

## IST3257 Specification

256 x 162 Mono up to 16G STN-LCD Driver/Controller

文件編號 DOC# 版次 Rev IST-RD-0085 **008** 

生效日期 Effective Date: 08/08/2014

# **Specification**

資料中心參考文件用章 For Reference Only

2014.08.08

聯合聚晶股份有限公司 Integrated Solution Technology Inc

Written by Department	Written by / Date	Approved by QRA Manager	Issued by D.C.C.
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Development			

Controlled by DCC

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Code Name	100	200	300	400	500	600	700
	HR	S/M	MFG	R&D	СН	QRA	MIS
Dept.				✓	✓	✓	



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## 文件變更履歷頁

#### **Document Change History**

版次	變更項次	變更內容簡述	變更依據文件	撰寫者	生效日期	
			要是似塚文件號碼	無為省 Writer	主双口期 Eff. Date	
Rev.	Change Items#	Change Description		writer	EII. Date	
			ECN#	D 13		
P001		New Release	E08090002	Pochih	08/05/2009	
	Page1	Modified Feature description, take		•		
		off Partial and two screen display.				
	Page16	Added RAM address mapping for				
		Mono display				
	Page20	Added external power figure.				
	Page24	Took off the Interlace scan (INT)				
P002		function.	E02100006	Shyang	02/06/2010	
P002	Page29	Added Mono display function and		Silyang	02/00/2010	
		Frame rate calculated formula.				
	Page33	Modified Oscillator frequency (CLS				
		with CTN) at DC Character.				
	Page35,36	Modified 80/68/SPI AC timing.				
	Page41	Added ITO routing example figure				
		diagram.				
D002		Modified" Mono up to 16G	F02010012	Chyona	02/11/2010	
P003		STN-LCD Driver/Controller"	E02010013	Shyang	02/11/2010	
	Page33	Modify Oscillator frequency				
P004	Page33	Add Dynamic current consumption and	E03100007	Pochih	03/05/2010	
		value(TYP and Max)				
	Page11	Modify Vref Pin description				
D005	Page18	Modify VM value	E04100004	Pochih	04/09/2010	
P005	Page 32,33	Added Power ON/OFF sequence	E04100004	1 OCIIII	U4/U9/2U1U	
	Page 35	Modify Fosc and Vref value				
接續頁	CONTINUATIO	ON      是 YES;	NO			

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Rev.	Change Items#	Change Description	號碼	Writer	Eff. Date
			ECN#		
	Page42	Modify ITO Resister Limitation		D 1"	
P005	Page43	Modify ITO routing example	E04100004	Pochih	04/09/2010
	Page10	Modify REGON pin description			
P006	Page30	Add Frame Rate Table	E04100006	Pochih	04/16/2010
	Page36	Modify Static current consumption			
P007	Page34	Modify Power OFF Sequence	E06100009	Pochih	06/21/2010
001	Page16~18	Modify recommend Cap value		Pochih	05/04/0040
001		Delete "Preliminary"	E07100007	Pocnin	07/21/2010
		Change max VCC/VCI voltage to 3.6V			
		Change max VOUT1 voltage to 7.0V			
	Page16	Modify DCDC1 application figure			
	Page20	Correct External VOUT2 voltage			
	Page22	Remove R01h INT function			
002	Page23	Remove INT function	E01110005	Pochih	01/24/2011
	Page24	Correct SHL function			
	Page36	Add OTP programming voltage			
	Page36	Correct Dynamic current consumption			
		condition			
	Page36	Add VOUT1 DC spec.			
	Page11	V0 and XV0 discharge notice			
003	Page24	Add COM scan table	E06110008	Pochih	06/14/2011
	Page34	Add power off(discharge) notice			
接續頁	CONTINUATIO	ON     是 YES;	NO		

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版次	變更項次	變更內容簡述	變更依據文件	撰寫者	生效日期
Rev.	Change Items#	Change Description	號碼	Writer	Eff. Date
			ECN#		
	Page11	Change VDD capacitor to 10uF			
004	Page19	Change VDD capacitor to 10uF	E03120016	Pochih	03/19/2012
	Page20	Change VDD capacitor to 10uf			
005	Page25	Modify SLP/STB mode description	E08130001	Sam	08/02/2013
006	Page35	Add Input voltage range (VIN)	E10130005	Pochih	10/29/2013
007	Page39	Add Note for tr,tf spec	E11130010	Pochih	11/18/2013
008	Page16,20,36	Change max VOUT1 voltage to 6.0V	E08140009	Pochih	08/08/2104
接續頁	CONTINUATIO	ON   是 YES;	NO		

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## **IST3257**

### 256 x162 dot Graphics Mono up to 16 grayscale STN-LCD Driver/Controller

#### INTRODUCTION

The IST3257 is a single chip, 16-grayscale STN-LCD driver with controller for dot-matrix STN-LCD panel.

The IST3257 has 256 Segment outputs and 162 Common outputs, It can drives up to 256x162-dots STN-LCD panel.

The IST3257 provides 80/68-series 8/16-bit high-speed bus interface and 4-line Serial interface embedded bit-mapped display RAM, oscillator circuit and power circuit, so that it can minimize system's hardware effort with fewer components.

The IST3257 provides abundant commands for LCD display access, except the basic display functions.

The IST3257 is especially designed for low power consumption application. It also provides Standby and Sleep mode allows for precise power saving control.

#### **FEATURES**

LCD Drive Output

Segment outputs : 256 outputsCommon outputs : 162 outputs

Display Function

Display RAM size : 256\*162\*4 Bits
Gray scale level : 16 level

Duty ratios : 1/64, 1/128, 1/162

Power Circuit

Logic power : 2.4V ~ 3.6V
 LCD drive voltage : 30V (max V0 - XV0)

Boost circuit (step1) x2 for VG

(step2): x2 ~ x7 for V0 (step3): for XV0

Temp. coefficient : 0.00%/°C, -0.05%/°C,

-010%/°C,-015%/°C

Contrast adjust : 128 steps
Bias ratio : 1/6 ~ 1/13

### Microprocessor Interface

Parallel 68/80-series bi-directional 8/16 bit interface

4-line serial interface

Min. Write cycle : 350 nsMin. Read cycle : 500 ns

Chip Outline

Package : COG
Pad pitch (min) : 26um.
Pad spacing (min) : 12um.

#### Oscillator Circuit

On-chip RC oscillation circuit

#### LCD Drive Circuit

- Left-Right-interlaced COM disposition
- Support vertical scroll display

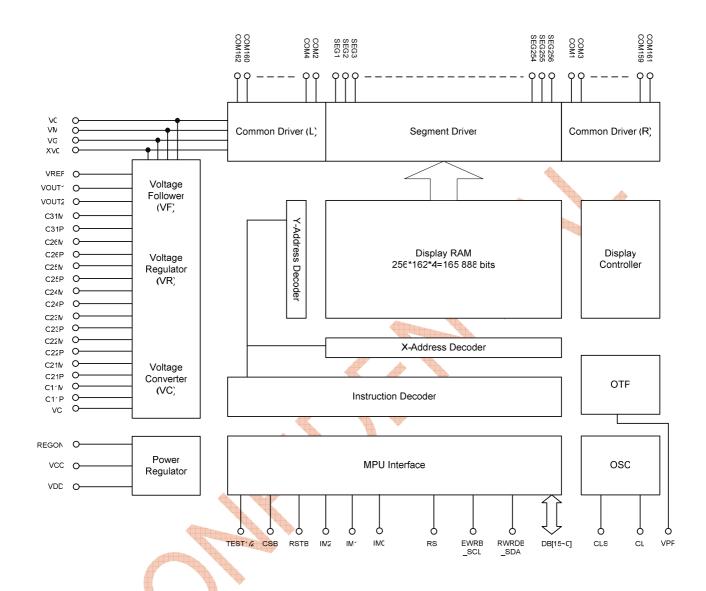
#### Command Set

- Display data write/read
- Addressing window auto-increment
- Set display starting line
- Set polarity alternated cycles
- COM shift direction
- SEG shift direction
- Frame rate adjustment
- Reverse display
- Power saving mode
- Internal register status read

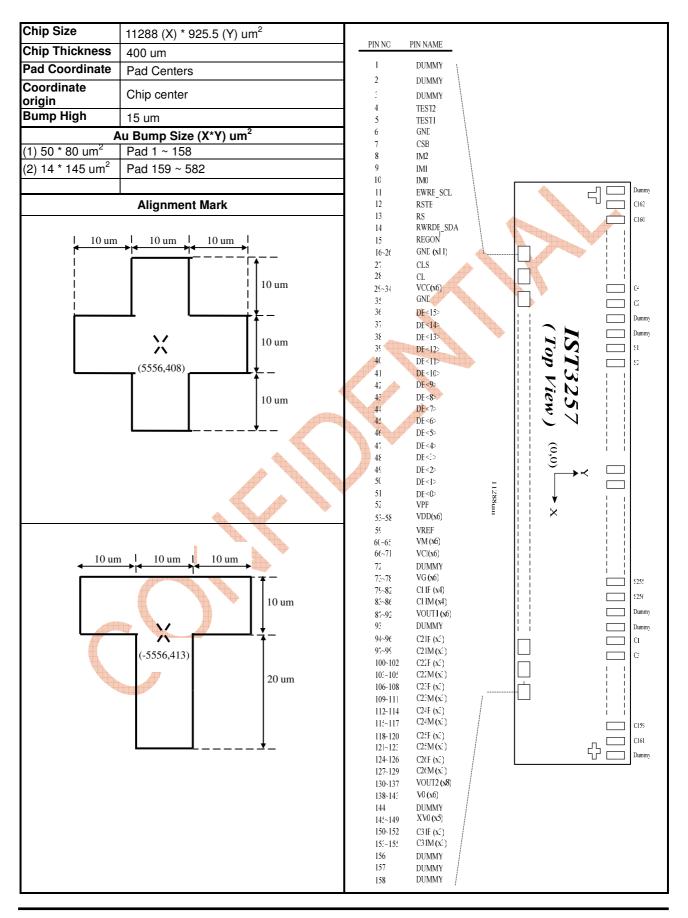
#### Other

OTP available (Contrast adjustable)

## **BLOCK DIAGRAM**



#### PAD ARRANGEMENT



## **PAD COORDINATE**

No	Name	Х	Υ	No	Name	Х	Υ
1	DUMMY	-5495	-357	51	DB<0>	-1995	-357
2	DUMMY	-5425	-357	52	VPP	-1925	-357
3	DUMMY	-5355	-357	53	VDD	-1855	-357
4	TEST2	-5285	-357	54	VDD	-1785	-357
5	TEST1	-5215	-357	55	VDD	-1715	-357
6	GND	-5145	-357	56	VDD	-1645	-357
7	CSB	-5075	-357	57	VDD	-1575	-357
8	IM2	-5005	-357	58	VDD	-1505	-357
9	IM1	-4935	-357	59	VREF	-1435	-357
10	IM0	-4865	-357	60	VM	-1365	-357
11	EWRB_SCL	-4795	-357	61	VM	-1295	-357
12	RSTB	-4725	-357	62	VM	-1225	-357
13	RS	-4655	-357	63	VM	-1155	-357
14	RWRDB_SDA	-4585	-357	64	VM	-1085	-357
15	REGON	-4515	-357	65	VM	-1015	-357
16	GND	-4445	-357	66	VCI	-945	-357
17	GND	-4375	-357	67	VCI	-875	-357
18	GND	-4305	-357	68	VCI	-805	-357
19	GND	-4235	-357	69	VCI	-735	-357
20	GND	-4165	-357	70	VCI	-665	-357
21	GND	-4095	-357	71	VCI	-595	-357
22	GND	-4025	-357	72	DUMMY	-525	-357
23	GND	-3955	-357	73	VG	-455	-357
24	GND	-3885	-357	74	VG	-385	-357
25	GND	-3815	-357	75	VG	-315	-357
26	GND	-3745	-357	76	VG	-245	-357
27	CLS	-3675	-357	77	VG	-175	-357
28	CL	-3605	-357	78	VG	-105	-357
29	VCC	-3535	-357	79	C11P	-35	-357
30	VCC	-3465	-357	80	C11P	35	-357
31	VCC	-3395	-357	81	C11P	105	-357
32	VCC	-3325	-357	82	C11P	175	-357
33	VCC	-3255	-357	83	C11M	245	-357
34	VCC	-3185	-357	84	C11M	315	-357
35	GND	-3115	-357	85	C11M	385	-357
36	DB<1 <mark>5</mark> >	- <mark>30</mark> 45	-357	86	C11M	455	-357
37	DB<14>	- <mark>2</mark> 975	-357	87	VOUT1	525	-357
38	DB<13>	-2905	-357	88	VOUT1	595	-357
39	DB<12>	-2835	-357	89	VOUT1	665	-357
40	DB<11>	-2765	-357	90	VOUT1	735	-357
41	DB<10>	-2695	-357	91	VOUT1	805	-357
42	DB<9>	-2625	-357	92	VOUT1	875	-357
43	DB<8>	-2555	-357	93	DUMMY	945	-357
44	DB<7>	-2485	-357	94	C21P	1015	-357
45	DB<6>	-2415	-357	95	C21P	1085	-357
46	DB<5>	-2345	-357	96	C21P	1155	-357
47	DB<4>	-2275	-357	97	C21M	1225	-357
48	DB<3>	-2205	-357	98	C21M	1295	-357
49	DB<2>	-2135	-357	99	C21M	1365	-357
50	DB<1>	-2065	-357	100	C22P	1435	-357

