

#### Shop Visit History Report

	IIN:	Z3512			Serial Nu	mber:	12-168522-	01912		
Item No	Part No		Part TSN	Part CSN	Part TSO	Part CSO	Part TSR	Part CSR	Fitment/ Removal	Date
ſ	3 842155-4		0	0	0	0	0	0	FITMENT	28-Jun-2013
2	3842155-4		7184	4819	7184	4819	7184	4819	REMOVAL	16-Sep-2017
3	3842155-4		7184	4819	0	0	0	0	FITMENT	17-0ct-2017

Part Number:	3842155-4		
Parent Serial Number	Parent TSN	Parent CSN	Visit Remarks
P2273	0	0 _	
P2273	7184	4819	OVERHAUL
P2273	7184	4819	OVERHAUL-ARC 330066785

\*\*\* End Of Report\*\*\*



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Rev.No.:

#### Shop Visit History Report

IIN: Z0000 Serial Number: P2273 Part Number: 3800550-1

Item No	Part No	Part TSN	Part CSN	Part TSO	Part CSO	FitmenV Removal	Date	A/C Regn	Position	TSN	CSN	Visit No.	Visit Remarks
1	3800550-1	0	0	0	0	FITMENT	28-Jun-2013	swu	APU	0	0	20131009001	
2	3800550-1	7184	4819	7184	4819	REMOVAL	16-Sep-2017	swu	APU	19991	2377	20171101001	OVERHAUL
3	3800550-1	7184	4819	0	0	FITMENT	17-0ct-2017	-		0	0	20171101001	OVERHAULED BY HONEYWELL W/O 5011527375
4	3800550-1	7186	4825	2	6	REMOVAL	17-0ct-2017	-		2	6	20171101002	DMM HRS/CYCS RELEASED AFTER APU FINAL TESTING
5	3800550-1	7186	4825	2	6	FITMENT	15-Nov-2017	SNB	APU	11340	1341	20171101002	-

\*\*\* End Of Report\*\*\*



	LIFE LIMITED PART REPAIR REC	ORD
DATE	MAINTENANCE PERFORMED	AUTHORIZED SIGNATURE

<u>«- c-:o::r:::-Z?::></u> e

AX6!67-4

		LIFE	LIM	ITED	PAR1	CAR	D
PART NAME	Rotor As	ssy. Turbin	e 2nd Sta	<u>ge</u>	PART NU	MBER	3842156-1
SERIAL NUMBER	<u>12-16852</u>	2-01912			ASSY. PA	ART NUMB	ER 3842155-4
DATE	ENGINE	AIRCRAFT	INSTA	PARTTHIS LLATION	PA	MEONTHIS ART	REMARKS
Jun-13 REMOV	ED SERIALNO. P-2273	_	00:00	HOURS 00:00	00:00	HOURS 00:00	
	1 2213		00.00	00.00	00.00	00.00	
Hone	eyw	ell			Engines & S P.O. Box 52		

Phoenix, Arizona 85072-2181

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Material Number Material Desc

3800550-1

ENGINE OUTLINE GAS TURBINE

Serial Number P-2273

Mfg. Revision AC

ESS - Engines - Phoenix Honeywell International Inc 111 South 34th Street PHOENIX AZ 85072 USA

