

# Genetic Algorithm: Bin Packing Problem

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## Abstract

This paper presents the implementation and analysis of a...

## Index Terms

Genetic Algorithms, Bin Packing Problem, Optimization, Heuristic Search

## I. Q1: ENCODING AND INITIALIZATION

Each solution (individual) is represented by a list of integers indicating bin assignments. For example:

[0, 1, 0, 2, 1, 1, 2, 1, 3, 0].

- This means that 10 orders are assigned to bins 0 through 3. (Orders can be 10, 25, 50, and 100).
- You can assume the maximum number of boxes (bins) equals the number of items.
- Implement a function to generate a random initial population of such individuals.

## II. Q2: FUNCTION EVALUATION

### A. Objective Function

Implement a function to evaluate the objective function  $f$ , defined as the number of unique bins used (i.e., the goal is to minimize  $f$ ).

### B. Constraint Handling

Also compute the constraint violation  $g$ , defined as the number of bins whose total weight exceeds 10 kg.

Examples:

- If no bin exceeds the limit,  $g = 0$  (feasible).
- If one bin exceeds the limit,  $g = 1$ .
- If all bins exceed the limit,  $g = N$  (worst case).

### C. Evaluation Function

Each individual will thus be evaluated using both  $f$  and  $g$ .

## III. Q3: GA OPERATIONS

### A. Tournament Selection

- For each selection, choose two individuals at random and determine a winner.
- Repeat until the mating pool has  $N$  individuals.
- Then select pairs from the mating pool for crossover.

### B. Winner Selection Rules

- If both individuals are feasible ( $g_1 = 0$ ,  $g_2 = 0$ ), the one with lower  $f$  wins.
- If one individual is feasible and the other is not, the feasible one wins.
- If both are infeasible, the individual with the lower  $g$  wins.

### C. Crossover

Implement one-point or two-point crossover between two selected parents.

### D. Mutation

For each gene in the chromosome, mutate it with a probability  $p_m = \frac{1}{\text{number of boxes}}$ .

- Mutation means reassigning the gene to a new random bin (0 to  $N - 1$ ).
- Ensure that genes only hold integer values.

#### IV. Q4: GA EXECUTION

- Run the GA for 50 generations with a population size of 20 considering 10, 25, 50, and 100 orders separately.
- Vary the number of population size and max generation to see the effect on performance.
- Plot the best and average fitness (i.e., number of bins used) per generation.
- Report the best solution found and its bin-wise packing configuration.

#### V. Q5: ANALYSIS AND COMPARISON

##### *A. Convergence Analysis*

Compare the convergence behavior of different runs (e.g., different random seeds or order sizes).

##### *B. Performance Comparison*

Discuss whether the algorithm tends to find feasible solutions early or late in the process.

#### VI. CONCLUSION

This study successfully implemented...