	0x7E	Second Functional Test Date 1 (ASCII)	Year	F147E	configurationp age3.ubFirstUI FunctionalTest Date1ASCII	1	Unsign ed byte	0 to 255
3	0x7F	Second Functional Test Date 0 (ASCII)	Year	F147F	configurationp age3.ubFirstUI FunctionalTest Date0ASCII	1	Unsign ed byte	0 to 255
3	0x80	RTC Calibration Data Low Byte		F1480	configurationp age3.ubRTCC alibrationLSB	Unsign 1 ed byte		0 to 255
3	0x81	RTC Calibration Data High Byte		F1481	configurationp age3.ubRTCC alibrationMSB	1	Unsign ed byte	0 to 255

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3	0x82	Ecostar Pump		Ecostar Reserved F1482 age		configurationp age3.ubPumpF amily	1	Unsign ed byte	0 to 255
3	0x83	Hay Eco	ward star Rating	Used for Motor Serial Number 12	F1483	configurationp age3.ubHPRati	1	Unsign ed byte	0 to 255
3	0x84	Eco	ward star e of	Used for Motor Serial Number 11	F1484	configurationp age3.ubTypeO fUse	1	Unsign ed byte	0 to 255
3	0x85	Hayward Ecostar Type of Control		Used for Motor Serial Number 10	F1485	configurationp age3.ubTypeO fControl	1	Unsign ed byte	0 to 255
3	0x86	Hayward Ecostar Supply Type		Used for Motor Serial Number 9	F1486	configurationp age3.ubSupply Type	1	Unsign ed byte	0 to 255
3	0x87	Hayward Ecostar Features (Higher		Used for Motor Serial Number 8	F1487	configurationp age3.Features. ubByte[1]	1	Unsign ed byte	0 to 255
3	0x88	Byte) Hayward Ecostar Features (Lower Byte)		Used for Motor Serial Number 7	F1488	configurationp age3.Features. ubByte[0]	1	Unsign ed byte	0 to 255
3	0x89	Hayward Ecostar Max DC Bus (Higher		Used for Motor Serial Number 6	F1489	configurationp age3.MaxDCB us.ubByte[1]	1	Unsign ed byte	0 to 255
3	Byte)  0x8A Hayward Ecostar Max DC Bus (Lower Byte)		ward star DC wer	Used for Motor Serial Number 5	F148A	configurationp age3.MaxDCB us.ubByte[0]	1	Unsign ed byte	0 to 255
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			1 11 50 11 1 1 1 1 1 1	01112			<u> </u>	10 01 02
3	0x8B	Hayward Ecostar Max Amp (Higher Byte)	Used for Motor Serial Number 4	F148B	configurationp age3.MaxAmp .ubByte[1]	1	Unsign ed byte	0 to 255
3	0x8C	Hayward Ecostar Max Amp (Lower Byte)	Used for Motor Serial Number 3	F148C	configurationp age3.MaxAmp .ubByte[0]	1	Unsign ed byte	0 to 255
3	0x8D	Hayward Ecostar Max Power (Higher Byte)	Used for Motor Serial Number 2	F148D	configurationp age3.MaxPow er.ubByte[1]	1	Unsign ed byte	0 to 255
3	0x8E	Hayward Ecostar Max Amp (Lower Byte)	Used for Motor Serial Number 1	F148E	configurationp age3.MaxPow er.ubByte[0]	1	Unsign ed byte	0 to 255
3	0x8F	Hayward Ecostar Max Temperatu re	Used for Motor Serial Number 0	F148F	configurationp age3.ubMaxTe mperature	1	Unsign ed byte	0 to 255
3	0x90	Hayward Ecostar Future use	Reserved	F1490	configurationp age3.ubFuture Use	1	Unsign ed byte	0 to 255

Table 14 Configuration Page 3 Addressing Map

#### Note:

Address 0x82 through 0x90 were not found used, to address the Motor Serial number configuration & to avoid correction in the current structure the same addresses are used to configure Motor Serial number. Approved DOU is attached for the kind reference.



P rwru#Vhuldd# Qxpehu#Dgglwlrqlbn:

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Read Access: Always Enabled Write Access: Always Enabled

All these parameters are stored in dataflash of LV board

Control Co	ontiau	ıration
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	Control Configuration										
Pa ge	Byte Add	Title	Description	Data flash address	Variable name	Size of variable (bytes)	Type of variable	Range of parameter			
9	0x0 0	Gen3 Primi ng State	0- Gen3 is priming not 1- Gen 3 priming	0xF1040	isUIPriming	1	Unsigned byte	0 to 1			

## Table 15 Configuration Page 9 Address

## Configuration mapping: Page 10

Read Access: Always Enabled Write Access: Always Enabled

All these parameters are stored in dataflash of LV board

### **Control Configuration**

				<del></del>	ga.a			
Pag e	Byte Add	Title	Descripti on	Data flash address	Variabl e name	Size of varia ble (byte s)	Type of variable	Range of parameter
10	0x00	System State	1 =Start , 0 = Stop;Def ault = Stop	0xF1080	ubState	1	Unsigned byte	0 to 1 Default: 0
10	0x01	Keypad status	Lock/unl ock state of keypad	0xF1081	ubLock Unlock State	1	Unsigned byte	0 to 3; 0- Unlocked 1- Locked 2- Unlocked & Stuck 3-Locked & Stuck Default: 0

