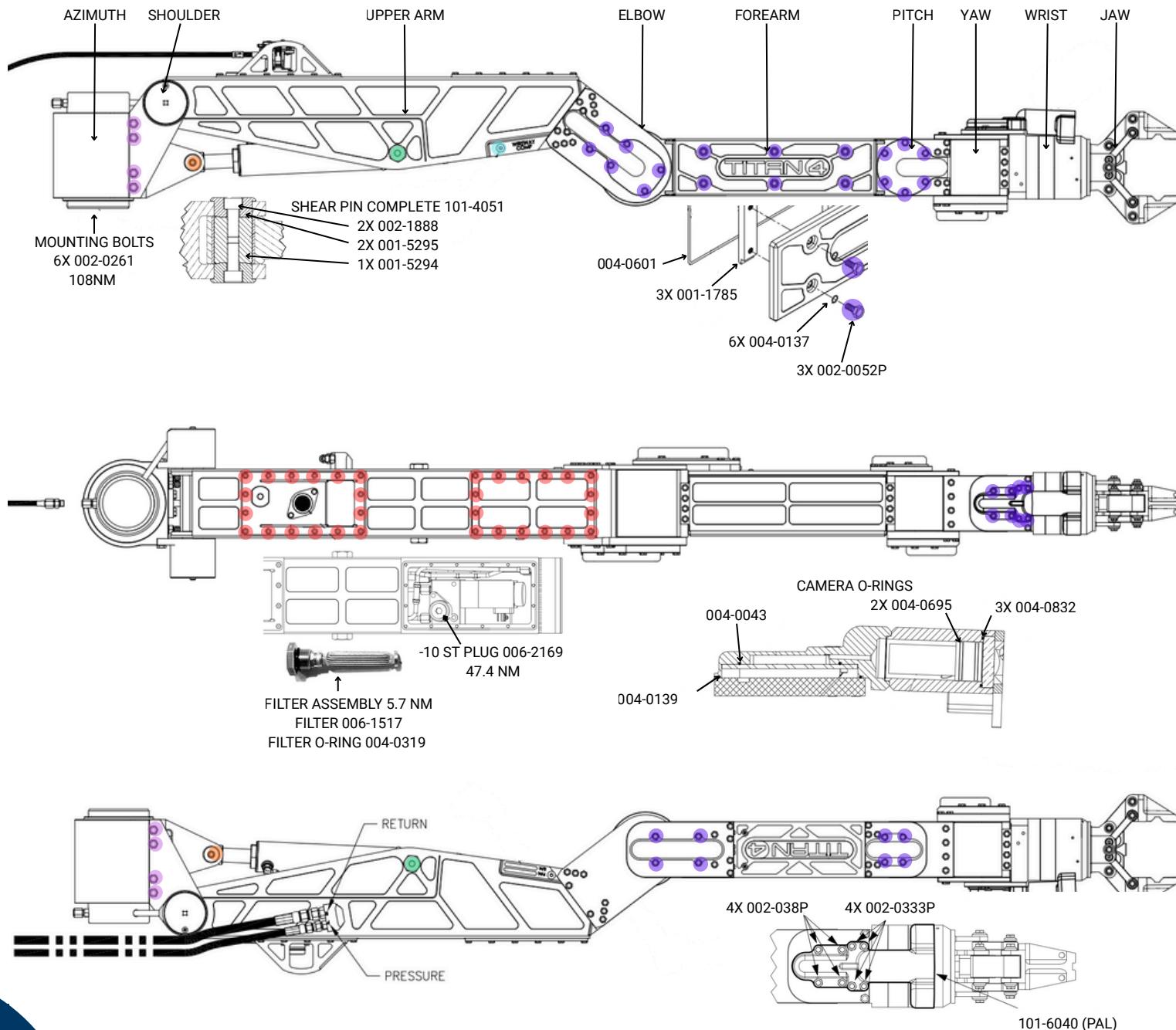


# T4 TORQUE SHEET



- 28.5 NM (7/16)  
WIREWAY COVERS, FOREARM MANIFOLD COVER, AND CAMERA

- 10.8 NM (3/8)  
UPPER ARM COVER PLATE BOLTS

- 325.4NM  
UPPER ARM LINEAR ACCELERATOR

- 40.7NM (1/4)  
SHEAR PIN (LOCTITE 271)

- 13.6NM (3/16)  
WIREWAY PLUG

- 99NM  
HSG UPPER ARM SHOULDER

**FASTENER LUBRICATION**  
All fasteners used in subsea applications require that Aqua Shield be installed on the threads before installation.

## EXCEPT:

- When adhesives like Loctite will be installed on threads.
- When fastener will be exposed to hydraulic fluids. Instead, use EP grease or o-ring lubricant on these surfaces.