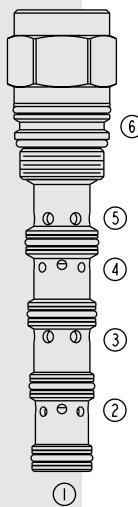


DIRECTIONAL VALVES

PE16-S67C Proportional, Pilot Operated

Patent Pending



DESCRIPTION

A screw-in, cartridge-style, proportional, spring-centered, pilot-operated spool-type hydraulic directional valve.

OPERATION

When the PE16-S67C is in neutral position all ports are blocked. When the remote pilot signal at ① exceeds the force of the bias spring, the spool shifts proportionally to the applied pilot pressure to allow flow from ③ to ④ through a load such as a hydraulic cylinder or motor, and from ② to ⑤ and to tank. When the pilot signal at ⑥ exceeds the force of the bias spring the spool shifts proportionally to the applied force to allow flow from ③ to ② and from ④ to ⑥. When the pilot signal is less than the force of the bias spring, the spool will return to the center position. **The valve's spool is symmetrical, providing meter-in and meter-out control.**

FEATURES

- Hardened spool and cage for long life.
- Cost-effective cavity.
- Excellent metering characteristics.
- Good linearity.

RATINGS

Maximum Operating Pressure: Port ③: 345 bar (5000 psi)

Ports ② and ④: 240 bar (3500 psi)

Ports ① and ⑥: 27.6 bar (400 psi)

Flow: See Performance Chart

Internal Leakage: 295 cc/minute (18 cu. in./minute) at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna N seals

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 ssu)

Installation: No restrictions; See page 9.020.1

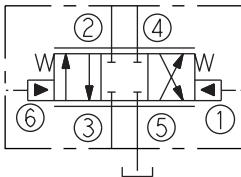
Cavity: VC16-S6; See page 9.116.1

Cavity Tool: CT16-S6; See page 8.600.1

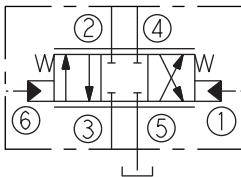
Seal Kit: SK16-S6P-BMMMM; See page 8.650.1

SYMBOLS

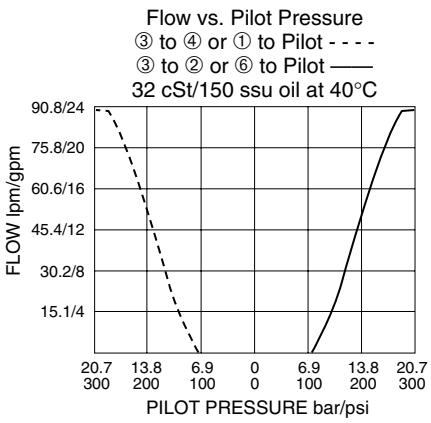
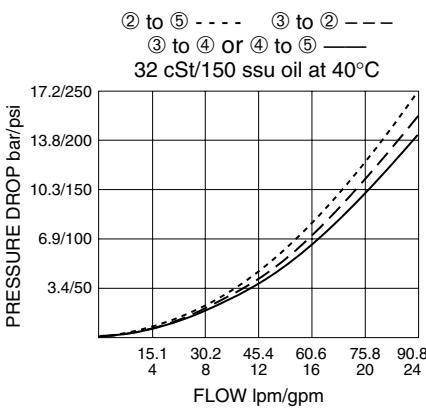
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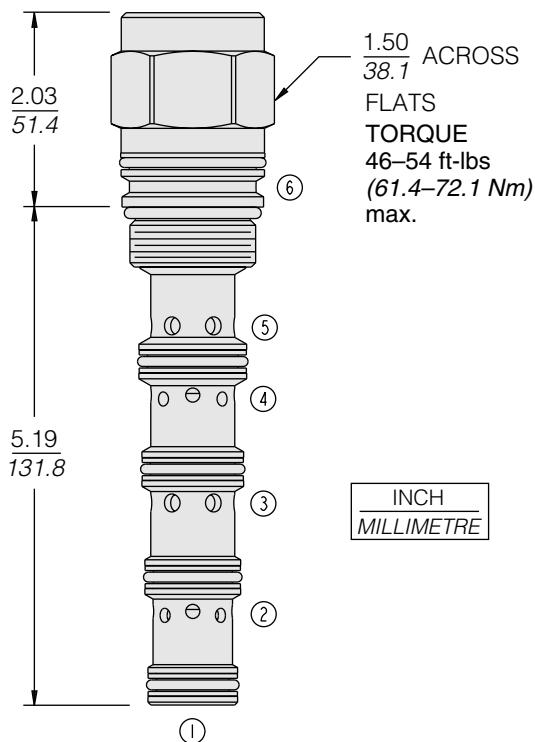


PERFORMANCE (Cartridge Only)



DIMENSIONS

Patent Pending



MATERIALS

Cartridge: Weight: 0.76 kg. (1.68 lbs.);
 Steel with hardened work surfaces.
 Zinc-plated exposed surfaces.
 Buna N O-rings and polyester
 elastomer back-ups standard.

Test Body: Consult Factory

TO ORDER

PE16-S67C - -

<u>Porting</u> Cartridge Only	<u> </u> <u> </u>
<u>Seals</u>	
N Buna N (Std.)	
P Polyurethane (for pressures over 240 bar/3500 psi)	
V Fluorocarbon	