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vision	: 4.16		TITLE: G	EN 3 EPC N	Modbus C	ommı	unication F	Protocol		
			First Made	For: RBC				Page 51 of 62		
10	0x02	Priming Duration (LVB)		0xF1082	ubPrimi ngDurati on	1	Unsigne byte	Duration: 0,3 to 15 minutes, default – OFF		
10	0x03	Priming Speed (LVB) (LSB)		0xF1083	uwPrimi ngSpeed .ubByte[ 0]	1	Unsigne byte	ed Range= 1500 to max operating speed		
10	0x04	Priming Speed(L VB) (MSB)		0xF1084	uwPrimi ngSpeed .ubByte[	1	Unsigne byte	Default = 2600 RPM Step Size:25		
10	0x05	Protocol selected		0xF1081	ubCusto merProt ocolID	1	Unsigne byte			
10	0x06	Freeze Protectio n Enable/ Disable	0 = Disable 1 = ON 2 = OFF	0xF1086	ubEnabl eDisable State	1	Unsigne byte	od 0 to 2; Default = ON		
10	0x07	Freeze Protectio n Turn ON Temper ature		0xF1087	ubTurn ONTem perature	1	Unsigne byte	Valid range = 32° to 72°F Default: 39 Step Size: 1		
10	0x08	Freeze Protectio n Duration		0xF1088	ubDurati on	1	Unsigne byte	Default = 2 Hours; Valid Range = 1 – 8 Hrs. Step Size: 1		
0	d b O -	o lo	Daniel Del	oit EDO Distri	<b></b>		Т			
Create	ed by: Gaz	aia	∺egai-Bel —	oit EPC Divisi	Ori					
atad an	· 12 Apr 2	017 Tipp City,	OH		Pa	ge 51 c	of 62			



ision			First Made	For: RBC				Page 52 of 62			
10	0x09	Freeze Protectio n Speed (LSB)	Freeze Protectio n Speed = MSB *	0xF1089	uwSpee d.ubByt e[0]	1	Unsigned byte	Default = 2600RPM Valid Range = 600 to			
10	0x0A	Freeze Protectio n Speed (MSB)	256+ LSB;	0xF108A	uwSpee d.ubByt e[1]	1	Unsigned byte	3450RPM Step Size:25			
10	0x0B	Tempor ary STOP Duration		0xF108B	ubTemp oraryST OPDurat ion	1	Unsigned byte	Default = 4 minutes Range: 0x01 to 0xFF Step Size: 1			
10	0x0C	PWM Mode (Digital Input 1) Enable/ Disable	0 = Disable 1 = ON 2 = OFF	0xF108C	ubEnabl eDisable State	1	Unsigned byte	0 to 2; Default: OFF			
10	0x0D	PWM Demand Mode	0 = Speed	0xF108D	ubDema ndMode	1	Unsigned byte	Default Value = 0			
10	0x0E	PWM Mode Min Setting (Low Byte)		0xF108E	uwMinS etting.ub Byte[0]	1	Unsigned byte	Min-Max range Valid Range = 600 to 3250 rpm			
10	0x0F	PWM Mode Min Setting (High Byte)		0xF108F	uwMinS etting.ub Byte[1]	1	Unsigned byte	Default: 600 Step Size:25			
10	0x10	PWM Mode Max Setting (Low Byte)		0xF1090	uwMax Setting. ubByte[ 0]	1	Unsigned byte	Min-Max range Valid Range = 800 to 3450 rpm			
Create	ed by: Gaz	ala	Regal-Bel	oit EPC Divisi	on						



_		- 4.40		TITLE: GI	EN 3 EPC N	/lodbus C	ommur	nication Prote	ocol	
Re	vision	: 4.16		First Made	For: RBC			Pa	age 53 of 62	
	10	0x11	PWM Mode Max Setting (High Byte)		0xF1091	uwMax Setting. ubByte[ 1]	1	Unsigned byte	Default: 3450 Step Size:25	
	10	0x12	HUA (1 <sup>st</sup> byte) MSB		0xF1092	ubHUA Address [0]	1	Unsigned byte	Value = 0x10 by Default  0x10 represent Variable Speed. Pump	
	10	0x13	HUA (2 <sup>nd</sup> byte)	Hayward Unique Address	0xF1093	ubHUA Address [1]	1	Unsigned byte	Range = 0x00 to 0xFF Default:0x00	
	10	0x14	HUA (3 <sup>rd</sup> byte)	Address	0xF1094	ubHUA Address [2]	1	Unsigned byte	Range = 0x00 to 0xFF Default:0x00	
	10	0x15	HUA (4 <sup>th</sup> byte)		0xF1095	ubHUA Address [3]	1	Unsigned byte	Range = 0x00 to 0xFF Default:0x00	
	10	0x16	HUA (5 <sup>th</sup> byte) LSB		0xF1096	ubHUA Address [4]	1	Unsigned byte	Range = 0x00 to 0xFF Default:0x00	

