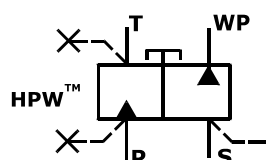




HYDRAULIC HIGH PRESSURE PUMPS

HPW- SERIES

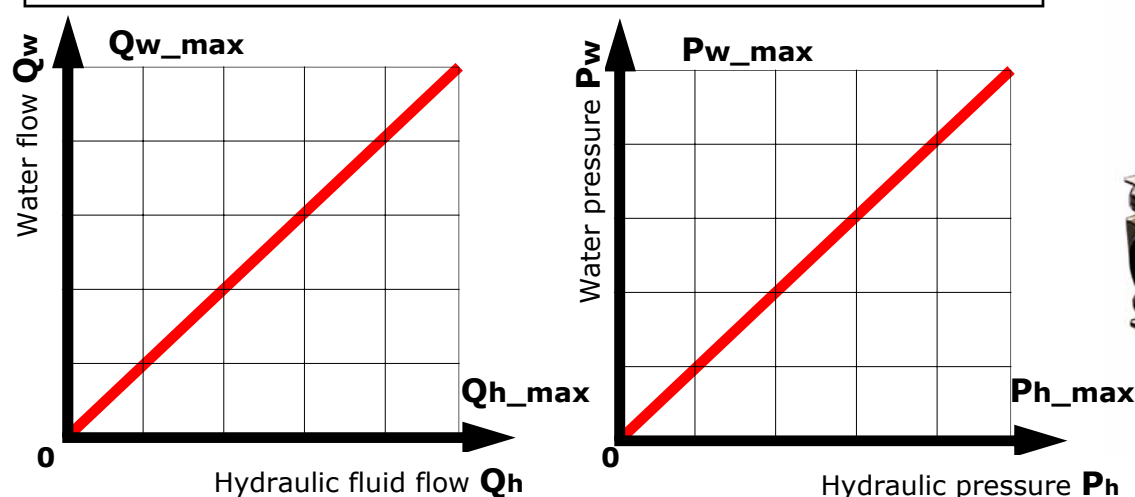


DYNASET HPW-pump is a converter, which transforms actuating fluid power, usually hydraulic oil, into pumping fluid's power, which is defined by flow rate and pressure. Actuating power is supplied from hydraulic system of carrier machine or other installation. Water or any other pumping fluid can be taken from natural source, reservoir or pressurised supply network.

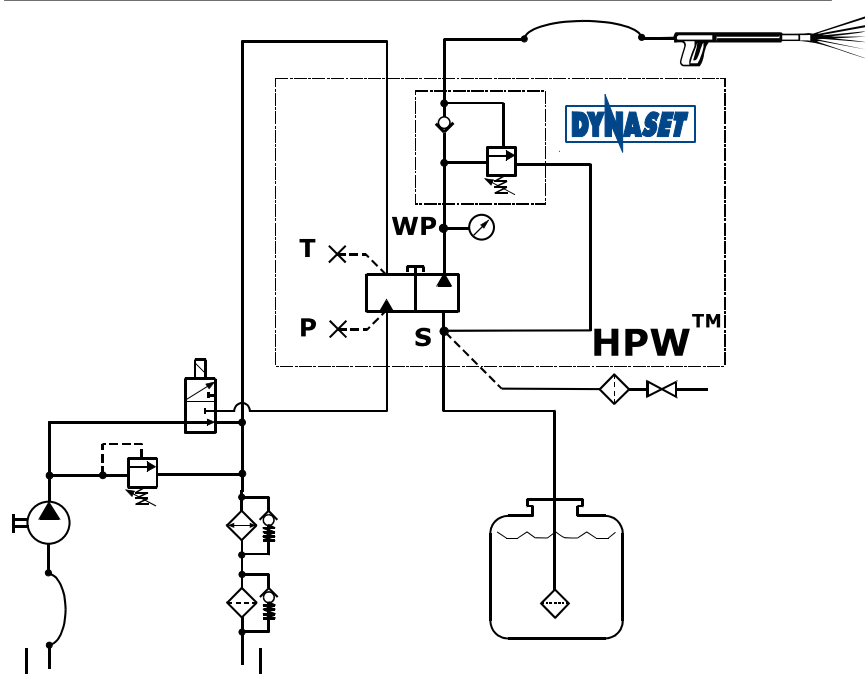
The patented HPW-pump utilises the reciprocal motion of hydraulic piston, when two water plungers, flanked to it, develop pressure in delivery (pressure) line. Hydraulic flow moves the piston assembly until the other water plunger reaches its extreme position, when changes the incorporated reversal valve direction of hydraulic flow and, by that, the piston assembly is being set to counter direction. Vacuum is being developed into pumping fluid's intake line and positive pressure in delivery line accordingly. Within pumping cycle water (or other pumping fluid) is being taken by water plungers through intake valves and pumped through pressure valves into delivery line.

