



## Material Certificates List & Traceability List

Certificates placed at "W:\Dokumentkontroll\KYSTDESIGN Sertifikater" sorted by filename in left column

KD Identification	PO Item	Drawing No	Description	KD B	Sn.
<a href="#">20140131131600</a>		AD16-1010M11	Lifting Plate	CONSTRUCTOR	5
<a href="#">20140516100001</a>		AF25-1010M20_2	Tension Bolts	CONSTRUCTOR	5
<a href="#">20150217140800</a>		AD16-1010M18_2	Emerg Rec Lift Point	CONSTRUCTOR	5
<a href="#">20140516100018</a>		AD16-1013M20_3	Module Interface Bolt	CONSTRUCTOR	5
<a href="#">20150217132000</a>		AD16-1010M15_3	Emerg Rec Lift Point	CONSTRUCTOR	5
<a href="#">20140516100030</a>		AD16-1010M20_3	Tension Bolt Nut	CONSTRUCTOR	5
<a href="#">20140516111500</a>		AD16-1013M20_2	Module Interface	CONSTRUCTOR	5
<a href="#">20141203104400</a>		AF25-1012M20	Frame	CONSTRUCTOR	5
<a href="#">20141203104400</a>		AF25-1012M50	Bunnramme	CONSTRUCTOR	5
<a href="#">20140929100200</a>		AD16-1010M15_2	Emerg Rec Lift Point	CONSTRUCTOR	5

4100 Jørpeland, Norway  
Country of origin: Norway

**INSPECTION CERTIFICATE/  
INSPEKTION ZERTIFIKAT**  
EN 10204 - 3.2

Customer / Besteller Kystdesign as Strandgaten 202 5525 Haugesund	Date / Datum 30.01.2014	Cert.no./Zeugnis Nr. C118/14
	Our order no./ Unsere Auftrags- Nr. 32530.1000	Our work-order no./ 1070494
	Customer order no! Bestellungs- Nr. 13115	
Specification / Spezifikation:	Certified goods/ Gegenstand FL245X75X675mm Smidd og grovmaskinert	
Marking / Kennzeichnung: A20308-3 T13318 0494 STG2014-059	Grade / Werkstoff. Nr. X4CrNiMo16-5-1	

**CERTIFIED GOODS / ZERTIFIZERTES GUT**

Test no./ Probe Nr.	Number / Stück	Weight/ Gewicht (kg)	Dimension	Heat treatment / Wärmebehandlung	Process/ Erschmelzungsart	Reduction grade/ Verschmiedungsgra- d.	Charge no./ Schmelze
T13318	4	404	245x75x675mm	Hardened 1000°C;2hrs.Water Tempered 560°C;8hrs.Air	Forged E/ AOD	19,14:1	A20308

**CHEMICAL COMPOSITION / CHEMISCHE ANALYSE**

SSA Quality name: 2060 S165M

C	Si	Mn	S	P	Cr	Ni	Mo	Cu	Al	Ti	N				
0,035	0,38	0,65	0,001	0,021	16,02	4,90	1,00	0,130	0,007	0,001	0,039				

**MECHANICAL PROPERTIES ( L=Longitudinal, T=Transverse ) MECHANISCHE EIGENSCHAFTEN ( L=längs, T=Quer )**

Test L/T Probe L/T	Temp. ° C	Yield Strength/ Streckgrenze		Tensile Strength/ Zugfestig- keit		Elongation/ Dehnung	Red. of area/Ein- schnürung	Impact values / Kerbschlagarbeit Kv				Temp. ° C	Hardness / Härte
		Rp0.2 N/mm2	Rp1.0 N/mm2	Rm N/mm2	Rp/Rm			A %	z %	J	J		
L	20	840		910		21	63	193	188	187	189	-20	277

**RESULTS OF OTHER TESTS / ERGEBNIS ANDERER PROBEN .**

UT, PT accepted. Report attached

We hereby declare that the product supplied are in compliance with the order in which test results are supplied.	Fitness for purpose not evaluated
Manufacturer's authorized representative:  Rørtrollavdelingen JOSSANG ★ Scana Steel Stavanger a Quality Control Dept.	3.party representative: Bjørnar Strand  D/S ORSKE VERITAS 1864 * STAVANGER





## NDT - REPORT

	Page : 1	Date : 29.01.2014	Our Order.no : 32530.1000	Report.no : Smi-7294 AO:1070494
Purchaser / Client : <b>Kystdesign as</b>	Customer Order.no : 13115.	Material: S165M	Charge no : A20308	Test no : T13318
	Drawing no : FI 675x245x75mm.	Surface Cond: Roughmachined	Weld Procedure :	Heat treatment : Final heattreated
Subject :Forged FI Bars 4 ea. Control Procedure/Standard :Basis ASTM A388 ASTM E165	Extent of inspection :Straight Beam on 2 perpendicular side. Acceptance Standard :ASTM A388 3mm DGS ASME VIII div.1 Appx.8			
Type of examination : <input checked="" type="checkbox"/> - Ultrasonic <input checked="" type="checkbox"/> - Penetrant <input type="checkbox"/> - Magnetic <input type="checkbox"/> - Visual <input type="checkbox"/> - Wrg				
UI instrument : Krautkramer USM Go Couplant : Water/Soup Range calibration (mm) : Probe type : 4 Mhz Gain: 3mm DGS Surf.Corr:	Penetrant type : Bycotest RP20 Remover type : Water Developer type : Bycotest D30A Penetration time :30 min	Mpi equipment : Type of powder : Contrast colour : Field strength :		

Final inspection: Result accepted.

Sign: *Johannes Tungland.*

*EN473/Nordtest level III UT/PT*

B13842 45th.

Exova AS  
Postboks 1084  
4391 Sandnes  
Norway

T: 51 70 96 60  
F: 51 70 96 61  
E: norge@exova.com  
W: www.exova.com

<b>KYSTDESIGN Certificate</b>	
<input type="checkbox"/> Test	Material <input checked="" type="checkbox"/>
Date scanned:	16. 05. 2014
DWG:	AF25-1010M20-2
Delivery:	Constructor

EXOVA



# Test Certificate

Damstahl AS  
Lyngneset 46  
5302 Strusshamn

REF No N 301110 : Issue 1  
Page 1 of 2  
Ord No None Supplied  
Date Tested 29/08/13  
Date Reported 02/09/13

Attn: Randi Vorland Hjelseth

Item - Ø25mm bar  
HT: 224632

Specification - Client Requirement

## Tensile Test - BS EN ISO 6892-1:2009 B

	Dimensions [mm]	Area [mm <sup>2</sup> ]	GL [mm]	0.20%PS [N/mm <sup>2</sup> ]	UTS [N/mm <sup>2</sup> ]	%E1	%RA	Comments
001:Parent	4.980	19.48	24.96	850	1006	20.5	71	Nil

## Charpy Test - BS EN ISO 148-1:2010

	Position	Dimensions [mm]	Denomination	Test Temp [°C]	Energy Absorbed [Joules]	Average [Joules]	Comments
002:Parent	N/A	10x5x2V	N/A	-40.0	61, 58, 57	59	Nil

## Chemical Analysis - ICP-OES Combustion (C+S), Fusion (N + O)

	C [%]	Si [%]	Mn [%]	P [%]	S [%]	Cr [%]	Mo [%]	Ni [%]	A1 [%]	Co [%]	Cu [%]	Comments
003:	0,05	0,30	0,84	0,023	0,012	15,5	0,83	4,80	<0,010	0,14	0,28	Nil
	Nb [%]	Ti [%]	V [%]	Fe [%]	N [%]							Comments
J3:	0,02	<0,01	0,08	BASE	0,044							Nil

This test has been performed by our Teesside Laboratory who are accredited with UKAS No.0239. This test is not-accredited by NA.

## Hardness Test - EN ISO 6506-1:2005 Brinell

	Method	Load	Results	Comments
004:Parent Hardness	HBW 1/30	30kgf	321, 313, 319	Nil

### Certificate Comments

Uncertainty of measurement budget is available upon request.  
This is an electronic copy. See original certificate for terms and conditions.

Damstahl AS  
Lyngneset 46  
Ø25mm bar  
HT: 224632

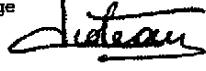
REF No  
Page

N301110 : Issue 1  
2 of 2

Tested by            Marcus Hedkvist &  
                          Michael Saavedra

