

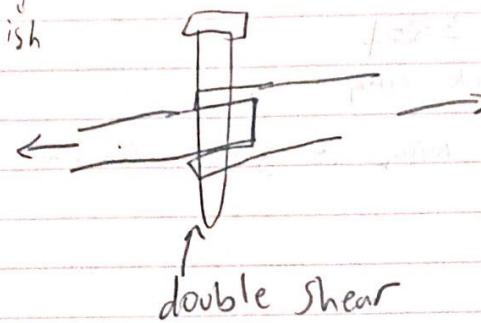
Physics

Tensile strength : pulling
stronger than shear

tensile . 0.6 = shear

$$P_a = \frac{N}{m^2}$$

ish
↓
Pascals



so $A N 4 - 26A : 140000$ tensile

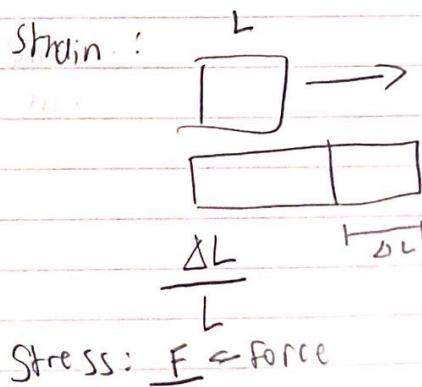
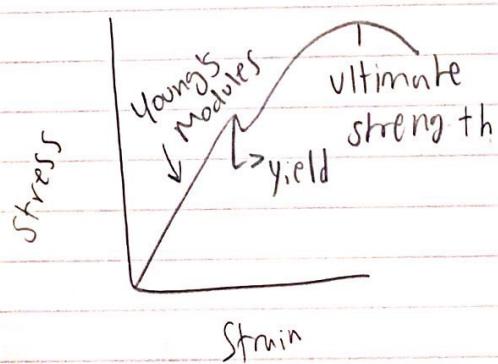
$$140000 \cdot 0.6 = 84000$$

$$84000 \cdot \left(\frac{1}{8}\right) \cdot \pi = 4,123$$

length doesn't matter

Ultimate: how much it can take

Yield: how much it can take w/o deforming



allowable bearing stress on the spars

load on → 50 psi
each bolt
(if have 2) bearing area → $\frac{1}{4}(0.058)$ = 3448.3

bolt diameter
wall thickness

$$\frac{50}{0.0145} = 3448.3$$

how much each spar → 3448.3 each
hole will take?

Aluminum T-6 Yield Tensile Strength: 40000 psi • $\frac{1}{4}(0.058) \cdot 0.6$

= 348 = how much each Spar hole can take

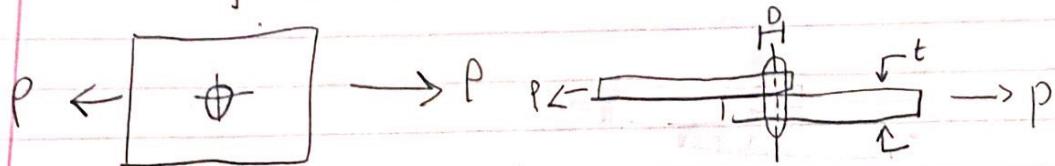
Spar wall thickness

bolt diameter
to shear
wall thickness

Bearing Stress

When 2 elastic bodies are forced together
 -localized on the surface of the material
 -may be very high bc of small areas in contact

