

1-)

	diameter	Cost per wafer	Dies per wafer	Defects/cm ²
Wafer-X	16cm	15	64	0,02
Wafer-Y	20cm	24	100	0,03

$$(\pi = 3,14)$$

A) Wafer-X:

$$R=16 \quad r=8$$

$$\text{wafer area} = \pi r^2 = \boxed{64\pi \text{ cm}^2} = \boxed{200.36 \text{ cm}^2}$$

$$\text{die area} \approx \frac{\text{wafer area cm}^2}{\text{dies per wafer}} \approx \frac{64\pi}{64} = \boxed{3,14 \text{ cm}^2}$$

Wafer-Y:

$$R:20 \quad r=10$$

$$\text{wafer area} = \pi r^2 = \boxed{100\pi \text{ cm}^2} = \boxed{314 \text{ cm}^2}$$

$$\text{die area} \approx \frac{\text{wafer area}}{\text{dies per wafer}} \approx \frac{100\pi \text{ cm}^2}{100} \approx \boxed{3,14 \text{ cm}^2}$$

B) $(\pi = 3,14)$
wafer-X:

$$\text{yield} = \frac{1}{\left(1 + \left(0,02 \times \frac{3,14}{2}\right)\right)^2} = \frac{1}{\left(1 + (0,0314)\right)^2} \Rightarrow \frac{1}{(1,0314)^2} = \frac{1}{1,063} = \boxed{0,94}$$

$$\text{cost per die} = \frac{15}{64 \times 0,94} = \boxed{0,249}$$

wafer-y:

$$\text{yield} = \frac{1}{\left(1 + \left(0,03 \times \frac{3,14}{2}\right)\right)^2} = \frac{1}{\left(1 + (0,047)\right)^2} = \frac{1}{1,096} \Rightarrow$$

$$\Rightarrow \frac{1000}{1096} = \boxed{0,91}$$

$$\text{cost per die} = \frac{24}{100 \times 0,91} = \frac{24}{91} = \boxed{0,263}$$

C) Wafer X:

New values:

$$\text{Dies per wafer} = \frac{64 \cdot 110}{100} = 70,4$$

$$\text{Defects/cm}^2 = 0,02 \cdot \frac{115}{100} = 0,023$$

$$\text{Cost Per wafer} = \frac{15 \cdot 80}{100} = 12$$

$$\text{new yield} = \frac{1}{\left(1 + \left(0,023 \cdot \frac{2,8545}{2}\right)\right)^2} = \boxed{0,9374}$$

$$\text{wafer area} = 200,86 \text{ cm}^2$$

$$\text{Die area} = \frac{200,86}{70,4} = \boxed{2,8545 \text{ cm}^2}$$

$$\text{cost per die} = \frac{12}{70,4 \times 0,9374} = \boxed{0,1818}$$

cost per die	
before	> new
0,249	> 0,1818
decreased cost %36	

Wafer Y:

New Values:

$$\text{Dies per wafer} = \frac{100 \cdot 110}{100} = 110$$

$$\text{Defects/cm}^2 = 0,03 \cdot \frac{115}{100} = 0,0345$$

$$\text{Cost Per wafer} = \frac{24 \cdot 80}{100} = 19,2$$

$$\text{new yield} = \frac{1}{\left(1 + \left(0,0345 \times \frac{2,8545}{2}\right)\right)^2} = \boxed{0,9083}$$

$$\text{wafer area} = 314 \text{ cm}^2$$

$$\text{Die area} = \frac{314}{110} = \boxed{2,8545}$$

$$\text{cost per die} = \frac{19,2}{110 \cdot 0,9083} = \boxed{0,1921}$$

cost per die	
before	new
0,263	> 0,1921
decreased cost %36	

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2-)

$$P1 = 3 \text{ GHz}$$

$$P2 = 1.5 \text{ GHz}$$

$$I = 1 \text{ billion}$$

%30 R-Type

%50 I-Type

%20 J-Type

Required Cycles	R-Type	I-Type	J-Type
P1	2	4	3
P2	3	3	3

$$A) P1: 1 \times 10^8 \cdot \frac{3}{10} \cdot 2 + 1 \times 10^8 \cdot \frac{5}{10} \cdot 4 + 1 \times 10^8 \cdot \frac{2}{10} \cdot 3 \Rightarrow$$

$$\Rightarrow 6 \times 10^8 + 20 \times 10^8 + 6 \times 10^8 \Rightarrow \boxed{32 \times 10^9}$$

$$P2: 1 \times 10^8 \cdot \frac{3}{10} \cdot 3 + 1 \times 10^8 \cdot \frac{5}{10} \cdot 3 + 1 \times 10^8 \cdot \frac{2}{10} \cdot 3 \Rightarrow$$

$$\Rightarrow 9 \times 10^8 + 15 \times 10^8 + 6 \times 10^8 \Rightarrow \boxed{3 \times 10^9}$$

B) P1:

$$1 \times 10^9 \cdot \frac{3}{10} \cdot 2 + 1 \times 10^9 \cdot \frac{5}{10} \cdot 4 + 1 \times 10^9 \cdot \frac{2}{10} \cdot 3 \Rightarrow$$

$$\Rightarrow 0.6 \times 10^9 + 2 \times 10^9 + 0.6 \times 10^9 \Rightarrow \boxed{3.2 \times 10^9 \text{ total cycles}}$$

$$\text{avg CPI for P1} \Rightarrow \frac{3.2 \times 10^9}{1 \times 10^9} = \boxed{3.2}$$

P2:

$$1 \times 10^9 \cdot \frac{3}{10} \cdot 3 + 1 \times 10^9 \cdot \frac{5}{10} \cdot 3 + 1 \times 10^9 \cdot \frac{2}{10} \cdot 3 \Rightarrow$$

$$\Rightarrow 0.9 \times 10^9 + 1.5 \times 10^9 + 0.6 \times 10^9 \Rightarrow \boxed{3 \times 10^9 \text{ total cycles}}$$

$$\text{avg CPI for P2} = \frac{3 \times 10^9}{1 \times 10^9} = \boxed{3}$$

c) P1: CPI: 32 3GHz # of instruction 1×10^9

$$32 \times 1 \times 10^9 = 32 \times 10^9 \text{ billion clock cycle}$$

$$t_1 = \frac{32 \times 10^9}{3 \times 10^9} \Rightarrow \frac{32}{3} \text{ s} \Rightarrow \boxed{1.07 \text{ s}}$$

P2: CPI: 3 1.5GHz # of instruction 1×10^9

$$3 \times 1 \times 10^9 = 3 \times 10^9 \text{ billion clock cycle}$$

$$t_2 = \frac{3 \times 10^9}{1.5 \times 10^9} = \boxed{2 \text{ s}}$$

d) P1 is 1.86 times faster than P2

$$\frac{2}{1.07} = 1.86$$

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