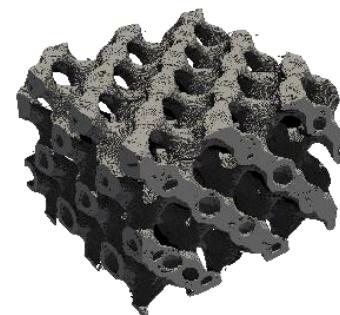
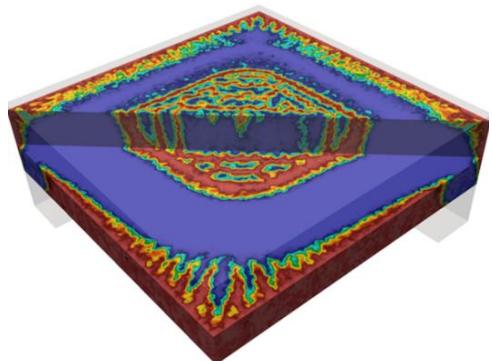
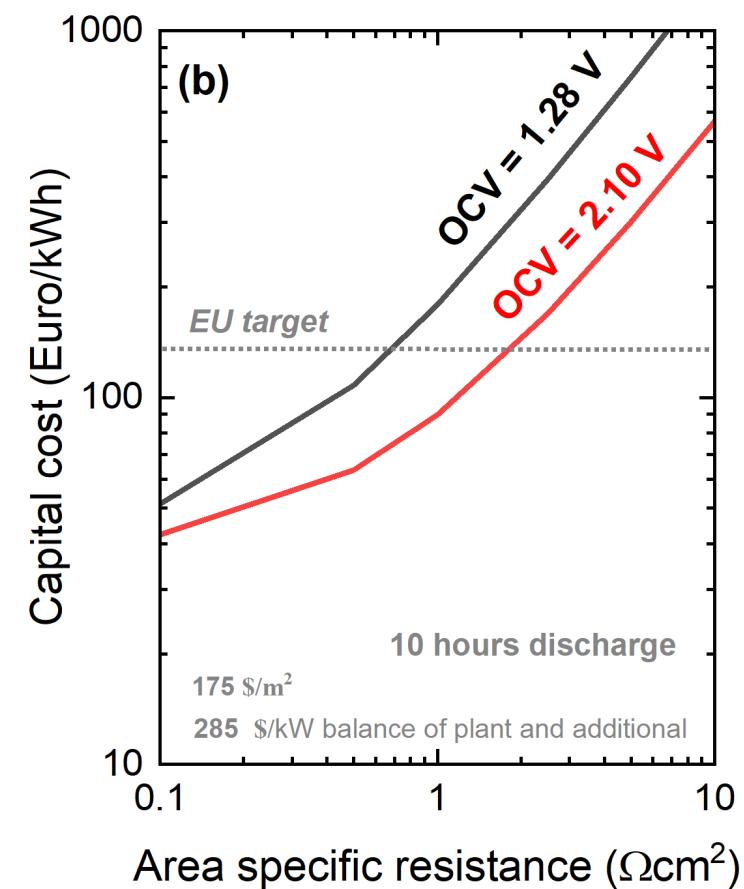
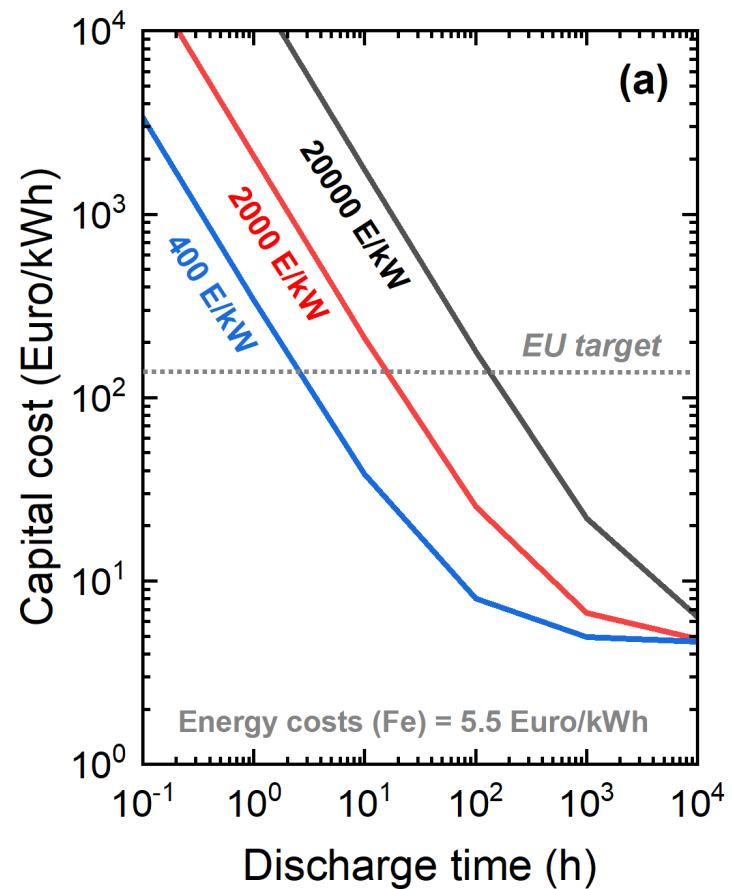
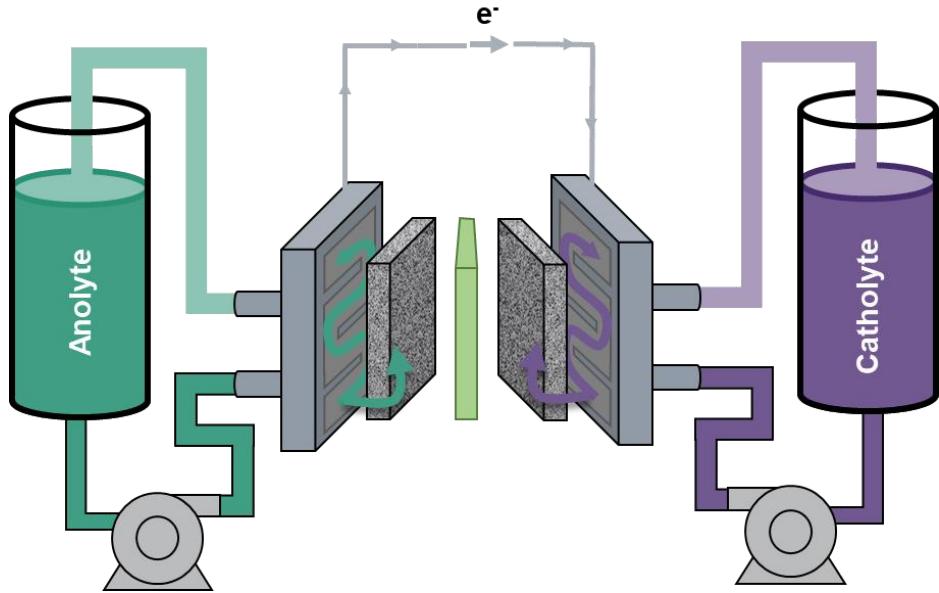


Inverse Design of Porous Electrodes in Redox Flow Batteries: A Computational Approach Integrating Topology Optimization and Multi-Physics Modeling

Mojtaba Barzegari, Martin de Waal, Pedro de Carvalho,
Maxime van der Heijden, Antoni Forner-Cuenca

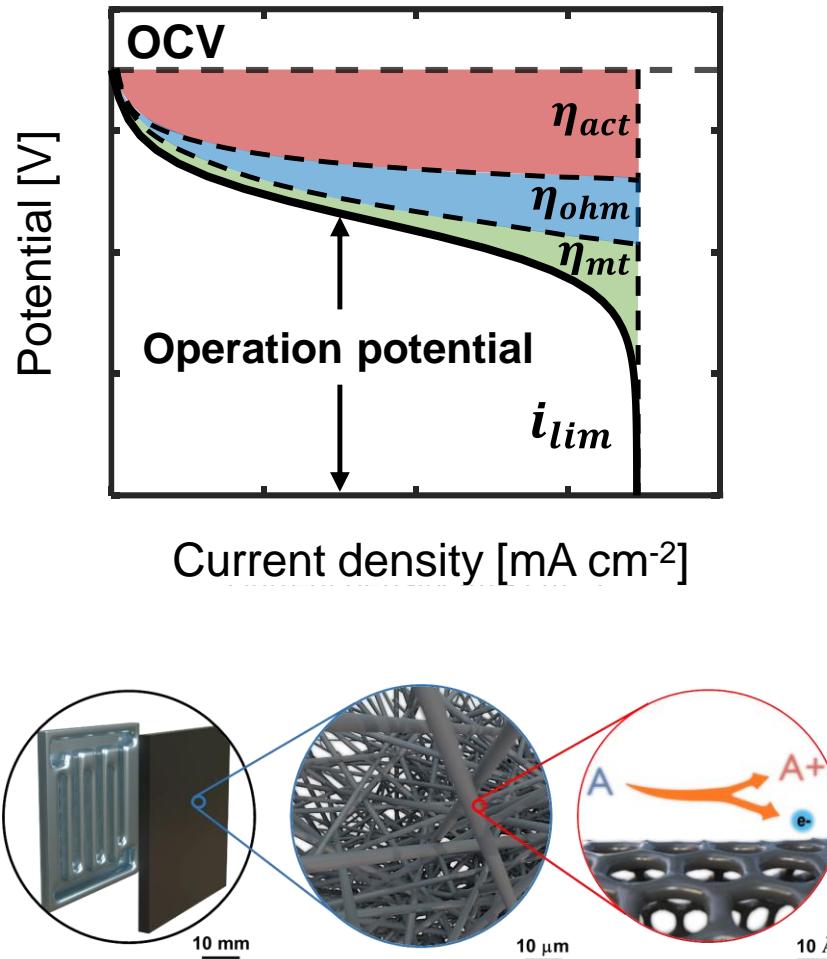


How does increasing power density and reducing materials costs affect the economics?