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10			, 		0 = 15	1 7 1 7 2			
10			TurnOff				1	_	
10	10	0X17			97	Timeout		gned	Default: 2
10			Timeout	LCD related				byte	
10				parameters	0xF10	ubBrightness	1	Unsi	0 to 100 %
10	10	0x18	Brightness		98			gned	Default: 100
10    0x19    Aux 1 Relay Speed (LSB)			_					byte	Step Size:10
10					0xF10	τινιλτιν1ΡοΙον	1	Unsi	·
Speed(LSB)   Speed of Aux   1 relay   1 relay   2800   2	10	0v10	Aux 1 Relay		99	_		gned	
Speed of Aux 1 relay  Ox10  Ox	10	UXIS	Speed(LSB)			· -		byte	ТРП
10			, , ,	Speed of Aux		id.ubByte[0]			Default:
10       0x1A       Speed (MSB)       9A       SpeedThresho Id.ubByte[1]       gned byte       Step size: 25 byte         10       0x1B       Aux 1 Relay Duration (LSB)       0xF10 your ation of Aux 1 relay In Minutes       0xF10 your ation Limit. ubByte[0]       1 Unsi gned byte       0 to 1440 minutes         10       0x1C       Aux 1 Relay Duration (MSB)       0xF10 your ation Limit. ubByte[1]       1 Unsi gned byte       0xep Size: 15         10       0x1D       Aux 2 Relay Speed (LSB)       0xF10 your ation of Aux 2 relay       0xF10 your ation lid.ubByte[0]       1 Unsi gned byte       0xep Size: 25         10       0x1E       Aux 2 Relay Speed (MSB)       0xF10 your ation of Aux 2 relay in Minutes       0xF10 your ation limit. ubByte[0]       1 Unsi gned byte       0xep Size: 25         10       0x1F       Aux 2 Relay Duration of Aux 2 relay in Minutes       0xF10 your ation limit. ubByte[0]       1 Unsi gned byte       0 to 1440 minutes         10       0x20       Aux 2 Relay Duration of Aux 2 relay in Minutes       0xF10 your ation Limit. ubByte[0]       1 Unsi gned byte       0 to 1440 minutes         10       0x20       Aux 2 Relay Duration of Aux 2 relay in Minutes       0xF10 your ation Limit. ubByte[0]       1 Unsi gned byte       0 to 1440 minutes			Aux 1 Polov	1 relay	0xF10	τινιλτιν1ΡοΙον	1	Unsi	2800
10    0x1B	10	0.41	•	-	9A	_		gned	Step size: 25
10 0x1B Aux 1 Relay Duration (LSB)  10 0x1C Aux 1 Relay Duration (MSB)  10 0x1D Aux 2 Relay Speed (LSB)  10 0x1E Aux 2 Relay Duration (MSB)  10 0x1E Aux 2 Relay Duration (MSB)  10 0x1F Aux 2 Relay Duration (MSB)  10 0x1F Aux 2 Relay Duration (MSB)  10 0x1F Aux 2 Relay Duration (LSB)  10 0x1F Aux 2 Relay Duration (MSB)  10 0x1F Aux 2 Relay Duration (LSB)  10 0x2F Aux 2 Relay Duration (LSB)  10 0x2F Aux 2 Relay Duration (MSB)  10 0x2F Aux 2 Relay Duration (MSB)  10 0x2F Aux 2 Relay Duration (MSB)  10 0x2F Aux 2 Relay Duration (LSB)  10 0x2F Aux 2 Relay Duration (MSB)  11 Unsi gned byte  12 Unsi gned byte  12 Unsi gned byte  13 Unsi gned byte  14 Unsi gned byte  15 Default:  15 Unsi gned byte  16 Oto 1440 minutes  17 Unsi gned byte  18 Oto 1440 minutes  18 Oto 1440 minutes  19 DurationLimit.u bByte[0]  10 Unsi gned byte  10 Unsi gned byte  10 Unsi gned byte  11 Unsi gned byte  12 Unsi gned byte  13 Unsi gned byte  14 Unsi gned byte  15 Unsi gned byte  16 Oto 1440 minutes  17 Unsi gned byte  18 Oto 1440 minutes  18 Oto 1440 minutes  19 Default:  2800 Step Size:  25 Unsi gned byte  26 Unsi gned byte  27 Unsi gned byte  28 Unsi	10	UXTA						byte	
10    0x1B			(IVIOD)			id.ubbyte[1]			
10     0x1B     Duration (LSB)     Duration of Aux 1 relay In Minutes     9B     DurationLimit.u bByte[0]     gned byte     minutes Default: 0 Step Size: 15       10     0x1C     Aux 1 Relay Duration (MSB)     0xF10 uwAux1Relay DurationLimit.u bByte[1]     1     Unsi gned byte       10     0x1D     Aux 2 Relay Speed(LSB)     0xF10 uwAux2Relay SpeedThresho Id.ubByte[0]     1     Unsi gned byte       10     0x1E     Aux 2 Relay Speed (MSB)     0xF10 uwAux2Relay SpeedThresho Id.ubByte[1]     1     Unsi gned byte       10     0x1E     Aux 2 Relay Duration (LSB)     0xF10 uwAux2Relay SpeedThresho Id.ubByte[1]     1     Unsi gned byte       10     0x1E     Aux 2 Relay Duration (LSB)     Duration of Aux 2 relay in Minutes     0xF10 uwAux2Relay DurationLimit.u bByte[0]     1     Unsi gned byte       10     0x20     Aux 2 Relay Duration(M     Duration of Aux 2 relay in Minutes     0xF10 uwAux2Relay DurationLimit.u bByte[0]     1     Unsi gned byte       10     0x20     Aux 2 Relay Duration(M     0xF10 uwAux2Relay DurationLimit.u bByte[0]     0 to 1440 minutes			Aux 1 Relay		0vE10	μινιΔιιν1ΡοΙον	1	Unsi	0 to 1440
Cartest   Duration of Aux 1 relay In Minutes   Duration of Aux 1 relay In Minutes   Duration of Aux 1 relay In Minutes   Duration (MSB)   Duration of Aux 1 relay In Minutes   Duration Limit.u bByte[1]   Duration Limit.u bByte[1]   Duration Limit.u bByte[1]   Duration Limit.u bByte[1]   Duration Limit.u bByte[0]   Default: 0 Step Size: 15      10	10	0v1B						gned	
10 0x1C Aux 1 Relay Duration (MSB)  Aux 2 Relay Speed(LSB)  10 0x1E Aux 2 Relay Speed (MSB)  10 0x1F Aux 2 Relay Duration (MSB)  Aux 2 Relay Speed (MSB)  10 0x1F Aux 2 Relay Duration (MSB)  Aux 2 Relay Speed (MSB)  Aux 2 Relay Speed (MSB)  Default: 0 Step Size: 15  0xF10 uwAux2Relay SpeedThresho Id.ubByte[0]  11 Unsi gned byte  12800  Step Size: 15  13 Unsi gned byte  Default: 0 Step Size: 15  14 Unsi gned byte  Default: 0 Step Size: 15  15 UwAux2Relay SpeedThresho Id.ubByte[0]  10 0x1F Aux 2 Relay Duration (LSB)  Aux 2 Relay Duration of Aux 2 relay in Minutes	10	UXID		Duration of	96			byte	minutes
100x1CAux 1 Relay Duration (MSB)Minutes0xF10 9CuwAux1Relay DurationLimit.u bByte[1]1Onsi gned byteStep Size: 15100x1DAux 2 Relay Speed(LSB)0xF10 9DuwAux2Relay SpeedThresho Id.ubByte[0]1Unsi gned byte600 to 3450 rpm100x1EAux 2 Relay Speed (MSB)0xF10 9EuwAux2Relay SpeedThresho Id.ubByte[1]1Unsi gned byte100x1FAux 2 Relay Duration (LSB)0xF10 9FuwAux2Relay DurationLimit.u bByte[0]1Unsi gned byte100x20Aux 2 Relay Duration(M0xF10 aux 2 relay in Minutes0xF10 aux 2 relay in Minutes0xF10 aux 2 relay in Minutes1Unsi gned byte100x20Aux 2 Relay Duration(M0xF10 aux 2 relay in Minutes0xF10 aux 2 relay in Minutes0xF10 aux 2 relay in Minutes1Unsi gned byte			(LOD)			ppyte[0]			
10 0x1C Duration (MSB)  10 0x1D Aux 2 Relay Speed(LSB)  10 0x1E Aux 2 Relay Speed (MSB)  10 0x1F Aux 2 Relay Duration (LSB)  10 0x1F Aux 2 Relay Duration (LSB)  10 0x20 Aux 2 Relay Duration (MSB)  10 0x20 Aux 2 Relay Duration (MSB)  10 0x1C Duration (MSB)  9C DurationLimit.u bByte[1]  10 0xF10 uwAux2Relay SpeedThresho Id.ubByte[0]  11 Unsi gned byte  12 Unsi gned byte  13 Unsi gned byte  14 Unsi gned byte  15 00 to 3450 rpm  Default: 2800 Step Size: 25  16 0 to 1440 minutes  17 Unsi gned byte  18 00 to 3450 rpm  Default: 2800 Step Size: 25  18 0 to 1440 minutes  19 0 to 1440 minutes  10 0x20 Duration(M Duration (M Duration (M Duration (M Duration Limit.u bByte[0])  10 0x20 Duration(M Duration (M Duration (M Duration Limit.u bByte[0])  10 0x20 Duration(M Duration(M Duration (M Duration Limit.u bByte[0])  10 0x1F Duration(M Duration(M Duration Limit.u bByte[0])  11 Unsi gned byte  12 Unsi gned byte  13 Unsi gned byte  14 Unsi gned byte  15 0 to 1440 minutes  15 0 to 1440 minutes  16 00 to 3450 rpm  Default: 2800  Step Size: 25			Auv 1 Relay		0vE10	τινιΔτιν1ΡοΙον	1	Unsi	Step Size:
MSB    Duration of Aux 2 Relay Duration (MSB)   Duration of Aux 2 Relay Duration (MSB)	10	0v10		IVIIIIules				gned	15
10 0x1D Aux 2 Relay Speed (LSB)  Speed of Aux 2 relay  10 0x1E Aux 2 Relay Speed (MSB)  Aux 2 Relay Speed (MSB)  Speed of Aux 2 relay  10 0x1E Aux 2 Relay Speed (MSB)  Aux 2 Relay Duration (LSB)  Aux 2 Relay Duration of Aux 2 relay in Minutes  OxF10 uwAux2Relay SpeedThresho Id.ubByte[1]  OxF10 uwAux2Relay SpeedThresho Id.ubByte[1]  OxF10 uwAux2Relay DurationLimit.u bByte[0]	10	UXIC			90			byte	
100x1DAux 2 Relay Speed(LSB)Speed of Aux 2 relaySpeed of Aux 2 relay0xF10 duwAux2Relay SpeedThresho Id.ubByte[0]1Unsi gned byte100x1EAux 2 Relay Speed (MSB)0xF10 duwAux2Relay SpeedThresho Id.ubByte[1]1Unsi gned byteUnsi gned byte100x1FAux 2 Relay Duration (LSB)0xF10 duwAux2Relay DurationLimit.u bByte[0]1Unsi gned byte0 to 1440 minutes100x20Aux 2 Relay Duration(M0xF10 duwAux2Relay DurationLimit.u bByte[0]1Unsi gned byte0 to 1440 minutes100x20Aux 2 Relay Duration(M0xF10 duwAux2Relay DurationLimit.u bByte[0]1Unsi gned byte0 to 1440 minutes			(IVISD)			ppyte[1]		,	
100x1DAux 2 Relay Speed(LSB)Speed of Aux 2 relay9DSpeedThresho Id.ubByte[0]gned byterpm100x1EAux 2 Relay Speed (MSB)0xF10 yellow SpeedThresho Id.ubByte[1]1Unsi gned byte2800 yellow Step Size: 25100x1FAux 2 Relay Duration (LSB)0xF10 yellow Step Size: 251Unsi gned byte0 to 1440 yellow Step Size: 25100x20Aux 2 Relay Duration(M0xF10 yellow Step Size: 250xF10 yellow Step Size: 250xF10 yellow Step Size: 25100x20Aux 2 Relay Duration(M0xF10 yellow Step Size: 250xF10 yellow Step Size: 25					0vF10	τιωΔτιν2Relay	1	Unsi	600 to 3450
Speed of Aux 2 Relay Speed (MSB)  Ox1E  Ox1E  Ox1E  Aux 2 Relay Speed (MSB)  Ox1E  Ox1E	10	0v1D	Aux 2 Relay			_		gned	
10 0x1E Aux 2 Relay Speed (MSB)  Aux 2 Relay Speed (MSB)  OxF10 uwAux2Relay SpeedThresho Id.ubByte[1]  Ox1F Aux 2 Relay Duration (LSB)  Aux 2 Relay Duration of Aux 2 relay in Minutes  OxF10 uwAux2Relay DurationLimit.u bByte[0]	10	UXID	Speed(LSB)		90	•		byte	ТРП
10 0x1E Speed (MSB)  Aux 2 Relay Speed (MSB)  Aux 2 Relay Speed Id.ubByte[1]  OxF10 UWAUX2Relay SpeedThresho Id.ubByte[1]  OxF10 UwAux2Relay SpeedThresho Id.ubByte[1]  OxF10 UwAux2Relay DurationLimit.u bByte[0]			,	Speed of Aux		เน.นมองเย[บ]		_	
10 0x1E Speed (MSB)  9E SpeedThresho Id.ubByte[1]  Ox1F Aux 2 Relay Duration (LSB)  OxF10 UwAux2Relay DurationLimit.u bByte[0]  Aux 2 Relay Duration(M OxF10 UwAux2Relay DurationLimit.u bByte[0]  OxF10 UwAux2Relay DurationLimit.u bByte[0]  OxF10 UwAux2Relay DurationLimit.u Default: 0 Step Size: 15			Aux 2 Relev	2 relay	0xF10	ιιωΔιιχ?Ralav	1	Unsi	
10   0x1F   Aux 2 Relay   Duration (LSB)   Duration of Aux 2 Relay   Duration of Aux 2 Relay   Duration of Aux 2 Relay   Duration (M	10	0∨1⊏	•					gned	Step Size:
Aux 2 Relay Duration (LSB)  OxF10 OxF10 Duration of Aux 2 Relay Duration of Aux 2 Relay Duration of Aux 2 relay in Minutes  OxF10 OxF10 DurationLimit.u bByte[0]  OxF10 UwAux2Relay DurationLimit.u bByte[0]  1 Unsi gned byte  Oto 1440 minutes  Default: 0 Step Size:	10	UXIE	•		90			byte	
10 0x1F Duration (LSB)  Duration of Aux 2 Relay Duration of (LSB)  Aux 2 Relay Duration of Aux 2 relay in Minutes  OxF10 UwAux2Relay DurationLimit.u bByte[0]  OxF10 UwAux2Relay DurationLimit.u bByte[0]  OxF10 UwAux2Relay DurationLimit.u Default: 0 Step Size:			(IVIOD)			լս.սությել լ յ		-	
10 0x1F Duration (LSB)  Duration of Aux 2 Relay Duration(M  Ox20 Duration(M  Duration of Aux 2 relay in Minutes  OxF10 DurationLimit.u bByte[0]  OxF10 DurationLimit.u bByte[0]  OxF10 DurationLimit.u bByte			Aux 2 Relay		0xF10	uwAux2Relav	1	Unsi	
(LSB)  Ox20  Duration of Aux 2 relay in Minutes  OxF10  Aux 2 Relay Duration(M  OxF10  Aux 2 Relay DurationLimit.u  OxF10  Aux 2 Relay DurationLimit.u  OxF10  Default: 0  Step Size:	10	0v1E	_			•		gned	0 to 1440
Aux 2 Relay 10 0x20 Duration(M  Aux 2 relay in Minutes  OxF10 uwAux2Relay DurationLimit.u  OxF10 DurationLimit.u  OxF10 DurationLimit.u  OxF10 DurationLimit.u  OxF10 DurationLimit.u  OxF10 DurationLimit.u	10	0.711		Duration of	31			byte	
Aux 2 Relay Minutes 0xF10 uwAux2Relay gned gned byte 15			(LSD)			ppyre[o]		-	
10 0x20 Duration(M A0 DurationLimit.u gned Step Size:			Aux 2 Relev	_	0xF10	ιιωΔιιχ?Ralav	1	Unsi	
	10	U^3U	•	IVIIIIULES		•		gned	Step Size:
DDyle[1]	10	UAZU	`		Αυ			byte	15
			JD)			DDyte[1]		-	

