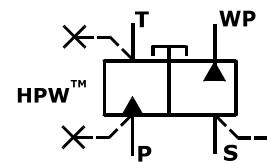




HYDRAULIC HIGH PRESSURE PUMPS HPW- SERIES

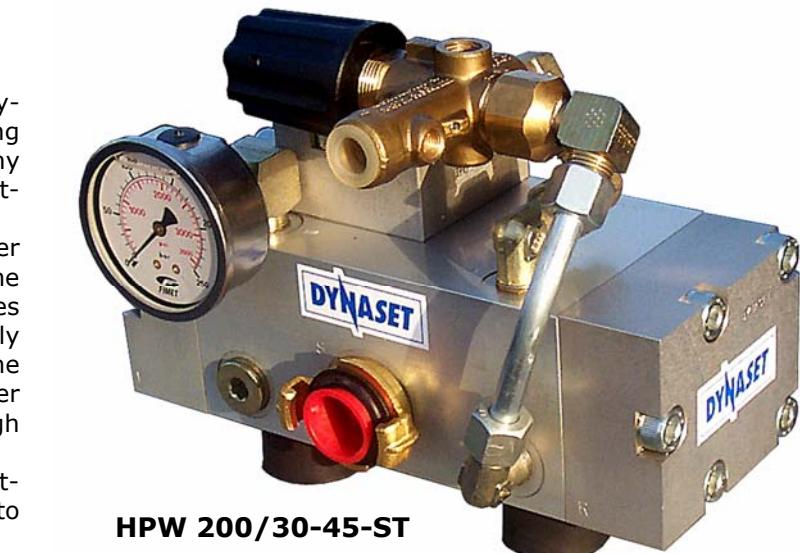
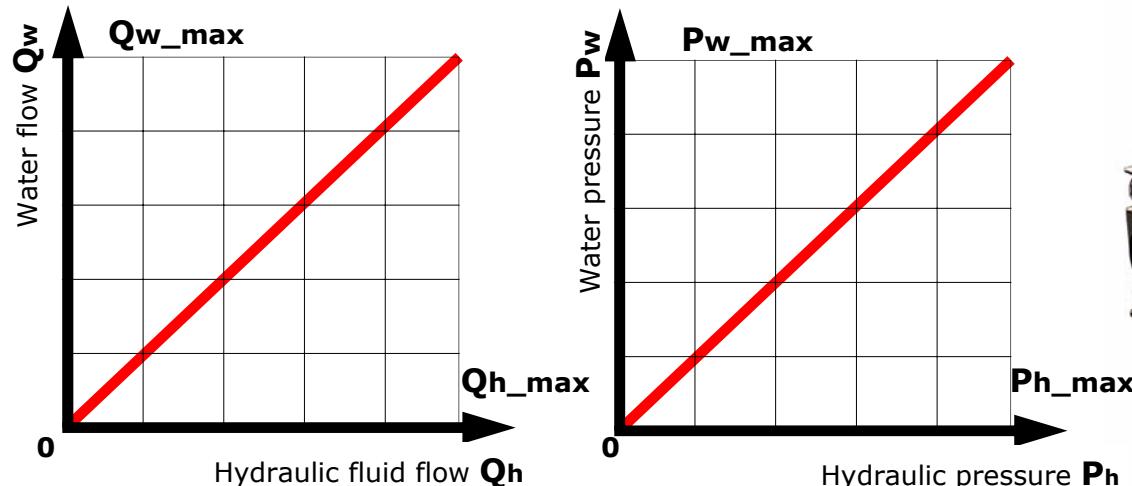


DYNASET HPW-pump is a converter, which transforms actuating fluid power, usually hydraulic oil, into pumping fluid's power, which is defined by flow rate and pressure. Actuating power is supplied from hydraulic system of carrier machine or other installation. Water or any other pumping fluid can be taken from natural source, reservoir or pressurised supply network.