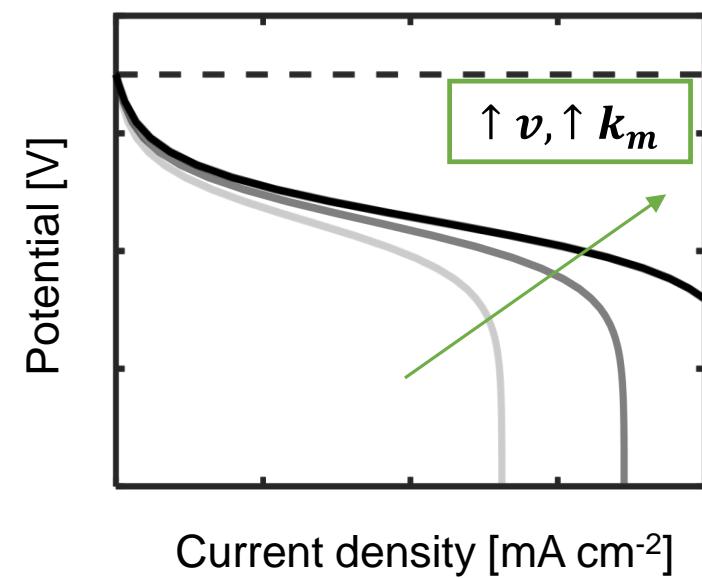
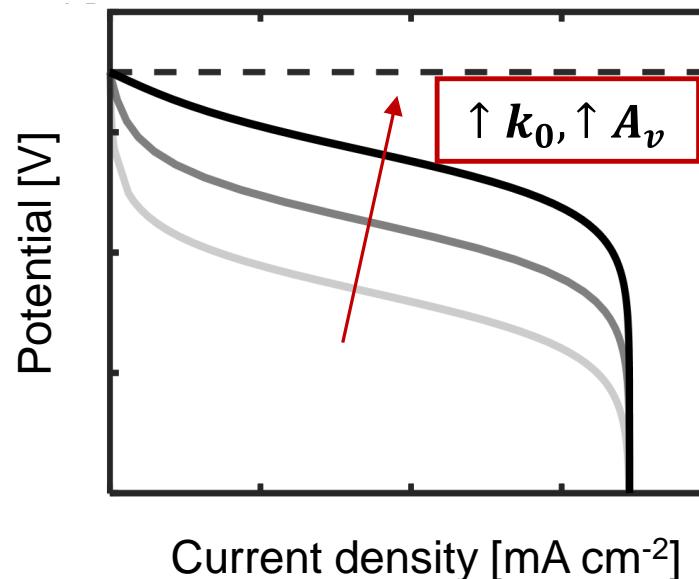


Minimizing area-specific resistance is a powerful strategy for reducing reactor cost contributions to the total system cost

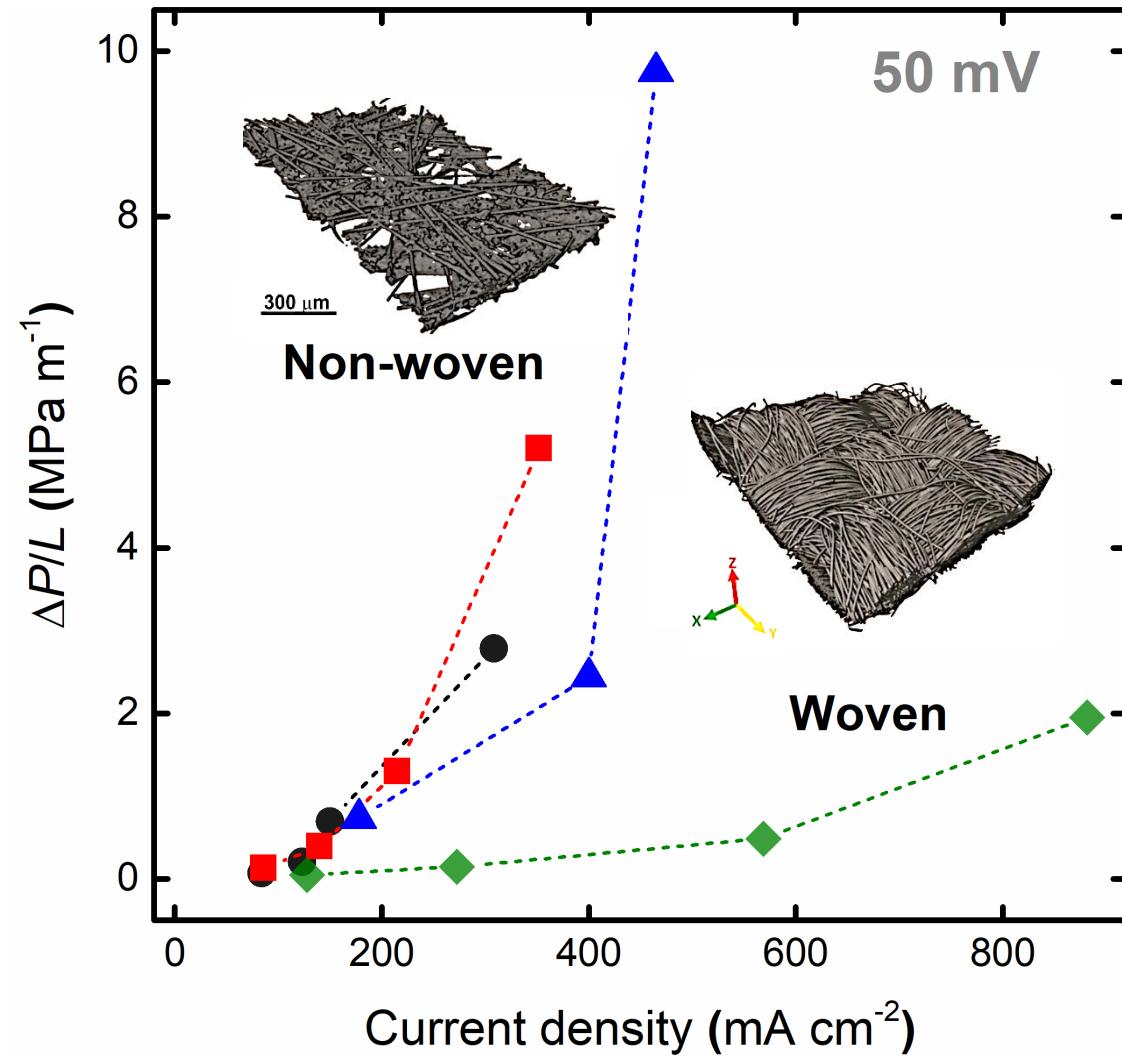
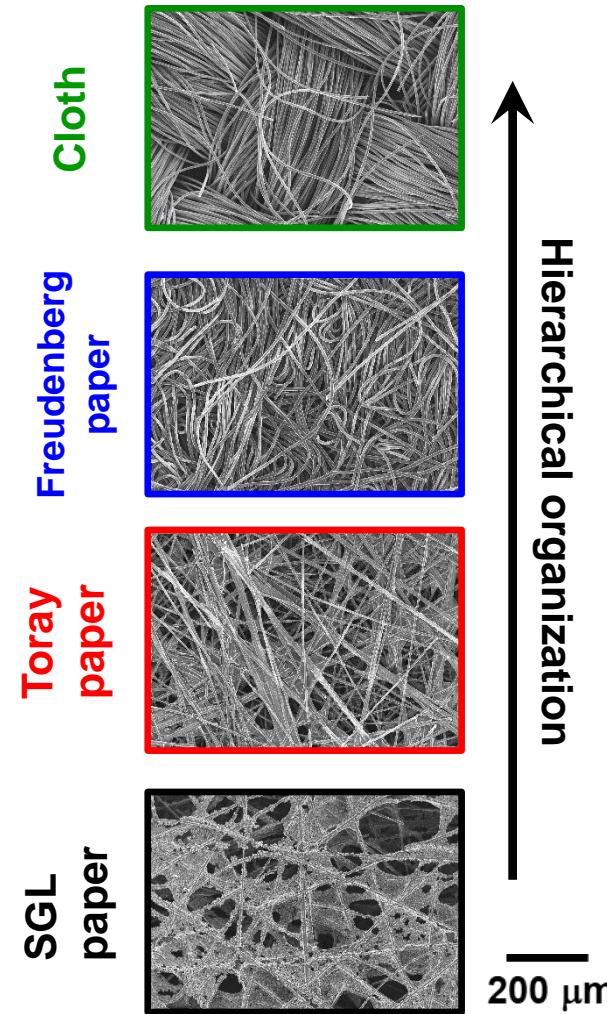
Electrode performance determines cell overpotentials



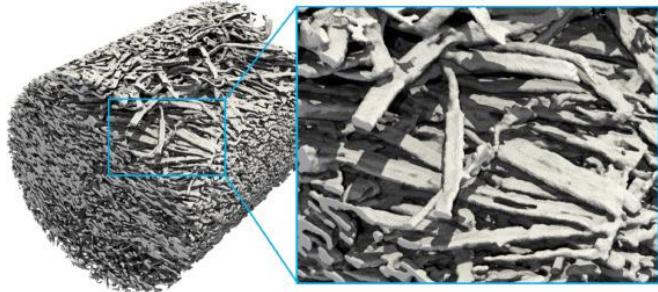
Assuming: $OCV = 1.50 \text{ V}$; $HFR = 130 \text{ m}\Omega \text{ cm}^2$ (e.g. VRFB)
What is the maximum (theoretical) power density?
(assuming an infinitely fast charge and mass transfer)
 $\text{Power density} = 4.40 \text{ W cm}^{-2}$



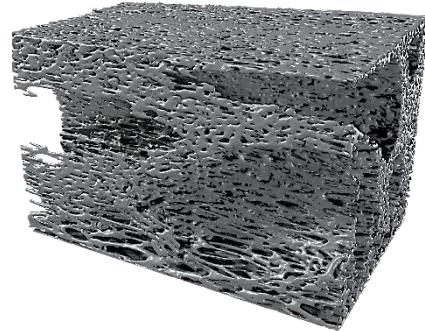
Electrode microstructure governs performance



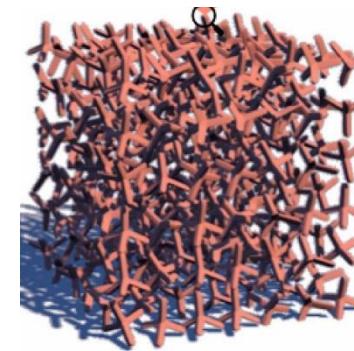
Engineering electrode microstructures...



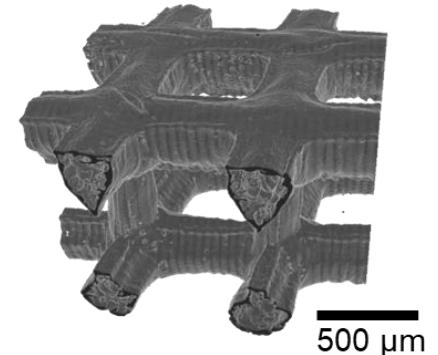
Yadav, J. Energy Storage
33, 102079 (2021)



Wan & Jacquemond, Adv. Mater.
33 (2021)

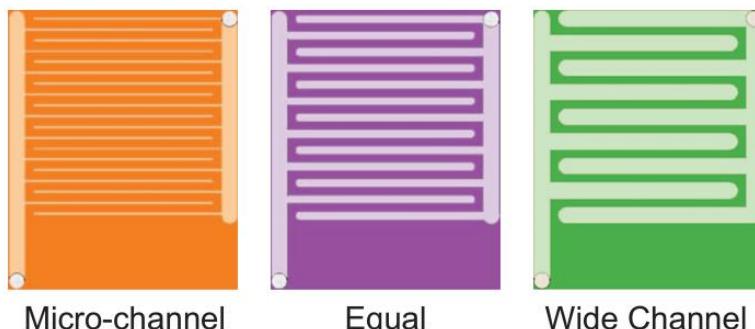


Zhang, Chem. Eng. J.
439 (2022)

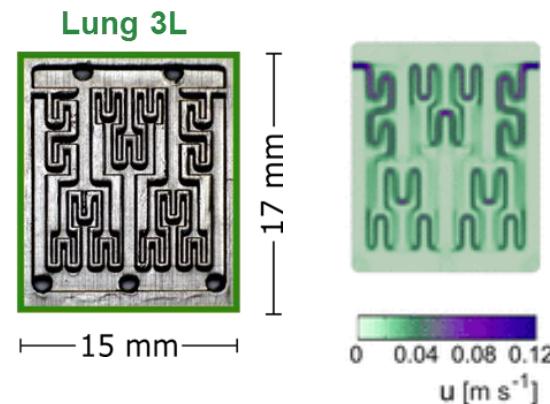


Van der Heijden, Adv. Mater.
Tech. 8 (2023)

