

ABET LAMINATI |||
Unlimited selection



STRATIFICATO
HPL
SOLID IDENTITY
FIRE RATED

MDCC
INTERNATIONALIZE


 **PROAL**
LEBANON
SAUDIA



WHAT IS STRATIFICATO

Stratificato Print HPL is a material that offers excellent qualities, both functional and aesthetic. Its resistance to wear and vapour, its hygienic properties as well as its versatility in machining and assembly make it the ideal material for self-supporting furniture systems.

Ideal for all applications where strength and design need to be combined, Stratificato Print HPL, which can be supplied in many production grades, is the most qualitatively reliable material and the one with the most extensive aesthetic potential for building change rooms, shower and toilet cubicles, lockers, cabinets, benches, partition walls and doors in such diverse public environments as health spas, gyms, resorts, swimming pools, hotels, sports centres, schools and kindergartens, factories, hospitals and laboratories.

Traditional walls can easily be completely replaced with partitions in Stratificato Print HPL, which optimise space while minimising maintenance.

Abet Laminati, market leader both in quality and innovation, manufactures Stratificato Print HPL in large presses so as to offer the sheets in various sizes, thus optimising them with minimal off-cuts, reducing wastage and cost.

It is furthermore available in a wide range of colours and designs, result of the company's deep synergy with the world of design through its foremost designers and architects.

Stratificato Print HPL maintains its aesthetic and performance characteristics for the entirety of its life cycle.





THE BENEFITS OF STRATIFICATO PRINT - HPL



SELF-SUPPORTING
PROPERTIES



EXCELLENT HYGIENIC
PROPERTIES



HIGH RESISTANCE TO CHEMICALS
AND ORGANIC SOLVENTS



EXCELLENT PERFORMANCE TO
FIRE, SMOKE AND TOXIC GASES



WIDE RANGE OF COLOURS
AND DESIGNS



SUITABLE FOR CONTACT
WITH FOOD STUFF



ENVIRONMENTALLY
FRIENDLY



DIMENSIONAL STABILITY AND
FLATNESS



EASY TO CLEAN



MECHANICALLY STURDY



ANTI-STATIC



HIGH RESISTANCE TO WATER
AND STEAM



EASILY MACHINED

Self-supporting material (from 2 mm) consisting of layers of kraft paper impregnated with thermosetting resins and an outer layer - on one or both sides - of decorative paper impregnated with aminoplastic resins; all bonded together by means of high pressure (9 MPa) and heat (150 °C).

PROPERTY	TEST METHOD (EN 438:2016)	PROPERTY OR ATTRIBUTE	UNIT (max or min)	VALUES
Thickness	EN 438-2.5	thickness	mm	$2,0 \leq t < 3,0$ + _ 0,20 $3,0 \leq t < 5,0$ + _ 0,30 $5,0 \leq t < 8,0$ + _ 0,40 $8,0 \leq t < 12,0$ + _ 0,50 $12,0 \leq t < 16,0$ + _ 0,60 $16,0 \leq t < 20,0$ + _ 0,70 $20,0 \leq t < 25,0$ + _ 0,80 $25,0 \leq t$ da concordare to be agreed
Flatness	EN 438-2.9	maximum deviation *	mm/m	1 side decor $2,0 \leq t \leq 5,0$ ≤ 50 2 side decors $2,0 \leq t < 6,0$ ≤ 8,0 $6,0 \leq t < 10,0$ ≤ 5,0 $10,0 \leq t$ ≤ 3,0

