

**Systems Group**

EKA-KK Inc.

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**To:** Powertrain Division, Directors  
EKA-KK Inc.

**From:**

**Date:**

**Subject:** Design Modifications to Reduce Vibration on Electric Vehicle Drive Shaft

**Dist:**

**FOREWORD**

The Powertrain Division of EKA-KK Inc. has observed a low-frequency resonance on the drive shaft of the current prototype vehicle. Due to this resonance, passengers clearly sense the switching on and off of the DC motor, a major vibration problem. Thus, Systems Group has been contracted to identify the cause of the drive shaft vibration problem and to recommend four possible design modifications. Systems Group is to develop a motor/drive shaft model, perform computer simulations to validate the model, and come up with four design changes. All of the requested work has been completed, with the purpose of this report to provide results, conclusions, and supporting documentations for the drive shaft test and design alterations.

**SUMMARY**

Our experiments have allowed us to create a mathematical model of the drive shaft and flywheel system. The cause of the vibration problem in the drive shaft was determined to be the drive shaft itself, in which initial assumptions of drive shaft rigidity were incorrect. Through sensitivity analysis we identified that the diameter of the flywheel,  $D_{flywheel}$ , the resistance of the motor,  $R_m$ , the motor constant,  $K_m$ , and the damping of the motor,  $B_m$ , had the most significant effect on the magnitude of the resonant response. Table 1, below, shows how much each parameter needs to be changed individually to reach a 30% reduction in resonance magnitude. Additionally, there are four design options that combine changes in multiple parameters in order to reach the 30% reduction goal. We feel that proposed Design 4 will best suit your needs as it minimizes the amount of change to each variable.

**Table 1:** 30% Reduction in Resonance Peak is Achieved by a Variety of Design Changes

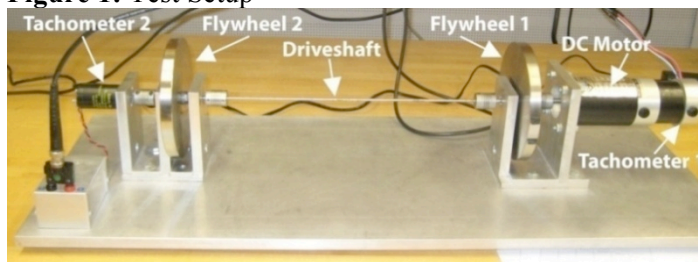
Parameter	% Change of Parameter to Individually Reduce Peak	Proposed Design #1 (% Change)	Proposed Design #2 (% Change)	Proposed Design #3 (% Change)	Proposed Design #4 (% Change)
$K_m$	-34.5	-20.5	-18.5	-18	-19.5
$R_m$	+50.5	+20.5	+18.5	+18	+19.5
$D_{flywheel}$	Unattainable	0	0	+5	+5
$B_m$	-102	0	-10	-10	-5

**PROCEDURE**

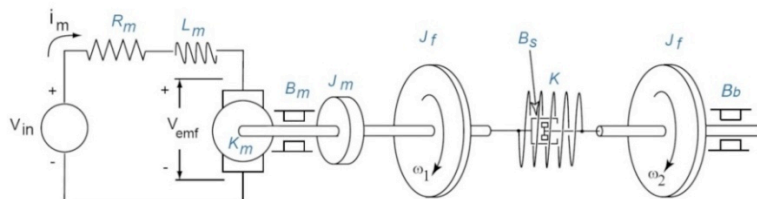
This section highlights the procedures used during testing and data collection. The test setup consisted of a drive shaft with two flywheels, Figure 1 on page 2. On the right side of the drive shaft is a DC motor (Aerotech 1000 DC Permanent Magnet), which also can operate as a tachometer, and on the left is a tachometer (Servo-Tek SA-740B-1A). Both the motor and the tachometer are connected to an

oscilloscope (Hewlett Packard 54602B) and the motor was driven by a function generator (Hewlett Packard 33120A).

**Figure 1: Test Setup**



**Figure 2: Drive Shaft System Model with Corresponding Parameters Labeled [1]**



### Damping Coefficients

With the system given in Figure 2, above, the damping coefficients of the bearing,  $B_b$ , drive shaft,  $B_s$ , and motor,  $B_m$ , could not be obtained individually. The system was separated into components and a system of equations was used to solve for all of the coefficients simultaneously. The combined damping of the bearing and shaft was obtained by locking Flywheel 1, applying a small force to Flywheel 2 to initiate rotation, and applying Equation 5 on page 3. An oscilloscope was used to measure the output angular velocity from the tachometer which is attached just beyond Flywheel 2. To determine the combined damping of the motor and shaft, the same procedure as above was used, with the exception that Flywheel 2 was locked, a small force was applied to Flywheel 1, the oscilloscope read the voltage from the motor, and Equation 6 on page 3 was used. We found the third equation by locking Flywheel 1, restraining the drive shaft so that only half of it rotated, applying a small force to Flywheel 2, and using Equation 5 on page 3.