вом	Material	Material Description	Rev	Serial Number	Lot Number	Batch	Ref.Des	Quantity
3	3842153-3	BLADE, TURBINE ROTOR, FIRST STAGE	 ***************************************	12M50591	ES-2087			1,0
3	3842153-3	BLADE, TURBINE ROTOR, FIRST STAGE		12M51469	ES-2086			1,0
3	3842153-3	BLADE, TURBINE ROTOR, FIRST STAGE		12M51470	ES-2086			1,0
3	3842153-3	BLADE, TURBINE ROTOR, FIRST STAGE		12M65188	ES-2101			1,0
3	3842153-3	BLADE, TURBINE ROTOR, FIRST STAGE		12M65189	ES-2101			1,0
3	3842153-3	BLADE, TURBINE ROTOR, FIRST STAGE		12M65754	ES-2101			1,0
3	3842153-3	BLADE, TURBINE ROTOR, FIRST STAGE		12M65756	ES-2101			1,0
3	3842153-3	BLADE, TURBINE ROTOR, FIRST STAGE		12M65757	ES-2101			1,0
3	3842153-3	BLADE, TURBINE ROTOR, FIRST STAGE		12M65758	ES-2101			1,0
3	3842153-3	BLADE, TURBINE ROTOR, FIRST STAGE		12M65759	ES-2101			1,0
3	3842152-1	DISK, ROTOR, TURBINE FIRST STAGE	G	12-168522-01537	122101293			1,0
4	3610894-5	DISK SOLID PLAIN		12-168522-01537	5014379275			1,0
3	3842154-1	PLATE, SEAL		12-182449-05478	12-182449-A14		_	1,0
2	384-215 4	ROTOR ASSY TURB - 2STG	В	12-168522.01912	P4055173		- =	1,0
3	3842329-4	BLADE, TURBINE ROTOR SECOND STAGE	N	11M68667	HM-3110			1,0
4	3842329-4C	CASTING-BLADE COATED				0001517255		1,0
3	3842329-4	BLADE, TURBINE ROTOR SECOND STAGE	N	11M68767	HM-3110			1,0
4	3842329-4C	CASTING-BLADE COATED				0001517255		1,0
3	3842329-4	BLADE, TURBINE ROTOR SECOND STAGE	N	11M68777	HM-3110			1,0
4	3842329-4C	CASTING-BLADE COATED				0001546682		1,0
3	3842329-4	BLADE, TURBINE ROTOR SECOND STAGE	N	12M35784	HM-3110			1,0
4	3842329-4C	CASTING-BLADE COATED				0001546682		1,0
3	3842329-4	BLADE, TURBINE ROTOR SECOND STAGE	N	12M37044	HM-3110			1,0
4	3842329-4C	CASTING-BLADE COATED				0001546682		1,0
3	3842329-4	BLADE, TURBINE ROTOR SECOND STAGE	N	12M41760	HM-3110			1,0

Subject to U.S. Export Regulations

## Cont1gurat1on Keport noneywe11

Material Number 3800550-1 Serial Number pL2273

Material Desc ENGINE OUTLINE GAS TURBINE

Mfg. Revision .AIC

ESS - Engines - Phoenix Honeywell International Inc 111 South 34th Street PHOENIX AZ 85072 USA

		· I	1				<u>                                      </u>
ЮМ	Material	Material Description	Rev	Serial Number	Lot Number	Batch	<u>                                     </u>
	3842329-4C	CASTING-BLADE COATED				0001579043	1,0
	3842329-4	BLADE, TURBINE ROTOR SECOND STAGE	N	l13M02147	HM-3110		1,0
	3842329-4C	CASTING-BLADE COATED				0001579029	1,0
	3842329-4	BLADE, TURBINE ROTOR SECOND STAGE	N	13M05275	HM-3110		1,0
	3842329-4C	CASTING-BLADE COATED				0001579029	1,0
	3842329-4	BLADE, TURBINE ROTOR SECOND STAGE	Ν	113M07177	HM-3110		1,0
	3842329-4C	CASTING-BLADE COATED				0001579029	1,0
	3842329-4	BLADE, TURBINE ROTOR SEC <sup>I</sup> N STAGE	Ν	13M07277	HM-3110		1,0
	3842329-4C	CASTING-BLADE COATED				0001579029	1,0
	3842156-1	DISK, TURBINE, STAGE 2	F	<b>12-</b> 168522-01912	131034067		1,0
		DION OOLID I LAIN	///		25-5-111.		1,0
	3842158-1	SEAL, ROTATING, SECOND STAGE	D .	<b>1</b> 2-168522-01912 2-162053-49043	131034092		1,0
	3840180-1	SEAL ROTATING		112-162053-49043			1,0
	3842160-6	TURBINE ROTOR ASSY 3RD STAGE	F	12-156101-09303	131034067		1,0
	3840247-9	PIN DISK TUBULAR					34,0
	3842160-910	PRE MACH	F	112-156101-09303			1,0
	3842160-961M	PRE-MACH				0001480497	1,0
	3844471-7	NOZZLE ASSY TURB - 2STG		I	P4131780		1,0
	3844476-2	NOZZLE ASSEMBLY, TURBINE THIRD STAGE		I	122101132		1,0
	3844490-3	RING CONTAINMENT			13-5060-133		1,0
	3844622-6	NOZZLE ASSY TURB		6004147574			1,0
	3876214-2	THERMOCOUPLE EXHAUST		1315027700131			1,0
	3876214-2	THERMOCOUPLE EXHAUST		1315027700133			1,0
	3876214-2	THERMOCOUPLE EXHAUST		1315027700176			1,0
	3876214-2	THERMOCOUPLE EXHAUST		1315027700180			1,0

