Momentive Performance **Materials**

Silquest* A-151, Silquest A-171* and Silquest A-2171 Silane

Product Description

Silguest A-151 silane, Silguest A-171 silane and Silquest A-2171 silane offer vinyl and silane functionality, making them excellent candidates for crosslinking organic polymers. Similarly, Silguest A-2171 silane is useful as a crosslinker in systems where greater elongation is required. It may also be useful for chain extension of RTV silicones or other silane or OHfunctional polymers. The resulting Si-O-Si crosslink sites are highly resistant to exposure to moisture, chemicals and UV. Siloxane crosslinks tend to not generate color and are resistant to acid rain.

Silquest A-171 silane may also be useful as a moisture scavenger in moisture cure systems where enhanced shelf-life is sought.

Key Features and Typical Repetits

Rey Features and Typical Benefits			
Silquest A-151 Silane			
Feature	Benefit		
Vinyl Functionality	 Vinyl functionality allows free radical addition to polymers. Vinyl functionality increases the rate of silane hydrolysis. 		
Triethoxy Silane Functionality	 Bonds to inorganic substrates to provide excellent wet and dry adhesion. Fast hydrolysis rate. Functions as a crosslinker. 		

Momentive Performance Materials provides versatile materials as the starting point for our creative approach to ideas that help enable new developments across hundreds of industrial and consumer applications. We are helping customers

solve product, process, and performance problems; our silanes, fluids, elastomers, sealants, resins, adhesives, urethane additives, and other specialty products are delivering innovation in everything from car engines to biomedical devices.

From helping to develop safer tires and keeping electronics cooler, to improving the feel of lipstick and ensuring the reliability of adhesives, our technologies and enabling solutions are at the frontline of innovation.



Key Features and Typical Benefits (continued)

Silquest A-171 Silane	
Feature	Benefit
Vinyl Functionality	Allows free radical addition to polymers.Increases the rate of silane hydrolysis.
Triethoxy Silane Functionality	 Bonds to inorganic substrates to provide excellent wet and dry adhesion. Functions as a crosslinker. Useful as a moisture scavenger.

Feature	Benefit	
Vinyl Functionality	Allows free radical addition to polymers.Increases the rate of silane hydrolysis.	
Triethoxy Silane Functionality	 Bonds to inorganic substrates to provide excellent wet and dry adhesion. Can function as a chain extender or crosslinker in RTV silicone sealants. Used as a monomer in vinyl/acrylic resins. It supplies two crosslink sites per silane resulting in decreased crosslink density, improving elongation performance of cured resin. Methoxy groups offer rapid hydrolysis. 	

Typical Physical Properties

	Silquest A-151 Silane	Silquest A-171 Silane	Silquest A-2171 Silane
Appearance	Colorless to Light Straw	Colorless to Light Straw	Colorless to Light Straw
Specific Gravity at 25/25°C	0.91	0.97	0.88
Refractive Index n _D 25°C	1.397	1.3905	_
Flash Point, Tag Closed Cup, °C (°F)	44 (111)	28 (82)	8 (46)
Boiling Point, °C (°F)	160.5 (321)	122 (252)	106 (223)

Solubility

Momentive Performance Materials family of vinyl Silquest silanes are soluble in water after they have been hydrolyzed. Hydrolyzing Silquest A-151 silane, Silquest A-171 silane or Silquest A-2171 silane in water is aided by adjusting the pH of the water to 5.0-5.5 with acetic acid prior to adding the silane.

Chemical Structures

Silquest A-151 Silane

$$\begin{array}{c} \operatorname{OCH_2CH_3} \\ \mid \\ \operatorname{CH_2} = \operatorname{CH} - \operatorname{Si} - \operatorname{OCH_2CH_3} \\ \mid \\ \operatorname{OCH_2CH_3} \end{array}$$

Vinyltriethoxy Silane

Silquest A-171 Silane

$$\begin{array}{c} \mathsf{OCH_3} \\ \\ | \\ \mathsf{CH_2} = \mathsf{CH} - \mathsf{Si} - \mathsf{OCH_3} \\ \\ | \\ \mathsf{OCH_3} \end{array}$$

