

The Open-Source Directly-Heated Triode Electrostatic Headphone Amplifier (OSDEHA)

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THIS DOCUMENT IS UNDER CONSTRUCTION!
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Warning: This DIY project involves high voltage. Individuals utilizing the information provided must possess expert knowledge, adhere to stringent safety precautions, and accept all risks associated with electrical work. The authors and contributors of this project expressly disclaim any liability for injuries or damages arising from the use or misuse of this information.

1. OVERVIEW

This document describes an audio amplifier for electrostatic headphones. The design of the amplifier is targeted at DIY builders and is published as open hardware (see Sec. 9).

Electrostatic headphones operate on audio signals characterized by high voltage and low current. This is the domain of vacuum tubes, making them most suitable as drivers for electrostatic headphones. While there exist a number of tube amplifiers for electrostatic headphones, many of these designs do not utilize directly-heated triodes (DHTs), which exhibit outstanding linearity and sound quality.

The OSDEHA uses DHT tubes for its output stage and implements the following design goals:

- The audio output is taken directly from the anodes of the DHT output tubes. There are no transformer or capacitors to transfer the power to the headphones.
- The amplifier input takes balanced input at signal levels of modern audio sources (mostly DACs these days).
- The design prioritizes the quality of audio reproduction and electronic design rather than on low cost.
- The amplifier should be reasonably compact. The power supply unit may be a separate unit to keep the amplifier unit reasonable compact.

There is a public discussion thread of the OSDEHA at diyAudio.¹



Figure 1: Conceptual layout of the OSDEHA: differential input and gain stage, push-pull DHT output stage.

2. AMPLIFIER CIRCUIT

2.1. Driving electrostatic headphones

Electrostatic headphones utilize three electrodes: two fixed outer electrodes (stators) and a movable central electrode (diaphragm). The diaphragm is biased at a high voltage relative to the stators. The audio signal is applied to the stators in opposite polarities, creating an electric field that controls the movement of the charged diaphragm. For accurate sound reproduction, the electrostatic forces acting on the diaphragm must be proportional to the applied audio signal. To avoid distortion of the audio output from the headphone, the charge on the diaphragm therefore needs to be maintained constant.

The electrical impedance of electrostatic headphones is primarily determined by the capacitance of the two stators, which is typically around 100 pF.²

The voltage swing to drive the stators depends on the headphone sensitivity and the desired sound pressure level. An experiment using various genres of well-recorded music indicated that an undistorted 1.3 kV peak-to-peak swing of the bipolar output is desirable (i.e., 650 V peak-to-peak at each stator).³ The corresponding current swing measured in this experiment was approximately 4 mA, but driving the 100 pF load to full output at 20 kHz and higher necessitates larger peak currents, around 20 mA.⁴

2.2. Output Stage

Fig. 1 shows the conceptual layout of the OSDEHA. The output stage uses two DHTs in a push-pull arrangement to provide the symmetric, bipolar output needed to drive electrostatic headphones. For efficient transfer of the audio power to the headphones, the AC impedance of the anode loads must be larger than that of the headphones (several M Ω). This cannot be implemented with passive anode-load resistors, so active constant-current sources (CCSs) are used in this position. The CCS loads also improve the linearity and voltage gain of the amplifier, and suppress ripple and noise from the B+ rails.

The choice of the output tube type is determined by the drive requirements for the headphone, as described in Sec. 2.1. Since the two tubes are in series with the headphone, each tube

