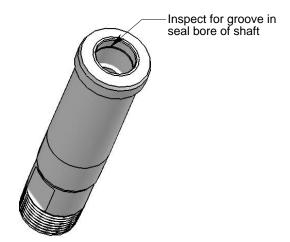
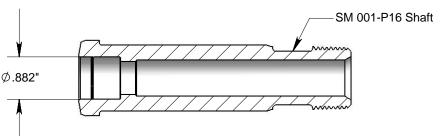
SM Repair Rework



Polish bore of shaft until groove is removed; if bore is larger than \emptyset .882", recommend replacing shaft. If larger than \emptyset .886", replace shaft. There may be some pitting in bore of shaft; some small pits are okay and do not have to be removed by polishing.



The SM 001-P20 shaft has Ø1.052" bore; replace shaft if worn beyond Ø1.061".