When hydraulic pressure and/or flow is under the value needed to achieve the maximum output power of HPW-pump, the water power is decreased respectively without any harm to pump itself.

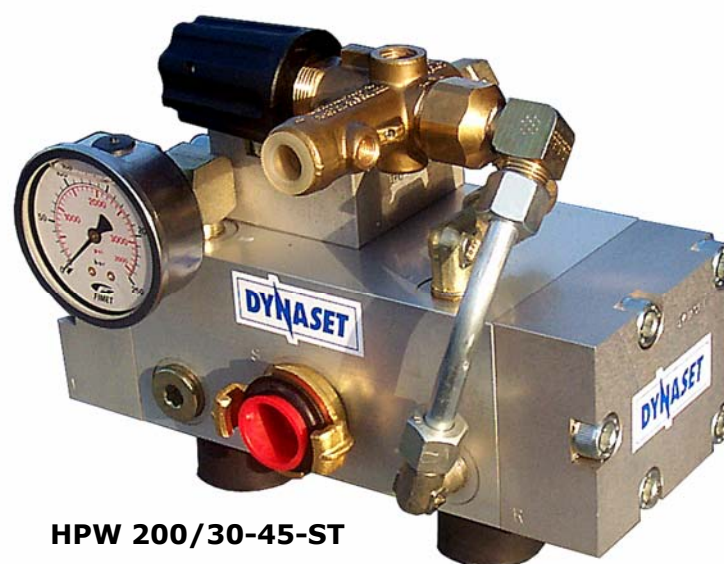
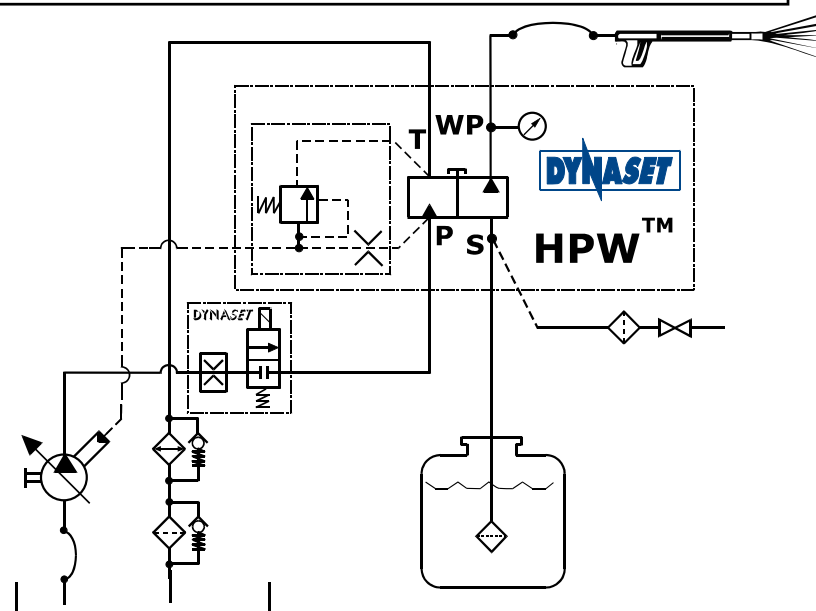
PUMPING FLUID—HYDRAULIC FLUID DEPENDENCY IN REGARD TO THEIR FLOW RATES AND PRESSURE.