No	Name	Х	Υ	No	Name	Х	Υ
101	C22P	1505	-357	151	C31P	5005	-357
102	C22P	1575	-357	152	C31P	5075	-357
103	C22M	2M 1645 -35		153	C31M	5145	-357
104	C22M	1715	-357	154	C31M	5215	-357
105	C22M	1785	-357	155	C31M	5285	-357
106	C23P	1855	-357	156	DUMMY	5355	-357
107	C23P	1925	-357	157	DUMMY	5425	-357
108	C23P	1995	-357	158	DUMMY	5495	-357
109	C23M	2065	-357	159	DUMMY	5499	325.5
110	C23M	2135	-357	160	COM<161>	5473	325.5
111	C23M	2205	-357	161	COM<159>	5447	325.5
112	C24P	2275	-357	162	COM<157>	5421	325.5
113	C24P	2345	-357	163	COM<155>	5395	325.5
114	C24P	2415	-357	164	COM<153>	5369	325.5
115	C24M	2485	-357	165	COM<151>	5343	325.5
116	C24M	2555	-357	166	COM<149>	5317	325.5
117	C24M	2625	-357	167	COM<147>	5291	325.5
118	C25P	2695	-357	168	COM<145>	5265	325.5
119	C25P	2765	-357	169	COM<143>	5239	325.5
120	C25P	2835	-357	170	COM<141>	5213	325.5
121	C25M	2905	-357	171	COM<139>	5187	325.5
122	C25M	2975	-357	172	COM<137>	5161	325.5
123	C25M	3045	-357	173	COM<135>	5135	325.5
124	C26P	3115	-357	174	COM<133>	5109	325.5
125	C26P	3185	-357	175	COM<131>	5083	325.5
126	C26P	3255	-357	176	COM<129>	5057	325.5
127	C26M	3325	-357	177	COM<127>	5031	325.5
128	C26M	3395	-357	178	COM<125>	5005	325.5
129	C26M	3465	-357	179	COM<123>	4979	325.5
130	VOUT2	3535	-357	180	COM<121>	4953	325.5
131	VOUT2	3605	-357	181	COM<119>	4927	325.5
132	VOUT2	3675	-357	182	COM<117>	4901	325.5
133	VOUT2	3745	-357	183	COM<115>	4875	325.5
134	VOUT2	3815	-357	184	COM<113>	4849	325.5
135	VOUT2	3885	-357	185	COM<111>	4823	325.5
136	VOUT2	3955	-357	186	COM<109>	4797	325.5
137	VOUT2	4025	-357	187	COM<107>	4771	325.5
138	V0	4095	-357	188	COM<105>	4745	325.5
139	V0	4165	-357	189	COM<103>	4719	325.5
140	V0	4235	-357	190	COM<101>	4693	325.5
141	V0	4305	-357	191	COM<99>	4667	325.5
142	V0	4375	-357	192	COM<97>	4641	325.5
143	V0	4445	-357	193	COM<95>	4615	325.5
144	DUMMY	4515	-357	194	COM<93>	4589	325.5
145	XV0	4585	-357	195	COM<91>	4563	325.5
146	XV0	4655	-357	196	COM<89>	4537	325.5
147	XV0	4725	-357	197	COM<87>	4511	325.5
148	XV0	4795	-357	198	COM<85>	4485	325.5
149	XV0	4865	-357	199	COM<83>	4459	325.5
150	C31P	4935	-357	200	COM<81>	4433	325.5

No	Name	Х	Υ	No	Name	Х	Υ
201	COM<79>	4407	325.5	251	SEG<248>	3107	325.5
202	COM<77>	4381	325.5	252	SEG<247>	3081	325.5
203	COM<75>	4355	325.5	253	SEG<246>	3055	325.5
204	COM<73>	4329	325.5	254	SEG<245>	3029	325.5
205	COM<71>	4303	325.5	255	SEG<244>	3003	325.5
206	COM<69>	4277	325.5	256	SEG<243>	2977	325.5
207	COM<67>	4251	325.5	257	SEG<242>	2951	325.5
208	COM<65>	4225	325.5	258	SEG<241>	2925	325.5
209	COM<63>	4199	325.5	259	SEG<240>	2899	325.5
210	COM<61>	4173	325.5	260	SEG<239>	2873	325.5
211	COM<59>	4147	325.5	261	SEG<238>	2847	325.5
212	COM<57>	4121	325.5	262	SEG<237>	2821	325.5
213	COM<55>	4095	325.5	263	SEG<236>	2795	325.5
214	COM<53>	4069	325.5	264	SEG<235>	2769	325.5
215	COM<51>	4043	325.5	265	SEG<234>	2743	325.5
216	COM<49>	4017	325.5	266	SEG<233>	2717	325.5
217	COM<47>	3991	325.5	267	SEG<232>	2691	325.5
218	COM<45>	3965	325.5	268	SEG<231>	2665	325.5
219	COM<43>	3939	325.5	269	SEG<230>	2639	325.5
220	COM<41>	3913	325.5	270	SEG<229>	2613	325.5
221	COM<39>	3887	325.5	271	SEG<228>	2587	325.5
222	COM<37>	3861	325.5	272	SEG<227>	2561	325.5
223	COM<35>	3835	325.5	273	SEG<226>	2535	325.5
224	COM<33>	3809	325.5	274	SEG<225>	2509	325.5
225	COM<31>	3783	325.5	275	SEG<224>	2483	325.5
226	COM<29>	3757	325.5	276	SEG<223>	2457	325.5
227	COM<27>	3731	325.5	277	SEG<222>	2431	325.5
228	COM<25>	3705	325.5	278	SEG<221>	2405	325.5
229	COM<23>	3679	325.5	279	SEG<220>	2379	325.5
230	COM<21>	3653	325.5	280	SEG<219>	2353	325.5
231	COM<19>	3627	325.5	281	SEG<218>	2327	325.5
232	COM<17>	3601	325.5	282	SEG<217>	2301	325.5
233	COM<15>	3575	325.5	283	SEG<216>	2275	325.5
234	COM<13>	3549	325.5	284	SEG<215>	2249	325.5
235	COM<11>	3523	325.5	285	SEG<214>	2223	325.5
236	COM<9>	3497	325.5	286	SEG<213>	2197	325.5
237	COM<7>	3471	325.5	287	SEG<212>	2171	325.5
238	COM<5>	3 <mark>4</mark> 45	325.5	288	SEG<211>	2145	325.5
239	COM<3>	3419	325.5	289	SEG<210>	2119	325.5
240	COM<1>	3393	325.5	290	SEG<209>	2093	325.5
241	DUMMY	3367	325.5	291	SEG<208>	2067	325.5
242	DUMMY	3341	325.5	292	SEG<207>	2041	325.5
243	SEG<256>	3315	325.5	293	SEG<206>	2015	325.5
244	SEG<255>	3289	325.5	294	SEG<205>	1989	325.5
245	SEG<254>	3263	325.5	295	SEG<204>	1963	325.5
246	SEG<253>	3237	325.5	296	SEG<203>	1937	325.5
247	SEG<252>	3211	325.5	297	SEG<202>	1911	325.5
248	SEG<251>	3185	325.5	298	SEG<201>	1885	325.5
249	SEG<250>	3159	325.5	299	SEG<200>	1859	325.5
250	SEG<249>	3133	325.5	300	SEG<199>	1833	325.5

No	Name	Х	Υ	No	Name	Х	Υ
301	SEG<198>	1807	325.5	351	SEG<148>	507	325.5
302	SEG<197>	1781	325.5	352	SEG<147>	481	325.5
303	SEG<196>	1755	325.5	353	SEG<146>	455	325.5
304	SEG<195>	1729	325.5	354	SEG<145>	429	325.5
305	SEG<194>	1703	325.5	355	SEG<144>	403	325.5
306	SEG<193>	1677	325.5	356	SEG<143>	377	325.5
307	SEG<192>	1651	325.5	357	SEG<142>	351	325.5
308	SEG<191>	1625	325.5	358	SEG<141>	325	325.5
309	SEG<190>	1599	325.5	359	SEG<140>	299	325.5
310	SEG<189>	1573	325.5	360	SEG<139>	273	325.5
311	SEG<188>	1547	325.5	361	SEG<138>	247	325.5
312	SEG<187>	1521	325.5	362	SEG<137>	221	325.5
313	SEG<186>	1495	325.5	363	SEG<136>	195	325.5
314	SEG<185>	1469	325.5	364	SEG<135>	169	325.5
315	SEG<184>	1443	325.5	365	SEG<134>	143	325.5
316	SEG<183>	1417	325.5	366	SEG<133>	117	325.5
317	SEG<182>	1391	325.5	367	SEG<132>	91	325.5
318	SEG<181>	1365	325.5	368	SEG<131>	65	325.5
319	SEG<180>	1339	325.5	369	SEG<130>	39	325.5
320	SEG<179>	1313	325.5	370	SEG<129>	13	325.5
321	SEG<178>	1287	325.5	371	SEG<128>	-13	325.5
322	SEG<177>	1261	325.5	372	SEG<127>	-39	325.5
323	SEG<176>	1235	325.5	373	SEG<126>	-65	325.5
324	SEG<175>	1209	325.5	374	SEG<125>	-91	325.5
325	SEG<174>	1183	325.5	375	SEG<124>	-117	325.5
326	SEG<173>	1157	325.5	376	SEG<123>	-143	325.5
327	SEG<172>	1131	325.5	377	SEG<122>	-169	325.5
328	SEG<171>	1105	325.5	378	SEG<121>	-195	325.5
329	SEG<170>	1079	325.5	379	SEG<120>	-221	325.5
330	SEG<169>	1053	325.5	380	SEG<119>	-247	325.5
331	SEG<168>	1027	325.5	381	SEG<118>	-273	325.5
332	SEG<167>	1001	325.5	382	SEG<117>	-299	325.5
333	SEG<166>	975	325.5	383	SEG<116>	-325	325.5
334	SEG<165>	949	325.5	384	SEG<115>	-351	325.5
335	SEG<164>	923	325.5	385	SEG<114>	-377	325.5
336	SEG<163>	897	325.5	386	SEG<113>	-403	325.5
337	SEG<162>	871	325.5	387	SEG<112>	-429	325.5
338	SEG<161>	845	325.5	388	SEG<111>	-455	325.5
339	SEG<160>	819	325.5	389	SEG<110>	-481	325.5
340	SEG<159>	793	325.5	390	SEG<109>	-507	325.5
341	SEG<158>	767	325.5	391	SEG<108>	-533	325.5
342	SEG<157>	741	325.5	392	SEG<107>	-559	325.5
343	SEG<156>	715	325.5	393	SEG<106>	-585	325.5
344	SEG<155>	689	325.5	394	SEG<105>	-611	325.5
345	SEG<154>	663	325.5	395	SEG<104>	-637	325.5
346	SEG<153>	637	325.5	396	SEG<103>	-663	325.5
347	SEG<152>	611	325.5	397	SEG<102>	-689	325.5
348	SEG<151>	585	325.5	398	SEG<101>	-715	325.5
349	SEG<150>	559	325.5	399	SEG<100>	-741	325.5
350	SEG<149>	533	325.5	400	SEG<99>	-767	325.5