### Frequency Response

To measure frequency response, an amplifier (Techron 7520) attached to a function generator applied an output signal at 1Hz to the motor of the drive shaft. The amplifier gain was then increased to 4V. The frequency response was measured for input frequencies between 1 and 12Hz in intervals of 0.2Hz between 5 and 6 Hz and intervals of 1Hz everywhere else along the given range.

### Motor Constant and Internal Resistance

The motor constant and resistance are related to each other through a function of the motor's voltage, current, and angular velocity; see Equation 9 on page 4. To find the motor resistance,  $R_m$ , we subjected the motor to a range of high frequencies, 20 to 30 Hz, and recorded the motor's voltage and current for each frequency. The motor constant,  $K_m$ , was found by applying a steady DC voltage and recording the motor voltage, motor current, and tachometer voltage.

### FINDINGS/DISCUSSION

This section highlights the results of the variables calculated, the verification and improvement of the test model through the use of Bode plots, the cost function and sensitivity analysis, and the proposed design modifications to reduce the resonance peak of the drive shaft. To find an accurate mathematical model for

this system, we needed to determine all of the parameters of the system's transfer function, Equation 1 below. This model takes into account that the model components are not rigid, as previously thought; a possible reason for the drive shaft vibrations. Once the parameter values were calculated, we performed a cost function and sensitivity analysis to identify which parameters should be changed to reduce the magnitude of the transfer function by 30%.

$$H(s) = \frac{K_m(B_s s + K)}{R_m J_c J_f s^3 + [R_m J_c B_{tr} + J_f(K_m^2 + B_{tl} R_m)]s^2 + [R_m[K(J_c + J_f) + B_b B_s] + (K_m^2 + R_m B_m)B_{tr}]s + K(K_m^2 + B_{tl} R_m)} \quad \text{Equation 1}$$

### Calculation of Damping Coefficients

In order to determine the damping coefficients of our system, we isolated different combinations of the damping coefficients. We then used a system of equations to solve for the motor damping,  $B_m = 9.56 \cdot 10^{-3} \pm 7 \cdot 10^{-4}$ , shaft damping,  $B_s = 2.06 \cdot 10^{-3} \pm 6 \cdot 10^{-4}$ , and bearing damping,  $B_b = 1.45 \cdot 10^{-3} \pm 6 \cdot 10^{-4}$ , individually.

By drawing a free body diagram of the shaft and second flywheel we found the governing equation of motion, Equation 2 below. This can also be rewritten to include variables such as the natural frequency,  $\omega_n$ , and the damping ratio,  $\zeta$ , as seen in Equation 3 below.

$$J_f \ddot{\theta}_2(t) + B_{tr} \dot{\theta}_2(t) + K \theta_2(t) = 0 \quad \text{Equation 2}$$

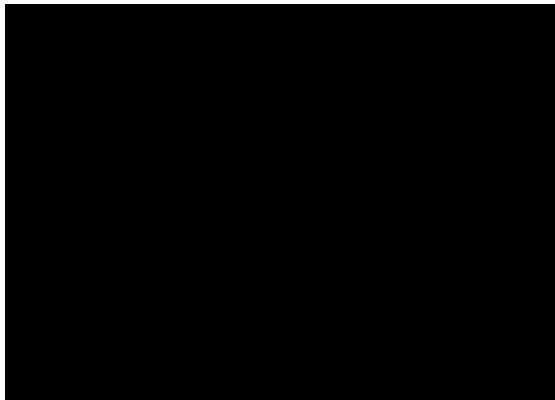
$$\ddot{\theta}_2(t) + 2\zeta \omega_n \dot{\theta}_2(t) + \omega_n^2 \theta_2(t) = 0 \quad \omega_n = \sqrt{\frac{K}{J_f}} \quad \zeta = \frac{B_{tr}}{2\sqrt{J_f K}} \quad \text{Equation 3}$$

$B_{tr}$ , the damping coefficient of the shaft and bearing, was calculated using  $\zeta$ , which was determined from Equation 4, below. After measuring the amplitudes of two peaks,  $x_1$  and  $x_2$ , as well as the period,  $t$ , between those peaks of the damped response, we calculated the value of  $\zeta$  and set it equal to Equation 3 above to solve for  $B_{tr}$ , Equation 5 below, where  $J_f$  is the moment of inertia of the flywheel, and  $K$  is the spring constant of the shaft. An example of how  $x_1$ ,  $x_2$ , and  $t$  were measured is seen in Figure 3 below.

