GO Repair Rework GO 001-002 Shaft Refacing Inspect face of shaft for dings, dents or erosion lines 2.636" MIN -(.040" Max removal from face) 3. Face end to 32 finish or better, enough to remove all damage, typically .020" or less 2. Indicate in on this surface 1. Chuck shaft in to within .0005" runout Lathe by this surface **GO 401 Shaft Refacing** Inspect for groove in bore of seal holder; replace if deeper than .004" Setup same as above instructions 2.565" MIN -(.025" Max removal from face) .030" 1. Face seal surface to 32 finish or better, enough to remove all damage, typically .020" or less 2. Clean end of shaft to .030" from finished face; chamfer outer edge to .03" x 20°-

.03" x 20° chamfer