No	Name	Х	Υ	No	Name	Х	Υ
401	SEG<98>	-793	325.5	451	SEG<48>	-2093	325.5
402	SEG<97>	-819	325.5	452	SEG<47>	-2119	325.5
403	SEG<96>	-845	325.5	453	SEG<46>	-2145	325.5
404	SEG<95>	-871	325.5	454	SEG<45>	-2171	325.5
405	SEG<94>	-897	325.5	455	SEG<44>	-2197	325.5
406	SEG<93>	-923	325.5	456	SEG<43>	-2223	325.5
407	SEG<92>	-949	325.5	457	SEG<42>	-2249	325.5
408	SEG<91>	-975	325.5	458	SEG<41>	-2275	325.5
409	SEG<90>	-1001	325.5	459	SEG<40>	-2301	325.5
410	SEG<89>	-1027	325.5	460	SEG<39>	-2327	325.5
411	SEG<88>	-1053	325.5	461	SEG<38>	-2353	325.5
412	SEG<87>	-1079	325.5	462	SEG<37>	-2379	325.5
413	SEG<86>	-1105	325.5	463	SEG<36>	-2405	325.5
414	SEG<85>	-1131	325.5	464	SEG<35>	-2431	325.5
415	SEG<84>	-1157	325.5	465	SEG<34>	-2457	325.5
416	SEG<83>	-1183	325.5	466	SEG<33>	-2483	325.5
417	SEG<82>	-1209	325.5	467	SEG<32>	-2509	325.5
418	SEG<81>	-1235	325.5	468	SEG<31>	-2535	325.5
419	SEG<80>	-1261	325.5	469	SEG<30>	-2561	325.5
420	SEG<79>	-1287	325.5	470	SEG<29>	-2587	325.5
421	SEG<78>	-1313	325.5	471	SEG<28>	-2613	325.5
422	SEG<77>	-1339	325.5	472	SEG<27>	-2639	325.5
423	SEG<76>	-1365	325.5	473	SEG<26>	-2665	325.5
424	SEG<75>	-1391	325.5	474	SEG<25>	-2691	325.5
425	SEG<74>	-1417	325.5	475	SEG<24>	-2717	325.5
426	SEG<73>	-1443	325.5	476	SEG<23>	-2743	325.5
427	SEG<72>	-1469	325.5	477	SEG<22>	-2769	325.5
428	SEG<71>	-1495	325.5	478	SEG<21>	-2795	325.5
429	SEG<70>	-1521	325.5	479	SEG<20>	-2821	325.5
430	SEG<69>	-1547	325.5	480	SEG<19>	-2847	325.5
431	SEG<68>	-1573	325.5	481	SEG<18>	-2873	325.5
432	SEG<67>	-1599	325.5	482	SEG<17>	-2899	325.5
433	SEG<66>	-1625	325.5	483	SEG<16>	-2925	325.5
434	SEG<65>	-1651	325.5	484	SEG<15>	-2951	325.5
435	SEG<64>	-1677	325.5	485	SEG<14>	-2977	325.5
436	SEG<63>	-1703	325.5	486	SEG<13>	-3003	325.5
437	SEG<62>	-1729	325.5	487	SEG<12>	-3029	325.5
438	SEG<61>	-1755	325.5	488	SEG<11>	-3055	325.5
439	SEG<60>	-1781	325.5	489	SEG<10>	-3081	325.5
440	SEG<59>	-1807	325.5	490	SEG<9>	-3107	325.5
441	SEG<58>	-1833	325.5	491	SEG<8>	-3133	325.5
442	SEG<57>	-1859	325.5	492	SEG<7>	-3159	325.5
443	SEG<56>	-1885	325.5	493	SEG<6>	-3185	325.5
444	SEG<55>	-1911	325.5	494	SEG<5>	-3211	325.5
445	SEG<54>	-1937	325.5	495	SEG<4>	-3237	325.5
446	SEG<53>	-1963	325.5	496	SEG<3>	-3263	325.5
447	SEG<52>	-1989	325.5	497	SEG<2>	-3289	325.5
448	SEG<51>	-2015	325.5	498	SEG<1>	-3315	325.5
449	SEG<50>	-2041	325.5	499	DUMMY	-3341	325.5
450	SEG<49>	-2067	325.5	500	DUMMY	-3367	325.5

No	Name	Х	Υ	No	Name	Х	Υ
501	COM<2>	-3393	325.5	551	COM<102>	-4693	325.5
502	COM<4>	-3419	325.5	552	COM<104>	-4719	325.5
503	COM<6>	-3445	325.5	553	COM<106>	-4745	325.5
504	COM<8>	-3471	325.5	554	COM<108>	-4771	325.5
505	COM<10>	-3497	325.5	555	COM<110>	-4797	325.5
506	COM<12>	-3523	325.5	556	COM<112>	-4823	325.5
507	COM<14>	-3549	325.5	557	COM<114>	-4849	325.5
508	COM<16>	-3575	325.5	558	COM<116>	-4875	325.5
509	COM<18>	-3601	325.5	559	COM<118>	-4901	325.5
510	COM<20>	-3627	325.5	560	COM<120>	-4927	325.5
511	COM<22>	-3653	325.5	561	COM<122>	-4953	325.5
512	COM<24>	-3679	325.5	562	COM<124>	-4979	325.5
513	COM<26>	-3705	325.5	563	COM<126>	-5005	325.5
514	COM<28>	-3731	325.5	564	COM<128>	-5031	325.5
515	COM<30>	-3757	325.5	565	COM<130>	-5057	325.5
516	COM<32>	-3783	325.5	566	COM<132>	-5083	325.5
517	COM<34>	-3809	325.5	567	COM<134>	-5109	325.5
518	COM<36>	-3835	325.5	568	COM<136>	-5135	325.5
519	COM<38>	-3861	325.5	569	COM<138>	-5161	325.5
520	COM<40>	-3887	325.5	570	COM<140>	-5187	325.5
521	COM<42>	-3913	325.5	571	COM<142>	-5213	325.5
522	COM<44>	-3939	325.5	572	COM<144>	-5239	325.5
523	COM<46>	-3965	325.5	573	COM<146>	-5265	325.5
524	COM<48>	-3991	325.5	574	COM<148>	-5291	325.5
525	COM<50>	-4017	325.5	575	COM<150>	-5317	325.5
526	COM<52>	-4043	325.5	576	COM<152>	-5343	325.5
527	COM<54>	-4069	325.5	577	COM<154>	-5369	325.5
528	COM<56>	-4095	325.5	578	COM<156>	-5395	325.5
529	COM<58>	-4121	325.5	579	COM<158>	-5421	325.5
530	COM<60>	-4147	325.5	580	COM<160>	-5447	325.5
531	COM<62>	-4173	325.5	581	COM<162>	-5473	325.5
532	COM<64>	-4199	325.5	582	DUMMY	-5499	325.5
533	COM<66>	-4225	325.5				
534	COM<68>	-4251	325.5				
535	COM<70>	-4277	325.5				
536	COM<72>	-4303	325.5				
537	COM< <mark>74</mark> >	-4329	325.5				
538	COM<76>	-4 <mark>35</mark> 5	325.5				
539	COM<78>	-4381	325.5				
540	COM<80>	-4407	325.5				
541	COM<82>	-4433	325.5				
542	COM<84>	-4459	325.5				
543	COM<86>	-4485	325.5				
544	COM<88>	-4511	325.5				
545	COM<90>	-4537	325.5				
546	COM<92>	-4563	325.5				
547	COM<94>	-4589	325.5				
548	COM<96>	-4615	325.5				
549	COM<98>	-4641	325.5				
550	COM<100>	-4667	325.5				

## **PIN DESCRIPTION**

Signals	I/O	Connected to	Functi	ons				
IM2,IM1,IM0	I	GND or VCC	Selects	the MPU int	erface mode	е		
			IM2	IM1	IMO	MPU interface mode		
			GND	GND	GND	68-system 16-bit bus interface		
			GND	GND	VCC	68-system 8-bit bus interface		
			GND	VCC	GND	80-system 16-bit bus interface		
			GND	VCC	VCC	80-system 8-bit bus interface		
			VCC	GND	GND	4-line serial interface		
CSB	I	MPU	Chip sel	ect;				
			Low: chi	p enabled		High: Chip disabled		
			Must be	fixed at VC	C level wher	n chip is not active.		
RS	I	MPU	Register select					
			Low: Index/status select High: Command select					
EWRB_SCL	1	MPU	For 68-system bus interface, serves as an enable signal to activate data read/write operation.					
			For 80-system bus interface, serves as a write strobe signal and writes data at the low level.					
						s as a synchronized clock signal		
RWRDB_SDA	I	MPU	For a 6 operatio	8-system b n. L	us interface ow: Write	e, serves as a signal to select data read/write High: Read		
			For an 8 the low	0-system bu evel	us interface,	serves as a read strobe signal and reads data at		
		•	For 4-lin	e serial inte	rface, serve	s as the serial data pin for data transformation.		
DB0-DB15	I/O	MPU	Serves a	as a 16-bit b	i-directional	data bus.		
			For an 8 the VCC	-bit bus inte or GND lev	rface, data t /el.	ransfer uses DB15-DB8, fix unused DB7 ~ DB0 to		
	<u> </u>		When in	serial interf	ace, fix unu	sed DB15-DB0 to the VCC or GND level		
RSTB	ı	MPU or	Reset pi	n, Low activ	e. The chip	must be reset after power-on.		
		external RC circuit		<b>.</b>	s wait pe d first com	riod should be given after finish RESET		
CLS	ı	GND or VCC				nal clock input select pin		
			Low: Ex High: Bu	ternal clock uild-in oscilla	input with ator clock	CL pin		
CL		OPEN or external clock	High: Build-in oscillator clock Display clock input pin.					
REGON	I	source VCC	Internal regulator for digital core power, keep connect to VCC.					
TEST1,TEST2	ı	OPEN	Test pin, keeps open.					
,			- 1	,				

Signals	I/O	Connected to	Functions
COM1 ~	0	LCD	Output signals for common drive.
COM162			In the display-off period (D = 0), sleep mode (SLP = 1), or standby mode (STB = 1), all pins output GND level.
			The CMS bit will decide the shift direction of the COM outputs. CMS = 0, the shift direction is COM1 $\rightarrow$ COM162. CMS = 1, the shift direction is COM162 $\rightarrow$ COM1
SEG1 ~	0	LCD	Output signals for segment driver.
SEG256			In the display-off period (D = 0), sleep mode (SLP = 1), or standby mode (STB = 1), all pins output GND level.
			The SGS bit will decide the image mapping of the SEG outputs.  SGS = 0, the image mapping is normal  SGS = 1, the image mapping is mirrored.
VCC	ı	Power source	Power supply
VDD	I/O	Power source	Digital core power pad Connect them with the 10uF capacitor
GND	I	Ground	Ground
VCI	I	Power source	VCI is the reference voltage source of internal Booster circuit.  When the internal Booster circuit is not used, must keep this pin open.
VREF	0	Open	For Testing. Please just keeps this pin open.
VOUT1, VOUT2	0	Capacitor to GND	VOUT1/2 is the internal booster output, step-up voltage based on the difference voltage of VCI & GND.  VOUT1/2 can't over the defined absolute maximum rating
VG	I/O	Capacitor to GND	LCD segment high driver voltage
VM	I/O	Capacitor to GND	LCD common un-selected driver voltage
V0	I/O	Capacitor to GND	LCD common high selected driver voltage  * Please reference P34 power off sequence for discharge.
XV0	I/O	Capacitor to GND	LCD common low-selected driver voltage  * Please reference P34 power off sequence for discharge.
C11P, C11M		Capacitor +/-	Capacitor 1 positive/negative connection pin for booster1 circuit.
C21P, C21M		Capacitor +/-	Capacitor 1 positive/negative connection pin for booster2 circuit.
C22P, C22M		Capacitor +/-	Capacitor 2 positive/negative connection pin for booster2 circuit.
C23P, C23M	4	Capacitor +/-	Capacitor 3 positive/negative connection pin for booster2 circuit.
C24P, C24M		Capacitor +/-	Capacitor 4 positive/negative connection pin for booster2 circuit.
C25P, C25M		Capacitor +/-	Capacitor 5 positive/negative connection pin for booster2 circuit.
C26P, C26M		Capacitor +/-	Capacitor 6 positive/negative connection pin for booster2 circuit.
C31P, C31M		Capacitor +/-	Capacitor 1 positive/negative connection pin for booster3 circuit.
VPP		External powe	r VPP is the power pin of embedded OTP (One-Time-Programming) non-volatile memory circuit. Only during OTP programming cycle VPP should connect to an external power source (about 7.5V). On the other cases, just keep this pin open. (Please reserve ITO contact pad for OTP programming if using OTP function)