*P.F. O'Loughlin*  
For and on behalf of  
Exova AS

Witnessed by .....  
DET NORSKE VERITAS

Usine productrice Hersteller Manufacturer	Ugine Avenue Paul Girod 73403 Ugine France	INSPECTION CERTIFICATE 3.1 CERTIFICAT DE RECEPTION 3.1 ABNAHMEPRUEFZEUGNIS 3.1	UGITECH Providing special steel solutions									
	5	EN 10204 / 3.1	3									
Numéro / Nummer / Number	81165032 000010	Ordre de fab. / Auftrag / Prod. Order 4 A1237MV93000	N° coulée / Schmelzen Nr / Heat N° 11-1 224632									
			11-2 1237MV9300									
Certification - Werkzeugnis - Certificate AD 2000-MERKBLATT W0/TRD100 Pressure Equipment Directive 97/23/EC ISO 9001 ISO/TS 16949 ISO 14001	99	ISO 9100 ISO 9120	Marque d'usine Herstellerzeichen Supplier's Mark Poinçon de l'expert Prufstempel Inspector's stamp UGITECH IQ									
UGI 4418 BAR GROUND POLISHED QUENCHED AND TEMPERED QT900 H9ROUND 25,000MM LONG. 5,000M + 200,000MM -0,000MM			98 96									
Produit Erzeugnisform Product	UGI 4418 BARRE RECTIFIÉE POLIE TRAITÉ(E) QT900 H9ROND(E) 25,000MM LONG. 5,000M + 200,000MM -0,000MM UGI 4418 STAB GESCHLIPPEN POLIERT VERGÜTET QT900 H9RUND 25,000MM LONG. 5,000M + 200,000MM -0,000MM UGI 4418 BAR GROUND POLISHED QUENCHED AND TEMPERED QT900 H9ROUND 25,000MM LONG. 5,000M + 200,000MM		6									
Client et/ou destinataire - Besteller und/oder Empfänger - Purchaser and/or Consigner 12816 DAMSTAHL A/S	9	N° de commande client - Kundebestellnummer - Purchase order number 475.099	10									
Norme de référence / Besuganorm / Standard for reference EN 10088-3 ED 2005 1.4418			12-2									
Spécification client / Kundenspezifikation / Customer's specification			12-3									
Nombre Stueckzahl Pièces Nbr 45	Profil Profile Shape RO	Dimension Ausmessung Dimension 25,000 MM 19	Longueur Laerige Length 5,000 21-1 21-2	Poids Gewicht Weigh 870 KG 22								
Mode d'élaboration Erhmel zungsart Melting process EAF + AOD + CC 38	N° prélevement Probenummer Test number 40YF	Demandé / Vorschrift / Required % C Min Max caulée/ Schmelzen / Heat Produit / Erzeugnisform/ Product 39A	42 % C 43 % SI 44 % MN 45 % NI 46 % CR 47 % MO 48 % S 49 % P 0,0600 0,7000 1,5000 6,0000 17,0000 1,5000 0,0300 0,0400 0,0410 0,2830 0,8520 4,8550 15,2990 0,8460 0,0137 0,0259									
Demandé / Vorschrift / Required % N Min Max	50 0,0200	51	52	53	54	55	70	71	72	73	74	75
coulée/ Schmelzen / Heat Produit / Erzeugnisform/ Product	0,0370											
Demandé / Vorschrift / Required Min Max	76	77	78	79	80	81	82	83	84	85	86	87
coulée/ Schmelzen / Heat Produit / Erzeugnisform/ Product												
The contents of the report are accurate and all test results and operations performed by UGITECH or its subcontractors are in compliance with the material specification and the specific applicable material requirements of ASME NCA-3800	66-1	Ugine le 09.10.2012 L'agent Réceptionnaire de l'usine Der Werksachverständige The work inspector 										
We declare that the mentioned product is in compliance with the requirements of the contract and that, after checks and tests, it meets in all respects the specified requirements and applicable standards and regulations, except reservations or exceptions as listed in this declaration of conformity ; Document validated by electronic signature. Material manufactured in the REACH regulation respect.	66-2	040000608653 Page 1/2 63										



Usine productrice/Hersteller/Manufacturer Ugine Avenue Paul Girod - CS 90100 73403 Ugine Cedex France	INSPECTION CERTIFICATE 3.1 CERTIFICAT DE RECEPTION 3.1 ABNAHMEPRUEFZEUGNIS 3.1  EN 10204 / 3.1		UGITECH Providing special steel solutions						
		3	1						
N° de commande / Auftrag / Prod. Order 81416668 000010	Ordre de fab / Auftrag / Prod. Order A1421EC85000	11-1	N° coulée / Schmelzen Nr / Heat N° 420588	11-2	N° lot MM / Chargen / Batch 1421EC8500	11-3			
Certification - Werkzeugnis - Certificate AD 2000-MERKBLATT W0/TRD100 Pressure Equipment Directive 97/23/EC ISO 9001 ISO/TS 16949	ISO 9100 ISO 9120	99 98	CE	14 0769	Marque d'usine Herstellerzeichen Supplier's Mark	97			
				98-2	Poinçon de l'expert Prüfstempel Inspector's stamp	96			
UGI 4418 BAR GROUND POLISHED QUENCHED AND TEMPERED QT900 H9 ROUND 25,000MM LONG 5 ,000M + 200,000MM -0,000MM									
Produit	UGI 4418 BARRE RECTIFIEE POLIE TRAITÉ(E) QT900 H9 ROND(E) 25,000MM LONG 5,000M + 200,000MM -0,0								
Erzeugnisform	UGI 4418 STAB GESCHLIPPEN POLIERT VERGUTET QT900 H9 RUND 25,000MM LONG 5,000M + 200,000MM -0,00								
Product	UGI 4418 BAR GROUND POLISHED QUENCHED AND TEMPERED QT900 H9 ROUND 25,000MM LONG 5,000M + 200,00						6		
Client - Besteller - Purchaser 12816 DAMSTAHL A/S	N° de commande client - Kundebestellnummer - Purchase order number 9 508371						10		
Norme de référence / Besugsnorm / Standard for reference EN 10088-3 ED 2005 1 4418 EN 10088-5 ED 2009 1 4418									
 <b>0001207887</b>									
							12-2		
Specification client / Kundenspezifikation / Customer's specification							12-3		
Nombre Stückzahl Pièces Nbr 43	Profil Profile Shape 18	Dimension Ausmessung Dimension RO 19	Longueur Laenge Length 25,000 MM 21-1	Poids Gewicht Weight 5,000 21-2	911 KG 22				
Mode d'élaboration Erhitzungsart Melting process EAF + AOD + CC	N° prélevement Probenummer Test number 7DK5 38	Demandé / Vorschrift / Required % C Min Max	42 43 44 45 46 47 48 49 % Si 0,0600 0,7000 1,5000 6,0000 17,0000 1,5000 0,0300 0,0400	% MN 0,0430 0,3320 0,7690 4,7440 15,1450 0,8290 0,0150 0,0269	% NI 0,0400	% CR 0,0400	% MO 0,0400	% S 0,0400	% P 0,0400
Demandé / Vorschrift / Required % N Min Max	50 51 52 53 54 55	70 71 72 73 74	75						
coulée/ Schmelzen / Heat Produit / Erzeugnisform/ Product 0,0400	76 77 78 79 80 81 82 83 84 85 86 87	Test <input type="checkbox"/> Material <input checked="" type="checkbox"/> Date scanned: 17.02.2015 DWG: AD16-1010M18-2 → Delivery: AD16-1010M20-2 → AF25-1010M20-2 →							
Demandé / Vorschrift / Required Min Max	76 77 78 79 80 81 82 83 84 85 86 87	PC14953							
coulée/ Schmelzen / Heat Produit / Erzeugnisform/ Product									
We declare that the mentioned product is in compliance with the requirements of the contract and that after checks and tests it meets all respects the specified requirements and applicable standards and regulations except reservations or exceptions as listed in this declaration of conformity. Document validated by electronic signature Material manufactured in the REACH regulation respect							66-1	Ugine le 16.07.2014 L'agent Réceptionnaire de l'usine Der Werksachverständige The work inspector C. BIOTEAU	
We declare that the mentioned product is in compliance with the requirements of the contract and that after checks and tests it meets all respects the specified requirements and applicable standards and regulations except reservations or exceptions as listed in this declaration of conformity. Document validated by electronic signature Material manufactured in the REACH regulation respect							66-2	040000786794 Page 1/2	

16 stk.  
4 stk.  
6 stt.

Usine productrice/Hersteller/Manufacturer Ugine Avenue Paul Girod - CS 90100 73403 Ugine Cedex France		INSPECTION CERTIFICATE 3.1 CERTIFICAT DE RECEPTION 3.1 ABNAHMEPRUEFZEUGNIS 3.1 EN 10204 / 3.1						UGITECH Providing special steel solutions				
Numéro / Nummer / Number 81416668 000010		Ordre de fab / Auftrag / Prod. Order A1421EC85000			N° coulée / Schmelzen Nr / Heat N° 11-1 420588		N° lot MM / Chargen / Batch 11-2 1421EC8500					
24	90	T°C	Limite d'élasticité Streckgrenze Yield Strength 0,2% 1%	RM Zugfestigkeit Tensile	Alongement Bruchdehnung Elongation A5D A4D	Striction Einschränkung Red area	Dureté-Haerte-Hardness					
		°C	Mpa	Mpa	%		HB	HV	HRB	HRC		
13	Min	20	700	900	12	%	275					
	Max	20		1100			337					
N° prelevement Probenummer Test number 39B	7DK5	1 L	20	780	843	952	21	71	293			
A l'état de Référence / treatment on test sample / Probestreißenbehandlung		14	25	26A	26B	27	28	89	29	30	88	100
Taux de corroyage		Résilience-Kerbschlagzähigkeit-Notch Toughness										
Forging ratio Verschmiedungsgrad 79,2		Type Form Type	T°C 31	Sens Richtung Direction	Min 32	Valeurs individuelles Einzelwerte Individual values	Moyenne Mittelwerte Average	Expansion latérale Seitliche Breitung Lateral Expansion				
A l'état de livraison / Lieferzustand / As delivered 13 TH1050° 2H + R2H 550° AIR		KISOV	°C -40	L	J 60	J 117-122-115	J 118	91				
A l'état de Référence / treatment on test sample / Probestreißenbehandlung		14										
USE OF THIS PRODUCT IS POSSIBLE FOR METALLIC CONSTRUCTIONS OR METAL-CONCRETE CONSTRUCTIONS PRODUCT SSBEN10088-5 (STAINLESS STEEL BAR EN10088-5) ACCORDING TO DOP1 (SEE UGITECH WEBSITE)												
Quantité livrée / delivered quantity / gelieferte Quantität		92					93					94
<p>We declare that the mentioned product is in compliance with the requirements of the contract and that after checks and tests, it meets all respects the specified requirements and applicable standards and regulations, except reservations or exceptions as listed in this declaration of conformity. Document validated by electronic signature Material manufactured in the REACH regulation respect</p> <p>We declare that the mentioned product is in compliance with the requirements of the contract and that after checks and tests, it meets all respects the specified requirements and applicable standards and regulations, except reservations or exceptions as listed in this declaration of conformity. Document validated by electronic signature Material manufactured in the REACH regulation respect</p>												
<p>Ugine le 16.07.2014 L'agent Recepteur de l'usine Der Werksachverständige The work inspector</p> <p> C. BROTEAU</p> <p>66-1</p> <p>66-2</p> <p>040000786794 Page 2/2</p> <p>63</p>												

