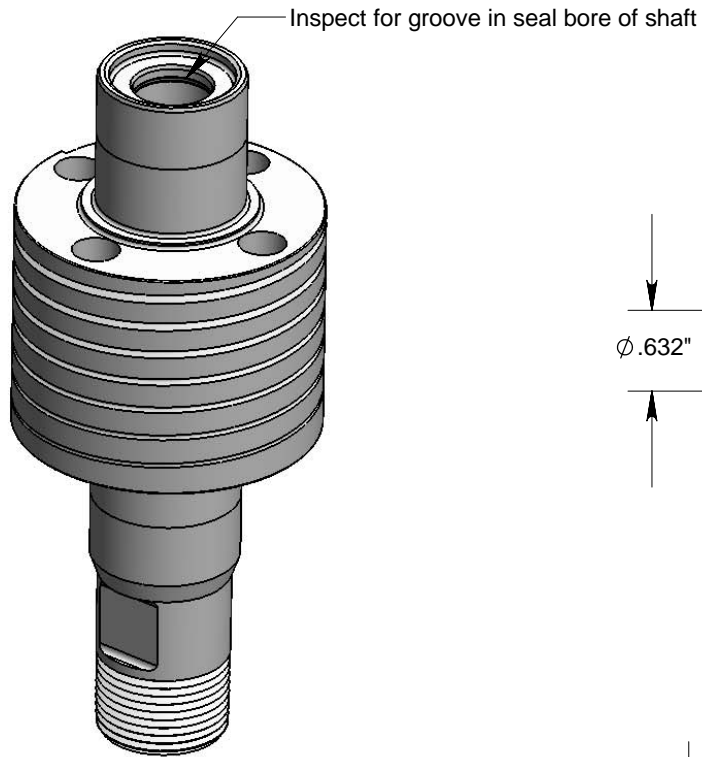
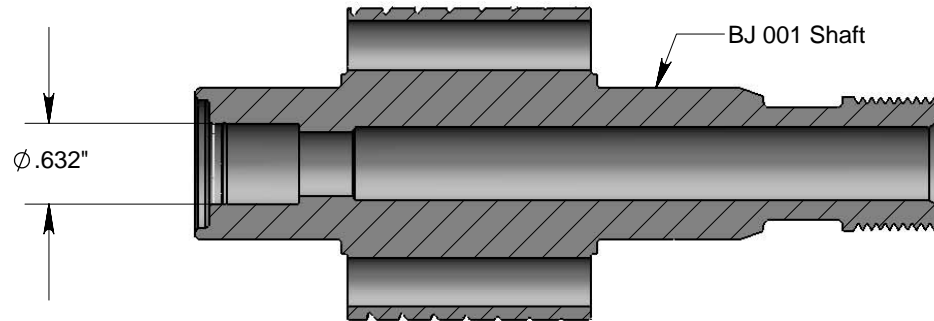


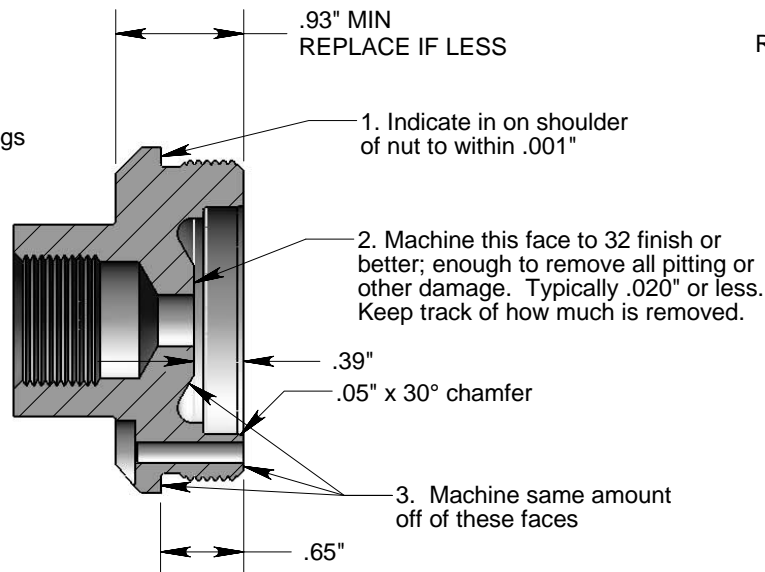
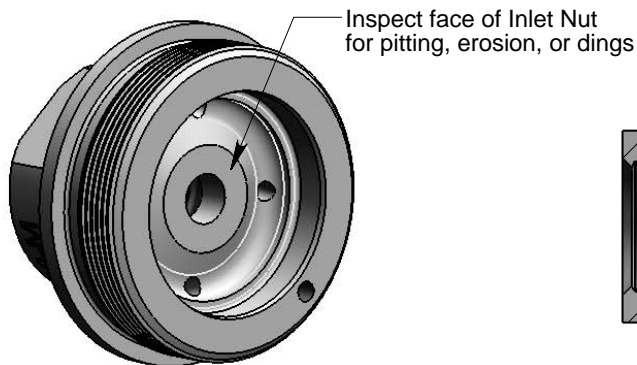
## BJV-M & BJV-P16 Repair Rework



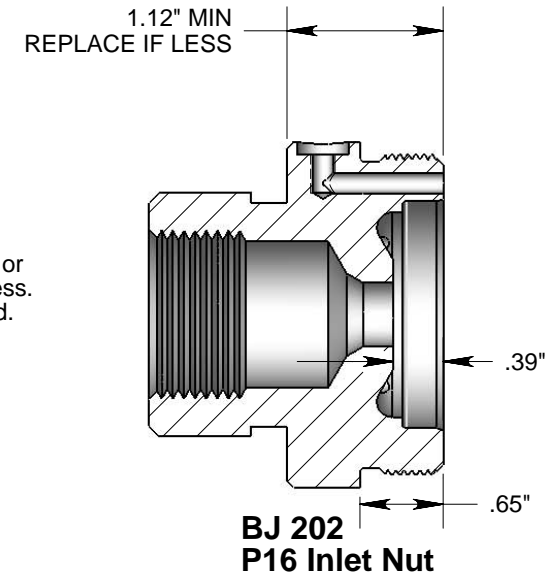
Polish bore of shaft until groove is removed; if bore is larger than  $\phi .632$ ", recommend replacing shaft. If larger than  $\phi .636$ ", replace shaft. There may be some pitting in bore of shaft; some small pits are okay and do not have to be removed by polishing.



The BJ 201 shaft has  $\phi .752$ " bore; replace shaft if worn beyond  $\phi .761$ ".



**BJ 002-M  
P12 Inlet Nut**



**BJ 202  
P16 Inlet Nut**