$$\zeta = \frac{r}{\omega_n t} \quad r = \ln\left(\frac{x_1}{x_2}\right) \quad \text{Equation 4}$$

$$B_{tr} = 2\zeta \sqrt{J_f K} \quad \text{Equation 5}$$

**Figure 3:** Example of Damping Coefficient,  $\zeta$ , Calculation Using Oscilloscope



$B_{tl}$ , the damping coefficient of the shaft and motor, was calculated with the same procedure as that to find  $B_{tr}$ , with the exception that the inertia of the motor was a factor in the calculation. Thus,  $B_{tl}$  was calculated with Equations 6-7 below, where  $J_m$  is the moment of inertia of the flywheel.

$$B_{tl} = 2\zeta \sqrt{(J_f + J_m)K} \quad \text{Equation 6}$$

$$\omega_n = \sqrt{\frac{K}{J_f + J_m}} \quad \text{Equation 7}$$

Finally,  $B_{tr2}$  was calculated by reducing the shaft length by 50% and using the same procedure as for  $B_{tr}$ . The individual damping coefficients were calculated using a Gaussian distribution, Equation 8 below.

$$\begin{bmatrix} B_b & 0 & B_s \\ 0 & B_m & B_s \\ 0 & B_m & 0.5B_s \end{bmatrix} \begin{bmatrix} B_{tr} = 0.0035 \\ B_{tl} = 0.0116 \\ B_{tr2} = 0.0025 \end{bmatrix} \quad \begin{bmatrix} 1 & 0 & 0 \\ 0 & 1 & 0 \\ 0 & 0 & 1 \end{bmatrix} \begin{bmatrix} B_b = 1.45 \cdot 10^{-3} \pm 6 \cdot 10^{-4} \\ B_m = 9.56 \cdot 10^{-3} \pm 7 \cdot 10^{-4} \\ B_s = 2.06 \cdot 10^{-3} \pm 6 \cdot 10^{-4} \end{bmatrix} \quad \text{Equation 8}$$

Error in the damping coefficients primarily came from the precision and resolution error of reading measurements from the oscilloscope, as well as the statistical error associated with having multiple trials.

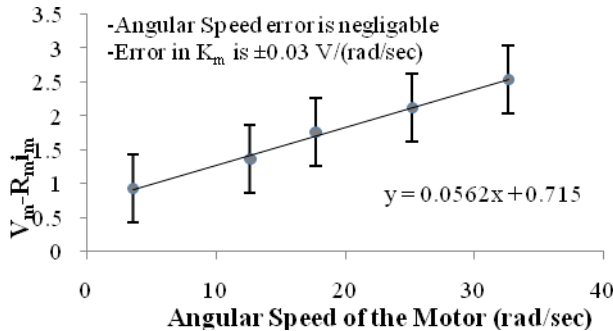
### Determining Motor Parameters $K_m$ and $R_m$

To verify or possibly improve the original system model, we experimentally determined the motor parameters  $R_m$  ( $2.458 \pm 0.1$  ohms) and  $K_m$  ( $0.056 \pm 0.03$  V/(rad/sec)) using Equation 9, below.

$$V_m = R_m i_m + K_m \dot{\theta}_1 \quad \text{Equation 9}$$

When we gathered data for calculating  $R_m$ , we used the assumption that if high frequencies were applied to the system there would be a negligible amount of rotation and thus  $\dot{\theta}_1 = 0$ . From there we used the motor's voltage and current to obtain  $R_m$ . To find  $K_m$ , we used the fact that at steady state, the angular velocities of the flywheels and motor would be the same, therefore we could use the reading from the tachometer as the angular velocity of the motor. After gathering the data, we plotted  $V_m - R_m i_m$  versus  $\dot{\theta}_1$ , seen below in Figure 4, below. The slope of the best fit line is  $K_m$ , which is  $0.056 \pm 0.03$  V/(rad/sec). The error in  $R_m$  and  $K_m$  arise from the precision and resolution errors of reading the oscilloscope.

**Figure 4:** Linear Trendline Shows that Actual Motor Constant is  $0.056 \pm 0.03$  V/(rad/sec)



### Frequency Response

After performing all the experiments, we gathered all the parameter values associated with our mathematical model. Table 2, below, gives a value for each parameter and any error associated with it.

**Table 2:** Final Values of Parameters in Improved Mathematical Model

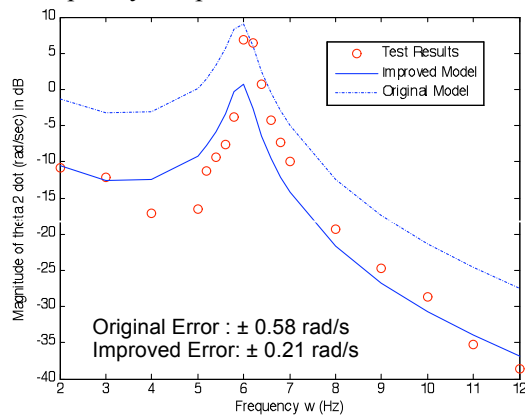
Parameter	Final Value	Parameter	Final Value
$R_m$	$2.548 \pm 0.01$ [Ohms]	$D_{flywheel}$	$0.137$ [m]
$K_m$	$0.056 \pm 0.03$ [V/(rad/sec)]	$L_{flywheel}$	$0.0127$ [m]
$B_s$	$2.06 \cdot 10^{-3} \pm 6 \cdot 10^{-4}$ [kg · m/sec]	$\rho_{flywheel}$	$7755$ [kg/m <sup>3</sup> ]
$B_b$	$1.45 \cdot 10^{-3} \pm 6 \cdot 10^{-4}$ [kg · m/sec]	$D_{shaft}$	$3.18 \times 10^{-3}$ [m]

