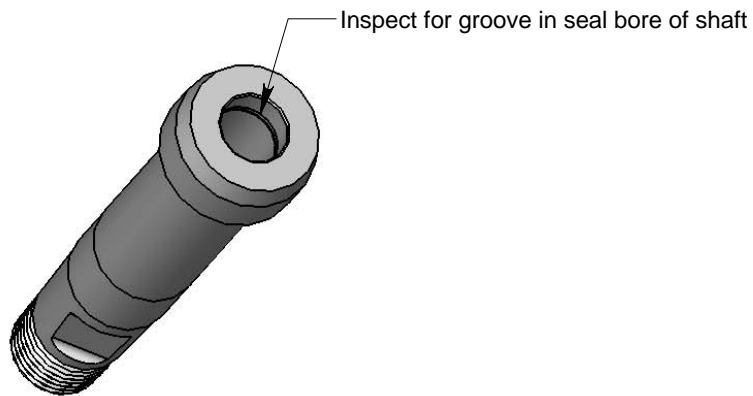
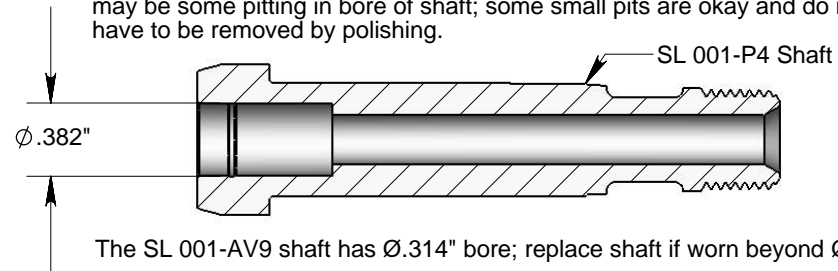


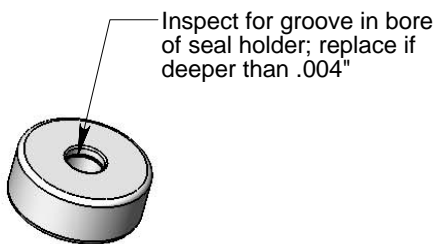
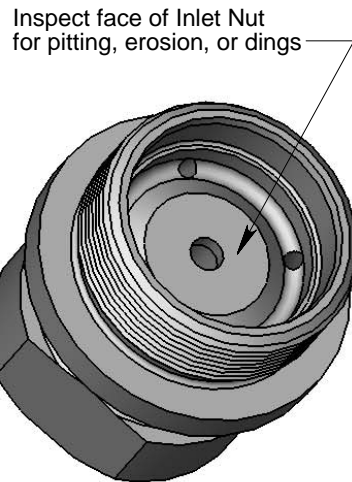
## SL Repair Rework



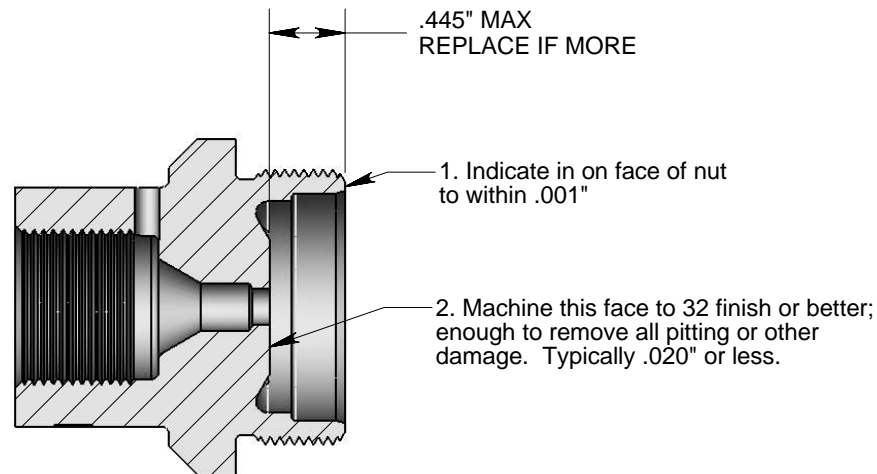
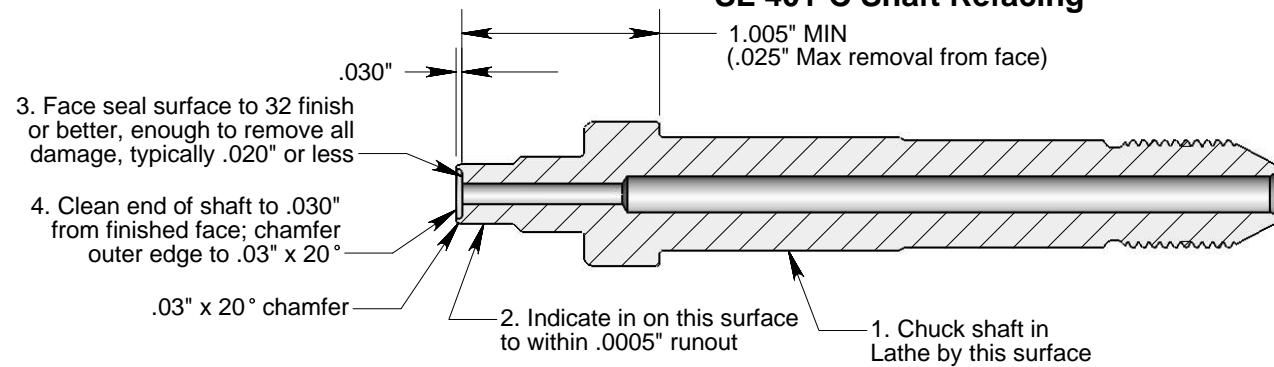
Polish bore of shaft until groove is removed; if bore is larger than  $\phi .382$ ", recommend replacing shaft. If larger than  $\phi .386$ ", replace shaft. There may be some pitting in bore of shaft; some small pits are okay and do not have to be removed by polishing.



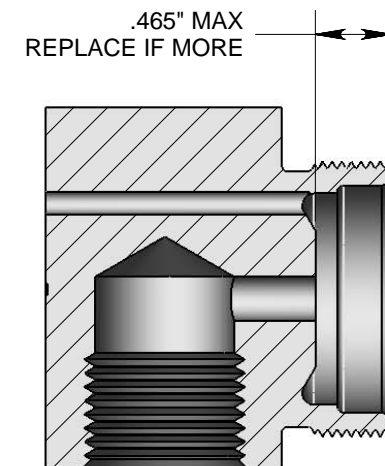
The SL 001-AV9 shaft has  $\phi .314$ " bore; replace shaft if worn beyond  $\phi .323$ ".



### SL 401-C Shaft Refacing



**RJ 002-M9-0  
Nut**



**All Other Nuts**