<sup>\*</sup>Make sure of the relationship of LCD driving voltage as follows

- 1. V0>VG>VM>GND>XV0
- 2. V0-VM=VM-XV0
- 3. VG-VM=VM-GND

## **FUNCTION DESCRIPTION**

## **System Interface**

System interface configuration	■ The IST3257 has three high-speed system interfaces: 80-system 16-bit/8-bit bus, 68-system 16-bit/8-bit bus and I 4-line serial interface.											
	■ The MPU interface mode is selected by the IM2-0 pins.											
	■ For 8-bit interface, only the DB15-DB8 are activated, keep DB7-DB0 to GND or VCC.											
	<ul> <li>The IST3257 adopts 16-bit bus architecture. For 8-bit interface access, a 16-bit data (index or command) mus be transferred by two times; the first is the high byte &amp; the second is the low byte.</li> </ul>											
Command write	The IST3257 adopts indirect command addressing mechanism, first must specify the command index, then write the command data into the index-addressed register.											
	■ Command write flow											
	Step RS Description											
	1 0 Write Command index to IR (Index Register).											
	2 1 Write Command data into the command register indexed by IR.											
RAM data write	■ RAM data write flow											
	Step RS Description											
	1 0 Write Command index = R08H.											
	2 1 Write the initial RAM address.											
	3 0 Write Command index = R09H.											
	4 1 Write RAM data consecutively, the RAM address will be auto-incremented.											
Status read	■ Status read flow											
	Step RS Description											
	1 0 Read internal Status (dummy read is not needed).											
RAM data read	■ RAM data read flow											
	Step RS Description											
	1 0 Write Command index = R08H.											
	2 1 Write the target RAM address.											
	3 0 Write Command index = R09H.											
	Read RAM data; the first 16bit is dummy-read, the second 16bit is the real RAM data. The RAM address will auto-incremented.											
	5 If want to read RAM another address data, then repeat Step 1 → 4.											
	· · · · · · · · · · · · · · · · · · ·											

## RAM Addressing Mapping(Grayscale mode, DSPM=011)

Segment Driver	AY[7:0]	SEG 1	SEG 2	SEG 3	SEG 4	SEG 5		SEG 8	SEG 9		SEG 12		SEG 253		SGE 256
SGS AX[5:0]			00	OH			01H			02H				3FH	
=0 BIT		D15 D14 D13 D12	D11 D10 D9 D8	D7 D6 D5 D4	D3 D2 D1 D0	D15		D0	D15		D0		D15		D0
SGS AX[5:0]			31	FH			3EH					00H			
=1 BIT		D3 D2 D1 D0	D7 D6 D5 D4	D11 D10 D9 D8	D15 D14 D13 D12	D3		D12	D3		D12		D3		D12
COM1	00H		Address	: "0000"H		"(	0001"	Н	"(	0002"	Н		"(	003F"I	H
COM2	01H		Address	: "0100"H		"(	0101"	Н	"(	0102"	Н		"(	)13F"l	Н
СОМЗ	02H		Address	: "0200"H		"(	0201"	Н	"(	0202"	Н ﴿		"(	)23F"I	Н
COM4	03H		Address	: "0300"H		"(	0301"	Н	"(	0302"	Н		"(	)33F"I	Н
COM5	04H		Address	: "0400"H		"(	0401"	Н	"(	0402"	H			)43F"I	Н
COM6	05H		Address	: "0500"H		"(	0501"	Н	"(	0502"	H	K	"(	)53F"I	Н
COM7	06H		Address	: "0600"H	"(	0601"	H		0602"	H		"(	063F"I	Н	
COM8	07H		Address	: "0700"H		"0701"H "0702"H							"(	Н	
COM9	08H		Address	: "0800"H		"0801"H "0802"H							"(	Н	
COM10	09H		Address	: "0900"H		"0901"H "0902"H							"(	)93F"I	Н
COM11	0AH		Address	: "0A00"H		"(	"0A01"H "0A02"H						"(	Н	
COM12	0BH		Address	: "0B00"H		"(	)B01"	H	"(	)B02"	Ή		"(	)B3F"	Н
COM13	0CH		Address	: "0C00"H		"(	C01'	Ή	"(	)C02"	Ή		"(	)C3F"	Н
COM14	0DH		Address	: "0D00"H		"(	DD01'	Ή	"(	DD02"	Ή		"(	)D3F"	Н
COM15	0EH		Address	: "0E00"H		"(	E01"	Н	"(	DE02"	Ή		"(	)E3F"	Н
COM16	0FH		Address	: "0F00"H		"(	0F01"	Н	"(	0F02"	Н		"(	F3F"	Н
COM17	10H		Address	: "1000"H		11-	1001"	H	"-	1002"	Н		"-	103F"I	H
COM18	11H		Address: "1100"H "1101"H "1102"H										"	113F"l	┥
COM19	12H		Address		".	1201"	Н	".	1202"	Н		".	123F"I	H	
COM20	13H		<b>•</b>	"-	1301"	H	"	1302"	Н		"-	133F"I	Ⅎ		
											•••				
COM159	9EH		Address	: "9E00"H		"(	9E01"	Ή	"(	9E02"	Ή			9E3F"	
COM160	9FH		Address	: "9F00"H		"(	9F01"	H	"(	9F02"	H		"9F3F"H		
COM161	A0H		Address	: "A000"H		"/	4001"	Н	"/	4002"	Ή		"A03F"H		
COM162	A1H		Address	: "A100"H		"/	4101"	Н	"/	4102"	Ή		"/	\13F"	Н

MSB			LSB L	CD
D[4n+3]	D[4n+2]	D[4n+1]	D[4n]	

D[TITO]		ו דוודןם	ווידןט	
0	0	0	0	Non-selection display (unlit)
0	0	0	1	2/16 level grayscale display
0	0		0	3/16 level grayscale display
0	0	1	1	4/16 level grayscale display
0	1	0	0	5/16 level grayscale display
0	1	0	1	6/16 level grayscale display
0	1	1	0	7/16 level grayscale display
0	1	1	1	8/16 level grayscale display
1	0	0	0	9/16 level grayscale display
1	0	0	1	10/16 level grayscale display
1	0	1	0	11/16 level grayscale display
1	0	1	1	12/16 level grayscale display
1	1	0	0	13/16 level grayscale display
1	1	0	1	14/16 level grayscale display
1	1	1	0	15/16 level grayscale display
1	1	1	1	Selection display (lit)
Note:	n = 0. 1.	2.3		

## RAM Addressing Mapping (Mono mode, DSPM=100)

Segment         Priver         Priver	SGE 256		
	1		
	DO		
BIT D15 D14 D13 D12 D11 D10 D9 D8 D7 D6 D5 D4 D3 D2 D1 D0 D15 D0 D15 D0 D15	DU		
SGS AX[5:0] 0FH 12H 11H 00H	ł		
=1 BIT D3 D2 D1 D0 D7 D6 D5 D4 D11 D10 D9 D8 D15 D14 D13 D12 D3 D12 D3 D12 D3 D12 D3	D12		
COM1 00H Address: "0000"H "0001"H "0002"H """ "000F	"H		
COM2 01H Address: "0100"H "0101"H "0102"H "0106	"H		
COM3 02H Address: "0200"H "0201"H "0202"H "0201	"H		
COM4 03H Address: "0300"H "0301"H "0302"H "030f	"H		
COM5 04H Address: "0400"H "0401"H "0402"H "0406	"H		
COM6 05H Address: "0500"H "0501"H "0502"H ""0506	"H		
COM7 06H Address: "0600"H "0601"H "0602"H "0601	"H		
COM8 07H Address: "0700"H "0701"H "0702"H "0701	"H		
COM9 08H Address: "0800"H "0801"H "0802"H "080f	"H		
COM10 09H Address: "0900"H "0901"H "0902"H "0901	"H		
COM11 0AH Address: "0A00"H "0A01"H "0A02"H "0A01	"H		
COM12 0BH Address: "0B00"H "0B01"H "0B02"H "0B01	"H		
COM13   0CH   Address: "0C00"H   "0C01"H   "0C02"H     "0C01	"H		
COM14   0DH   Address: "0D00"H   "0D01"H   "0D02"H     "0D01	"H		
COM15 0EH Address: "0E00"H "0E01"H "0E02"H "0E01	"H		
COM16 0FH Address: "0F00"H "0F01"H "0F02"H "0F01	"H		
COM17 10H Address: "1000"H "1001"H "1002"H "100F	"H		
COM18 11H Address: "1100"H "1101"H "1102"H "110	H		
COM19 12H Address: "1200"H "1201"H "1202"H "120F	"H		
COM20 13H Address: "1300"H "1301"H "1302"H "130F	"H		
COM159 9EH Address: "9E00"H "9E01"H "9E02"H "9E01			
COM160 9FH Address: "9F00"H "9F01"H "9F02"H "9F01	"9F0F"H		
COM161 A0H Address: "A000"H "A001"H "A002"H "A001	"H		
COM162 A1H Address: "A100"H "A101"H "A102"H "A101	"H		

#### LCD DISPLAY CIRCUITS

#### Oscillator

This is completely on-chip oscillator and its frequency is nearly independent of Vcc. This oscillator signal is used in the voltage converter and display timing generation circuit. The oscillator circuit is only enabled when CLS = "H". When on-chip oscillator is not used, CLS pin must be "L" condition. In this time, external clock must be input from CL pin.

#### **Display Timing Generator Circuit**

This circuit generates some signals to be used for displaying LCD. The display clock, CL generated by oscillation clock, generates a clock to the line counter and a latch signal to the display data latch. The line address of on-chip RAM is generated in synchronization with the display clock (CL) and the 256-bit display data is latched by the display data latch circuit in synchronization with the display clock. The display data which is read to the LCD driver is completely independent of the access to the display data RAM from the microprocessor. The LCD AC signal, M is generated from the display clock. 2-frame AC driver waveforms with internal timing signal are shown in figure 1. It can generate n-line reversal alternating drive waveforms by setting data (NW-1) to the n-line reversal drive register.

#### LCD DRIVER CIRCUIT

This driver circuit is configured by 162-channel common driver and 256-channel segment driver. This LCD panel driver voltage Depends on the combination of display data and M signal (positive/negative frame).

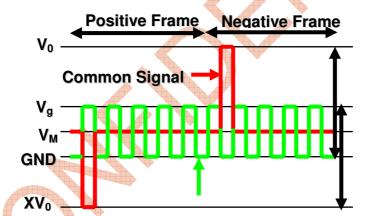


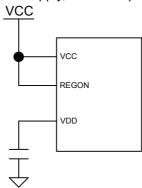
Figure 1. 2-frame AC driver waveforms with internal timing signal

#### **POWER SUPPLY CIRCUIT**

The Power Supply circuits generate the voltage levels necessary to drive liquid crystal driver circuits with low power consumption and the fewest components. There are power regulator circuit, voltage converter circuits, and voltage regulator circuits. For details, refers to "Instruction Description".