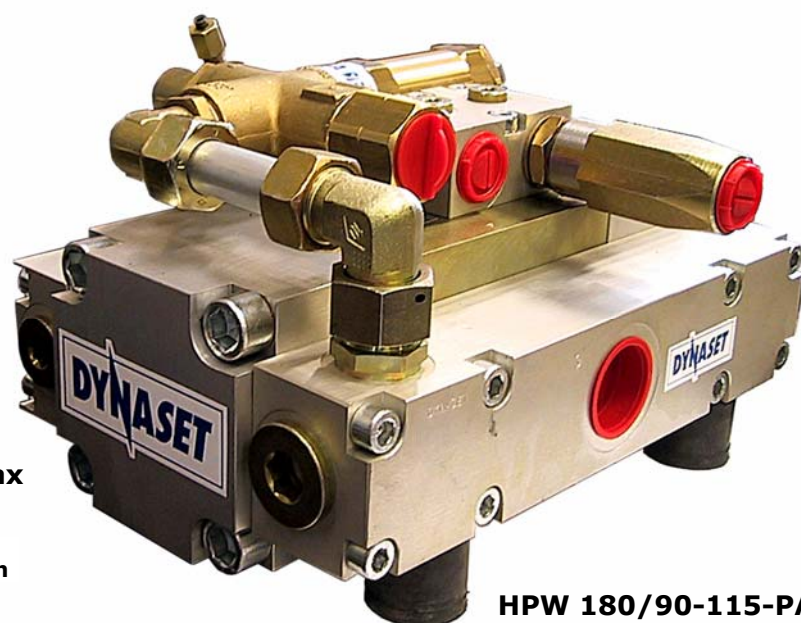
HPW IN SYSTEM WITH CONSTANT DISPLACEMENT HYDRAULIC PUMP



HPW IN SYSTEM WITH VARIABLE DISPLACEMENT HYDRAULIC PUMP



HPW 200/30-45-ST



HPW 180/90-115-PA

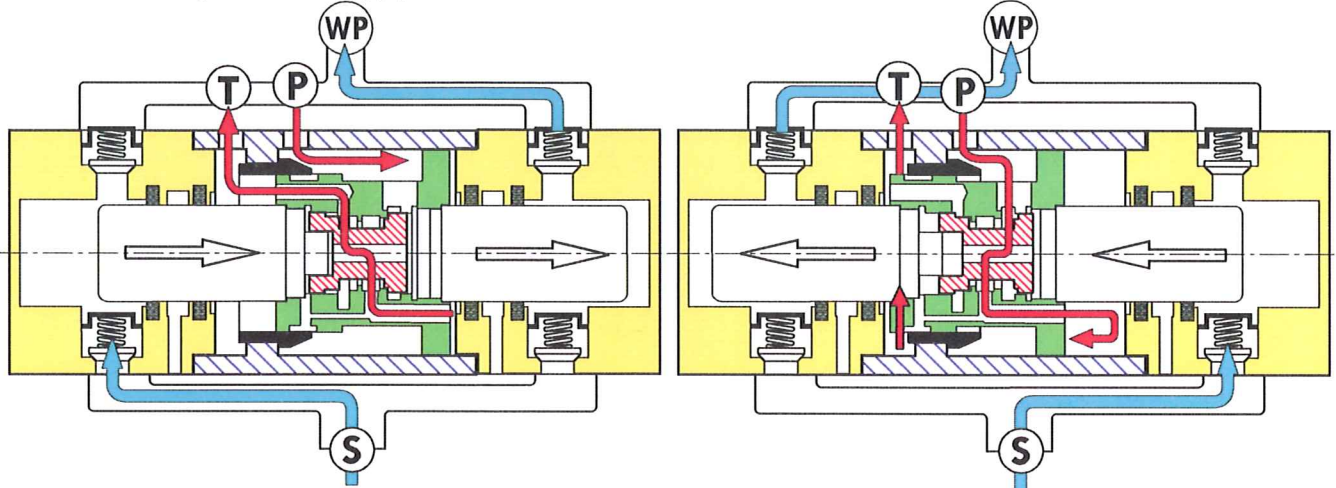
HPW HIGH PRESSURE PUMPS		HYDRAULIC POWER REQUIREMENTS				PRESSURE RATIO	WATER POWER					OVERALL DIMENSIONS			WEIGHT
		oil flow		pressure, max		water / hydraulic	water flow		pressure, max		power	length	width	height	kg
		l/min	gpm	bar	psi		l/min	gpm	bar	psi	kW	mm	mm	mm	
HPW	200/30-45	45	11,90	210	3045	1,18	30	7,92	200	2900	10	243	160	190	8
HPW	420/20-50	50	13,20	220	3190	2,12	20	5,28	420	6091	14	250	150	200	16
HPW	220/50-70	70	18,49	210	3045	1,26	50	13,20	220	3190	18	325	221	210	25
HPW	520/30-85	85	22,45	210	3045	2,62	30	7,92	520	7541	26	285	175	210	22
HPW	90/150-85	85	22,45	210	3045	0,52	150	39,62	90	1305	22,5	360	235	270	30
HPW	180/90-115	115	30,38	210	3045	1,12	90	23,77	180	2610	27	325	266	180	28
HPW	470/50-120	120	31,70	210	3045	2,03	50	13,20	470	6816	39	325	250	230	32
HPW	800/30-140	140	36,98	210	3045	4,00	30	7,92	800	11603	66,5	315	200	205	40
HPW	250/300-350	350	92,46	280	4061	1,03	300	79,25	250	3625	125	480	180	310	110
HPW	1200/100-390	390	103,02	350	5076	3,42	100	26,41	1200	17404	200	500	200	310	130
HPW	150/600-400	400	105,66	350	5076	0,53	600	158,50	150	2175	150	720	350	190	160