# MATERIAL REPORT

Certificate no: 4875-1	Rev A	Order no: 4875		Quality Lab AS Myra Industriområde 4110 Forsand Norge	
Client: Damstahl AS  Lyngneset 46 5302 Strusshamn	Date:  13.11.2014	Client contact Per Christensen	Equipment identification: HT: 420588	Ø25,00mm	
Pages 1	Surveyor Leif Solheim, DNV GL	Standard			
Additional information:					

## Tensile test, ISO 6892-1:2009 A 20

Test ident:	Dimension [mm]	Area [mm <sup>2</sup> ]	Test temp [°C]	R <sub>0,2</sub> [Mpa]	R <sub>m</sub> [Mpa]	Elong. (5xD) [%]	Red [Z]
Längditudinal T/4	12,51	122,91	23	874	1006	22	71

## Charpy V impact test, NS-EN ISO 148-1:2010

Test ident	Dimension [mm]	Test temp [°C]	Single values [J]			Average [J]
			1	2	3	
Longitudinal T/4	10x10x55	-40	163	159	166	163

## Hardness test HB, NS-EN ISO 6506-1:2005

302 HB

## Chemical analysis(%), (non accredited test)

Description	C	Si	Mn	S	P	Cr	Ni	Mo	Cu			
Basematerial	,048	0,34	0,80	,012	,024	15,1	4,73	0,86	0,19			

Date and signature Quality Lab AS

13.11.2014

Sigve Håland, Lab Technician



Witnessed by

13.11.2014

Leif Solheim, DNV GL



B13842, 16 stk.

Exova AS  
Postboks 1084  
4391 Sandnes  
Norway

T: 51 70 96 60  
F: 51 70 96 61  
E: norge@exova.com  
W: www.exova.com

<b>KYSTDESIGN Certificate</b>	
Test <input type="checkbox"/>	Material <input checked="" type="checkbox"/>
Date scanned:	16.05.2014
DWG:	AD16-1013M20-3
Delivery:	Supplier, Constructor



## Test Certificate

Damstahl AS  
Lyngneset 46  
5302 Strusshamn

REF No  
Page  
Ord No  
Date Tested  
Date Reported

N 301109 : Issue 1  
1 of 2  
None Supplied  
29/08/13  
02/09/13

Attn: Randi Vorland Hjelseth

Item - Ø40mm bar  
HT: 307626

Specification - Client Requirement

### Tensile Test - BS EN ISO 6892-1: 2009 B

	Dimensions [mm]	Area [mm <sup>2</sup> ]	GL [mm]	0.20%PS [N/mm <sup>2</sup> ]	UTS [N/mm <sup>2</sup> ]	%E1	%RA	Comments
001:Parent	4.960	19.32	25.07	858	985	33.0	72	Nil

### Charpy Test - BS EN ISO 148-1: 2010

	Position	Dimensions [mm]	Denomination	Test Temp [°C]	Energy Absorbed [Joules]	Average [Joules]	Comments
002:Parent	N/A	10x10x2V	N/A	-40.0	156, 159, 146	154	Nil

### Chemical Analysis - ICP-OES Combustion (C+S), Fusion (N + O)

	C [%]	Si [%]	Mn [%]	P [%]	S [%]	Cr [%]	Mo [%]	Ni [%]	A1 [%]	Co [%]	Cu [%]	Comments
003:	0,04	0,33	0,81	0,025	0,012	15,3	0,88	4,77	<0,010	0,10	0,17	Nil
	Nb [%]	Ti [%]	V [%]	Fe [%]	N [%]							Comments
003:	0,01	<0,01	0,06	BASE	0,039							Nil

This test has been performed by our Teesside Laboratory who are accredited with UKAS No.0239. This test is not-accredited by NA.

### Hardness Test - EN ISO 6506-1: 2005 Brinell

	Method	Load	Results	Comments
004:Parent Hardness	HBW 1/30	30kgf	315, 315, 311	Nil

### Certificate Comments

Uncertainty of measurement budget is available upon request.  
This is an electronic copy. See original certificate for terms and conditions.

Damstahl AS  
Lyngneset 46  
Ø40mm bar  
HT: 307626

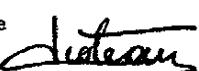
REF No  
Page

N 301109 : Issue 1  
2 of 2

Tested by            **Marcus Hedkvist &  
Michael Saavedra**

*P.F. O'Laughlin*  
For and on behalf of  
Exova AS

Witnessed by        **DET NORSKE VERITAS**

Usine productrice Hersteller Manufacturer	Ugine Avenue Paul Girod 73403 Ugine France	INSPECTION CERTIFICATE 3.1 CERTIFICAT DE RECEPTION 3.1 ABNAHMEPRUEFZEUGNIS 3.1								UGITECH Providing special steel solutions	
		EN 10204 / 3.1									
	5									3	1
Numéro / Nummer / Number	81233243 000010	Ordre de fab. / Auftrag / Prod. Order	4	N° coulée / Schmelzen Nr / Heat N°	11-1	307626		N° lot MM / Chargen / Batch	11-2	1318FC5200	11-3
Certification - Werkzeugnis - Certificate	AD 2000-MERKBLATT W0/TRD100	Pressure Equipment Directive 97/23/EC		Marque d'usine				97			
ISO 9001	ISO/Ts 16949	ISO 9100	99	Herstellerzeichen							
ISO 14001		ISO 9120	98	Supplier's Mark							
Poinçon de l'expert		Prufstempel		IQ				96			
Productor's stamp		Inpector's stamp									
UGI 4418 BAR GROUND POLISHED QUENCHED AND TEMPERED QT900 H9ROUND 40,000MM LONG. 5,000 M + 200,000MM -0,000MM											
Produit	UGI 4418 BARRE RECTIFIÉE POLIE TRAITÉ(E) QT900 H9ROND(E) 40,000MM LONG. 5,000M + 200,000MM -0,00										
Erzeugnisform	UGI 4418 STAB GESCHLIPPEN POLIERT VERGÜTET QT900 H9RUND 40,000MM LONG. 5,000M + 200,000MM -0,000										
Product	UGI 4418 BAR GROUND POLISHED QUENCHED AND TEMPERED QT900 H9ROUND 40,000MM LONG. 5,000M + 200,000										
Client et/ou destinataire - Besteller und/oder Empfänger - Purchaser and/or Consigner	N° de commande client - Kundebestellnummer - Purchase order number										
12816 DAMSTAHL A/S	9 483784										
Norme de référence / Besugsnorm / Standard for reference	EN 10088-3 ED 2005 1.4418										
12-2											
Spécification client / Kundenspezifikation / Customer's specification											
12-3											
Nombre Stueckzahl Pièces Nbr	18	Profil Profile Shape	19	Dimension Ausmessung Dimension	40,000 MM	21-1	Longueur Laenge Length	5,000	21-2	Poids Gewicht Weigh	1696 KG
36		RO									22
Mode d'élaboration Erhitzungsart Melting process	N° prélèvement Probenummer Test number	Demandé / Vorschrift / Required		42	43	44	45	46	47	48	49
EAF + AOD + CC	4WGL			% C	% Si	% MN	% NI	% CR	% MO	% S	% P
38	39A	Min					4,0000	15,0000	0,8000		
		Max		0,0600	0,7000	1,5000	6,0000	17,0000	1,5000	0,0300	0,0400
coulée/ Schmelzen / Heat	0,0400	Produit / Erzeugnisform/ Product		0,0380	0,2997	0,7953	4,7213	15,2236	0,8821	0,0150	0,0245
Demandé / Vorschrift / Required	50	51	52	53	54	55	70	71	72	73	74
% N											75
Min	0,0200										
Max											
coulée/ Schmelzen / Heat	0,0400										
Produit / Erzeugnisform/ Product											
Demandé / Vorschrift / Required	76	77	78	79	80	81	82	83	84	85	86
Min											
Max											
coulée/ Schmelzen / Heat											
Produit / Erzeugnisform/ Product											
The contents of the report are accurate and all test results and operations performed by UGITECH or its subcontractors are in compliance with the material specification and the specific applicable material requirements of ASME NCA-3800											
66-1											
We declare that the mentioned product is in compliance with the requirements of the contract and that, after checks and tests, it meets in all respects the specified requirements and applicable standards and regulations, except reservations or exceptions as listed in this declaration of conformity; Document validated by electronic signature. Material manufactured in the REACH regulation respect.											
66-2 040000655395 Page 1/2 63											
Ugine le 07.04.2013 L'agent Réceptionnaire de l'usine Der Werksachverständige The work inspector 											

Usine productrice Hersteller Manufacturer	Ugine Avenue Paul Girod 73403 Ugine France	5	INVESTIGATION CERTIFICATE 3.1 CERTIFICAT DE RECEPTION 3.1 ABNAHMEPRUEFZEUGNIS 3.1	3	UGITECH Providing special steel solutions	1
Numéro / Nummer / Number	81233243 000010	4	Ordre de fab. / Auftrag / Prod. Order A1318FC52000	11-1	N° coulée / Schmelzen Nr / Heat N° 307626	11-2
					N° lot MM / Chargen / Batch 1318FC5200	11-3
					Dureté-Haerte-Hardness	
					HB	HV
					HRB	HRC
24	90	T°C	Limite d'élasticité Streckgrenze Yield Strength 0,2%	RM Zugfestigkeit Tensile	Alongement Bruchdehnung Elongation A5D % A4D %	Striction Einschränkung Red area
13	Min Max	°C 20 20	Mpa 700	Mpa 900 1100	% 16	%
N° prélevement Probenummer Test number	4WGL	1 L	20	866 897 970 20	71	298
39B						
A l'état de Référence / treatment on test sample / Probestreifenbehandlung						
14	25	26A	26B	27 28 89 29	30 88 100	37
Taux de corroyage Forging ratio						
Verschmiedungsgrad 31,8	101	Type Form Type	T°C 31 33	Sens Richtung Direction 32	Min 95 J J	Valeurs individuelles Einzelwerte Individual values 35 36 J 176
A l'état de livraison / Lieferzustand / As delivered	13	KISOV KISOV	°C 20 -40	L L	80 60	178-173-177 171-157-171
TH1050° 2H + R2H 550° AIR						
A l'état de Référence / treatment on test sample / Probestreifenbehandlung						
14						
Quantité livrée / delivered quantity / gelieferte Quantität						
92					93	94
The contents of the report are accurate and all test results and operations performed by UGITECH or its subcontractors are in compliance with the material specification and the specific applicable material requirements of ASME NCA-3800					Ugine le 07.04.2013	
We declare that the mentioned product is in compliance with the requirements of the contract and that, after checks and tests, it meets all respects the specified requirements and applicable standards and regulations, except reservations or exceptions as listed in this declaration of conformity ; Document validated by electronic signature. Material manufactured in the REACH regulation respect.					L'agent Réceptionnaire de l'usine Der Werkseachverständige The work inspector	
66-2					66-1	
040000655395						Page 2/2

