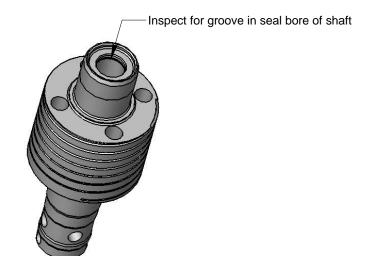
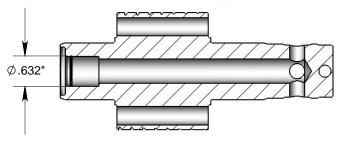
## **HC Repair Rework**



Polish bore of shaft until groove is removed; if bore is larger than  $\emptyset$ .632", recommend replacing shaft. If larger than  $\emptyset$ .636", replace shaft. There may be some pitting in bore of shaft; some small pits are okay and do not have to be removed by polishing.



The HC 030 Cross Shaft has the same size bore.