Ex bearing stresses in Riveted Connections



P = axial load

D = diameter

t = thickness / width of rectangular area

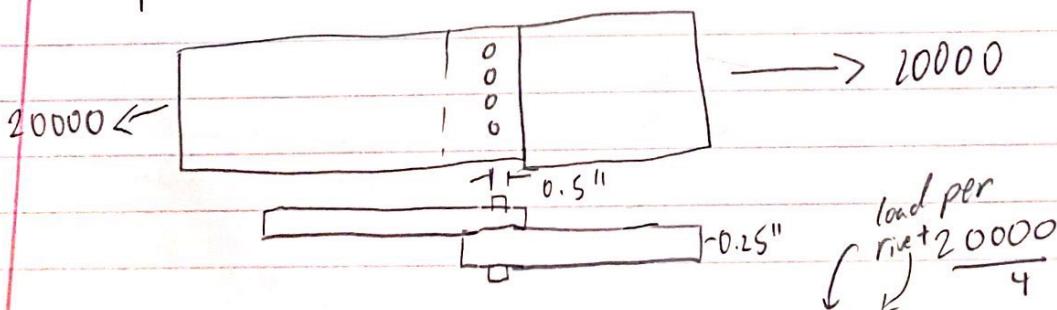
$$f_{br} = \frac{P}{Dt}$$

calculated
bearing
stress

$$\text{allowable bearing stress} : P_a = F_{br} Dt$$

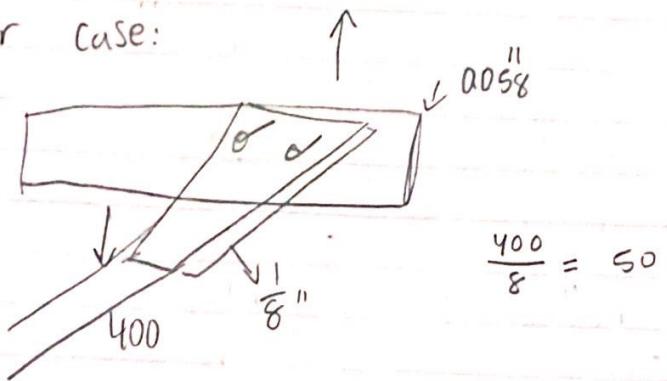
$$\begin{matrix} \text{allowable} \\ \downarrow \\ \text{axial load} \end{matrix} \quad \begin{matrix} \downarrow \\ \text{allowable} \\ \text{bearing stress} \end{matrix}$$

Sample Problem:



$$\text{So you would do: } f_{br} > \frac{P}{Dt} = \frac{5,000}{(0.5)(0.25)} = 40,000 \text{ psi}$$

So in our case:



$$\frac{400}{8} = 50$$

$$f_{br} = \frac{P}{Dc} \quad \frac{50}{\left(\frac{1}{4}\right)(0.058)} = 3450 \text{ psi on each bolt}$$

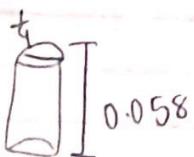
IF have 2

Spar double shear: which is A ok

aluminum tensile: $40,000 \text{ psi} \cdot 0.6 = 24,000$



$$24000 \cdot \pi \cdot 0.056 \cdot 0.058 \cdot 2 = 2186.55$$



$$C = \pi d$$

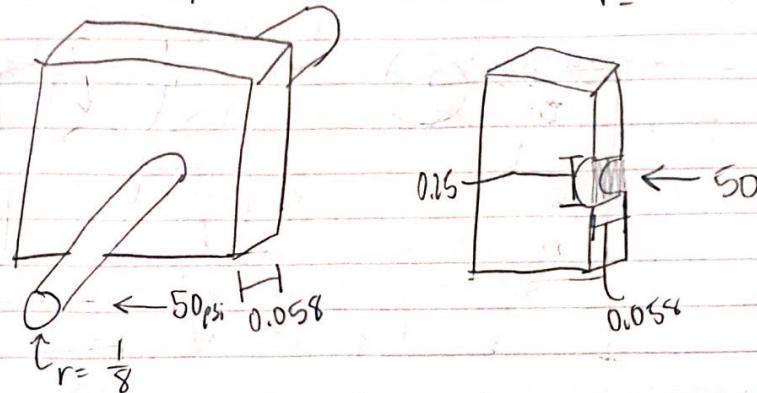
$$\frac{\pi}{4} \cdot 0.058$$

double
shear

Jk

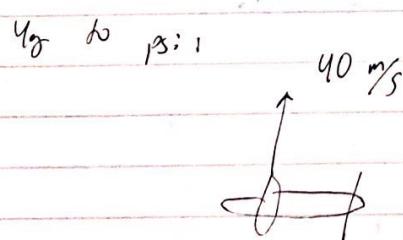
Note: bearing is compression → contact pressure between
Shear is shearing
(obv)

