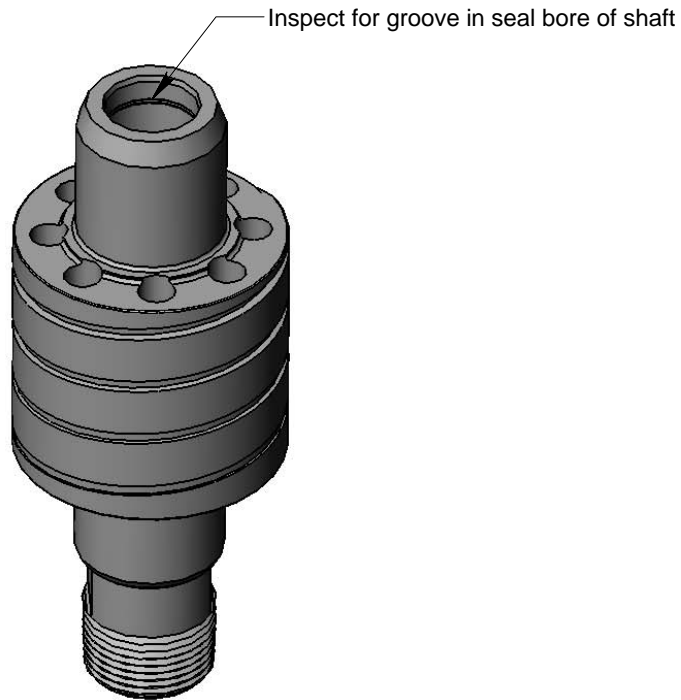
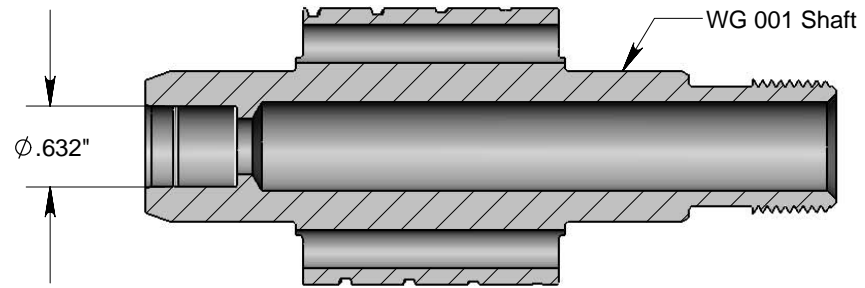


WD & WG Repair Rework



Polish bore of shaft until groove is removed; if bore is larger than $\phi .632"$, recommend replacing shaft. If larger than $\phi .636"$, replace shaft. There may be some pitting in bore of shaft; some small pits are okay and do not have to be removed by polishing.



The WD 001 shaft has $\phi .752"$ bore; replace shaft if worn beyond $\phi .761"$.