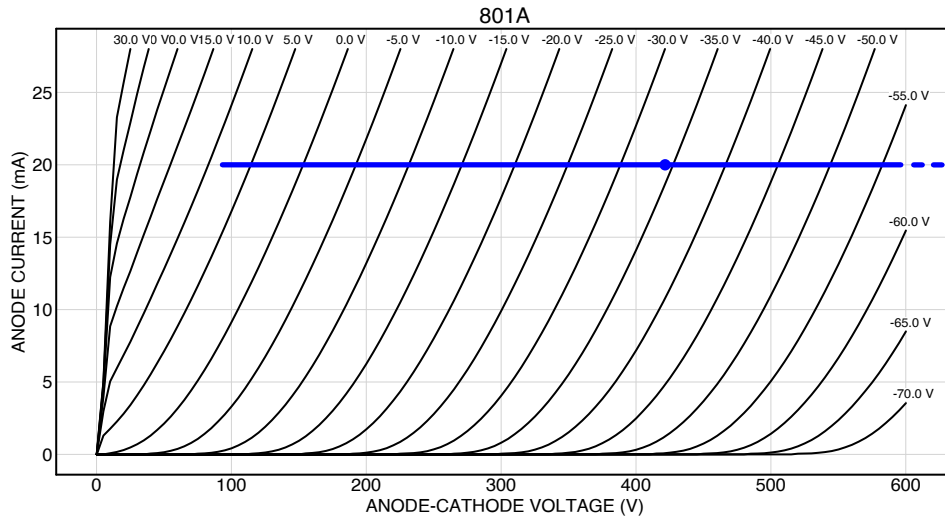


Figure 2: Characteristic curves measured from an 801A DHT, with a DC bias point at 420 V and 20 mA, and a constant-current loadline showing ± 325 V anode swing (blue).

contributes half of the total voltage swing. Each tube needs to swing ± 325 V at a 20 mA bias. Additionally, to emphasize the “DHT sound,” the DHT output stage should contribute as much voltage gain as possible to the overall gain of the amplifier.

Several DHT tube types were considered for the OSDEHA.^{5,6} In particular:

- The 841/VT-51 tube has a gain of $30\times$ and can be biased up to 425 V. However, at the operating point required for the OSDEHA, the 841 tends to operate at a positive grid voltage, which leads to grid current draw. Moreover, these tubes are relatively scarce.
- The 20B tube is a modern design with a gain of $20\times$ and can be biased up to about 500 V. However, these tubes are quite large (approximately the size of a beer bottle) and are manufactured only in small quantities by a single producer (Emissionlabs), making their long-term availability uncertain.
- The family of the 801/801A/VT-62 and 10Y/VT-25 types⁷ provide a gain of $8\times$. The 801 can be biased up to 500 V, while the 10Y should not be biased above 450 V. These tubes are available as new-old-stock and from new production.

From a technical standpoint, the high gain of the 20B would make this tube an interesting option. However, due to concerns about the long-term availability of the 20B, the 801/10Y family of tubes is considered a more practical choice for the OSDEHA design.

Fig. 2 shows the characteristic curves measured from the 801A tube (the 10Y/VT-25 are equivalent) with the load line of a 20 mA CCS. The anode DC bias is set at 420 V, corresponding to a grid bias of approximately -34 V. This bias point facilitates an anode voltage swing of ± 325 V within the linear operating range of the tube. The grid voltage does not exceed $+10$ V, where the grid current has been measured to stay well below 1 mA. With the anode voltage close to GND, the B- voltage is -420 V, and B+ is 420 V for symmetry.

Fig. 3 shows the simplified circuit of the CCSs used to load the anodes of the DHT output tubes. This circuit works as a CCS in the audio/AC domain only, while it outputs a fixed voltage in the DC domain. In both cases, the FET Q1 controls the output of the circuit to the anode, while the depletion-mode FET Q2 drops most of the voltage from B+ and decouples Q1 from any noise or

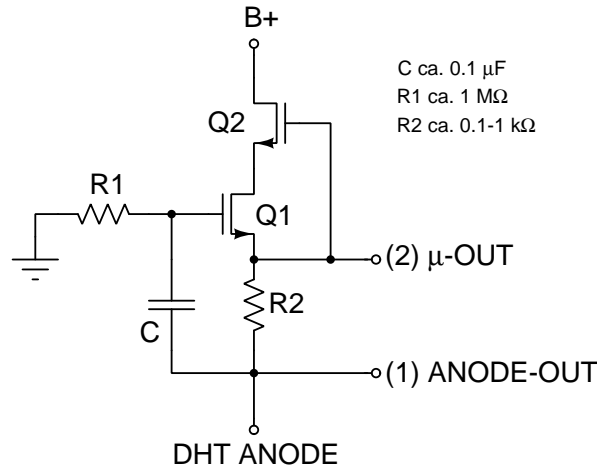


Figure 3: Circuit of the active load (AC coupled CCS, simplified).

ripple that may be present in the B+ supply.

