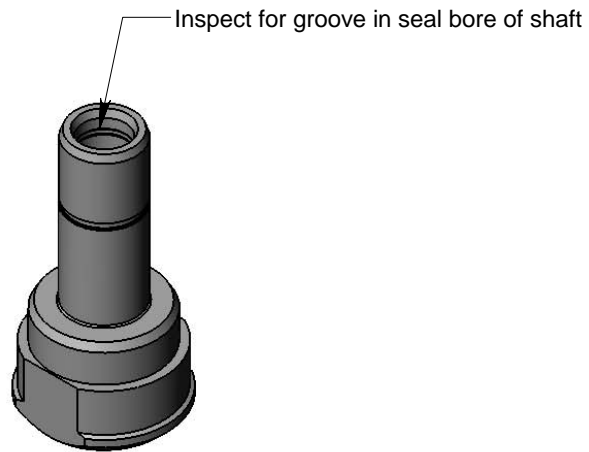
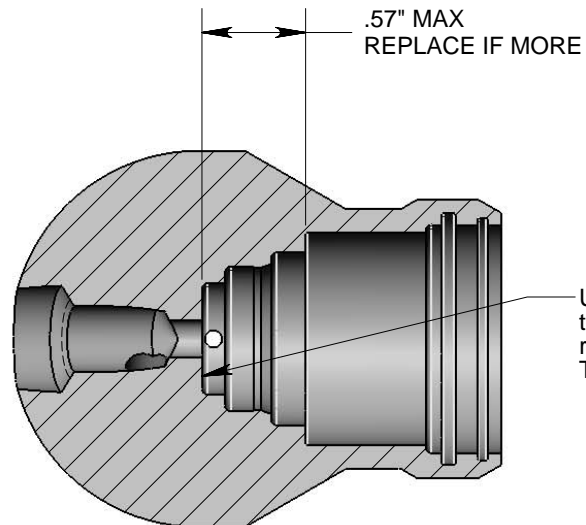
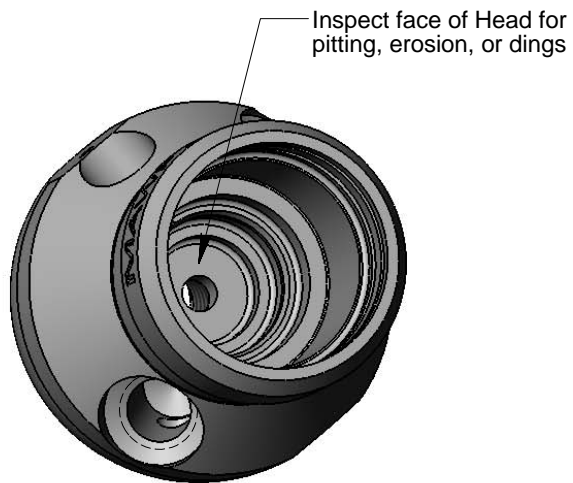
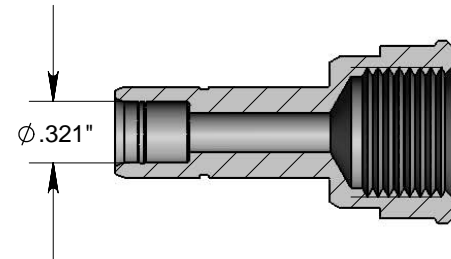


WT Repair Rework



Polish bore of shaft until groove is removed; if bore is larger than $\phi .321$ ", recommend replacing shaft. If larger than $\phi .325$ ", replace shaft. There may be some pitting in bore of shaft; some small pits are okay and do not have to be removed by polishing.



Using a flat-faced bar polish this face to 32 finish or better; enough to remove all pitting or other damage. Typically .020" or less.