

ARENBERG DOCTORAL SCHOOL Faculty of Engineering Science

Mathematical and Computational Modeling of Biodegradation Behavior of Personalized Printed Implants

Mojtaba Barzegari Shankil

Supervisor: Prof. dr. ir. L. Geris Dissertation presented in partial fulfillment of the requirements for the degree of Doctor of Engineering Science (PhD): Mechanical Engineering

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Mojtaba BARZEGARI SHANKIL

Prof. dr. ir. The Chairman, chair Prof. dr. ir. L. Geris, supervisor Prof. dr. ir. H. Van Oosterwyck Prof. dr. ir. N. Moelans Prof. dr. G. Závodszky (University of Amsterdam)

Examination committee:

Dissertation presented in partial fulfillment of the requirements for the degree of Doctor of Engineering Science (PhD): Mechanical Engineering

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Preface

Here we will have acknowledgment, in which I talk about people supported me during my PhD.

سلام این یک تست است و من آن را برای شما نوشته ام. امیدوارم این نوشته ازاردهنده نباشد. این متن برای قدردانیست و ممکن است کمی طولانی شود.

This is the continuation of the text.

i

Abstract

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Beknopte samenvatting

...

List of Abbreviations

MD molecular dynamics. 3

List of Symbols

 Θ A nice symbol

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	rate of Mg				

Introduction

The application of biodegradable metallic biomaterials [1, 2, 3], including magnesium [4, 5, 6], zinc [7, 8], and iron [9], has become more prominent for over a decade in various biomedical engineering and tissue engineering disciplines. Among the mentioned materials, magnesium (Mg) is the most studied metals [10], the reason of which is its suitable mechanical and chemical properties for biomedical applications. Although poor corrosion resistance of Mg is a limiting factor for its application as a light structural material, like in transportation industry, it becomes an interesting characteristic when it comes to biodegradable materials field for cardiovascular and orthopedic applications [11, 12, 13]. The first clinical usage of Mg was reported in 1878, but a renewed interest on it has grown significantly in the last 15-20 years [10]. From the clinical and biomedical perspective, two major concerns about using Mg in clinics are the release of hydrogen gas and surface alkalization due to Mg dissolution [14]. These issues are commonly addressed addressed by alloying, biocompatible coating, and surface modification [10].

1.1 Chemistry of biodegradation of magnesium

The biodegradation behavior of Mg is investigated in corrosion tests, in which the selection of the corrosive media plays an important role since it affects the underlying chemical reactions [15]. By considering the main application 2 _______INTRODUCTION

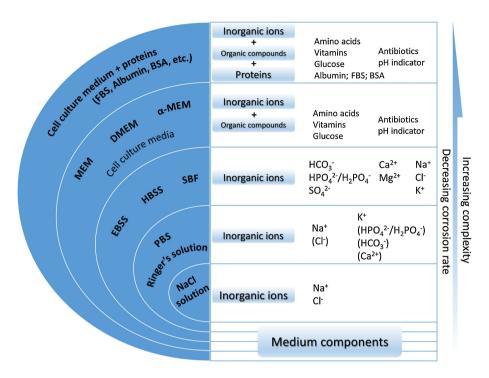


Figure 1.1: A schematic representation of commonly used electrolytes for testing biodegradable metals, sorted by their complexity from the chemical perspective from bottom to top [15].

of the biomaterial, which can be tissue engineering scaffolds, vascular stents, or orthopedic fixation implants, the corrosive media can be selected to be a representative of the service environment. The most basic form of the medium is a saline (NaCl) solution, in which the degradation rate is the highest possible [15]. More complex solutions can be used to mimic the behavior of body environment by taking into account more body fluid components, the most popular of which are the Ringer's solution, PBS (phosphate buffered saline), SBFs (simulated body fluids), HBSS (Hank's balanced salt solution), and Earle's balanced salt solution (EBSS) [15]. Adding more organic components to the solution will make it ready to simulate cell culture conditions. The common media for this purpose are MEM (Minimum Essential medium) and DMEM (Dulbecco's modified Eagle's medium) [15]. Fig. 1.1 summarizes various commonly used electrolytes for testing biodegradable metals [15].

