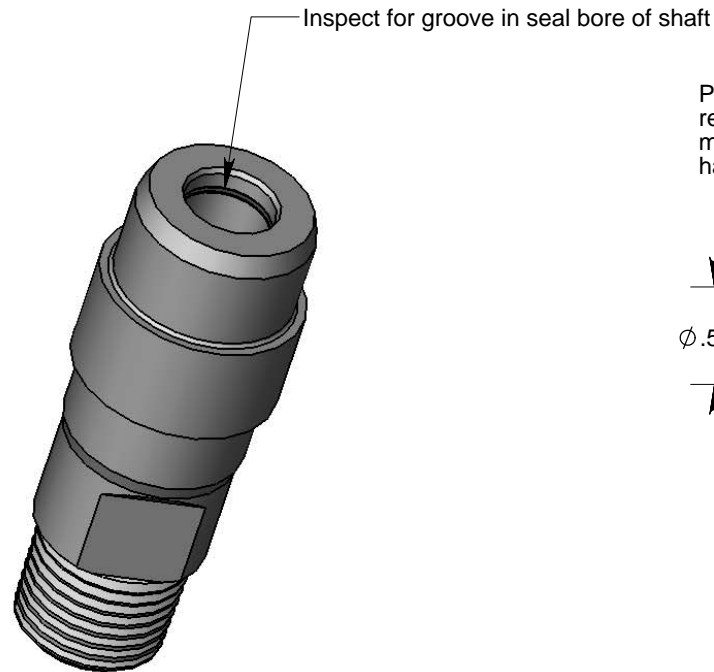


## SH Repair Rework



Polish bore of shaft until groove is removed; if bore is larger than  $\phi .507"$ , recommend replacing shaft. If larger than  $\phi .511"$ , replace shaft. There may be some pitting in bore of shaft; some small pits are okay and do not have to be removed by polishing.

