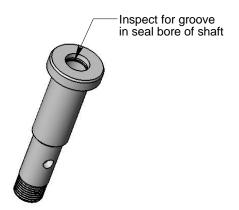
CY Repair Rework



Polish bore of shaft until groove is removed; if bore is larger than ϕ .507", recommend replacing shaft. If larger than ϕ .511", replace shaft. There may be some pitting in bore of shaft; some small pits are okay and do not have to be removed by polishing.

CY 070 Cross Shaft

CY 070 Cross Shaft

1. Chuck shaft in lathe by this bearing journal

3. Face this surface to 32 finish or better; enough to remove all pitting, erosion or other damage, typically .020" or less

CY 010 Shaft Refacing