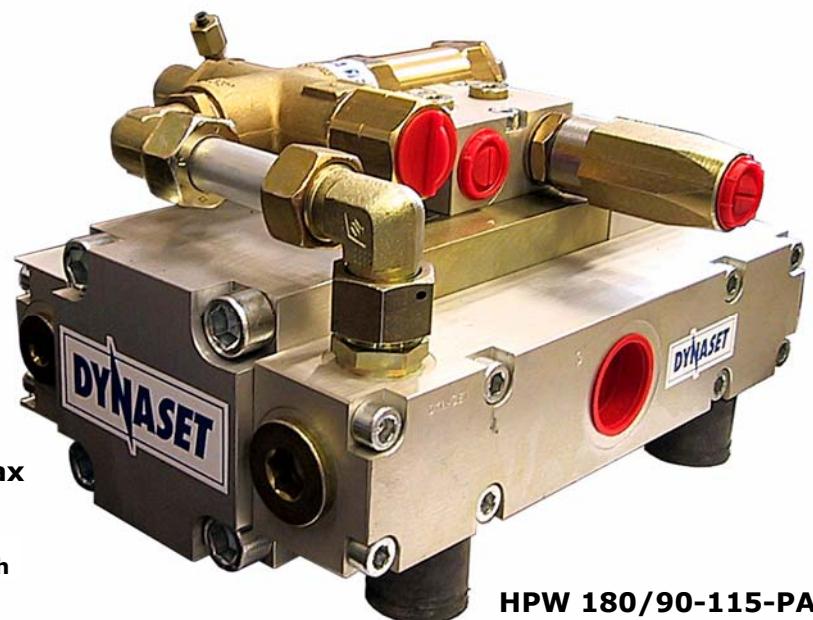
The patented HPW-pump utilises the reciprocal motion of hydraulic piston, when two water plungers, flanked to it, develop pressure in delivery (pressure) line. Hydraulic flow moves the piston assembly until the other water plunger reaches its extreme position, when changes the incorporated reversal valve direction of hydraulic flow and, by that, the piston assembly is being set to counter direction. Vacuum is being developed into pumping fluid's intake line and positive pressure in delivery line accordingly. Within pumping cycle water (or other pumping fluid) is being taken by water plungers through intake valves and pumped through pressure valves into delivery line.

When hydraulic pressure and/or flow is under the value needed to achieve the maximum output power of HPW-pump, the water power is decreased respectively without any harm to pump itself.

PUMPING FLUID—HYDRAULIC FLUID DEPENDENCY IN REGARD TO THEIR FLOW RATES AND PRESSURE.