PROPERTY	TEST METHOD (EN 438:2016)	PROPERTY OR ATTRIBUTE	UNIT (max or min)	VALUES									
Length and width	EN 438-2.6	Length and width	mm	+ 10 / 0									
Straightness of edges	EN 438-2.7	maximum deviation	mm/m	1,5									
Squareness	EN 438-2.8	maximum deviation	mm/m	1,5									
Resistance to surface wear	EN 438-2.10	wear resistance	revs	IP \geq 150									
Resistance to immersion in boiling water	EN 438-2.12	mass increase	%	<table> <thead> <tr> <th></th> <th>CGS</th> <th>CGF</th> </tr> </thead> <tbody> <tr> <td>2 \leq t < 5</td> <td>< _ 5</td> <td>\leq 7</td> </tr> <tr> <td>5 \leq t</td> <td>< _ 2</td> <td>\leq 3</td> </tr> </tbody> </table>		CGS	CGF	2 \leq t < 5	< _ 5	\leq 7	5 \leq t	< _ 2	\leq 3
	CGS	CGF											
2 \leq t < 5	< _ 5	\leq 7											
5 \leq t	< _ 2	\leq 3											
thickness increase	%	<table> <thead> <tr> <th></th> <th>2 \leq t < 5</th> <th>< _ 6</th> <th>\leq 9</th> </tr> </thead> <tbody> <tr> <td>5 \leq t</td> <td>< _ 2</td> <td>\leq 6</td> <td></td> </tr> </tbody> </table>		2 \leq t < 5	< _ 6	\leq 9	5 \leq t	< _ 2	\leq 6				
	2 \leq t < 5	< _ 6	\leq 9										
5 \leq t	< _ 2	\leq 6											
surface appearance gloss finish	rating	\geq 3											
			surface appearance other finishes edge	\geq 4									
			rating	\geq 3									

ABET LAMINATI Unlimited selection	INFORMATIVE TECHNICAL SHEET PRINT HPL STRATIFICATO and STRATIFICATO F1 HPL / EN 438-4 / CGS-CGF			12/07/2016
PROPERTY	TEST METHOD (EN 438:2016)	PROPERTY OR ATTRIBUTE	UNIT (max or min)	VALUES
Resistance to dry heat (160° C)	EN 438-2.16	appearance gloss finish appearance other finishes	rating	≥ 3 ≥ 4
Resistance to wet heat (100° C)	EN 438-2.18	appearance gloss finish appearance other finishes	rating	≥ 3 ≥ 4
Stability at elevated temperature	EN 438-2.17	cumulative dimensional change	% trasv. transv.	$2 \leq t < 5 <_ 0,40$ $\leq 0,80$
			% trasv. transv.	$5 \leq t <_ 0,30$ $\leq 0,60$
Res. to impac by large diamater ball	EN 438-2.21	drop height indentation diameter	mm mm	$2 \leq t < 6 >_ 1.400$ $6 \leq t >_ 1.800$ $\leq 10 \text{ mm}$
Resistance to crazing (thick laminates)	EN 438-2.24	appearance	rating	≥ 4

ABET LAMINATI  Unlimited selection	INFORMATIVE TECHNICAL SHEET PRINT HPL STRATIFICATO and STRATIFICATO F1 HPL / EN 438-4 / CGS-CGF			12/07/2016
PROPERTY	TEST METHOD (EN 438:2016)	PROPERTY OR ATTRIBUTE	UNIT (max or min)	VALUES
Resistance to crazing (thick laminates)	EN 438-2.24	appearance	rating	≥ 4
Resistance to scratching	EN 438-2.25	force smooth finish force textured finish	rating	≥ 2 ≥ 3
Resistance to staining	EN 438-2.26	appearance groups 1-2 appearance group 3	rating	5 ≥ 4
Lightfastness	EN 438-2.27	contrast	grey scale rating	≥ 4
Resistance to water vapour	EN 438-2.14	appearance gloss finish appearance other finishes	rating	≥ 3 ≥ 4
Electrical resistance	EN 61340-4-1	R _V (23° C / 50% RH)	Ohm	$1 \times 10^9 - 1 \times 10^{11}$

ABET LAMINATI  Unlimited selection	INFORMATIVE TECHNICAL SHEET PRINT HPL STRATIFICATO and STRATIFICATO F1 HPL / EN 438-4 / CGS-CGF			12/07/2016
PROPERTY	TEST METHOD (EN 438:2016)	PROPERTY OR ATTRIBUTE	UNIT (max or min)	VALUES
Thermal conductivity	EN 12664: 2001	-	W/m . ° K	0,25
Coefficient of linear thermal expansion	ASTM D 696	-	° C -1	L = $1,6 \times 10^{-5}$ ca. T = $3,5 \times 10^{-5}$ ca.
Flexural strength	EN ISO 178	stress	Mpa	≥ 80
Flexural modulus (E)	EN ISO 178	stress	Mpa	≥ 9.000
Density	ISO 1183	density	gr/cm ³	$\geq 1,35$

* provided that the laminate is stored in the manner and conditions recommended by the manufacturer

NOTE: the product typology with brown core may show tone variations of the core itself between different panels; this is due both to the raw materials used and to the working processes. To reduce this effect the following operations are advised: chamfering - finishing with extra-fine abrasive cloth - polishing and application by cloth of an oily product such as liquid vaseline.