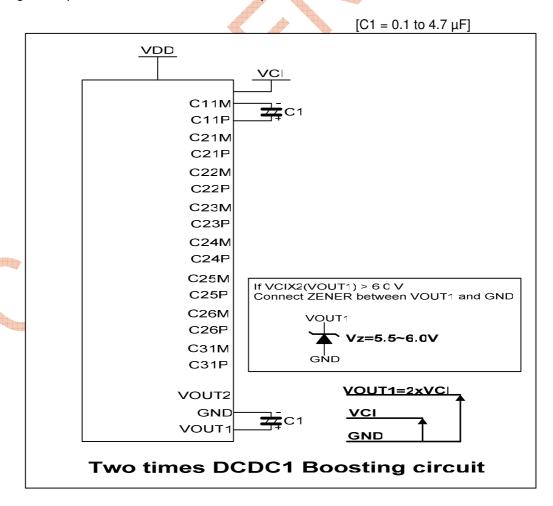
#### **POWRE REGULATOR CIRCUIT**

The IST3257 has a regulator circuit for VDD supply, the on-chip regulator configuration is shown as follows:

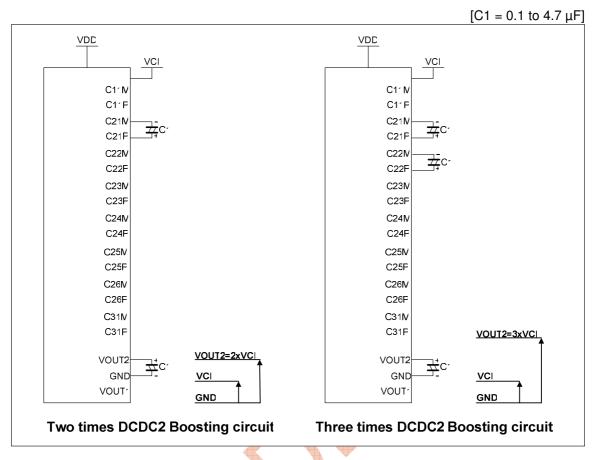


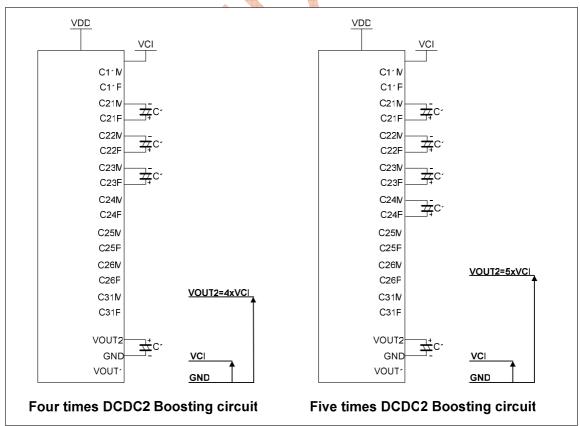
#### **VOLTAGE CONVERTER CIRCUIT**

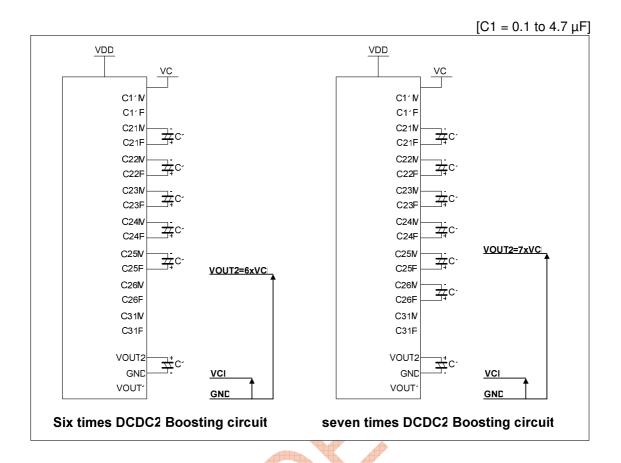
These circuits boost up the electric potential between VCI and GND to 2, 3, 4, 5, 6, 7 times toward positive side and boosted voltage is outputted from VOUT1 and VOUT2 pin.











#### **VOLTAGE REGULATOR CIRCUITS**

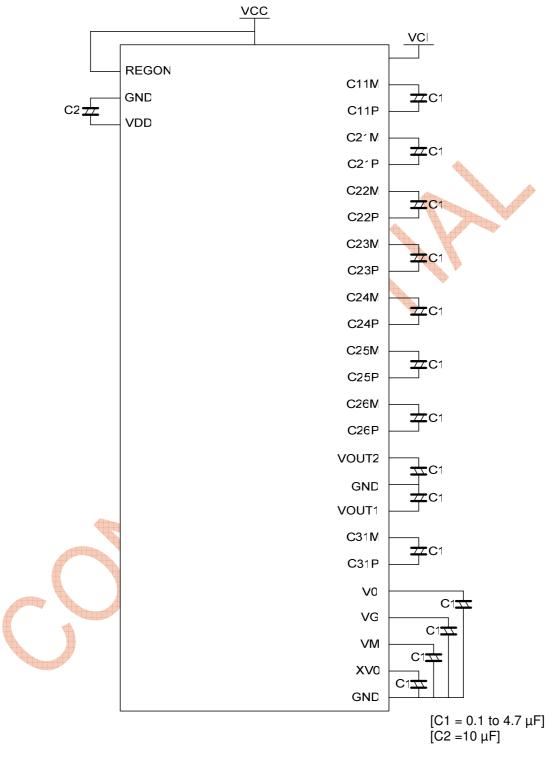
The IST3257 has an internal high accuracy fixed voltage power supply with 128 steps electronic volume function for VM OP-AMP. Through the use of VM electronic volume function, the LCD driver voltage VM can be controlled by contrast control command to adjust the VM voltage from 0.7V to 1.462V by 6mV per step which then makes it possible to adjust LCD brightness. The booster 1 circuit generates VM/VG used for power supply of internal OP-AMP.

CT[6:0]	Value	VM
0000000	0	0.700
0000001	1	0.706
0000010	2	0.712
<u> </u>	• •	:
1111101	125	1.450
1111110	126	1.456
1111111	127	1.462

The high selected voltage VM is to generate voltage VG and relation keep VG=2 x VM. And through the booster 2 circuit, V0 can be controlled by bias set command and this keeps the relation  $V0 - VM = N \times VM$  (bias ration is 1/N). Finally, the booster 3 circuit inverts the V0 that refers to VM to generate XV0. The V0 and XV0 are both common select voltage.

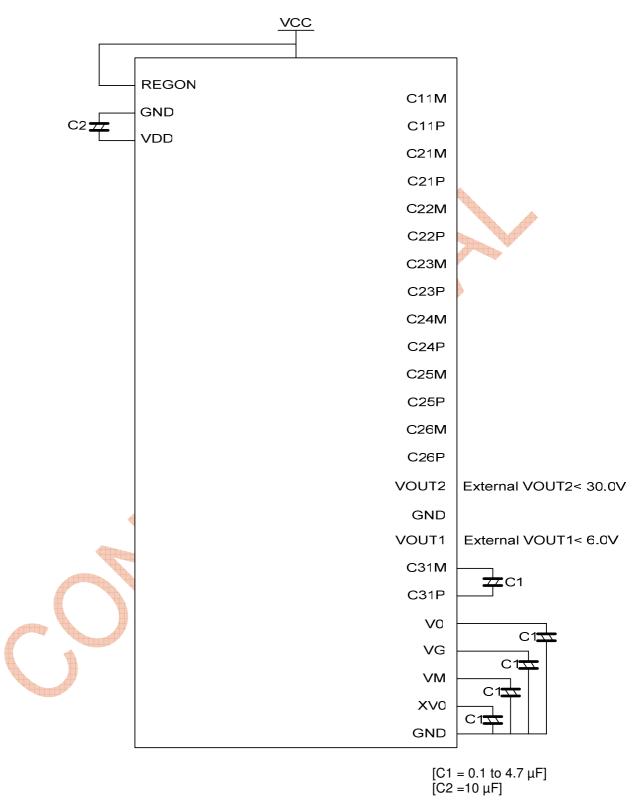
#### REFERENCE CIRCUIT EXAMPLES

#### **Internal Power mode**



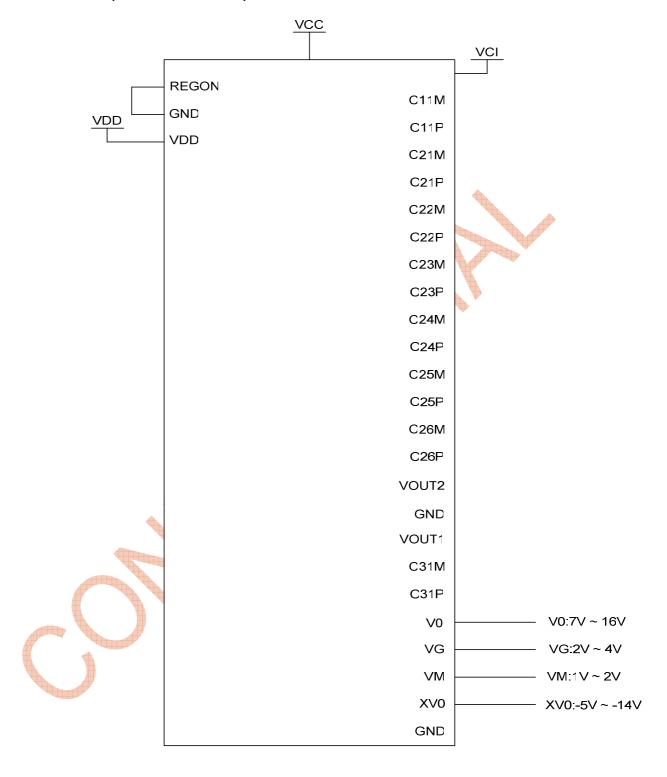
 $(\textbf{REGON}): \textbf{VCC} \ , (\textbf{DCDC3} \ , \textbf{DCDC2} \ , \textbf{DCDC1} \ , \textbf{VMEN} \ , \textbf{VGEN} \ , \textbf{V0EN}): \textbf{ON}$ 

## External Power mode (External VOUT1 and VOUT2)



 $(\mathsf{REGON}): \mathsf{VCC} \ , (\mathsf{DCDC2} \ , \mathsf{DCDC1} \ ): \mathsf{OFF} \ , (\mathsf{DCDC3} \ , \mathsf{VMEN} \ , \mathsf{VGEN} \ , \mathsf{V0EN}): \mathsf{ON}$ 

#### **External Power mode (External All Power)**



(REGON): VCC, (DCDC3, DCDC2, DCDC1, VMEN, VGEN, V0EN): OFF

<sup>\*</sup> C1 is determined by the size of the LCD being driven. Slect a value that will stabilize the liquid crystal drive voltage.

#### **Command Table**

	0	R=1	RS				Uppe	r Byte				Lower Byte									
ID	Command	W=0	H5	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0		
IR	Index	0	0	0	0	0	0	0	0	0	0	ID7	ID6	ID5	ID4	ID3	ID2	ID1	ID0		
R00h	Start Oscillator	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	osc		
110011	Device code	1	1	0	0	1	1	0	0	1	0	0	1	0	1	0	1	1	1		
R01h	Driver control	0/1	1	0	0	0	0	0	0	0	0	0	0	SHL	SGS	0	0	NL1	NL0		
R02h	Polarity control	0/1	1	0	0	0	0	0	0	EOR	вс	0	0	NW5	NW4	NW3	NW2	NW1	NW0		
R03h	Power control (1)	0/1	1	0	0	0	0	VSON	DC3	DC2	DC1	1	VMEN	VGEN	V0EN	0	0	SLP	STB		
R04h	Power control (2)	0/1	1	0	0	0	0	0	0	TC1	TC0	0	BS2	BS1	BS0	0	BT2	BT1	ВТ0		
R05h	Contrast control	0/1	1	0	0	0	0	0	0	0	0	0	СТ6	CT5	CT4	СТЗ	CT2	CT1	CT0		
R06h	Entry mode	0/1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	AM	ID1	ID0		
R07h	Display control	0/1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	BW	REV	D		
R08h	RAM Address	0/1	1	AY7	AY6	AY5	AY4	AY3	AY2	AY1	AY0	0	0	AX5	AX4	AX3	AX2	AX1	AX0		
R09h	RAM data	0/1	1	D15	D14	D13	D12	D11	D10	D9	D8	D7	D6	D5	D4	D3	D2	D1	D0		
R0Ah	Starting Address	0/1	1	0	0	0	0	0	0	0	0	VL7	VL6	VL5	VL4	VL3	VL2	VL1	VL0		
R0Dh	RAM Window H-start/end	0/1	1	0	0	HEA5	HEA4	HEA3	HEA2	HEA1	HEA0	0	0	HSA5	HSA4	HSA3	HSA2	HSA1	HSA0		
R0Eh	RAM Window V-start/end	0/1	1	VEA7	VEA6	VEA5	VEA4	VEA3	VEA2	VEA1	VEA0	VSA7	VSA6	VSA5	VSA4	VSA3	VSA2	VSA1	VSA0		
R23h	Display Mode Control	0/1	0	0	0	0	o	0	0	0	0	0	0	0	0	0	DSPM2	DSPM1	DSPM0		
R28h	Frame Rate Control	0/1	1	0	0	0	0	0	0	0	CSEL2	CTN1	CTN0	CSEL1	CSEL0	1	0	0	0		
R30h	OTP program enable	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	CTE	0		
R31h	OTP program start	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	PGM		
R3Bh	OTP Contrast offset	0	1	0	0	0	0	0	0	0	0	0	0	0	CTO4	стоз	CTO2	CTO1	СТОО		