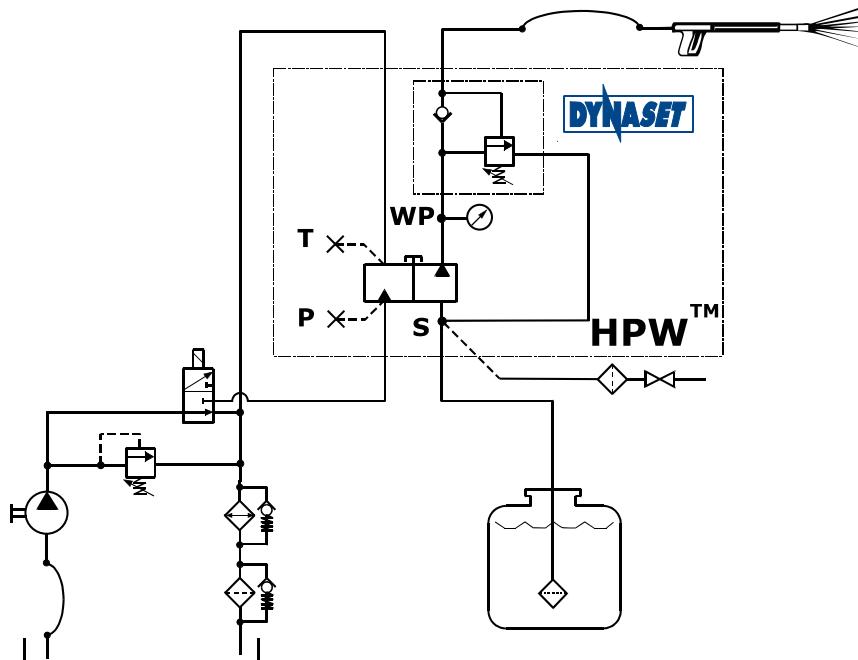


HPW 200/30-45-ST

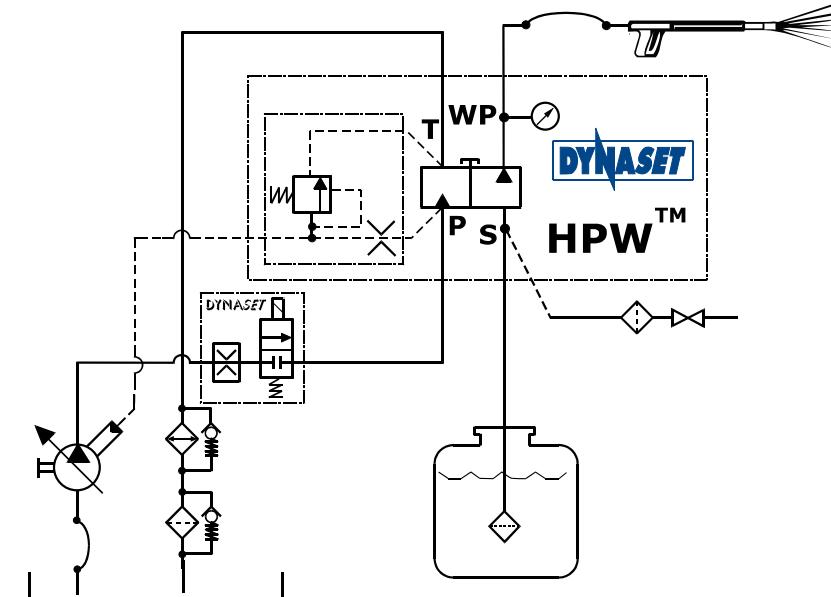


HPW 180/90-115-PA

HPW IN SYSTEM WITH CONSTANT DISPLACEMENT HYDRAULIC PUMP



HPW IN SYSTEM WITH VARIABLE DISPLACEMENT HYDRAULIC PUMP



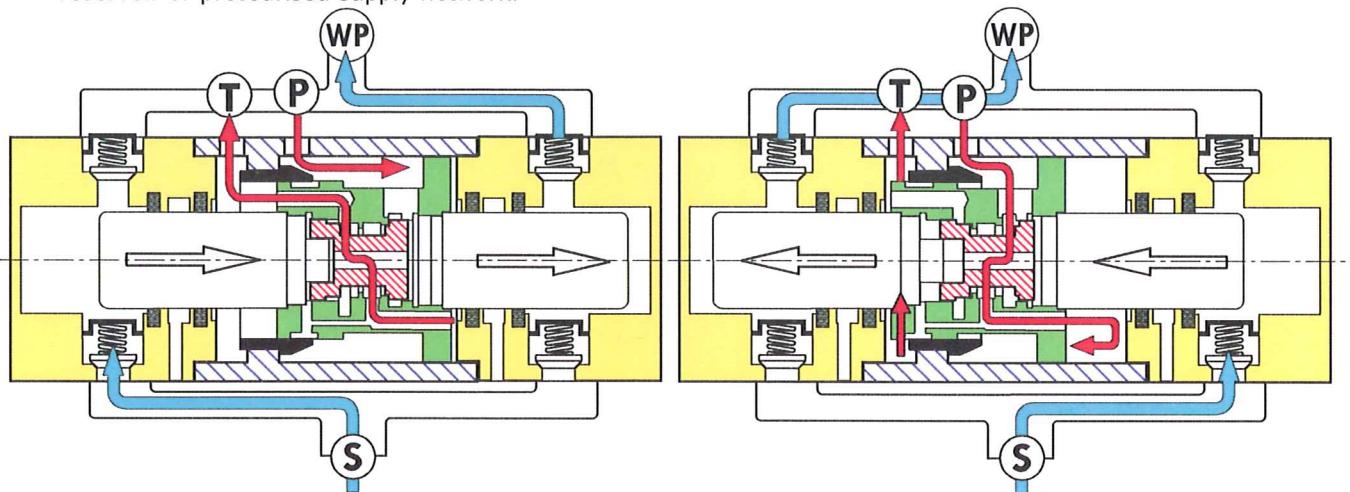
HPW HIGH PRESSURE PUMPS	HYDRAULIC POWER REQUIREMENTS				PRESSURE RATIO water / hydraulic	WATER POWER				OVERALL DIMENSIONS			WEIGHT kg		
	oil flow		pressure, max			I/min	gpm	bar	psi	water flow I/min	gpm	pressure, max bar	psi		
	I/min	gpm	bar	psi											
HPW 200/30-45	45	11,90	210	3045	1,18	30	7,92	200	2900	10	243	160	190	8	
HPW 420/20-50	50	13,20	220	3190	2,12	20	5,28	420	6091	14	250	150	200	16	
HPW 220/50-70	70	18,49	210	3045	1,26	50	13,20	220	3190	18	325	221	210	25	
HPW 520/30-85	85	22,45	210	3045	2,62	30	7,92	520	7541	26	285	175	210	22	
HPW 90/150-85	85	22,45	210	3045	0,52	150	39,62	90	1305	22,5	360	235	270	30	
HPW 180/90-115	115	30,38	210	3045	1,12	90	23,77	180	2610	27	325	266	180	28	
HPW 470/50-120	120	31,70	210	3045	2,03	50	13,20	470	6816	39	325	250	230	32	
HPW 800/30-140	140	36,98	210	3045	4,00	30	7,92	800	11603	66,5	315	200	205	40	
HPW 250/300-350	350	92,46	280	4061	1,03	300	79,25	250	3625	125	480	180	310	110	
HPW 1200/100-390	390	103,02	350	5076	3,42	100	26,41	1200	17404	200	500	200	310	130	
HPW 150/600-400	400	105,66	350	5076	0,53	600	158,50	150	2175	150	720	350	190	160	