 Unlimited selection	<p style="text-align: center;"> INFORMATIVE TECHNICAL SHEET PRINT HPL STRATIFICATO and STRATIFICATO F1 HPL / EN 438-4 / CGS-CGF </p>	12/07/2016
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FIRE PERFORMANCE			
TEST METHOD	STANDARD	CLASSIFICATION	
		CGF	CGS
Small flame and radiant px	UNI 8457 UNI 9174 UNI 9177	classe 1	classe 1
Spread of flame	BS 476-7	class 1	class 2
Brandschacht	DIN 4102-1	B1	B2
Epiradiateur	NF P 92-501	M1	/
Fire behaviour of materials and components	EN 45545-2: 2013	$2 \leq t < 25 \text{ mm}$ HL1 - HL2 - HL3	$5 \leq t \leq 25 \text{ mm}$ HL1 - HL2
Reaction to fire	EN 13501-1	$2 \leq t < 6 \text{ mm}$ B-s2,d0 $t \geq 6 \text{ mm}$ B-s1,d0	$t \geq 4 \text{ mm}$ D-s2,d0 $t \geq 6 \text{ mm}$ C-s2,d0 $t \geq 12 \text{ mm}$ B-s1,d0

Note: The laminate manufacturer should be contacted for details of fire test reports and certifications held, and for information on fire test methods and specifications.

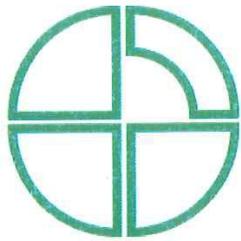
In compliance with Reg. 305/2011 "Construction Products" (CPR) PRINT HPL STRATIFICATO F1 obtained the certificate of constancy of performance of the product according to the requirements laid down in Annex ZA of the product standard EN 438-7:2005; only prior to specific request by the Customer the product can be CE marked. Also PRINT HPL STRATIFICATO in the non-fire retardant grade and thickness equal to or higher than 6 mm can be CE marked if expressly requested by the Customer. On the basis of EN 438-7 standard the CE marking covers only the panels for non-structural applications. The performances declared in the DOP refer to the product mechanically fixed. On the basis of EN 438-7 standard the CE marking covers only the panels for non-structural applications. The performances declared in the DOP refer to the product mechanically fixed.



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CSI
CERT

Certificato numero / Certificate number

DE/4264

CERTIFICATO DI ESAME DEL TIPO

CERTIFICATE OF TYPE EXAMINATION

Visti i Rapporti di Prova e di Classificazione/*Referring to the Classification Reports*

nn. 0488\DC\REA\11_1, 0488\DC\REA\11_2 del/dated 22/07/2011 - n. 0488\DC\REA\11_3 del/dated 21/07/2011
 nn. 0357\DC\REA\15_1, 0357\DC\REA\15_2, 0357\DC\REA\15_3 del/dated 04/05/2015
 nn. 0881\DC\REA\15_1, 0881\DC\REA\15_2, 0881\DC\REA\15_3 del/dated 27/10/2015
 nn. 0515\DC\REA\15_1, 0515\DC\REA\15_2, 0515\DC\REA\15_3 del/dated 19/06/2015
 nn. 0672\DC\REA\14_1, 0672\DC\REA\14_2, 0672\DC\REA\14_3 del/dated 19/09/2014

si dichiara che la Società/we declare that the Company

ABET LAMINATI S.p.A.