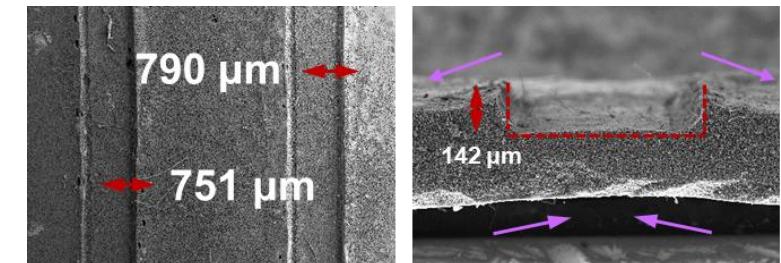
... and flow field geometries



Gerhardt, J. Electrochem. Soc.,
165 (2018)



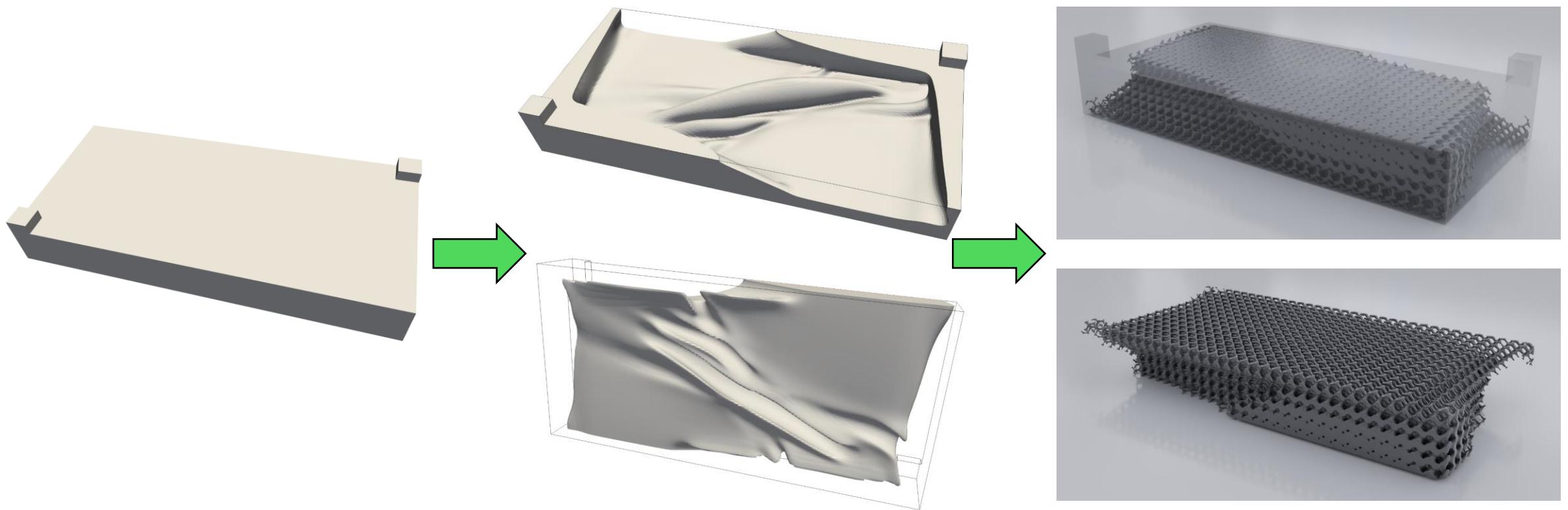
Munoz-Perales, ACS Sust. Chem.
Eng., 11 (2023)



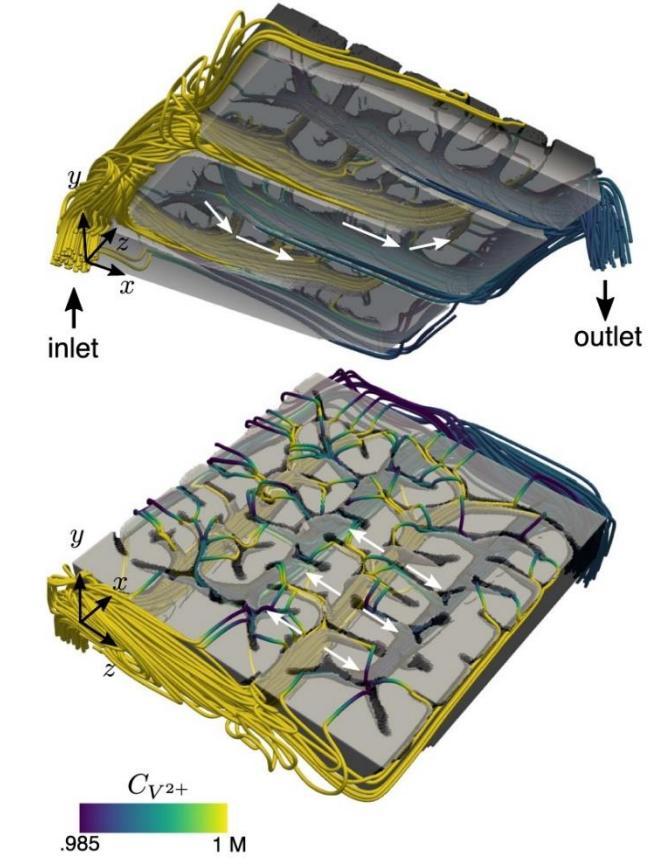
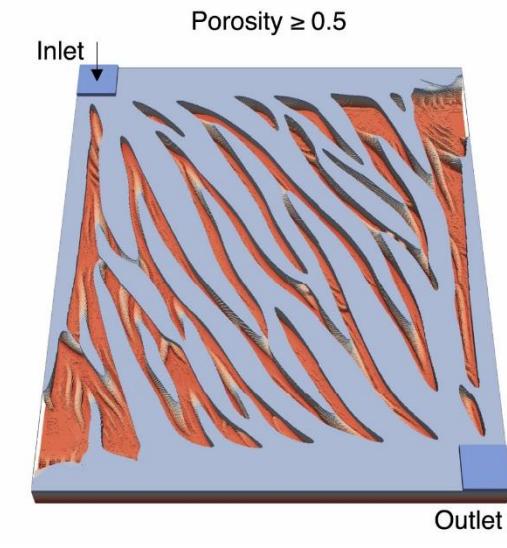
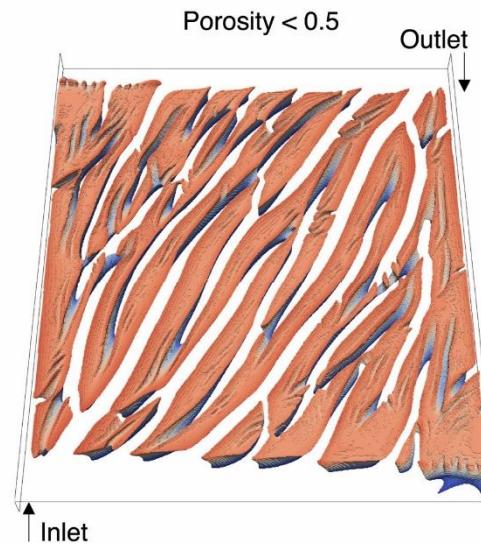
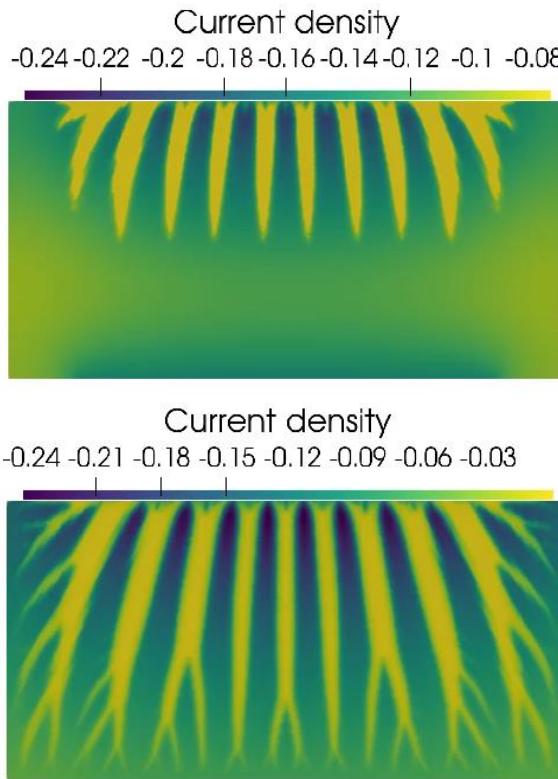
Liu et al., In preparation.

Electrode design via engineering optimization?

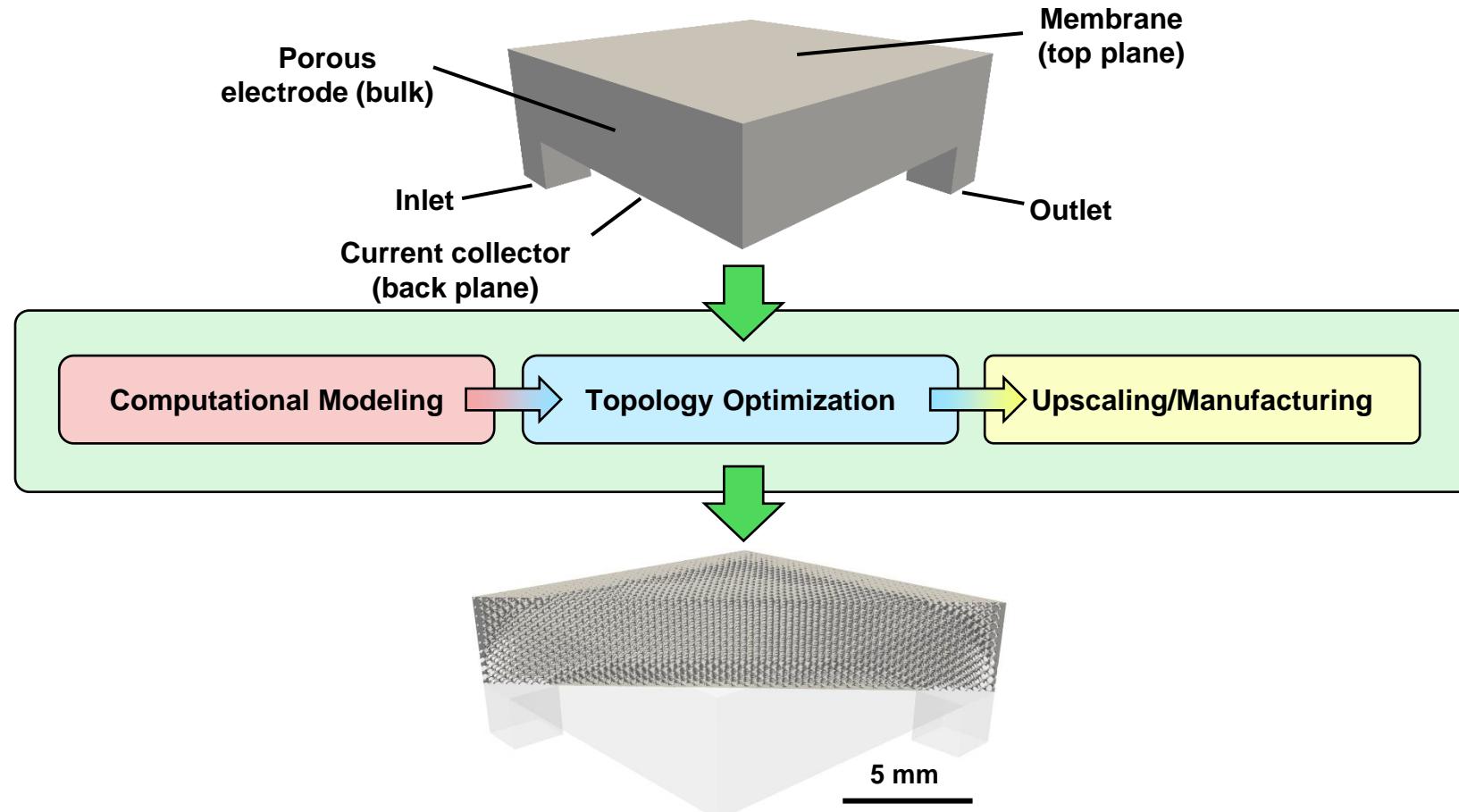
- Inverse design of electrodes for maximizing performance