PARAMETERS		HPW 200/30-45	HPW 420/20-50	HPW 220/50-70	HPW 520/30-85	HPW 90/150-85	HPW 180/90-115
WATER POWER	WATER FLOW	30	20	50	30	150	90
	max	200	420	220	520	90	180
	WATER PRESSURE	70 °C	70 °C	70 °C	70 °C	70 °C	70 °C
	max	10	14	18,5	26	22,5	27
	PUMPING POWER	3	3	3	3	3	3
WATER FEED PRESSURE	SUCTION HEAD	-0,3 ... 10	-0,3 ... 10	-0,3 ... 10	-0,3 ... 10	-0,3 ... 10	-0,3 ... 10
	min-max, bar	1,18	2,12	1,26	2,62	0,52	1,12
	water/hydraulic	750	780	550	590	575	575
	PRESSURE RATIO	D 30	D 24	D 40	D 30	D 63	D 50
	SPEED RATIO						
WATER CONNECTIONS	WATER PISTONS	outer diameter	mm				
	PRESSURE LINE	BSP 3/8"	BSP 3/8"	BSP 1/2"	BSP 3/8"	BSP 3/4"	BSP 3/4"
	SUCTION / FEED LINE	BSP 3/4"	BSP 3/4"	BSP 1"	BSP 3/4"	BSP 2"	BSP 1 1/4"
	PRESSURE HOSE	3/8"	3/8"	1/2"	3/8"	3/4"	3/4"
	SUCTION HOSE	3/4"	3/4"	1"	3/4"	1 1/2"	1 1/4"
WATER FILTER	min.	80	80	80	80	80	80
	mesh						
HYDRAULIC CONNECTIONS	PRESSURE LINE	BSP 1/2"	BSP 1/2"	BSP 3/4"	BSP 3/4"	BSP 3/4"	BSP 3/4"
	RETURN LINE	BSP 1/2"	BSP 1/2"	BSP 3/4"	BSP 3/4"	BSP 3/4"	BSP 3/4"
	SERVICE LINE	BSP 1/4"	BSP 1/4"	BSP 1/4"	BSP 1/4"	BSP 1/4"	BSP 1/4"
	press.gauge/LS-line						
HYDRAULIC FLUID REQUIREMENTS		10 - 200 / optimal 25 - 35					
VISCOSITY	TEMPERATURE	max. 70	max. 70	max. 70	max. 70	max. 70	max. 70
	°C	min. 25	min. 25	min. 25	min. 25	min. 25	min. 25
	FILTER RATIO, recommendation	2	2	3	4	4	6
	um						
	COOLING CAPACITY, recommend.	kw					
HYDRAULIC POWER REQUIREMENTS	WATER FLOW	45	50	70	85	85	115
	OPERATING PRESSURE	185	190	180	190	190	190
	MAXIMUM PRESSURE	210	220	210	210	210	210
	IDLE RUN PRESSURE	10	10	10	10	10	10
	RETURN LINE PRESSURE	210	220	210	210	210	210
WEIGHT		8	16	25	22	30	28
		kg					
PRESSURE GAUGE		OPTIONAL					
WATER PRESSURE UNLOADER	OPTION	ST	PA	PA	PA	PA	PA
	LS-VALVE	LS	LS	LS	LS	LS	LS