Subject to U.S. Export Regulations

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Rev.No.:

27000\*

 ${\tt DueA/Fhours/cycles}$  for APU life limited parts at installation 0 / 0

APU [	Description	ı		AUXILIARY POWER UNIT	Γ							
Part N	lumber			3800550-1	Serial number	P2273	IIN		Z0000			
Aircra	aft Reg			swu	Position	APU	Dat	e Installed	28-Jun-201	3		
TSN/	CSN(at ins	tallation)		010	TSLV /CSLV	-/-						
Rema	rks											
Item No	ATA Chapter	Position	IIN	Part Number	Part Description	Serial Number	TSO# LL(HR)	CSO# LL(CYC)	TSN (	CSN	Airfram Hours	ne due Cycles
1	49-00-00	APU	20000	3800550-1	AUXILIARY POWER UNIT	P2273	0	0	0	0	NA	NA
2	49-23-00		23311	3822611-1	IMPELLER COMPRESSOR 1ST STAGE	13-182449-08502		27000*	0	0		27000
3	49-23-00		23312	3822341-5	IMPELLER, COMPRESSOR 2ND STG	13-182449-08511		27000 *	0	0		27000
4	49-23-00		23313	3822612-1	IMPELLER COMPRESSOR LOAD	13-182449-08188		27000 *	0	0		27000
5	49-25-00		23511	3842151-3	ROTOR ASSEMBLY, 1ST STAGE	12-168522-01537		27000*	0	0		27000
6	49-25-00		23512	3842155-4	ROTOR ASSEMBLY, 2ND STAGE	12-168522-01912		27000*	0 -	0	] =-	27000

\*\*\* End Of Report\*\*\*

12-156101-09303

ROTOR ASSEMBLY, 3RD STAGE



0

27000

0

23513

3842160-6

7

49-25-00

Rev.No.:

# Available hours/cycles for APU life limited parts at removal

**APU Description AUXILIARY POWER UNIT** P2273 Z0000 Serial number **Part Number** 3800550-1 IIN 16-Sep-2017 Ex Aircraft Reg Position APU **Date Removed** swu TSLV / CSLV TSN / CSN(at removal) 7184 / 4819 7184 / 4819

	m ATA Chapter	Position	IIN		Part Number	Part Description	Serial Number	TSO# LL(HR)	CSO# _L(CYC)	TSN	CSN	Avail Hours	
	49-00-00	APU	Z0000		3800550-1	AUXILIARY POWER UNIT	P2273	7184	4819	7184	4819	NA	NA
2	49-23-00		Z3311		3822611-1	IMPELLER COMPRESSOR 1ST STAGE	13-182449-08502		27000*	7184	4819		22181
3	49-23-00		Z3312		3822341-5	IMPELLER, COMPRESSOR 2ND STG	13-182449-08511		27000 •	7184	4819		22181
4	49-23-00		Z3313		3822612-1	IMPELLER COMPRESSOR LOAD	13-182449-08188		27000*	7184	4819		22181
5	49-25-00		Z3511		3842151-3	ROTOR ASSEMBLY, 1ST STAGE	12-168522-01537		27000*	7184	4819		22181 -,
6	49-25-00	<u>r</u>	Z3512	_	3842155-4	ROTOR ASSEMBLY, 2ND STAGE	12-168522-01912		21000	7184	4819	=-=-	22181
1	49-25-00		Z3513		3842160-6	ROTOR ASSEMBLY, 3RD STAGE	12-156101-09303		27000 *	7184	4819		22181

\*\*\* End Of Report\*\*\*



**OVERHAUL** 

Remarks

Note: #-TSO/CSO only applicable to Module and Non-Life Limited Parts.