Sphere & spherical socket $P = 50$



$$\sigma_b = \frac{P}{A} = \frac{P}{bd} = \frac{50}{(0.058)(0.25)} = 3448.3 \text{ psi}$$

this will be
how much if
it is 2 bots



how many force pounds
would it

$$M \cdot a = \text{force}$$

↓

$$400 \text{ pounds} / \frac{40 \text{ m}}{\text{s}^2}$$

(81.43 kg)

$$181.43 \cdot 40 \frac{\text{m}}{\text{s}^2} = 72572 \text{ Newtons} = 16315 \text{ lbf}$$

total pound force on plane:
16315 lb

of spar-shut attachment

Bearing Strength @ $4g$

$424 \text{ lb} \cdot 4 = \frac{1700 \text{ lb total}}{20 \text{ bolts}} = 85 \times 2 \text{ just to be safe}$

but much more on
↓ Spar so

↓ weight of $\frac{4}{4}g$

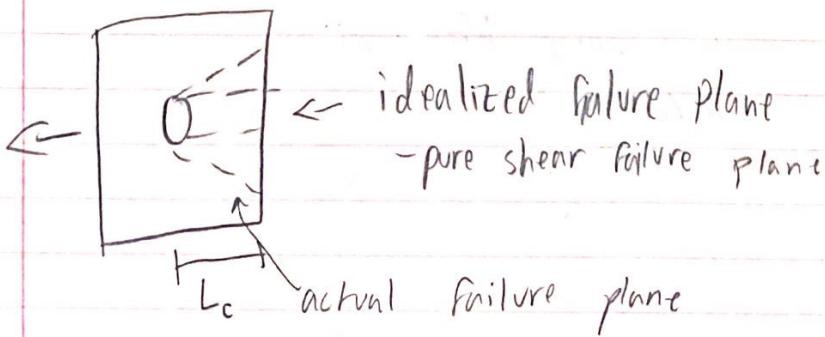
Plane - wings
bc they're generating lift

2 on each shot tube = 8
2 on each attachment = 8
1 on each fuselage = 4

$$\frac{170 \text{ lb}}{d t} = 11,724$$

↓
 $\frac{1}{4}$ 0.058

Aluminum Bearing Yield Strength: 56000psi



L_c = clear distance

t = thickness of part/plane

$$R_n = 2 (0.6 F_y) (L_c) (t)$$

↳ Factor of Shear Strength

Saturation's comrades
pink pink
long live proletarian revolution

Column Buckling

- many different ways a beam can fail
- too much bending moment
- pushed together & bends & buckled

↓
column buckling → one of the weakest

$$\text{kip: kilopounds} \quad \frac{\pi \cdot E \cdot I}{(k \cdot L)^2} \rightarrow \text{gives you strength of beam - in force (kips)}$$

psi ← E: Young's Modulus of the material we are using
ratio or a important bc when the deformation of the
endings point → beam becomes plastic & that's when the beam fails

↙ Smallest

I: area moment of inertia

- their area • distance away from center of inertia
- important bc when further away the more it stretches
- closer to center of inertia = easier to deform bc have to stretch less
- ours is: $\frac{\pi (D_o^4 - D_i^4)}{64}$
- units in inches⁴

L = length

- longer it is more susceptible it is to bending/buckling
- inches or whatever everything cancels out in

k = effective length coefficient

- how is the beam attached

physics → - pin-pin is ideal so it makes it 1

sense - all the length is used in this situation

Fixed-fixed = less rotation

Pinned-Pinned	Fixed-Fixed	Fixed-Pinned	Fixed-Free
			
Theoretical Effective Length Factor, k :	1	0.5	0.699
Recommended Effective Length Factor, k :	1	0.9	0.9
			2.1

Axial, Bearing, Shear, Tearout Stress

note: this video uses F but it's interchangeable w/ P
 Axial-force applied along a longitudinal axis