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Revision: 4.16  First Made For: RBC  Page 55 of 62  OxF10 A1  Unsi gned byte  bit 0 & 1 represe to the staus of Aux 1 & 2  respect ely of Step 1  bit 2 & 3  represe to the staus of Step 1  bit 2 & 3  represe to the staus of Aux 1 & 3  Aux relay Status Clock  Status Clock  To Aux relay in case of	V
A1 hedule gned byte gned byte represent the staus of Aux 1 & 2 respect ely of Step 1  Aux relay Status of both the Aux relays  10 0x21 Status the Aux relays  OXF10 ubAuxRelaySc hedule  gned byte bit 0 & 1 represent the staus of Aux 1 & 2 respect ely of Step 1 bit 2 & 3 represent the Aux relays staus of Both the Aux relays of Aux 1 & 3 represent the Aux relays byte bit 0 & 1 represent the Staus of Both the Aux relays byte bit 0 & 1 represent the Staus of Both the Status of Both the Staus of Bot	V
Aux relay Status of both the Aux relays staus of status	า
Schedule clock schedule 2 respect ely of Step 2	
bit 4 & 5 represent the staus of Aux 1 & 2 respectively of Step 3 Default: 0	
10 0x22 Schedule Setup Type Clock/Timer 0xF10 A2 ubScheduleTy pe 1 Unsi gned byte 0-Clock 1- Timer 1 Unsi gned byte CLOCK	
Priming Duration (Gen3UI)  2 = OFF 3 -15 minutes  0xF10 A3  ubGen3UIPrim ingDuration  1 Unsi gned byte  2, 3 to 15 minutes  Default: OFF StepSize:1	
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Boyie	sion: 4.	16	TITLE: GEN	3 EPC M	odbus Commun	icatior	Proto	col
Revis	51011. 4.	10	First Made For	:: RBC			Pag	ge 56 of 62
10	0x24	Priming Speed (Gen3UI) (LSB)	Priming Speed through	0xF10 A4	uwGen3UIPri mingSpeed.ub Byte[0]	1	Unsi gned byte	1500 to Max operating speed
10	0x25	Priming Speed (Gen3UI) (MSB)	- Speed through Gen3UI	0xF10 A5	uwGen3UIPri mingSpeed.ub Byte[1]	1	Unsi gned byte	Default: 2600 Step Size: 25
10	0x26 -		Res	erved (V	alue to be set as	0)		
	0x2D			_				
10	0x2E	Digital 1 Status	ON/OFF Digital input 1	0xF10 AE	ubDigital1Stat us	1	Unsi gned byte	1- ON 2- OFF Default: ON
10	0x2F	Digital 1 Speed(LSB)	Speed for Digital 1	0xF10 AF	uwDigital1Spe ed.ubByte[0]	1	Unsi gned byte	600 to Max operating speed
10	0x30	Digital 1 Speed(MSB )		0xF10 B0	uwDigital1Spe ed.ubByte[1]	1	Unsi gned byte	Default: 600 Step Size:25
10	0x31	Digital 2 Status	ON/OFF Digital input 2	0xF10 B1	ubDigital2Stat us	1	Unsi gned byte	1- ON 2- OFF Default: ON
10	0x32	Digital 2 Speed(LSB)	Speed for Digital 2	0xF10 B2	uwDigital2Spe ed.ubByte[0]	1	Unsi gned byte	600 to Max operating speed
10	0x33	Digital 2 Speed(MSB		0xF10 B3	uwDigital2Spe ed.ubByte[1]	1	Unsi gned byte	Default: 1200 Step Size:25
10	0x34	Digital 3 Status	ON/OFF Digital input 3	0xF10 B4	ubDigital3Stat us	1	Unsi gned byte	1- ON 2- OFF Default: ON
10	0x35	Digital 3 Speed(LSB)	Speed for	0xF10 B4	uwDigital3Spe ed.ubByte[0]	1	Unsi gned byte	600 to Max operating speed
10	0x36	Digital 3 Speed(MSB	Digital 3	0xF10 B5	uwDigital3Spe ed.ubByte[1]	1	Unsi gned byte	Default: 2400 Step Size:25
	Dun n to all t	Oa-als	D1 D-1-2 5	'DO D' '-'			<u> </u>	
	Created by	r: Gazala	Regal-Beloit E	PC DIVISÍO	n			
Create	ed on: 12-	Apr-2017 Tipp C	ity, OH		Page 56 of 6	2		



