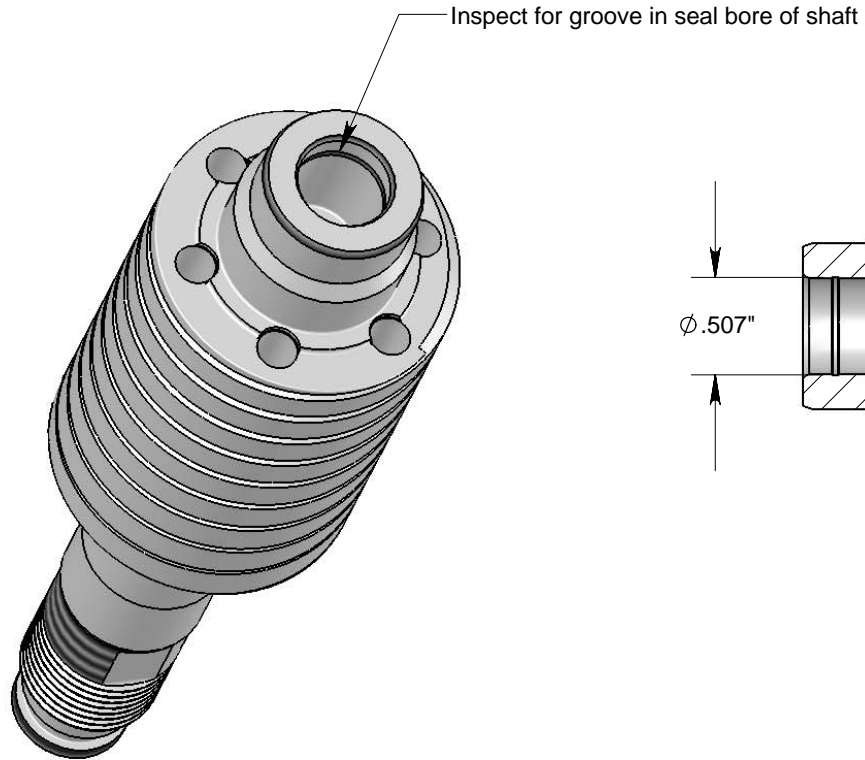


RPT Repair Rework



Polish bore of shaft until groove is removed; if bore is larger than $\phi .507"$, recommend replacing shaft. If larger than $\phi .511"$, replace shaft. There may be some pitting in bore of shaft; some small pits are okay and do not have to be removed by polishing.