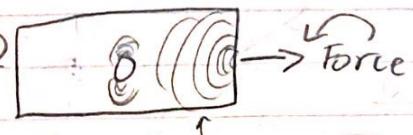
Stress - intensifying of internal force

Normal stress - stress is on a plane "normal" to the force; "normal" \perp perpendicular

Stress / Yield Strength; tells you safety factor; if ≥ 1 , you're j chilin
 < 1 break

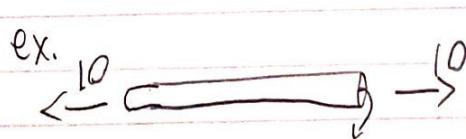
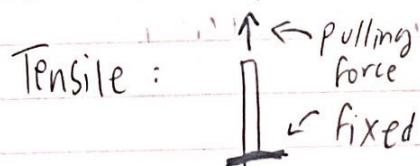
$$\text{axial stress} \rightarrow \sigma_{\text{axi}} = \frac{F}{A} \quad \begin{matrix} \text{internal} \\ \text{force} \end{matrix}$$

cross-sectional Area

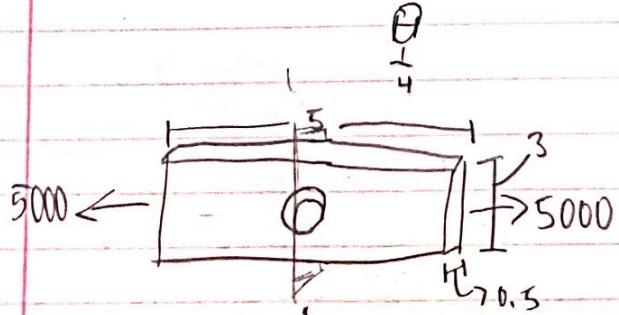


concentrations of force
 we're not calculating this

and I quote "put it in solid works & simulate it"



$$\sigma = \frac{F}{A} = \frac{101\text{lb}}{\pi(\frac{L}{8})^2} = 203.7 \text{ psi}$$



cross section:



forces \rightarrow plane

$$\sigma = \frac{2(2500)}{2(1\text{in} \times 0.5\sin)} = 5000 \text{ psi}$$

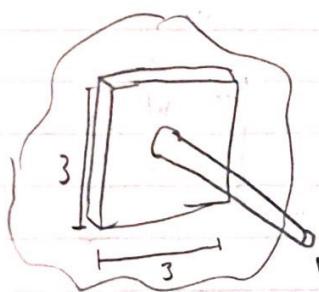
\hookrightarrow areas \hookrightarrow cross sectional area

$$k = k_{10} \times 1000 = \text{ksi}$$

↳ kips

σ_y = yield (or elastic) strength

Bearing stress // Contact stress



↙ "indistructible"
↳ aka our steel gussets

$$\sigma_B = \frac{F}{A}$$

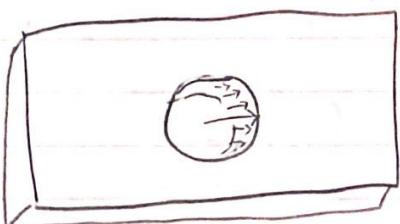
8000lb ↙ A = bearing surface,
contact patch area

Must do previous calculations to determine thickness

$$\sigma = \frac{8000 \text{ lb}}{3 \text{ in} \times 3 \text{ in}} = 888.9 \text{ psi}$$

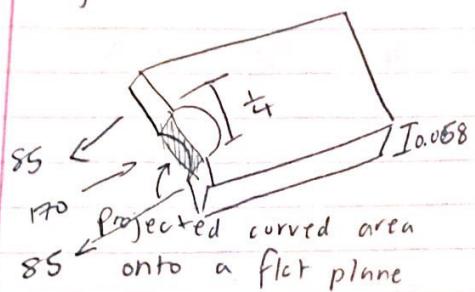
On our example: $\frac{170 \text{ lb}}{0.058 \cdot \frac{1}{4}} = 11,724$