$B_m$	$9.56 \cdot 10^{-3} \pm 7 \cdot 10^{-4}$	[kg·m/sec]	$L_{shaft}$	0.305	[m]
$L_m$	0.002	[Henry]	$G_{shaft}$	$7.31 \times 10^{10}$	[N/m <sup>2</sup> ]
$J_m$	$3.8 \times 10^{-5}$	[kg·m <sup>2</sup> ]			

Figure 5a, below, shows the frequency response of the system for the mathematical models and experimental data. In order to verify that we improved the original model by calculating the motor constant and internal resistance, we plotted the original model, our new model, and the experimental data together. As is shown, using the calculated values for  $R_m$  and  $K_m$  shifts the improved mathematical model so that it has a better fit with our experimental data. To mathematically prove this graphical analysis, a root-mean-square analysis, as shown in Equation 10 below, was performed between the magnitudes of the experimental data and the two different mathematical models. This analysis indicates the variation, or error, between the test data and the mathematical models. From this analysis, we found the error of the original model and improved model,  $\sigma$ , to be  $\pm 0.58$  rad/s and  $\pm 0.21$  rad/s, respectively. The improved model effectively reduces the error between the mathematical model and test data by 36%. Additionally, the error is small enough in magnitude that we can conclude it is acceptable to use the improved mathematical model to simulate the design modifications to reduce the resonant frequency.

$$\sigma = \frac{1}{N-1} \sum_{i=1}^N (Mag_{Model} - Mag_{Test})^2 \quad \text{Equation 10}$$

**Figure 5a:** Calculated Motor Parameters  
Improve Mathematical Model for Magnitude  
Frequency Response



**Figure 5b:** Calculated Motor Parameters  
Improve Mathematical Model for Phase  
Frequency Response

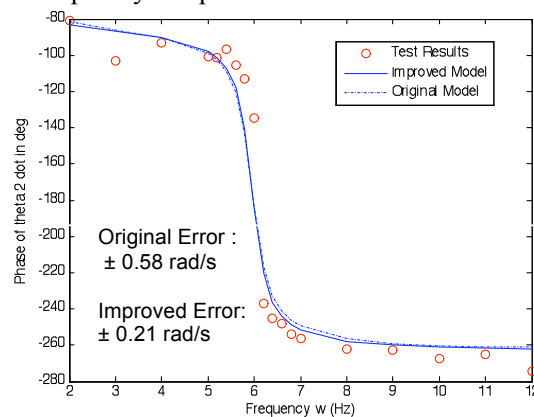


Figure 5b, above, shows a Bode phase plot to determine the phase shift present in the system at various frequencies. The phase shift in angular velocity changes from  $-90^\circ$  to  $-270^\circ$  around the resonant frequency of 6.0 Hz. The original model already had strong correlation with the experimental results, to which the improved model further adds.

### Cost Function and Sensitivity Analysis

A cost function and sensitivity analysis was performed to determine which system parameters have the largest effect on the resonant peak magnitude. Calculating these parameters allows for minimal changes to the system while maximizing the reduction in the resonant peak magnitude. This was achieved by developing a cost function that measures the amount of perturbation that a parameter has on the resonant peak magnitude. Equation 11, below, shows the cost function used. This cost function looks at the area under the magnitude frequency response curve and compares it against the same curve when a parameter has been altered by  $\pm 1\%$ . The area measured is the area under the resonant peak plus a 1Hz wide section on either side. The percentage difference in area corresponds with how sensitive the system is to that

particular variable. The greater the cost function percentage, the more sensitive the system is to changes of that parameter.

$$J = \int_{\omega_n - \pi}^{\omega_n + \pi} \text{mag}[\frac{\hat{\theta}_2}{V_{in}}(j\omega)] d\omega \quad [2] \quad \text{Equation 11}$$

Using this cost function, all of the variables of the system were evaluated, shown in Table 3 below. The analysis found the diameter of the flywheel,  $D_{flywheel}$ , the motor resistance,  $R_m$ , motor constant,  $K_m$ , and the damping coefficient of the motor,  $B_m$ , to be the most sensitive values to reduce the resonant peak. These variables will be the focus for reducing the resonant peak by 30% in later design modifications.