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10	0x37	Digital 4 Status	ON/OFF Digital input 4	0xF10 B6	ubDigital4Stat us	1	Unsi gned	1- ON 2- OFF Default: ON
10	0x38	Digital 4 Speed(LSB)	Speed for Digital 4	0xF10 B7	uwDigital4Spe ed.ubByte[0]	1	byte Unsi gned byte	600 to Max operating speed
10	0x39	Digital 4 Speed(MSB )		0xF10 B8	uwDigital4Spe ed.ubByte[1]	1	Unsi gned byte	Default: 3000 Step Size:25
10	0x3A	Step 1 Timer Mode Hrs		0xF10 B9	ubSTEP1Time rModeDuration Hours	1	Unsi gned byte	0 to 24 Default: 4 Step Size:1
10	0x3B	Step 1 Timer Mode Mins		0xF10 BA	ubSTEP1Time rModeDuration Minutes	1	Unsi gned byte	0 to 45 Duration: 0 Step Size: 15
10	0x3C	Step 1 Timer Mode RPM (LSB)		0xF10 BB	uwSTEP1Time rModeSpeed.u bByte[0]	1	Unsi gned byte	600 to Max operating speed
10	0x3D	Step 1 Timer RPM (MSB)		0xF10 BC	uwSTEP1Time rModeSpeed.u bByte[1]	1	Unsi gned byte	Default: 3100 Step Size: 25
10	0x3E	Step 1 Clock Mode Start Time Hrs		0xF10 BD	ubSTEP1Cloc kModeStartTi meHours	1	Unsi gned byte	0 to 23, 25 Default: 8 Step Size:1 25: Disabled
10	0x3F	Step 1 Clock Mode Start Time Mins		0xF10 BE	ubSTEP1Cloc kModeStartTi meMinutes	1	Unsi gned byte	0 to 45 Default: 0 Step Size:15
10	0x40	Step 1 Clock Mode Stop Time Hrs		0xF10 BF	ubSTEP1Cloc kModeStopTim eHours	1	Unsi gned byte	0 to 23,25 Default: 11 Step Size:1 25: Disabled
10	0x41	Step 1 Clock Mode Stop Time Mins		0XF1 0C0	ubSTEP1Cloc kModeStopTim eMinutes	1	Unsi gned byte	0 to 45 Default: 0 Step Size: 15