\*'\* - Life Calculation on Revised Life Limit •- - Life Calculation on Soft Life Limit • - Life Calculation on Hard Life Limit

GTCP 331-500[8] PERFORMANCE DATA SHEET

<del></del>	30005518			SERV1CE ORDER	<u>5011527375</u>
APU MODEL <u>GTC</u> F	2331-500[B)	PART NUMBER	3800550-1	SERIAL NUMBER :	P-2273
OPERATION TEXT L/	AB TEST			MANUAL	EM 49-26-57
OPERATION NO	0220			REV1SION	20
QUANTITY		UNITS	NO LOAD	103°F ECS MODE	l 103°F MES MODE
BAROMETRIC PRESSURE		PSIA	14.59	14.59	I 14.59
FUEL INLET PRESSURE		PSIG	25.5	20.8	I 20.3
OIL PUMP DISCHARGE PRESSURE		PSIG	64.6	63.5	I 63.4
OIL PUMP DISCHARGE TEMPERATURE		OF	160	163	I 162
GEARBOX PRESSURE		PSIA	14.96	14.89	I 14.86
COMPRESSOR INLET TEMPERATURE	MEASURED	OF	96.5	99.2	I 98.5
APU INLET TEMPERATURE (T2) (ARINC)		OF	101.s l	103.7	101.8
TURBINE DISCHARGE	UPPER (EGT 1)	OF	717.4 l	1063.9	1087.6
TEMPERATURE (UNIT RAKES)	LOWER(EGT2	aF	725.3 l	1076.7	1112.1
EXHAUSTGASTOTALTEMPERATURE(L/	MEASURED	<u>°</u> E		<u>1075.6</u>	<u>1103.4</u>
	CORRECTED	°F	**************************************	1100.6	1097.3
ORIFICE INLET AIR PRESSURE	•	н Hg		75.6	86.5
ORIFICE INLET TEMPERATURE		aF		410.5	420.1
ORIFICE DELTA PRESSURE		<sub>1</sub> H2O		59.92	24.48
IGV POSITION (IGVPOS)		DEGREES		12.5	I 5.0
IGV PERFORMANCE ADJ (IGVPERADJ)		DEGREES		5.0	
BtEEO AIRFmw·.·	ACTUAL	·rns1MIN		474.86	320.04
	CORRECTED	LBS/MIN		470.8	299.2
RESTRICTED AIRFLOW (DISC. CORR. FL	OW}	LBS/MIN		166.88	106.02
BLEED AIR TOTAL PRESSURE	INDICATED	PSIA		54.5	58.2
	CORRECTED	PSIA		54.2	54.3
BLEED AIR TOTAL TEMPERATURE	INDICATED	OF		420.7	430.9
	CORRECTED	OF		424.6	427.7
UNIT VIBRATION	ACCESSORY	IN/SEC	0.23	0.14	0.15
	TURBINE	IN/SEC	0.34	0.36	0.39
TURBINE WHEEL SPEED		RPM	39041	39041	39038
SHAFT LOAD	APPLIED	SHP		179.3	179.4
	CORRECTED	SHP		180.7	180.7
FUEL CONSUMPTION	INDICATED	LBS/HR	336.8	626	653
	CORR CTED	LBS/HR		628.00	627.24
EST TECHNICIAN	TEST 09		_ QUALITY CONTRO	DL	(4 € € € € € € € € € € € € € € € € € €
DATE	Stamp&Slgr		DATE		Stamp & Sign
	16-0ct-201	(	DATE	1	7 OCT 2017

FORM 331-500B-T-04 R19 (DDMMYY 131016)