In the audio/AC domain, the gate of Q1 is tied to the anode through capacitor C. Q1 mirrors any AC variation of the anode voltage from the gate to its source pin. This maintains a constant voltage between the Q1 source and the DHT anode, and thereby keeps the current through R2 constant. If the headphone stator is driven directly by the DHT anode (output 1 in Fig. 3), this current is shared between the DHT and the stator. Therefore, the current flowing through the DHT will exhibit a slight variation in response to the AC current consumed by the stator. This variation is typically less than 4 mA,³ which is considerably less than the DC bias current. The resulting load line seen by the DHT anode will therefore still resemble the one shown in Fig. 2, but it won't be quite as flat. However, instead of taking the audio output from the DHT anode, the stator can also be connected to the μ -output (output 2 in Fig. 3). In this μ -follower configuration,^{8,9} the stator draws its current directly from Q1, not through R2. This restores the constant-current operation of the DHT tube and the flat load line as shown in Fig. 2. The value of R2 is usually determined by the compromise between maximizing the impedance of the CCS load and the voltage drop (and heat dissipation) across R2.¹⁰

In the DC domain, the gate pin of the FET Q1 is grounded via R1, and the source pin is therefore fixed at $-V_{GS,0}$. This biases the anode at a small negative DC voltage determined by $V_{GS,0}$ and the DC drop across R2. This maintains a stable DC voltage at the amplifier outputs despite any thermal drift or aging of the DHT tubes.

2.3. Input Stage

The task of the input stage is to amplify the balanced input signal (2×3.5 V peak-to-peak) to drive the DHT grids (2×86 V peak-to-peak). To this end, a voltage gain of $86/3.5 = 25\times$ is needed.

Following the lines of the output stage, the differential input stage is designed as long-tailed pair (LTP)¹¹ using tubes with triode characteristics. The “tail” is implemented as a CCS to maximize linearity and voltage gain of the LTP (Fig. 4).

The E180F or 6E5P tubes connected as triodes provide suitable gain and offer very linear amplification.¹²⁻¹⁴ However, the E180F tends to be microphonic,¹⁵ and its linearity was found to be slightly inferior to that of the 6E5P,¹⁶ making the 6E5P the preferred choice for the LTP input

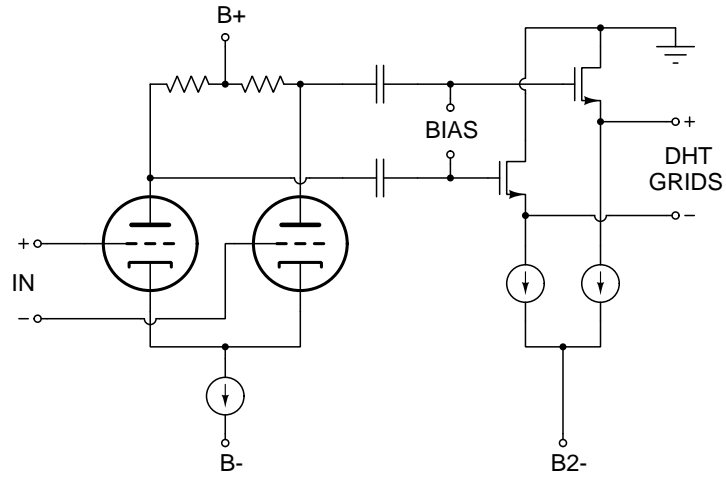


Figure 4: Input stage (simplified).

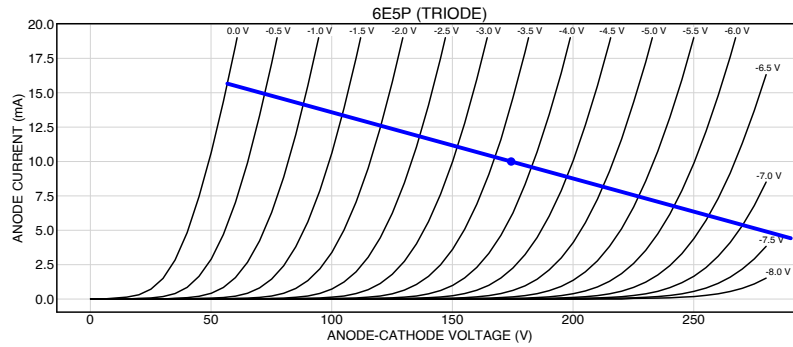


Figure 5: Characteristic curves measured from a triode-connected 6E5P tube, with a 25 k Ω load line and DC bias at 170 V and 10 mA.

stage. Each triode unit is biased at 10 mA and 170 V anode-cathode voltage with a 25 k Ω load resistor, which provides for more than ± 100 V anode AC swing. (Fig. 5).