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		Step 1	0XF1	uwStep1Clock	1	Unsi	600 to Max	1
10	0x42	Clock Mode	0C1	ModeSpeed.u	'			
10	0842		001	•		gned	operating	
		RPM (LSB)	0)/5/	bByte[0]	4	byte	speed	
			0XF1	uwStep1Clock	1	Unsi		
		Step 1	0C2	ModeSpeed.u		gned	Default:	
10	0x43	Clock Mode		bByte[1]		byte	3450	
		RPM (MSB)					Step Size:	
							25	
		Step 2	0XF1	ubSTEP2Time	1	Unsi	0 to 24	
10	0x44	Timer	0C3	rModeDuration		gned	Default: 4	
		Mode Hrs		Hours		byte	Step Size:1	
			0XF1	ubSTEP2Time	1	Unsi	0 to 45	1
		Step 2	0C4	rModeDuration	-	gned	Default: 0	
10	0x45	Timer		Minutes		byte	Step Size:	
		Mode Mins		- Williago		l byto	15	
		Step 2	0XF1	uwSTEP2Time	1	Unsi	600 to Max	1
	_	Timer	0C5	rModeSpeed.u	'	gned	operating	
10	0x46	Mode		bByte[0]		byte	speed	
		RPM (LSB)		DDytC[0]		Dyte	эрсси	
		TXI WI (LOD)	0XF1	uwSTEP2Time	1	Unsi	Default:	
		Step 2	0C6	rModeSpeed.u	'	gned	2600	
10	0x47	Timer	000	-		_	Step Size:	
		RPM (MSB)		bByte[1]		byte	25	
		Step 2	0XF1	ubSTEP2Cloc	1	Unsi	0 to 23,25	-
		Clock Mode			!			
10	0x48		0C7	kModeStartTi		gned	Default: 11	
		Start Time		meHours		byte	Step Size:1	
		Hrs	23/5/				25: Disabled	_
		Step 2	0XF1	ubSTEP2Cloc	1	Unsi	0 to 45	
10	0x49	Clock Mode	0C8	kModeStartTi		gned	Default: 0	
'	OX-TO	Start Time		meMinutes		byte	Step Size:	
		Mins					15	
		Step 2	0XF1	ubSTEP2Cloc	1	Unsi	0 to 23	
10	0x4A	Clock Mode	0C9	kModeStopTim		gned	Default: 13	
10	UX4A	Stop Time		eHours		byte	Step Size:1	
		Hrs					25: Disabled	
		Step 2	0XF1	ubSTEP2Cloc	1	Unsi	0 to 45	1
40	045	Clock Mode	0CA	kModeStopTim		gned	Default: 0	
10	0x4B	Stop Time		eMinutes		byte	Step Size:	
		Mins					15	
			<u> </u>	1		i	ı · <del>·</del>	┙