#### TURBINE ACCEPTANCE TAG AND TRACEABILITY INPUT\_ LIFE LLMITED PARTS RECORD/TRACE INPUT\_PAGE

PART NO: 3800550-1 SERIAL NO: P-2273 CUSTOMER: SINGAPORE AIRLINES LTD

MODEL: GTCP331-500B SERIES: 62 DATE: 17-Oct-17

 S/O NO: 5011527375
 TSN: 7184:03
 CSN: 4819

 TSR: NA
 CSR: NA

 :NOTIFICATION NO: 330005518
 TSO: 0:00
 CSO: 0

DESCRIPTION	PART NO	SERIAL NO	LOT NO	TSN	CSN	LIFE LIMITS /CYCLES\	REMARKS
D/COMP IMPELLER	38226I2-I	I 3-182449-08 I 88		71 84:03	4819	27000	OVERHAULED
I ST STG IMPELLER	3822611-1	13-182449-08502		7184:03	4819	27000	OVERHAULED
2ND STG IMPELLER	3822341-5	1618244923700	-	00	00	27000	NEW
!ST T-WHEEL <b>ASSY</b>	3842151-3	12-168522-01537					OVERHAULED
DISK PART NO	3842152-1	12-100322-01337	-	7184:03	4819	27000	
2ND T=WHEEL ASSY	3842155-4	12-168522-01912					OVERHAULED
DISK PARTNO	3842156-1	12-100322-01912	-	7184:03	4819	27000	
3RD T-WHEEL ASSY	3842160-6	12-156101-09303	-	7184:03	4819	27000	OVERHAULED

#### APU ACCESSORIES RECORD/NOC

DESCRJPTION	PART NO.	SERIAL NO.	SERIES	CHG NOS	REMARKS
STARTERCTRL VLV	3283076-5	1578	1		REPAIRED
AIR TURB STARTER	3505814-3	1541	1	-	OVERHAULED UNIT TRANSFERRED FROM SINGAPORE AIRLINES LTD APU SIN: P-2290
STARTER MOTOR	2704442-5	1234	2	-	OVERHAULED
FUEL CLUSTER	3879008-1	CUA11725		-	VISUAL INSPECTED/ TESTED
IGV ACTUATOR	3883499-3	1552	-	-	VISUAL INSPECTED/ TESTED
PNEU CLUSTER	3884863-7	P-1525	1	-	REPAIRED
CHECK VALVE	3202854-1	1401	1	1	REPAIRED
SURQE CTRL VALVE	3290814-5	3290814/888	1	-	OVERHAULED
LUBE CLUSTER	4131000-6	1668	2	-	REPAIRED
AIR OIL COOLER	160488-2	1664	2	-	CLEANED & FLUSHED/ VISUAL INSPECTED/ TESTED
TEMP CTRL VALVE	160536-1	1508	2	-	VISUAL INSPECTED/ TESTED
IGN!TION UNIT	3876195-9	J17340052		-	NEW
IGNITION SYS ASSY	3888275-10	-		-	REPAIRED (ALTERNATE OUTGOING SIN:J17340052)
G/BOXASSY	3805034-11	P-1401	-	-	MODIFIED/ REPAIRED
DRIVEN COMP	3804011-10	P-1398			OVERHAULED
COMP MODULE	3826980-13	P-1394	-	-	OVERHAULED
TURBMODULE	3844517-7	P-1393		-	OVERHAULED
OIL LEVEL SENSOR	3876211-3	-		-	VISUAL INSPECTED/ TESTED (ALTERNATE OU1GOING SIN: 97424-DT1471)
DMM	304643-2	GE12119	1	-	VISUAL INSPECTED

REMARKS: APU HOURS AND CYCLES ARE BASED AT THE POINT OF ASSEMBLY AND OBTAINED FROM THE DMM.

INSPECTOR SIGNATURE & STAMP:

di!i&\_\_\_

FORM: GTCP331-500B-G16-R.7 (ddmmyy 290615)

ti

Where the user/installerperforms work in accordance with regulation of an airworthiness authority different than the airworthiness authority specified in block 1, it is essential that theuser/installer ensures that his/her airworthiness authority accepts items from the airworthiness authority specified in block 1.

Statements In blocks 13a and 14a do not constitute Installation certification. In all cases aircraft maintenance records must contain an installation certification Issued in accordance with the national regulations by the user/installer before the aircraft may b<? flown.

