

Client <b>OLUFSEN SHIP &amp; OFFSHORE AS</b>		Rpt. No. <b>4/1411211D</b>	Side No. <b>1</b>
Project <b>BESTILLING: 48705-1723</b>		Location / Date <b>Killingøy / 21.11.14</b>	
Manufacturer <b>OLUFSEN SHIP &amp; OFFSHORE AS</b>	Drawing No. <b>AF25-1012M09</b>		
Object <b>IN-SERVICE INSPECTION OF ROV FRAME</b>		Operator <b>D. L. COSTACHE/PCN322552</b>	
Weld No./Item I.D. <b>ROV ID: 05</b>		Examination Extent <b>100% OF BELOW</b>	
Code <b>ISO3452-1</b>		Procedure <b>OTI QP04/</b>	Acceptance Criteria <b>DNV Classification note 7 Sect. 4.8 /ISO 5817</b>
Penetrant <b>Bycotest RP20</b>	Cleaner <b>Bycotest C10</b>	Developer <b>Bycotest D30A</b>	UV Light <b>-</b>
Ambient Light <b>&gt; 1000Lux</b>	Surface Condition <b>Acceptable</b>		
Material Type <b>Aluminium</b>	Joint Configuration <b>Diverse /</b>	WPS/Process <b>/ 131</b>	Ambient Temp. (°C) <b>&gt;18</b>
			Pen. Time (minutes) <b>20</b>
			Dev. Time (minutes) <b>20</b>
Comments/Sketches			