Vinyltrimethoxy Silane

Silquest A-2171 Silane

$$CH_3$$

$$CH_2 = CH - Si - OCH_3$$

$$OCH_3$$

Vinylmethyldimethoxy Silane

Potential Applications

Crosslinking with the Momentive Performance Materials family of vinyl Silquest silanes

Silguest A-151 silane, Silguest A-171 silane and Silguest A-2171 silane are monomeric vinyl functional silanes in vinyl, vinyl acrylic and acrylic resins. The vinyl silanes can be added as monomers during emulsion polymerization to form silane modified latexes. The silanes in such latexes function as crosslinkers, forming very stable Si-O-Si linkages.

Vinyl silanes can also be grafted to select unsaturated polymers such as polyethylene, polyester, and styrene-butadiene co-polymers, via free radical chemistry. Once grafted to the resin, the resin exhibits silane functionality through which the resin can be crosslinked via an ambient moisture cure mechanism. This approach can be utilized to provide improved high temperature resistance, tensile and tear strengths to thermoplastic resin-based materials.

With the addition of an adhesion promoting silane, such as Silquest A-1110 silane or Silquest A-1120 silane, excellent adhesion to a wide array of substrates can be obtained (Note: See literature on SPUR* prepolymer-based technology for additional information on synergistic use of Silguest silane crosslinkers and adhesion promoters for excellent adhesion to difficult substrates). This approach may be suitable to warm applied hot melt adhesive and sealant applications.

Chain Extending with Momentive Performance Materials vinyl functional Silguest silanes

In RTV silicone sealant formulations, Silguest A-2171 silane acts as a chain extender. Crosslink density can be balanced by adjusting the ratio of Silguest A-2171 silane with higher functional Silguest silane crosslinkers such as Silguest A-171 silane (tri methoxy functional) and Silquest Y-11683 silane (penta-ethoxy functional disilane).

Moisture Scavenging with Momentive Performance Materials vinyl functional Silguest silanes

The electron withdrawing effect imparted by the silanes vinyl functionality enhances the rate of hydrolysis. This increased reactivity makes Silquest A-171 silane one of the fastest hydrolyzing alkoxy silanes available. The elevated rate of hydrolysis is sufficient to enable Silquest A-171 silane to be utilized as a moisture scavenging agent in moisture sensitive systems.

Silquest A-171 silane can be incorporated into urethane, silylated polyurethane (SPUR prepolymer) or other silane modified polymer based sealants and adhesives to extend the systems shelf-life.

Patent Status

Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute the permission, inducement or recommendation to practice any invention covered by any patent, without authority from the owner of the patent.

Product Safety, Handling and Storage

Customers considering the use of this product should review the latest Material Safety Data Sheet and label for product safety information, handling instructions, personal protective equipment if necessary, and any special storage conditions required. Material Safety Data Sheets are available at www.momentive.com or, upon request, from any Momentive Performance Materials representative. Use of other materials in conjunction with Momentive Performance Materials products (for example, primers) may require additional precautions. Please review and follow the safety information provided by the manufacturer of such other materials.

Limitations

Customers must evaluate Momentive Performance Materials products and make their own determination as to fitness of use in their particular applications.

Emergency Service

Momentive Performance Materials maintains an around-the-clock emergency service for its products. The American Chemistry Council (CHEMTREC), Transport Canada (CANUTEC), and the Chemical Emergency Agency Service also maintain an around-the-clock emergency service for all chemical products:

Location	Momentive Performance Materials Products	All Chemical Products
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Canada	518.233.2500	CANUTEC: 613.996.6666 (collect) or CHEMTREC: 800.424.9300
Europe, Middle East, Africa	+32.(0)14.58.45.45 (Belgium)	CHEMTREC: +1-703.527.3887 (collect)
Latin America, Asia/Pacific, all other locations worldwide	+518.233.2500	CHEMTREC: +1-703.527.3887 (collect)
At sea	Radio U.S. Coast Guard, which can directly contact Momentive Performance Materials at 518.233.2500 or CHEMTREC at 800.424.9300.	

DO NOT WAIT. Phone if in doubt. You will be referred to a specialist for advice.



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