1. Approving Civil Aviation Authority/Country:  FAA/United States		2. AUTH	3. Form Tracking Number: 20170003753549YQ • 330066785							
		s: Honeywell Aerospace Singa (Gui Circle) 161 Gui Circle Singapore 629619	<u> </u>	.l Repair Statio FT4Y192M		5. Work Order/Contract/Invoice Number: 10453748 330006248 Page 1 of 1				
6. Item	7. Description:		g. Part Number:		9. Quantity:	10. Serial Numb	er:	11. Status <i>I</i> Work:		
001	ROTOR ASSY TURB - 25	STG ·	3842155-4	I	1	12-168522-019		OVERHAULED		
12. R	emarks:		1							
"IRM EM 4" TSN CSN TSO CSO	49-24-79 Rev 9, APR/29 9-26-57 Rev 20, SEP/27 HH.DD (HH:MM 7184.05 4819.00 0.00 (0:00) 0.00	/2016 ) 84:03) LICABLE FOR WORK PER?ORMED	i							
	D Non-approv esign o	=" maa,fact,,ed ia roofo and are in a condition for safe ope data specified in Block 12.	14a. 14 CFR 43.9 Return to Service D Other regulation specified in Block 12 Certifies that unless otherwise specified in Block 12, the work identified in Block 11 and descri ed in Block 12 was accomplished in accordance with Title 14, Code of Federal Regul 1 tions, part 43 and in respect to that work, the items are approved for return to service.							
13b. Ac	tho,i,ed Sigoat,�	f3c. Approval/	Authorization No.:	14b. Authorized	14b. Authorized Signature:			proval/Certificate No.:		
				ļ	, Et			2M		
Pr	inted):	13e. Date(dd/n	nmm/y	14d.ame (Type	14d.ame (Typed or Printed):			14e. Date (dd/mmm/yyyy):		
			Ram doss R	amesh	10/OCT	10/OCT/2017				

User/Installer Respbnsibilities.

It 1s 1 ortan\_ttounderst\_andthatthe existence of this document alone does not automatically constitute authority to install the aircraft engine/propeller/article. Where theuser/installer performsworkin. accorancewith th\_enationalregulations of an airworthiness authority different than the airworthiness authority of the count[)' specified in Block1, it is essentialthattheuser/installerensures thathis/her a1rworthmessauthority acc\_eptsaircraft engine(s)/propeller(s)/article(s) from the airworthiness authority of t e country specified in Block1. Statements in Blocks 13a and 14adonotconstituteinstallation certification lnallcases aircraftmaintenance records must c-:intain an installation certification issued in accordance with the national renulations by the user/installer beforetheaircraft may beflown.

SINGAPORE  CIVIL AVIATION AUTHORITY OF SINGAPORE AUTHORIZED RELEASE CERTIFICATE CAAS(AW)9							3. Form Tracking Numb.er,: , 20170003753551Y06 330066785			
4. Orga		oneywell Aerospace Sin-gapo (Gui Circle) 161 Gui Circle Singapore 629619		Repair Stbtion \WI/38				5. Work Order/Contrac 10453748 330006248 Page 1 of 1	Ulnvoice Number:	<u></u> -
6.ltem	: 7. Description:		8. Part Number:		9. Eligibility:*	10. Quantity: 11		Serial/ Batch Number:	12. Status / Work:	
001	ROTOR ASSY TURB - 2:	STG	3842155-4	   	NIA	1	12-1	68522-01912	OVERHAULED	
THE SIRM EM 4	EM 49-26-57 Rev 20, SEP/27/2016  HH.DD (HH:MM)  TSN 7184. 05 (7184:03)  CSN 4819.00  TSO 0.00 (0: 00)									
Certifie	es · ems identified above we D Appro design data an D Non-approved_ · da	Certifie that unles describ d in Block	D Release to Sers s otherwise specifi 13 was accomplish	ied in Block 13, the ned in accordance	work iowith SA	ion specified in Block 13 dentified in Block 12 and R 145 and the Air Navigatio dy for release to service.				
15. A"'ho,;,ed <b>s;gaat,<ec< b=""></ec<></b>				20. Authorized \$	Signature:	VU(<		21. CAAS App	roval No.:	
<b>♦</b> 0				- ! <b>-</b>			•	AWI/38		
	ted):	18. Date (d	d mmm yyyy):	<b>→Name</b> → ype	d or Printed):			23. Date (dd m	ımm yyyy):	
			RamJdoss Ramesh 10					10 OCT 2017		
1. It 1s in 2. Wh re Authority aircraft r 3. States	mportant to understand that the exislen e the user/installer works in accordance y accepts parts/components/assemblie nay be flown, mehts 14 and 19 do not constitute insta	nce of the Certificate alone does not autom with the national regulations of an Airwor is from the CAAS, illation certification. In all cases, the aircraf	atically constitute authority to ins	Respo?sibilities stall the part/componen V ne Civil Aviation Authori ain an inslallation certific	assembly.	AS), it is essential the	at the us	er/installer ensures that his/he	er Airworthiness before the	