A wide range of various studies have already investigated the effect of different components in the aforementioned corrosive media on the degradation behavior of Mg materials [16, 17, 18, 19, 20]. In addition to the presented chemical components, synthetic pH buffers, such as Tris as HEPES), has been shown to contribute to the biodegradation rate of Mg [16]. The performed investigations on the effect of different inorganic components, including carbonate, phosphate, sulfate, and calcium, show the effective contribution of these components on the rate of degradation, although the corrosion protection resulted from the mutual effect of carbonate, phosphate and calcium has been more emphasized [16, 19].

The most common solution for performing corrosion test on Mg is saline (NaCl) solution, in which the material undergoes an aggressive corrosion due to higher electrochemical activities [21, 22]. In a typical aqueous solution, the major corrosion reactions occurring can be written as [23, 24]:

Main, hydrogen evolution reaction (HER):

$$Mg + 2H_2O \rightarrow Mg(OH)_2 + H_2 \tag{1.1}$$

Secondary, oxygen reduction reaction (ORR):

$$2Mg + 2H_2O + O_2 \rightarrow 2Mg(OH)_2$$
 (1.2)

In this situation, the corrosion products forming on the corroded surface of Mg consists mainly of $Mg(OH)_2$ and MgO, and the pH in regions close to this surface remains alkaline. In presence of chloride ions in the saline medium, the formed corrosion product may be broken or bypassed, leading to increased degradation rate:

$$Mg(OH)_2 + 2Cl^- \rightarrow Mg^{2+} + 2Cl^- + 2OH^-$$
 (1.3)

$$MgO + Cl^{-} + H_2O \rightarrow Mg^{2+} + Cl^{-} + 2OH^{-}$$
 (1.4)

The main advantage of using a saline solution for corrosion tests in comparison to more complex media is that absence of inorganic ions like carbonate, phosphate, sulfate, and calcium allows investigating the corrosion behavior without concerning possible contamination by microbial life. On the other hand, the main weakness of saline solution is that it cannot represent the

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complexity of real body fluid, and as a result, a more complex medium is required to investigate such conditions. To address this issue, more complex saline solutions, such as PBS are widely used for assessing the applicability of Mg alloys in more complex conditions from the chemical perspective [25, 26]. Despite the mentioned limitations, corrosion test in saline solution is beneficial for understanding intrinsic degradation properties of Mg.

The term "simulated body fluid" is generally used to refer to solutions containing inorganic ions of human serum and interstitial fluid in corrosion tests [15]. The commonly used media in this regard are SBF, HBSS, and EBSS, which include the same inorganic components with a slight difference in their concentrations. A typical composition of these media is chloride, carbonate, phosphates, sulfate, and calcium. The individual effect of these components on the rate of degradation of Mg has been extensively studied, in which it has been observed that carbonate and phosphate slow down the rate while the effect of sulfate is negligible [18, 20]. The concentration of HCO_3^- affects the pH buffering capacity and the degradation rate of Mg simultaneously [27].

The effect of calcium ion is more complex because it has been found that Ca²⁺ doesn't contribute to the Mg corrosion directly [6], but a mixed effect of Ca^{2+} , Mg^{2+} , HCO_3^- , and $H_2PO_4^-$ / HPO_4^{2-} forms a co-precipitation layer on the corroded surface of Mg, slowing down the corrosion rate of commercially pure Mg as well as some the of the Mg alloys [16, 19]. It has been also reported that although various Mg alloys show different intrinsic degradation behavior in NaCl solution, they possibly behave similarly in simulated body fluids [28, 20]. Since the humoral regulations inside the human body control the changes in pH of body fluids, it's common to use pH buffers to mimic a similar condition, but it should be taken into account that buffering solution may affect the degradation rate of Mg [29, 30]. pH buffers may also delay the formation of the precipitate layer [19]. An alternative solution to address this issue is to use natural pH buffers such as HCO_3^-/CO_2 , a technique that is commonly used for immersion tests under cell culture conditions. In this situation, an equilibrium between H₂CO₃ (CO₂), HCO₃⁻, and CO₃²⁻ keeps the pH constant. As a result, using simulated body fluids for corrosion tests without additional synthetic pH buffer is still acceptable [19, 20].