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		<u> </u>					<u></u>
10	0x4C	Step 2 Clock Mode RPM (LSB)	0XF1 0CB	uwStep2Clock ModeSpeed.u bByte[0]	1	Unsi gned byte	600 to Max operating speed
10	0x4D	Step 2 Clock Mode RPM (MSB)	0XF1 0CC	uwStep2Clock ModeSpeed.u bByte[1]	1	Unsi gned byte	Default: 2600 Step Size: 25
10	0x4E	Step 3 Timer Mode Hrs	0XF1 0CD	ubSTEP3Time rModeDuration Hours	1	Unsi gned byte	0 to 24 Default: 8 Step Size:1
10	0x4F	Step 3 Timer Mode Mins	0XF1 0CE	ubSTEP3Time rModeDuration Minutes	1	Unsi gned byte	0 to 45 Duration: 0 Step Size: 15
10	0x50	Step 3 Timer Mode RPM (LSB)	0XF1 0CF	uwSTEP3Time rModeSpeed.u bByte[0]	1	Unsi gned byte	600 to Max operating speed
10	0x51	Step 3 Timer RPM (MSB)	0XF1 0D0	uwSTEP3Time rModeSpeed.u bByte[1]	1	Unsi gned byte	Default: 1600 Step Size: 25
10	0x52	Step 3 Clock Mode Start Time Hrs	0XF1 0D1	ubSTEP3Cloc kModeStartTi meHours	1	Unsi gned byte	0 to 23,25 Default: 13 Step Size:1 25: Disabled
10	0x53	Step 3 Clock Mode Start Time Mins	0XF1 0D2	ubSTEP3Cloc kModeStartTi meMinutes	1	Unsi gned byte	0 to 45 Default: 0 Step Size: 15
10	0x54	Step 3 Clock Mode Stop Time Hrs	0XF1 0D3	ubSTEP3Cloc kModeStopTim eHours	1	Unsi gned byte	0 to 23,25 Default: 21 Step Size:1 25: Disabled
10	0x55	Step 3 Clock Mode Stop Time Mins	0XF1 0D4	ubSTEP3Cloc kModeStopTim eMinutes	1	Unsi gned byte	0 to 45 Default: 0 Step Size: 15