170 ↙



↳ because the forces aren't distributed evenly,
we have to use a projected area

Projected Area



$$\sigma_B = \frac{F}{A}$$

$$\sigma_B = \frac{170}{0.058 \cdot \frac{1}{4}} = 11724 \text{ psi}$$

↓ thickness

bearing strength

So looks like we ~~are~~ just compare this to aluminum's psi which is 50,000 so we j chillin

Shear stress

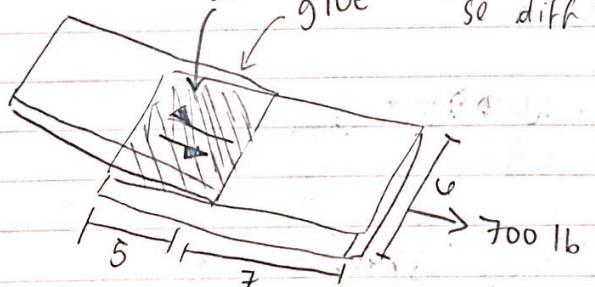
-not an axial stress

-a shear stress - this man is defining the word w/ the word

different type of stress

glue

so diff arrow



- Shear force is not perpendicular to area of stress

- Shear forces create shear stress

$$T = \frac{V}{A} \text{ Shear force}$$

↑
Fav

for shear
stress

area that shear
force acts on

- can be bolts or what not

$$T = \frac{700}{\sin 60^\circ} = 23.3 \text{ psi}$$

compare to shear

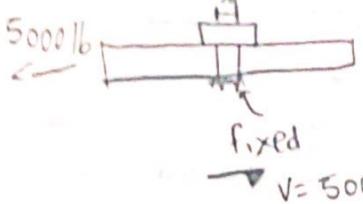
super
conservative
tensile • 6.5 ↵ or tensile

Strength, not compressive

or tensile

Shear Strength cont.

More commonly: ex. side view of pinned bolted plate



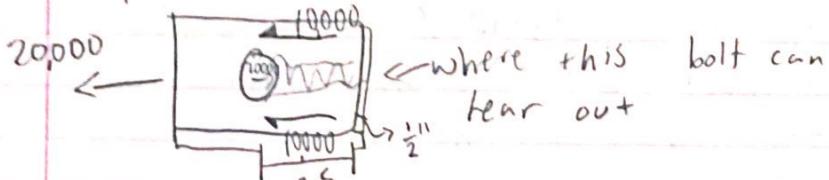
$$\sigma = \frac{V}{A} = \frac{5000 \text{ lb}}{\pi d^2 / 4}$$

$$\frac{5000 \cdot 4}{\pi(0.125)}$$

= shear force on bolt

- so check tensile strength of bolt $\times 6$

Top View of bolt: Tear out



$$\sigma = \frac{V}{A} = \frac{2(10000)}{\pi(2.5 \cdot 0.5)} = 8000 \text{ psi}$$

- so bolt is ok

Tear out is a shear force

What's the difference between shear, bearing & tear out stress

Bolt stuff:

- according to NASA: bolts should (if designed properly) should generate a clamping force that will carry less than 20% of the external loads on the bolts
- majority of the work is generated by the compressive energy by the flanges

Variables that effect preload:

- tensile strength - finish - head style
- lubrication → will reduce the torque required to reduce a clamping force
- multiplying the standard dry torque by as much as 0.45-1.70 can compensate for lubrication & coatings

FAA says: the amount of clamping force exerted by properly tensioned fastener is normally stated to be 75% of the proof load

Bearing Stress:

- forces acting on the hole a bolt goes through

- used to determine if there will be deformation of the hole

- preloading will reduce bearing forces

- note: not all bolts are preloaded

to calculate: divide force over the contact area between fastener & hole:

$$\sigma_b = \frac{P}{A_b} \leftarrow \begin{array}{l} \text{Axial forces acting on the fastener / plate} \\ \text{bearing force} \end{array}$$

Aircraft	7075-T6	906	$4^{\circ}12' \times 7/16''$
	6061-T6	914	$4^{\circ}12' \times 7/8''$
	4130	8052	$4^{\circ}12' \times 1/16''$
Load	4130	465	$3^{\circ}12' \times 7/16''$

$$\begin{array}{l} 1+2 = 33.55 \\ \downarrow \quad \downarrow \quad \downarrow \\ 4 \cdot 6 = 24 \end{array}$$

Bearing (cont.)