The LTP input stage is capacitor coupled to the grids of the output DHTs. A suitable capacitor will not have any measureable effect on the audio signal¹⁷ as long as there is no substantial current flow across the capacitor.¹⁸ The DHT grids are therefore driven by FETs configured as source followers. The DC bias voltage for the DHT output tubes is applied to the gates of the FETs to guarantee stable bias even if the DHT grids are driven into grid current.

3. POWER SUPPLIES

3.1. High voltage supplies (B+, B-, B2-)

3.2. Bias

3.3. DHT filament supply

3.4. Heater supply for input stage

4. PUTTING THE PIECES TOGETHER

Fig. 6 shows an overview the OSDEHA. There various units are distributed across two chassis (power supply, amplifier).

Power-supply chassis:

- IEC mains inlet (with power switch and mains fuses)
- Two mains transformers
- Main power-supply board that supplies stabilized DC voltages for B+, B-, B2-, diaphragm bias, and heater of the input-stage tubes
- Two boards for raw DC supply to the Coleman DHT filament regulators

Amplifier chassis:

- Two amplifier main boards (left and right channels)
- Four DHT power tubes (two per channel)
- Four Colemand DHT filament regulators
- Two XLR audio input sockets
- Volume control (stereo, balanced)
- Stax headphone output socket

The two chassis are connected by two umbilical cable U1 and U2. U1 carries GND, chassis/earth, and the high-voltage/low-current supplies. U2 carries the low-voltage/high-current supplies for the heaters of the input-stage tubes and the Coleman DHT filament regulators.