#### APU shop visit on log report

IIN TSN Airc	Number  / CSN craft Regn	3800550-1 <del>20000</del> 7184/4819	Serial Number  Position  TSLV / CSLV  Owner  Visit Number	- / - SIA	Descripti TSO/CS  Job Nun	80	010	ARY POWER LNIT 1527375
	e fitted e Removed	17-0ct-2017	Visit Reason	0) /EDII	AULED BY HONEYWELL W/	O 5011527	7375	
Item No	IIN	ATA Chapter	Part Description Position	Part No	Serial No	TSN / CSN	TSO/ CSO	(SL) Available (HL) Remarks Hrs/ Cyc Hrs/ Cyc
	Z3311	49-23-00	IMPELLER COMPRESSOR 1ST STAGE	3822611-1	13-182449-08502	7184 / 4819	<i>01</i> 0	22181
2	Z3312	49-23-00	IMPELLER. COMPRESSOR 2ND STG	3822341-5	1618244923700	<i>01</i> 0	01 0	27000
3	Z3313	49-23-0,J	IMPELLER COMPRESSOR LOAD	3822612-1	13-482449-08188	7184 / 4819	<i>01</i> 0	22181
4	Z3511	49-25-00	ROTOR ASSEMBLY. 1ST STAGE	3842151-3	12-168522-01537	7184 / 4819	0/ 0	22181
5	Z3512	49-25-00	ROTOR ASSEMBLY, 2ND - STAGE	3842155-4,	12-168522-01912	7184 / 4819	01 0	. <i>I</i> 22181
6	<b>Z</b> 3513	49-25-00	ROTOR ASSEMBLY, 3RD STAGE	3842160-6	12-156101-09303	7184 / 4819	<i>01</i> <b>0</b>	22181

\*\*\* End Of Report\*\*\*

RCRAFT SALES #QLI

(\*)- Revised Life Limit

#### tnGAPORE AIRLJnES LIffilTEO

Rev.No.:

#### Available hours/cycles for APU life limited parts

APU Description	AUXILIARY POWER UN	AUXILIARY POWER UNIT								
Part Number	3800550-1	Serial number	P2273	IIN	Z0000					
Aircraft Reg	SNB	Position	APU	Date Installed	15-Nov-2017					
TSN / CSN	10878 / 7124	TSLV / CSLV	3694 / 2305							
Remarks	AT REMOVAL DATED 2	SNOV2019								

Item No	ATA Chapter	Position	IIN	Part Number	Part Description	Serial Number	TSO# LL(HR)	CSO# LL(CYC)	TSN	CSN	Available Hours Cycles	
	49-00-00	APU	20000	3800550-1	AUXILIARY POWER UNIT	P2273	3694	2305	10878	7124	na na 1	
2	49-23-00		23311	3822611-1	IMPELLER COMPRESSOR 1ST STAGE	13-182449-08502		27000'	10878	7124	19876	
3	49-23-00		23312	3822341-5	IMPELLER, COMPRESSOR 2ND STG	1618244923700		27000'	3694	2305	24695	
4	49-23-00		23313	3822612-1	IMPELLER COMPRESSOR LOAD	13-182449-08188		27000'	10878	7124	19876	
5	49-25-00		23511	3842151-3	ROTOR ASSEMBLY, 1ST STAGE	12-168522-01537		27000.	10878	7124	19876	
6	49-25-00		23512	3842155-4	ROTOR ASSEMBLY. 2ND STAGE	12-168522-01912		27000'	10878	7124	19876	
7	49-25-00		23513	3842160-6	ROTOR ASSEMBLY. 3RD STAGE	12-156101-09303		27000'	10878	7124	19876	





Note: #-TSO/CSO only applicable to Module and Non-Life Limited Parts.
-- Life Calculation on Revised Life Limit -- Life Calculation on Soft Life Limit -- Life Calculation on Hard Life Limit