Usine productrice/Hersteller/Manufacturer Ugine Avenue Paul Girod - CS 90100 73403 Ugine Cedex France		INSPECTION CERTIFICATE 3.1 CERTIFICAT DE RECEPTION 3.1 ABNAHMEPRUEFZEUGNIS 3.1 EN 10204 / 3.1						UGITECH Providing special steel solutions			
								3		1	
Numéro / Nummer / Number 81419448 000010		Ordre de fab / Auftrag / Prod. Order A1421DU46000		N° coulée / Schmelzen Nr / Heat N° 425518		N° lot MM / Chargen / Batch 1421DU4600		11-1		11-3	
Certification - Werkzeugnis - Certificate AD 2000-MERKBLATT W0/TRD100 Pressure Equipment Directive 97/23/EC ISO 9001 ISO/TS 16949						Marque d'usine Herstellerzeichen Supplier's Mark		97			
				ISO 9100 ISO 9120		Poinçon de l'expert Prüfstempel Inspector's stamp		98		IQ 96	
				99		14 0769		98-2			
UGI 4418 BAR GROUND POLISHED QUENCHED AND TEMPERED QT900 H9 ROUND 40,000MM LONG 5 ,000M + 200,000MM -0,000MM											
Produit UGI 4418 BARRE RECTIFIEE POLIE TRAITE(E) QT900 H9 ROND(E) 40,000MM LONG 5,000M + 200,000MM -0,0 Erzeugnisform UGI 4418 STAB GESCHLIPPEN POLIERT VERGUTET QT900 H9 RUND 40,000MM LONG 5,000M + 200,000MM -0,00 Product UGI 4418 BAR GROUND POLISHED QUENCHED AND TEMPERED QT900 H9 ROUND 40,000MM LONG 5,000M + 200,00											
Client - Besteller - Purchaser 12816 DAMSTAHL A/S		N° de commande client Kundebestellnummer - Purchase order number 9 509629 10									
Norme de référence / Bezugsnorm / Standard for reference EN 10088-3 ED 2005 1 4418 EN 10088-5 ED 2009 1 4418											
 0001207889											
12-2											
Spécification client / Kundenspezifikation / Customer's specification											
12-3											
Nombre Stückzahl Pieces Nbr 60		Profil Profile Shape RO		Dimension Ausmessung Dimension 40.000 MM 21-1		Longueur Laenge Length 5,000		Poids Gewicht Weight 3004 KG		21-2	
Mode d'élaboration Erhitzungsart Melting process EAF + AOD + CC	N° prélevement Probenummer Test number 7ESH 38	Demandé / Vorschrift / Required Min Max coulée/ Schmelzen / Heat Produit / Erzeugnisform/ Product	42 % C 0,0600	43 % Si 0,7000	44 % MN 1,5000	45 % NI 6,0000	46 % CR 17,0000	47 % MO 1,5000	48 % S 0,0300	49 % P 0,0400	
Demandé / Vorschrift / Required % N Min Max	50 0,0200	51	52	53	54	55	70	71	72	73	74
coulée/ Schmelzen / Heat Produit / Erzeugnisform/ Product	0,0400	56	77	78	79	80	81	82	83	84	85
Demandé / Vorschrift / Required Min Max	76	77	78	79	80	81	86	87			
coulée/ Schmelzen / Heat Produit / Erzeugnisform/ Product	66-1	Delivery:	Material	<input checked="" type="checkbox"/>	Date scanned:	17-02-2015	DWG:	AD16-1010M15-3-pos1	PO14953, 7 stk.		
We declare that the mentioned product is in compliance with the requirements of the contract and that, after checks and tests, it meets all respects the specified requirements and applicable standards and regulations, except reservations or exceptions as listed in this declaration of conformity. Document validated by electronic signature Material manufactured in the REACH regulation respect.	Ugine le 23 07 2014 L'agent Réceptionnaire de l'usine Der Werksachverständige The work inspector  C. BOITEAU										
We declare that the mentioned product is in compliance with the requirements of the contract and that, after checks and tests, it meets all respects the specified requirements and applicable standards and regulations, except reservations or exceptions as listed in this declaration of conformity. Document validated by electronic signature Material manufactured in the REACH regulation respect.	66-2 040000788683 Page 1/2 63										



# MATERIAL REPORT

Certificate no:	Rev	Order no:
4875-2	A	4875



Quality Lab AS  
Myra Industriområde  
4110 Forsand  
Norge



Client:	Date:
Damstahl AS	13.11.2014

Lyngneset 46 5302 Strusshamn	Client contact Per Christensen
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Equipment identification: HT: 425518	Ø40,00mm
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Pages	Surveyor
1	Leif Solheim, DNV GL

Additional information:
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## Tensile test, ISO 6892-1:2009 A 20

Test ident:	Dimension [mm]	Area [mm <sup>2</sup> ]	Test temp [°C]	R <sub>0,2</sub> [Mpa]	R <sub>m</sub> [Mpa]	Elong.(5xD) [%]	Red [Z]
Longitudinal T/4	12,5	122,72	23	868	1007	20	69

## Charpy V impact test, NS-EN ISO 148-1:2010

Test ident	Dimension [mm]	Test temp [°C]	Single values [J]			Average
			1	2	3	
Longitudinal T/4	10x10x55	-40	150	151	149	150

## Hardness test HB, NS-EN ISO 6506-1:2005

325HB

## Chemical analysis(%), (non accredited test)

Description	C	Si	Mn	S	P	Cr	Ni	Mo	Cu		
Basematerial	,041	0,28	0,82	,011	,023	15,2	4,65	0,85	0,22		



Date and signature Quality Lab AS

13.11.2014

Sigve Håland, Lab Technician



Witnessed by

13.11.2014

Leif Solheim DNV GL



# Acciaierie Valbruna S.p.A.



QUALITY MANAGEMENT SYSTEM  
CERTIFIED BY LLOYD'S REGISTER

## CERTIFICATO DI COLLAUDO ABNAHMEPRUEFZEUGNIS INSPECTION CERTIFICATE CERTIFICAT DE RECEPTION EN 10204 (2004), 3.1

36100 VICENZA (Italia) - Viale della scienza, 25 z.i.  
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Cliente / Besteller/Purchaser/Clien  
VALBRUNA NORDIC AB  
LOVARTSGATAN 7  
65221-KARLSTAD - SWEDEN-SE

Produttore: **ACCIAIERIE VALBRUNA S.P.A.**  
Hersteller/Item/Usine produutrice

Avviso di Spedizione: D-VI12009414  
Lieferanzeige/Packing list/B.L.

Ordine nr: R20629  
Bestell/Your order/Commande

Certificato nr: MEST177007/2012/  
Prüfung/Test/Essai

Conferma ordine nr: EI11007348  
WerksOur Order/Ref nr.

Marchio di Fabbrica:  
Zeichen des Lieferwerkes:  
Trade mark:  
Sigle de l'usine produutrice



Punzone del Collaudatore:  
Stempel des Werkssachverständigen:  
Inspector's stamp/Poinçon de l'assayeur



Stato di fornitura: - Hardened and Tempered Bright Ground  
C-Exec  
Lieferzustand/Delivery state/Etat de livraison

Tipo di Elaborazione: E+AOD  
Erschmelzungsart/Melting process/Mode d'elaboration

Specifiche:  
Anforderungen / Requirements / Exigences

MS-RB-4418.4 8. 1.4418 QT900

EN 10088-3 2005 1.4418 QT900

EN 10272 2007 1.4418 QT900

Qualità: 1.4418  
rkstoll/Grade/Nuance

Marca: PKA7914  
Markenbezeichnung/Brand/Nuance

Pos. nr. Pos. nr. Nr. de poste	Oggetto Gegenstand Product description Descrip. du produit	Dimensioni - mm Abmessungen Dimension Dimension	Tolleranza Toleranz, Allowance Tolerance	Lunghezza - mm Länge Length Longueur	Colata Schmelze Heat Coulée	Pezzi Stückzahl Pieces Pièces	Peso - KG Gewicht Weight Poids	Lotto nr. Losnr. Lot nr.
0010	Round	80,000	h9	5500 / 5900	256231	14	3232,0	124412010

### TEST ALLO STATO DI FORNITURA

Test on delivery condition Prüfung auf lieferbereitem produkt test a l'état de fourniture Prueba sobre el material así como entregado

TEST	Prova/ta/ Probestab Specimen/Eprovette Larg diam Spess Breite Diam Dicke Width Diam Thickness Larg diam épais mm	°C Saggio Probefuge Location Emplacement 1)	Snervamento Strength Yield Stress R <sub>p</sub> 0,2% N/mm <sup>2</sup>	Resistenza Strength Yield Stress R <sub>p</sub> 1% N/mm <sup>2</sup>	Allungamento Elongation Elongation R <sub>m</sub> N/mm <sup>2</sup>	Strizione Elongation Reduction of area Allungement A5 %	Resilienza Kerbschlagarbeit Impact Value KV J	Durezza Härte Hardness Dureté HB
	Valori richiesti 1 Anforderungen/Required values Valeurs demandées	min max	750	800	900 1050	16	-	40 -
A	10	20	L	884	897	972	18	57
C	10	20	L	882	910	988	18	55