4.1. Power Supply

4.1.1. High-voltage supplies (B+, B-, B2-). TO DO

4.1.2. Diaphragm bias voltage. TO DO

4.1.3. Heater supply (input-stage tubes). TO DO

4.1.4. DHT filament supply. TO DO – RAW DC / COLEMAN DHT FILAMENT REGS (IN AMP CHASSIS)

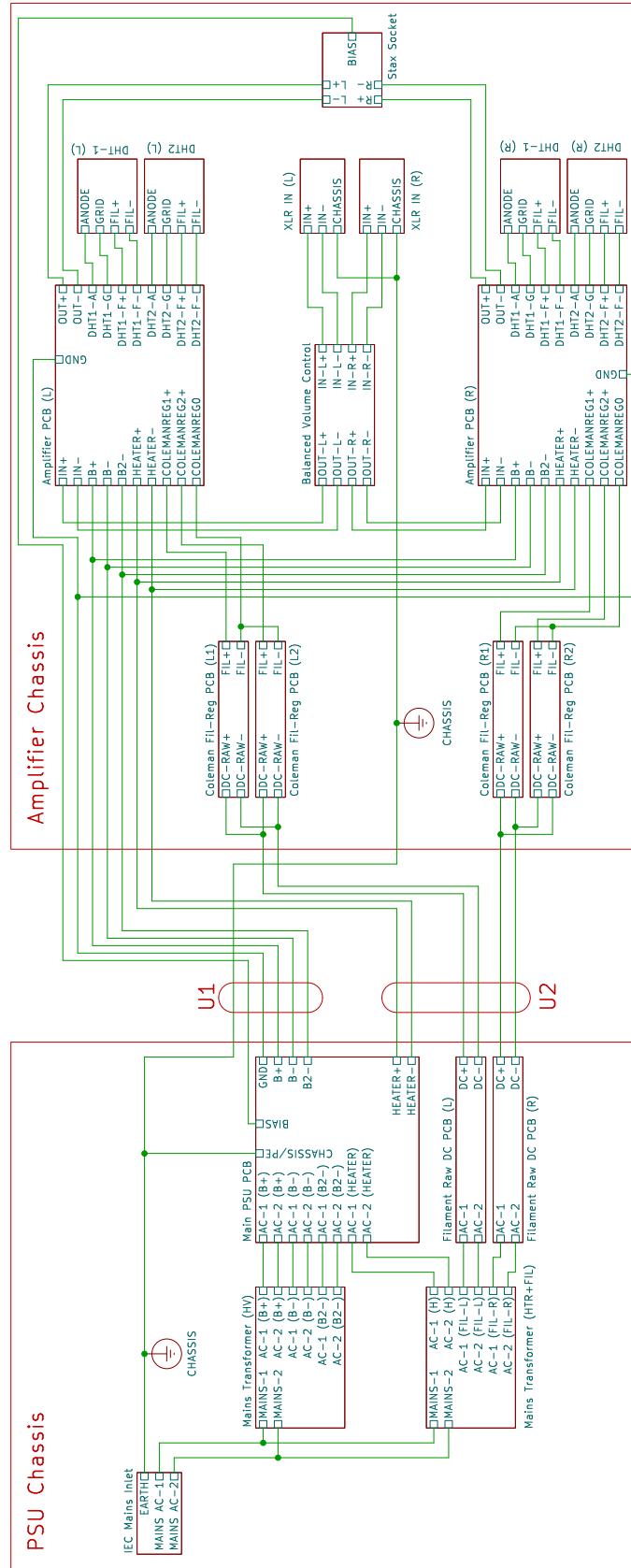


Figure 6: Overview of the OSDEHA units (see text).

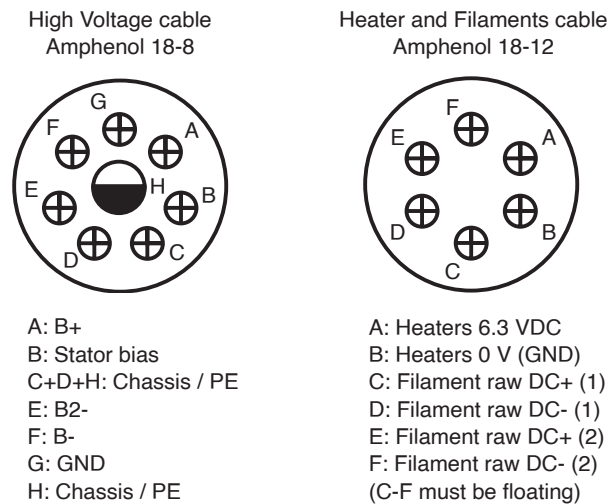


Figure 7: Pinout of power umbilical connections between power supply and amplifier chassis.

4.2. Amplifier

TO DO

5. MECHANICAL CONSTRUCTION

HEATSINKS, CHASSIS, ETC.

POWER UMBILICALS BETWEEN PSU AND AMP CHASSIS in Fig. 7.

6. BRING-UP AND INITIAL ADJUSTMENTS

Building, testing, and adjusting the OSDEHA is best done step by step as described below. Use a variac to slowly ramp up mains power while bringing up the circuits. It's recommended to build, install and fully test one amplifier board before working on the second one. Before working on the circuits, always make sure there are no dangerous voltages left anywhere (all capacitors are discharged, mains cable is disconnected, etc.).

6.1. Power supply

- Assemble the chassis for the power supply and the amplifier.
- Assemble the power-supply boards. Install the boards and transformers in the power-supply chassis. Connect the primary windings of the transformers to the mains inlet and power switch of the amplifier chassis.
- Connect transformer secondaries of the heater supply. Slowly ramp up mains power using the variac and confirm the heater supply works as expected. Also confirm the function of the HV delay relay.
- Connect transformer secondaries of the DHT filament supply. Install dummy resistor at the filament connections and then slowly ramp up the variac to confirm if the filament supply works as expected, then remove the dummy resistors.
- Connect the transformer secondaries of the high-voltage supplies and install dummy resistors at their outputs. Slowly ramp up the variac. Confirm and adjust HV output

voltages. Also check the diaphragm bias voltage output (note: the internal resistance of the volt meter will load down the bias output, resulting in a low voltage reading).

- Remove the dummy resistors from the high-voltage supplies.