Viale Industria, 21 - 12042 BRA (CN) - ITALY

ha fatto eseguire sulla campionatura denominata/*has requested on the specimens named*

Laminato HPL utilizzato come rivestimento interno di pareti e soffitti

HPL laminate used as wall and ceiling internal finishes

“PRINT HPL STRATIFICATO”

le prove di tipo secondo la norma EN 438-7:2005, in conformità ai punti richiesti dal Produttore e indicati nell'Allegato A del presente certificato, secondo il Sistema di valutazione e verifica della costanza della prestazione 3 (tre) - Allegato V del Regolamento (UE) n. 305/2011

the type testing according to EN 438-7:2005 in compliance with the points required by the Manufacturer and listed in Annex A of this certificate, according to the System of assessment and verification of constancy of performance 3 (three) - Annex V of the Regulation (EU) n. 305/2011

I risultati delle prove eseguite sul campione sono riportati nell'Allegato A

The results of the tests on the sample are reported in the Annex A

26/07/2011	21/06/2016	25/07/2021
Prima emissione <i>First issue</i>	Ultima emissione <i>Latest issue</i>	Scadenza <i>Expiring</i>

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Certificato numero / Certificate number

DE/4264

CERTIFICATO DI ESAME DEL TIPO - ALLEGATO A

CERTIFICATE OF TYPE EXAMINATION - ANNEX A

Laminato HPL utilizzato come rivestimento interno di pareti e soffitti

HPL laminate used as wall and ceiling internal finishes

“PRINT HPL STRATIFICATO”

In base alle prove di tipo eseguite e alle caratteristiche del prodotto contenute nel Fascicolo Tecnico depositato presso CSI S.p.A., i risultati sono:
*According to the type testing performed and the documents of the Technical File deposited at CSI S.p.A.,
 the results are:*

4.2.2 Reazione al fuoco/ Reaction to fire:

- | | |
|--|------------------------|
| - spessore / thickness \geq 4 mm, < 6mm | Classe/ Class D-s2, d0 |
| - spessore / thickness \geq 6 mm, < 12mm | Classe/ Class C-s2, d0 |
| - spessore / thickness \geq 12 mm | Classe/ Class B-s1, d0 |

Condizione d'impiego/ End use condition:

Fissato meccanicamente su telaio metallico/ Mechanically fixed on metallic frame

26/07/2011	21/06/2016	25/07/2021
Prima emissione <i>First issue</i>	Ultima emissione <i>Latest issue</i>	Scadenza <i>Expiring</i>



CSI
CERTIFICAZIONE E TESTING

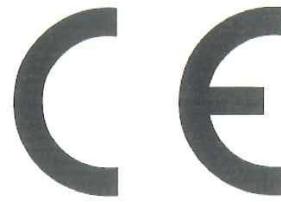
Mod. M07-3

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CSI
CERT



Certificato numero / Certificate number

0497/CPR/4233

CERTIFICATO DI COSTANZA DELLE PRESTAZIONI CERTIFICATE OF CONSTANCY OF PERFORMANCE

In conformità al Regolamento 305/2011/EU del Parlamento Europeo e del Consiglio del 9 marzo 2011

(Regolamento Prodotti per le Costruzioni o CPR), questo certificato si applica al prodotto da costruzione

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product

Laminato HPL utilizzato come rivestimento interno di pareti e soffitti con spessore da 2 mm a 5,9 mm
HPL laminate used as wall and ceiling internal finishes with thickness from 2 mm to 5,9 mm

PRINT HPL STRATIFICATO F1

fabbricato da / produced by

ABET LAMINATI S.p.A.

Via Industria, 21 - 12042 BRA (CN) - ITALY

e fabbricato nello stabilimento di produzione / and produced in the manufacturing plant

Via Industria, 21 - 12042 BRA (CN) - ITALY

Questo certificato attesta che tutte le disposizioni riguardanti la valutazione e la verifica della costanza della prestazione e le prestazioni descritte nell'allegato ZA della norma **EN 438-7:2005** nell'ambito del sistema 1 sono applicati e che il prodotto soddisfa tutti i requisiti prescritti di cui all'Allegato A.

This certificate attests that all provisions concerning the assessment and verification of constancy of performance and the performances described in Annex ZA of the standard EN 438-7:2005 under system 1 are applied and that the product fulfills all the prescribed requirements set out in the Annex A.

Questo certificato è stato emesso per la prima volta il **04/07/2011** (vigente la direttiva 89/106/CEE) e ha validità sino a che i metodi di prova e/o i requisiti del controllo della produzione in fabbrica stabiliti nella norma armonizzata (di cui sopra), utilizzati per valutare la prestazione delle caratteristiche dichiarate, non cambino, e il prodotto e le condizioni di produzione nello stabilimento non subiscano modifiche significative.

