



FlowStable™

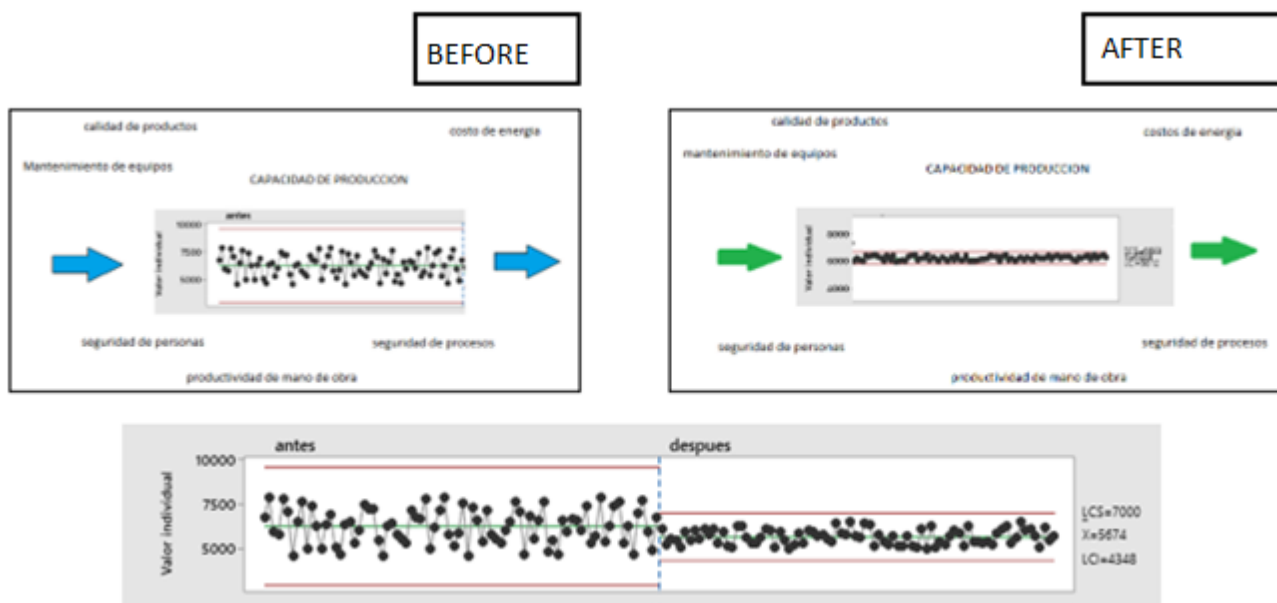
Have control on your processes. Improve your results.

FlowStable™ is the most recommended program by **LYSPAS & CO** for companies that want to increase their production or efficiency **without investing in fixed assets**.

Through a structured approach, the focus of the operation shifts from chasing daily records to building stable and predictable processes, allowing for better averages, greater control, and more productivity.

What does FlowStable™ offer?

- Sustainable improvement of the target variable (Kgs/day, Hours/unit)
- Stability of complementary variables (positive side effect)
- Application of Loss Engineering in the event of deviations
- Alignment between operational, logistical and commercial areas
- Clear visibility into metrics at all levels
- Differentiation between short-term solutions and medium-range projects
- Operational management based on facts and data



How to measure FlowStable™ results?

This is one of the most frequently asked questions before starting the implementation of a program that aims to stabilize and optimize operations.

The application of FlowStable™ generates rapid and sustained improvements, especially in the consistency of production or services, the reduction of operational variability and the fulfillment of daily objectives. One of its pillars is the structured monitoring of deviations through the **Daily Improvement Sequence™**, which allows corrective actions to be taken immediately, where they occur.



This hands-on, visual approach helps teams better understand what's expected of each role, gaining clarity, autonomy, and commitment to results.

Within a few months of implementation, the company begins to experience new stability in its key variables, which facilitates planning, reduces operational attrition, and creates a solid foundation for scaling improvements.

FlowStable™ is not just a methodology, but a way of thinking about operational work with a focus on efficiency, perseverance and continuous learning. Once the processes are stabilized, the organization will be able to decide to move towards new methodologies that will take it to higher levels of operational and strategic maturity

Who is FlowStable™ for?

- Industrial or service companies with continuous or batch operational processes
 - Small or medium-sized companies with a single production or service line.
 - Large-volume production or service companies that can be approached in successive sequences
 - Businesses in which seasonality plays a fundamental role in economic results
 - Companies that need to control and increase their production at certain times of the year without the need to invest in fixed assets
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Methodology - How does FlowStable™ work?

With a methodology called **Daily Improvement Sequence** teams are trained to:

- *Find the PROCESS CRITICAL variable and determine its value to be used as a baseline*
- *Observe day-to-day variations and record them in an orderly manner*
- *Identify those anomalies that exceed normal values and generate instability*
- *Study problems and eliminate them at the root so that they do not recur*
- *Continue with the daily sequence improving the results of the critical variable and making it stable*





Implementation modality (7 MONTHS)

- Initial Phase: Diagnosis (face-to-face) – 1 week of on-site work
- Phase 2: Design the measurement system. Discussion on objectives and strategic plans. Training and deployment of tools (FlowStable PACK 2 (face-to-face)
- Phase 3: Set up daily discussion and implementation meetings. First data collection (FlowStable PACK 3 (face-to-face)
- Phase 4: Consolidation and autonomy of the internal team. Retrospective and adjustments. Identification of deviations
- Phase 5: Beginning of problem solving. 5W1H Tools – A3 FlowStable PACK 4 Tool (on-site)
- Phase 6: Evolution curves. Statistical tools. Management audits.
- Phase 7: Side effects. Technical and economic definition.
- Phase 8: Management audits. Strategic objectives and plans

		Semana 1	Mes 1	Mes 2	Mes 3	Mes 4	Mes 5	Mes 6	Mes 7
Fase Inicial	Quick Scan								
Fase 1	Introducción al grupo. Discusión sobre objetivos y planes estratégicos.	Consistencia de operación							
Fase 2	Establecer sistema de medición		Variable crítica - tecnología de medición						
Fase 3	Reuniones diarias de seguimiento. Recolección de primeros datos de performance			Herramientas FlowStable pack 2					
Fase 4	Coaching interno y seguimiento . Análisis de primera recolección de datos				Reunion performance	Herramientas FlowStable pack 3			
Fase 5	Definición de desvíos. Resolución de problemas . Metodología A3 - 5W1H						Herramientas FlowStable pack 4		
Fase 6	Curvas de evolución . Auditorías de gestión.						Auditoría de gestión 1		
Fase 7	Acciones correctivas. Definición de efectos colaterales							Herramientas FlowStable pack 5	
Fase 8	Auditorías de gestión. Objetivos y próxima etapa								Auditoría de gestión 2