#### **Command Initialization**

ID	Command				Initialization			
ID	Index	ID=0000000						
R00H	Start Oscillator	OSC=1						
R01h	Driver control	SHL=0	SGS=0	NL=11				
R02h	Polarity control	EOR=0	BC=0	NW=000000				
R03h	Power control (1)	VSON=0	DC=000	VMEN=0	VGEN=0	V0EN=0	SLP=0	STB=0
R04h	Power control (2)	TC=00	BS=000	BT=000				•
R05h	Contrast control	CT=0000000						
R06h	Entry mode	AM=0	ID=11					
R07h	Display control	VLE2=0	VLE1=0	PTE2=0	PTE1=0	BW=0	REV=0	D=0
R08h	RAM Address	AY=00000000	AX=000000					
R09h	RAM data	DB=0						
R0Ah	Starting Address	VL=00000000						
R0Dh	RAM Window H-start/end	HEA=111111	HAS=000000			XIII		
R0Eh	RAM Window V-start/end	VEA=10100001	VSA=00000000					
R23h	Display Mode control	DSPM=000						
R28h	Frame Rate Control	CSEL=0	CTN=00					
R30h	OTP program enable	CTE=0						
R31h	OTP program start	PGM=0						
R3Bh	Contrast offset	CTO=00000000						

#### INSTRUCTION DESCRIPTION

#### Index

ID	RS	RW	DB15	DB14	DB13	DB12	DB11	DB10	DB9	DB8	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
IR	0	0	0	0	0	0	0	0	0	0	ID							

**ID** Select the register are used to access by MPU, the ID provide 128 register number (00H  $\sim$  FFH), IST3257 only used 16 registers.

#### Oscillator control and Device code

ID	RS	RW	DB15	DB14	DB13	DB12	DB11	DB10	DB9	DB8	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
00	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	osc
00	0	1	0	0	1	1	0	0	1	0	0	1	0	1	0	1	1	1

**OSC** This command starts the operation of the built-in oscillator circuit, when OSC=1, oscillator ON, OSC=0, oscillator OFF.

If RS=0 & read through parallel interface, "3257"H is read, It can't be read through serial interface.

#### **Driver control**

ID	RS	RW	DB15	DB14	DB13	DB12	DB11	DB10	DB9	DB8	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
01	0	0/1	0	0	0	0	0	0	0	0	0	0	SHL	SGS	0	0	N	IL

SHL This command is used to set common shift format and direction according to module.

SHL	0	COM1→COM2COM79→COM80→COM81→ COM82COM160→COM161→COM162
SIL	1	COM162→COM161COM82→COM81→COM80 →COM79COM3→COM2→COM1

SGS Changes the relationship between RAM column address and segment driver. The direction of segment driver output pins can be reversed by software. This makes IC layout flexible in LCD module assembly.

SGS = 0 : normal direction (SEG1 to SEG256)

SGS = 1 : reverse direction (SEG256 to SEG1)

#### **NL** Duty Select

NL1	NL0	DUTY
0	0	1/162
0	1	1/64
1	0	1/128
1	1	NA

DUTY	COM SCAN
1/162	COM1~COM162
1/128	COM1~COM128
1/64	COM1~COM64

**Polarity Control** 

ID	RS	RW	DB15	DB14	DB13	DB12	DB11	DB10	DB9	DB8	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
02	0	0/1	0	0	0	0	0	0	EOR	ВС	0	0			N'	W		

Polarity alternating pattern select.

ВС	EOR	Pattern	Description
0	Χ	B-pattern	Polarity alternating by frame
1	0	C-pattern	Polarity alternating by line(1~64), which is specified by NW
1	1	C-pattern	B-pattern & C-pattern EXOR to generate the alternating timing control

BC=1 , NW=0 : 1 line select NW=63 : 64 line select

**Power Control (1)** 

Ī	ID	RS	RW	DB15	DB14	DB13	DB12	DB11	DB10	DB9	DB8	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
ŀ	03	0	0/1	0	0	0	0	vson	DC3	DC2	DC1	1	VMEN	VGEN	V0EN	0	0	SLP	STB

**VSON** Control the status of internal Vref circuit. When VSON=1, the internal Vref circuit is enable. And when VSON=0, the internal Vref circuit is disable.

**DC3/DC2/DC1** The value of 3-bits registers decided that the DCDC3, DCDC2 and DCDC1 circuits is ON/OFF, individually.

**VMEN/VGEN/V0EN** Determine the status of VM OP-AMP circuit, VG regulator, V0 regulator and XV0 regulator, individually. An external power supply and part of internal power supply functions can be used simultaneously.

DC3	DC2	DC1	VMEN	VGEN	V0EN	Status of internal power supply circuits
0 1						Internal DCDC3(XV0) circuit is OFF Internal DCDC3(XV0) circuit is ON
	0 1					Internal DCDC2(V0) circuit is OFF Internal DCDC2(V0) circuit is ON
		0 1				Internal DCDC1(VG) circuit is OFF Internal DCDC1(VG) circuit is ON
			0		ISIN.	Internal VM OP-AMP circuit is OFF Internal VM OP-AMP circuit is ON
				0		Internal VG regulator is OFF Internal VG regulator is ON
						Internal V0 regulator is OFF Internal V0 regulator is ON

**SLP/STB** The power save mode consists of the sleep and stand-by mode. The display data RAM can also be accessed from the MPU in the power save mode. The suggest sleep/stand-by mode flow is listed as below:

Sleep Mode: DISPLAY OFF, POWER OFF, OSC Normally

STEP	ID	RS	RW	COMMAND	DESCRIPTION
1	07	0	0	0000h	Display off
2	03	0	0	0000h	Power off
3	03	0	0	0002h	Enter into Sleep mode

Stand-by Mode: DISPLAY OFF, POWER OFF, OSC OFF

STEP	ID	RS	RW	COMMAND	DESCRIPTION
1	07	0	0	0000h	Display off
2	03	0	0	0000h	Power off
3	03	0	0	0001h	Enter into Stand-by mode

**Power Control (2)** 

ID	RS	RW	DB15	DB14	DB13	DB12	DB11	DB10	DB9	DB8	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
04	0	0/1	0	0	0	0	0	0	Т	С	0		BS		0		ВТ	

### Temperature coefficient curve select

TC1	TC0	$V_{REF}$	T.C curve
0	0	0.7v	-0.00 %/℃
0	1	0.7v	-0.05 %/℃
1	0	0.7v	-0.10 %/℃
1	1	0.7v	-0.15 %/℃

## Bias select

BS2	BS1	BS0	Bias
0	0	0	1/6
0	0	1	1/7
0	1	0	1/8
0	1	1	1/9
1	0	0	1/10
1	0	1	1/11
1	1	0	1/12
1	1	1	1/13

#### Booster multiple select

ВТ2	BT1	ВТ0	Boost2 (Vout2)
0	0	0	VCI x 2
0	0	1	VCI x 3
0	1	0	VCI x 4
0	1	1	VCI x 5
1	0	0	VCI x 6
1	0	1	VCI x 7
1	1	0	NA
1	1	1	NA

### Contrast Control

ID	RS	RW	DB15	DB14	DB13	DB12	DB11	DB10	DB9	DB8	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
05	0	0/1	0	0	0	0	0	0	0	0	0				СТ			

СТ6	CT5	СТ4	СТЗ	CT2	CT1	СТО	Reference voltage Parameter (α)	VM	Contrast
0	0	0	0	0	0	0	0 (default)	Minimum	Low
0	0	0	0	0	0	1	1		
	:	:	:	:	:	:	:	:	:
1	0	0	0	0	0	0	64	:	:
	:	:	:	:	:	:	:	:	:
1	1	1	1	1	1	0	126		
1	1	1	1	1	1	1	127	Maximum	High

**Entry mode** 

ID	RS	RW	DB15	DB14	DB13	DB12	DB11	DB10	DB9	DB8	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
06	0	0/1	0	0	0	0	0	0	0	0	0	0	0	0	0	AM	П	D

**ID** AX/AY address auto-increment/decrement control after data is written to display RAM. AX/AY address will auto back to the confront corner of the addressing window set by HEA, HSA & VEA, VSA.

**AM** Horizontal/Vertical mode select. When AM=0/1, the data is continuously written in horizontal/vertical direction.

	ID = "00" H: Decrement V: Decrement	ID= "01" H: Increment V: Decrement	ID = "10" H: Decrement V: Increment	ID = "11" H: Increment V: Increment
AM=0	VEA HSA HEA			
AM=1				

**Display control** 

ID	RS	RW	DB15	DB14	DB13	DB12 DB11	DB10	DB9	DB8	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
07	0	0/1	0	0	0	0 0	0	0	0	0	0	0	0	0	BW	REV	D

**BW** All display shows black On/Off. When BW=1 all the display images will shows deepest grayscale.

**REV** Reverse display On /Off. When REV=1 all the display images will reverse the grayscale.

**D** This bit is used to turn on the LCD state, When D=1, LCD will be drived.

#### **RAM address**

ID	RS	RW	DB15	DB14	DB13	DB12	DB11	DB10	DB9	DB8	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
80	0	0/1				A	Y				0	0			А	Χ		

This command is used to specify a row address (AY) and column address (AX) of internal RAM. When the microprocessor reads or writes display data to or from display RAM, Column Addresses are automatically increased.

AY7	AY6	AY5	AY4	AY3	AY2	AY1	AY0	Row address
0	0	0	0	0	0	0	0	0
0	0	0	0	0	0	0	1	1
:	:	:	:	:	:	:		
1	0	1	0	0	0	0	0	160
1	0	1	0	0	0	0	1	161

AX5	AX4	AX3	AX2	AX1	AX0	Column address
0	0	0	0	0	0	0
0	0	0	0	0	1	1
:	:	:	:		:	:
1	1	1	1	7	0	62
1	1	1	1	1	1	63

#### **RAM** data

ID	RS	RW	DB15	DB14	DB13	DB12	DB11	DB10	DB9	DB8	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
09	0	0/1	D15	D14	D13	D12	D11	D10	D9	D8	D7	D6	D5	D4	D3	D2	D1	D0

This command is used to write/read data to the display RAM.

When the display RAM data is accessed, the column or row address is incremented by one. To exit the state specified with this command, input another command.

Starting address

ID	RS	RW	DB15	DB14	DB13	DB12	DB11	DB10	DB9	DB8	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
0A	0	0/1	0	0	0	0	0	0	0	0				٧	'L			

**VL** Sets the line address of the Display RAM to determine the initial display line. The display data of the specified line address is displayed at the COM0 of the LCD panel, the range is 0 to 161.

#### RAM window horizontal start/end

ID	RS	RW	DB15	DB14	DB13	DB12	DB11	DB10	DB9	DB8	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
0D	0	0/1	0	0			HE	ΞΑ			0	0			Н	SA		

**HSA/HEA** Horizontal addressing window range define. HSA defines the AX starting position, HEA defines the AX ending position. When AX is automatically incremented or decremented, if AX reaches the boundary (HEA or HSA), it will automatically back to the opposite starting position, the range of HSA and HEA are 0 to 63.

#### RAM window vertical start/end

ID	RS	RW	DB15	DB14	DB13	DB12	DB11	DB10	DB9	DB8	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
0E	0	0/1				VE	Α							VS	SA			

**VSA/VEA** Vertical addressing window range define. VSA defines the AY starting position, VEA defines the AY ending position. When AY is automatically incremented or decremented, if AY reaches the boundary (VEA or VSA), it will automatically back to the opposite starting position, the range of VSA and VEA are 0 to 161.