**Table 3:** Sensitivity Analysis Determined  $D_{flywheel}$ ,  $R_m$ ,  $K_m$ , and  $B_m$  as the Most Sensitive Variables

Parameter	Cost Function Sensitivity (%)	Parameter	Cost Function Sensitivity (%)
$D_{flywheel}$	1.128	$G_{shaft}$	0.167
$R_m$	0.951	$D_{shaft}$	0.167
$K_m$	0.903	$L_{shaft}$	0.166
$B_m$	0.362	$B_b$	0.057
$B_s$	0.315	$J_m$	0.000223
$L_{flywheel}$	0.213	$L_m$	0
$\rho_{flywheel}$	0.213		

### Resonant Peak Magnitude Reduction Simulations

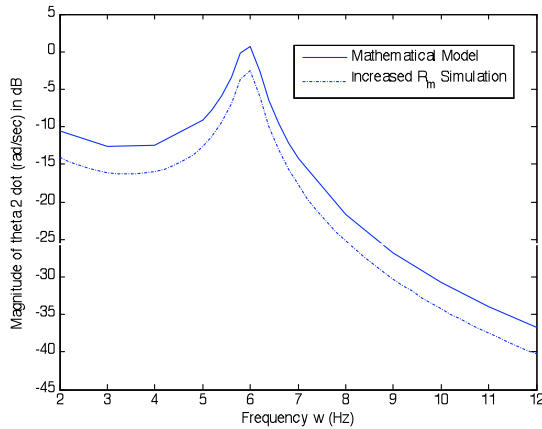
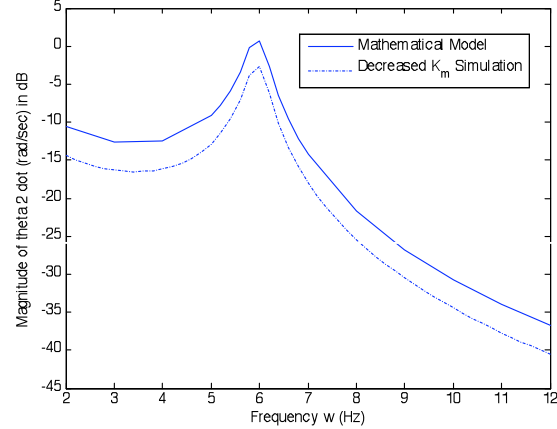
To determine possible design changes, the four variables  $D_{flywheel}$ ,  $R_m$ ,  $K_m$ , and  $B_m$  were altered to find a resonant magnitude reduction of at least 30%. These variables were chosen from the sensitivity analysis results, as they produced the largest changes in the cost function. Table 4, below, shows the percent change needed for a single variable to reduce the resonant peak by at least 30%. The percent change was calculated by finding the difference between the resonant peak magnitudes of the original and reduced curves. The reduction in resonant peak magnitude can be achieved by increasing  $D_{flywheel}$  and  $R_m$ , and by decreasing  $K_m$  and  $B_m$ , respectively. Figure 6, page 7, shows the simulated frequency response resulting from an increased  $R_m$  of 50.5%, while Figure 7, page 7, shows the simulation for a decreased  $K_m$  by 34.5%. Both of these parameters alone can reasonably provide a frequency response that reduces the resonant magnitude by greater than 30%.

The cost function and sensitivity analysis was performed by analyzing the percentage change of the system output, regardless of whether there was a change in resonant peak (vertical shift), or change in resonant frequency (horizontal shift). Therefore, some variables not only reduce the magnitude of the resonant peak, but also shift the resonant frequency. This leads to a more significant change in resonant frequency than in reduction of resonant peak magnitude. This is specifically noticed with the parameters  $D_{flywheel}$  and  $B_m$  where a 30% reduction in the resonant peak could not be reasonably achieved by these variables alone. Furthermore, other less sensitive variables tested yielded the same results.

**Table 4:** Single Parameters Require Significant Alteration for 30% Peak Reduction

Parameter	Percentage Increase/Decrease (+/-) of Parameter	Percent Reduction in Resonant Peak
$K_m$	-34.5	-30.1
$R_m$	+50.5	-30.2
$D_{flywheel}$	Unattainable	N/A
$B_m$	-102	-30.10



**Figure 6:** Increasing  $R_m$  by 50.5% Reduces the Resonant Peak by 30.2%**Figure 7:** Decreasing  $K_m$  by 34.5% Reduces the Resonant Peak by 30.1%

While three of the four parameters were able to reduce the resonant peak by the desired amount, such large changes on a single variable may be costly, and impractical given the physical limitations of the components and their interactions with other parts of the system. A solution for reducing the resonant peak would be more viable as a combination of changes on two or more of the most sensitive parameters.

### Proposed Solutions

Four feasible solutions are described below that will reduce the resonant frequency magnitude by at least 30%. With these solutions, relatively smaller changes can be made to multiple parameters in order to achieve the desired reduction of resonant peak magnitude, shown in Table 5, below.

