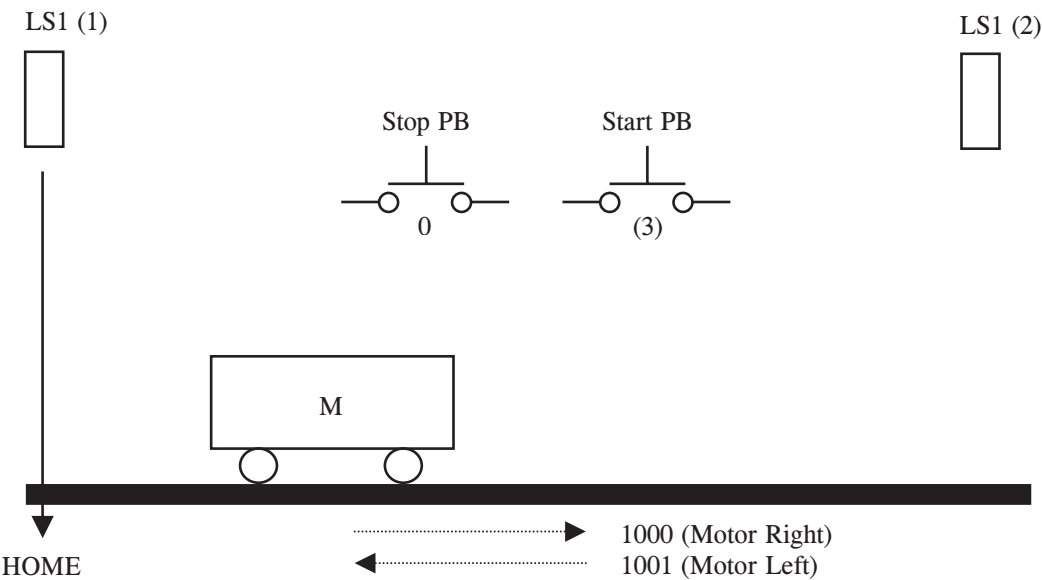


6. APPLICATION EXAMPLES OF BASIC COMMANDS

□ Application #9: A Simple Sequence Control Concept

When the start button is pushed, the motor (M) will move from left to right. When LS2 is ON, the Motor stops, delay for 5 seconds and then moves back to Home. When LS1 (Home) is ON, Motor cuts off, signifying that the sequence is completed.



• I/O Assignment