**Display Mode control** 

ID	RS	RW	DB15	DB14	DB13	DB12	DB11	DB10	DB9	DB8	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
23	0	0/1	0	0	0	0	0	0	0	0	0	0	0	0	0		DSPM	

**DSPM** It offers a flexible display type and supports a variety of display interface, the 16 gray levels are formed by pure FRC, please setup the type before display on command. see below as type selection.

DSPM	Display type
011	Pure FRC (gray levels)
100	Mono

#### Frame rate control

ID	RS	RW	DB15	DB14	DB13	DB12	DB11	DB10	DB9	DB8	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
28	0	0/1	0	0	0	0	0	0	0	CSEL 2	C	ΤN	CS	EL	1	0	0	0

CTN/CSEL/RTN The frame rate adjust depends on duty selection(NL), CTN and CSEL, see the below mapping table.

$$f_{\text{Frame (Hz)}} = \frac{f_{\text{osc}}}{\text{(duty x factor x 64)}}$$

CSEL2	CSEL	factor
0	00	1.5
0	01	2.0
0	10	2.5
0	11	3.0
1	XX	1.0

### Frame Rate Table

			OUTY (NL[1:	0])
Fosc(KHz)	CSEL[2:0]	64	128	162
	100	186	93	73
	000	124	62	49
760	001	93	46	37
(CTN=00)	010	74	37	29
	011	62	31	24
	100	317	159	125
	000	212	106	84
1300	001	159	79	63
(CTN=01)	010	127	63	50
	011	106	53	42
	100	488	244	193
	000	326	163	129 🗼
2000	001	244	122	96
(CTN=10)	010	195	98	77
	011	163	81	64
_	100	513	256	203
	000	342	171	135
2100	001	256	128	101
(CTN=11)	010	205	103	81
	011	171	85	68

**OTP** program enable

ID	RS	RW	DB15	DB14	DB13	DB12	DB11	DB10	DB9	DB8	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
30	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	CTE	0

CTE It identified contrast offset parameters for OTP to program.

**OTP** program start

ID	RS	RW	DB15	DB14	DB13	DB12	DB11	DB10	DB9	DB8	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
31	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	PGM

**PGM** When PGM enable, the OTP control logic enters the programming state and the BUSY flag immediately toggle to high until program done, the duration of program about 10ms

**Contrast offset adjustment** 

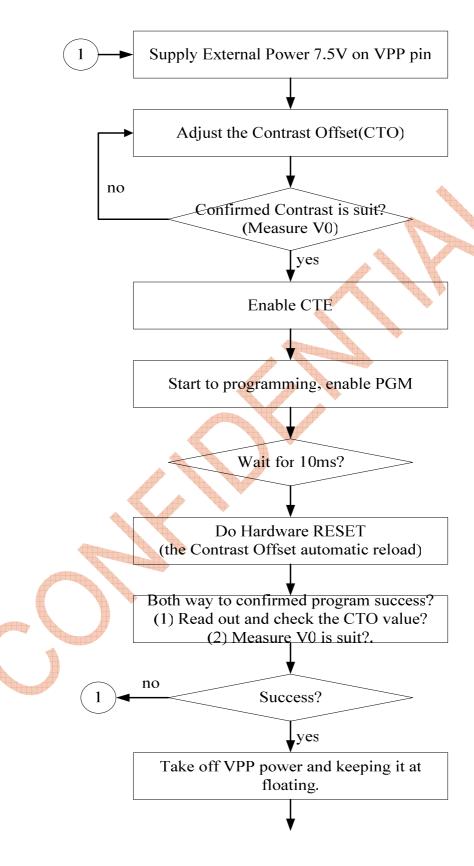
ID	RS	RW	DB15	DB14	DB13	DB12	DB11	DB10	DB9	DB8	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
3B	0	0/1	0	0	0	0	0	0	0	0	0	A			СТО			

CTO this offset parameters that is more flexible to adjust the electronic contrast level, the total of 32 steps can cover the range from +15 to -16, the actual contrast level as CT (base level) + CTO (offset level).

Notice that the CTO only supply for two times to program, when it was programmed, the last contents of CTO was ignored.

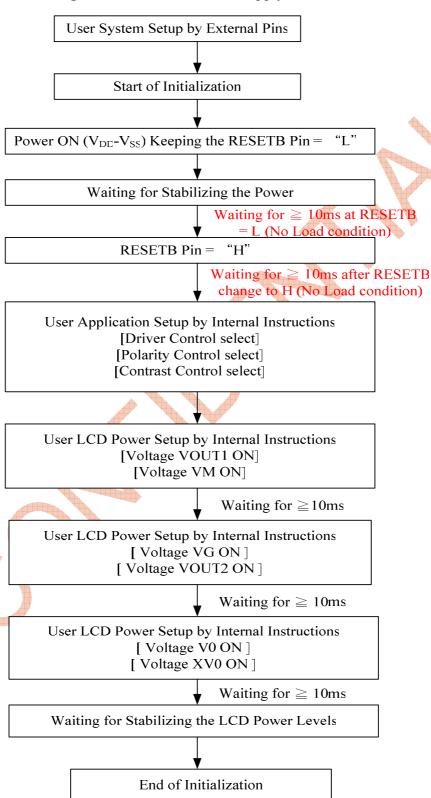
CTO4	CTO3	CTO2	CTO1	CTO0	Offset level
0	1	1	1	1	+15
0	1	1	1	0	+14
:	:	:	<b>4</b> :		:
0	0	0	0	1	+1
0	0	0	0	0	0
1	1		1	1	-1
:	:			:	:
1	0	0	0	1	-15
1	0	0	0	0	-16

## **OTP Programming Flow**

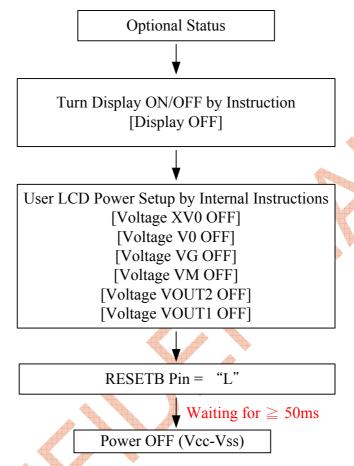


#### **Power On Sequence**

#### **Initializing with the Built-in Power Supply Circuits**



## **Power Off Sequence**



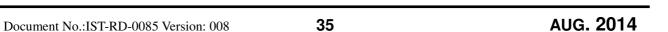
<sup>\*</sup> Avoid to abnormal display for power off , strongly suggest connect  $1M\Omega$  resistor from V0 and XV0 to GND.

### **ABSOLUTE MAXIMUM RATINGS**

Parameter	Symbol	Rating	Unit
0 1 1	VCC	-0.3 to +8.0	V
Supply voltage range	VOUT1	-0.3 to +8.0	V
	VOUT2	-0.3 to +35V	V
Input voltage range	Vin	-0.3 to VCC + 0.3	V
Operating temperature range	Topr	-40 to +85	°C
Storage temperature range	TSTR	-55 to +110	°C

#### NOTES

- VCC and VOUT are measured based on GND = 0V
- 2. Voltages  $V0 \ge VG \ge VM \ge GND \ge XV0$  must always be satisfied.
- 3.
- If supply voltage exceeds its absolute maximum range, this LSI may be damaged permanently. It is desirable to use this LSI under electrical characteristic conditions during general operation, otherwise, this LSI may malfunction or reduced LSI reliability may result.



#### **DC CHARACTERS**

 $(VCC = 2.4 \text{ to } 3.6 \text{V}, VOUT2=12 \sim 30 \text{V}, Ta = -30 \text{ to } +80^{\circ}\text{C})$ 

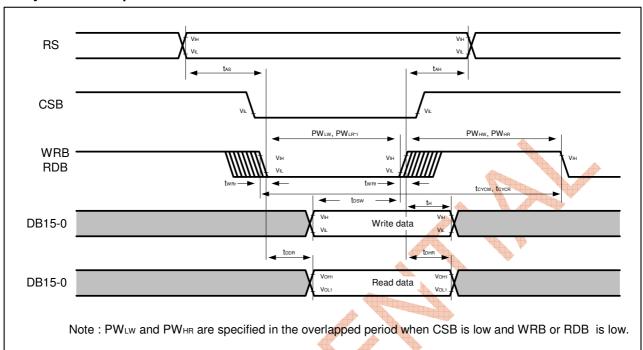
Item	Symbol	Condition	Min.	Тур.	Max.	Unit	Pin	
Operating Voltage	Vcc		2.4	-	3.6	٧	VCC	
Input voltage	VIH		0.8 * Vcc	1	Vcc	<b>V</b>	RSTB, IM2-0, DB15-0, EWRB SCL, RWRDB SDA,	
input voitage	VIL		GND	-	0.2 * Vcc	V	RS, CSB, IRS, CLS, REGON	
Output voltage	Vон	IOH = -0.4mA	0.8 * Vcc	-	Vcc	<b>V</b>	DB15-0	
Output voltage	Vol	IOL = 0.4mA	GND	-	0.2 * Vcc	V	DB13-0	
Input leakage current	lıL	VIN = Vcc or GND	-1.0		1.0	μΑ	RSTB, IM2-0, DB15-0, EWRB_SCL, RWRDB_SDA, RS, CSB, CLS, REGON	
LCD driver ON Resistance	Ron				2	kΩ	COMn, SEGn (*1)	
		CLS = 1, CTN = 00	600	760	910	KHz	Test2(*2)	
On all the office access to	F	CLS = 1, CTN = 01	1040	1300	1560	KHz	Test2(*2)	
Oscillator frequency	Fosc	CLS = 1, CTN = 10	1600	2000	2400	KHz	Test2(*2)	
		CLS = 1, CTN = 11	1680	2100	2520	KHz	Test2(*2)	
Voltage converter input voltage	VCI		2.4	<i>-</i>	3.6	٧	VCI (*3)	
Voltage converter operating voltage	VOUT1		4.0		6.0	V	VOUT1(*3)	
OTP programming voltage	VPP		7.25	7.5	7.75	٧		
	VREF	VCC = 3.0v TC=00	0.6	0.7	0.8			
Reference voltage		VCC = 3.0v TC=01 VCC = 3.0v TC=10	0.6	0.7	0.8	V	VREF (Ta=25°C)	
		VCC = 3.0v TC=11	0.6	0.7	0.8			
Driver Operating Voltage	V0			-	16	>	V0	
Dynamic current consumption	ldy	Vcc = 3.0V Internal OSC on Frame Rate=70Hz Internal Power on (VCI = Vcc, x6 boost) CT<6:0>=30H Bias =1/13 1/160 duty ratio Display pattern: 2-pixel Checker	-	300	500	μА	COMn, SEGn floating (no load) (Ta=25℃)	
Static current consumption	Istat	Vcc = 3.0V Display OFF Power OFF OSC OFF	-	-	20	μΑ	(Ta=25°ℂ )	

#### Note:

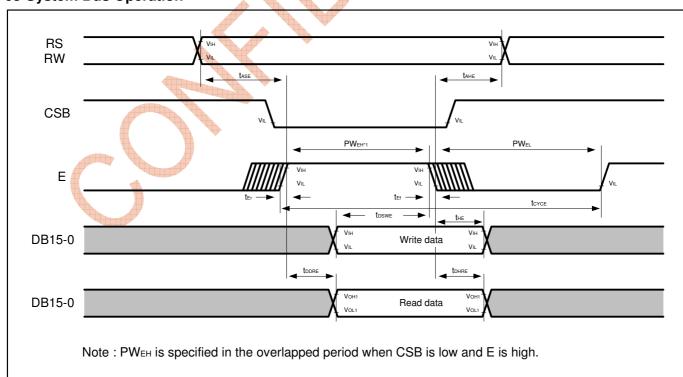
- (1) Resistance value when +/- 0.1mA is applied during the ON status of the output pins SEGn & COMn  $R_{ON} = \Delta V / 0.1$  (K $\Omega$ ) ( $\Delta V$ : voltage change when +/- 0.1mA is applied )
- (2) Need into test mode (VCC=3.0V)
- (3) VCI x Boost1 gain (x2) must lower than 6.0V (VOUT1).

