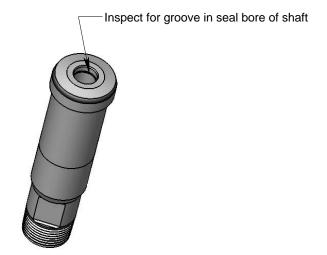
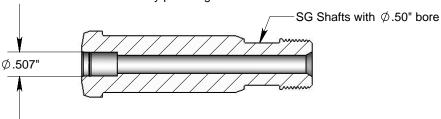
SG Repair Rework



Polish bore of shaft until groove is removed; if bore is larger than \emptyset .507", recommend replacing shaft. If larger than \emptyset .511", replace shaft. There may be some pitting in bore of shaft; some small pits are okay and do not have to be removed by polishing.



Other SG Shafts have a Ø.627" bore; replace shaft if worn beyond Ø.636".