PARAMETERS	HPW 200/30-45	HPW 420/20-50	HPW 220/50-70	HPW 30-85	HPW 520/30-85	HPW 90/150-85	HPW 180/90-115
	HPW 200/30-45	HPW 420/20-50	HPW 220/50-70	HPW 30-85	HPW 520/30-85	HPW 90/150-85	HPW 180/90-115
WATER POWER							
WATER FLOW	max l/min	30	20	50	30	150	90
WATER PRESSURE	max bar	200	420	220	520	90	180
WATER TEMPERATURE	max °C	70	70	70 °C	70 °C	70 °C	70 °C
PUMPING POWER	max kW	10	14	18,5	26	22,5	27
SUCTION HEAD	max m	3	3	3	3	3	3
WATER FEED PRESSURE	min-max, bar	-0,3 ... 10	-0,3 ... 10	-0,3 ... 10	-0,3 ... 10	-0,3 ... 10	-0,3 ... 10
PRESSURE RATIO	water/hydraulic	1,18	2,12	1,26	2,62	0,52	1,12
SPEED RATIO	1/min	750	780	550	575	575	575
WATER PISTONS	outer diameter mm	D 30	D 40	D 30	D 30	D 33	D 50
WATER CONNECTIONS							
PRESSURE LINE	BSP 3/8"	BSP 3/8"	BSP 1/2"	BSP 3/8"	BSP 3/4"	BSP 3/4"	BSP 3/4"
SUCTION / FEED LINE	BSP 3/4"	BSP 3/4"	BSP 1"	BSP 3/4"	BSP 2"	BSP 1 1/4"	BSP 1 1/4"
PRESSURE HOSE	recommendation	3/8"	3/8"	1/2"	3/4,"	3/4,"	3/4,"
SUCTION HOSE	recommendation	3/4"	3/4"	1"	1 1/2 "	1 1/4 "	1 1/4 "
WATER FILTER	min. mesh	80	80	80	80	80	80
HYDRAULIC CONNECTIONS							
PRESSURE LINE	P	BSP 1/2"	BSP 1/2"	BSP 3/4"	BSP 3/4"	BSP 3/4"	BSP 3/4"
RETURN LINE	T	BSP 1/2"	BSP 1/2"	BSP 3/4"	BSP 3/4"	BSP 3/4"	BSP 3/4"
SERVICE LINE	S	BSP 1/4"	BSP 1/4"	BSP 1/4"	BSP 1/4"	BSP 1/4"	BSP 1/4"
HYDRAULIC FLUID REQUIREMENTS							
VISCOSITY	cSt					10 - 200 / optimal 25 - 35	
TEMPERATURE	°C	max. 70	max. 70	max. 70	max. 70	max. 70	max. 70
FILTER RATIO, recommendation	um	min. 25	min. 25	min. 25	min. 25	min. 25	min. 25
COOLING CAPACITY, recommend.	kW	2	2	3	4	4	6
HYDRAULIC POWER REQUIREMENTS							
HYDRAULIC FLUID FLOW	l/min	45	50	70	85	85	115
OPERATING PRESSURE	Dp	bar	185	190	180	190	190
MAXIMUM PRESSURE		bar	210	220	210	210	210
IDLE RUN PRESSURE		bar	10	10	10	10	10
RETURN LINE PRESSURE	max	bar	210	220	210	210	210
WEIGHT	kg	8	16	25	22	30	28
PRESSURE GAUGE						OPTIONAL	
WATER PRESSURE UNLOADER	OPTION	ST	PA LS	PA LS	PA LS	PA LS	PA LS
LS-VALVE	OPTION	LS					