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10	0x56	Step 3 Clock Mode RPM (LSB)		0XF1 0D5	uwStep3Clock ModeSpeed.u bByte[0]	1	Unsi gned byte	600 to Max operating speed
10	0x57	Step 3 Clock Mode RPM (MSB)		0XF1 0D6	uwStep3Clock ModeSpeed.u bByte[1]	1	Unsi gned byte	Default: 1725 Step Size: 25
10	0x58	Override High Timer Mode Hrs	Minimum	0XF1 0D7	ubOverrideHig hHours	1	Unsi gned byte	0 to 24 Default: 2 Step Size:1
10	0x59	Override High Timer Mode Mins	Value is 0:30 HRS	0XF1 0D8	ubOverrideHig hMinutes	1	Unsi gned byte	0 to 45 Default: 0 Step Size:15
10	0x5A	Override High Timer Mode RPM (LSB)		0XF1 0D9	uwOverrideHig hSpeed.ubByt e[0]	1	Unsi gned byte	600 to Max operating speed
10	0X5B	Override High Timer RPM (MSB)		0XF1 0DA	uwOverrideHig hSpeed.ubByt e[1]	1	Unsi gned byte	Default: 3450 Step Size: 25
10	0X5C	Override Low Timer Mode Hrs	Minimum	0XF1 0DB	ubOverrideLo wHours	1	Unsi gned byte	0 to 24 Default: 2 Step Size:1
10	0X5D	Override Low Timer Mode Mins	Value is 0:30 HRS	0XF1 0DC	ubOverrideLo wMinutes	1	Unsi gned byte	0 to 45 Default: 0 Step Size:15
10	0X5E	Override Low Timer Mode RPM (LSB)		0XF1 0DD	uwOverrideLo wSpeed.ubByt e[0]	1	Unsi gned byte	600 to Max operating speed
10	0X5F	Override Low Timer RPM (MSB)		0XF1 0DE	uwOverrideLo wSpeed.ubByt e[1]	1	Unsi gned byte	Default: 1725 Step Size: 25
10	0x60	Max operating speed(LSB)	This value will be used as the upper limit for	0XF1 0DF	uwMaxOperati ngSpeed.ubBy te[0]	1	Unsi gned byte	

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10	0x61	Max operating speed(MSB)	speed configurations in Digital input, etc. This is a factory configurable parameter	0XF1 0E0	uwMaxOperati ngSpeed.ubBy te[1]	1	Unsi gned byte	600 to 3450 Default: 3450 Step Size: 25
10	0x62	Board Type	Selects the board type 1: DISTRIBUTION 2: ZODIAC	0XF1 0E1	ubBoardType	1	Unsi gned byte	1 and 2 Default: DISTRIBUTI ON
10	0x63	Product ID	25 = NON SVRS 26 = SVRS	0XF1 0E2	ubProductID	1	Unsi gned byte	Default: NON SVRS

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### 9 Appendix D

Revision: 4.16

#### **Definitions in Code:**

word: signed 16-bit number uword: unsigned 16-bit number ubyte: unsigned 8-bit number

#### **CRC-16 Checksum Code for EPC MODBUS:**

```
// Command is the beginning of RX buffer pointer, buffer length is "Len-1"
// Len is RX buffer index plus one
word CRC16(ubyte *Command, word Len)
  word x,b;
  uword sum;
  sum=0xFFFF;
      for (x=0; x<Len; x++)
      { //cycle through bytes
            sum^=(*(Command+x));
            for (b=0; b<8; b++)
                   if (sum&0x0001)
                     sum=sum>>1;
                     sum^=0xA001;
                   else
                     sum=sum>>1;
            }
  return sum;
```

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}

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