**Table 5:** Four Possible Variable Adjustments to Reduce the Resonant Peak by 30%

Proposed Modification	Change in $K_m$ (%)	Change in $R_m$ (%)	Change in $D_{flywheel}$ (%)	Change in $B_m$ (%)	Reduction in Peak (%)	Resonant Freq. (Hz)
1	-20.5	20.5	0	0	30.8	6
2	-18.5	18.5	0	-10	30.5	6
3	-18	18	5	-10	30.2	5.4
4	-19.5	19.5	5	-5	30.4	5.4

The first design modification involves altering only  $R_m$  and  $K_m$ ; doing this reduces the resonant peak without changing the resonant frequency. This choice of modification allows for only one component of the system to be altered, the motor. This may be a costly change, however, if the motor specifications needed cannot be achieved. Alternatively, the second design modification allows for less change to the motor parameters but includes altering the damping coefficient of the motor,  $B_m$ .

The third and fourth design modifications involve balancing the system alterations between all four of the sensitive parameters. Design 3 focuses on using  $D_{flywheel}$  and  $B_m$  to reduce the resonant peak. Design 4, however, minimizes the alteration of  $B_m$  relative to Designs 2 and 3, a difficult parameter to reduce given material constraints of the motor. Additionally, it reduces  $R_m$  and  $K_m$  relative to Design 1. This minimization leads us to suggest Design 4 as our recommended solution. Minimizing design parameter alterations makes accomplishing a 30% reduction in resonance peak more feasible and less costly. Using the parameters defined in our model, the Design 4 alterations would result in a  $K_m$  of  $0.045 \pm 0.03$  V/(rad/sec), a  $R_m$  of  $2.93 \pm 0.01$  Ohms, a  $D_{flywheel}$  of  $0.143$  m, and a  $B_m$   $9.08 \cdot 10^{-3} \pm 7 \cdot 10^{-4}$  kg·m/sec.

To demonstrate the feasibility of the Design 4 modifications, a replacement DC motor was found that meets the motor specifications. This DC motor, Model 14201S003 from Pittman as shown in Appendix A, would perform near the desired specifications, and would exceed the resonant peak magnitude reduction of 30%. Estimations show that this motor would achieve upwards of 60% reduction in resonant peak magnitude when used in conjunction with an increased  $D_{flywheel}$  of 5%.

## CONCLUSIONS AND RECOMMENDATIONS

In analyzing the system provided, experimental data was used to create a mathematical model of the drive shaft system. The linear mathematical model used proved to be an accurate approximation of the real system, in which the bode plots generated from the linear mathematical model closely match those of the output of the system measured experimentally. The vibration problem indeed was determined to be the erroneous assumption that the drive shaft was rigid. In order to reduce the generated vibration by 30%, it is recommended that the motor constant,  $K_m$ , be reduced and the motor resistance,  $R_m$ , be increased by 19.5%. Furthermore,  $D_{flywheel}$  must be increased 5%, with a reduction in  $B_m$  by 5%. In increasing the motor resistance, however, one also must take into account the increased energy consumption required to run the system, to which metrics such as fuel economy must be recalculated. One must also note the shift in resonant frequency from 6 Hz to 5.4 Hz, to which external effects at this frequency on the system must be taken into account. Increases in the flywheel diameter must also be tested for geometric constraints of the car design as well.

While the mathematical model derived from the experimental data proved sufficient for the desired objective, it is most likely not as suitable for tests of high precision. In the mathematical model, the shaft moment of inertia, winding inductance, and non-linear factors were neglected. Parameters such as damping coefficients are also susceptible to change over time, a factor not taken into consideration in the model. The influence of these parameters not taken into account is unknown, and may require the development of a different model when testing other aspects of the system. Overall the model created has proven quite accurate in modeling the system given. This model confirms the recommended changes as reducing peak vibrations by at least 30%.

## REFERENCES

- [1] ME495 Lecture Notes "Lab 1 Handout" <https://ctools.umich.edu/access/content/group/1bfa4d7f-028a-4644-0023-ec8d828129a0/Lab%201/Lab1-handout.pdf>. Accessed 9 January 2008.
- [2] ME495 Lecture Notes "Lab 1 – Frequency Response Method" <https://ctools.umich.edu/access/content/group/1bfa4d7f-028a-4644-0023-ec8d828129a0/Lab%201/Lab1-flexible%20shaft-week2%2008%20Student.pdf>. Accessed 27 January 2008.





