AUTOBOX PRODRIVE

Hands-Free Hose Feed for Pipe Cleaning



OVERVIEW

The AutoBox ProDrive is a hose feed device engineered to quickly and safely clean a broad range of pipes with or without a flange. The system is lightweight, portable, and highly adaptable, making it the perfect tool for limited access applications.

The ProDrive is designed with multiple mounting options allowing it to be used with a wide variety of pipe sizes and configurations. The system also includes a lightweight control box for increased safety and mobility.

FEATURES	BENEFITS
Ultra portable system design	 At 25 lbs (11 kg), the ProDrive is ideal for limited access applications
Interchangeable rollers	 Accommodates multiple hose sizes A single system can handle a wide range of tube/pipe cleaning applications Less equipment to buy
Adjustable forward and reverse feed rate to customize dwell time	Consistent controllable cleaning in both directionsBetter results in less time
Multiple mounting options for pipes with or without a flange	 Quick set-up in a variety of application environments Bid on more types of jobs
Ergonomic control box	Operate all features from outside the blast zone for safety and better line of sight
Built in back-out preventer and splash guard	Increases job site safety
Optional snout	 Enables quick, easy setup for challenging or unique applications



AUTOBOX PRODRIVE OVERVIEW

ADDITIONAL INFORMATION

The AutoBox ProDrive is well suited for Banshee Beetle and 2" Badger tools.

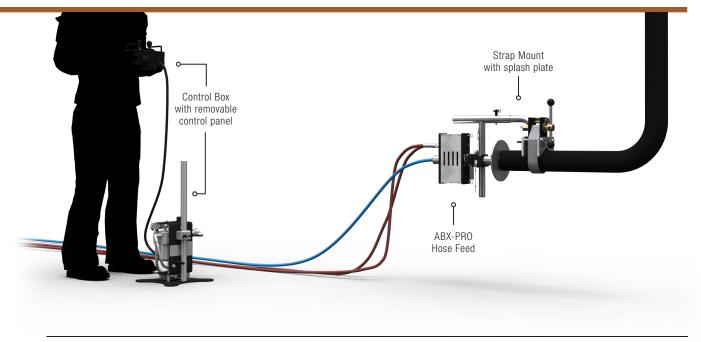
TOOL SPECIFICATIONS

MODEL	ABX-PRO	
Pipe Size	Recommended: 2-8 in. 51-203 mm	
Feed Rate	0.2-2.5 ft/sec 61-762 mm/sec	
Hose Size	3/2-8/4, 3/8 Rubber Covered	
Dimensions 7 in. x 9.25 in. x 10 in. 178 mm x 235 mm x 254 mm		
Weight	25 lbs 11.3 kg	

Visit the StoneAge Dealer Portal for more tool sales and marketing resources:

DEALER.STONEAGETOOLS.COM

AUTOBOX PRODRIVE CONFIGURATION



A complete AutoBox ProDrive configuration requires the following components:

- 1. ABX-PRO hose feed tractor with collet block and rollers
- 2. Hose stop collet of appropriate size
- 3. Flange mounting plate or strap mount assembly
- 4. Control box

The following items may also be requested:

- Additional rollers/collets for different hose sizes
- Snout or snout tube
- Splash plate

To configure an AutoBox ProDrive, the following information should be obtained:

- What size pipe are you cleaning?
- What size hose/collet will be used?
- Will you mount the system to a pipe flange or use a strap mount?
- Will you require a tube or snout to connect to the pipe?
- Will you require a splash plate?



AUTOBOX PRODRIVE CONFIGURATION

ORDERING THE BASE PACKAGE

StoneAge offers a preconfigured base package for the AutoBox ProDrive that can be ordered in a single Part ID. The following table shows the configuration of the base package:

PACKAGE PART ID	PACKAGE CONTENTS	
	1 x ABX-PRO-100 Hose feed system assembly	
	1 x ABX-PRO Hose feed tractor	
	1 x PRO 174-46 0.46" Rollers, set of 2 (installed)	
	1 x BOP 030 Collet block assembly	
ABX-PRO-100-PKG	1 x BOP 081-6 Snout Tube, 6" straight unthreaded	
ADA-PRU-100-PRU	1 x BOP 010-2-4-QTR Flange Mount Plate Assembly, 2-4" Pipes	
	1 x BOP 050 Strap mount assembly	
	1 x FF 121- XXX* Hose stop collet	
	1 x PRO 174-34 0.34" Rollers, set of 2	
	1 x CB-ABX-PRO-100-P Control box, Pedestal	

^{*}Specify collet size based on hose

Collet Kit

We also offer a collet kit that includes all hose stop collets for the roller sizes included in the base package.