6.2. Amplifier input stage

- Assemble the amplifier board and install the board in the amplifier chassis. Set up the wire connections to volume pot, the DHT subchassis, and the connectors on the chassis. Install the input-stage tubes, but do *not* yet install the DHT tubes of the output stage.
- Connect the heater supply to the amplifier board. Slowly ramp up the variac and confirm the functioning of the heaters of the input-stage tubes.
- Connect the high-voltage supplies to the amplifier board. Slowly ramp up the variac and confirm the correct DC bias of input stage tubes (anode voltages, CCS tail currents) and the DC bias currents of the buffer stages. Depending on the characteristics of your specific DN2540 parts it may be necessary to adjust the bias points by using different values for the CCS sense resistors.
- Apply an AC test signal to the amplifier input and switch on power. Follow the signal along the circuit and confirm correct output from the buffer stage.

6.3. Amplifier output stage

- With the output tubes still not installed in the amplifier, adjust DC grid bias of output tubes to the most negative value.
- Disconnect the high-voltage supplies from the amplifier board, connect the DHT filament supply, and install the DHT output tubes to the amplifier. Slowly ramp up the variac and adjust the filament voltage to the target value. Let the tubes warm up and readjust the filament voltage as necessary.
- Reconnect the high-voltage supplies to the amplifier board and slowly ramp up the variac. Monitor the DC bias current of each output tube by reading the voltage across the mu-resistors. Adjust the DC grid bias until the targeted DC bias points are achieved. Let the amplifier warm up and readjust DC bias as necessary. Also monitor the filament voltages during warmup, and readjust if necessary.
- Apply an AC test signal to the amplifier input and check for correct output from the amplifier.

7. SPECIFICATIONS AND TEST RESULTS

TESTS AND MEASUREMENTS

OUTPUT BEFORE CLIPPING

FREQUENCY RESPONSE

DISTORTION MEASUREMENTS (THD, IMD, SPECTRA)

8. PARTS LIST

The details of most electronic parts used in the OSDEHA circuits are given in the KiCad files in the `kicad/` directory (tubes, semiconductors, resistors, capacitors). The remaining parts are listed below (chassis, mounting hardware, connectors, etc.).

Part Description	Number	Manufacturer	MPN and Details
UX4 tube sockets	4	(various)	sub-chassis mount
Noval tube sockets	4	(various)	PCB mount
Stepped attenuator	1	Goldpoint	4 channels, 10 k Ω per channel, 47 positions
Volume knob	1	Custom made	59 mm diameter, for 6 mm shaft
Heatsinks 300×100×40 mm	2	Fischer	SK 56 100 SA
Amplifier front panel	1	Front Panel Express	file OSDEHA_AMP_front.fpd
Amplifier top panel	1	Front Panel Express	file OSDEHA_AMP_top.fpd
Amplifier rear panel	1	Front Panel Express	file OSDEHA_AMP_rear.fpd
Amplifier bottom panel	1	Front Panel Express	file OSDEHA_AMP_bottom.fpd
Amplifier DHT subchassis panel	1	Front Panel Express	file OSDEHA_AMP_subchassis.fpd
Power supply front panel	1	Front Panel Express	
Power supply top panel	1	Front Panel Express	
Power supply rear panel	1	Front Panel Express	
Power supply bottom panel	1	Front Panel Express	
Chassis panel joints		n/a	10×10 mm aluminium rods
Chassis feet	8	(various)	
IEC mains inlet	1	Schurter	KM01.1205.11
IEC mains inlet fuse holder	1	Schurter	4301.1401
Mains fuse	2		5×20 mm
Power supply outlet socket (HV)	1	Amphenol	MS3102E18-8S
Amplifier power socket (HV)	1	Amphenol	MS3102E18-8P
Umbilical connector (HV/PSU)	1	Amphenol	MS3106E18-8P
Umbilical connector (HV/AMP)	1	Amphenol	MS3106E18-8S
Power supply outlet socket (F+H)	1	Amphenol	MS3102E18-12S
Amplifier power socket (F+H)	1	Amphenol	MS3102E18-12P
Umbilical connector (F+H/PSU)	1	Amphenol	MS3106E18-12P
Umbilical connector (F+H/AMP)	1	Amphenol	MS3106E18-12S
Umbilical wires	2	Lapp	301606S
Power indicator LEDs	2	Vishay	VLHW5100 (or other 5 mm white LED)
Power indicator LEDs, resistors	2	Vishay	CMF55200R (for connection to 6.3 V heaters)
Test sockets for DHT filaments	8	Alltech	975455700
Standoffs, metal, M3×8 mm	20	Hasler	83.2220.03008 / PCBs
Standoffs, metal, M4×30 mm	6	Hasler	83.2220.04030 / Subchassis
Allen screws M4×12 mm	?	Hasler	83.1215.04012 / Panels to chassis joints
Allen screws M4×18 mm	?	Hasler	83.1215.04018 / Chassis joints to heatsinks
Allen screws M4×12 mm, flat head	20	Hasler	83.1270.04012 / Top and rear panel
Allen screws M3×5 mm	?	Hasler	83.1215.03005 / PCBs to standoffs [length ok?]
Allen screws M3×6 mm	?	Hasler	83.1215.03006 / PCBs to standoffs [length ok?]
Allen screws M3×10 mm	?	Hasler	83.1215.03010 / Standoffs to bottom panel
Allen screws M3×12 mm	?	Hasler	83.1215.03012 / Transistors to heatsinks
Headless screw M4×16 mm	?	Hasler	83.1705.04016 / Front panel to heatsink
Shoulder washers, for TO-220	?	Essentra	10SC004004, insulator washer
Shoulder washers, for TO-247	?	???	???, insulator washer
Heat spreader, for TO-220	?	T-Global	XL25W-TO220-18.5-12-1
Heat spreader, for TO-247	?	T-Global	XL25W-TO247-22-17-1
Cable assemblies, pre crimped	?	Molex	79758-0015
Molex KK-396 cable housing, 2 pin	?	Molex	09-50-8021
Molex KK-396 cable housing, 3 pin	?	Molex	09-50-8031
Molex KK-396 cable housing, 4 pin	?	Molex	09-50-8041

