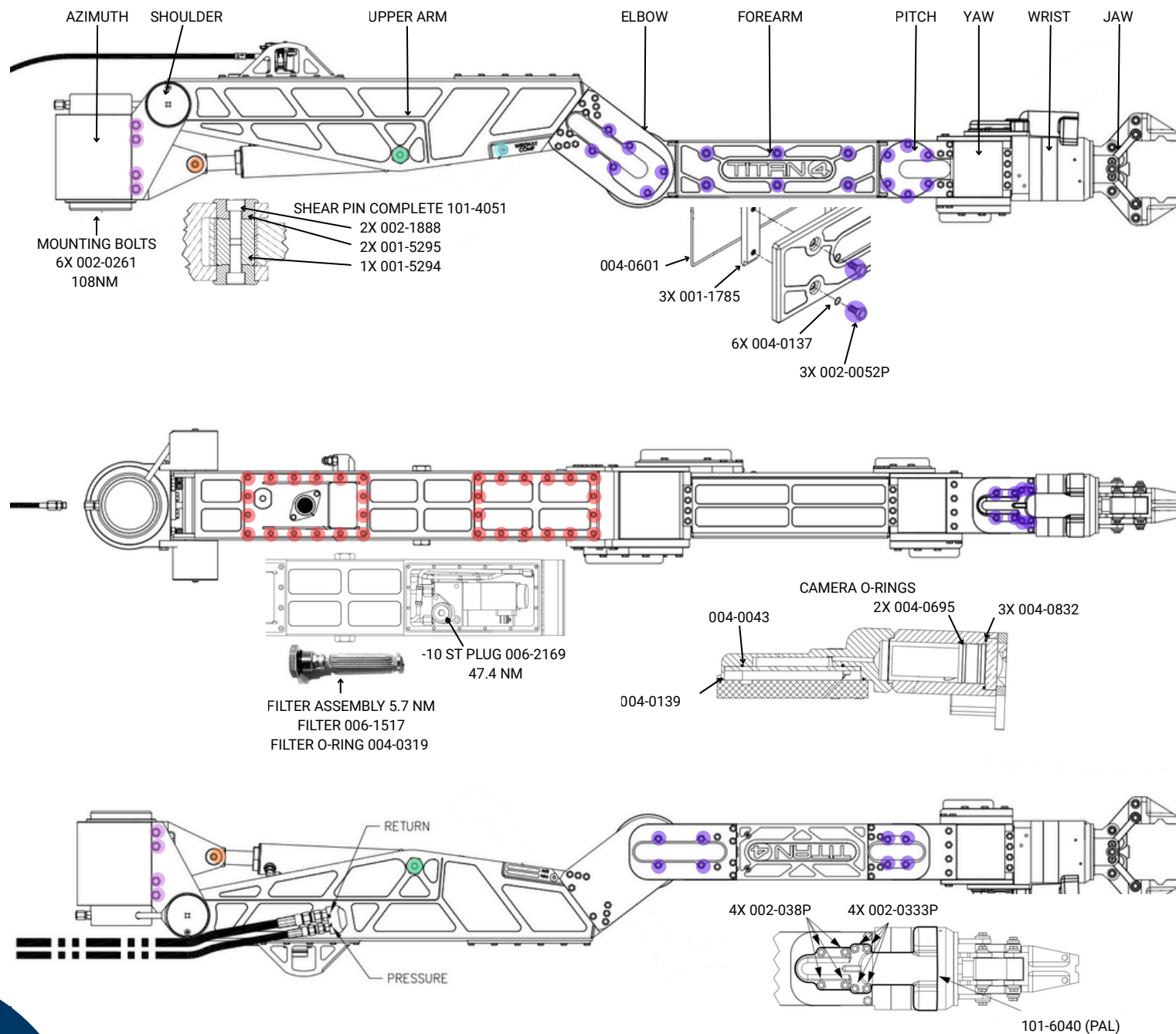


T4 TORQUE SHEET



● 28.5 NM (7/16)
WIREWAY COVERS, FOREARM
MANIFOLD COVER, AND CAMERA

● 10.8 NM (3/8)
UPPER ARM COVER PLATE BOLTS

● 325.4NM
UPPER ARM LINEAR ACCELERATOR

● 40.7NM (1/4)
SHEAR PIN (LOCTITE 271)

● 13.6NM (3/16)
WIREWAY PLUG

● 99NM
HSG UPPER ARM SHOULDER

FASTENER LUBRICATION

All fasteners used in subsea applications require that Aqua Shield be installed on the threads before installation.

EXCEPT:

- When adhesives like Loctite will be installed on threads.
- When fastener will be exposed to hydraulic fluids. Instead, use EP grease or o-ring lubricant on these surfaces.