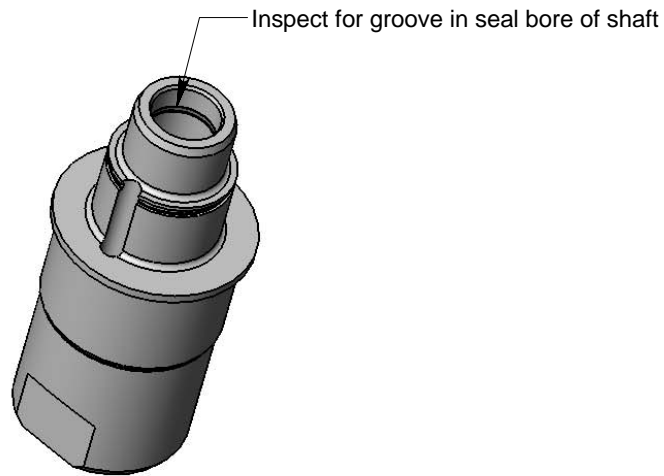
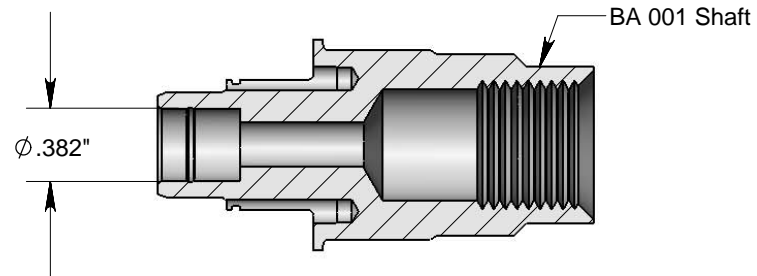


## **BA Repair Rework**



Polish bore of shaft until groove is removed; if bore is larger than  $\phi .382$ ", recommend replacing shaft. If larger than  $\phi .386$ ", replace shaft. There may be some pitting in bore of shaft; some small pits are okay and do not have to be removed by polishing.



The BA 201 shaft has  $\phi .314$ " bore; replace shaft if worn beyond  $\phi .323$ ".