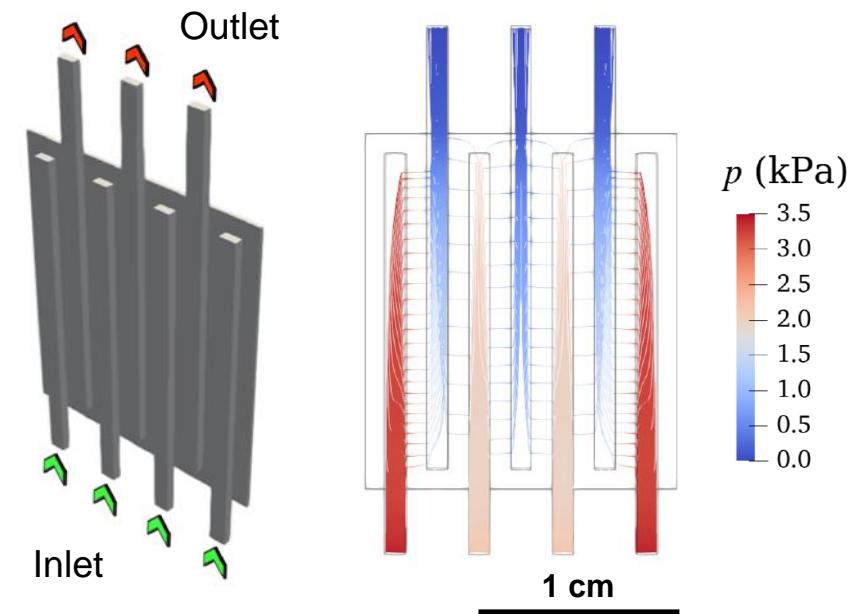
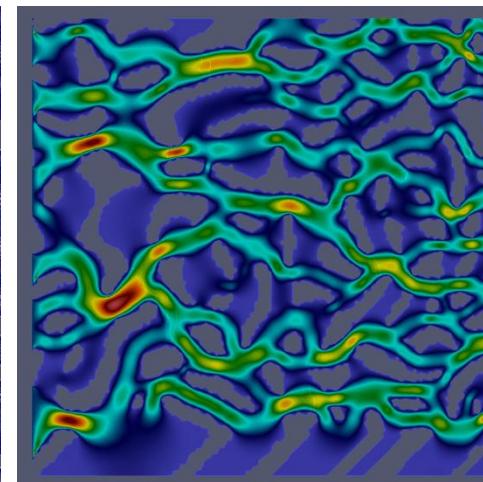
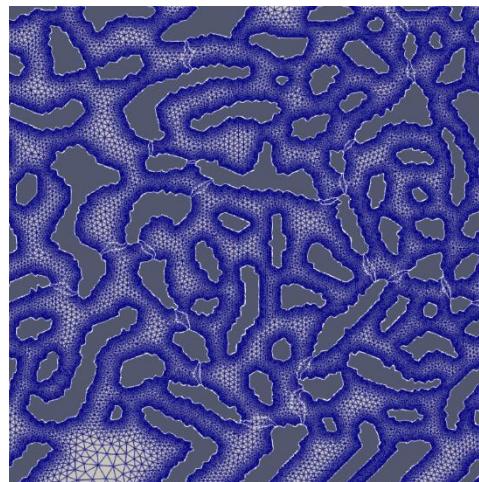
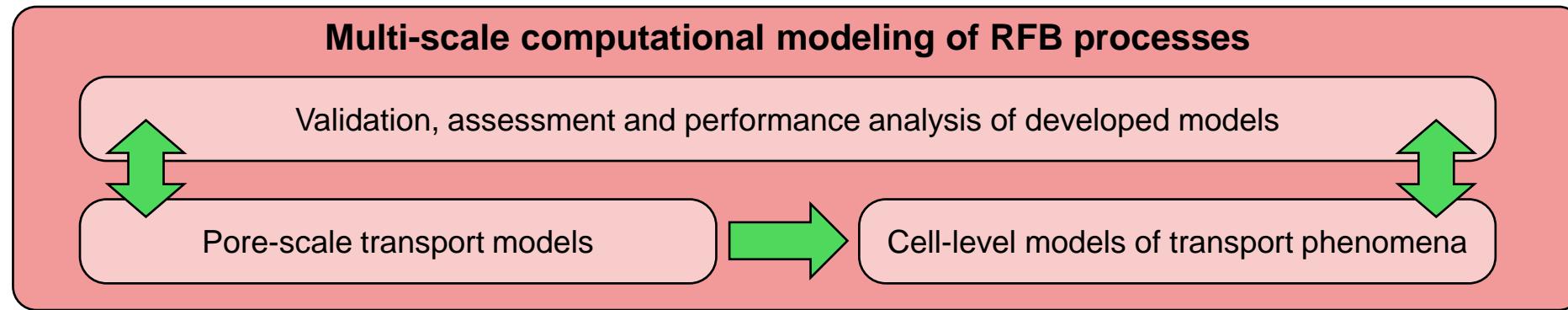
Topology optimization in electrochemistry



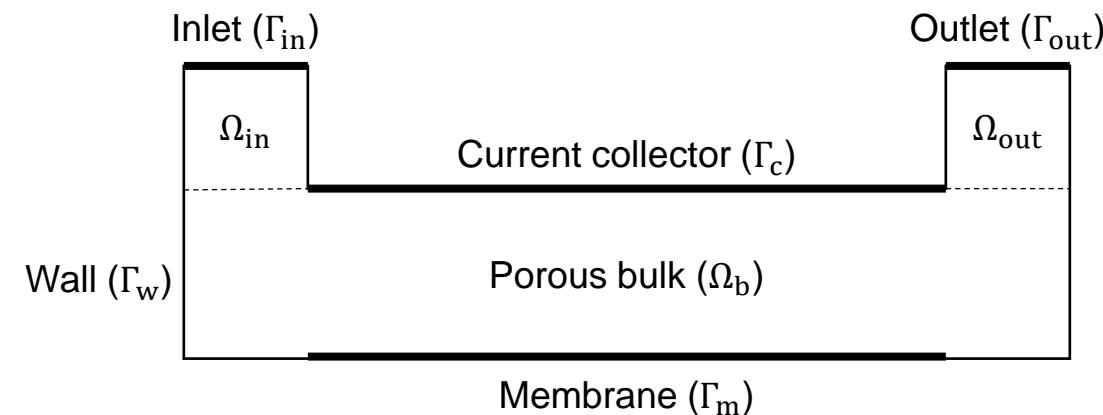
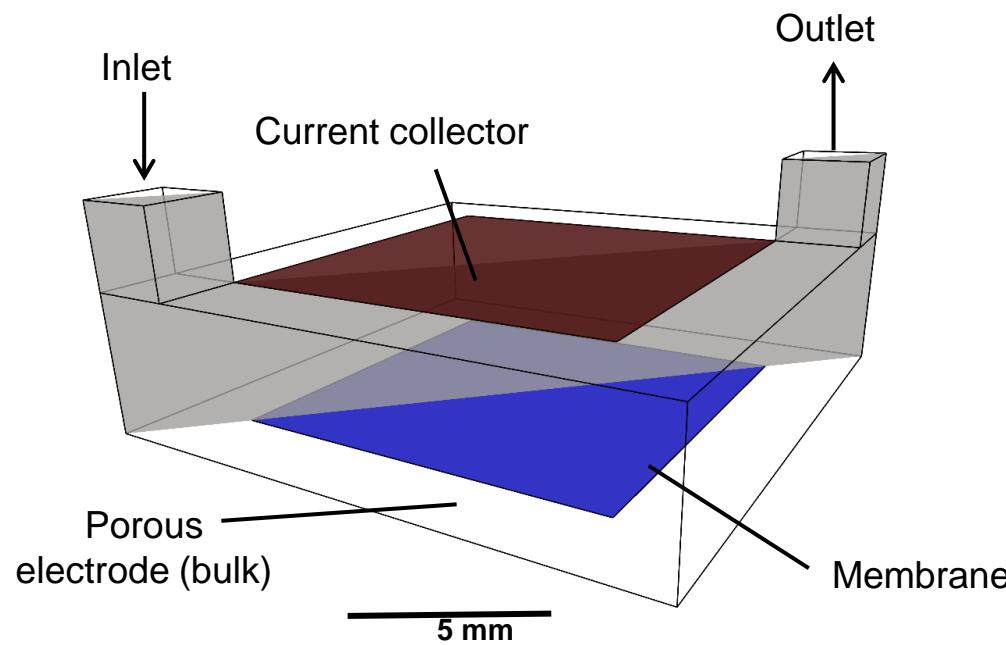
Modeling workflow



Multi-{scale, physics} modeling



Computational model



- Half cell (symmetric)
- Finite element formulation
- Neglecting mass transfer
- Porous electrode theory

$$\begin{cases} \rho \frac{\partial \mathbf{u}}{\partial t} + \rho(\mathbf{u} \cdot \nabla \mathbf{u}) - \mu \nabla^2 \mathbf{u} + \nabla p = 0 \\ \nabla \cdot \mathbf{u} = 0 \end{cases}$$

$$\nabla \cdot (\sigma \nabla \phi_s) = -\nabla \cdot (\kappa \nabla \phi_l) = a i_n(\phi_s, \phi_l)$$

$$i_n(\phi_s, \phi_l) = \frac{i_0}{C_{\text{ref}}} \left[C_R \exp \left(\frac{\alpha_A F}{RT} \Delta \phi \right) - C_O \exp \left(\frac{-\alpha_C F}{RT} \Delta \phi \right) \right]$$