## APPENDIX A- Recommended Motor Specification

**14201S003**

Lo-Cog® DC Servo Motor



Assembly Data	Symbol	Units	Value
Reference Voltage	E	V	24
No-Load Speed	$S_{NL}$	rpm (rad/s)	4,230 (443)
Continuous Torque (Max.) <sup>1</sup>	$T_C$	oz-in (N-m)	10 (7.1E-02)
Peak Torque (Stall) <sup>2</sup>	$T_{PK}$	oz-in (N-m)	63 (4.4E-01)
Weight	$W_M$	oz (g)	24 (675)
Motor Data			
Torque Constant	$K_T$	oz-in/A (N-m/A)	7.44 (5.26E-02)
Back-EMF Constant	$K_E$	V/krpm (V/rad/s)	5.50 (5.26E-02)
Resistance	$R_T$	$\Omega$	2.79
Inductance	L	mH	2.54
No-Load Current	$I_{NL}$	A	0.28
Peak Current (Stall) <sup>2</sup>	$I_P$	A	8.6
Motor Constant	$K_M$	oz-in/ $\sqrt{W}$ (N-m/ $\sqrt{W}$ )	4.45 (3.14E-02)
Friction Torque	$T_F$	oz-in (N-m)	1.2 (8.5E-03)
Rotor Inertia	$J_M$	oz-in-s <sup>2</sup> (kg-m <sup>2</sup> )	1.6E-03 (1.1E-05)
Electrical Time Constant	$\tau_E$	ms	0.91
Mechanical Time Constant	$\tau_M$	ms	11.4
Viscous Damping	D	oz-in/krpm (N-m-s)	0.17 (1.1E-05)
Damping Constant	$K_D$	oz-in/krpm (N-m-s)	15 (9.9E-04)
Maximum Winding Temperature	$\theta_{MAX}$	°F (°C)	311 (155)
Thermal Impedance	$R_{TH}$	°F/watt (°C/watt)	49.8 (9.90)
Thermal Time Constant	$\tau_{TH}$	min	22.0
Gearbox Data			
Encoder Data			
Channels			3
Resolution		CPR	500

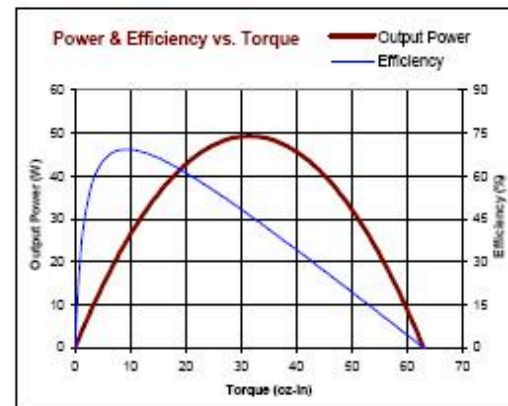
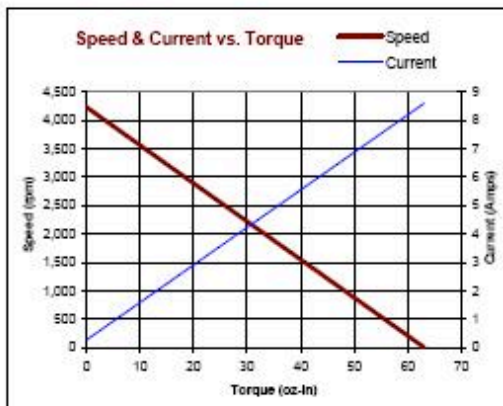
<sup>1</sup> - Specified at max. winding temperature at 25°C ambient without heat sink. <sup>2</sup> - Theoretical values supplied for reference only.

**Included Features**

2-Pole Stator  
Ceramic Magnets  
Heavy-Gauge Steel Housing  
11-Slot Armature  
Silicon Steel Laminations  
Stainless Steel Shaft  
Copper-Graphite Brushes  
Diamond Turned Commutator  
Motor Ball Bearings

**Customization Options**

Alternate Winding  
Sleeve or Ball Bearings  
Modified Output Shaft  
Custom Cable Assembly  
Special Brushes  
EMI/RFI Suppression  
Spur or Planetary Gearbox  
Special Lubricant  
Optional Encoder  
Fail-Safe Brake



All values are nominal. Specifications subject to change without notice. Graphs are shown for reference only.

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PITTMAN, 343 Godshall Drive, Harleysville, PA 19438, Phone: 877-PITTMAN, Fax: 215-256-1338, E-mail: [Info@pittmanet.com](mailto:Info@pittmanet.com), Web Site: [www.pittmanet.com](http://www.pittmanet.com)