TEST	Prova/ta/ Probestab Specimen/Eprovette Larg diam Spess Breite Diam Dicke Width Diam Thickness Larg diam épais mm	°C Saggio Probefuge Location Emplacement 1)	Resilienza Kerbschlagarbeit Impact Value Resilience KV J	Espansione laterale Lateral Expansion			Shear Shear		
	Valori richiesti 1 Anforderungen/Required values Valeurs demandées	min max	32	32	32	-	-	-	-
B	10X10	-40	L	111	110	108			
D	10X10	-40	L	105	108	106			

1)L=longitudinale/längs, T=trasversale/quer, Q=Tangenziale/tangential

### Analisi chimica

Chemische Zusammensetzung/Chemical Analysis/Analyse chimique

Colata /Heat Schmelze/Coulée	min 0,020 max 0,050	0,30 0,70	0,60 1,00	15,00 17,00	0,80 1,25	* 0,60	4,50 5,50	* 0,0250	- 0,040	0,005 0,015	0,020 0,050	- -	- -	- -	- -
256231	C % 0,021	Si % 0,35	Mn % 0,78	Cr % 15,33	Mo % 1,01	Cu % 0,23	Ni % 5,24	Ti % 0,0003	P % 0,027	S % 0,015	N % 0,030				

Colata /Heat Schmelze/Coulée	min - max 0,050	-	-	-	-	-	-	-	-	-	-	KYSTDESIGN Certificate		
256231	Cb-Nb% 0,008											Test <input type="checkbox"/>	Material <input checked="" type="checkbox"/>	

UT-TESTING ACCORDING TO MS-RB-4418.1: OK  
Material hardened 1040°C for 2 h/air.  
Tempered 570°C for 10 h/air.

Date scanned: 16.05.2014  
DWG: AD16-1010M20-3  
Delivery: Supporter, Constructor

Vicenza, 21/03/12 VCQ012 (Mod. MCE2)	Il collaudatore di stabilimento / der Werkssachverständige / Works inspector / L'agent d'usine M.Rizzotti	Pagina - 1 di 2
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# Acciaierie Valbruna S.p.A.

36100 VICENZA (Italia) - Viale della scienza, 25 z.i.

Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Cliente / Besteller/Purchaser/Clien

VALBRUNA NORDIC AB

LOVARTSGATAN 7

65221-KARLSTAD - SWEDEN-SE

Produttore: ACCIAIERIE VALBRUNA S.P.A.

Hersteller/Item/Usine produtrice



QUALITY MANAGEMENT SYSTEM  
CERTIFIED BY LLOYD'S REGISTER

Stato di fornitura: - Hardened and Tempered Bright Ground  
C-Exec  
Lieferzustand/Delivery state/Etat de livraison

Sono state soddisfatte tutte le condizioni richieste  
Die gestellten Anforderungen sind erfüllt.  
The material has been furnished in accordance with the requirements  
Le matériels a été trouvé conforme aux exigences

Melted and manufactured in Italy      No welding or weld repair      Material free from Mercury contamination

We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant.

The Quality Management System is Certified acc. Pressure Equipment Directive [97/23/EC] Annex 1,s.,4.3 by TUEV and LLOYD'S

Any act of tampering, modification, alteration, counterfeiting and/or falsification and/or any other action which modifies the contents of this test certificate shall constitute a violation of applicable civil and criminal laws. Acciaierie Valbruna shall protect its rights and interests before any competent court, authority and jurisdiction.

The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified norms and standards. Should the product be used for more severe, critical and/ or in any case different applications than those the material is generally intended for, any different and/or supplementary requirements shall be specifically demanded, at least, upon order of the Product by the Purchaser. Acciaierie Valbruna SpA shall not be responsible for any improper use of the Products.

## CERTIFICATO DI COLLAUDO ABNAHMEPRUEFZEUGNIS INSPECTION CERTIFICATE CERTIFICAT DE RECEPTION EN 10204 (2004) , 3.1

Certificato nr: MEST177007/2012/  
Prüfung/Test/Essai

Conferma ordine nr: EI11007348  
Werks/Our Order/Ref nr.

Marchio di Fabbrica:  
Zeichen des Lieferwerkes  
Trade mark  
Sigle de l' usine produitrice



Punzone del Collaudatore:  
Stempel des Werkssachverständigen  
Inspector's stamp/Poinçon de l' assayeur



Controllo visivo e dimensionale: soddisfa le esigenze  
Besichtigung und Ausmessung: ohne Beanstandung  
Visual inspection and dimensional checks:satisfactory  
Contrôle visuel et dimensions: satisfaisant

Avviso di Spedizione: D-VI12009414  
Lieferanzeige/Packing list/B.L.

Ordine nr: R20629  
Bestell/Your order/Commande

Tipo di Elaborazione: E+AOD  
Erschmelzungsart/Melting process/Mode d' élaboration

Controllo antimescolanza: OK  
Verwechslungsprüfung: spezialanalytisch durchgeführt  
Antimixing testing performed: OK  
Contrôle antimelargne fait: r.a.s.

Vicenza, 21/03/12

VCO012  
(Mod. MCE2)

Il collaudatore di stabilimento / der Werkssachverständige / Works inspector / L' agent d' usine

*M.Rizzotto*

Pagina - 2 di 2

**VIRAJ PROFILES LTD.****VIRAJ**®

Regi & Mkt off: G-33 & 34, MIDC, Industrial Area, Tarapur, Thane(Dist), Maharashtra, INDIA - 401506, E-Mail: sales@viraj.com  
 Works: SURVEY No- 114,119 & 120,VILL. Mahagaon,Tal: Palgar,Dist:Thane-401501, MAHARASTRA, INDIA, vielqc@viraj.com

**TEST CERTIFICATE ACCORDING TO EN 10204-3.1**

CUSTOMER	ORDER NO	PACKING LIST NO	INSPECTION NO	DATE
DAMSTAHL A/S DANMARKSVEJ 28 8680 SKANDERBORG DENMARK	485031	51/954144/8	100002705493	31.05.2013
			GRADE	HEAT No
			1.4401/1.4404,AISI 316/316L	29259

**BUNDLE NO :**  
1100026409,1100026410,1100026411,1100026412,1100026413,

**DESCRIPTION**

STAINLESS STEEL ROUND BARS

**HOT ROLLED & FORGED BAR**

SIZE	SHAPE	TOLERANCE	LENGTH	PIECES	WEIGHT
180.000 MM	ROUND	EN10060	3.00 - 6.00	5	5.090 TO

**CHEMICAL ANALYSIS**

%C	%Mn	%Si	%S	%P	%Cr	%Ni	%Cu	%Mo	%Co	%N2
0.0200	1.710	0.530	0.0220	0.0390	16.540	10.100	0.480	2.050	0.160	0.0800

**TEST RESULTS**

0.2% yield strength MPa	Tensile Strength MPa	Elongation %	Reduction Of Area %	Hardness BHN	1% yield strength MPa	Charpy V Notch Impact Test (J) (Test at 26°C) Average of 3 Test
259.0	565.0	60.0	71.0	165.0	287.0	1)(47 2)(150 3)(152 AVG 150

**SPECIFICATION:**

MATERIAL CONFIRMS TO ASTM A276-10 CONDI- A ASME SA 479 DIN 10088-3, BS EN 10272:2000, EN 10277-1 Class 3, EN 10060, NACE MR 0175-2002, PED 97/23/EC, ASME ACC TO SECTION II PART A ED - 4. INTERGRANULAR CORROSION TEST SATISFACTORY AS PER DIN EN ISO 3651-2, & DIN 50914 EN 10222-5, CERTIFIED AS PER EN 10204-3.1, & AD 2000 W2/10, NACE MR0103, NORSO M630 MDS S01 Rev 4.  
 PMI TEST : OK, ULTRASONIC TEST ASME SA380/EN 10228-4 Class 3, IMPACT TEST ISO 148-1/EN 10002-1.  
 GRADE: 1.4401/1.4404 / AISI 316/316L.

**REMARKS**

MATERIAL IS FREE FROM MERCURY CONTAMINATION, FREE FROM WELD OR WELD REPAIRS.

MINIMUM SOLUTION ANNEALING TEMPERATURE 1050°C, SOAKING TIME 01 HR/INCH WATER QUENCHED.

WE CONFIRM THAT THE MATERIAL HAS BEEN TESTED AND FOUND TO BE FREE FROM RADIOACTIVE CONTAMINATION.

We hereby certify that the material described above has been tested and complies with the terms of order/contract.