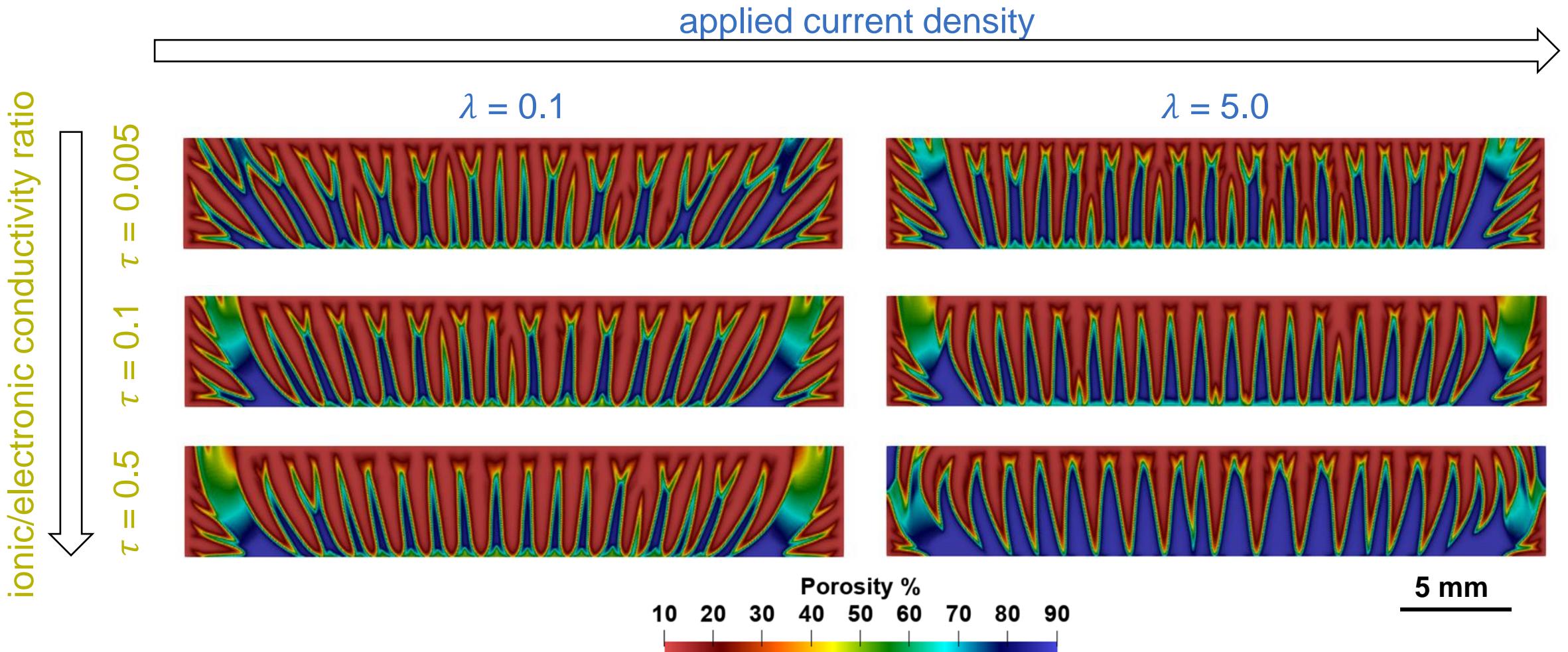
$$\Delta \phi = \phi_s - \phi_l - U_0$$

$$\delta = \frac{\text{ohmic resistance}}{\text{kinetic resistance}} \quad \tau = \frac{\text{ionic conductivity}}{\text{electronic conductivity}}$$

λ = applied current density

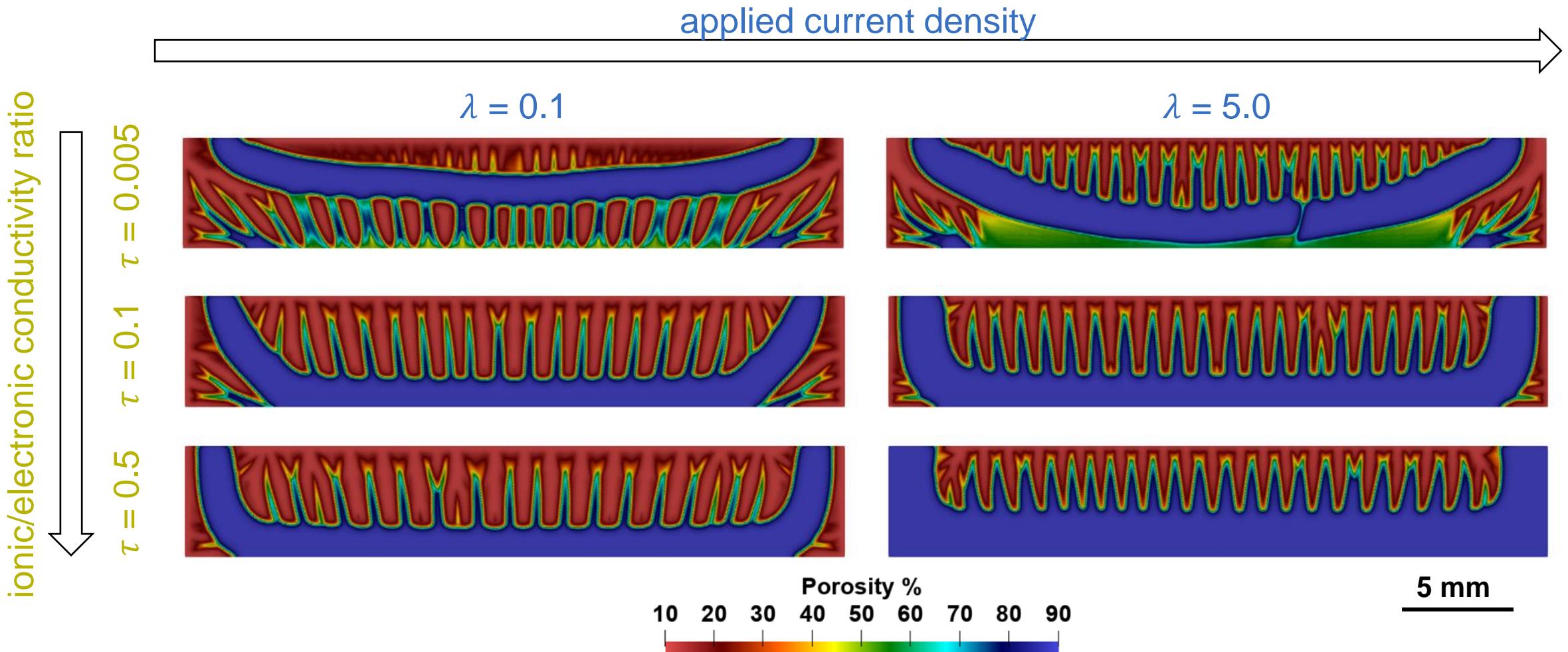
2D Results without fluid flow

$\delta = 1.0$



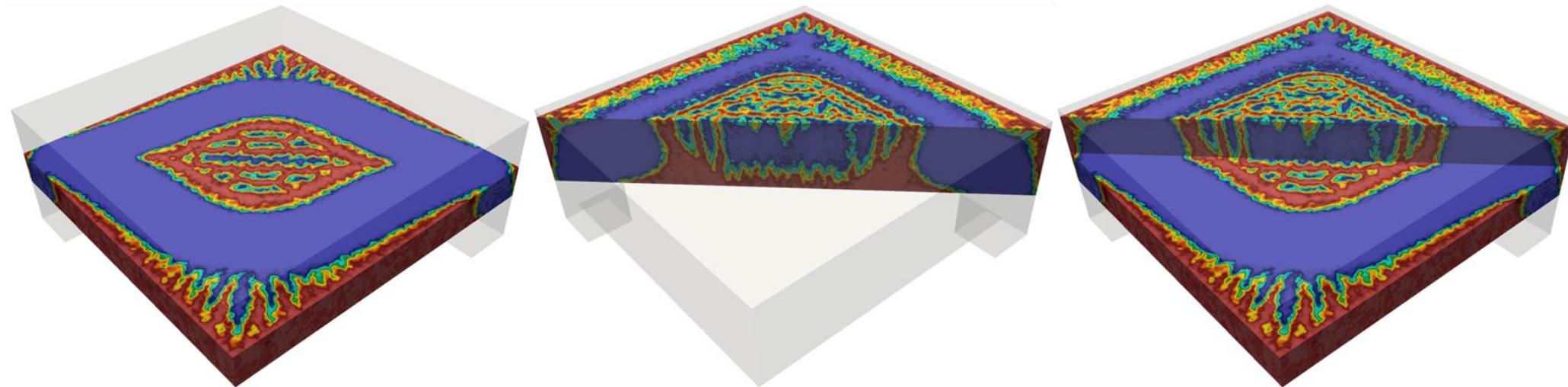
2D Results with fluid flow

$\delta = 1.0$

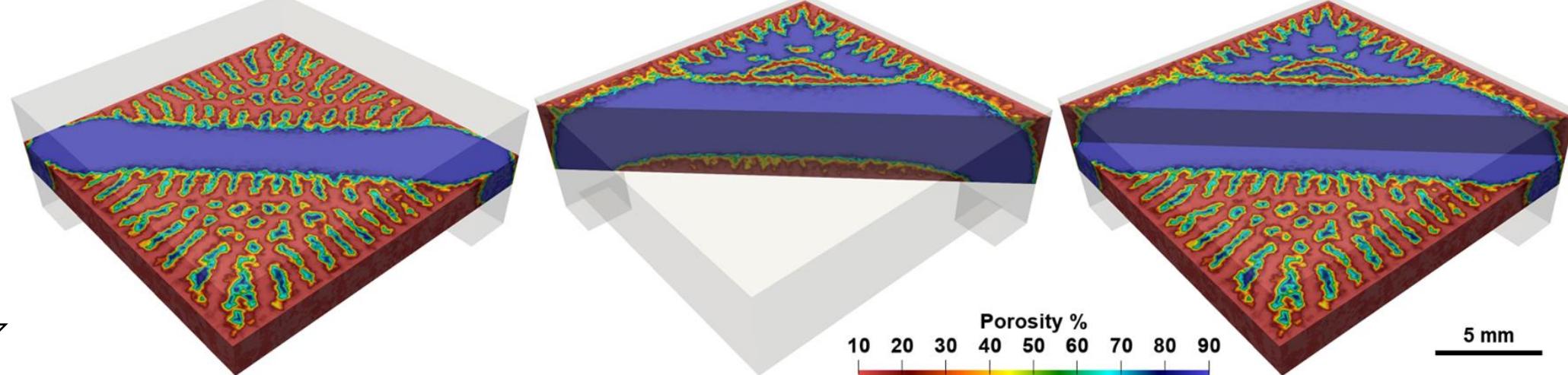


3D results

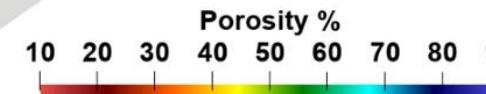
Increased ionic/electronic conductivity ratio,
decreased applied current density



