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Ans to the question no n1:

In segment registers we can store any data but its not a good idea because segment register use special purpose points at accessible memory. Segment registers work together with general purpose registers.

Cegment register is CS,DS,ES,SS

Address formed with 2 registers is called an effective address.
BX, SI and DI registers work with DS segment register;
BP and SP work with SS segment registers.
Other general purpose registers cannot form an effective address!

IP register and flags register uses as special purpose register.