This certificate was first issued on 04/07/2011 (when Directive 89/106/CEE was in force) and will remain valid as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified.

Bollate, 04/07/2014

Rev. 1

GRUPPO
IMQ

CSI
CERTIFICAZIONE E TESTING

Ing. R. Gatti
Amm. Delegato/Managing Director

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Certificato numero / Certificate number

0497/CPR/4233

CERTIFICATO DI COSTANZA DELLE PRESTAZIONI

Allegato A

CERTIFICATE OF CONSTANCY OF PERFORMANCE - Annex A

Laminato HPL utilizzato come rivestimento interno di pareti e soffitti con spessore da 2 mm a 5,9 mm
HPL laminate used as wall and ceiling internal finishes with thickness from 2 mm to 5,9 mm

PRINT HPL STRATIFICATO F1

4.2.2 Reazione al fuoco / Reaction to fire: Classe/ Class B-s2, d0

4.5 Resistenza al fissaggio / Resistance to fixings:

- spessore/ thickness 2 mm	250 N
- spessore/ thickness 4 mm	1000 N
- spessore/ thickness 6 mm	2000 N

4.12.1 Rilascio di formaldeide / Release of formaldehyde: E1

4.13.3 Durabilità / Durability: passa/ pass

Condizioni di utilizzo/ Conditions of use:

- utilizzo interno / internal use;

- montaggio e fissaggio / mounting and fixing:

- fissato su tubolare in alluminio senza interposizione di strato isolante / mounted on tubular aluminium rods without interposition of insulating layer;
- giunti verticali / vertical junctions.

I risultati di prova e le caratteristiche del prodotto sono contenuti nei seguenti Rapporti di Prova e di classificazione/ The test results and the product characteristics are included in the following Test and Classification Reports:

nn. 0380\DC\REA\11_1, 0380\DC\REA\11_2, 0380\DC\REA\11_4 del/ dated 15/06/2011

nn. 0380\DC\REA\11_3 del/ dated 13/06/2011

Bollate, 04/07/2014

Rev. 1



Ing. R. Gatti

Amm. Delegato/Managing Director

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CERTIFICAZIONE E TESTING

Mod. M07-3

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CSI
CERT



Certificato numero / Certificate number

0497/CPR/4184

CERTIFICATO DI COSTANZA DELLE PRESTAZIONI CERTIFICATE OF CONSTANCY OF PERFORMANCE

In conformità al Regolamento 305/2011/EU del Parlamento Europeo e del Consiglio del 9 marzo 2011
(Regolamento Prodotti per le Costruzioni o CPR), questo certificato si applica al prodotto da costruzione
*In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products
Regulation or CPR), this certificate applies to the construction product*

Laminato HPL utilizzato come rivestimento interno di pareti e soffitti con spessore ≥ 6 mm
HPL laminate used as wall and ceiling internal finishes with thickness ≥ 6 mm

PRINT HPL STRATIFICATO F1

fabbricato da / produced by

ABET LAMINATI S.p.A.

Via Industria, 21 - 12042 BRA (CN) - ITALY

e fabbricato nello stabilimento di produzione / *and produced in the manufacturing plant*

Via Industria, 21 - 12042 BRA (CN) - ITALY

Questo certificato attesta che tutte le disposizioni riguardanti la valutazione e la verifica della costanza della prestazione e le prestazioni descritte nell'allegato ZA della norma **EN 438-7:2005** nell'ambito del sistema 1 sono applicati e che il prodotto soddisfa tutti i requisiti prescritti di cui all'Allegato A.

This certificate attests that all provisions concerning the assessment and verification of constancy of performance and the performances described in Annex ZA of the standard EN 438-7:2005 under system 1 are applied and that the product fulfills all the prescribed requirements set out in the Annex A.

Questo certificato è stato emesso per la prima volta il **19/05/2011** (vigente la direttiva 89/106/CEE) e ha validità sino a che i metodi di prova e/o i requisiti del controllo della produzione in fabbrica stabiliti nella norma armonizzata (di cui sopra), utilizzati per valutare la prestazione delle caratteristiche dichiarate, non cambino, e il prodotto e le condizioni di produzione nello stabilimento non subiscano modifiche significative.

This certificate was first issued on 19/05/2011 (when Directive 89/106/CEE was in force) and will remain valid as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified.