## APPENDIX B- Matlab Code for Reducing Resonant Peak

```
% ME495 Lab 1 Section 7 Team 4
% Example program for Frequency response of flexible shaft
% Transfer function and frequency response using system parameters
K_m      = 0.056;           % N-m/A or V/(rad/sec)
R_m      = 2.458;           % Ohms
L_m      = 0.002;           % Henry
J_m      = 3.8e-5;          % Kg-m^2
D_flywheel = 0.137;         % m
L_flywheel = 0.0127;        % m
rho_flywheel = 7755;        % kg/m^3
D_shaft   = 3.18e-3;        % m
L_shaft   = 0.305;          % m
G_shaft   = 7.31e10;        % N/m^2

% Computed parameters
J_f = rho_flywheel*pi*D_flywheel^4*L_flywheel/32;
K   = pi*G_shaft*D_shaft^4/(32*L_shaft);
J_c = J_m + J_f;

B_s      = 0.002056; % type in your value here
B_b      = 0.001452; % Type in your value here
B_m      = 0.009557; % Type in your value here
B_tr      = B_s + B_b;
B_tl      = B_s + B_m;

num = [K_m*B_s, K_m*K];
den = [R_m*J_c*J_f, R_m*J_c*B_tr+J_f*(K_m^2+B_tl*R_m), ...
      R_m*(K*(J_c+J_f)+B_b*B_s)+(K_m^2+R_m*B_m)*B_tr, K*(K_m^2+(B_m+B_b)*R_m)];

freq_test=2*pi*[2 3 4 5 5.2 5.4 5.6 5.8 6 ...
                6.2 6.4 6.6 6.8 7 8 9 10 11 12 ];
mag_test = [ .2234 .1922 .1081 .1169 .2109 .2594 .3188 .4938 1.688 ...
              1.609 .8281 .4688 .3281 .2406 .08281 .04438 .02875 .01344 .009375 ];
mag_input=[3.938 3.938 3.969 4 3.906 3.875 3.906 ...
           3.875 3.875 3.906 3.906 3.906 3.875 3.875 3.875 3.875 3.969 3.969 4.031];

freq_test1=2.*pi.*[2:0.01:10]; % Altered to provide a smaller frequency step
phase_test = [-80.64
-102.8571429
-92.90322581
-100.8
-101.25
-96.77419355
-105.1685393
-113.0232558
-134.4578313
-237.0186335
-245.3503185
-247.9470199
-253.9726027
-256.056338
-262.08
-262.7027027
-267.3267327
-265.0549451
-274.2857143
];
```

```

mag_test = mag_test.* 5.083;           % Convert to rad/sec
mag_test = mag_test./mag_input;        % Input voltage is 3.60V p-p
                                        % If you used different input voltage
                                        % level, change the denominator here

[mag_model, phase_model] = bode (num, den, freq_test);
figure (1)
plot (freq_test/(2*pi), 20.*log10 (mag_test), 'ro', freq_test/(2*pi), 20.*log10
(mag_model), 'b-')
xlabel ('w (Hz)')
ylabel ('theta 2 dot (rad/sec) in dB')
% title ('Section 7 Team 4 Frequency Response; Line: model    Circles: test results')
% figure (2)
% plot (freq_test/(2*pi), phase_test, 'ro', freq_test/(2*pi), phase_model, 'b-')
% xlabel ('w (Hz)')
% ylabel ('Phase of theta 2 dot in deg')
% title ('Line: model    circles: test results')

hold on
% Testing the variables to determine which has the greatest effect on the
% resonance peak

K_m1      = K_m - (0.195*K_m);          % N-m/A or V/(rad/sec)
R_m1      = R_m + (0.195*R_m);          % Ohms
L_m1      = 0.002;                      % Henry
J_m1      = 3.8e-5;                     % Kg-m^2
D_flywheel1 = 0.137 + (0.05*D_flywheel); % m
L_flywheel1 = 0.0127;                  % m
rho_flywheel1 = 7755;                  % kg/m^3
D_shaft1   = 3.18e-3;                  % m
L_shaft1   = 0.305;                    % m
G_shaft1   = 7.31e10;                  % N/m^2

% Computed parameters
J_f1 = rho_flywheel1*pi*D_flywheel1^4*L_flywheel1/32;
K1   = pi*G_shaft1*D_shaft1^4/(32*L_shaft1);
J_c1 = J_m1 + J_f1;

% We must put in our values for B once we have determined them!!!!!!!
B_s1 = 0.002056; % type in your value here
B_b1 = 0.001452; % Type in your value here
B_m1 = 0.009557 - (0.05*B_m); % Type in your value here
B_tr1 = B_s + B_b;
B_tl1 = B_s + B_m;

num1 = [K_m1*B_s1, K_m1*K1];
den1 = [R_m1*J_c1*J_f1, R_m1*J_c1*B_tr1 + J_f1*(K_m1^2 + B_tl1*R_m1), ...
        R_m1*(K1*(J_c1 + J_f1) + B_b1*B_s1) + (K_m1^2 + R_m1*B_m1)*B_tr1,
        K1*(K_m1^2 + (B_m1 + B_b1)*R_m1)];
[mag_model1, phase_model1] = bode (num1, den1, freq_test1);
plot (freq_test1/(2*pi), 20.*log10 (mag_model1), '-. ')

PercentageChange = (100*(max (mag_model1) - max (mag_model))/(max (mag_model)))

hold on

```