HPW CONVERTER - HOW IT WORKS

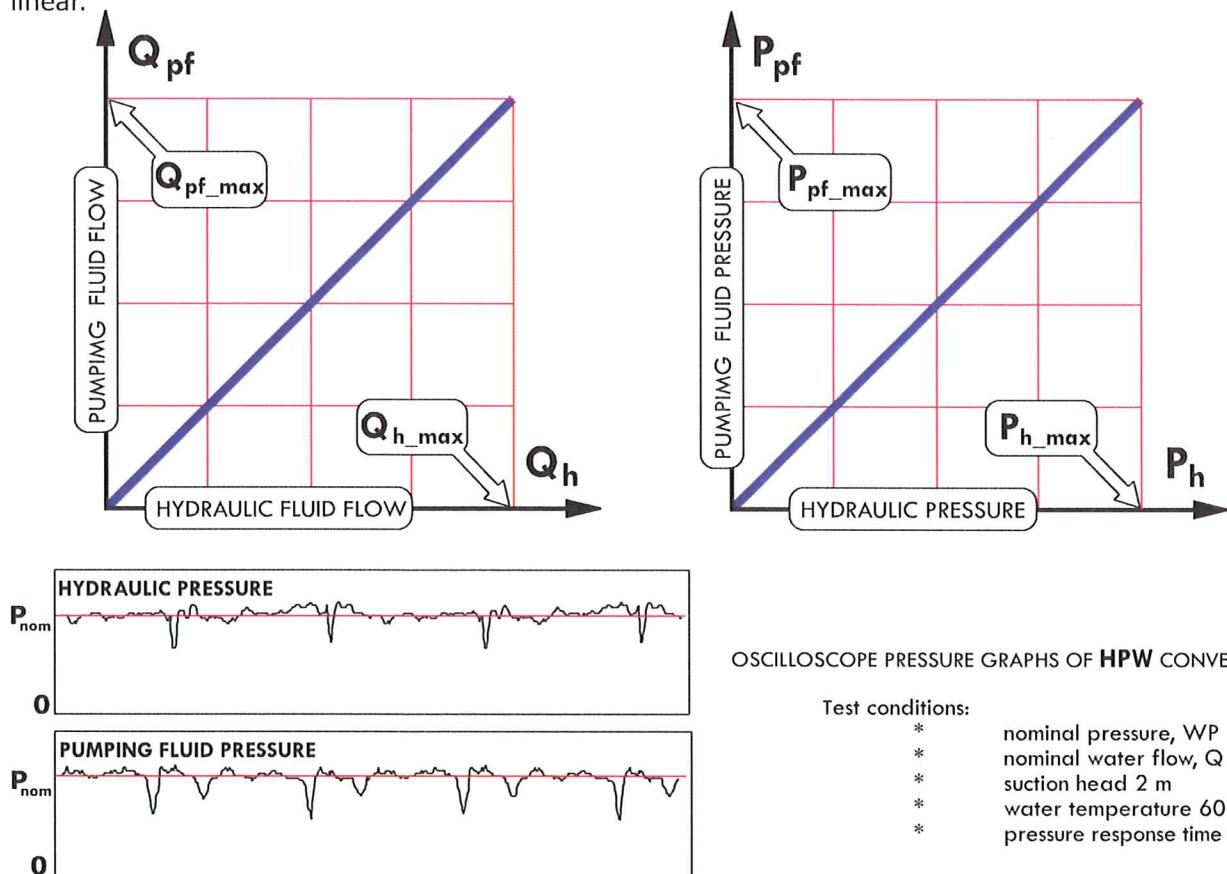
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PERFORMANCE DIAGRAMS

Relation of pumping fluid's flow rate and pressure to corresponding parameters of hydraulic fluid is linear.



OSCILLOSCOPE PRESSURE GRAPHS OF HPW CONVERTER

Test conditions:

- * nominal pressure, WP
- * nominal water flow, Q
- * suction head 2 m
- * water temperature 60 °C
- * pressure response time 0,2 ms