The major reactions occurring in simulated body fluids can be written as:

$$5Ca^{2+} + 3PO_4^{3-} + OH^- \rightarrow Ca_5 (PO_4)_3 OH$$
 (1.5)

$$Ca^{2+} + 2OH^{-} \rightarrow Ca(OH)_{2}$$
 (1.6)

$$Mg^{2+} + CO_3^{2-} \to MgCO_3$$
 (1.7)

$$Ca^{2+} + CO_3^{2-} \to CaCO_3$$
 (1.8)

$$3Mg^{2+} + 2PO_4^{3-} \rightarrow Mg_3(PO_4)_2$$
 (1.9)

$$CO_3^{2-}(aq) + H^+(aq) \to HCO_3^-(aq)$$
 (1.10)

$$PO_4^{3-}(aq) + H^+(aq) \to HPO_4^{2-}(aq)$$
 (1.11)

Then, the aforementioned protection layer is formed on the corroded surface as a hydroxyapatite-like precipitation according the following reaction [24, 31, 32, 33]:

$$m{
m Mg}^{2+} + n{
m Ca}^{2+} + x{
m H}_2{
m PO}_4^- /{
m HPO}_4^{2-} + y{
m HCO}_3^- + z{
m OH}^- \rightarrow {
m Mg}_m{
m Ca}_n \left({
m PO}_4\right)_x \left({
m CO}_3\right)_y \left({
m OH}^-\right)_x \left({
m CO}_3\right)_y \left({
m OH}^-\right)_y \left({$$

In fact, the similarity in corrosion behavior of various Mg alloys in SBF solutions is because of the similar composition of this quasi-protective layer, a mechanism that doesn't occur in NaCl solution, leading to more apparent difference of degradation rate between Mg alloys. The composition of the formed hydroxyapatite-like precipitation layer is close to the ones found *in vivo* [15]. Additionally, local pH measurements in HBSS and SBF shows that in contrast to saline solutions, the local pH value is not alkaline [19, 34]. This has been reported for hydrodynamics situation, under which the medium composition is kept constant by replacing the consumed ions by means of fluid flow. Fig. 1.2 briefly summarizes the various reactions and formed precipitation compositions of the mentioned media for testing the degradation behavior of Mg [15].

1.1.1 Degradation rate evaluation techniques

Generally speaking, the method used for evaluating the degradation rate can affect the reported behavior. For example, it has been shown that in HBSS, the measured corrosion rate of Mg is lower (slower) when evaluated using hydrogen evolution in comparison to the rate found by direct weight loss measurements [35, 36], which can be due to the secondary dissolution of evolved hydrogen. Moreover, the consumption of oxygen due to secondary ORR can affect the volume of evolved gas, which is more significant for

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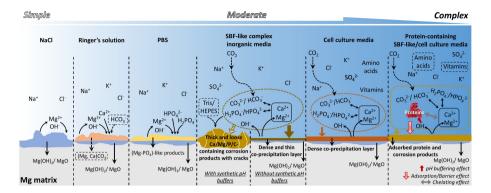


Figure 1.2: A schematic representation of Mg biodegradation behavior in commonly used solutions for corrosion tests of biodegradable metals [15].

media with slower degradation rate such as HBSS and MEM [37]. Table 1.1 summarizes the advantages and shortcomings of widely used techniques for measuring degradation rate [15].

Table 1.1: Summary of various common methods to asses the degradation rate of Mg

Test method	Advantages	Shortcomings
High reliability Weight loss Direct measurement Easily controlled test environment		Non-continuous. Does not reveal varying corrosion rate throughout the immersion Low sensitivity at the initial stages
Hydrogen evolution	Continuous Can be automated Can be performed in closed eudiometers	Performed in open environment in most cases Might show underestimated values of corrosion rate due to secondary ORR and solubility of H2 in aque- ous media
Potentiodynamic polarization	Fast measurement	Non-continuous Open environment measurement in most cases Very often low correlation with long-term weight loss measure- ments
Electrochemical impedance spectroscopy	Continuous In situ investigation of protective properties of forming corrosion products	Performed in open environment in most cases

Introducing some symbol: Θ .

Introducing an acronym: MD.

Aim and objective

Core model development

Fluid flow and convection

Advanced model with kinetics

Tissue growth

Model parallelization

BioDeg software

Bayesian parameter estimation

Applications: Mandible plate

Applications: Acetabular cup

Applications: Mechanical integrity of infilled structures

Conclusion

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