$\tau = 0.005$
 $\lambda = 5.0$
 $\delta = 1.0$



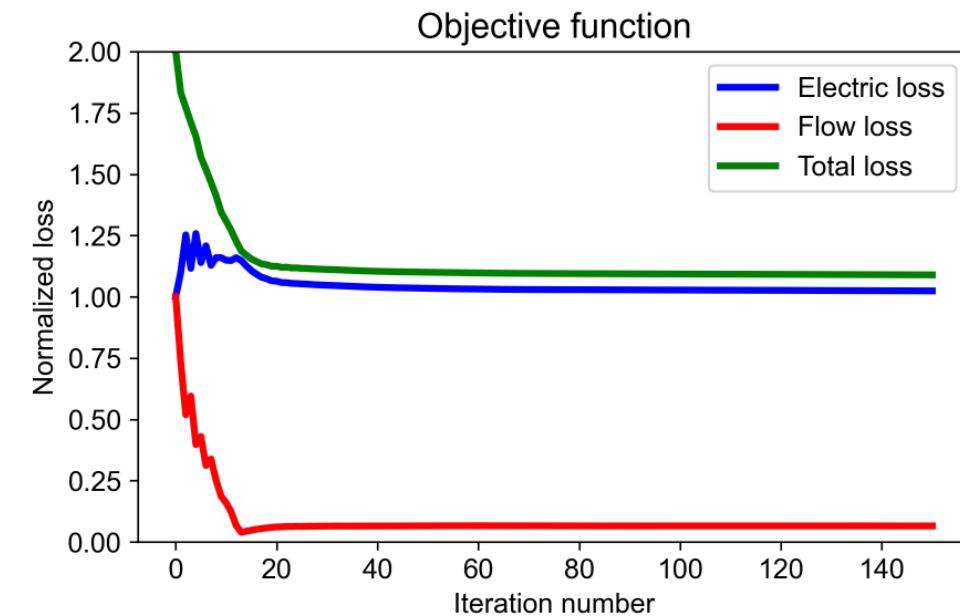
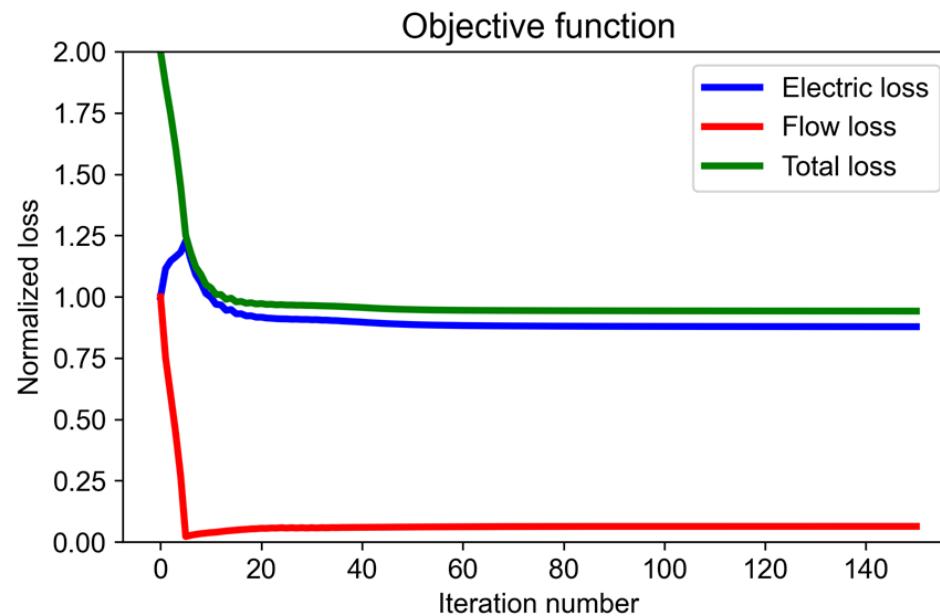
$\tau = 0.5$
 $\lambda = 1.0$
 $\delta = 1.0$



5 mm

Convergence history

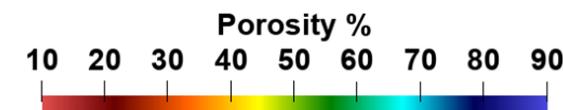
- Density-based topology optimization
- Objective functions: (1) Power dissipation,
(2) Overpotential losses



$$\tau = 0.5$$

$$\lambda = 0.1$$

$$\delta = 1.0$$

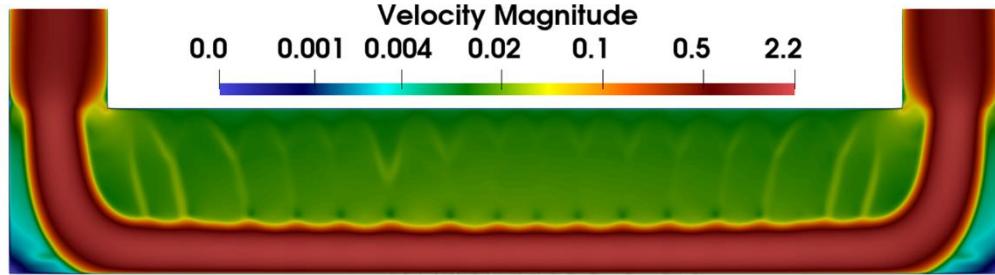
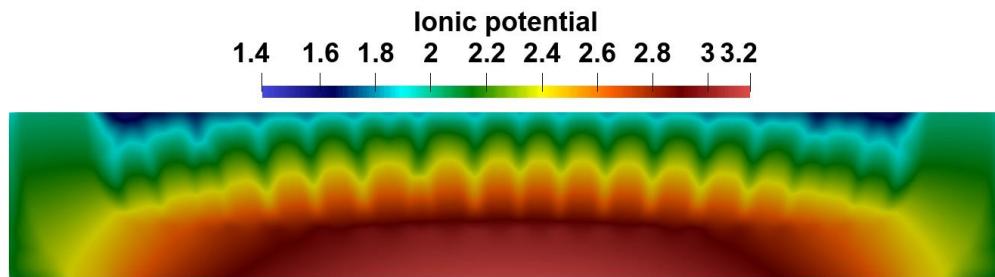
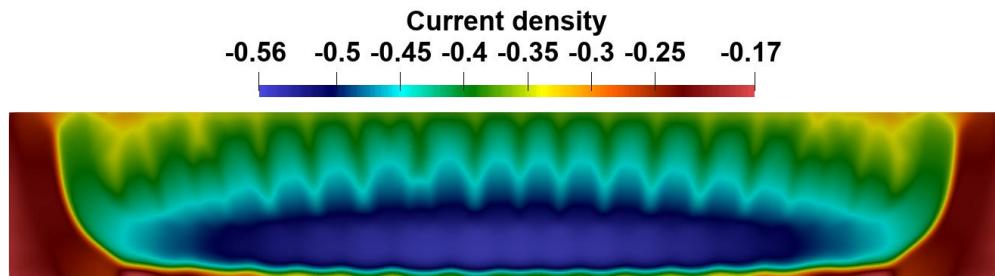


$$\tau = 0.005$$

$$\lambda = 0.1$$

$$\delta = 1.0$$

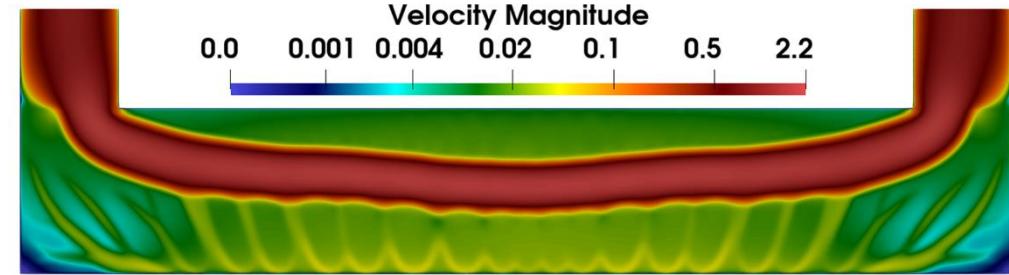
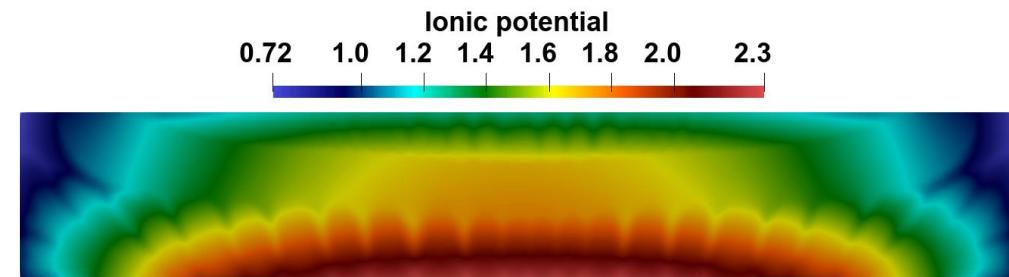
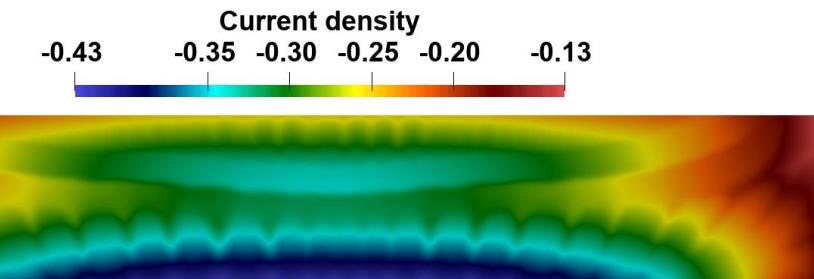
Other simulated quantities



$$\tau = 0.5$$

$$\lambda = 0.1$$

$$\delta = 1.0$$

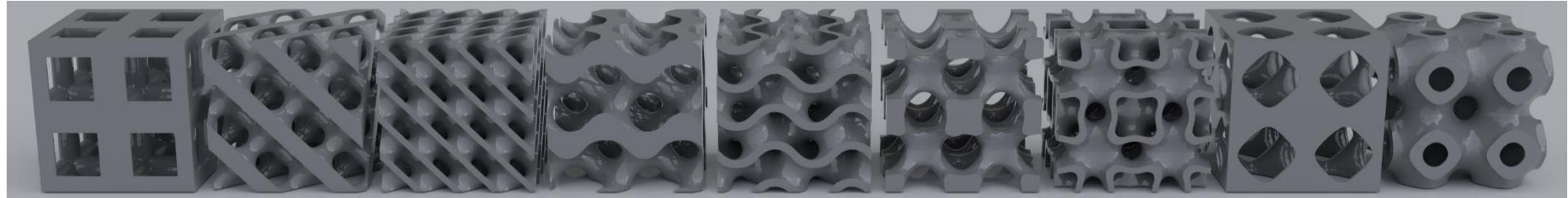


$$\tau = 0.005$$

$$\lambda = 0.1$$

$$\delta = 1.0$$

Triply periodic minimal surfaces (TPMS)