COLLET KIT PART ID	ROLLER Ø	HOSE OD	COLLET PART ID
		0.26-0.38 in. FF 121-297 FF 121-328 FF 121-406	FF 121-297
	0.34 in.		FF 121-328
	0.0 1		FF 121-406
PRO 621		0.39-0.50 in. FF 121-438 FF 121-460 FF 121-484 FF 121-516	FF 121-438
	0.46 in.		FF 121-460
	0.40 III.		FF 121-484
			FF 121-516

Custom AutoBox ProDrive configurations are outlined on the following pages.

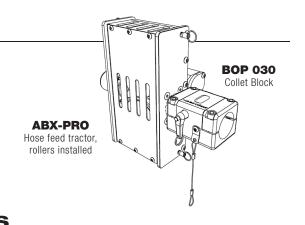
ORDERING BY LINE ITEM

A complete AutoBox ProDrive system can be configured by line item by following the steps outlined below. Contact StoneAge Customer Service for questions about specific applications.

STEP 1 \ HOSE FEED TRACTOR

The AutoBox ProDrive tractor is the primary component of the hose feed system. The tractor comes stocked with:

PART ID	D DESCRIPTION	
ABX-PRO	Hose feed tractor	
PRO 174-46	0.46" Rollers, set of 2	
BOP 030	Collet block	

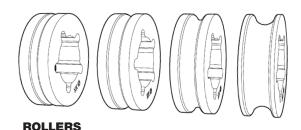


STEP 2 \ ROLLERS & COLLET STOPS

The ProDrive hose feed assembly comes installed with Ø.46 rollers. A collet stop is also required for most configurations. The hose OD determines the rollers and collet needed to interface with the hose selected. The table below describes recommended rollers and collets for common hose sizes:

ROLLER	HOSE OD	SPIRSTAR	PARKER	COLLET
		3/2	2240D-02	FF 121-297
PRO 174-34 Ø 0.34 in.	0.26-0.38 in.	3/4, 4/2	2240D-025, 2440D-02	FF 121-328
9 0.0 1 111.		3/6, 5/2	2240D-03	FF 121-406
	0.39-0.50 in.	4/4	2448D-025	FF 121-438
PRO 174-46		4/6, 5/4, 6/2	2240D-04	FF 121-460
Ø 0.46 in.			2640D-025, 2740D-03	FF 121-484
		6/4	2440D-04	FF 121-516
	0.51-0.61 in.	5/6, 8/2	2240D-05, 2740D-03	FF 121-547
PRO 174-58 Ø 0.58 in.		8/4		FF 121-594
			2440D-05	FF 121-625
PRO 174-89 Ø 0.89 in.	0.80-0.93 in.	3/8" Ru	bber WB Hose	N/A

Please Note: A collet is required when using Banshee and Banshee Beetle series tools. It is the responsibility of the user to select proper sizing to ensure the end sleeve of the hose will not pass through the collet.





HOSE STOP COLLETS



AUTOBOX PRODRIVE CONFIGURATION

STEP 3

MOUNTING OPTIONS

Mounting options for the ProDrive system:

PART ID	DESCRIPTION	
BOP 010-2-4 QTR	Flange mount/backout preventer, 2-4" pipes	
BOP 010-4-8	Flange mount plate/backout preventer, 4–8" pipes	
BOP 050	No-flange strap mount assembly, 2-8" pipes	



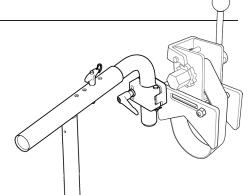
BOP 010-2-4 QTR Quarter flange mount for

2–4" pipes



BOP 010-4-8

Full flange mount for 4–8" pipes



BOP 050

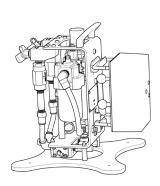
Strap mount assembly for 2–8" pipes with no flange

STEP 4

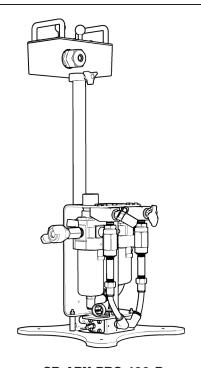
CONTROL BOX

The control box facilitates remote operation of all functions of the ProDrive and comes supplied with air hoses.

PART ID DESCRIPTION		
CB-ABX-PRO-100-P	Control Box, Pedestal	
CB-ABX-PRO-100-S	Control Box, Side Latch	



CB-ABX-PRO-100-SSide latch style control box



CB-ABX-PRO-100-P

Pedestal-style control box

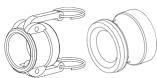
STEP 5 **ACCESSORIES**

The following accessories are available for the ProDrive:

PART ID	DESCRIPTION	
BOP 012	Splash plate, 2–8" pipes Used for deflecting effluent and rearward jets in larger pipes; attaches to the BOP 081-6 or similar tube	
BOP 081-6	Snout Tube 1.75 x 6 SS Used to provide a flush or overlapping interface to the end of the pipe; clamps into the end of the BOP 030 collet block 304 stainless steel tube, 6" straight unthreaded	
BOP 084	Snout Tube, 1.75 x 1.25 NPTM AL Used to adapt the BOP 090 Snout to your application; clamps into the BOP 030 collet lock or BOP 010 flange plate Aluminum tube with 1-1/4 NPT ends, 4" straight threaded	
BOP 082-9-45	Snout Tube 1.75 x R9 x 45deg Used in place of the straight BOP 081-6 tube for alterative mounting options Galvanized steel with a 9 in bend radius and 45° sweep	
BOP 085	Camlock, 1.25F x 1.25 NPTF Used in conjunction with the BOP 084 to interface the BOP 090 Snout 1-1/4 Female camlock end with 1-1/4 Female NPT	
BOP 086	Camlock, 1.25M x 1.25 NPTF Used in conjunction with the BOP 084 to interface the BOP 090 Snout 1-1/4 Male Camlock end with 1-1/4 Female NPT	
BOP 090	Snout, 6 ft pipe attachment Used adapting to tight spaces or moving the tractor away from the pipe interface Flexible corrugated SS, 1-1/4 camlocks included	



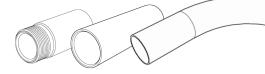
BOP 012 Splash plate



BOP 085, BOP 086 Camlocks, Female & Male NPT

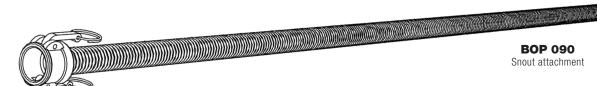


BOP 084 Threaded tube



BOP 084 Unthreaded tube





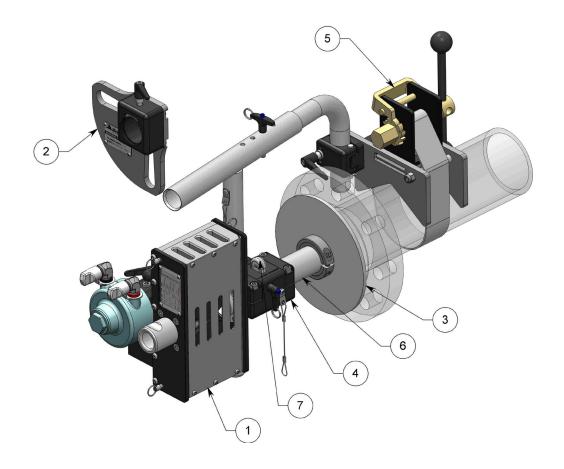
STEP 6 **MAINTENANCE RESOURCES**

Tool manuals and maintenance videos are available on our website: **WWW.STONEAGETOOLS.COM**

For questions or help with a specific application, configuration or tool repairs, please contact StoneAge Customer Service.



AUTOBOX PRODRIVE COMPONENT VIEW



ITEM NO.	PART NUMBER	Full Package/QTY.
1	ABX-PRO AutoBox ProDrive Tractor Assembly	1
2	BOP 010-2-4 QTR, Quarter Plate BOP	1
3	BOP 012 Splash Plate Weldment	1
4	BOP 030 Collet Block Assembly	1
5	BOP 050 Strap Mount Assembly	1
6	BOP 081-6 Snout Tube 1.75 x 6 SS	1
7	FF 121-XXX Hose Stop Collet Single, .XXX	1