Bollate, 04/07/2014

Rev. 1

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CERTIFICAZIONE E TESTING

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0497/CPR/4184

CERTIFICATO DI COSTANZA DELLE PRESTAZIONI

Allegato A

CERTIFICATE OF CONSTANCY OF PERFORMANCE - Annex A

Laminato HPL utilizzato come rivestimento interno di pareti e soffitti con spessore ≥ 6 mm

HPL laminate used as wall and ceiling internal finishes with thickness ≥ 6 mm

PRINT HPL STRATIFICATO F1

4.2.2 Reazione al fuoco / Reaction to fire: Classe/ Class **B-s1, d0**

4.5 Resistenza al fissaggio / Resistance to fixings:

- spessore/ thickness 6 mm	2000 N
- spessore/ thickness 8 mm	3000 N
- spessore/ thickness ≥ 10 mm	4000 N

4.12.1 Rilascio di formaldeide / Release of formaldehyde:

E1

4.13.3 Durabilità / Durability:

passa/ pass

Condizioni di utilizzo/ Conditions of use:

- utilizzo interno / internal use;

- montaggio e fissaggio / mounting and fixing:

- fissato su tubolare in alluminio senza interposizione di strato isolante / mounted on tubular aluminium rods without interposition of insulating layer;
- giunti verticali / vertical junctions.

I risultati di prova e le caratteristiche del prodotto sono contenuti nel seguente Rapporto di Ricerca/ The test results and the product characteristics are included in the following Research Report:
 nn. 01/08 del/ dated 28/07/2008

Bollate, 04/07/2014
 Rev. 1



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CSI
CERT

Certificato numero / Certificate number

DE/5432

CERTIFICATO DI ESAME DEL TIPO

CERTIFICATE OF TYPE EXAMINATION

Visti i Rapporti di Prova e di Classificazione/*Referring to the Classification Reports*
 nn. 0515\DC\REA\15_1, 0515\DC\REA\15_2, 0515\DC\REA\15_3 del/dated 19/06/2015

si dichiara che la Società/*we declare that the Company*

ABET LAMINATI S.p.A.
Viale Industria, 21 - 12042 BRA (CN) - ITALY

ha fatto eseguire sulla campionatura denominata/*has requested on the specimens named*

“PRINT HPL STRATIFICATO EXTERNA”

Laminato HPL utilizzato come rivestimento esterno con spessore ≥12 mm

HPL laminate used as external finishes with thickness ≥12 mm

le prove di tipo secondo la norma EN 438-7:2005, in conformità ai punti richiesti dal Produttore e indicati nell'Allegato A del presente certificato, secondo il Sistema di valutazione e verifica della costanza della prestazione 3 (tre) - Allegato V del Regolamento (UE) n. 305/2011

the type testing according to EN 438-7:2005 in compliance with the points required by the Manufacturer and listed in Annex A of this certificate, according to the System of assessment and verification of constancy of performance 3 (three) - Annex V of the Regulation (EU) n. 305/2011

I risultati delle prove eseguite sul campione sono riportati nell'Allegato A

The results of the tests on the sample are reported in the Annex A

20/11/2015	//	19/11/2020
Prima emissione First issue	Ultima emissione Latest issue	Scadenza Expiring



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Certificato numero / Certificate number

DE/5432

CERTIFICATO DI ESAME DEL TIPO - ALLEGATO A

CERTIFICATE OF TYPE EXAMINATION - ANNEX A

"PRINT HPL STRATIFICATO EXTERNA"

Laminato HPL utilizzato come rivestimento esterno con spessore ≥12 mm

HPL laminate used as external finishes with thickness ≥12 mm

In base alle prove di tipo eseguite e alle caratteristiche del prodotto contenute
 nel Fascicolo Tecnico depositato presso CSI S.p.A., i risultati sono:
*According to the type testing performed and the documents of the Technical File deposited at CSI S.p.A.,
 the results are:*

4.2.2 Reazione al fuoco/ Reaction to fire: **B-s2, d0**

Condizione d'impiego/ End use condition:

Fissato meccanicamente su telaio metallico/ Mechanically fixed on metallic frame

20/11/2015	//	19/11/2020
Prima emissione	Ultima emissione	Scadenza
<i>First issue</i>	<i>Latest issue</i>	<i>Expiring</i>

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