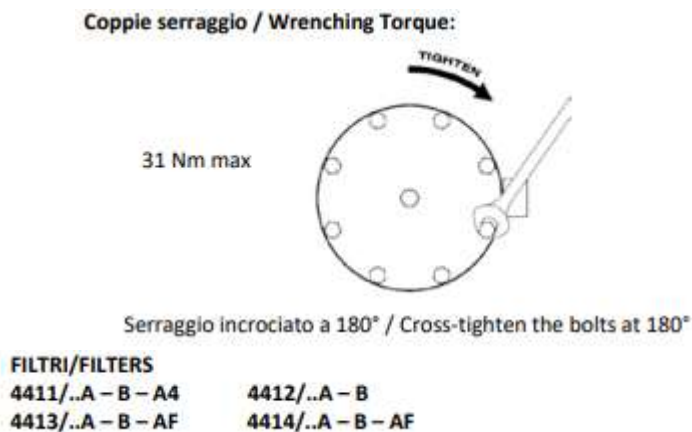


<b>Type</b>	Dryers cover tightening torque - Operator instructions
<b>Technical support</b>	Niko Ojapalo
<b>Heat pump types</b>	P, RE & S series

## DESCRIPTION

### Castel dryer cover tightening at operation

If the operation temperatures of heat pump are relatively high, it can lead that after a while (after x amounts of running and stops / cold to hot) the dryers cover might come a bit loose and cause small leak. Therefore, is recommended that operator follow at inspections that cover tightening stays at 31 Nm. If the cover stays at recommended tightness without re tightening, good. If due to the operation temperatures and start stop cycle requires re-tightening interwall, then can be added to the regular inspection list.



As sealing is changed as changing the dryers rocks, it is recommended to use the original green sealing. It is not recommended to use the thin sealing that comes with some dryer's rocks. That might cause refrigerant leakage at use.

As also, it is recommended to use oil at installation of new sealing to the cover. The oil decreases the possibility of incorrect assembly. When the gasket is greased, it will improve its adhesion and elasticity, and adhere better to the surfaces.



**Oilon Oy**  
Street address:  
Metsä-Pietilänkatu 1  
Postal code: 15800  
City: Lahti  
Country: Finland  
Phone: +358 3 85 761  
E-mail: info@oilon.com  
Business ID: FI27344313

**Oilon US Inc.**  
Street address:  
91 Genesis Parkway  
31799(mail), 31792(visitors)  
City: Thomasville, Georgia  
Country: United States  
Phone: +1 229 236 6546  
E-mail: info@oilon.com  
Business ID:

**OOO Oilon Russia**  
Street address:  
Tallinskoe (Staro-Panovo)  
shosse 206 Letter 206 A room 1-H  
Postal code: 198205  
City: St. Petersburg  
Country: Russia  
Phone: +7 812 449 0265  
E-mail: spboffice@oilon.com  
Business ID:

**Oilon Brasil Energia Ltda.**  
Street address:  
Rua José Maria Barbosa  
31. Salas 181-182, Jd. Portal da Colina  
Postal code: 18047-380  
City: Sorocaba, São Paulo  
Country: Brasil  
Phone: +55 15 3228 4600  
E-mail: southamerica@oilon.com  
Business ID: 14.565.710/0001-73

**Oilon Burners (Wuxi) Co. Ltd.**  
Street address:  
No. 111-3, Xi Mei Road,  
Wuxi, Wuxi development zone  
Postal code: 214142  
City: Wuxi Jiangsu Province  
Country: China  
Phone: +86 510 8534 2010  
E-mail: info@oilon.com  
Business ID: