

BELT REPLACEMENT DIAGRAM

TO REPLACE THE BELT:

- Using a 9/16" Socket, loosen the hex head bolt and slide the idler sprocket to the right.
- Remove the worn belt.
- Install the new belt in the wrap pattern shown in diagram.

NOTE: Do not use any materials with sharp edges to hold the Drive Rollers open, as they will damage the rollers.

SETTING TENSION:

Adjust belt tension with the Drive Rollers in the MAX open position. It may be necessary to install a hose or other material to hold the rollers open. To inspect press down between the two idlers with 5 lbs of force on the belt. The belt should deflect .25 in. \pm .05 in. (6 mm \pm 1mm). If the belt deflects more than .30 in. (8 mm) it should be tightened. (See Diagram below)