HPW CONVERTER - HOW IT WORKS

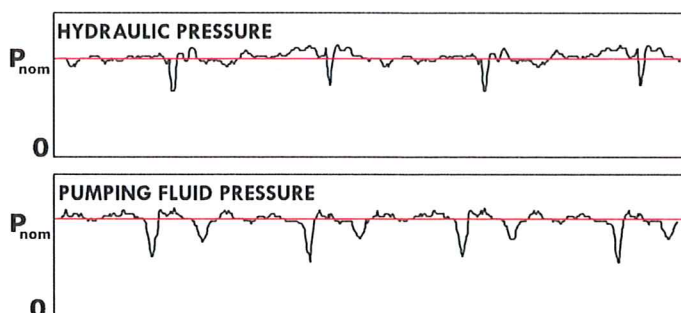
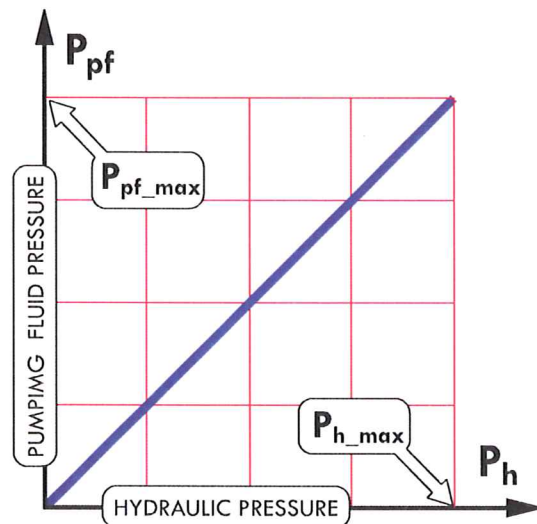
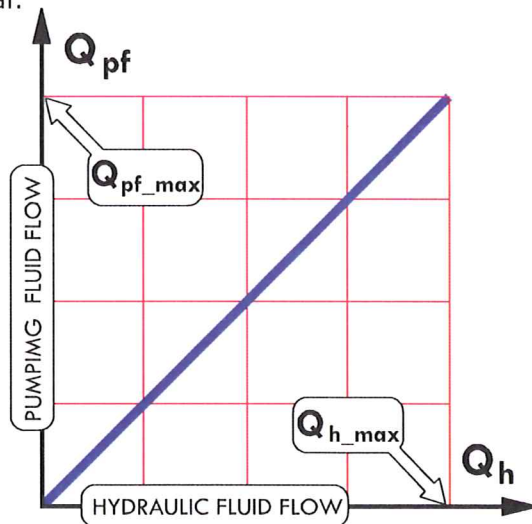
DYNASET HPW-pump is a converter, which transforms actuating fluid power, usually hydraulic oil, into pumping fluid's power, which is defined by flow rate and pressure. Actuating power is provided by the hydraulic system of a carrier machine or other installation. Water or any other pumping fluid can be taken from natural source, reservoir or pressurised supply network.



The patented HPW-pump utilises the reciprocal motion of hydraulic piston, when two water plungers, flanked to it, develop pressure in delivery (pressure) line. Hydraulic flow moves the piston assembly until the other water plunger reaches its extreme position, when changes the incorporated reversal valve direction of hydraulic flow and, by that, the piston assembly is being set to counter direction. Vacuum is being developed into pumping fluid's intake line and positive pressure in delivery line accordingly. Within pumping cycle water (or other pumping fluid) is being taken by water plungers through intake valves and pumped through pressure valves into delivery line.

PERFORMANCE DIAGRAMS

Relation of pumping fluid's flow rate and pressure to corresponding parameters of hydraulic fluid is linear.



OSCILLOSCOPE PRESSURE GRAPHS OF HPW CONVERTER

Test conditions:

- * nominal pressure, WP
- * nominal water flow, Q
- * suction head 2 m
- * water temperature 60 °C
- * pressure response time 0,2 ms