Cubic

Diamond

Sheet
Diamond

Gyroid

Sheet
Gyroid

IWP

Sheet IWP

Primitive

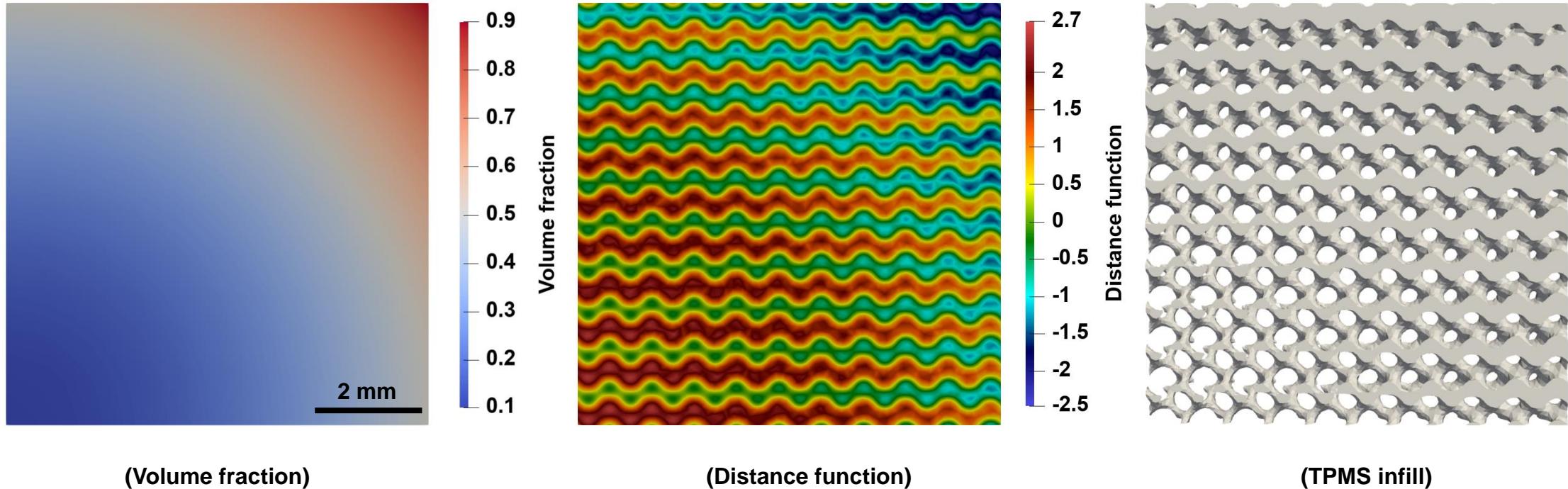
Sheet
Primitive



- Porous infills
- Highly interconnected
- Math-friendly!
- Ability to control transport properties

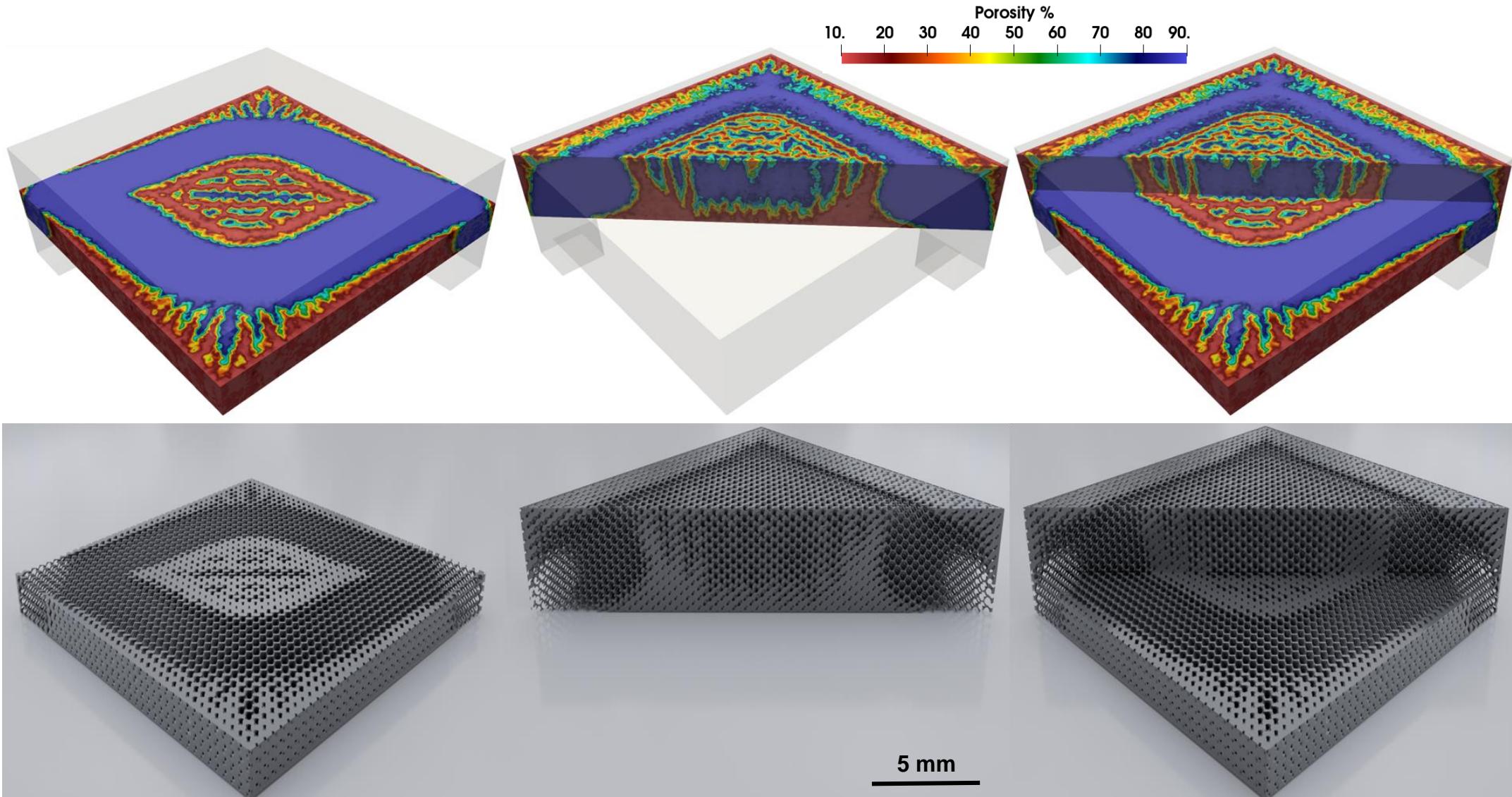
Transforming optimization results

- Converting variable porosity to TPMS infills



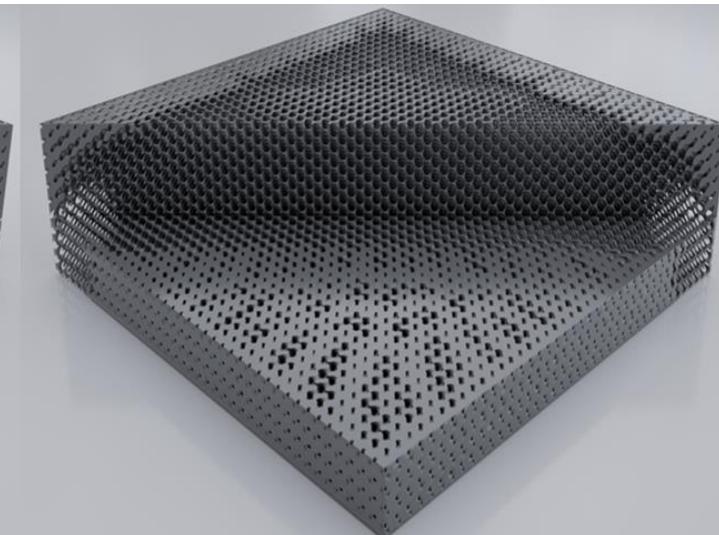
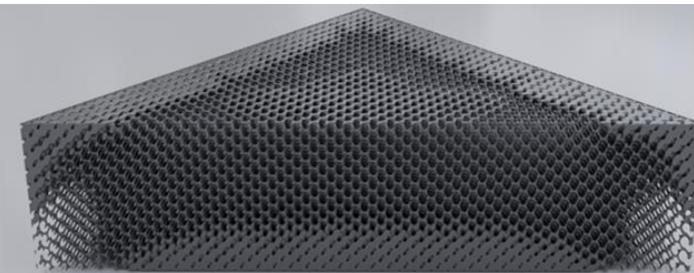
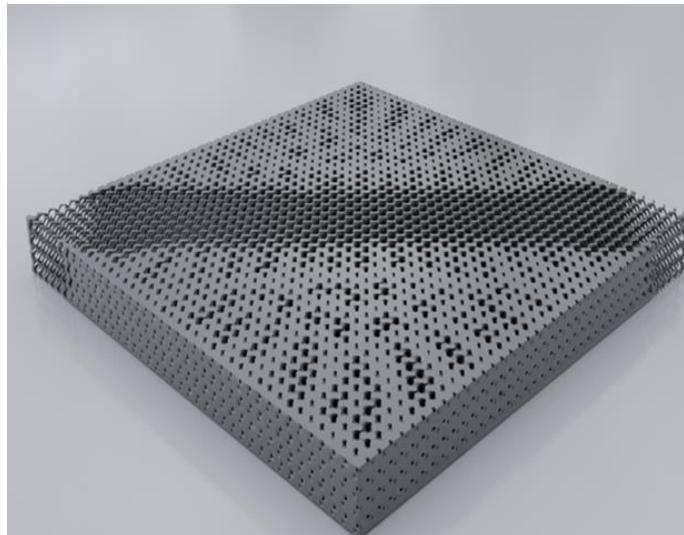
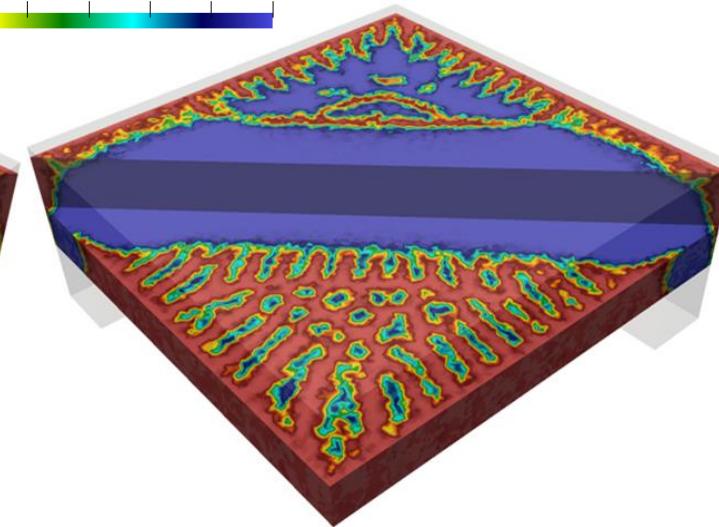
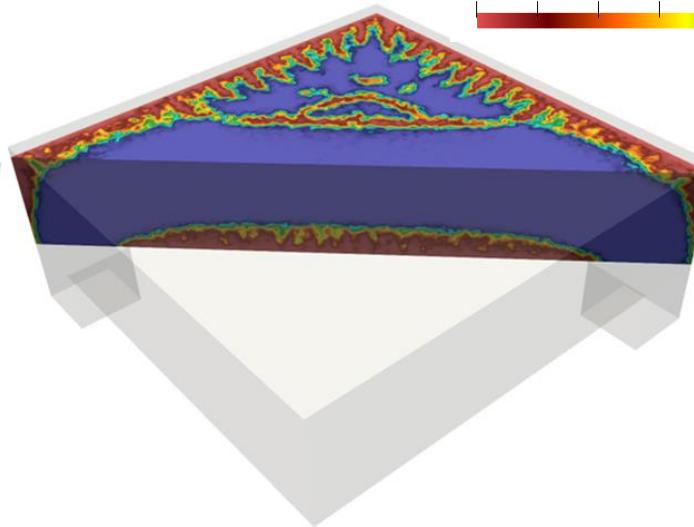
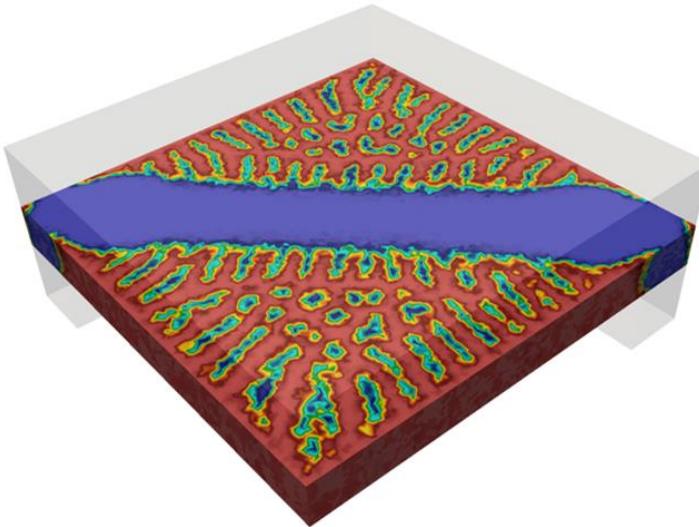
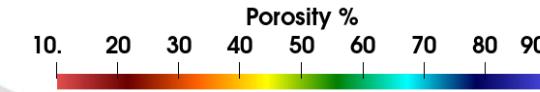
Conversion results #1 (conductivity ratio ↓, current density ↑)