- Depending on the clearance btwn hole & fastener, A_b could be length of contact area • diameter of the hole
- if clearance hole: multiply final • $\frac{D}{4}$

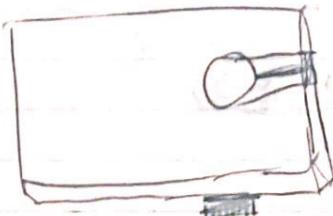
But: neither of these take into consideration that stress isn't distributed equally across the diameter of the hole

- adding more fasteners will reduce the bearing stress

Shear Stress:

$$T = \frac{V}{A} \leftarrow \text{force}$$

Shear \leftarrow A shear
stress \leftarrow area in shear



Direction shear is ideal

- it reduces / eliminates extraneous stresses & material

Slippage

- even preloaded joints may be subject to excessive loading, impact loads, or creep that would reduce a preload & cause shear w/ bending

Transverse load: pre-derived equation

$$T_{max} = \frac{4V}{3A}$$

- bending stress on a beam can increase tensile & shear stresses on a bolt

Tear Out

- type of shear
 - instead of shearing the bolt, it's shearing the material surrounding the hole
 - rule of thumb: distance from bolt hole to edge should be $12 \times$ the material thickness
 - no more than 6 in
 - between bolt holes:
 - $24 \times$ the thickness of the material
 - no more than 12 in

Margins of Safety:

$$MS = \frac{t_A}{P_b} - 1$$

margin of Safety total axial bolt load

tensile allowed

must be at least ρ but more is better

for combined bending & shear:

$$M_s = \frac{1}{\sqrt{R_b^2 + R_I^2}} - 1$$

\downarrow

Safety factor • Force
Shear allowable

Total axial bolt load
bending allowable

- ask others what their safety factor is & use bc we are new!

Bolt Preload

- the compression created as the nut is tightened against the bolt (or vice versa)
 - when a bolt is tightened against a material, it allows the bolt to distribute the force through the material
 - so bolts can hold more load when tension is applied

Load: the amount of force acting on a fastener assembly

Preload: the amount of tension (compression) needed to distribute a load's force throughout a fastener assembly

Working Load: the load placed on the assembly once ready to perform

Bolt Preload: the tension created when a nut is screwed onto a bolt to hold two materials together

When the bolt preload tension reaches optimal preload → the working load is distributed on the installed material
~ bolt doesn't take entire load

Outcomes:

- if loose: load only on bolt & may be bolt failure
- if tight: load will may only cause bolt deformation

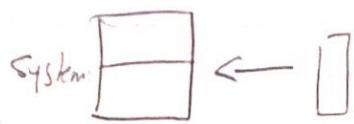
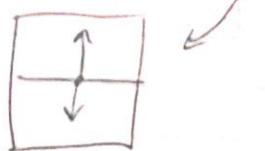
Ways to determine Bolt Preload:

1. Use a torque wrench to reach optimal Torque

- what do we ever need to calculate
- { Standard landing load
- notice during turbulence
- cross loading - tail
- rudder loading?
- we don't know what we need to know
 - { bring truss into CFD

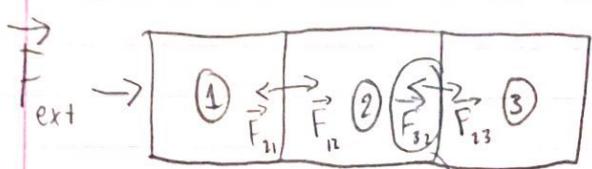
External Forces VS. Internal Forces

Internal Forces: forces that are acting between a pair of objects that are both within the system:



External Forces: forces that act on the object within the system by an object outside the system:

$$\vec{F}_{\text{system}}^{\text{total}} = m_{\text{system}} \vec{a}_{\text{system}}$$



notation: \vec{F}_{12} meaning: force exerted by 1 on 2

System: Block 1, Block 2 external: everything else is internal