<b>KYSTDESIGN Certificate</b>	
Test <input type="checkbox"/>	Material <input checked="" type="checkbox"/>
Date scanned:	16-05-2014
DWG:	AD16-1013M20-2
Delivery:	Supplier, Constructor

WORKS INSPECTOR

K.R.K. MURTHY

Sn. 105-121



Virai Profiles Limited

INSPECTION CERTIFICATE & MILL TEST CERTIFICATE-DIN 50049/EN 10204 3.1

Customer : DAMSTAHL A/S DAMSKÆVEI 28 8660 SKANDERBORG DENMARK		Approved acc. To AD 2000-Merkblatt W0 and certified acc. To PED (97/23/EC) by Certification Body for Pressure Equipment of TUVNORD System ( Notified body, ref.no:0045 ) STEEL MAKING ROUTE INDUCTION MELTED / AOD		INVOICE / MTR NO. 31.05.2013 CUSTOMER PURCHASE ORDER NO 485031 GRADE/MATERIAL SPECIFICATION DIMENSIONAL SPECIFICATION		51-954144/ 8 L-4401/14404, AISI 316/316L												
BUNDLE NOS. 1100026409, 1100026410, 1100026411, 1100026412, 1100026413,		<b>CHEMICAL ANALYSIS (%)</b>																
HEAT NO	SIZE	SHAPE	TOLERANCE	LENGTH	PIECES	QTY(MT)	C	Mn	Si	S	P	Cr	Ni	Mo	Cu	Ti	C <sub>0</sub>	N
29259	180x100 MM	ROUND	EN10060	3.00 - 6.00	5	5.090	0.020	1.710	0.530	0.022	0.039	16.540	10.100	2.050	0.480	0.003	0.160	0.080
MECHANICAL PROPERTIES(EN 10002-1)												IMPACT TEST (TEST TEMP. AT RT)(EN 10045-1)						
HEAT NO	SAMPLE NUMBER	DIRECTION	TENSILE STRENGTH(N/mm <sup>2</sup> )	PROOF STRESS(N/mm <sup>2</sup> )	%ELONGATION	%REDUCTION OF AREA	GRAIN SIZE	CHARPY V-NOTCH(JOULES)			HARDNESS							
29259	100002705493	L	565.00	R <sub>p</sub> =1.0% R <sub>U</sub> =0.2%	287.0	60.00	71.00	1	2	3	Avg	147	150	152	150	165.00		
MATERIAL CONFIRMS TO ASTM A276-10 CONDI- A, ASTM A 182, ASME SA 479 DIN 10088-3, BS EN 10277-1 Class 3, EN 10277-2008, EN 10277-1 Class 3, EN 10060, NACE MR 0175-2002, NACE MR0103, PED 97/23/EC, ASME ACC TO SECTION II PART A ED - 4, INTERGRANULAR CORROSION TEST SATISFACTORY AS PER DIN EN ISO 3651-2, & DIN 50914, EN10222-5, CERTIFIED AS PER EN 02604-3.1, & AD 2000 W2/W10, NORSOX M630 MDS S01 Rev 4, PMI TEST : OK, ULTRASONIC TEST ASME SA380/EN 10228-4 Class 3, IMPACT TEST ISO 148-1/EN 10002-1.												GRADE:L-4401/14404 / AISI 316/316L.						
WE CERTIFY THAT THE MATERIAL DESCRIBED ABOVE HAS BEEN TESTED AND COMPLIES WITH THE REQUIREMENTS OF SPECIFICATION & ORDER/CONTRACT AND IS OF INDIAN ORIGIN																		
 <b>MANUFACTURER'S SYMBOL</b>  <b>INSPECTOR STAMP</b>  <b>WORKS INSPECTOR</b>																		

WE CERTIFY THAT THE MATERIAL DESCRIBED ABOVE HAS BEEN TESTED AND COMPLIES WITH THE REQUIREMENTS OF SPECIFICATION & ORDER/CONTRACT AND IS OF INDIAN ORIGIN

三

MANUFACTURING SYMBOL

INSPECTOR STAMP

WORKS INSPECTOR

OFFICE : 10, Imperial Chambers 1st Floor, Wilson Road, Ballard Estate, Mumbai-40 038, INDIA, Tel:+91-22)22614327,22614284,22647678,22613056, Fax: 91-22-226122619280/22659763  
STAMP NO. 1111100-120 SURVEY NO. 1111100-120 VAT NO. 1111100-120 MALLAGAONTA DIST. THANE MAHARASHTRA A-1050 INDIA  
www.legalguarantee.com



Virej Profiles Limited

<b>DIN EN 10204 3.1/01.05</b>																		
<b>Abnahmeprüfzeugnis nach:</b>																		
Zertifiziert nach: <b>AD2000 W 0 TRD 100, PED (97/23/EC)</b>																		
<b>Erschmelzungsart</b>																		
Induction melted / AOD																		
<b>DIN 10050</b>																		
<b>WARMGEWALZ &amp; ABGEZOGENE</b>																		
<b>Chemische Zusammensetzung/ Chemical Composition</b>																		
Schn. Nr.	SIZE MM	Länge mm	Form	Schnellzähnr.	Stückzahl	%C	%Mn	%Si	Rp <sub>0.2%</sub>	Rp <sub>1.0%</sub>	AS1%							
												%P	%Cr	%Cu	%Ni	%Co	%Ti	%Cr
29259	160.000	ROUND	EN10060	3.00 - 6.00	5	0.090	0.020	1.710	0.530	0.022	0.030	16.540	10.100	0.480	2.050	0.003	0.160	0.0800
<b>Schlagnagelversuch/ Impact test</b>																		
Probenform/Type of specimen: Charpy V																		
Kammgröße/Grain size																		
Härte/Hardness																		
Richterhe/Semm. BHN																		
ASTM E 112																		
4 und feiner																		
165.00																		
<b>HINTERANDEUNG</b>																		
<b>ABMESSUNGEN</b>																		
<b>OBERRÄSCHENINSPEKTION</b>																		
<b>PMI</b>																		
<b>Interkristalline Korrosion</b>																		
<b>US-Prüfung/ Ultrasonic testing</b>																		
<b>MICRO OBSERVATION</b>																		
<b>BEMerkungen</b>																		
Bescheinigt, dass der oben beschriebene Material wurde getestet und entspricht den ORDER / AUFRAG UND Indischer Herkunft.																		
<b>V 1</b>																		
<b>WORKS INSPECTOR</b>																		
<b>KR KMURTHY</b>																		
<b>INSPECTOR STAMP</b>																		
<b>MANUFACTURER'S SYMBOL</b>																		
<b></b>																		
<b>Lösungsgesättigt bei 1050 °C und Wasser abgeschreckt</b>																		
<b>Konform der Spezifikation</b>																		
<b>Die Lieferung wurde bestätigt und auf Maß kontrolliert</b>																		
<b>Die Lieferung wurde auf Identität geprüft(Cplische Emissionsspektrometrie)</b>																		
<b>ASTM A 282 PRACTICE E DIN 50141 / EURONORM 114 ISO 3455-2</b>																		
<b>Die Lieferung wurde US-geprüft nach</b>																		
<b>NEIN Körhdrauszeitung BEACHTEN ON Körngrenzen</b>																		
<b>Das Material ist FREI VON Quetschbelastung, WELDING &amp; Schweißreparaturen.</b>																		
<b>Wir bestätigen, dass Material für radioaktive Kontamination wurde in Übereinstimmung mit § 29 des deutschen Gesetzes Emission und dem Grenzwert von 0,1 Bq / g nicht überschritten werden betestet.</b>																		

# Traceability Report

**Customer:** Kystdesign AS

Page 1 av 1

**Customer PO:** 14731

Date: 11.11.2014

**SMV Order No:** 20605

**Description:** Constructor ROV Rammer 2 Stk Nr 05, 06

SMV S/N	Reference	Description	Stock No	Charge No
20605-1-1	AF25-1012M50	FRAME Lower section Constructor AL PL 6082-T651 20X1270X2520MM AL PL 6082-T651 8X1270X2520MM AL U-PROF 6082-T6 50X100X50/8X6X8MM A 50	10799 11099 11059	918913 84151A4 HAI890194
SMV S/N	Reference	Description	Stock No	Charge No
20605-2-1	AF25-1012M20	FRAME upper section AL PL 6082 10X1520X3020MM AL PL 6082-T651 12X1520X3020MM	11138 11137	25636/01 24097/01
SMV S/N	Reference	Description	Stock No	Charge No
20605-4-1	AF25-1012M20-S5	FRAME upper section dreiedeler AL BOLT 6082-T6 180MM A 3000MM AL BOLT 6082-T6 50 MM A 5000 MM	11126 10827	1425H01 HAI875304





## INSPECTION CERTIFICATE № 14.7199



EN 10204 - 3.1

Certified by Russian Register

Consigner: KAMENSK URALSKY METALLURGICAL WORKS JOINT STOCK COMPANY  
5, Zavodskaya Str., Kamensk Uralsky, Sverdlovsk Region, 623405, Russia Tel: (3439) 39 52 22 Fax: (3439) 39 50 68

Consignee: ASTRUP AS	Quantity, pcs.: 1
	Net Weight, kg.: 175
Contract No.: Z14896-S P.O. No.: 1174343 Article No.: -	S.O. No.: Z14896 Lot No.: 4 Package No.: 633273
Description of Goods: Plates	Requirements on the Products:
Grade of Product	Dimensions, inch/mm
20,000X1270,0X2520,0	2520

Mechanical Properties									
The Condition of Tested Standards	Lot No.	Cast No.	Quantity sample	Tensile Strength		Yield Strength (0,2% offset)		Elongation, %	Hardness, HB
				MPa	MPa	min	max		
Required				295.0	-	240.0	-	8.0	-
-	918913	12-2594	1	334.0	334.0	311.0	311.0	11.0	11.0

Chemical Composition, %										
Element	Silicon Si	Iron Fe	Copper Cu	Manganese Mn	Magnesium Mg	Chromium Cr	Nickel Ni	Zinc Zn	Titanium Ti	Zirconium Zr
Required	0.7-1.3	0.5	0.1	0.4-1.0	0.6-1.2	0.25	-	0.2	0.1	-
Contents	1.0	0.22-0.23	0.05	0.7	0.8	0.06	-	0.03	0.05	-
Element	Ti+Zr	Na	Tin Sn	Bismuth Bi	Plumbum Pb	Mn+Cr	Ca	Other Elements		Al
Required	-	-	-	-	-	-	-	0.05	0.15	remainder
Contents	-	-	-	-	-	-	-	0.05	0.15	remainder

Other Tests							
Method	Macro-structure	Micro-structure	UT	Electro-conductivity	SCF	Contents H2 of metals cm3/100gr	
Result	-	-	-	-	-	0.20	

On behalf:

OAO KUMZ

Date:

12.03.14

Inspector:

G.A.Ostanina

Inspection Department Engineer

N.V. Alekhina

Astrup AS 11/04/14 km  
1174343/23 43495

AL PL 6082-T651 20X1270X2520MM



918913

Item #	Charge #	Lot	Piece ID	Cust.art.#	Art #	Qty	Description
1	84151A4				4619080	0	Alu.plaier EN AW 6082 T6/T651

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Page 1

## Alcoa Europe

European Mill Products  
Alcoa Trasformazioni srl  
Stabilimento di Fusina  
Via dell' Elettronica 31  
30176 Malcontenta  
Loc. Fusina (Venezia)  
Italia  
Tel. 39 041 2917111  
Fax: 39 041 2917250



### INSPECTION CERTIFICATE

EN 10204 3.1

Order number Alcoa 141790001  
Date 22/07/14  
Certificate number W14309850  
Shipment doc.ref. 007564

Your order nr	Your alloy	Your tamper	Quantity	Your Art nr
W5042B	6082	T651	1736 kg	
<b>Global specification</b>				
PLATE 6082 T651 485.2 573.3 Mill finish				
Dimensions T x W x L 8,0000 x 1270,00 x 2520,0 mm				
<b>Remarks</b>				

Chemical composition 6082										
Cast no	%Si	%Fe	%Cu	%Mn	%Mg	%Cr	%Ni	%Zn	Others	
									Min.	Max.
84151A4 0269A	1,01	0,45	0,057	0,47	0,95	0,058	0,010	0,036	0,021	
Limit	Min.	0,70			0,40	0,60				
	Max.	1,30	0,50	0,10	1,00	1,20	0,25	0,20	0,10	0,050
										0,15

Mechanical properties					
Coil nr:	Rm	Rp0.2	A50		
Pallet	N/mm <sup>2</sup>	N/mm <sup>2</sup>	%		
0269A	300	273	12		
0269A	302	273	13		
0899371					
0899376					
Min.	300	255	9		
Max.					

Approved by  
Roberto Signori  
Test Laboratory Supervisor

**Sapa Profiles Kft.**  
H-8000 Székesfehérvár  
Verseci u. 1-15.  
Tel.: 36 22 531200  
Fax: 36 22 531270

**sapa:**

Minőségi bizonyítvány Inspect certificate Abnahmeprüfzeugnis Certificat de Reception EN 10 204 - 3.1		DÁTUM 2014.05.16 DATE DATUM DATE	SZ. NO. 991408 NR. NO.							
		REND.SZ. 2014 40575 2 10 ORDERNO. AUFTRAGSNR. NO. DE COMMANDE								
VEVÖ ASTRUP AS COSTUMER KUNDE CLIENT		PROFILSZAM 07307 - 888 SECTIONNO. PROFILNR. U 50x100x50x8x6x8 45F NO. DE PROFILE								
VEVÖ REND.SZ. 1191635 Lager Oslo CUST. ORDERNO. AUFTRAGSNR. NO. DE COMMANDE DU CLIENT		SÚLY 2622 WEIGHT GEWICHT POIDS	SAJTOLÁSI DÁTUM PRESS DATE 2014.05.15 PRESSDATUM DATE DE FILAGE							
VEVÖ PROFILSZÁMA U 50x100x50x8x6x8 45 CUST. SECTIONNO. PROFILNR. KUNDE NO. DE PROFILE DU CLIENT		ÖTVÖZET ALLOY LEGIERUNG ALLIAGE	EN AW-6082 T6 EN 755							
KÉMIAI ÖSSZETÉTEL /CHEMICAL COMPOSITION / CHEMISCHE ZUSAMMENSETZUNG / COMPOSITION CHIMIQUE										
BETÉT CHARGE	%Si 0,86	%Fe 0,29	%Cu 0,06	%Mn 0,43	%Mg 0,69	%Cr 0,05	%Zn 0,04	%Ti 0,02	%Other max 0,15	%Al rest
SZABVÁNY NORM NORM NORME	Min 1,30	0,70 0,50	0,00 0,10	0,00 1,00	0,40 1,20	0,60 0,25	0,00 0,20	0,00 0,10		
MECHANIKAI TULAJDONSÁGOK / MECHANICAL PROPERTIES / MECHANISCHE EIGENSCHAFTEN / CARACTERISTIQUES MÉCANIQUES										
PRÓBASZÁM SAMPLENO. PRÓBENR. NO. D'ÉPROUVENTE		R <sub>m</sub> N/mm <sup>2</sup>	R <sub>p0,2</sub> N/mm <sup>2</sup>	A %	HB / W	Konduktivitás				
1375047 1375048		330 331	310 311	11,9 11,5						
SZABVÁNY NORM NORM NORME	Min	310	260	10						

Astrup AS 22/05/14 kim  
1191635/2 36



AL U-PROF 6082-T6  
50X100X50/8X6X8MM A 6000 MM



HAI890194

Igazoljuk, hogy a fenti anyagot megvizsgáltuk és megfelel a rendelés visszaigazolásában leírt feltételeknek.  
We hereby certify, that the material described above has been tested and complies with the terms of the confirmation of order.  
Es wird bestätigt, dass die Lieferung geprüft wurde und den Vereinbarungen bei der Auftragsbestätigung entspricht.  
Nous certifions que la livraison était vérifiée et est conforme aux stipulations de la confirmation de la commande.

Form Nr.635/EXTR/EXTQAT-R:8-13/09.18

Sapa Profile Kft. Székesfehérvár, Balázs Szél, Quality Manager



Szél Balázs

Minőségirányítás vezető


**Abnahmeprüfzeugnis 3.1 (EN 10204)**  
**Inspection certificate - mill certificate**
**Nr.: 85197091 05 / 6****Rev.: 0**

Seite / page: 1 von / of 2

Datum / date: 2014 08 20

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

<b>Auftraggeber / customer:</b>  Alumeco A/S Naesbyvej 26 5000 ODENSE C DENMARK	Bestell Nr. / order no.:	120241507
	Datum / date:	2014 05 07
<b>Warenempfänger / consignee:</b>  Alumeco A/S Naesbyvej 26 5000 ODENSE C DENMARK	Auftragsbest. Nr. / order confirm no.:	675591
	Datum / date:	2014 05 07
	Lieferschein Nr. / delivery note:	85197091
	Datum / date:	2014 08 22

Produkt / product	Bedingungen / terms
Form / form: Platten gereckt Werkstoff / material: EN AW 6082 Zustand / temper: T651 Dim. / dim.: [mm]: 10,00x1520,0x3020,0	Technische Lieferbedingungen / techn. spec.: EN 485-2 : 2008 EN 485-3 : 2003 EN 573-3 : 2003 EN 602 : 2004  Sondervorschrift / special terms:

AB-Pos. ord.-item.	BNr/Los/Teillos Lot/No./Part	Guss Nr. cast no.	Werkstoff material	Kollo- packno.
08	25636/01/00	01/0063516/4	EN AW 6082	6755910005
08	25636/01/00	01/0063516/4	EN AW 6082	6755910006
08	25636/01/00	01/0063516/4	EN AW 6082	6755910007
08	25636/01/00	01/0063516/4	EN AW 6082	6755910008
08	25636/01/00	01/0063516/4	EN AW 6082	6755910009
08	25636/01/00	01/0063516/4	EN AW 6082	6755910010
08	25636/01/00	01/0063516/4	EN AW 6082	6755910011
08	25636/01/00	01/0063516/4	EN AW 6082	6755910012

Chemische Zusammensetzung ([%] Gewichtsanteile) / Chemical composition ([%] weight proportion (OES))											
Guss Nr. / cast no.		material									
01/0063516/4	EN AW 6082	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Sonst Einzel	Sonst Summe
		spec. min.	0,7	-	-	0,40	0,6	-	-	-	-
		spec. max.	1,3	0,50	0,10	1,0	1,2	0,25	0,20	0,10	0,05
		actual	0,9	0,32	0,07	0,46	0,9	0,03	0,11	0,02	0,03


**Abnahmeprüfzeugnis 3.1 (EN 10204)**  
**Inspection certificate - mill certificate**
**Nr.: 85197091      05 / 6****Rev.: 0**

Seite / page: 2 von / of 2

Datum / date: 2014 08 20

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

Zugprüfung LT / tensile test LT								
BNr/Los	Zustand	Richtung	Tests		Rm	Rp0.2	A50	
Lot/No.	temper	direction			[MPa]	[MPa]	[%]	
				spec.min.	300	255	9	
				spec.max.	-	-	-	
25636/01	T651	LT	3	from	333	288	17	
25636/01	T651	LT		to	342	296	18	

**Sonstige Prüfungen / other tests**

Maßkontrolle: OK. / Dimensional Check: OK.

Oberfläche: OK. / Surface inspection: OK.

**Bemerkungen / notes****CE**

0036

11

EN AW 6082 T651

CPR Nr.: 0036-CPR-M-46-2011

DIN EN 15088: 2005

Verwendung für DIN EN 15088 Tabelle ZA.1 – Produkte, Verwendungszweck und System der Bescheinigung

/

0036

11

EN AW 6082 T651

CPR Nr.: 0036-CPR-M-46-2011

DIN EN 15088: 2005

use for DIN EN 15088 table ZA.1 – products, structural application and system of certification

Es wird bestätigt, dass die Lieferung geprüft wurde und den Vereinbarungen bei der Bestellung entspricht.  
 We hereby certify that the material described above has been tested and complies with the terms of the order contract.

Werksachverständiger / factory specialist	E-Mail / e-mail
Josef Klampfer	josef.klampfer@amag.at

Herstellerland: Österreich / goods origin: The goods are of Austrian origin.

Maschinell erstellt - Gültig ohne Unterschrift / Automated - valid without being signed.