9. LICENSE INFORMATION

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The OSDEHA is Open Hardware and is licensed under the CERN-OHL-S v2 or any later version.

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Source location: <https://github.com/mbrennwa/OSDEHA>

As per CERN-OHL-S v2 section 4, should You produce hardware based on this source, You must where practicable maintain the Source Location visible on the external case of the OSDEHA or other products you make using this source.

REFERENCES

- ¹ <https://www.diyaudio.com/community/threads/open-source-dht-estat-headphone-amp-osdeha.407679>.
- ² <https://www.diyaudio.com/community/threads/open-source-dht-estat-headphone-amp-osdeha.407679/post-7567130>.
- ³ <https://www.diyaudio.com/community/threads/open-source-dht-estat-headphone-amp-osdeha.407679/post-7572339>.
- ⁴ <https://www.diyaudio.com/community/threads/open-source-dht-estat-headphone-amp-osdeha.407679/post-7565754>.
- ⁵ <https://www.diyaudio.com/community/threads/open-source-dht-estat-headphone-amp-osdeha.407679/post-7572965>.
- ⁶ <https://www.diyaudio.com/community/threads/which-dht-tubes-for-an-electrostatic-tube-amp.408069>.
- ⁷ <https://www.audioasylum.com/cgi/vt.mpl?f=tubes&m=271660>.
- ⁸ Gary Pimm. Active loads and signal current control. https://pearl-hifi.com/06_Lit_Archive/14_Books_Tech_Papers/Pimm_Gary/Active%20loads%20and%20signal%20current%20control.pdf.
- ⁹ Alan Kimmel. Mu stage philosophy. <https://www.fetaudio.com/wp-content/uploads/2003/09/Mu-Stage.pdf>.
- ¹⁰ <https://www.diyaudio.com/community/threads/how-calculate-the-rmu-resistor-in-an-hybrid-mu-follower.384775/post-7715908>.
- ¹¹ <https://www.valvewizard.co.uk/dcltp.html>.
- ¹² <https://www.bartola.co.uk/valves/2012/06/17/thd-benchmark>.
- ¹³ <http://www.pmillett.com/pentodes.htm>.
- ¹⁴ <http://www.klausmobile.narod.ru/testerfiles/index.htm>.
- ¹⁵ <https://www.diyaudio.com/community/threads/open-source-dht-estat-headphone-amp-osdeha.407679/post-7588550>.
- ¹⁶ <https://www.diyaudio.com/community/threads/open-source-dht-estat-headphone-amp-osdeha.407679/post-7592439>.
- ¹⁷ Cyril Bateman. <https://linearaudio.net/cyril-batemans-capacitor-sound-articles>.
- ¹⁸ <https://www.aikenamps.com/index.php/what-is-blocking-distortion>.