$\tau = 0.005$
 $\lambda = 5.0$
 $\delta = 1.0$



Conversion results #2 (conductivity ratio ↑, current density ↓)

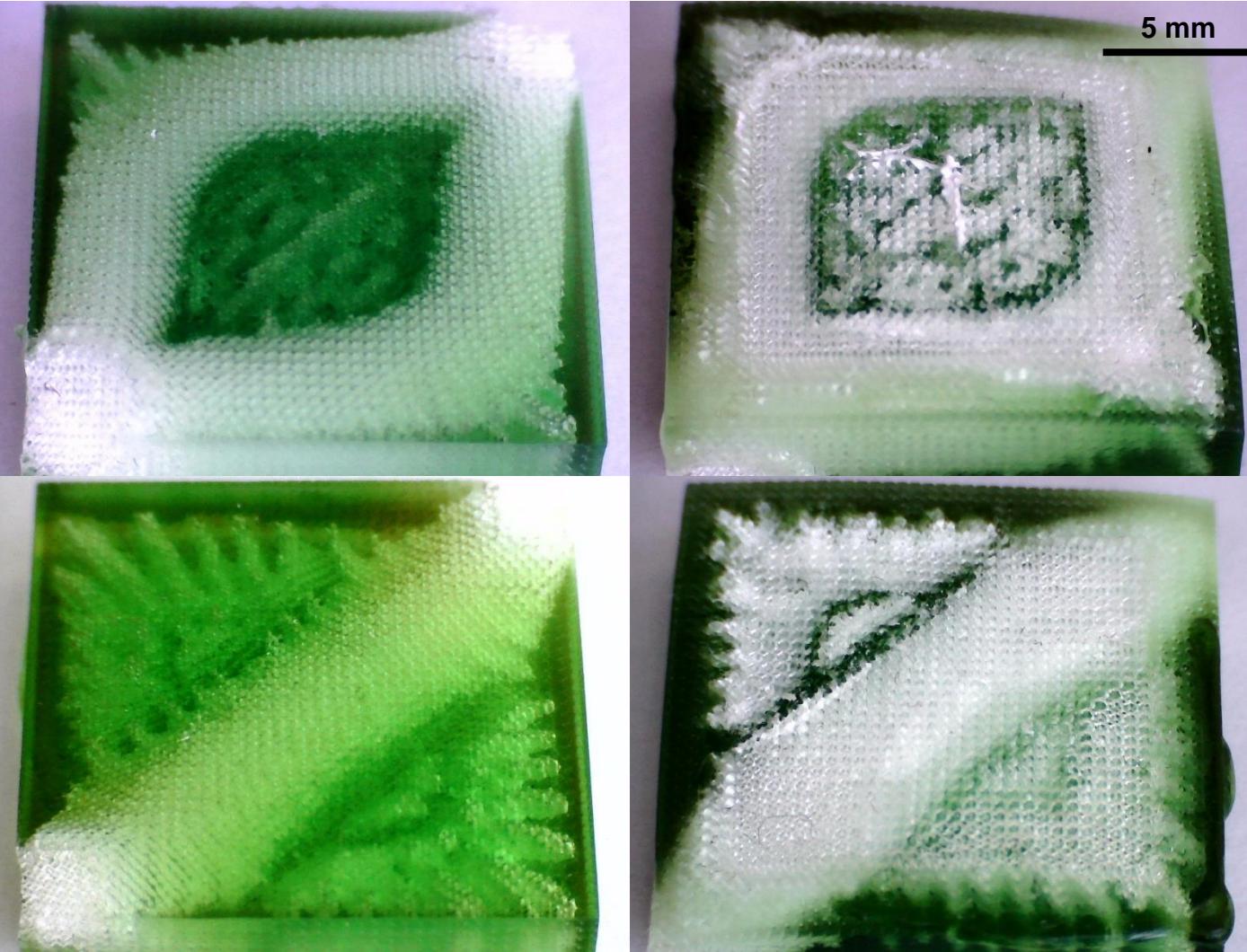
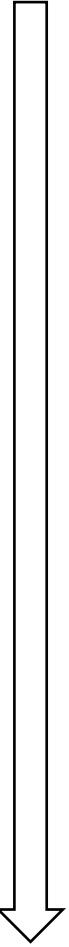
$\tau = 0.5$
 $\lambda = 1.0$
 $\delta = 1.0$



5 mm

3D printed optimized samples

Increased ionic/electronic conductivity ratio,
decreased applied current density



$$\tau = 0.005$$

$$\lambda = 5.0$$

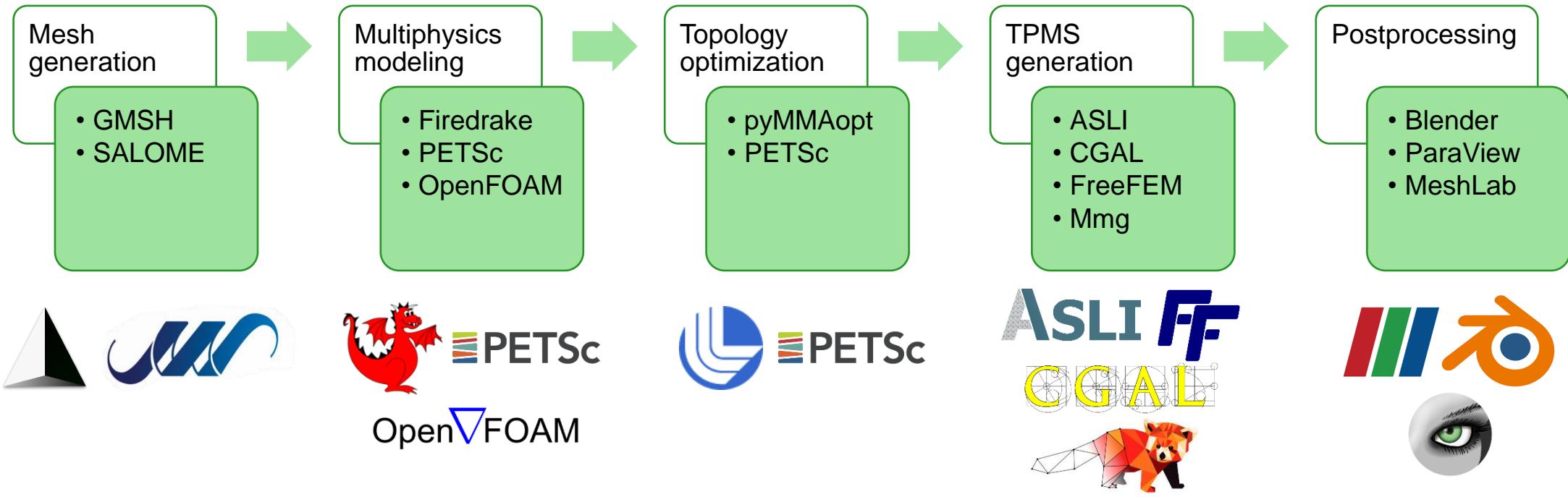
$$\delta = 1.0$$

$$\tau = 0.5$$

$$\lambda = 1.0$$

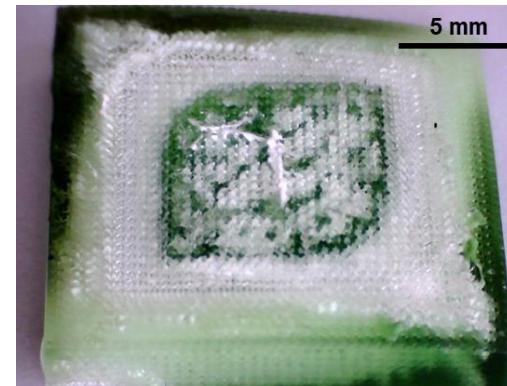
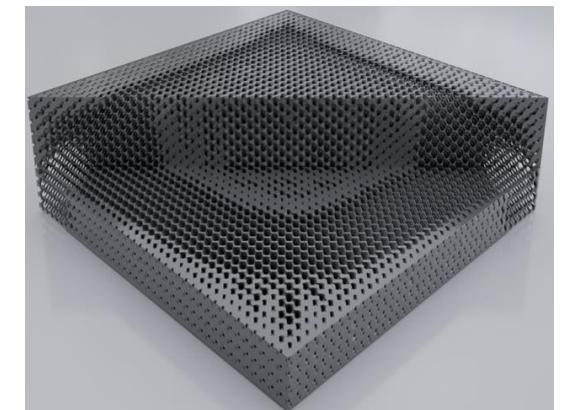
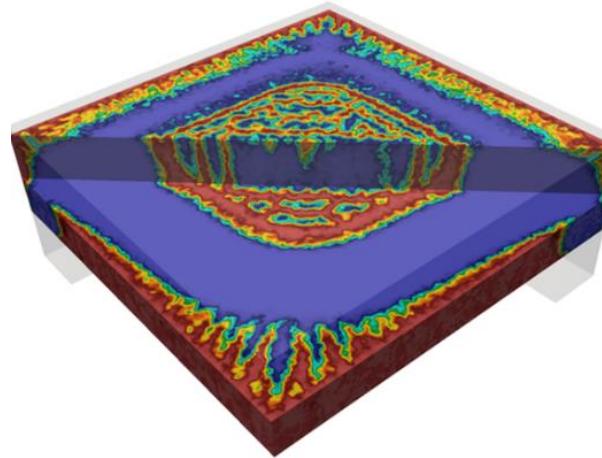
$$\delta = 1.0$$

Employed tools are all open-source!



Conclusion

- Numerical models for correlating local configuration/structure to overall redox cell performance
- Scalable topology optimization for engineering porous electrodes
- Manufacturability by transforming results to TPMS infills



Thank You for Your Attention!



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