**Abnahmeprüfzeugnis 3.1 (EN 10204)**  
**Inspection certificate - mill certificate**
**Nr.: 85200034 02 / 2****Rev.: 0**

Seite / page: 1 von / of 2

Datum / date: 2014 07 15

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

<b>Auftraggeber / customer:</b> Alumeco A/S Naesbyvej 26 5000 ODENSE C DENMARK	Bestell Nr. / order no.: 120238175 Datum / date: 2014 04 01
<b>Warenempfänger / consignee:</b> Alumeco A/S Naesbyvej 26 5000 ODENSE C DENMARK	Auftragsbest. Nr. / order confirm no.: 673978 Datum / date: 2014 04 01
	Lieferschein Nr. / delivery note: 85200034 Datum / date: 2014 07 17

Produkt / product	Bedingungen / terms
Form / form: Platten gerekkt Werkstoff / material: EN AW 6082 Zustand / temper: T651 Dim. / dim.: [mm]: 12,00x1520,0x3020,0	Technische Lieferbedingungen / techn. spec.: EN 485-2 : 2008 EN 485-3 : 2003 EN 573-3 : 2003 EN 602 : 2004  Sondervorschrift / special terms:

AB-Pos. ord.-item.	BNr/Los/Teillo Lot/No./Part	Guss Nr. cast no.	Werkstoff material	Kollo packno.
10	24097/01/00	01/0063348/4	EN AW 6082	6739780024
10	24097/01/00	01/0063348/4	EN AW 6082	6739780025
10	24097/01/00	01/0063348/4	EN AW 6082	6739780026

**Chemische Zusammensetzung [%] Gewichtsanteile) / Chemical composition [%] weight proportion (OES))**

Guss Nr. / cast no.	material										
		Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Sonst Einzel	Sonst Summe
01/0063348/4	EN AW 6082	0,7	-	-	0,40	0,6	-	-	-	-	-
		1,3	0,50	0,10	1,0	1,2	0,25	0,20	0,10	0,05	0,15
		actual	0,9	0,38	0,09	0,45	0,9	0,03	0,08	0,02	0,02

**Zugprüfung LT / tensile test LT**

BNr/Los Lot/No.	Zustand temper	Richtung direction	Tests		Rm	Rp0.2	A50			
					[MPa]	[MPa]	[%]			
				spec.min.	300	255	9			
				spec.max.	-	-	-			
24097/01	T651	LT	3	from	320	284	16			
24097/01	T651	LT		to	325	289	16			



**Abnahmeprüfzeugnis 3.1 (EN 10204)**  
**Inspection certificate - mill certificate**

Nr.: 85200034 02 / 2

Rev.: 0

Seite / page: 2 von / of 2

Datum / date: 2014 07 15

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

**Sonstige Prüfungen / other tests**

Maßkontrolle: OK. / Dimensional Check: OK.

Oberfläche: OK. / Surface inspection: OK.

**Bemerkungen / notes****CE**

Verwendung für Tragwerksanwendungen nach DIN EN 15088, Klasse I.

CPD Nr.: 0036-CPR-M-46-2011

Überprüft nach Verordnung (EU) 305/2011 durch die benannte Stelle:

TÜV SÜD Industrie Service GmbH

Leistungsnummer: EN AW 6082 T651

Kennnummer: 0036

/

structural application in aluminium alloys according to DIN EN 15088, class I

CPD Nr.: 0036-CPR-M-46-2011

according to the construction products regulation (EU) 305 / 2011 by the notified body:

TÜV SÜD Industrie Service GmbH

Declaration of performance: EN AW 6082 T651

ID-Number: 0036

Es wird bestätigt, dass die Lieferung geprüft wurde und den Vereinbarungen bei der Bestellung entspricht.  
 We hereby certify that the material described above has been tested and complies with the terms of the order contract.

Werkachverständiger / factory specialist	E-Mail / e-mail
Josef Klampfer	josef.klampfer@amag.at

Herstellerland: Österreich / goods origin: The goods are of Austrian origin.

Maschinell erstellt - Gültig ohne Unterschrift / Automated - valid without being signed.



25038 ROVATO (BS) Italy  
 Via S. Andrea, 3  
 Tel. 030 7725011  
 Fax sections dept.  
 Fax uff. comun. profili  
 Fax bars dept.  
 Fax uff. comm barre

## INSPECTION CERTIFICATE CERTIFICATO DI COLLAUDO

### ALUMINIUM SEMI-FINISHED EXTRUDED AND DRAWN PRODUCTS ESTRUSI E TRAFILATI DI ALLUMINIO

According to: EN 10204 3.1  
 Conforme a:

Customer	<b>ASTRUP A/S</b>	Your Order Vs. Ordine	<b>1207237</b>
Cliente			
Material	<b>BARRA TONDA ESTRUSA 180</b>	Conf.No. Nr.Conf.	<b>4628900001</b>
Materiale		Batch Lotto	<b>1406230089</b>
Alloy		EN 755-3	
Lega			
Temper		EN AW-6082 EN 573-3	
Stato			
		T6 EN 755-2	

### CHEMICAL ANALYSIS - ANALISI CHIMICA (%)

Required Prescritte	min max	Si	Fe	Cu	Mn	Mg	Zn	Ti	Cr	Pb		
		0,700 1,300			0,400 1,000	0,600 1,200						
<b>Found / Riscontrato</b>												
Cast. No. Nr. Colata	1425H01	0,941	0,446	0,068	0,765	0,776	0,050	0,025	0,028	0,008		

### MECHANICAL PROPERTIES - CARATTERISTICHE MECCANICHE

Required Prescritte	min max	Tensile strength Carico Unitario di rottura	Yield strength Carico Unitario di snervamento	Elongation Allungamento	Hardness Durezza	
		Rm (MPa)	Rp0,2 (MPa)	A (%)	HBW	
		280,00	240,00	6,00		
<b>Found / Riscontrato</b>						
		330,98	294,44	9,80	120	

Astrup AS 14/07/14 kim  
1207237/1 1



AL BOLT 6082 - T6 180MM A 3000MM



1425H01

### REMARKS OF TEST INSPECTOR - DICHIARAZIONI DEL COLLAUDATORE

This product is conform to a.m. order - Il materiale testato e' conforme a quanto specificato in fase d'ordine  
 This alloy complies with 2011/65/EU (RoHS II) and 2000/53/EC (ELV) directives  
 Prodotto conforme alle direttive 2011/65/EU (RoHS II), 2000/53/EC (ELV)

MADE IN ITALY

Quality System certified according to ISO 9001:2008, ISO/TS 16949:2009, ISO 14001:2004  
 Sistema Qualità certificato secondo ISO 9001:2008, ISO/TS 16949:2009, ISO 14001:2004

Rovato martedì 8 luglio 2014

M0904.01B Rev 10

Approved / Approvato

Quality Manager

Gianfranco CAZZAGO



**Sapa Profiles Kft.**H-8000 Székesfehérvár  
Verseci u. 1-15.Tel.: 36 22 531200  
Fax: 36 22 531270**sapa**

Minőségi bizonyítvány Inspect certificate Abnahmeprüfzeugnis Certificat de Reception EN 10 204 - 3.1		DÁTUM 2014.03.03 DATE DATUM DATE	SZ. NO. 974243 NR. NO.							
		REND.SZ. 2014 33924 1 10 ORDERNO. AUFTRAGSNR. NO.DE COMMANDE								
VEVÖ ASTRUP AS COSTUMER KUNDE CLIENT		PROFILSZÁM 40062 - 888 SECTIONNO. PROFILNR. Round bar 50 45F NO.DE PROFILE								
VEVÖ REND.SZ. 1178277 Lager Oslo CUST. ORDERNO. AUFTRAGSNR. NO.DECOMMANDE DU CLIENT		SÚLY 1072 WEIGHT GEWICHT POIDS	SAJTOLÁSI DÁTUM 2014.03.02 PRESS DATE PRESSDATUM DATE DE FILAGE							
VEVÖ PROFILSZÁMA Round bar 50 45F CUST.SECTIONNO. PROFILNR. KUNDE NO.DE PROFILE DU CLIENT		ÖTVÖZET ALLOY LEGIERUNG ALLIAGE	AlMgSi1 F31 DIN							
KÉMIAI ÖSSZETÉTEL /CHEMICAL COMPOSITION / CHEMISCHE ZUSAMMENSETZUNG / COMPOSITION CHIMIQUE										
BETÉT %Si %Fe %Cu %Mn %Mg %Cr %Zn %Ti %Other %Al CHARGE	0,85	0,28	0,08	0,42	0,71	0,06	0,05	0,02	max 0,15	rest
HAI875304										
SZABVÁNY Min 0,70 0,00 0,00 0,40 0,60 0,00 0,00 0,00 NORM Max 1,30 0,50 0,10 1,00 1,20 0,25 0,20 0,10 NORM NORME										
MECHANIKAI TULAJDONSÁGOK / MECHANICAL PROPERTIES / MECHANISCHE EIGENSCHAFTEN / CARACTÉRISTIQUES MÉCANIQUES										
PRÓBASZÁM R <sub>m</sub> R <sub>p0,2</sub> A HB / W Konduktivitás SAMPLENO. N/mm <sup>2</sup> N/mm <sup>2</sup> %										
PROBENR. NO.D'ÉPROUVENTTE	1354698	321	297	14						
SZABVÁNY Min 310 260 10										

Astrup AS 13/03/14 klm  
1178277/1 21

AL BOLT 6082-T6 50MM A 5000MM



HAI875304

Igazoljuk, hogy a fenti anyagot megvizsgáltuk és megfelel a rendelés visszaigazolásában leírt feltételeknek.

We hereby certify, that the material described above has been tested and complies with the terms of the confirmation of order.

Es wird bestätigt, dass die Lieferung geprüft wurde und den Vereinbarungen bei der Auftragsbestätigung entspricht.

Nous certifions que la livraison était vérifiée et est conforme aux stipulations de la confirmation de la commande.

Form Nr.635/EXTR/EXTQAT-R:8-13/09.18

Szel Balázs

Minőségirányítás vezető

Sapa Profile Kft. Székesfehérvár, Balázs Szel, Quality Manager