#### **AC CHARACTERS**

## **80-System Bus Operation**



### **68-System Bus Operation**



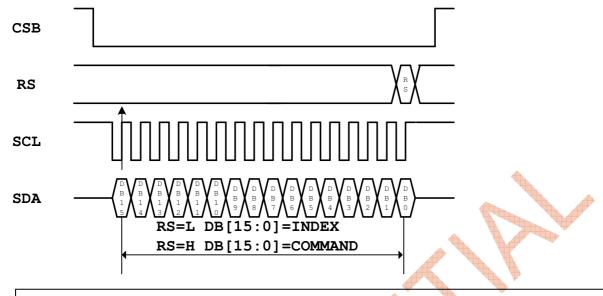
# **80-System Bus Interface Timing Characteristics**

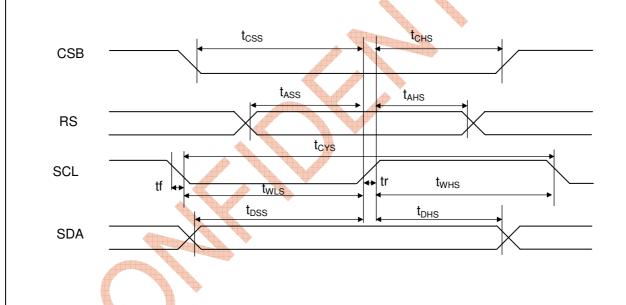
VCC = 2.4 to 3.6 V	Temp =	:-30 to +80℃				
Item		Symbol	Min	Тур	Max	Unit
Bus cycle time	Write	tcycw	350			ns
	Read	tcycr	500			ns
Write low-level pulse width		PW <sub>LW</sub>	170			ns
Read low-level pulse width		$PW_{LR}$	250			ns
Write high-level pulse width		PW <sub>HW</sub>	180			ns
Read high-level pulse width		PW <sub>HR</sub>	250			ns
Write/Read rise/fall time		twar, waf			15	ns
Setup time (RS to CS*, WR*, RD*)		tas	50			ns
Address hold time		tан	20			ns
Write data setup time		tosw	70	<u> </u>		ns
Write data hold time		tн	60			ns
Read data delay time		<b>t</b> ddr			200	ns
Read data hold time		<b>t</b> DHR	5			ns

# **68-System Bus Interface Timing Characteristics**

VCC = 2.4 to 3.6 V	Temp =	-30 to +80℃				
Item		Symbol	Min	Тур	Max	Unit
Enable cycle time	Write	tcyce	350			ns
	Read	tcyce	500			ns
Enable high-level pulse width	Write	PWEH	170			ns
•	Read	PWEH	250			ns
Enable low-level pulse width	Write	PWEL	180			ns
	Read	PWEL	250			ns
Enable rise/fall time		twar, waf			15	ns
Setup time (RS to CS*, WR*, RD*)		<b>t</b> ase	50			ns
Address hold time	<b>—</b>	<b>t</b> ahe	20			ns
Write data setup time		<b>t</b> DSWE	70			ns
Write data hold time		the	60			ns
Read data delay time		<b>t</b> ddre			200	ns
Read data hold time		<b>t</b> DHRE	5			ns

## **4 Line Serial Interface Timing Characteristics**





VCC = 2.4 to 3.6 V

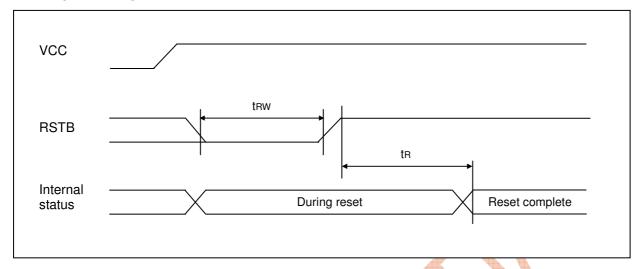
Temp = -30 to +80°C

Item	Signal	Symbol	Min.	Тур.	Max.	Unit	Remark
Serial clock cycle	SCL	tcys	250	-	-	ns	
SCLK high pulse width	SCL	twns	125	-	-		
SCLK low pulse width	SCL	twls	125	-	-		
RS setup time	RS	tass	110	-	-	ns	
RS hold time	RS	tAHS	110	-	-		
Data setup time	SDA	tDSS	110	-	-	ns	
Data hold time	SDA	tdhs	110	-	-		
CSB setup time	CSB	tcss	110	-	-	ns	
CSB hold time	CSB	tchs	110	-	-	·	

<sup>\*</sup>Note1 : The Input signal rise and fall time (tr,tf) are specified at 15ns or less.

<sup>\*</sup>Note2: All timing is specified using 20% and 80% of VCC as the standard.

# **Reset Input Timing**

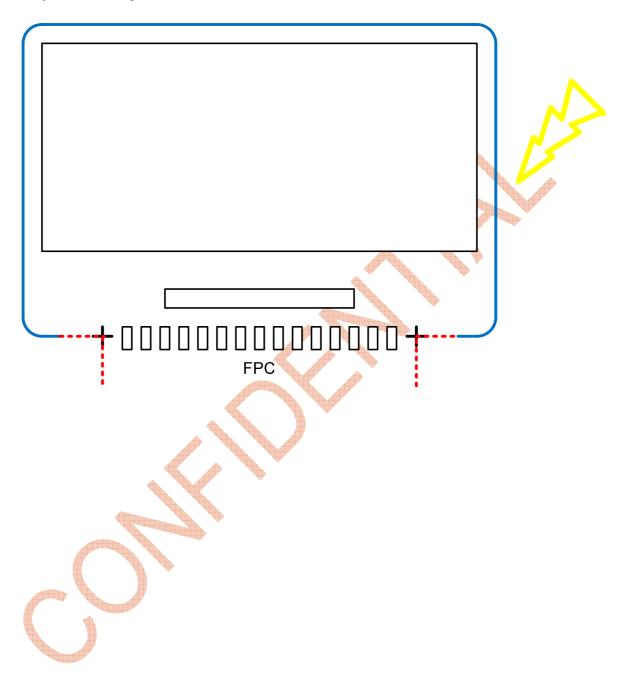


VCC = 2.4 to 3.6V Temp = -30 to +80°C

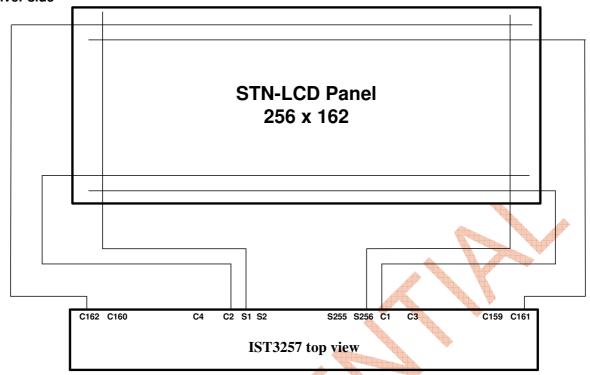
_	Item	Signal	Symbol	Min.	Тур.	Max.	Unit	Remark
	Reset low pulse width	RSTB	trw	2	`	-	us	
	Reset time	_	tR	10		1	ms	

# **APPLICATION NOTE**

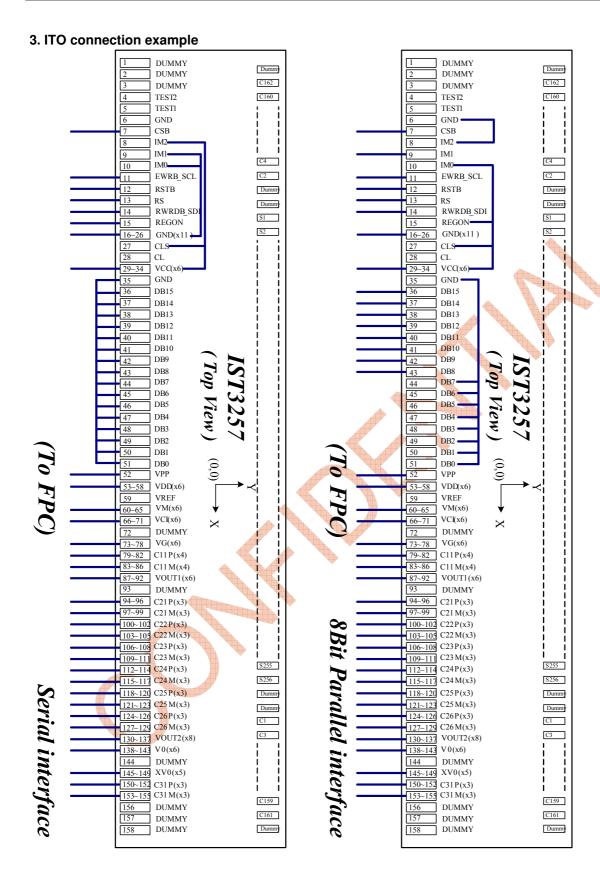
1. Add ESD protection ring





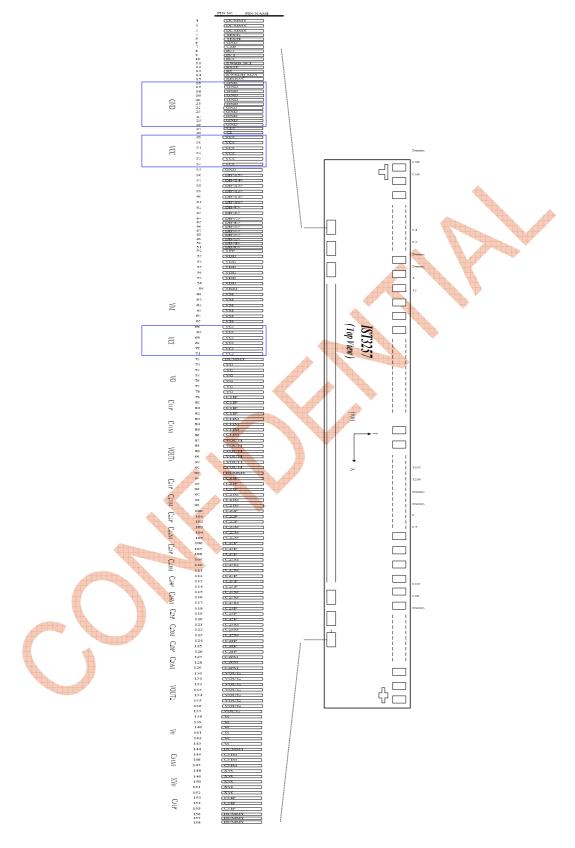


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- ITO Resister Limitation
  - VCC,VCI,GND < 50 ohm
  - VDD,VG,VM,V0,XV0,VOUT1,VOUT2 C11P/M,C21P~C26P,C21M~C26M,C31P/M < 100 ohm
  - RSTB < 10K ohm
  - Other < 1K ohm

## 4. Power System ITO routing example



• Please make sure the "VCC", "GND", "VCI" main power ITO resistance as small as possible.

#### **CAUTIONS:**

- 1. This Specification will be subjected to modify without notice.
- 2.Precutions on Light:

Characteristics of semiconductor devices can be changed when exposed to light as described in the operational principles of solar batteries. Exposing this IC to light ,therefore ,can potentially lead to its malfunctioning.

- 2.1Care must be exercised in designing the operation system and mounting the IC so that it may not be exposed light during operation .
- 2.2Care must be exercised in designing the inspection process and handling the IC so that it may not be exposed to light during the process.
- 2.3The IC must be shielded from light in the front , back and side faces.
- 3.ESD control and prevention:
  - 3.1Humidity Control:30~70% relative humidity is recommended.
  - 3.2To reduce the risk of ESD, all equipment at the wok surface should be properly grounded and all sources of static fields removed. (Example: Station ionizers).
  - 3.3Grounding all personnel who come in contact with parts will eliminate a possible source of ESD.

(Example: Wrist straps remove charge from the body and constitute a central part of ESD control).

#### 4. Storage Conditions:

Before open package	After open package
Temp.=25±5°C	Temp.=25±5°C
Humidity:50~70%	Humidity:50~70%
Less than 1 Years	Less than 3 Months